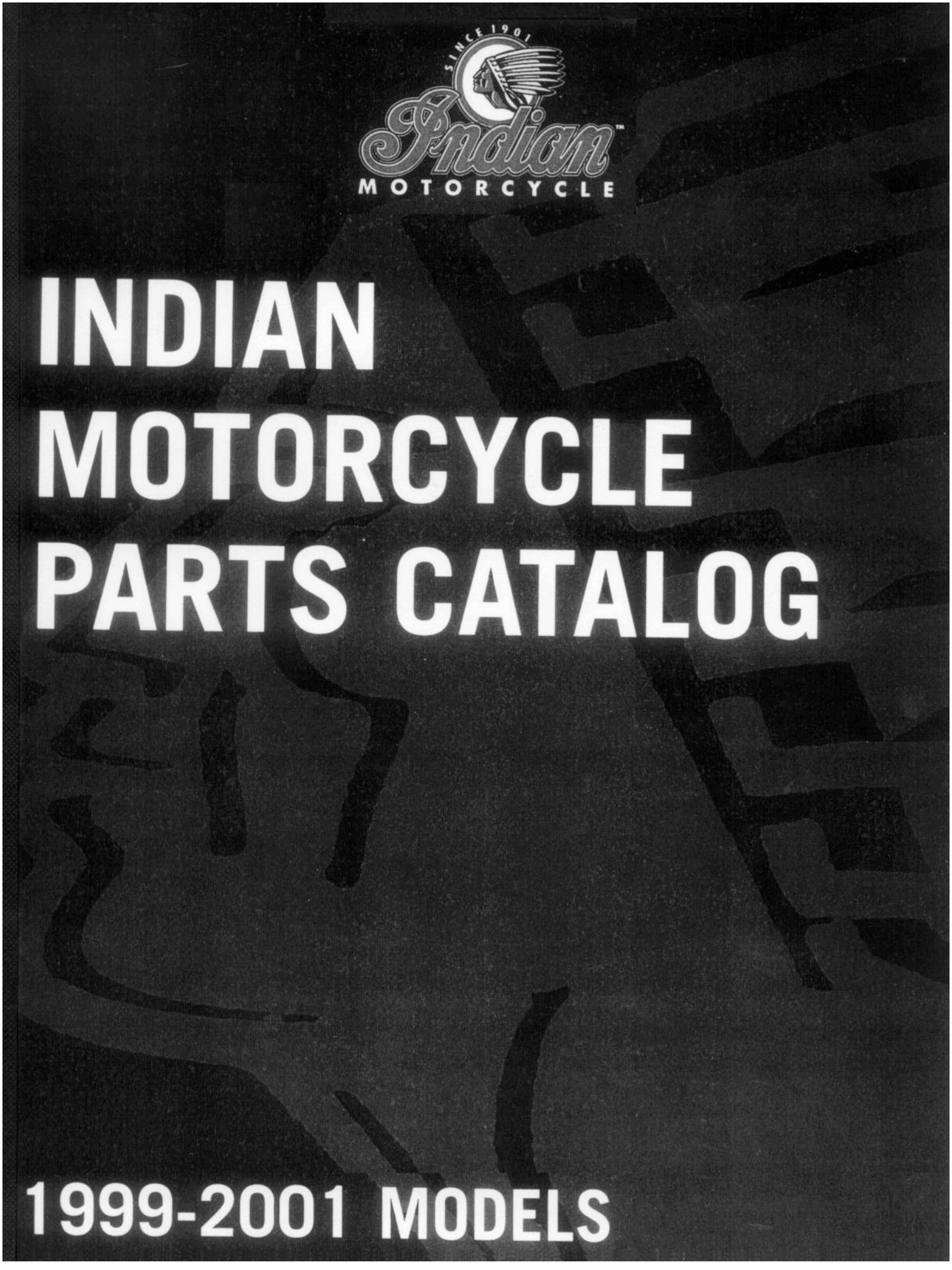
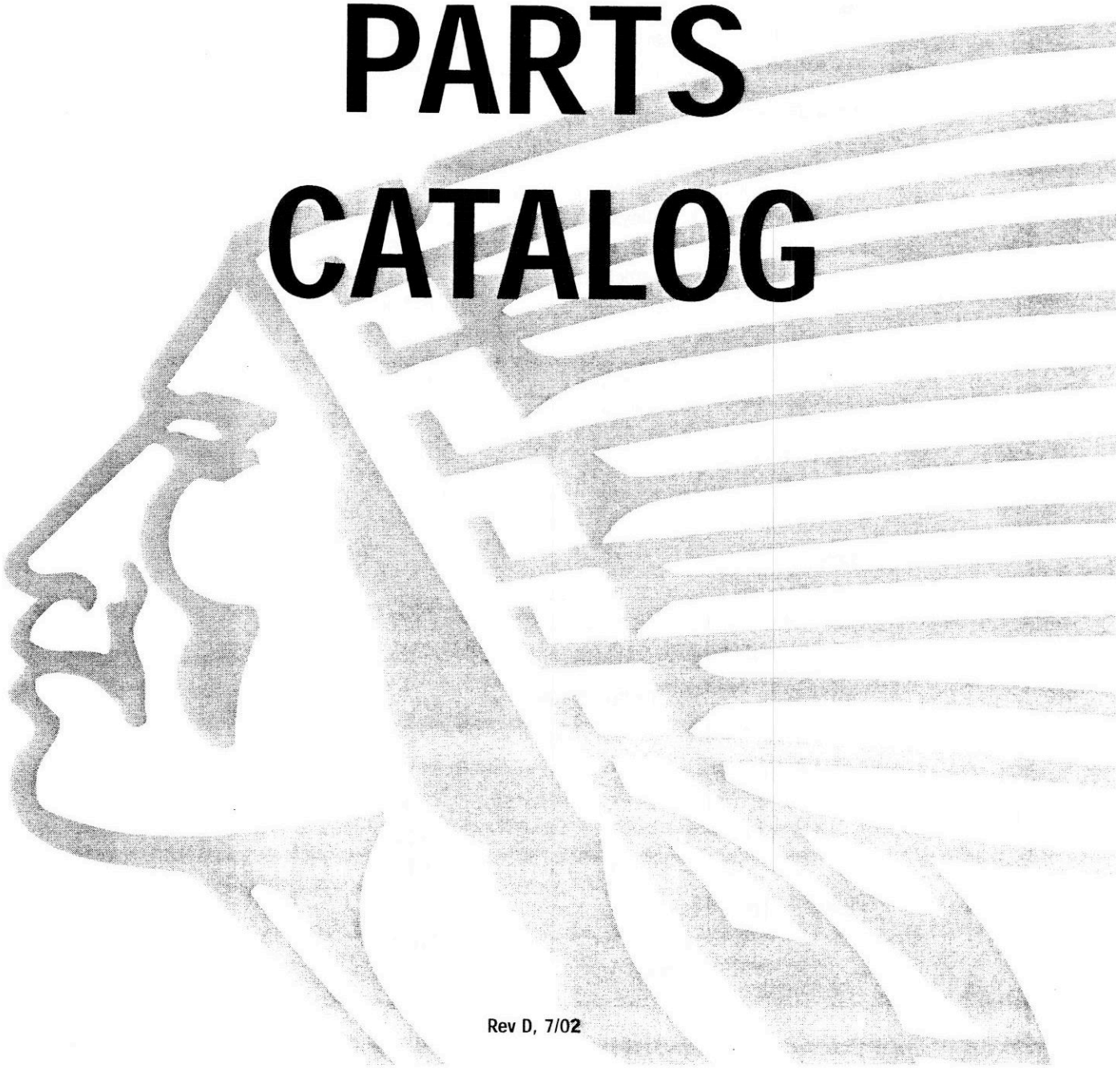


INDIAN MOTORCYCLE PARTS CATALOG

1999-2001 MODELS

INDIAN MOTORCYCLE PARTS CATALOG



Rev D, 7/02

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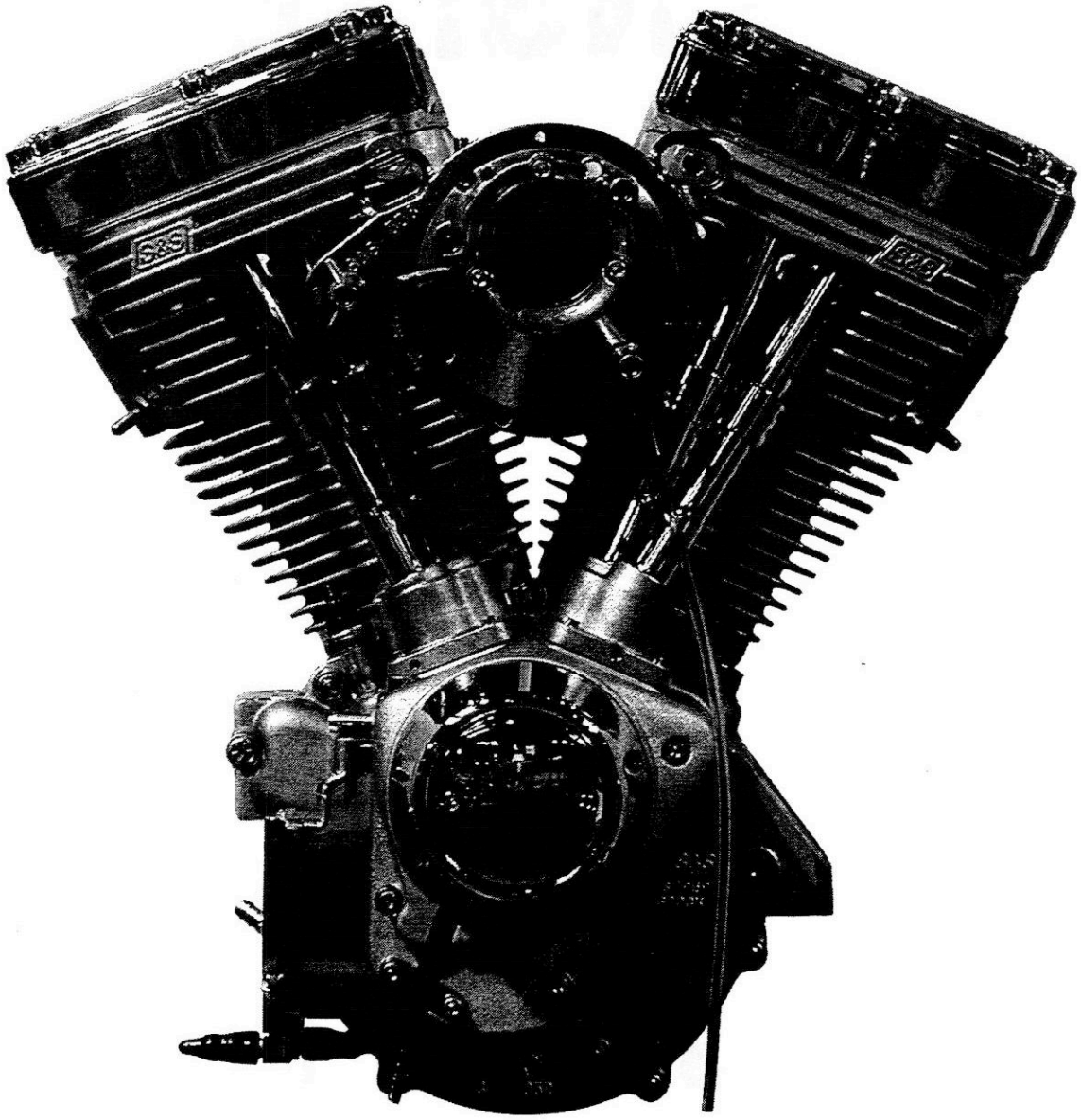
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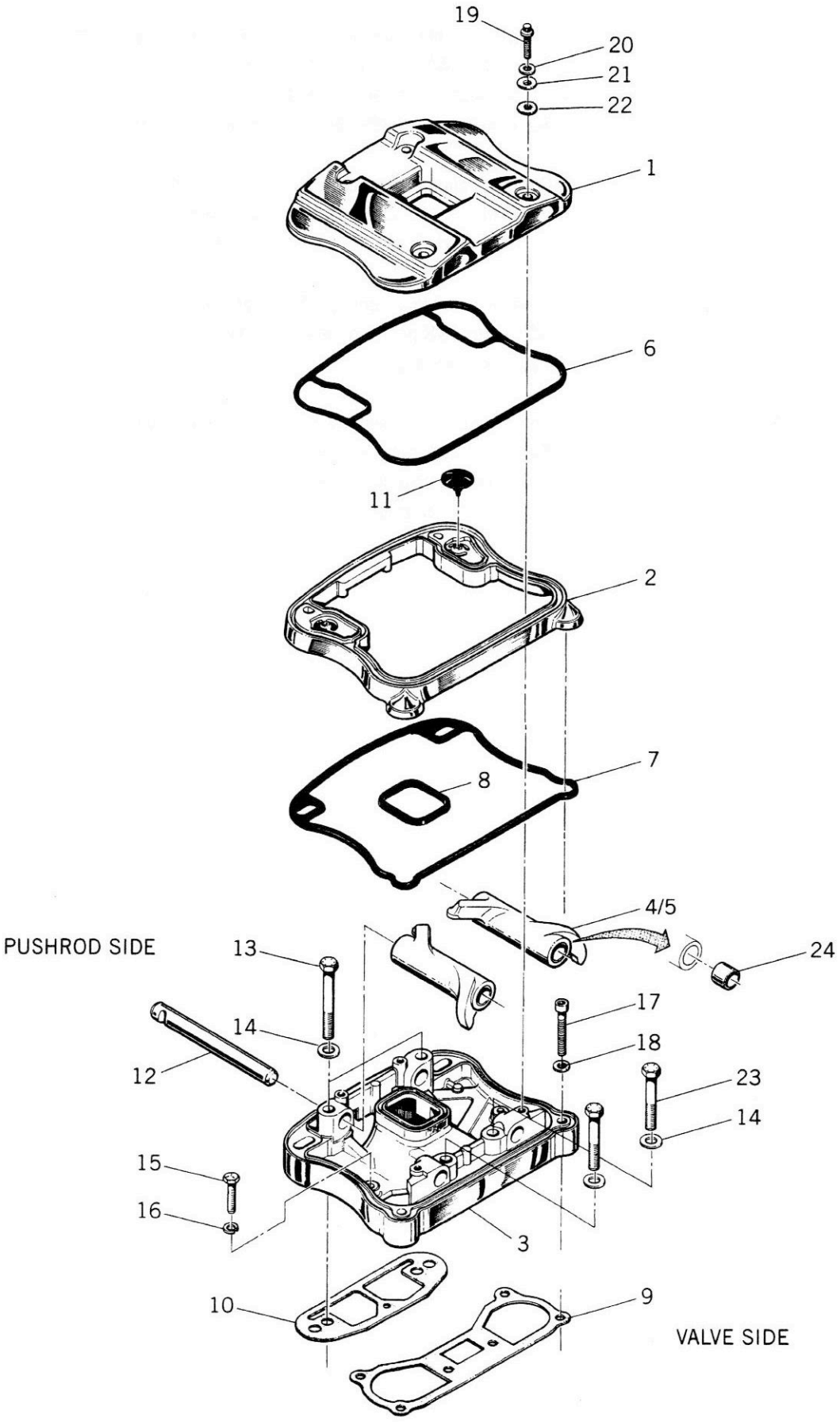
SECTION 1

COMPLETE ENGINE ASSEMBLY



No.	Part	Description
1	00-150	Complete engine assembly, 88 ci, black powder coat with S&S carb, S&S chrome die cast rocker boxes. Scout includes VIN 2444 to end of production 2001 Spirit includes VIN 3389 to end of production 2001
2	00-151	Complete engine assembly, 88 ci, black powder coat with polished fins S&S carb, S&S polished die cast rocker boxes. All 1999-2001 Chiefs
3	00-160	Complete engine assembly, 88 ci, black powder coat with S&S carb, S&S polished die cast rocker boxes. 2002 Deluxe Spirit
4	00-161	Complete engine assembly, 88 ci, non-painted with S&S carb, S&S polished die cast rocker boxes. 2002 Scouts, Standard & Deluxe 2002 Spirit Standard

ENGINE – ROCKER BOX A (CHIEF/SCOUT/SPIRIT)

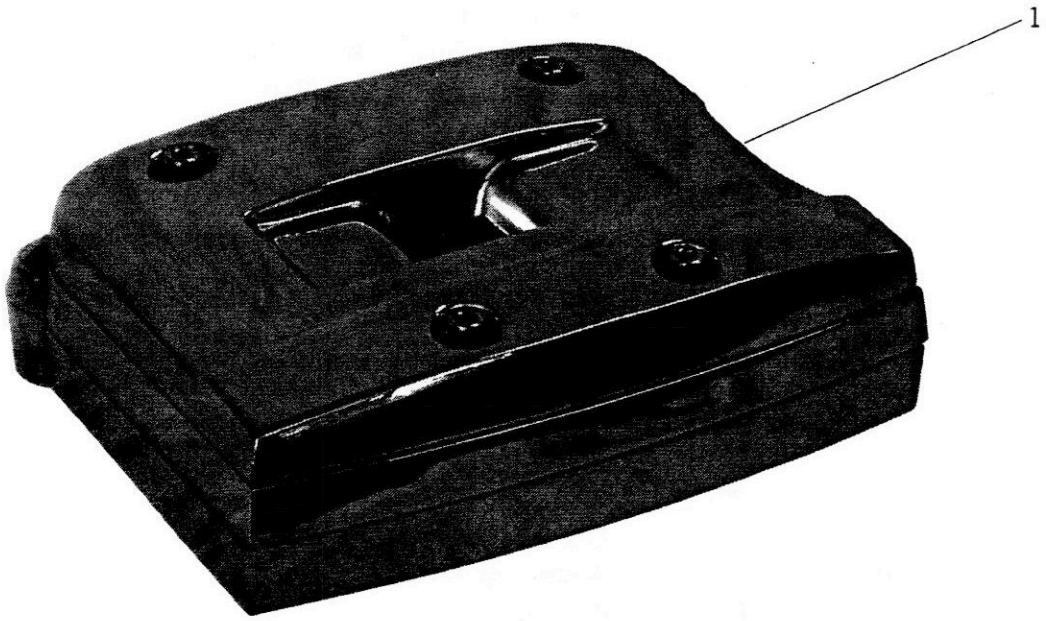


No.	Part	Description
1	06-002	Rocker Box Top
2	06-003	Rocker Box Center
3	06-004	Rocker Box Bottom
4	01-196	Rocker Arm, Front Intake/Rear Exhaust
5	01-197	Rocker Arm, Front Exhaust/Rear Intake
6	09-101	Gasket, Upper, Rocker Box
7	09-102	Gasket, Lower, Rocker Box
8	09-103	Gasket, Inner, Rocker Box
9	09-104	Gasket, Valve side, Rocker Box
10	09-105	Gasket, Pushrod Side, Rocker Box
11	09-107	Umbrella, Valve
12	01-198	Shaft, Rocker Arm
13	96-749	Bolt, 5/16″-18 x 2¾″
14	96-896	Washer, Flat 5/16″ s.a.e.
15	97-099	Bolt, Hex 1/4″-20 x 1¼″
16	96-894	Washer, Flat 1/4″
17	96-879	Bolt, SHCS, 1/4″-20 x 1¾″
18	96-916	Washer, Flat, 1/4″ a.n.
19	05-021	Bolt, 12pt, Chrome
20	05-027	Washer, Flat .257″ x .483″ x .067″
21	05-028	Washer, Flat .257″ x .630″ x .040″
22	05-029	Washer, Flat, Fiber .257″ x .630″ x .033″
23	96-823	Bolt, 5/16″ -18 x 2½″
24	N/A	Bushing, Rocker Arm
25	09-100	Gasket kit, (For rocker boxes 1 Motor)
26	06-001	Rocker Boxes Kit, Complete Set

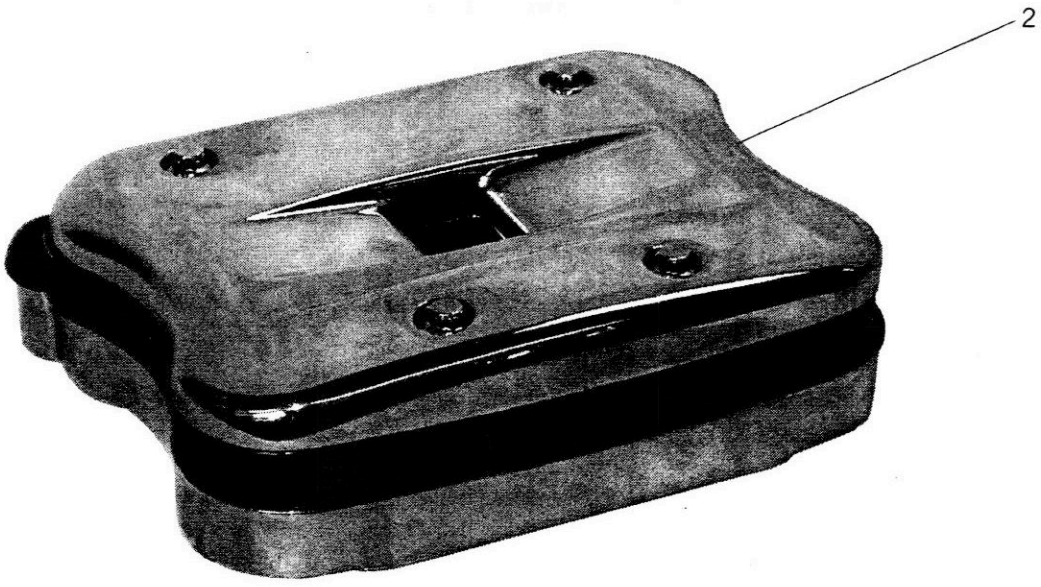
2000 Model Supercedes All Others

Note: Before ordering parts compare the top rocker box cover illustration to the top cover upon the bike. If the top cover is a different shape call the Parts & Warranty department for further information.

ENGINE – ROCKER BOX B (CHIEF/SCOUT)



CHROME SPECIALTIES

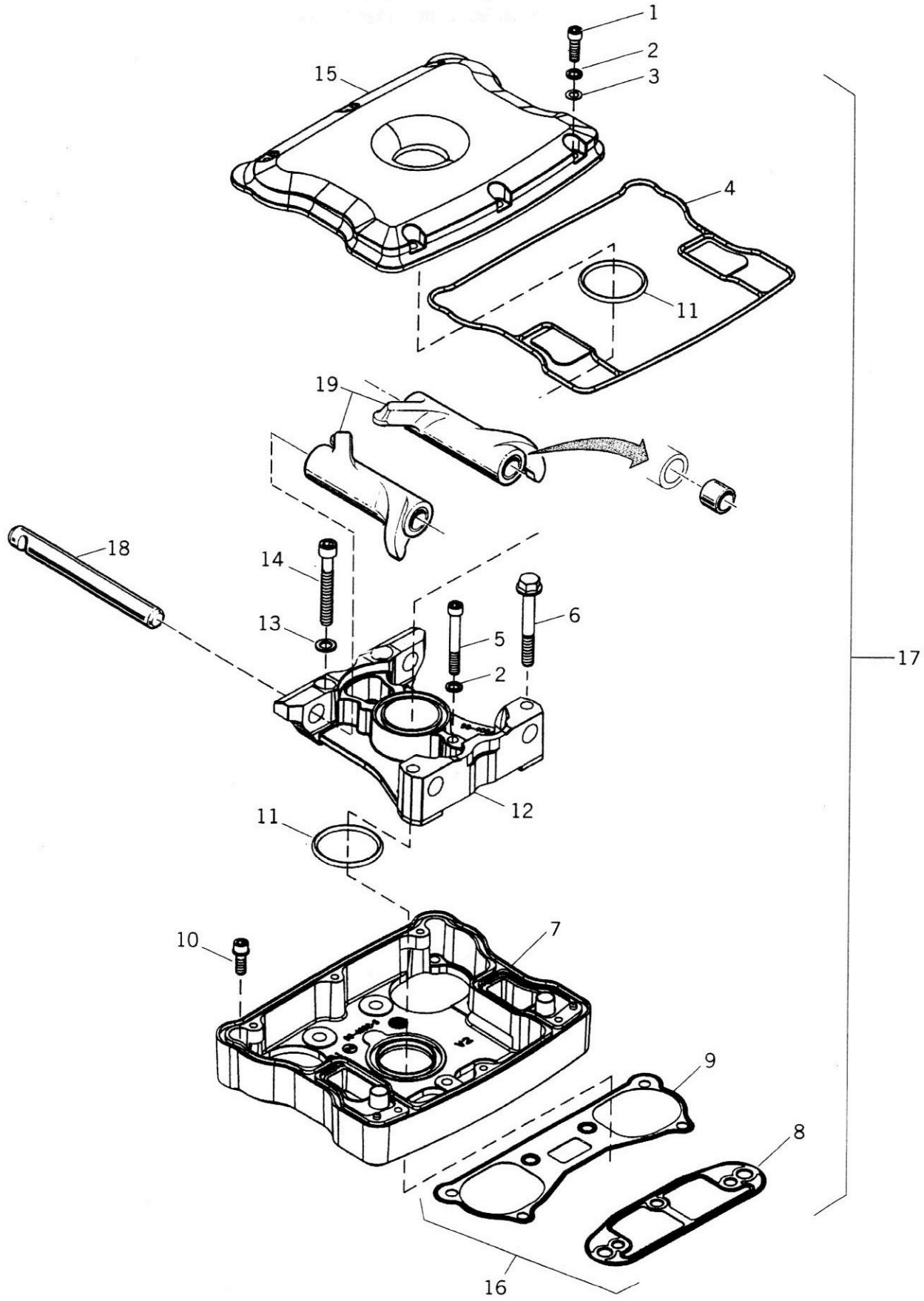


Note: Before ordering parts compare the top rocker box cover illustration to the top cover upon the bike.

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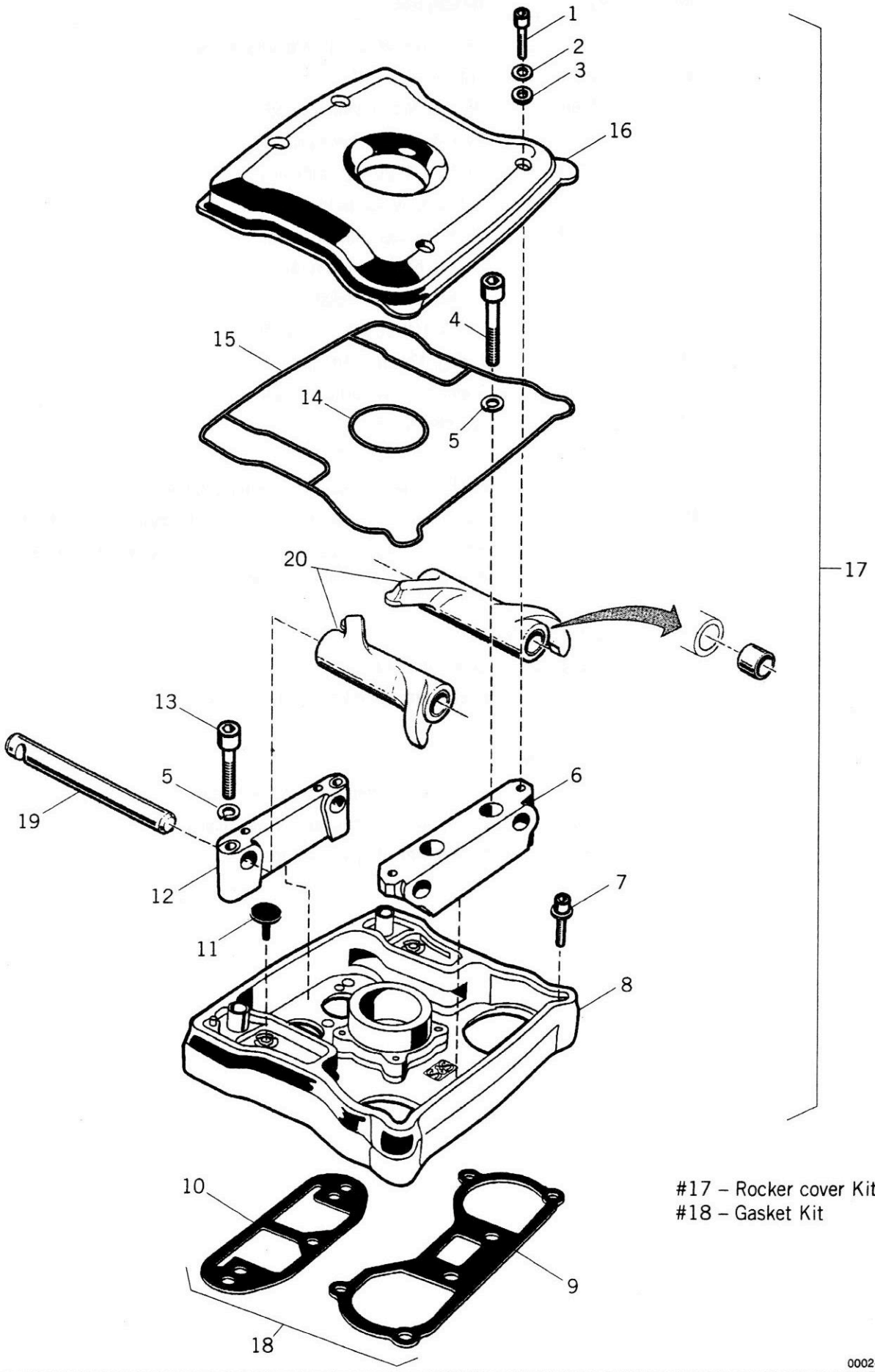
No.	Part	Description
1	09-066	Gasket Set (Both Rocker Boxes)
2	09-067	Gasket Set (Both Rocker Boxes)

ENGINE - ROCKER BOXES, DIE-CAST, CHROME



No.	Part	Description
1	08-001	SHCS, 1/4"-20 x 3/4", with lock patch
2	08-004	Washer, flat, 1/4"
3	09-359	Washer, flat, rubber covered, 1/4"
4	09-363	Seal, gasket, rocker cover
5	08-031	SHCS, 1/4"-20 x 2", with lock patch
6	08-033	Bolt, hex, flange head, 5/16"-18 x 2¼"
7	08-035	Base, die cast aluminum, chrome
8	09-009	Gasket, bottom right rocker
9	09-010	Gasket, bottom rocker left
10	08-032	SHCS, 1/4"-20 x 1", with washer
11	09-360	O-ring, 1⅛"o.d. x 1/8" thick
12	08-034	Support, rocker arm, die cast
13	08-005	Washer, flat, 5/16"
14	08-003	SHCS, 5/16"-18 x 2¼"
15	08-036	Rocker cover, die cast aluminum, chrome
16	09-362	Gasket kit – die cast rocker boxes, includes items 3,4,8,9,11
17	08-014	Rocker cover kit – die cast aluminum, chrome, with gaskets, washers and hardware, includes items 1-15
18	Rocker Arm Shafts	
	01-199	Shaft, rocker arm
	01-198	Rocker arm shaft kit, qty of 4 shafts
19	Rocker Arms	
	04-108	Rocker arm, front exhaust / rear intake
	04-109	Rocker arm, front intake / rear exhaust
	04-107	Rocker arm kit, qty of 4 arms

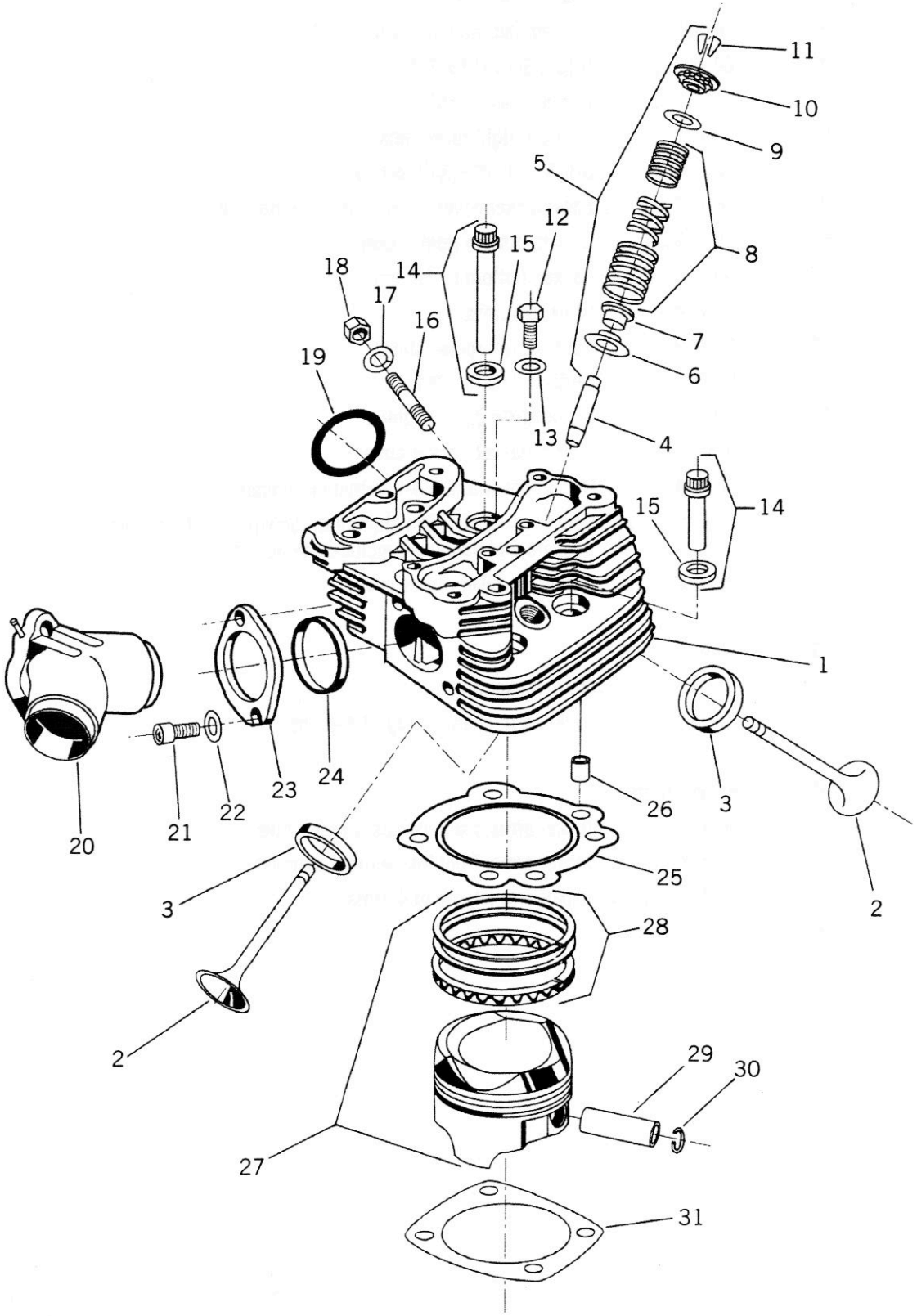
ENGINE – ROCKER BOXES, POLISHED BILLET



#17 – Rocker cover Kit
#18 – Gasket Kit

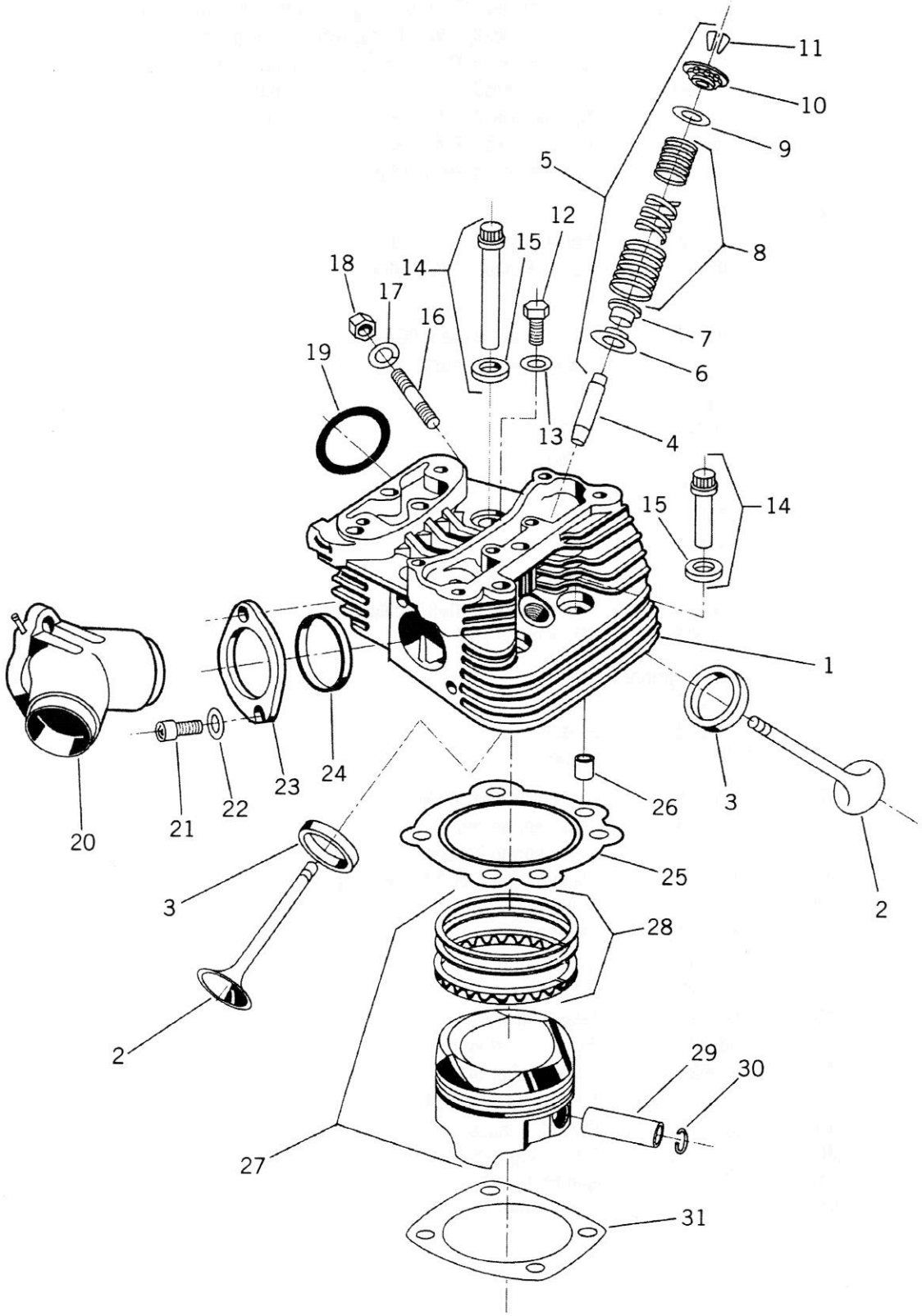
No.	Part	Description
1	08-001	SHCS, 1/4"-20 x 3/4", with lock patch
2	08-004	Washer, flat, 1/4"
3	09-359	Washer, flat, rubber covered, 1/4"
4	08-002	SHCS, 5/16"-18 x 2½"
5		Washer, lock, 5/16"
6	08-010	Support, right rocker shaft
7	08-006	SHCS, 1/4"-20 x 3/4", with washer
8	08-007	Base, rocker cover, billet aluminum, polished
9	09-009	Gasket, bottom right rocker
10	09-010	Gasket, bottom rocker left
11	09-014	Valve, umbrella
12	08-009	Support, left rocker shaft
13	08-003	SHCS, 5/16"-18 x 2 1/4"
14	09-360	O-ring, 1⅞"o.d. x 1/8" thick
15	09-361	O-ring, gasket, rocker cover
16	08-008	Rocker cover top, billet aluminum, polished
17	08-015	Rocker cover kit, billet aluminum, polished, with gaskets, washers and hardware, includes items 1-16
18	09-358	Gasket kit, billet rocker cover
19		Shafts
	01-199	Shaft, rocker arm
	01-198	Rocker arm shaft kit, qty of 4 shafts
20		Rocker Arms
	04-108	Rocker arms, front exhaust / rear intake
	04-109	Rocker arms, front intake / rear exhaust
	04-107	Rocker arm kit, qty of 4 arms

ENGINE – CYLINDER HEAD (CHIEF/SCOUT/SPIRIT)



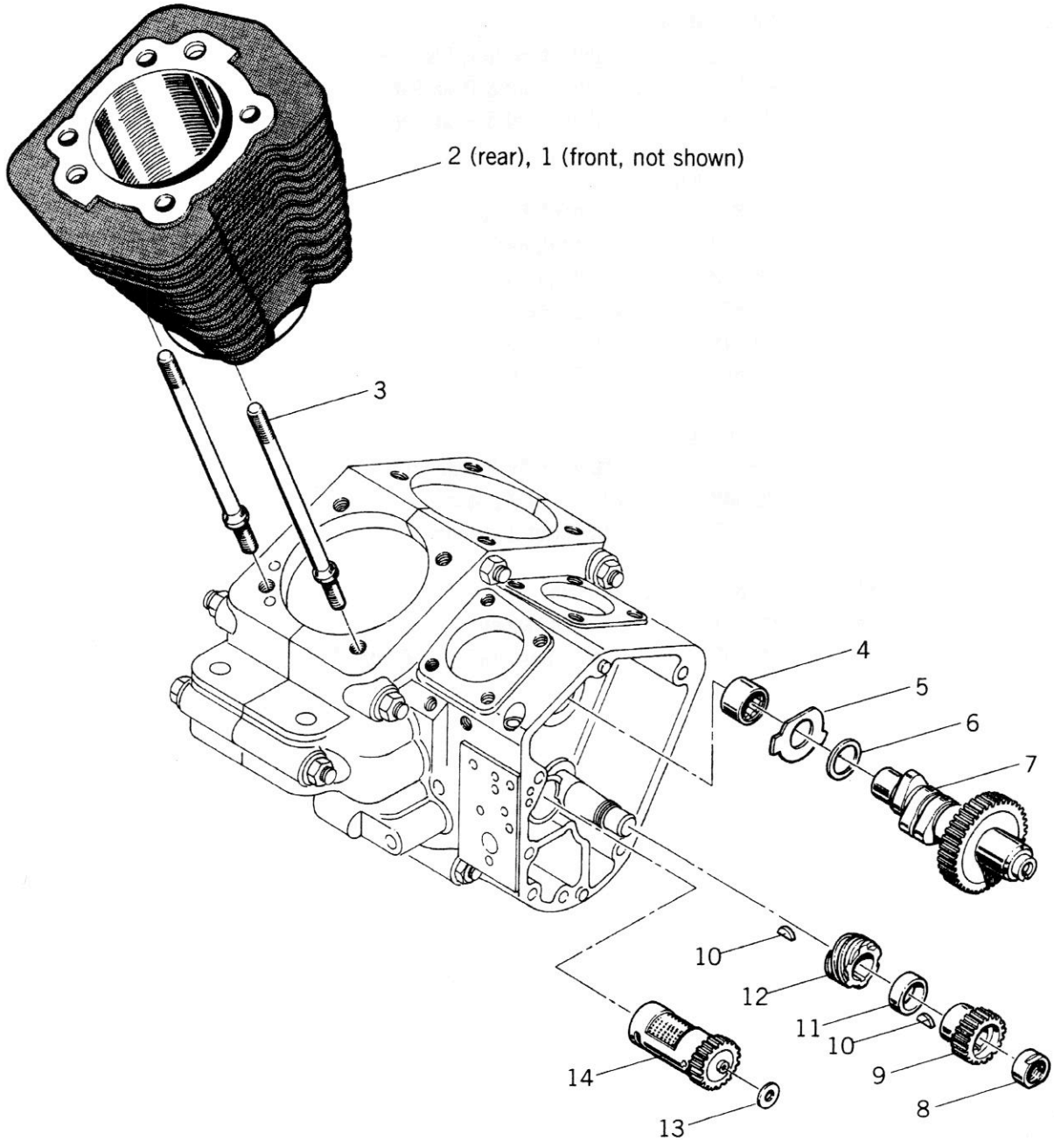
No.	Part	Description
1		Cylinder Heads
	03-500	Cylinder Head Front, Black gloss/polish fins/complete
	03-501	Cylinder Head Rear, Black gloss/polish fins/complete
	03-510	Cylinder Head, ONLY, Front, Black gloss/polish fins
	03-511	Cylinder Head, ONLY, Rear, Black gloss/polish fins
	00-198	Cylinder Head, Front, 88ci, non-painted
	00-199	Cylinder Head, Rear, 88ci, non-painted
	03-512	Cylinder Head, Front, 88ci, Black
	03-513	Cylinder Head, Rear, 88ci, Black
2		Valve
	08-600	Valve, Intake 2.000″ dia.
	08-601	Valve, Exhaust 1.605″ dia.
3		Valve Seat
	08-602	Valve Seat, Intake 2.000″ dia.
	08-603	Valve Seat, Exhaust 1.605″ dia.
4		Valve Guide
	08-604	Std.
	08-605	+.001″
	08-606	+.002″
	08-607	+.003″
	08-608	+.030″
5	08-609	Valve Spring Kit
6	08-610	Valve spring bottom collar .630″ lift
7	08-611	Valve guide seal
8		Valve springs
	08-612	Inner
	08-613	Middle
	08-614	Outer
9	08-615	Top collar wear plate
10	08-616	Valve spring top
11	08-617	Valve spring keeper
12	08-618	Head mount bolt 3/8″-16 x 1¼″
13	08-619	Flat washer 3/8″
14	08-620	Head Bolt kit
	08-621	1.690″ long
	08-622	3.134″ long
15	08-623	Head bolt washer
16	08-624	Exhaust port stud
17	08-625	Lock washer 5/16″
18	08-626	Hex hd nut 5/16″-24
19	37-205	Gasket, Exhaust
20	08-629	Intake manifold
21	08-630	Soc hd 5/16″-18 x 1″
22	03-623	Flat washer 5/16″

ENGINE – CYLINDER HEAD (CHIEF/SCOUT/SPIRIT)



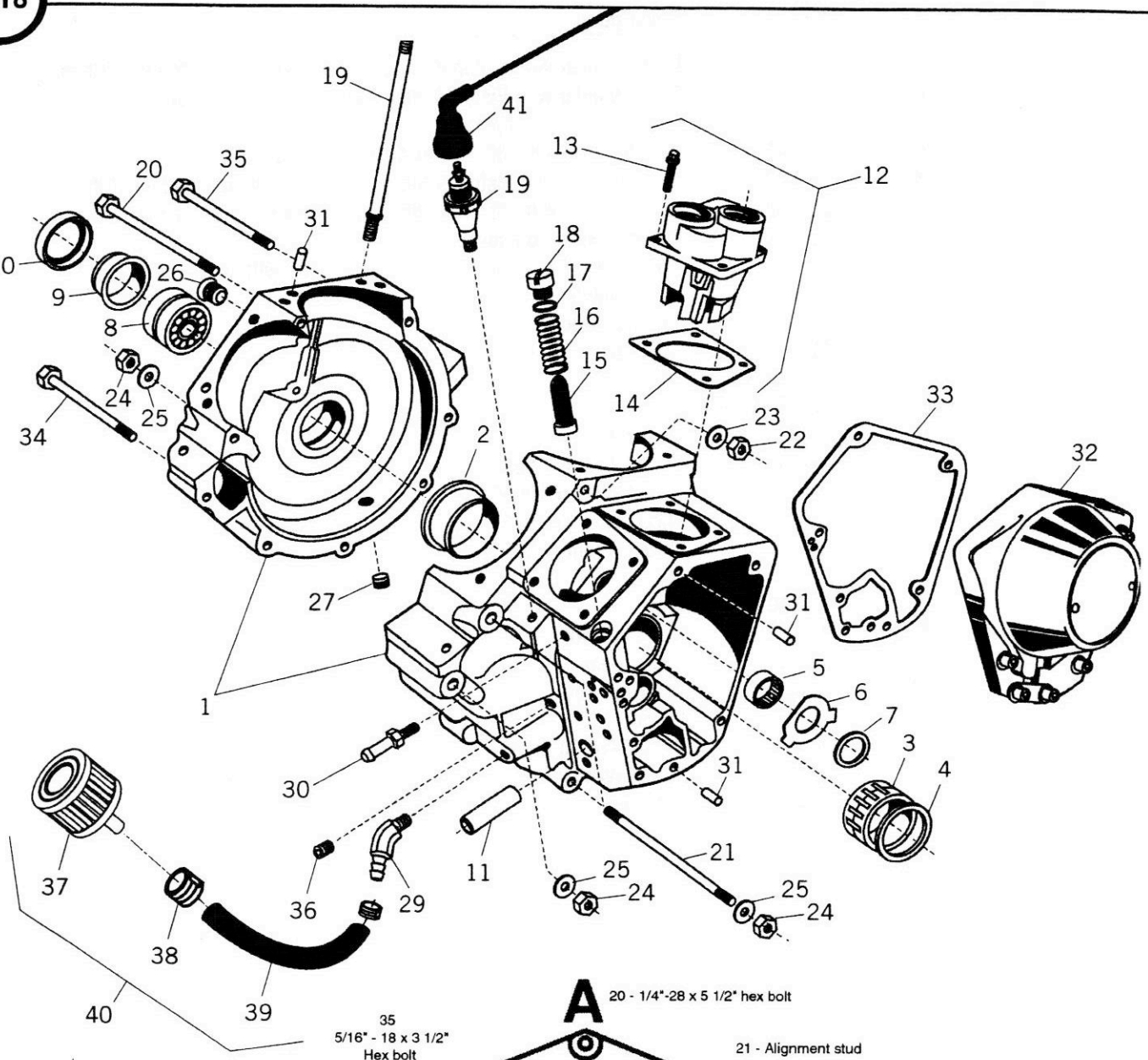
No.	Part	Description
23		Manifold Flanges
	08-632	.....Front
	08-633	.....Rear
24	08-634	.....O-ring, Intake manifold
25	08-635	.....Head Gasket
26	08-637	.....Pin Dowel .39″
27		Piston with Rings
	08-638	.....Standard, Front & Rear, Set
	08-639	.....+.010″, Front & Rear, Set
	08-640	.....+.020″, Front & Rear, Set
		Piston Only
	08-641	.....Standard, Front
	08-642	.....Standard, Rear
	08-643	.....+.010″, Front
	08-644	.....+.010″, Rear
	08-645	.....+.020″, Front
	08-646	.....+.020″, Rear
28		Rings Only
	08-647	.....Standard (for 2 pistons)
	08-648	.....+.010″ (for 2 pistons)
	08-649	.....+.020″ (for 2 pistons)
29	08-650	.....Wristpin
30	08-651	.....Wristpin keeper
31	08-652	.....Gasket, Base 3⅝″ x .018″ steel”

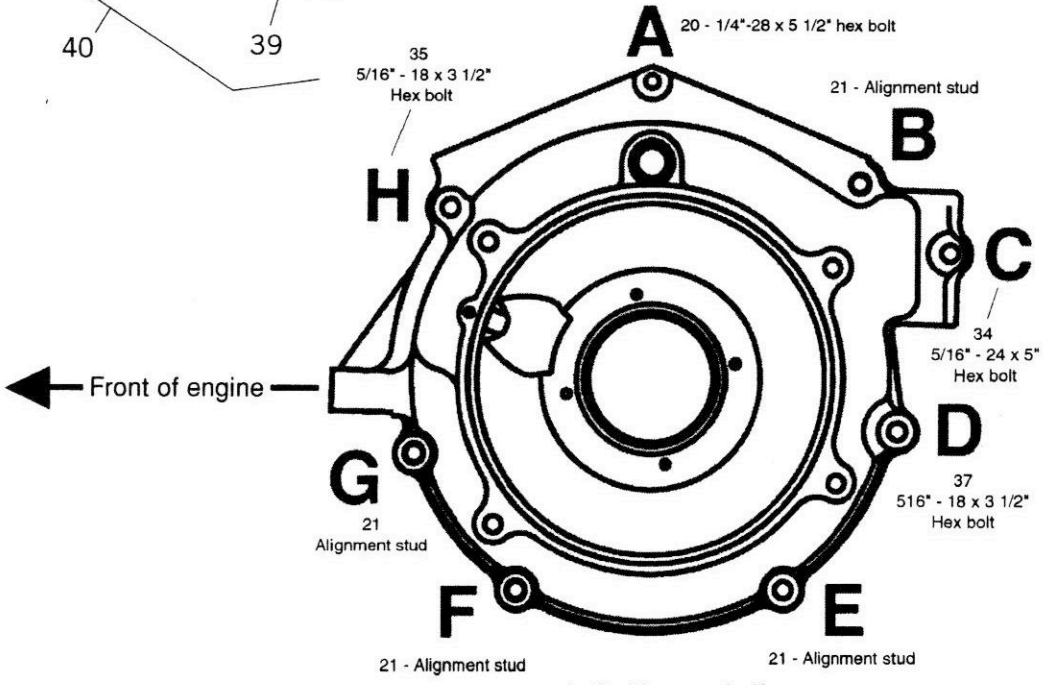
CYLINDER (CHIEF/SCOUT/SPIRIT)



No.	Part	Description
1	03-502	Front Cylinder with Piston & Rings, gloss black w/polished fins (Chief)
1	03-561	Front Cylinder with Piston & Rings, gloss black (Scout/Spirit)
1	03-516	Cylinder, Front, non-painted
1	00-202	Cylinder Kit, Front with Piston & Rings, non-painted
2	03-503	Rear Cylinder with Piston & Rings, gloss black w/polished fins (Chief)
2	03-562	Rear Cylinder with Piston & Rings, gloss black (Scout/Spirit)
2	03-517	Cylinder, Rear, non-painted
2	00-201	Cylinder Kit, Rear with Piston & Rings, non-painted
3	03-617	Stud, Cylinder
4	03-603	Bearing, Needle
5	03-604	Lock Tab
6		Thrust Washer
	03-605	Thrust Washer .050″
	03-606	Thrust Washer .055″
	03-607	Thrust Washer .060″
	03-608	Thrust Washer .065″
	03-609	Thrust Washer .070″
7	03-450	Cam
8	03-423	Gearshaft Nut
9	00-005	Pinion Gear
10	03-422	Woodruff Key
11	03-424	Spacer
12	03-425	Drive Gear, Oil Pump
13	01-074	Thrust Washer
14	01-073	Breather Gear

ENGINE – CRANKCASE (99-01 CHIEF/SCOUT/SPIRIT)

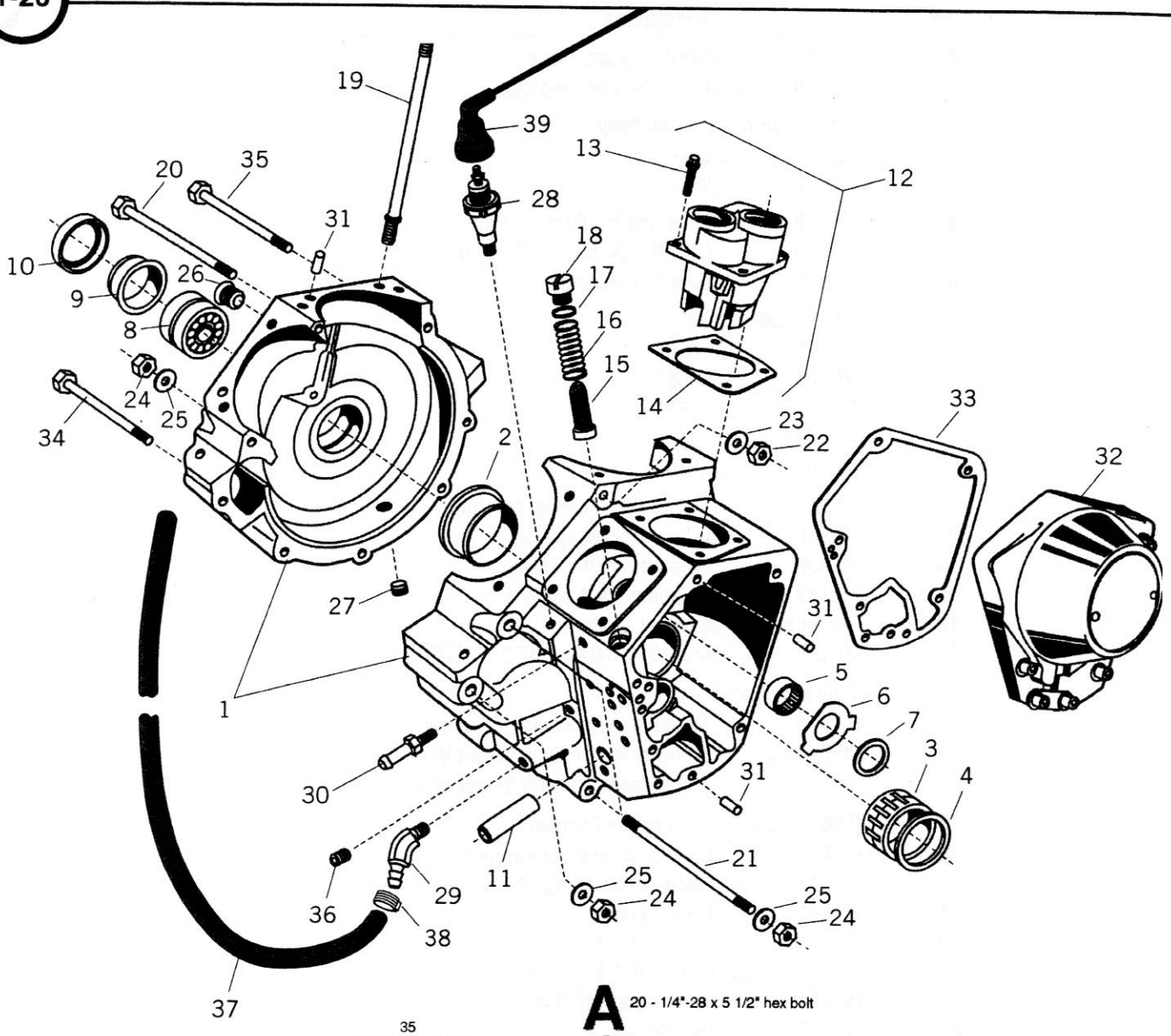


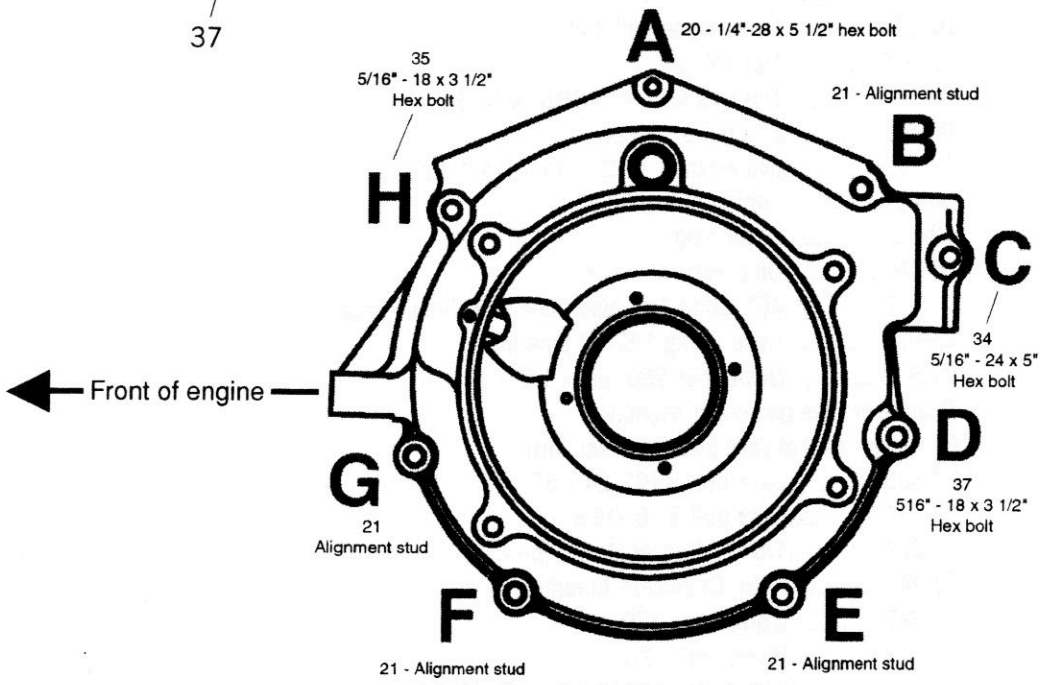


Left side case half

No.	Part	Description
1	00-186	Crankcase set, black
2	03-600	Right main bearing race
3		Right main bearing assembly
	03-601	Green
	03-632	White
4	03-602	Main Bearing Retaining ring
5	03-603	Cam Needle Bearing Assembly
6	03-604	Cam lock washer
7		Cam thrust washer
	03-605	.050″
	03-606	.055″
	03-607	.060″
	03-608	.065″
	03-609	.070″
8	01-351	Left Timken Bearing Assembly
9	03-610	Drive sprocket spacer
10	09-050	Sprocket shaft oil seal
11	03-612	Oil pump shaft bushing
12		Tappet guide (see tappet section)
13	03-613	Dhh 12pt. Screw 1/4″-20 x 7/8″
14		Tappet Gaskets
	09-004	Tappet guide housing gasket set
	09-005	Tappet guide housing gasket front
	09-006	Tappet guide housing gasket rear
15	03-614	Crankcase oil screen
16	03-615	Crankcase oil screen spring
17	03-542	Cover screw o-ring
18	03-541	Cover screw
19	03-617	Cylinder stud
20	03-618	Case bolt 1/4″-28 x 5½″
21	03-619	Case alignment stud
22	03-620	Nut 1/4″-28
23	03-550	Flat washer 1/4″ x 5/16″ x 1/16″
24	03-622	Hex nut 5/16″-24
25	03-623	Flat washer 5/16″ x 11/16″ x 1/16″
26	03-624	Timing hole plug
27	03-625	Drain plug
28	00-101	Oil pressure switch
29	03-626	45° fitting 1/4″ pipe male x 3/8″ male hose
30	03-530	Hose fitting 1/8″-27 pipe male
31	03-628	Dowel pin .250″ dia x 1/2″
32		Gearcover (see gearcover section)
33		Gearcover gasket (see gearcover section)
34	03-630	Case bolt 5/16″ -24 x 5″
35	03-631	Case bolt 5/16″-18 x 3½″
36	03-528	1/8″-27 Socket Head Pipe Plug
37	96-987	Filter, Crankcase breather
38	96-026	Clamp, size 170
39	29-955	Hose, 3/8″ x 2¾″
40	73-900	Filter assembly, includes 37, 38, 39
41	94-070	Rubber boot

ENGINE – CRANKCASE (CHIEF/SCOUT/SPIRIT MID 2001)



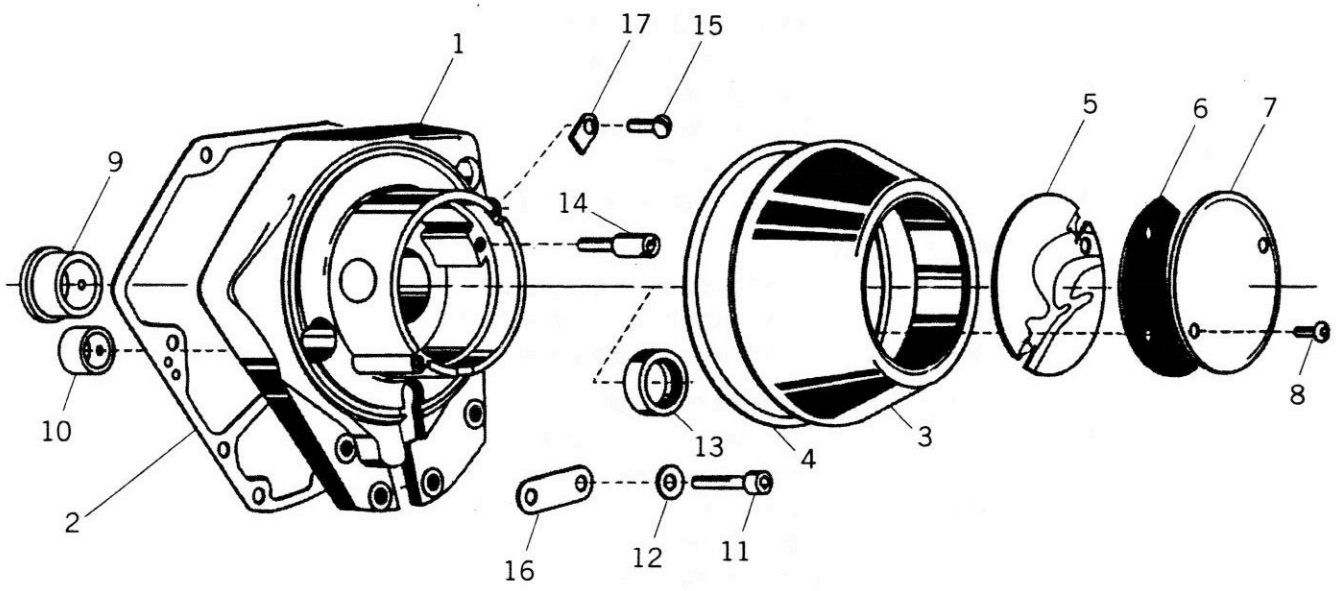


Left side case half

00019-A

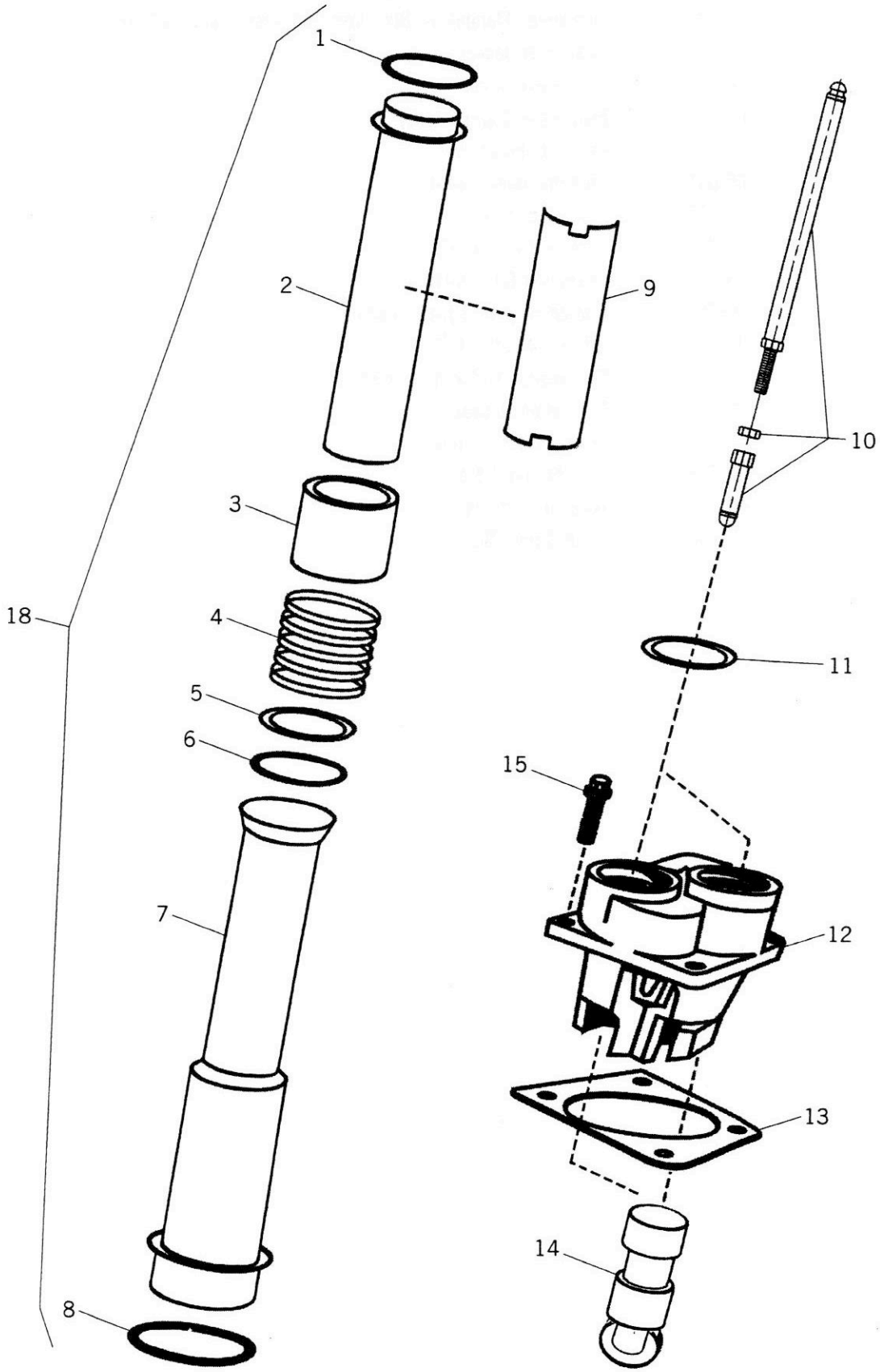
No.	Part	Description
1	00-186	Crankcase set, black
	00-192	Crankcase set, non-painted
2	03-600	Right main bearing race
3		Right main bearing assembly
	03-601	Green
	03-632	White
4	03-602	Main Bearing Retaining ring
5	03-603	Cam Needle Bearing Assembly
6	03-604	Cam lock washer
7		Cam thrust washer
	03-605	.050″
	03-606	.055″
	03-607	.060″
	03-608	.065″
	03-609	.070″
8	01-351	Left Timken Bearing Assembly
9	03-610	Drive sprocket spacer
10	09-050	Sprocket shaft oil seal
11	03-612	Oil pump shaft bushing
12		Tappet guide (see tappet section)
13	03-613	Dhh 12pt. Screw 1/4″-20 x 7/8″
14		Tappet Gaskets
	09-004	Tappet guide housing gasket set
	09-005	Tappet guide housing gasket front
	09-006	Tappet guide housing gasket rear
15	03-614	Crankcase oil screen
16	03-615	Crankcase oil screen spring
17	03-542	Cover screw o-ring
18	03-541	Cover screw
19	03-617	Cylinder stud
20	03-618	Case bolt 1/4″-28 x 5½″
21	03-619	Case alignment stud
22	03-620	Nut 1/4″-28
23	03-550	Flat washer 1/4″ x 5/16″ x 1/16″
24	03-622	Hex nut 5/16″-24
25	03-623	Flat washer 5/16″ x 11/16″ x 1/16″
26	03-624	Timing hole plug
27	03-625	Drain plug
28	00-101	Oil pressure switch
29	03-626	45° fitting 1/4″ pipe male x 3/8″ male hose
30	03-530	Hose fitting 1/8″-27 pipe male
31	03-628	Dowel pin .250″ dia x 1/2″
32		Gearcover (see gearcover section)
33		Gearcover gasket (see gearcover section)
34	03-630	Case bolt 5/16″ -24 x 5″
35	03-631	Case bolt 5/16″-18 x 3½″
36	03-528	1/8″-27 Socket Head Pipe Plug
37	96-040	Hose, 3/8″ x 13½″
38	96-026	Clamp, Size 170
39	94-070	Rubber Boot

ENGINE – CRANKCASE GEARCOVER (CHIEF/SCOUT/SPIRIT)



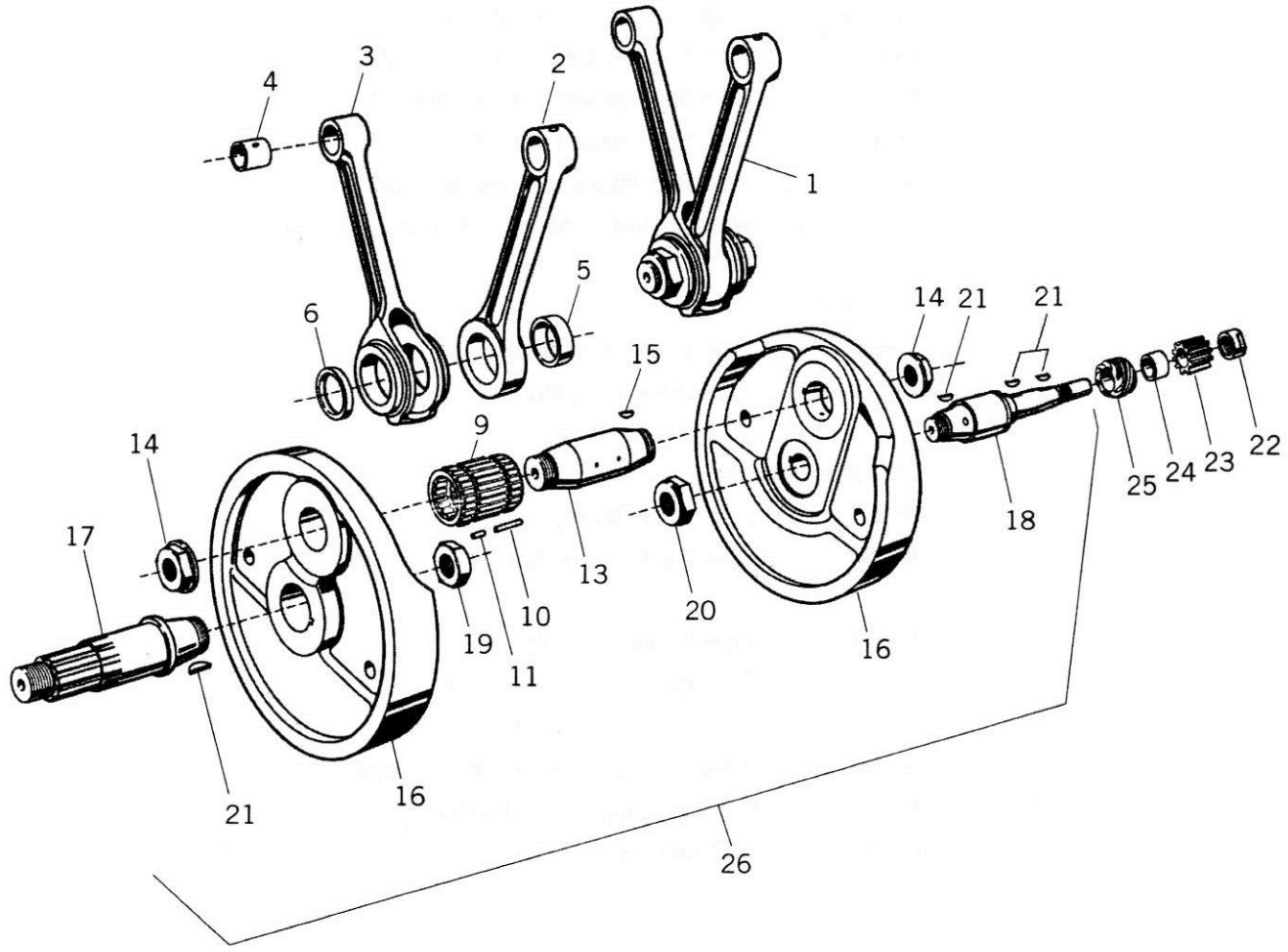
No.	Part	Description
1	00-045	Gearcover, Flangeless, Blk Gloss Sub Assy, inlcudes 9, 10
2	09-007	Gearcover gasket
3	00-123	Flangeless Cover
4	00-124	Flangeless Cover Gasket
5	00-047	Inner ignition Cover
6	00-048	Ignition cover gasket
7	05-022	Points cover
8	00-049	Screws 8 - 32 x 1/2″
9	00-050	Gearcover Cam bushing
10	00-051	Gearcover pinion shaft bushing
11	00-052	SHCS 1/4″-20 x 1¼″
12	00-053	Flat washer 1/4″ x .474″ x .050″
13	00-054	Gearcover oil seal
14	00-055	Timing Mech. Screw
15	00-056	Std. Pan hd. Screw
16	00-057	Wire harness clip
17	00-058	Outer Cover Clip

ENGINE – LIFTER, PUSHRODS & COVER (CHIEF/SCOUT/SPIRIT)



No.	Part	Description
1	00-011	O-Ring, Upper .675″ x .135″
2	04-103	Upper Push Rod Tube
3	04-104	Cup, Push Rod Tube
4	04-105	Spring
5	04-101	Washer, Steel .937″ od x .712″ id x .040″ thick
6	09-263	O-ring, Middle .675″ x .100″
7	04-102	Lower Push Rod Tube
8	09-264	O-Ring, Lower 7/8″ x .100″
9	01-191	Clip,Upper, 3.109″
10	01-079	Push Rod Adjustable, set of 4
	06-310	Push Rod, exhaust, front cylinder, 8.200″
	06-309	Push Rod, exhaust, rear cylinder, 8.062″
	06-306	Push Rod, intake, front cylinder, 7.950″
	06-308	Push Rod, intake, rear cylinder, 7.887″
11	00-012	Washer, Steel 1.048″ od x .895″ id x .031″ thick
12	Lifter Blocks	
	05-940	Lifter Block, Front, black
	05-939	Lifter Block, Rear, black
13	Lifter Block Gaskets	
	09-005	Lifter Block Gasket, Front
	09-006	Lifter Block Gasket, Rear
14	01-080	Tappet Lifter, Hydraulic
15	03-613	Dhh 12pt. Screw 1/4″-20 x 7/8″
16	04-100	Pushrod Cover Assembly, qty 4, inlcudes 2, 3, 4, 5, 7
17	09-008	Pushrod O-ring kit, qty 4, includes 1, 6, 8
18	01-167	Pushrod cover assembly, qty 1, includes 1, 2, 3, 4, 5, 6, 7, 8, 9, 11

Note: Rods turned 180° in illustration for clarity.

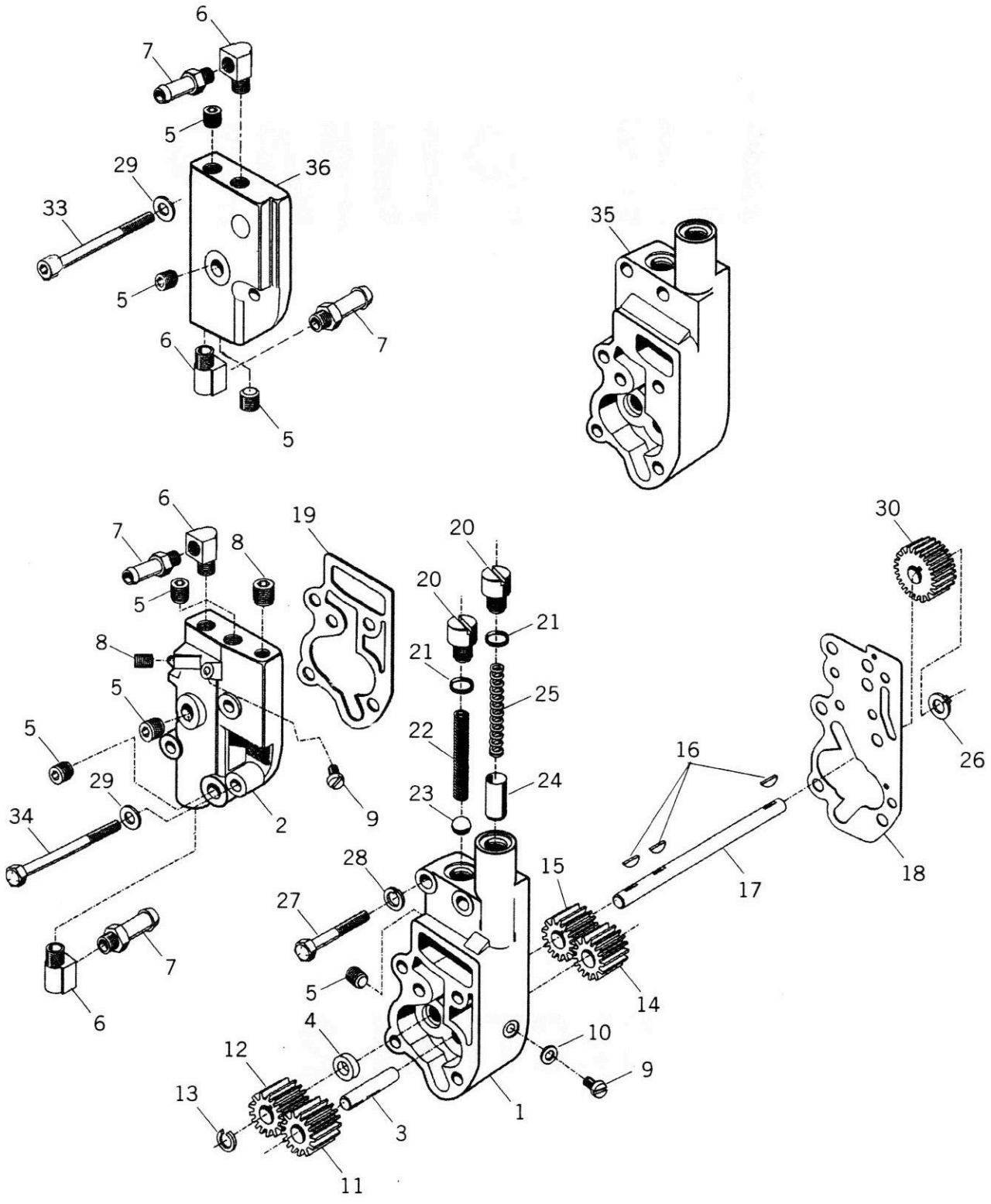


No.	Part	Description
1	03-400	Connecting Rod Set
2	03-401	Front Rod Assembly (Rod, Races & Wrist Pin Bushing)
3	03-402	Rear Rod Assembly (Rod, Races & Wrist Pin Bushing)
4	03-404	Rod Wrist pin bushing
5	03-405	Front Rod Race
6	03-406	Rear Rod Race
7	03-407	Race Set (No. 5 & 6)
8	03-408	Race & bushing Set (No. 7 & 4)
9	03-409	Rod Bearing retainer
10	03-410	Front rod roller bearing
11	03-411	Rear rod roller bearing
12	03-412	Rod roller bearing set N/S
13	03-413	Crankpin assembly
14	03-414	Crankpin nut (2 required)
15	03-415	Crankpin Key
16	03-416	Flywheel, set
17	03-417	Sprocket shaft assembly
18	03-418	Pinion shaft assembly
19	03-419	Sprocket shaft nut
20	03-421	Pinion shaft nut
21	03-422	Mainshaft key
22	03-423	Pinion gear nut
23	00-005	Pinion Gear (RED)
24	03-424	Pinion gear spacer
25	03-425	Pinion shaft oil pump drive gear
26	03-427	Flywheel Assembly

OIL PUMP

SECTION 2

OIL PUMP (CHIEF/SCOUT/SPIRIT)



31 - Master Rebuild Kit (not shown)
Includes: 4, 13, 16, 17, 18, 19, 21, 22, 23, 25 & 26

32 - Gasket Rebuild Kit (not shown)
Includes: 13, 16, 18, 19 & 26

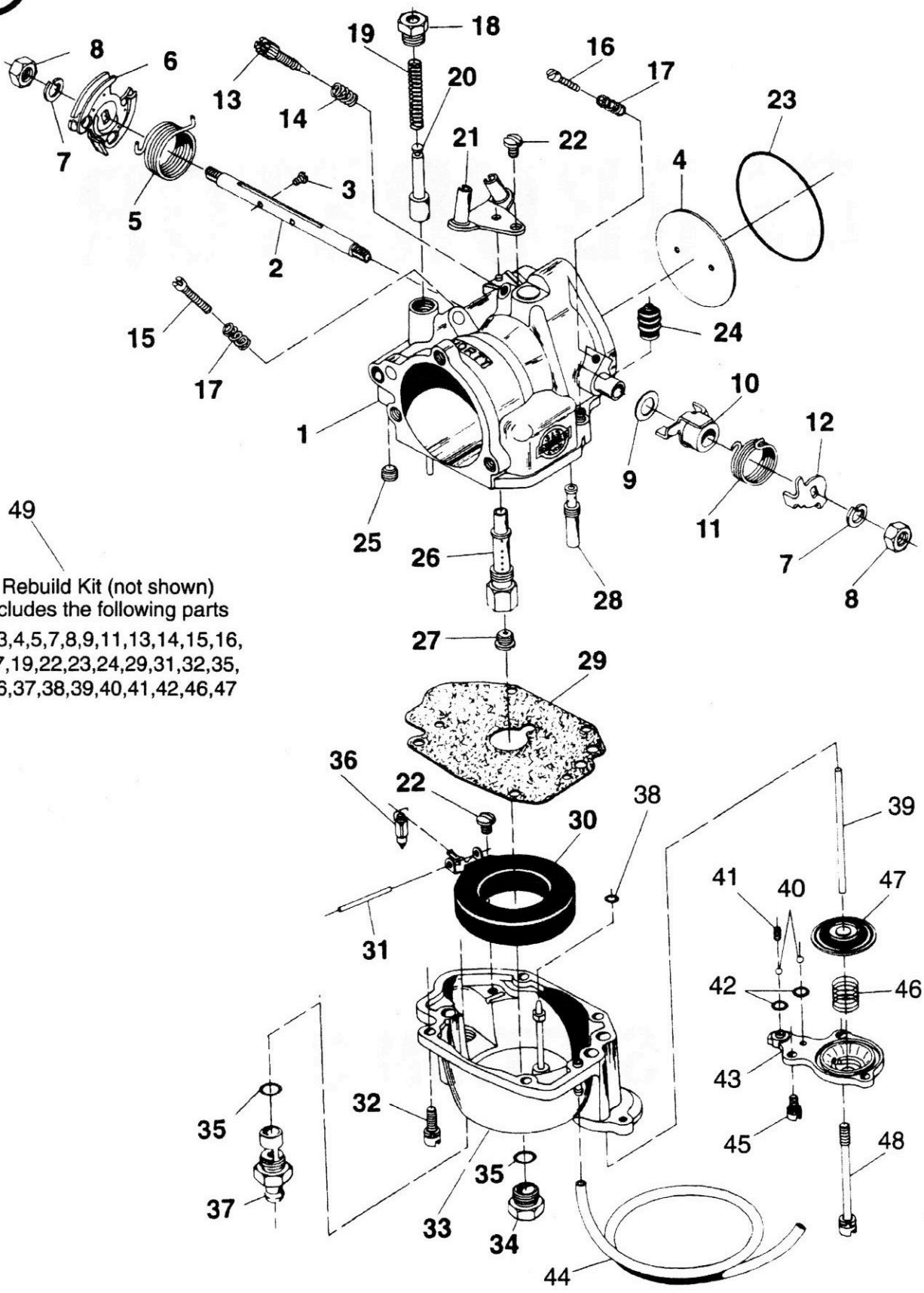
No.	Part	Description
1	n/a	Pump body assembly, cast - non replaceable
2	03-526	Pump cover assembly
3	03-527	Idler Shaft
4	09-350	Seal, Drive Shaft
5	03-528	Soc hd Plug 1/8″-27
6	03-529	Fitting 90°
7	03-530	Supply/return hose fitting 1/8″-27
8	03-531	Soc hd plug 1/16″-27
9	03-532	Slotted pan hd screw 10-32 x 1/4″
10	03-533	Flat washer .192″ x .400″ x 1/32″ (cast only)
11	03-534	Supply idler gear
12	03-535	Supply drive gear
13	03-536	External retaining ring .382″ i.d. x .021″ c
14	03-537	Return idler gear
15	03-538	Return drive gear
16	03-539	Drive shaft key
17	03-540	Drive shaft
18	09-357	Pump body gasket-Paper
	09-353	Pump body gasket-mylar
19	09-357	Pump cover gasket-paper
	09-354	Pump cover gasket-mylar
20	03-541	Check valve/relief valve cover screw
21	03-542	O-ring
22	03-543	Check valve spring
23	03-544	Check valve ball
24	03-545	Relief valve
25	03-546	Relief valve spring
26	03-547	External retaining ring .366″ i.d. x .025″ tru-arc
27	03-548	Bolt Hex 1/4″-20 x 1½″
28	03-549	Washer lock 1/4″
29	03-550	Washer flat 1/4″ x 5/8″ x 1/16″
30	03-551	Pump drive gear 24th
31	03-552	Master rebuilt kit paper std. Mylar by request
32	09-355	Gasket rebuild kit paper
	09-356	Gasket rebuild kit mylar
33	03-553	SHCS 1/4″-20 x 2¼″
34	n/a	Bolt, hex 1/4″-20 x 2¾″
35	03-554	Pump body assembly Billet
36	03-555	Pump cover assembly Billet
37	00-196	Oil Pump Assembly, Complete, Billet

Note: Before ordering parts, compare the oil pump illustration to the oil pump upon the bike. If the oil pump is a different shape call the Parts & Warranty department for further information.

CARBURETOR

SECTION 3

CARBURETOR (CHIEF/SCOUT/SPIRIT)

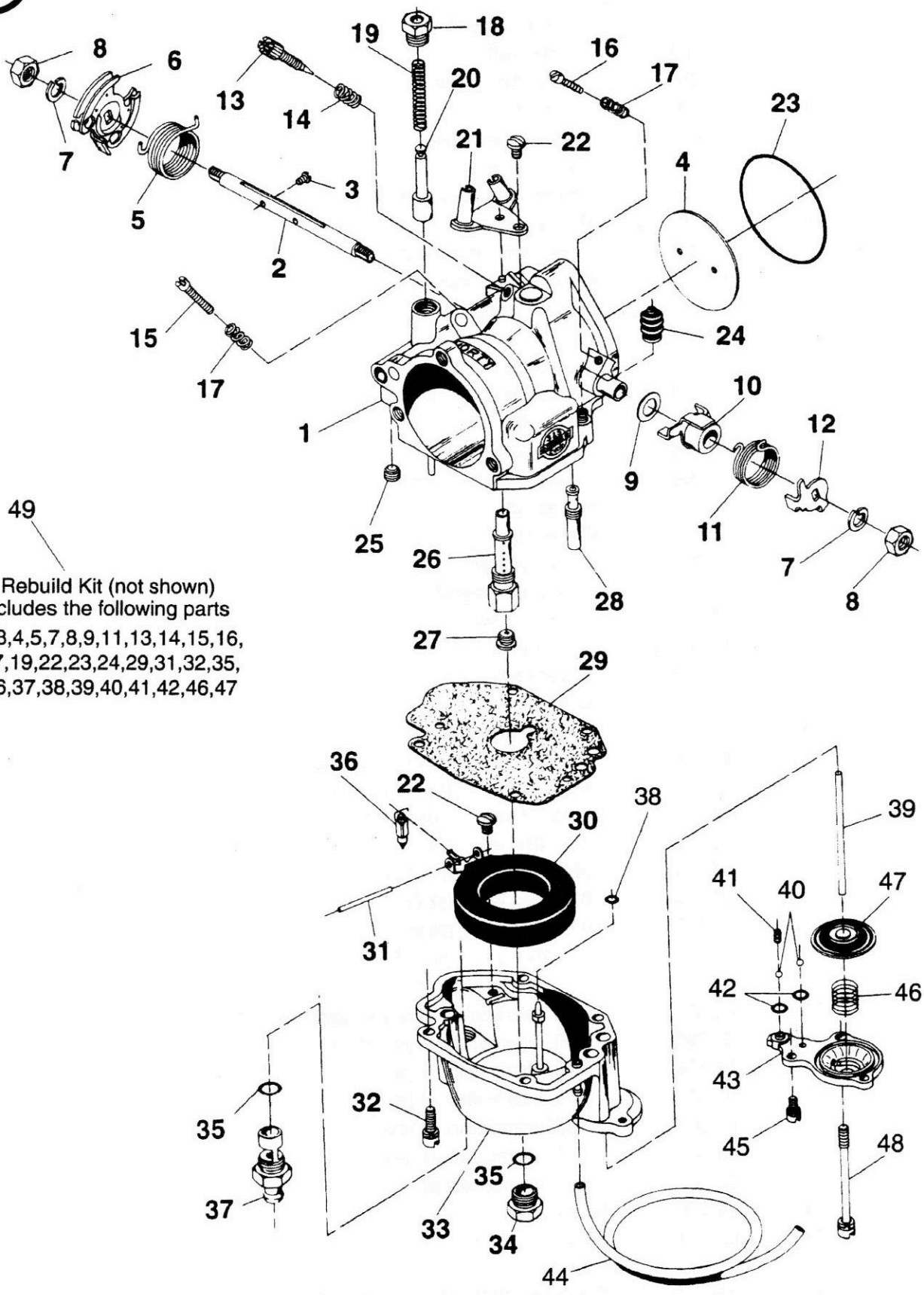


Rebuild Kit (not shown)
includes the following parts

2,3,4,5,7,8,9,11,13,14,15,16,
17,19,22,23,24,29,31,32,35,
36,37,38,39,40,41,42,46,47

No.	Part	Description
1	03-300	Carb Body Assembly
2	03-301	Throttle Shaft
3	03-302	Throttle Plate Screw
4	03-303	Throttle Plate
5	03-304	Throttle return spring
6	03-305	Throttle spool
7	03-306	Throttle shaft lock washer
8	03-307	Throttle shaft nut
9	03-308	Throttle shaft nylon washer
10	03-309	Pump actuator lever
11	03-310	Actuator spring
12	03-311	Pump actuator arm
13	03-312	Idle mixture screw
14	03-313	Idle mixture screw spring
15	03-314	Idle speed screw
16	03-315	Pump adjuster screw
17	03-316	Idle speed / pump adjuster spring
18	03-317	Plunger nut
19	03-318	Plunger spring
20	03-319	Fast idle plunger
21	03-320	Cable guide assembly
22	03-321	Float Pin Screw
23	03-322	O-ring 1⅛″ E
24	03-323	Bellows seal
25	03-324	Bowl vent plug
26	03-325	Main discharge tube
27	03-326	.074″ jet (pk of 5) 49-state
	03-349	.066″ main jet (pk of 5) Smog
	03-351	Master jet pack (Assortment)
	03-352	.064″ Main jet (pk of 5)
	03-353	.068″ Main jet (pk of 5)
	03-354	.070″ Main jet (pk 0f 5)
	03-355	.072″ Main jet (pk of 5)
	03-356	.074″ Main jet (pk of 5)
	03-357	.076″ Main jet (pk of 5)
28	03-327	.0295″ Intermediate jet (ea) 49-state, Pack of 3
	03-350	.0280″ intermediate jet (ea) Smog
	03-358	.0300″ Intermediate jet (ea)
	03-359	.0270″ Intermediate jet (ea)
	03-360	.0275″ Intermediate jet (ea)
	03-361	.0285″ Intermediate jet (ea)
	03-362	.0290″ Intermediate jet (ea)
29	03-328	Bowl Gasket
30	03-329	Float
31	03-330	Float pin
32	03-331	Bowl screw 10-24 x 5/8″ (3 req'd)
33	03-332	Carb bowl assembly
34	03-333	Bowl Plug

CARBURETOR (CHIEF/SCOUT/SPIRIT)



Rebuild Kit (not shown)
includes the following parts

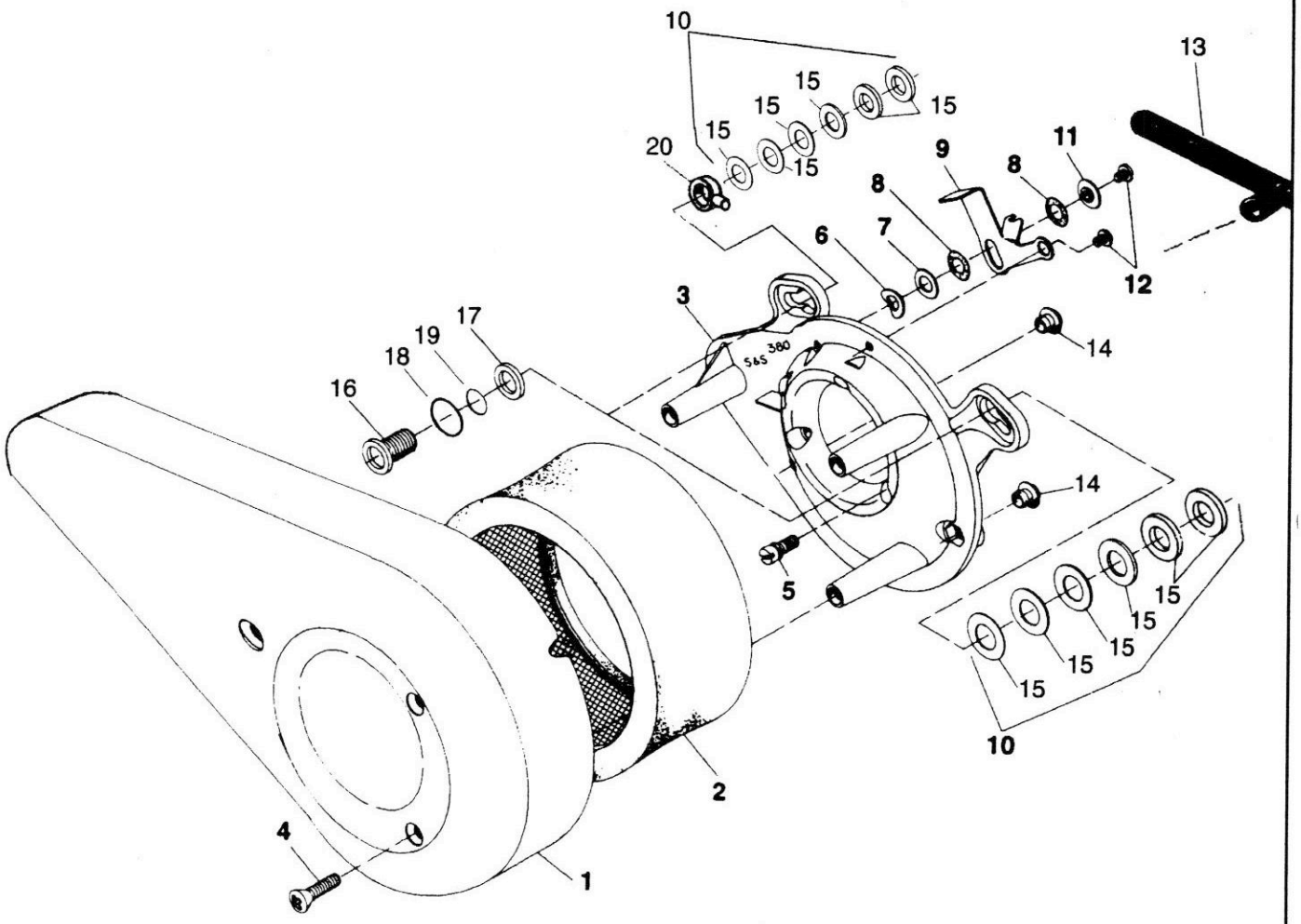
2,3,4,5,7,8,9,11,13,14,15,16,
17,19,22,23,24,29,31,32,35,
36,37,38,39,40,41,42,46,47

No.	Part	Description
35	03-334	Seat o-ring
36	03-335	Needle
37	03-336	Seat
38	03-337	Ejector nozzle o-ring
39	03-338	Pump pushrod
40	03-339	Ball check
41	03-340	Ball check spring
42	03-341	Pump cap o-ring
43	03-342	Pump cap assembly
44	03-343	Overflow hose
45	03-344	Pump Cap Screw
46	03-345	Diaphragm Spring
47	03-346	Diaphragm
48	03-347	Bowl screw 10-24 x 2 1/16″ (1 req'd)
49	03-348	Rebuild kit
50	01-075	Complete Carburetor

AIR CLEANER

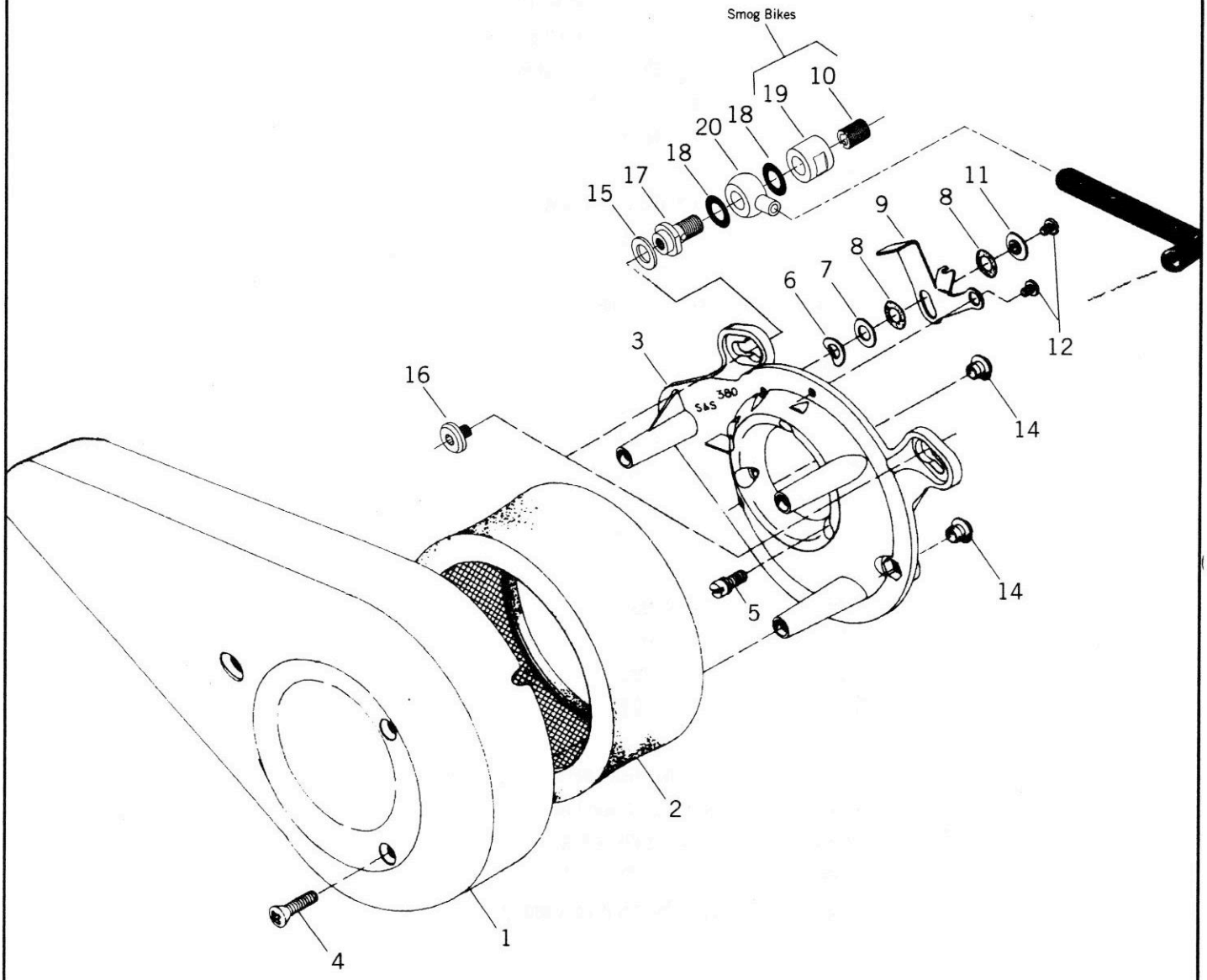
SECTION 4

AIR CLEANER (99-01 CHIEF/SCOUT/SPIRIT)



No.	Part	Description
1	07-800	Air Cleaner Cover, Logo, w/screws
2	07-806	Element
3	07-809	Backing Plate
4	97-155	Cover screws
5	07-808	Backing plate screw
6	07-816	Fast idle friction washer
7	07-817	Fast idle steel washer
8	07-815	Fast idle nylon washer
9	07-813	Fast idle lever
10	07-825	Shim kit 5/8″
	07-831	Shim kit 1/2″
11	07-818	Fast idle brass washer
12	03-321	Fast idle lever screw
13	07-810	Vent hose
14	07-839	Backing plate plug
15		Shim
	07-826	5/16″ x .020″
	07-827	5/16″ x .030″
	07-828	5/16″ x .040″
	07-829	5/16″ x .100″
	07-830	5/16″ x .125″
	07-832	1/2″ x .020″
	07-833	1/2″ x .030″
	07-834	1/2″ x .040″
	07-835	1/2″ x .100″
	07-836	1/2″ x .125″
16	00-036	Cylinder head vent fitting screw
17	07-837	Vent fitting washer
18	09-261	O-ring .070″ x 5/8″
19	09-262	O-ring .070″ x 1/2″
20	07-811	Cylinder head vent fitting

AIR CLEANER (2001 CHIEF/SCOUT/SPIRIT)

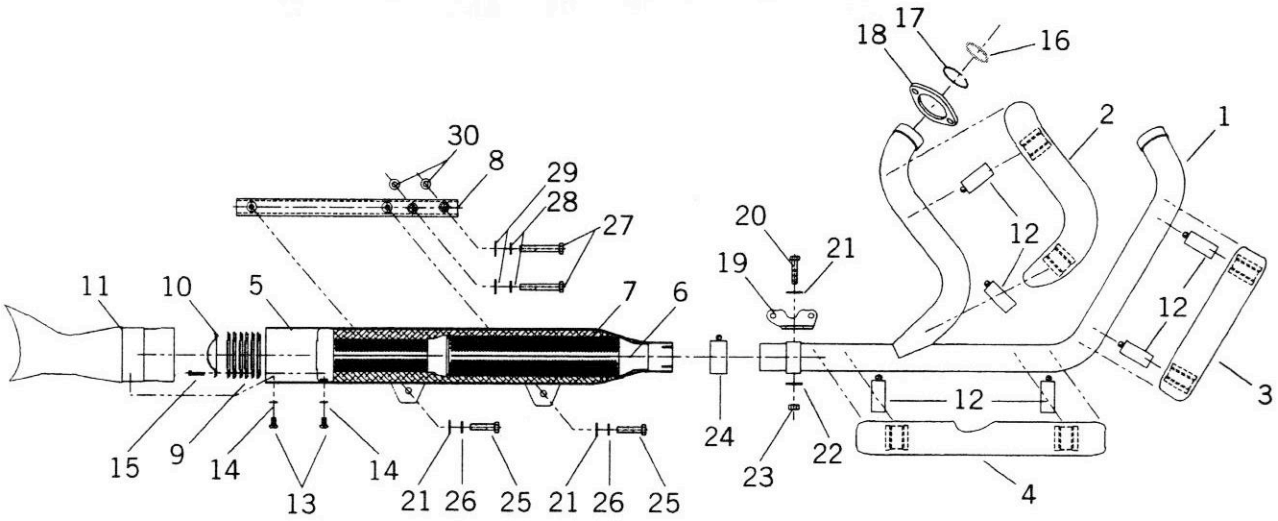


No.	Part	Description
1	07-800	Air Cleaner Cover, Logo, w/screws
2	07-806	Element
3	07-809	Backing Plate
4	97-155	Cover screws
5	07-808	Backing plate screw
6	07-816	Fast idle friction washer
7	07-817	Fast idle steel washer
8	07-815	Fast idle nylon washer
9	07-813	Fast idle lever
10	00-001	Threaded, fitting, adaptor, 1/2″-13 x 5/8″
11	07-818	Fast idle brass washer
12	03-321	Fast idle lever screw
13	07-810	Vent hose
14	07-839	Backing plate plug
15	Shim	
	00-117	.620″ x .880″ x .025″, s.s.
	00-118	.620″ x .880″ x .050″, s.s.
	00-119	.620″ x .880″ x .075″, s.s.
16	00-115	Screw, backplate
17	00-114	Screw, breather
18	00-116	Washer, flat, 1/2″ x 7/8 x .017″, silicone coated
19	00-122	Spacer, breather screw, smog
20	07-811	Cylinder head vent fitting

EXHAUST SYSTEM

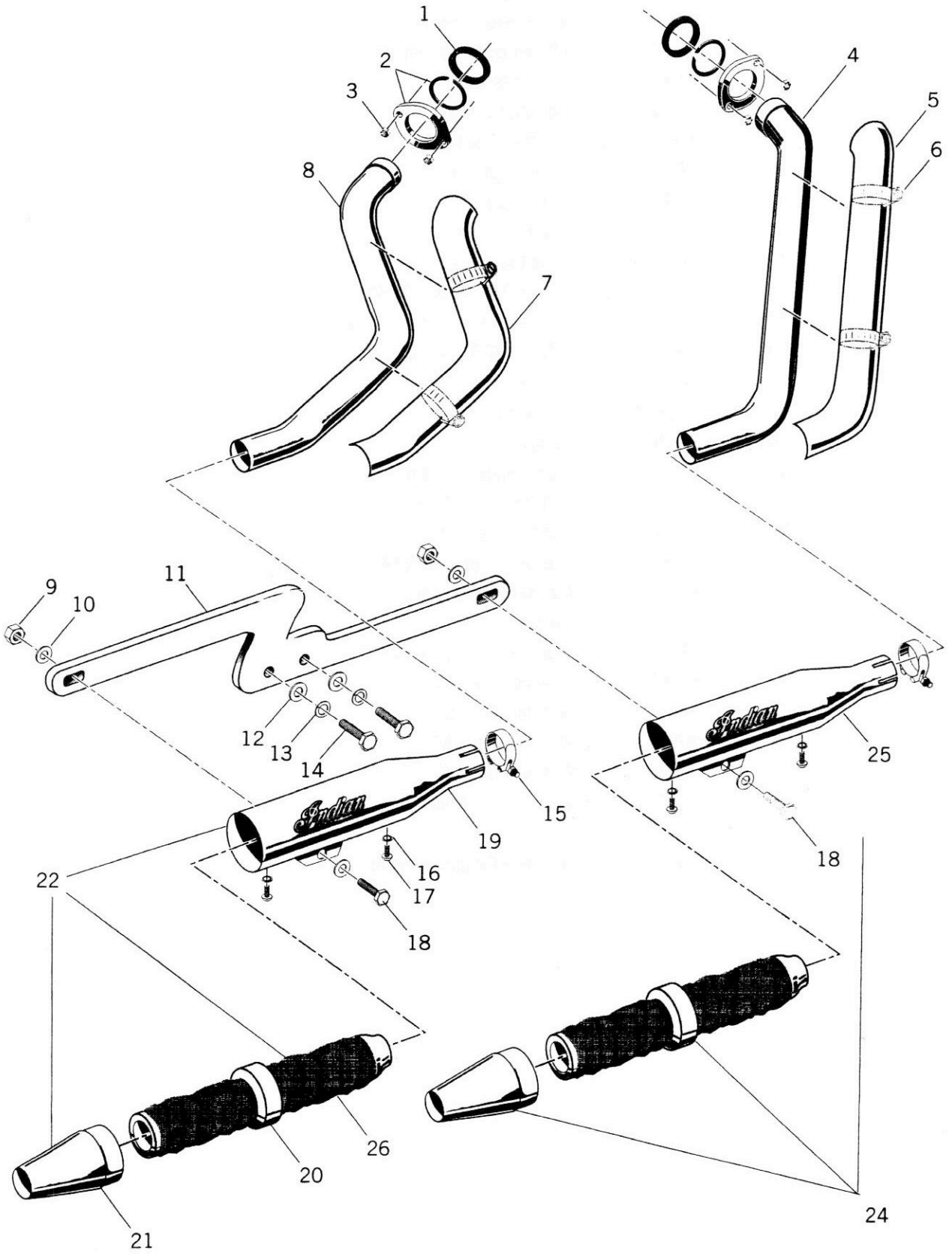
SECTION 5

EXHAUST SYSTEM (CHIEF/SPIRIT)



No.	Part	Description
1	37-400	Headerpipe 2 into 1 Chrome
2	37-401	Heatshield, REAR
3	37-402	Heatshield, FRONT
4	37-403	Heatshield, LOWER
5	37-404	Muffler Body, Chrome
6	37-405	Core, Assembly
7	37-406	Muffler, Packing
8	37-407	Silencer, Bracket
9	37-408	3″ Disc (Qty 6)
10	37-409	3″ End Cap
11	37-410	Fishtail Endcap 7″
12	37-411	Hose Clamp #24
13	37-412	BHSCS 1/4″-20 X 1/2″ SS
14	37-413	Washer 1/4″ Internal Lock SS
15	37-414	SHCS 8-32 X 3/4″ SS
16	37-205	Gasket
17	37-200	Retaining Ring
18	37-200	Flange
19	37-415	Front Header Bracket
20	96-841	Bolt Hex 5/16″-18 X 1″
21	96-896	Washer, Flat 5/16″
22	96-911	Washer, Large, Flat 5/16″
23	96-850	Nut Hex 5/16″ Nylock
24	37-416	Clamp
25	96-818	Bolt Hex 5/16″-18 x 1½″
26	96-905	Washer Lock 5/16″
27	96-837	Bolt Hex 3/8″-16 X 2¾″
28	96-904	Washer Lock 3/8″
29	96-895	Washer, Flat 3/8″
30	96-900	Washer, Flat, Thick 3/8″
	37-130	Complete Exhaust System

EXHAUST SYSTEM (01 SCOUT)

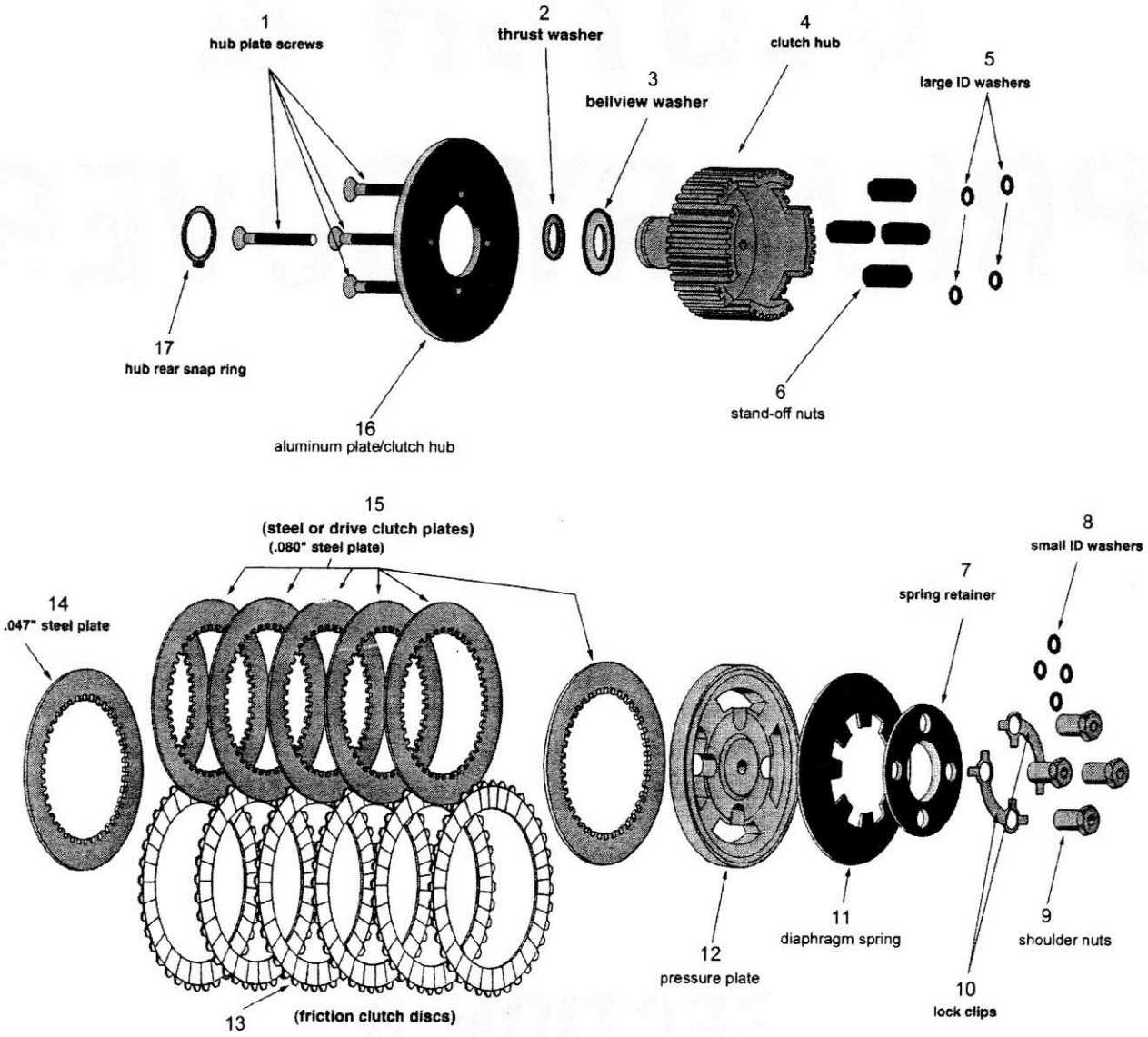


No.	Part	Description
1	37-205	Gasket
2	08-626	Nut, hex, 5/16″-18, metal lock
3	37-200	Retaining ring & flange kit
4	37-300	Exhaust pipe, front header
5	37-092	Heat shield, front
6	37-411	Hose clamp, #24
7	37-093	Heat shield, rear
8	37-301	Exhaust pipe, rear header
9	97-110	Nut, hex, 5/16″-18, nylock
10	96-896	Washer, flat, 5/16″
11	37-100	Bracket, exhaust, black
12	96-895	Washer, flat, 3/8″,SAE, zinc
13	96-904	Washer, lock, 3/8″
14	96-097	Bolt, hex, 3/8″-16 x 3/4″, grade 5, zinc
15	37-416	T-bolt clamp, 1¾″
16	37-413	Washer, internal star, 1/4″, stainless steel
17	n/a	BHSCS, 1/4″-20 x 1/2″, stainless steel
18	96-841	Bolt, hex, 5/16″- 18 x 1″, grade 5, zinc
19	n/a	Muffler body, chrome, rear
20	n/a	Muffler core
21	n/a	End cap, tapered, chrome
22	37-302	Muffler, complete (19, 20, 21 & 26), rear
23	37-124	Complete system with mounting hardware
24	n/a	Muffler, Complete Front (20, 21, 24 & 26)
25	n/a	Muffler, Body, Chrome, Front
26		Packing, fiberglass

CLUTCH & PRIMARY COVER

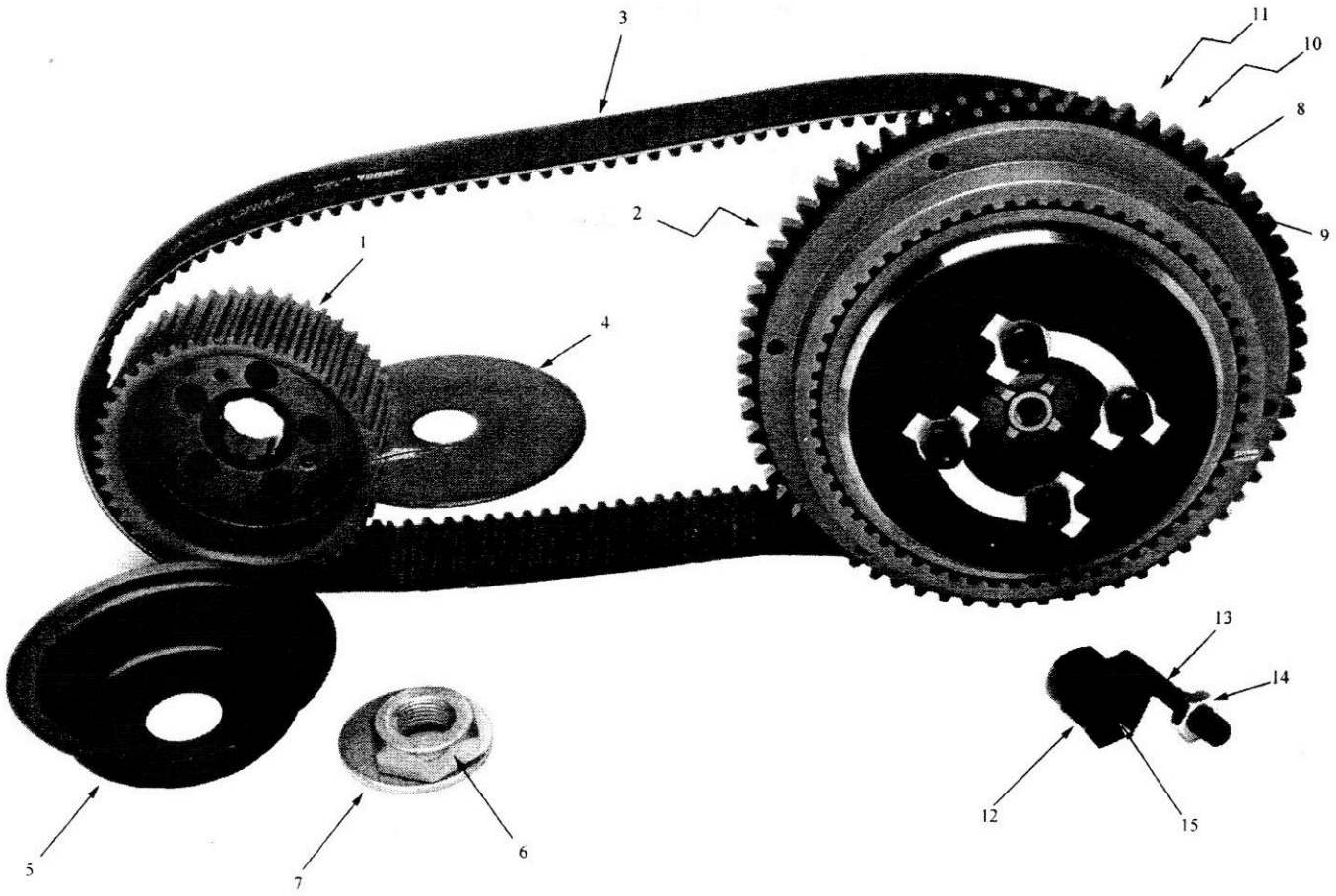
SECTION 6

DRY CLUTCH (1999-2000 CHIEF/SCOUT)



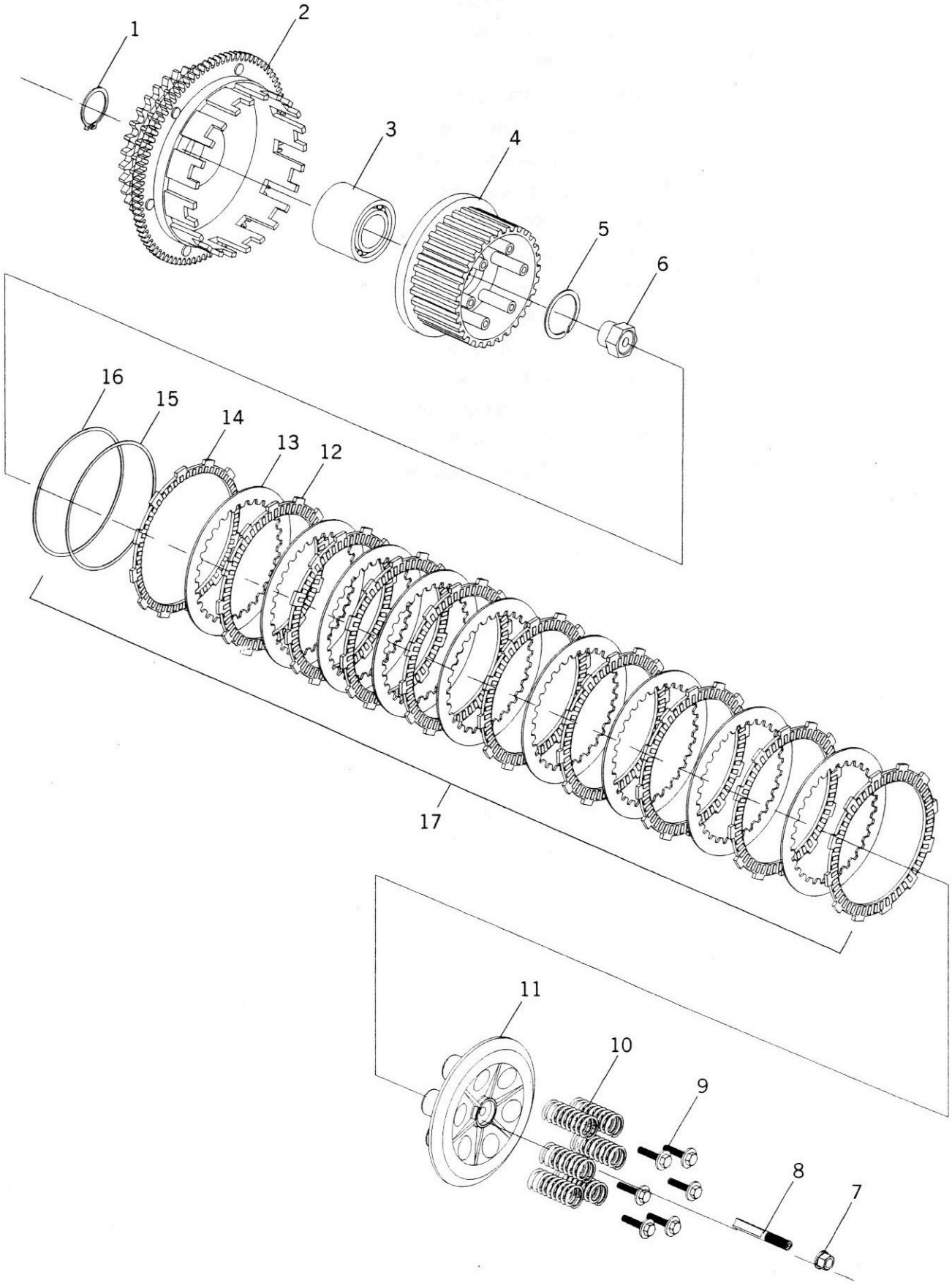
No.	Part	Description
1	71-052	Mounting Bolts
2	71-059	Thrust Washers
3	71-060	Bellview washer
4	71-050	Clutch Hub
5	71-071	Large I.D. Washers
6	71-053	Stand-off Nuts
7	71-061	Diaphragm Spring Retainer
8	71-072	Small I.D. washers
9	71-054	Retaining Nuts (shoulder)
10	71-073	Lock Clips
11	71-062	Diaphragm Spring
12	71-055	Pressure Plate
13	71-063	Clutch Fiber
14	71-065	Clutch Steel .047″
15	71-064	Clutch Steel .080″
16	71-051	Aluminum Plate/Clutch Hub

DRY CLUTCH & PULLEYS (1999-2000 CHIEF/SCOUT)



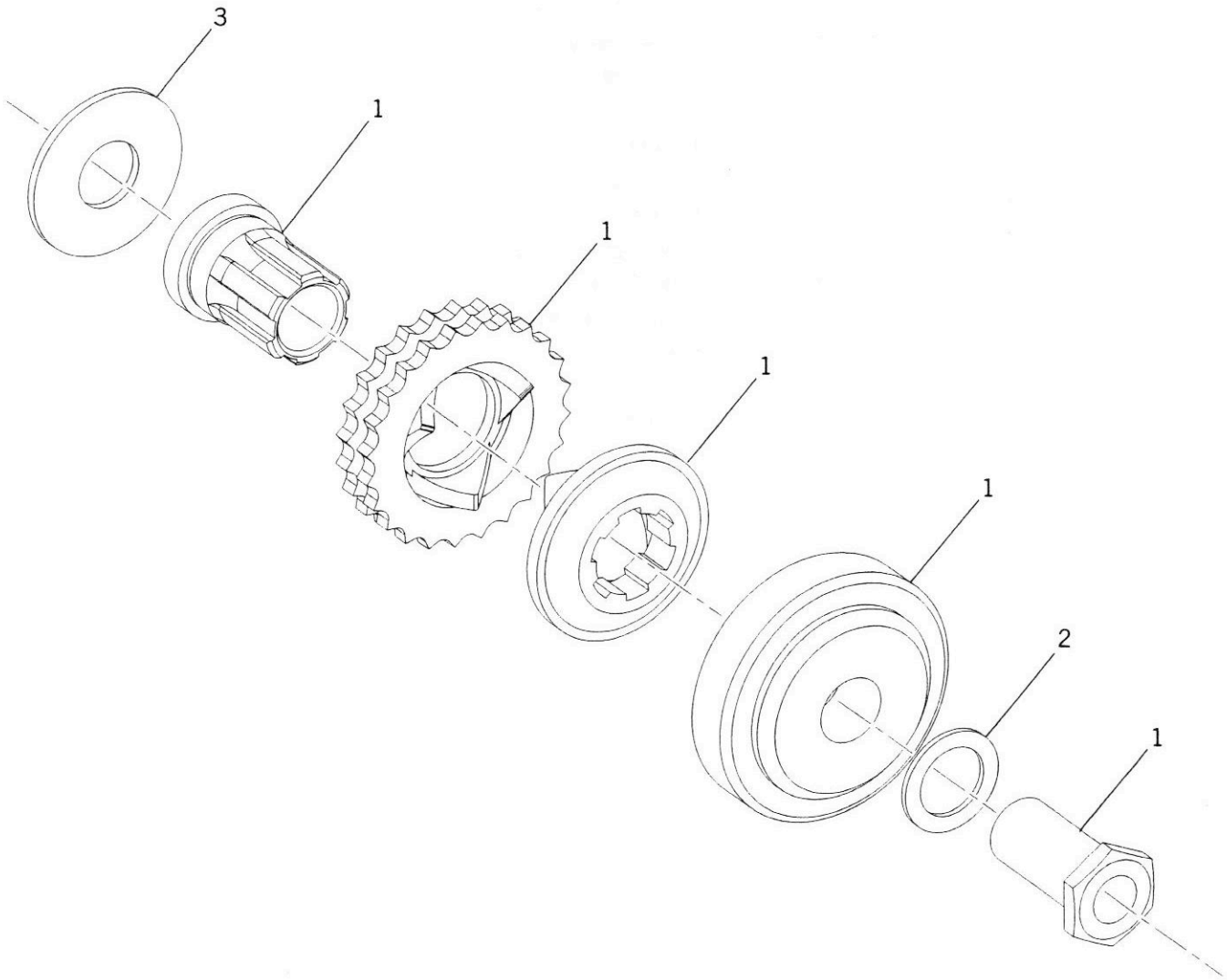
No.	Part	Description
1	71-042	Front Pulley
2	71-043	Rear Pulley
3	71-070	Belt
4	71-044	Inside guide
5	71-045	Outside guide
6	71-046	Spline pulley Nut
7	71-047	Spline washer
8	71-048	Ring Gear
9	71-049	Ring Gear screws
10	71-056	Bearing
11	71-057	Large Snap Ring
12	71-066	Clutch Hub Nut
13	71-067	Adjuster Rod
14	71-068	Adjuster Rod Nut
15	71-069	Clutch Hub Nut Seal
16	71-040	Belt drive assembly

WET CLUTCH (2001 CHIEF/CENTENNIAL SCOUT/SPIRIT)



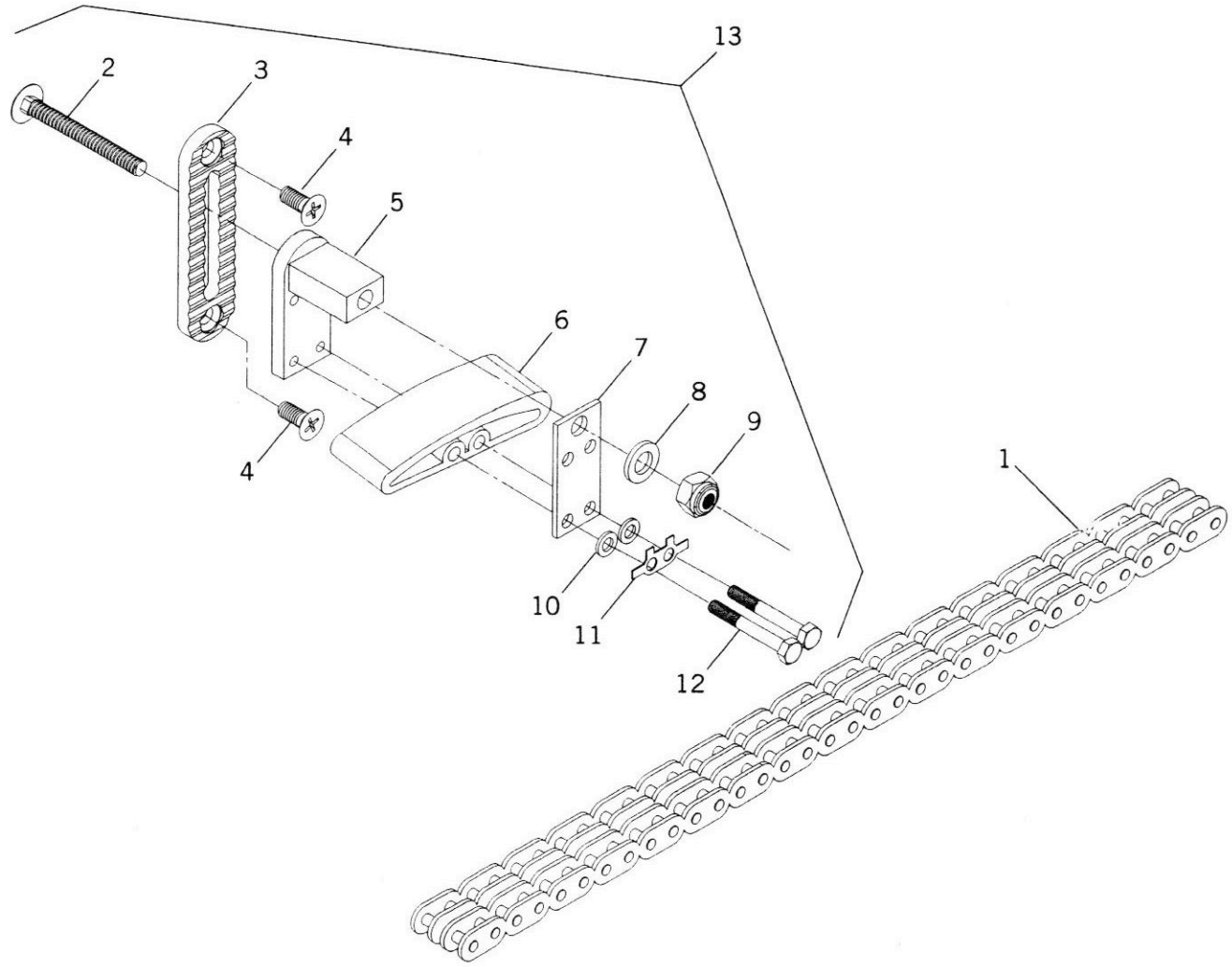
No.	Part	Description
1	71-113	Snap Ring Corclip EX35
2	71-100	Clutch Outer Comp
3	N/A	Bearing (with hub assembly Only)
4	71-101	Clutch Center Comp
5	N/A	Snap Ring (with hub assembly only)
6	97-582	Nut, Clutch Hub with Seal
7	71-115	Adjuster Screw Nut
8	71-114	Adjuster Screw
9	71-112	Bolt, Flange
10	71-108	Spring
11	71-105	Pressure Plate
12	71-103	Friction Plate
13	71-102	Steel Plate
14	71-104	Friction Spacer Plate
15	71-107	Judder Spring
16	71-106	Judder Spring Seat\
17	n/a	Plate Set
18	71-000	Complete Clutch Assembly

COMPENSATING SPROCKET (2001 CHIEF/CENTENNIAL SCOUT/SPIRIT)



No.	Part	Description
1	71-481	Complete Assembly Only
2	96-844	Washer, Flat, 1.125″ i.d. x 1¾″ o.d. x .100″ thick
3	96-241	Washer, Flat, 1⅛″ i.d. x 2.8″ o.d. x .150″ thick

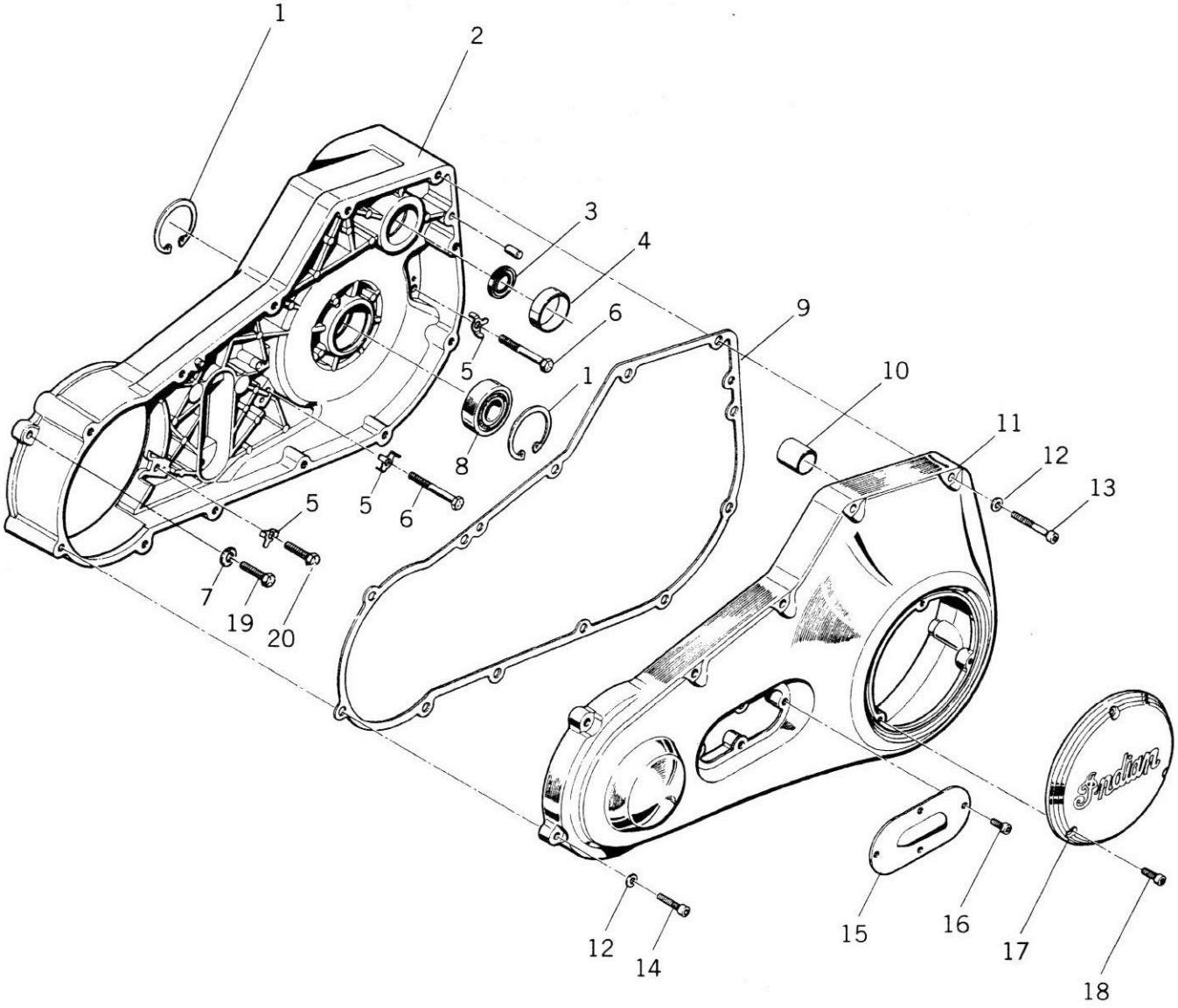
CHAIN ADJUSTER, WET PRIMARY (2001 CHIEF/CENTENNIAL SCOUT/SPIRIT)



00017-A

No.	Part	Description
1	71-125	Chain, Primary
2	96-243	Bolt, Carriage 3/8″-16 x 3″
3	71-026	Anchor Plate
4	96-245	Screw, PH, 5/16″-18 x 3/4″
5	71-024	Chain Tensioner
6	71-023	Shoe, Chain Adjustment
7	71-025	Plate, Chain Tensioner
8	96-895	Washer, Flat, 3/8″
9	96-725	Nut, 3/8″-16 Nylock
10	96-916	Washer, Flat, A.N., 1/4″
11	96-242	Lock Tab, 1/4″ Double Bolt
12	96-244	Bolt, Hex, 1/4″-28 x 3″
13	71-006	Chain Adjuster Assembly (includes 2-12)

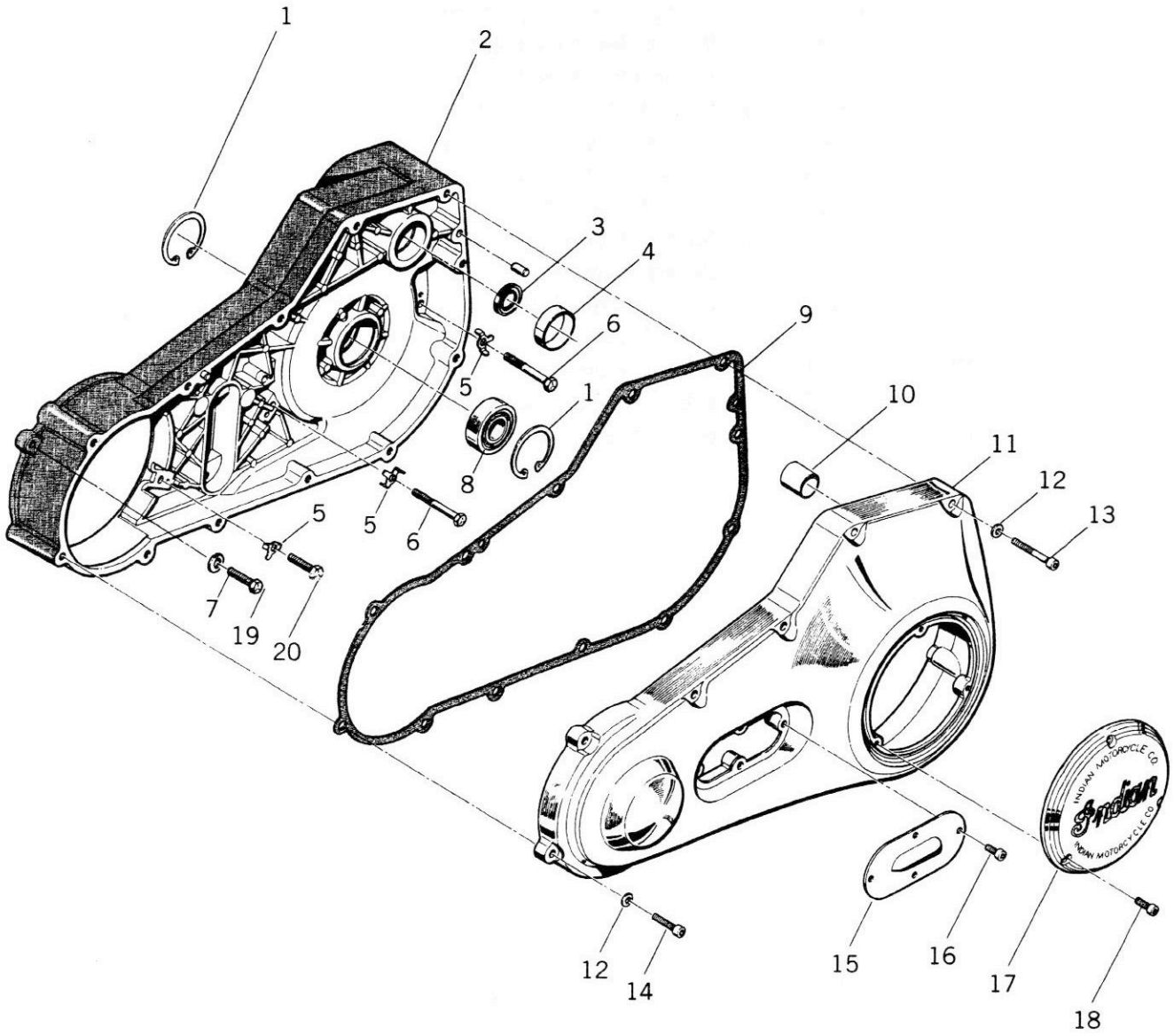
PRIMARY COVERS (1999-2000 MODEL CHIEF, DRY CLUTCH)



Note: Minor modifications may be required to fit the inner primary to the outer primary. Contact the Parts and Warranty department for details.

No.	Part	Description
1	71-188	Snap Ring, Inner Primary, Bearing
2	75-021	Primary, Inner, Chrome
3	71-189	Seal, Jackshaft
4	72-026	Bushing, Jackshaft, Inner Primary
5	96-264	Lock Tab (6 required)
6	96-071	Bolt, Hex, 5/16″-18 x 2½″
7	96-906	Washer, Lock, 5/16″, Chrome
8	71-190	Bearing, Sealed Main Shaft
9	75-033	Gasket, Primary, Softride
10	72-025	Bushing, Jackshaft, Outer Primary
11	75-045	Outer Primary Cover, Chrome
12	96-916	Washer, Flat 1/4″ A.N.
13	96-058	SHCS, 1/4″-20 x 2″
14	96-059	SHCS, 1/4″-20 x 1¼″
15	75-044	Inspection cover
16	96-031	SHCS 1/4″-20 x 1/2″
17	75-047	Clutch Cover
18	97-121	SHCS, 1/4″-20 x 3/4″
19	97-140	Bolt, Hex, 5/16″-18 x 1¼″, Chrome
20	96-072	Bolt, Hex, 5/16″-18 x 1¼″

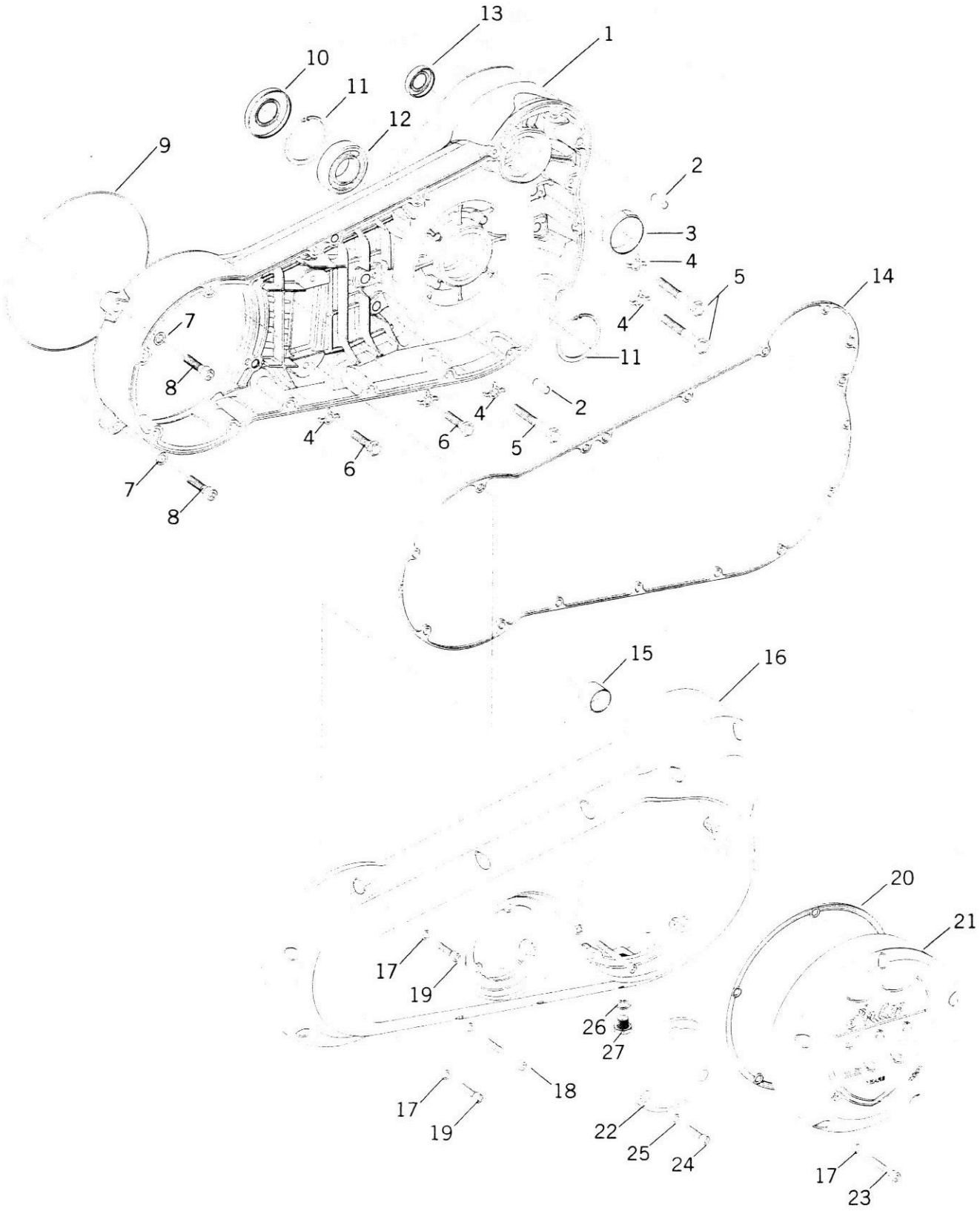
PRIMARY COVERS (2001 MODEL SCOUT)



Note: Minor modifications may be required to fit the inner primary to the outer primary. Contact the Parts and Warranty department for details.

No.	Part	Description
1	71-188	Snap Ring, Inner Primary, Bearing
2	75-120	Primary, Inner, Black
3	71-189	Seal, Jackshaft
4	72-026	Bushing, Jackshaft, Inner Primary
5	96-264	Lock Tab (6 required)
6	96-071	Bolt, Hex, 5/16″-18 x 2½″
7	96-906	Washer, Lock, 5/16″, Chrome
8	71-190	Bearing, Sealed Main Shaft
9	75-033	Gasket, Primary, Softride
10	72-025	Bushing, Jackshaft, Outer Primary
11	75-045	Outer Primary Cover, Chrome
12	96-916	Washer, Flat 1/4″ A.N.
13	96-058	SHCS, 1/4″-20 x 2″
14	96-059	SHCS, 1/4″-20 x 1¼″
15	75-044	Inspection cover
16	96-031	SHCS 1/4″-20 x 1/2″
17	75-047	Cover, Clutch, Indian Script Logo
18	97-121	SHCS, 1/4″-20 x 3/4″
19	97-140	Bolt, Hex, 5/16″-18 x 1¼″, Chrome
20	96-072	Bolt, Hex, 5/16″-18 x 1¼″

PRIMARY COVERS (2001 MODELS WET CLUTCH)



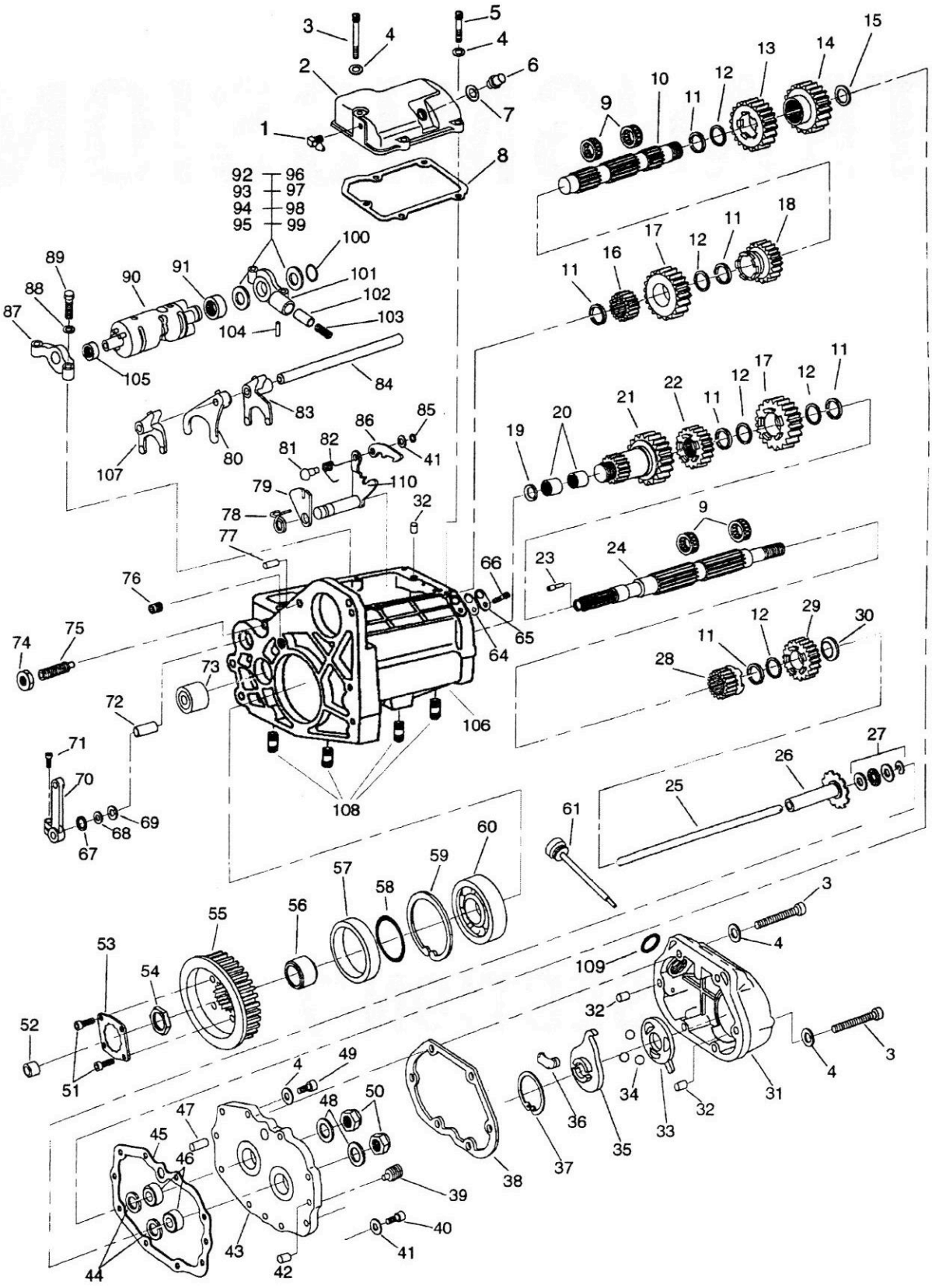
No.	Part	Description
1	72-004	Inner Primary, Gloss Black, style w, includes 1, 2, 3, 10, 11, 12, 13
2	96-246	Pin, Dowel
3	72-026	Bushing
4	96-264	Lock Tab (pack of 10)
5	96-071	Bolt, Hex, 5/16″ x 2.5″ w/Patch
6	96-072	Bolt, Hex, 5/16″ x 1.25″ w/Patch
7	96-227	Washer, Flat, 5/16″ A.N.
8	96-066	SHCS, 5/16″ x 1.25″ w/Patch
9	09-034	Gasket, Inner Primary to Motor
10	71-004	Seal
11	71-188	Snap Ring
12	71-190	Bearing
13	71-189	Seal
14	09-035	Gasket, Inner Primary to Outer Primary
15	72-025	Bushing
16	89-068	Outer Primary, Gloss Black, includes 15
17	96-223	Washer, Flat, 1/4″ with .390 O.D.
18	96-167	SHCS, 1/4″-20 x 2.25″ (Quantity required, 11)
19	96-221	SHCS, 1/4″-20 x 1″ (Quantity required, 4)
20	71-005	Gasket, Clutch Cover
	71-032	Clutch cover with gasket installed
21	71-001	Cover, Clutch, 100 Year Logo
22	71-002	Inspection Cover with Bonded Gasket
23	96-886	SHCS, 1/4″-20 x 1.5″
24	96-224	SHCS, 1/4″-20 x 5/8″
25	96-916	Washer, Flat, 1/4″ A.N.
26	96-253	Washer, Drain Plug, Flat, Nylon
27	71-007	Drain Plug

TRANSMISSION

SECTION 7

TRANSMISSION (1999-2000 CHIEF/2001 SCOUT)

NOTE: The parts listed below are for models manufactured in 1999 & 2000. For transmission parts for models made in 2001 call the service department with the VIN of the bike.

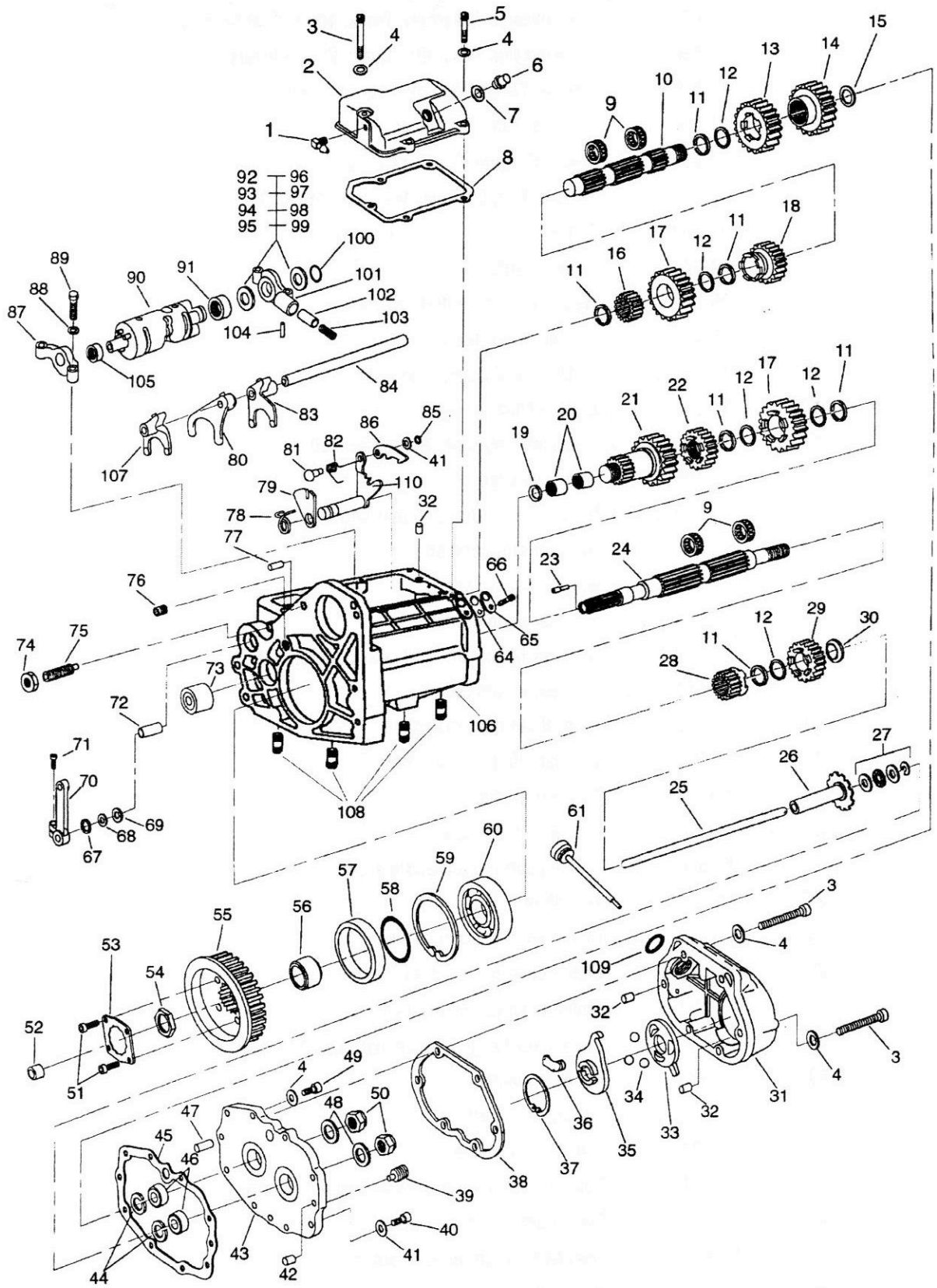


NOTE: The parts listed below are for models manufactured in 1999 & 2000. For transmission parts for models made in 2001 call the service department with the VIN of the bike.

No.	Part	Description
	10-020	Transmission Assembly, Black, 1999-2000 Models
	10-128	Transmission Assembly, Black, 2001 Models
1	11-500	Chrome Fitting,Top cover venting, 90°
2	11-501	Chrome Trans Top Cover
3	96-200	SHCS, Chrome, 5/16″-20 x 2¼″
4	96-201	Washer, Flat, Chrome, 1/4″ w/ 7/16″ O.D.
5	96-202	SHCS, Chrome, 1/4″-20 x 1″
6	94-974	Neutral Switch
7	96-991	Nylon washer, neutral switch
8	09-477	Gasket, Trans Top Cover
9	11-502	Bearing Split Cage, mainshaft
10	11-503	Countershaft
11	11-504	Retaining ring Main & countershaft
12	11-505	Thrust washer
13	11-506	2.94:1 close-ratio first gear countershaft
14	11-507	4th gear countershaft
15	11-508	Spacer, countershaft
16	11-509	5th gear countershaft
17	11-510	3rd gear Mainshaft, 2nd gear countershaft
18	11-511	3rd gear countershaft
19	11-512	Oil seal 5th gear mainshaft
20	11-513	Bearing 5th gear mainshaft
21	11-514	5th gear mainshaft
22	11-515	2nd gear mainshaft
23	11-516	Clutch push rod left end piece
24	11-517	Mainshaft
25	11-518	Clutch push rod center piece
26	11-519	Clutch push rod right end
27	11-520	Clutch push rod bearing kit
28	11-521	Stock ratio 1st gear, mainshaft 3.24:1
29	11-522	4th gear mainshaft
30	11-523	Spacer, mainshaft
31	10-126	End Cover, chrome
32	11-524	Roll Pin, shift cam towers and clutch release cover
33	11-525	Outer Ramp, clutch release
34	11-526	Steel ball, clutch release ramps
35	11-527	Inner ramp, clutch release
36	11-528	Coupling, clutch release

TRANSMISSION (1999-2000 CHIEF/2001 SCOUT)

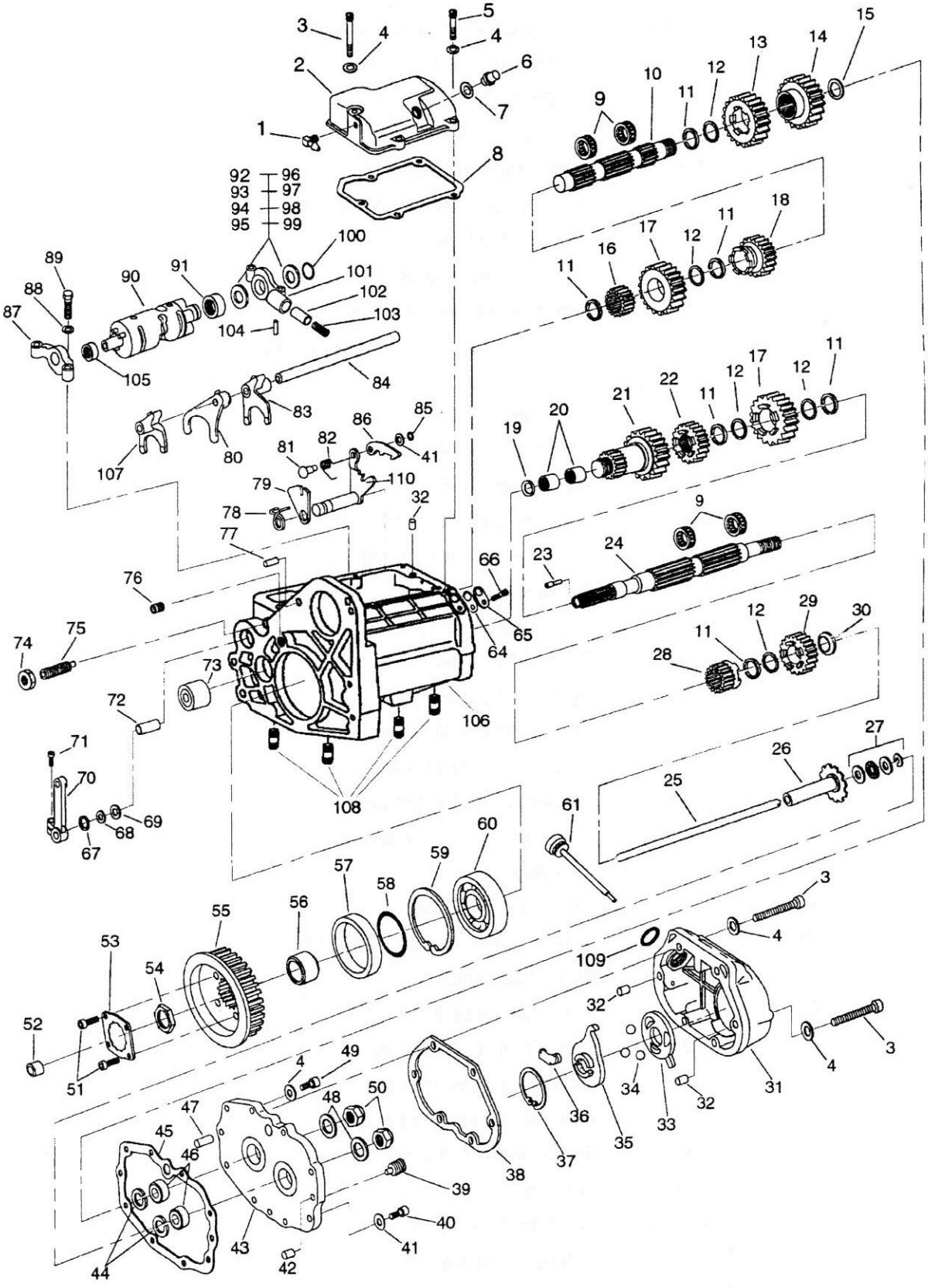
NOTE: The parts listed below are for models manufactured in 1999 & 2000. For transmission parts for models made in 2001 call the service department with the VIN of the bike.



NOTE: The parts listed below are for models manufactured in 1999 & 2000. For transmission parts for models made in 2001 call the service department with the VIN of the bike.

No.	Part	Description
37	11-529	Retaining ring clutch release ramps
38	09-940	Gasket, clutch release end cover
39	11-530	Magnetic drain plug
40	96-203	SHCS 5/16″-18 x 1¼″
41	96-898	5/16″ chrome flat washer
42	11-531	Roll pin Trans case bearing housing
43	11-532	Trapdoor Black gloss
44	11-533	Retaining ring (trapdoor)
45	11-534	Gasket, bearing housing (trapdoor)
46	11-535	Trapdoor main and countershaft bearing
47	11-536	Dowel Pin
48	11-537	Outer spacer
49	96-204	Shcs 1/4″-20 x 1⅛″ Chrome
50	96-205	Nut hex nylon 3/4″-16
51	96-206	Shcs 1/4″-20 x 5/8″ black oxide
52	11-538	Bearing inner race mainshaft
53	11-539	Nut locking plate mainshaft belt pulley
54	11-540	Nut, mainshaft sprocket pulley
55	11-541	32 tooth belt pulley
56	11-542	Spacer, belt pulley
57	11-543	Oil Seal Left side Mainshaft
58	11-544	Quad-seal mainshaft bearing
59	11-545	Retaining ring mainshaft case bearing
60	11-546	Mainshaft left side case bearing
61	11-547	Filler plug
62	11-548	Drain plug CMC RM
63	11-549	Nylon washer drain plug CMC RM
64	11-550	Gasket speedo plug
65	11-551	Speedo pickup plate
66	96-207	Shcs 1/4″-20 x 5/8″ Chrome
67	11-552	Retaining ring shift lever arm
68	96-208	7/16″ flat washer 1⅛″ od zinc
69	11-553	Oil seal shifter shaft trans case
70	11-554	Shift lever
71	96-209	Shcs 5/16″-24 x 1 chrome
72	11-555	Bushing, shifter shaft
73	11-556	Countershaft leftside case bearing

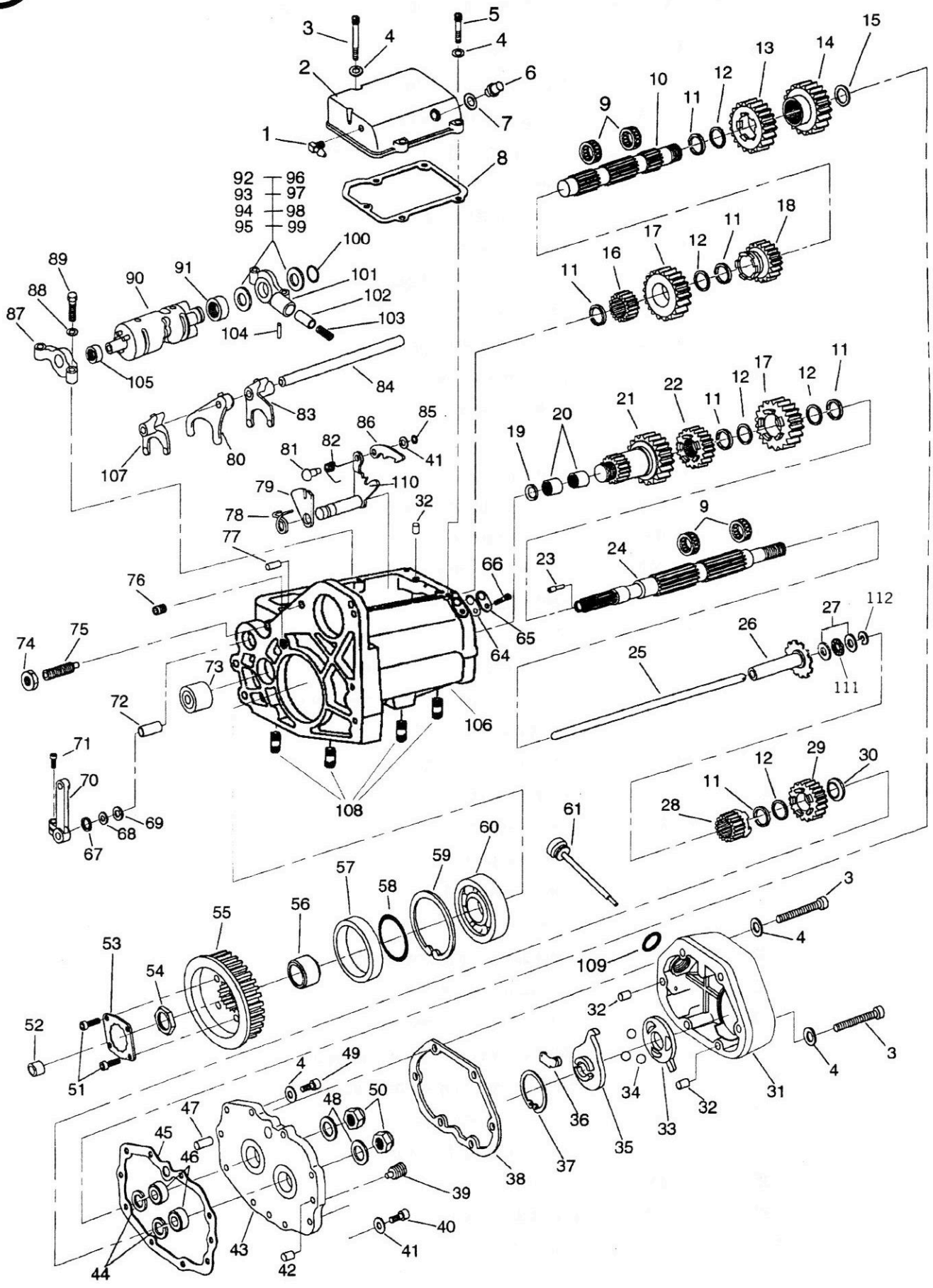
TRANSMISSION (1999-2000 CHIEF/2001 SCOUT)



NOTE: The parts listed below are for models manufactured in 1999 & 2000. For transmission parts for models made in 2001 call the service department with the VIN of the bike.

No.	Part	Description
74	96-210	Nut hex jam thin 7/16″-14 zinc
75	11-557	Adjusting screw shift shaft
76	11-558	Flat end 1/2″-20 x 1/2″ set screw
77	11-559	Dowel Pin
78	11-560	Shifter shaft spring
79	11-561	Spring plate, shift lever shaft
80	11-562	Shifter fork 1st-2nd gear
81	11-563	Shift shaft pawl pin
82	11-564	Spring, Shift shaft pawl
83	11-565	Shifter fork 4th gear
84	11-566	Shift fork shaft
85	11-567	Retaining ring
86	11-568	Shifter cam pawl
87	11-569	Left side support tower shift cam
88	96-894	1/4″ flat washer
89	97-099	Bolt hex 1/4″-20 x 1¼″ zinc
90	11-570	Shifter Cam
91	11-571	Shift cam right support tower bearing
92	11-572	Thrush washer .017″ thick shift cam
93	11-573	Thrush washer .020″ thick shift cam
94	11-574	Thrush washer .022″
95	11-575	Thrush washer .025″
96	11-576	Thrush washer .028″
97	11-577	Thrush washer .031″
98	11-578	Thrush washer .035″
99	11-579	Thrush washer .039″
100	11-580	Retaining ring shift cam
101	11-581	Right side support tower shift cam
102	11-582	Shift cam follower
103	11-583	Spring, Shift cam follower
104	11-584	Roll pin shift cam follower spring pin
105	11-585	Shift cam left support tower bearing
106	11-586	Trans case black gloss
107	11-587	Shifter fork 3rd -5th gear
108	11-588	Bottom stud
109	11-589	O-ring dip stick
110	11-590	Shifter shaft

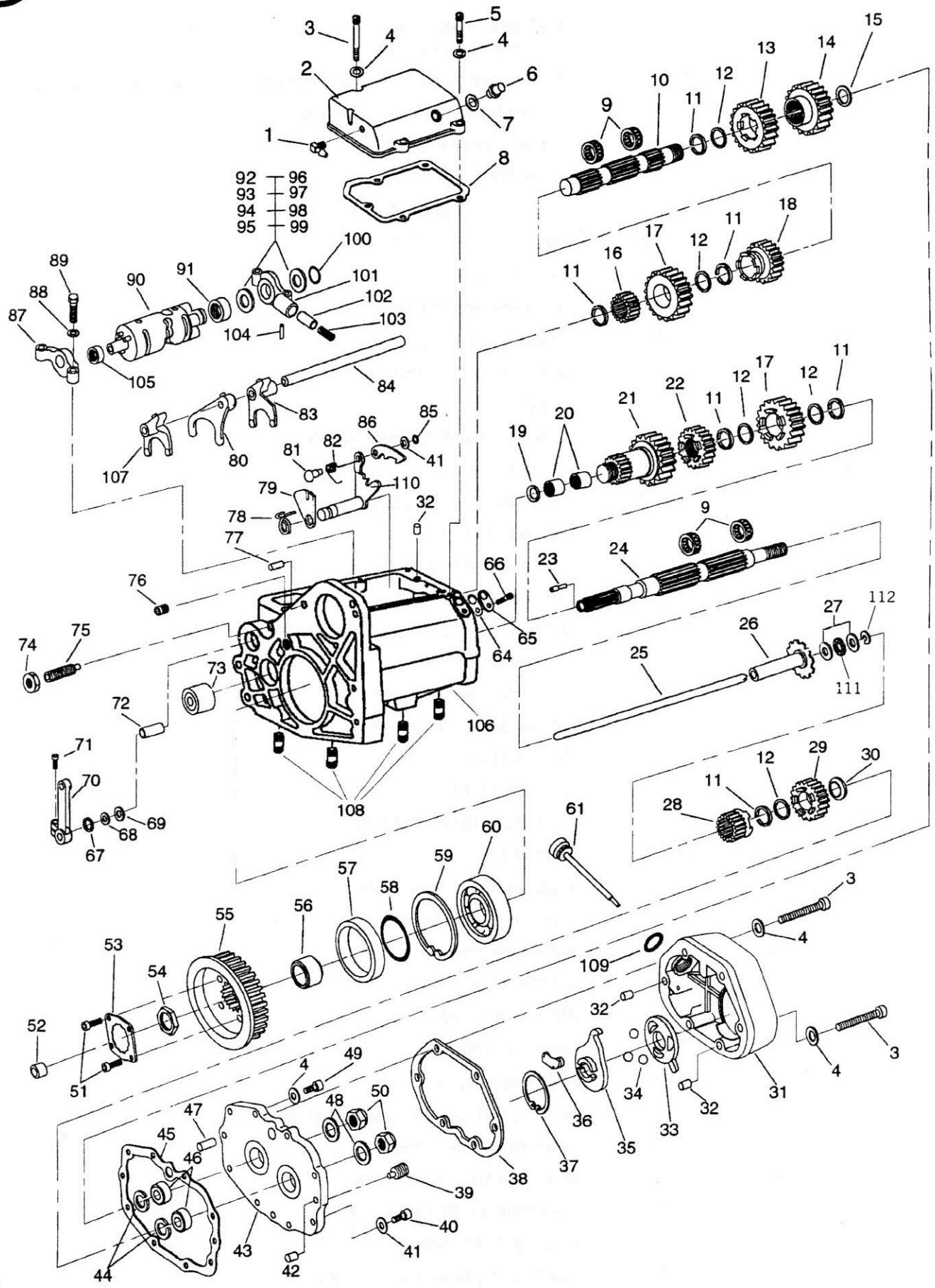
TRANSMISSION, INDIAN PROPRIETARY (2001 CHIEF/SCOUT/SPIRIT)



ILM

No.	Part	Description
	10-127	Transmission Assembly, non-painted, chrome covers, speedometer sensor hole
	10-128	Transmission Assembly, Black, chrome covers, speedometer sensor hole
1	10-061	Chrome Fitting,Top cover venting, 90°
2	10-004	Chrome Trans Top Cover
3	10-038	SHCS, Chrome, 5/16″-20 x 2¼″
4	10-039	Washer, Flat, Chrome, 1/4″ w/ 7/16″ O.D.
5	96-202	SHCS, Chrome, 1/4″-20 x 1″
6	10-059	Neutral Switch
7	10-060	Nylon washer, neutral switch
8	10-117	Gasket, Trans Top Cover
9	10-031	Bearing Split Cage, mainshaft
10	10-134	Countershaft
11	10-068	Retaining ring Main & countershaft
12	10-106	Thrust washer
13	10-018	Close-ratio first gear countershaft
14	10-133	4th gear countershaft
15	10-099	Spacer, countershaft
16	10-132	5th gear countershaft
17	10-016	3rd gear Mainshaft, 2nd gear countershaft
18	10-017	3rd gear countershaft
19	10-092	Oil seal 5th gear mainshaft
20	10-032	Bearing 5th gear mainshaft
21	10-024	5th gear mainshaft
22	10-023	2nd gear mainshaft
23	10-076	Clutch push rod left end piece
24	10-135	Mainshaft
25	10-138	Clutch push rod center piece
26	10-074	Clutch push rod right end
27	10-030	Washer, bearing
28	10-021	1st gear, mainshaft
29	10-022	4th gear mainshaft
30	10-098	Spacer, mainshaft
31	10-003	End Cover, chrome
32	10-082	Roll Pin, shift cam towers and clutch release cover
33	10-130	Outer Ramp, clutch release
34	10-096	Steel ball, clutch release ramps
35	10-006	Inner ramp, clutch release
36	10-007	Coupling, clutch release
37	10-066	Retaining ring clutch release ramps

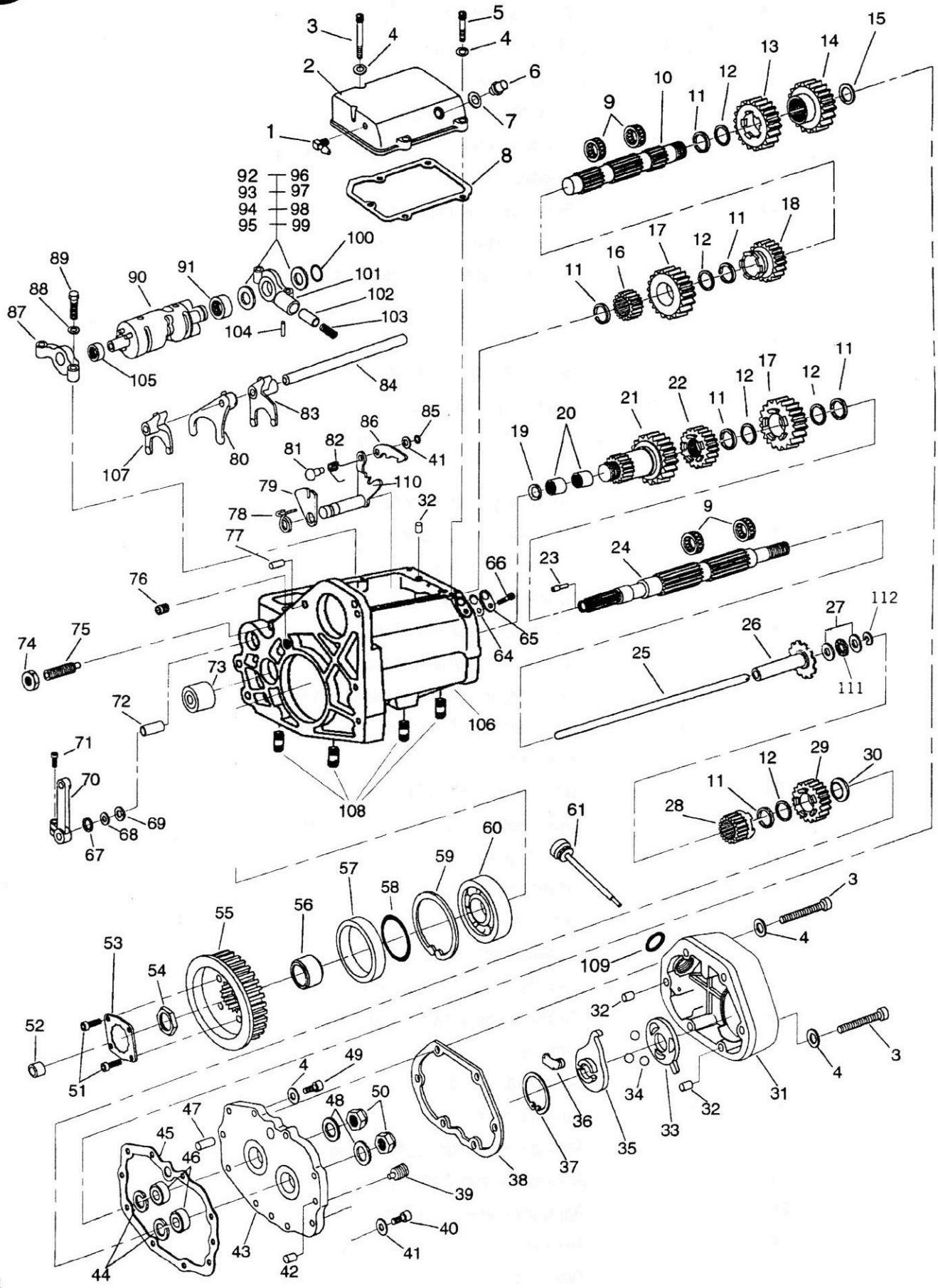
TRANSMISSION, INDIAN PROPRIETARY (2001 CHIEF/SCOUT/SPIRIT)



ILM

No.	Part	Description
38	10-115	Gasket, clutch release end cover
39	10-040	Magnetic drain plug
40	10-043	SHCS 5/16″-18 x 1¼″
41		5/16″ chrome flat washer
42	10-097	Roll pin Trans case bearing housing
43	10-002	Trapdoor Black gloss
44	10-067	Retaining ring (trapdoor)
45	10-116	Gasket, bearing housing (trapdoor)
46	10-028	Trapdoor main and countershaft bearing
47	10-083	Dowel Pin
48	10-042	Outer spacer
49	10-045	SHCS 1/4″-20 x 1⅛″ Chrome
50	10-041	Nut hex nylon 3/4″-16
51		SHCS 1/4″-20 x 5/8″ black oxide
52	n/a	
53	10-048	Nut locking plate mainshaft belt pulley
54	10-107	Nut, mainshaft sprocket pulley
55	10-026	32 tooth belt pulley
56	10-118	Spacer, belt pulley
57	10-111	Oil Seal Left side Mainshaft
58	11-544	Quad-seal mainshaft bearing
59	10-070	Retaining ring mainshaft case bearing
60	10-033	Mainshaft left side case bearing
61	10-009	Filler plug
62		Drain plug CMC RM
63		Nylon washer drain plug CMC RM
64	10-119	Gasket speedo plug
65		Speedo pickup plate
66		Shcs 1/4″-20 x 5/8″ Chrome
67	10-071	Retaining ring shift lever arm
68		7/16″ flat washer 1⅛″ od zinc
69	10-095	Oil seal shifter shaft trans case
70	10-008	Shift lever
71		Shcs 5/16″-24 x 1 chrome
72	10-101	Bushing, shifter shaft
73	10-137	Countershaft leftside case bearing
74	10-055	Nut hex jam thin 7/16″-14 zinc
75	10-054	Adjusting screw shift shaft
76	10-053	Flat end 1/2″-20 x 1/2″ set screw
77	10-102	Dowel Pin

TRANSMISSION, INDIAN PROPRIETARY (2001 CHIEF/SCOUT/SPIRIT)



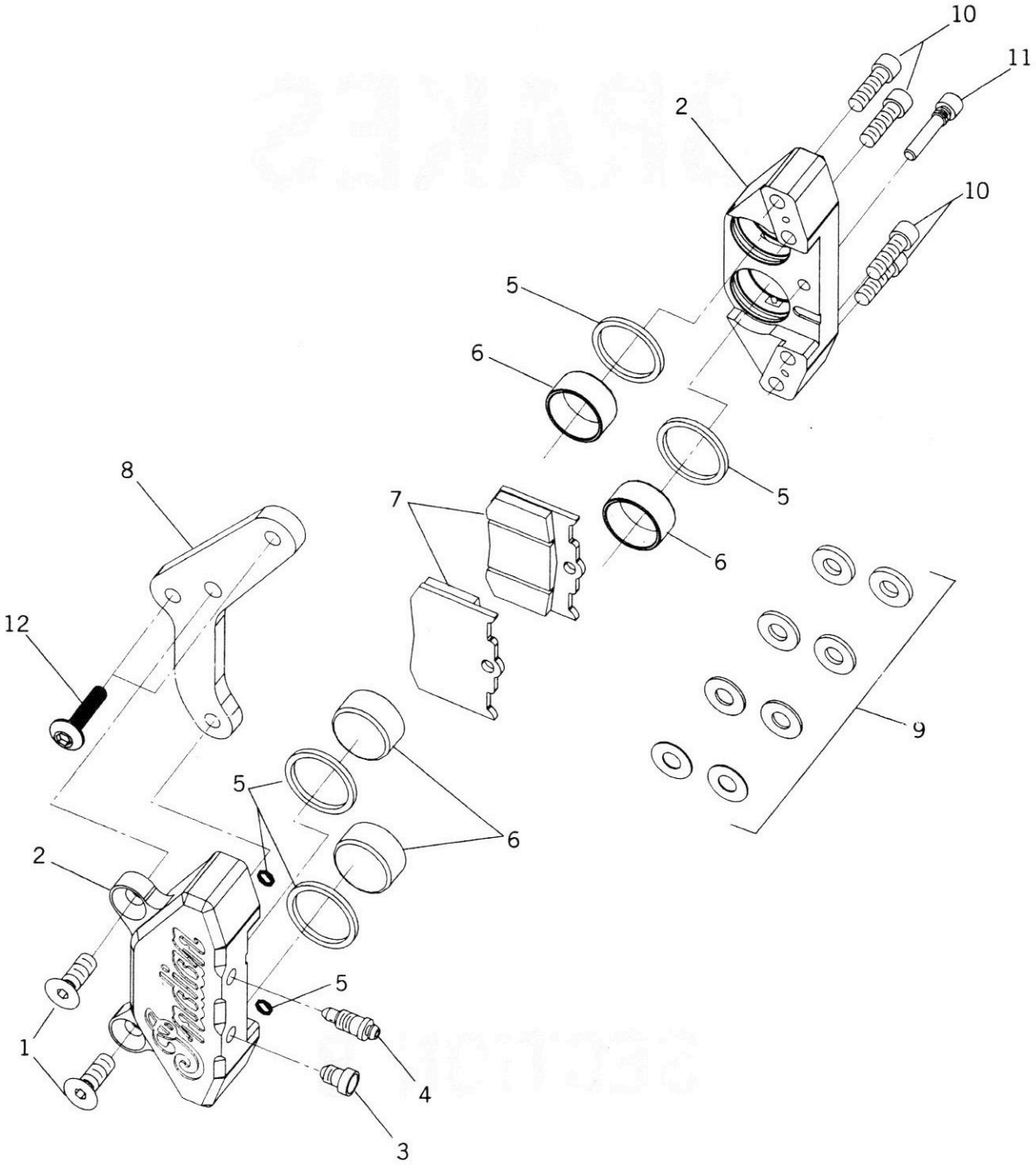
ILM

No.	Part	Description
78	10-085	Shifter shaft spring
79	10-081	Spring plate, shift lever shaft
80	10-011	Shifter fork 1st-2nd gear
81	10-103	Shift shaft pawl pin
82	10-084	Spring, Shift shaft pawl
83	10-131	Shifter fork 4th gear
84	10-063	Shift fork shaft
85	10-072	Retaining ring
86	10-077	Shifter cam pawl
87	10-013	Left side support tower shift cam
88	10-039	1/4″ flat washer
89	10-058	Bolt hex 1/4″-20 x 1¼″ zinc
90	10-065	Shifter Cam
91	10-036	Shift cam right support tower bearing
92	11-572	Thrush washer .017″ thick shift cam
93	11-573	Thrush washer .020″ thick shift cam
94	11-574	Thrush washer .022″
95	11-575	Thrush washer .025″
96	11-576	Thrush washer .028″
97	11-577	Thrush washer .031″
98	11-578	Thrush washer .035″
99	11-579	Thrush washer .039″
100	10-073	Retaining ring shift cam
101	10-014	Right side support tower shift cam
102	10-064	Shift cam follower
103	10-086	Spring, Shift cam follower
104	10-087	Roll pin shift cam follower spring pin
105	10-037	Shift cam left support tower bearing
106	10-001	Trans case black gloss
107	10-012	Shifter fork 3rd -5th gear
108	10-050	Bottom stud
109	10-088	O-ring dip stick
110	10-078	Shifter shaft assembly
111	10-029	Bearing, thrust
112	10-069	Retaining ring

BRAKES

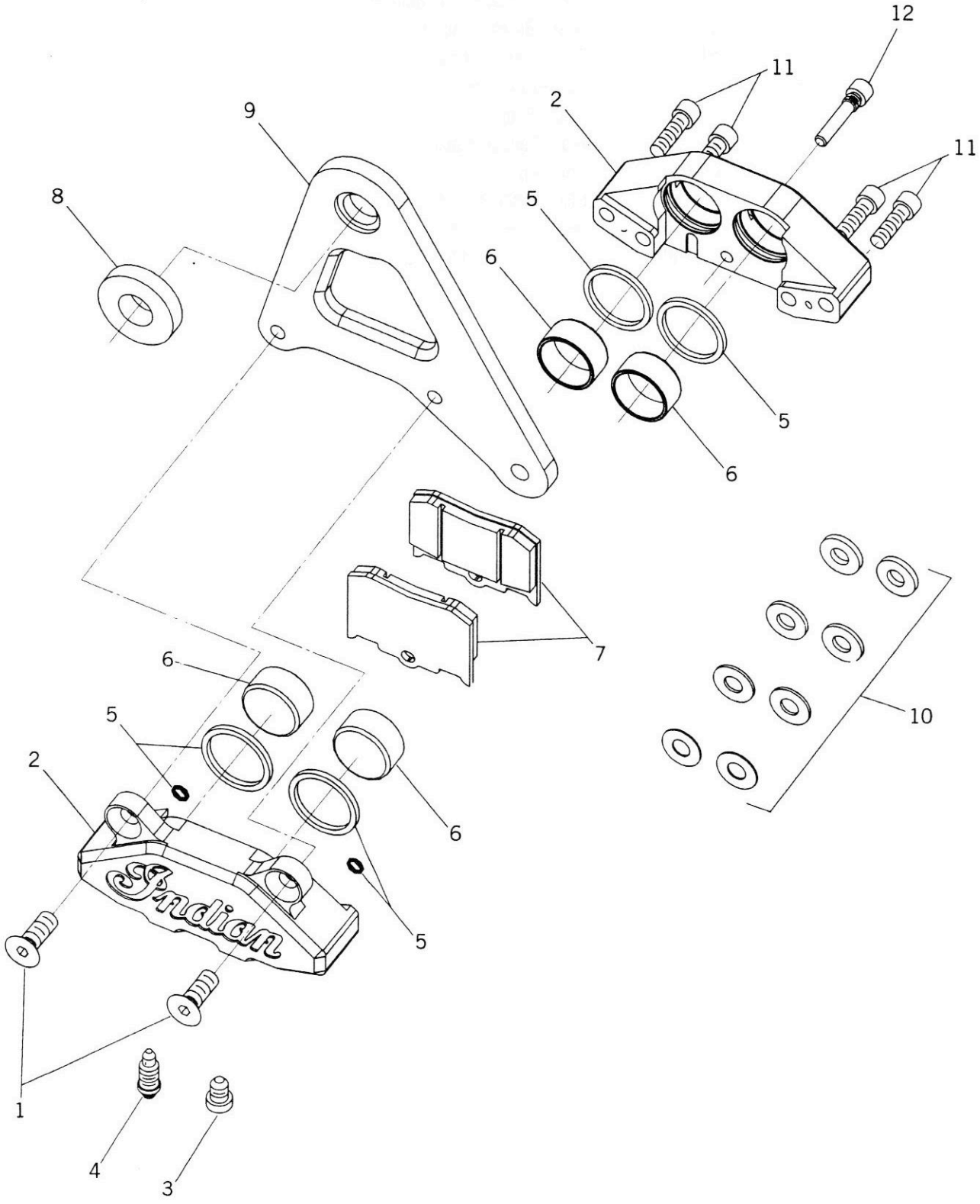
SECTION 8

BRAKES – FRONT BRAKE (CHIEF)



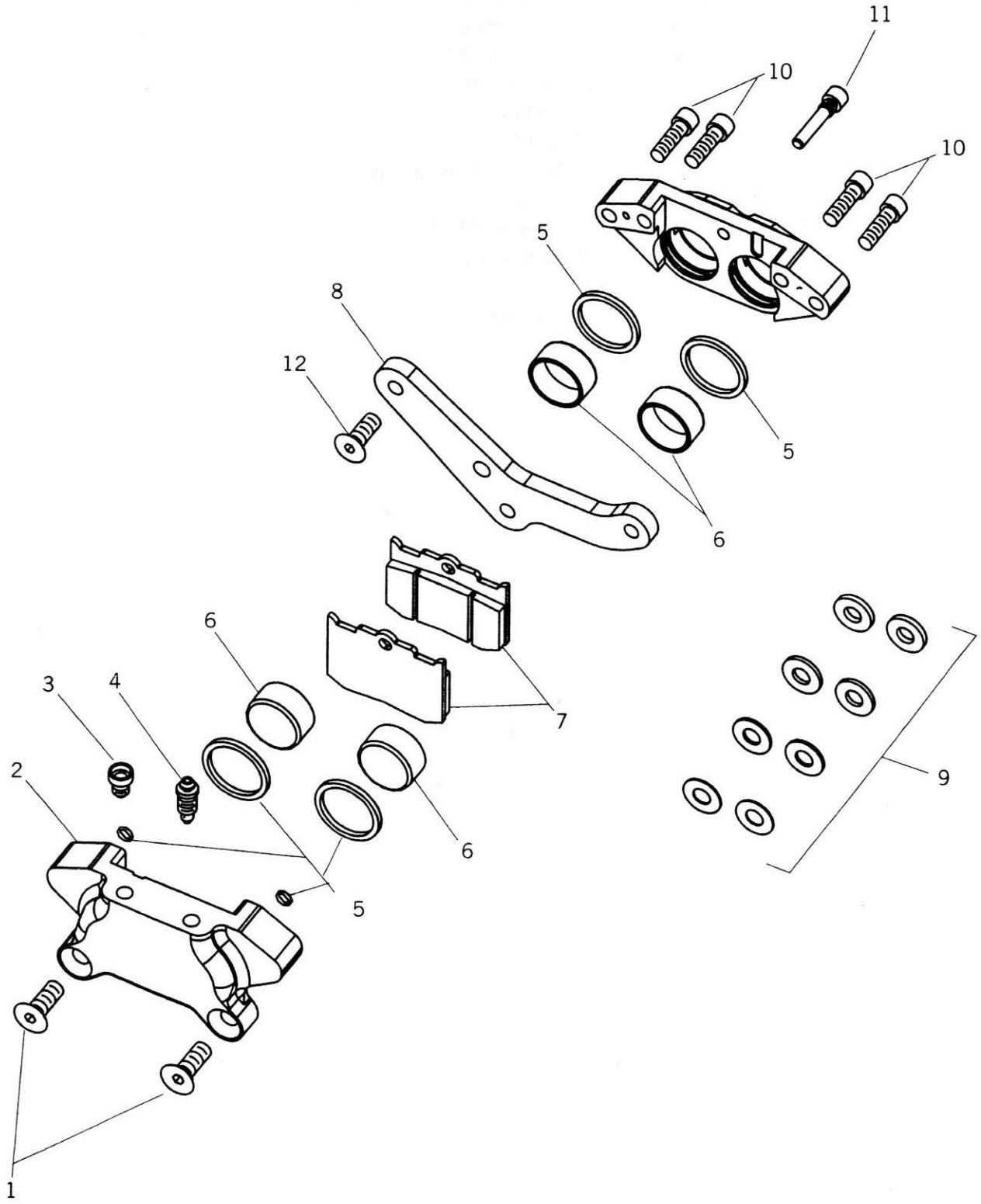
No.	Part	Description
1	96-827	FHSCS 3/8″-16 x 1″
2	53-100	Caliper Assembly, complete
3	N/A	3/8″-24 Plastic Shipping Plug
4	51-021	Brake Bleeding screw
5	51-020	Caliper Rebuild Kit
6	n/a	Caliper Pistons
7	50-005	Brake Pads
8	53-101	Front Caliper Bracket
9	09-020	Shim Kit
10	97-157	SHCS 5/16″-18 x 1″
11	50-050	Pad Retainer Bolt
12	96-800	BHSCS, 3/8″ - 16 x 1″

BRAKES – REAR BRAKE (CHIEF)



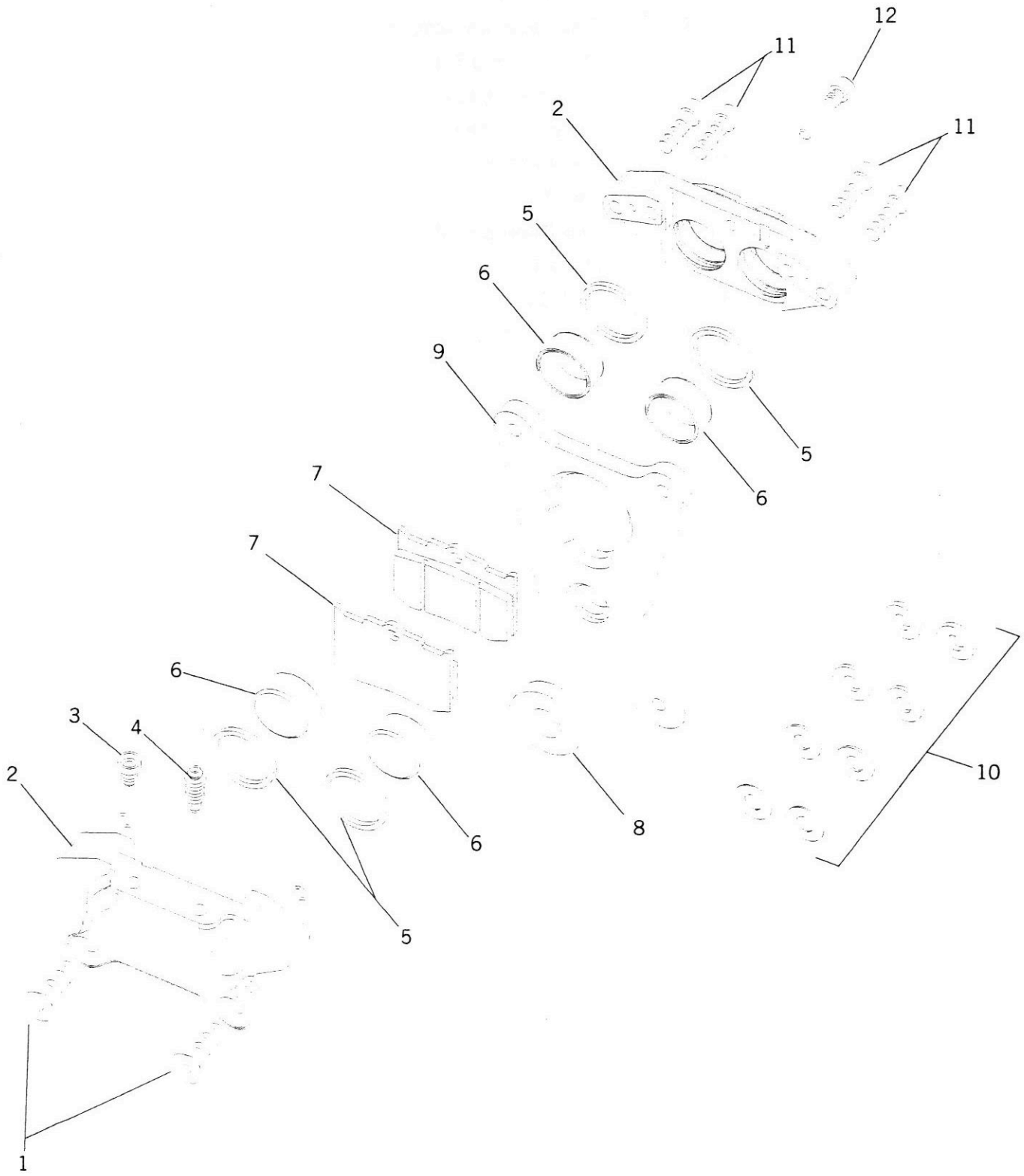
No.	Part	Description
1	96-827	FHSCS 3/8″-16 x 1″
2	53-100	Caliper Assy (Assy Only)
3	N/A	3/8″-24 Plastic Shipping Plug
4	51-021	Brake Bleeding Screw
5	51-020	Caliper Rebuild Kit
6	n/a	Caliper Pistons
7	50-005	Brake Pads
8	53-117	Caliper Bracket Spacer
9	53-116	Chief Rear Caliper Bracket
10	09-020	Shim Kit
11	97-157	SHCS 5/16″-18 x 1″
12	50-050	Pad Retainer Bolt
	53-100	Complete Assembly (Front or Rear)

BRAKES - FRONT (SCOUT/SPIRIT)



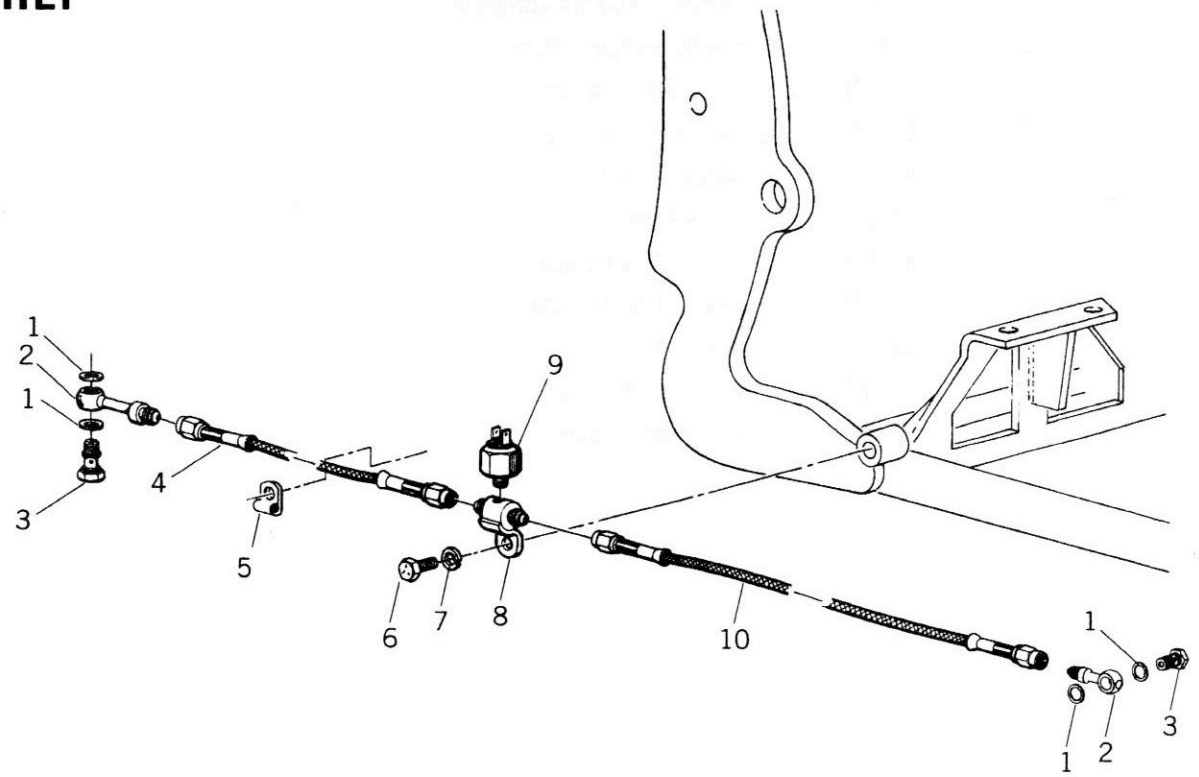
No.	Part	Description
1	96-250	FHSCS 3/8″-16 x 1″
	96-211	FHSCS 3/8-16 x 1¼″
2	53-176	Caliper Assembly, complete
3	N/A	Plastic Shipping Plug
4	51-021	Brake Bleeding Screw
5	51-020	Caliper Rebuild Kit
6	n/a	Caliper Pistons
7	50-005	Brake Pads
8	53-104	Front Caliper Bracket
9	09-020	Shim Kit
10	97-157	SHCS 5/16″-18 x 1″
11	50-050	Pad Retaining Bolt
12	96-237	BHCS, 3/8″-16 x 7/8″

REAR BRAKES (SCOUT/SPIRIT)



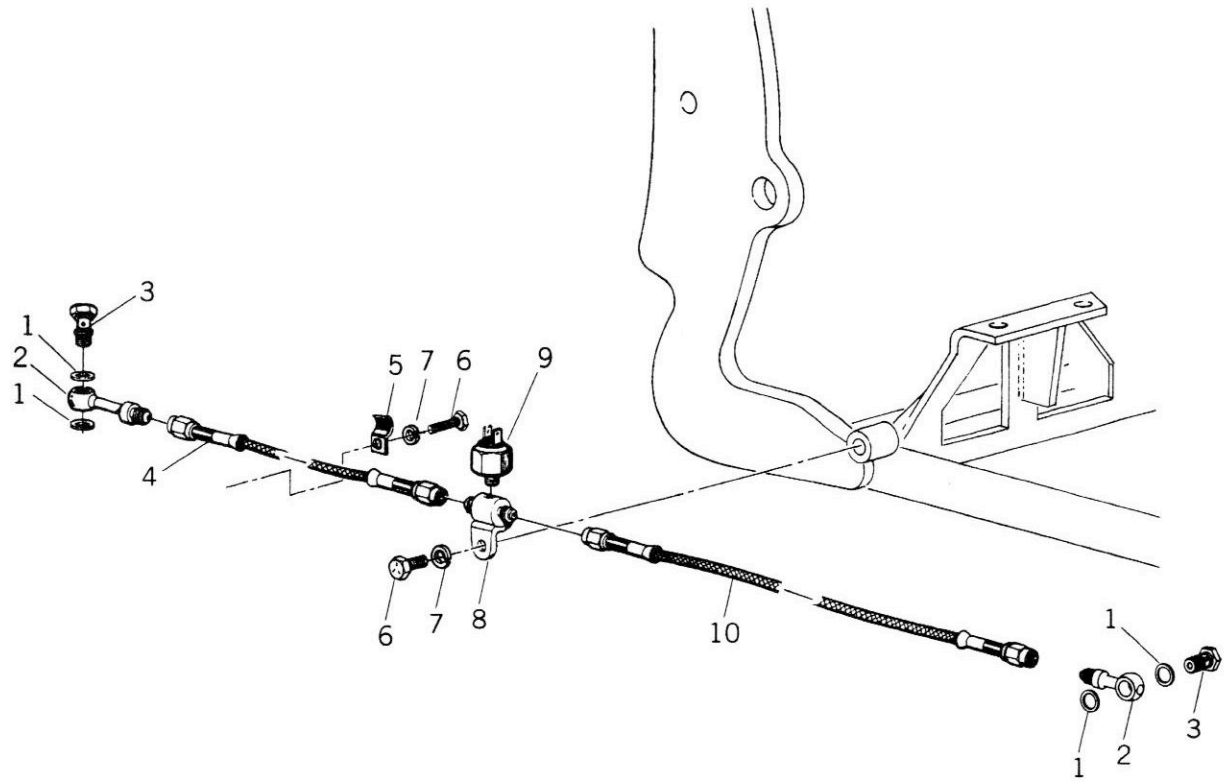
No.	Part	Description	Year
1	96-211	FHSCS, 3/8″-16 x 1⅛″	
2	53-176	Caliper Assembly, complete	
3	N/A	Plastic Shipping Plug	
4	51-021	Brake Bleeding Screw	
5	51-020	Caliper Rebuild Kit	
6	n/a	Caliper Pistons	
7	50-005	Brake Pads	
8	53-117	Caliper Bracket Spacer	
9	53-177	Rear Caliper Bracket	
10	09-020	Shim Kit	
11	97-157	SHCS, 5/16″-18 x 1″	
12	50-050	Pad Retainer Bolt	

CHIEF



00030-A

SCOUT/SPIRIT



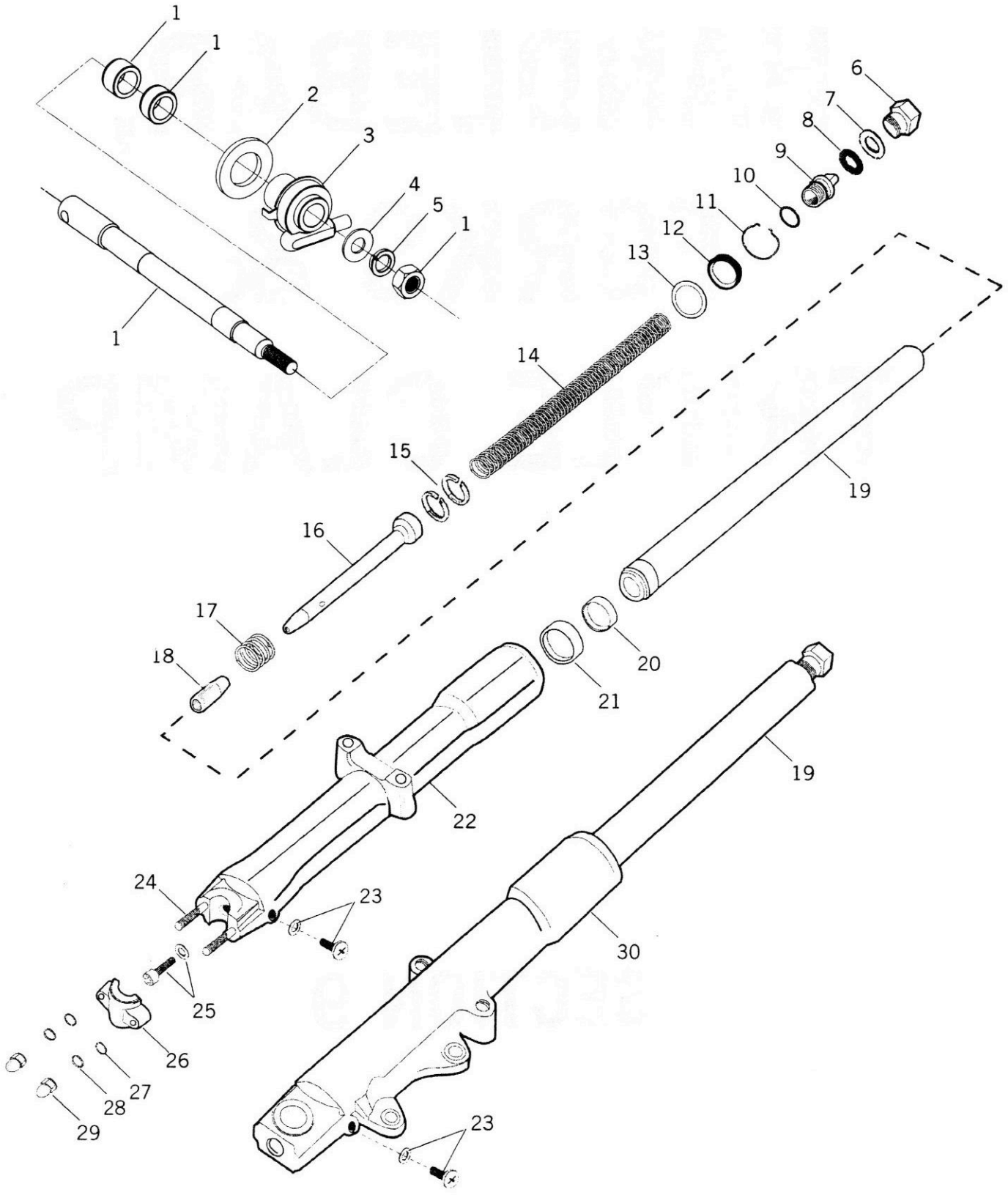
00023-A

No.	Part	Description
1	50-018	Washer, copper crush, 10mm
2	50-015	Banjo, straight
3	50-017	Banjo, bolt
4	50-011	Brake line, braided, 17″ (Chief)
	50-020	Brake line, braided, 16″ (Scout/Spirit)
5	96-940	Clamp, Cable (Chief)
	96-972	Clamp, Wire (Scout/Spirit)
6	96-840	Bolt, hex, 5/16″-18 x 3/4″
7	96-905	Washer, lock, 5/16″
8	50-999	Tee, brake
9	54-255	Switch
10	50-030	Brake line, braided, 25″ (Chief)
	50-021	Brake line, braided, 29″ (Scout/Spirit)

HANDLEBAR, FORKS & TRIPLE CLAMP

SECTION 9

FORKS – FRONT FORKS (CHIEF)



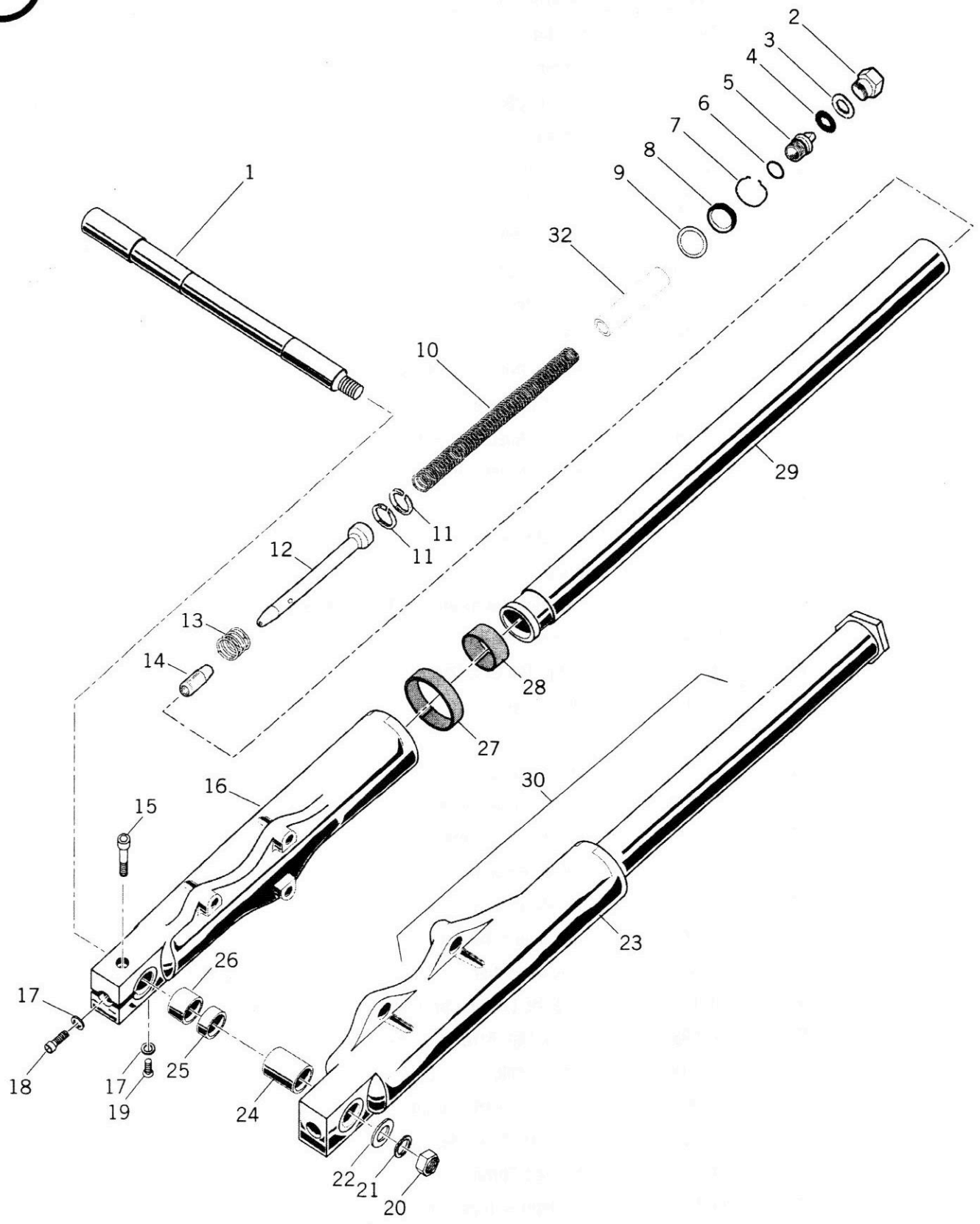
SHOWA

Note: Before ordering parts compare the front fork slider illustration to the slider upon the bike.
If the slider is a different shape, compare to the illustration on page 9-4 & 9-6.

No.	Part	Description
1	24-010	Axle Kit
		Spacer, 1/2″
		Spacer, 5/8″
		Nut, Axle
2	56-029	Seal, Dust
3	56-030	Speedo Drive, 16″
4	96-892	Washer, Flat, 1/2″
5	96-902	Washer, Lock, 1/2″
6		Cap, Slider Tube
7	31-090	Spacer
8	31-094	Washer, Rubber, Fork Tube Plug
9		Plug, Fork Tube
10	31-087	O-ring, Slider Tube Plug
11	35-519	Retaining Ring, Oil Seal
12	09-017	Oil Seal
13	35-517	Oil Seal Spacer
14	31-086	Spring
15	n/a	Nylon Seal (purchased with damper tube)
16	31-084	Damper Tube
17	31-083	Spring, Top Out, Damper Tube
18	31-077	Lower Stop
19	31-082	Slider Tubes
20	31-079	Bushing, Slider
21	31-078	Bushing Slider Tube
22	31-093	Slider Right Chrome
23	31-076	Drain screw w/washer
24	31-074	Stud Slider 5/16″-24 x 5/16″-18 x 2″
	31-092	Stud Slider 5/16″-18 x 5/16″-18 x 2″
25	31-075	Screw w/washer
26	31-125	Cap, Fork, Lower, Chrome
27	96-898	Washer, Flat, 5/16″, Chrome
28	96-906	Washer, Lock, 5/16″, Chrome
29	96-864	Nut, Acorn, 5/16″-24, Chrome
	96-037	Nut, Acorn, 5/16″-18, Chrome
30	31-095	Slider Left Chrome
31	31-128	Fork Slider & Tube Assembly, LEFT
32	31-129	Fork Slider & Tube Assembly, RIGHT

Note: Before ordering parts compare the front fork slider illustration to the slider upon the bike. If the slider is a different shape, compare to the illustration on page 9-4 & 9-6.

FORKS – FRONT FORKS (CHIEF)



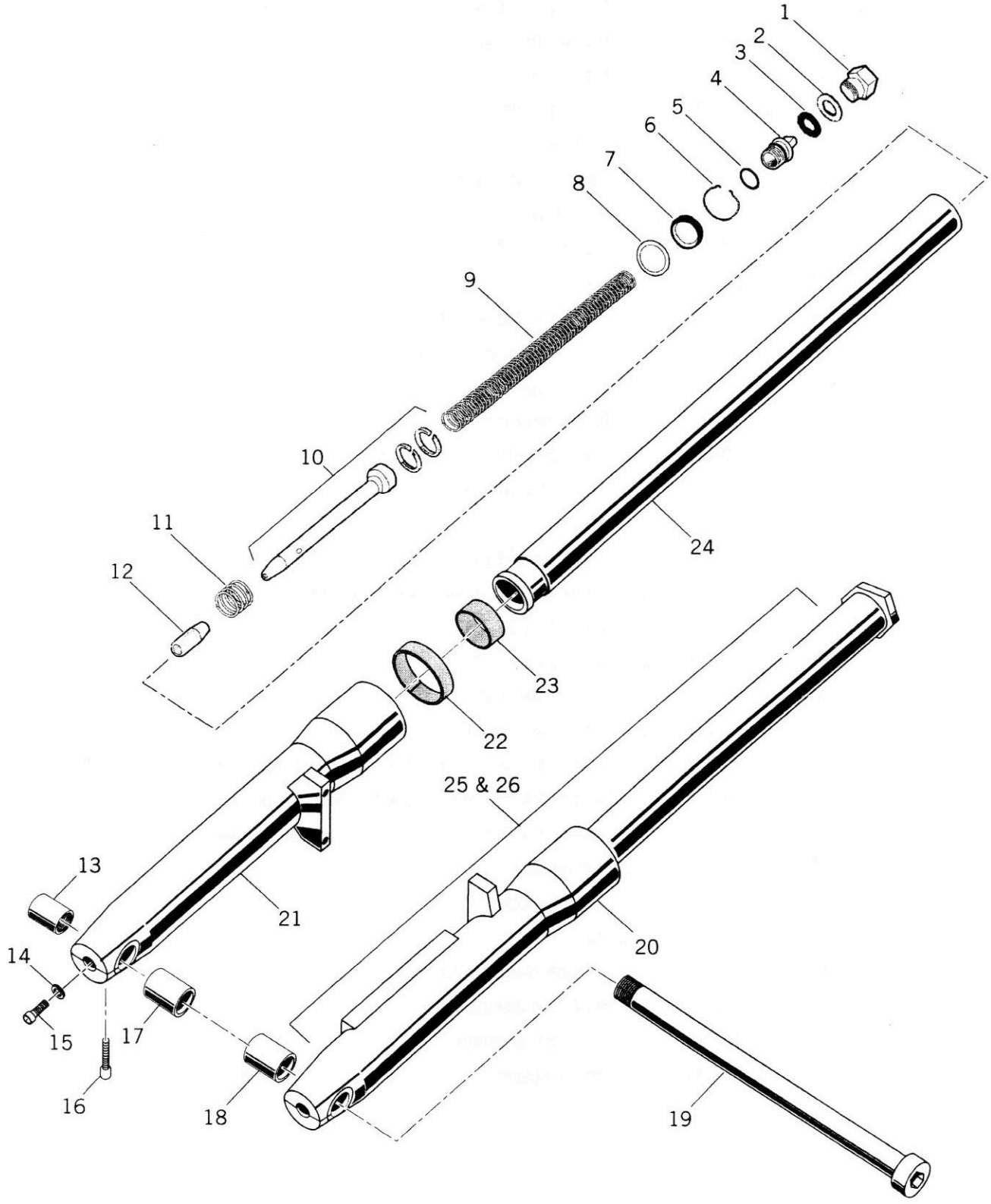
ILM

Note: Before ordering parts compare the front fork slider illustration to the slider upon the bike. If the slider is a different shape, compare to the illustration on page 9-2 & 9-6.

No.	Part	Description
1	33-154	Axle, 1/2″-20
2	33-208	Nut, top fork tube
3	33-168	Washer, tube cap
4	31-094	Seal, tube cap
5	33-180	Plug, fork tube
6	33-202	Plug, o-ring
7	35-519	Retaining ring, oil seal
8	33-150	Seal, dust
9	33-171	Spacer, seal
10	33-181	Spring
11	31-188	Bushings, damper tube
12	33-175	Damper tube, with bushings
13	31-189	Top out spring
14	33-183	Bottoming cone
15	33-255	SHCS, 3/8″-16 x 1½″, pinch bolt
16	33-179	Slider, fork, right side
17	33-204	Washer, flat
18	33-205	SHCS, 5/16″-18 x 1″
19		Screw, phillips, drain, 5/16″-18 x 5/16″
20	33-155	Nut, axle, 1/2″-20
21	33-156	Washer, lock, 1/2″
22	33-157	Washer, flat, 1/2″
23	33-178	Slider, fork, left side
24	90-364	Spacer, 3/4″ o.d. x 1⅛″ i.d. x 1.4″ length, Aluminum
25	33-158	Spacer, 3/4″ o.d. x 1⅛″ i.d. x 1/2″ length, Chrome
26	33-159	Spacer, 3/4″ o.d. x 1⅛″ i.d. x .650″ length, Chrome
27	33-182	Bushing, lower
28	33-192	Bushing, upper
29	33-186	Slider tube
30	31-214	Left fork assembly, Early
	31-215	Right fork assembly, Late
31	33-164	Right fork assembly
32	31-190	Preload spacer

Note: Before ordering parts compare the front fork slider illustration to the slider upon the bike. If the slider is a different shape, compare to the illustration on page 9-2 & 9-6.

FORKS – FRONT FORKS (SCOUT/CENTENNIAL SCOUT)



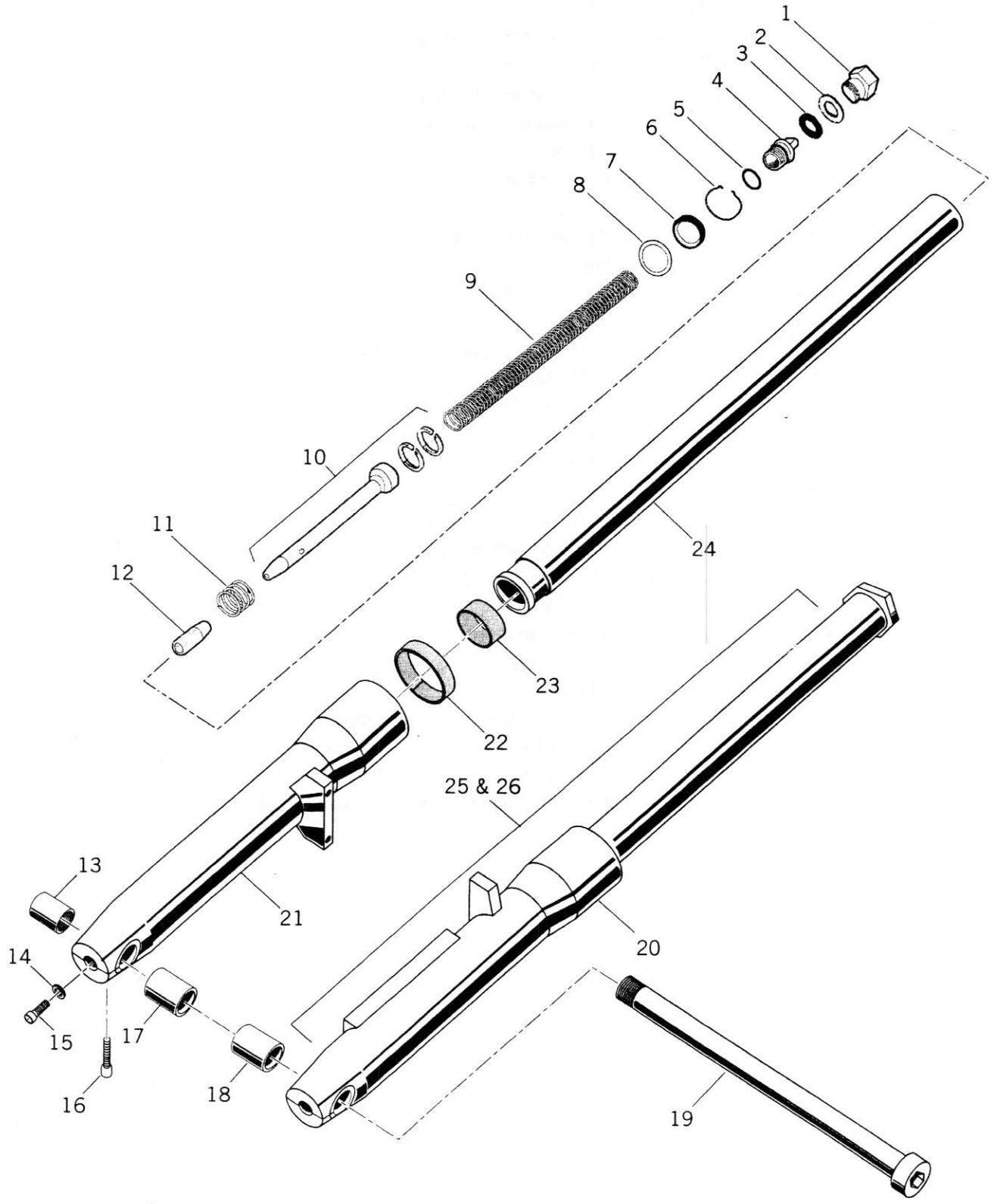
Note: Before ordering parts compare the front fork slider illustration to the slider upon the bike. If the slider is a different shape, compare to the illustration on page 9-2 & 9-4.

AMERICAN MADE

No.	Part	Description
1	31-091	Cap, Slider Tube
2	31-090	Spacer
3	31-089	Oil Seal, Fork Tube Plug
4	31-088	Plug, Fork Tube
5		O-ring, Slider Tube Plug
6		Retaining Ring, Oil Seal
7	31-141	Oil Seal
8		Spacer, oil seal
9		Spring
10		Damper tube with nylon seal
11		Spring, top out
12		Cone, bottoming
13	31-154	Nut, axle
14	33-204	Washer, flat, copper crush, 5/16″
15		SHCS, 8mm-1.25″ x 25mm
16	96-875	SHCS, 5/16″-18 x 1¼″
17	32-114	Spacer
18	90-365	Spacer
19	31-138	Axle
20		Fork slider, left, polished, Scout
		Fork slider, left, black, Centennial Scout
21		Fork slider, right, polished, Scout
		Fork slider, right, black, Centennial Scout
22		Bushing, lower
23		Bushing, upper
24		Tube, fork
25	31-197	Assembly, left fork, polished, Scout
	31-136	Assembly, left fork, black, Centennial Scout
26	31-198	Assembly, right fork, polished, Scout
	31-137	Assembly, right fork, black, Centennial Scout

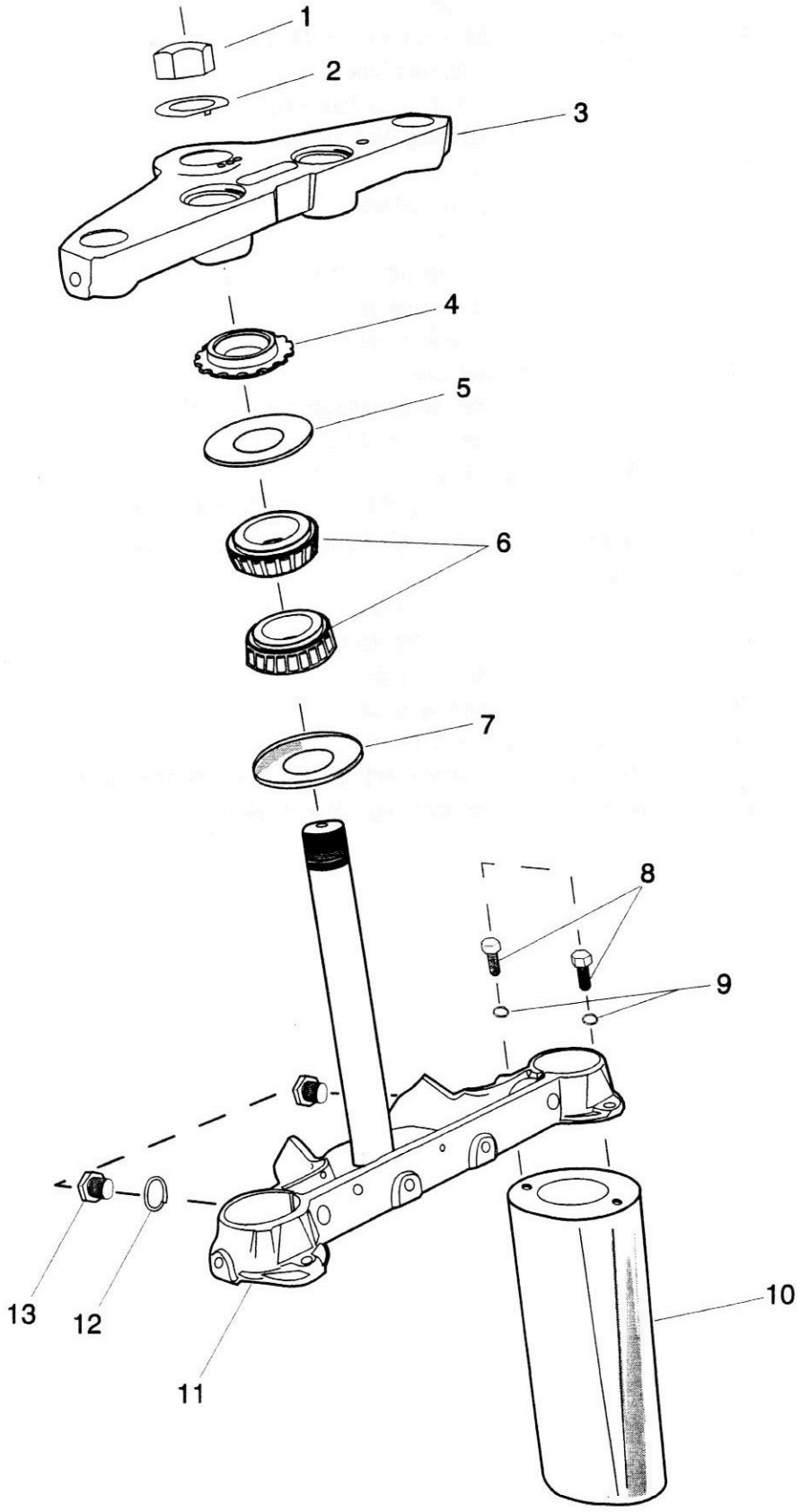
Note: Before ordering parts compare the front fork slider illustration to the slider upon the bike. If the slider is a different shape, compare to the illustration on page 9-2 & 9-4.

FORKS – FRONT FORKS (SPIRIT)



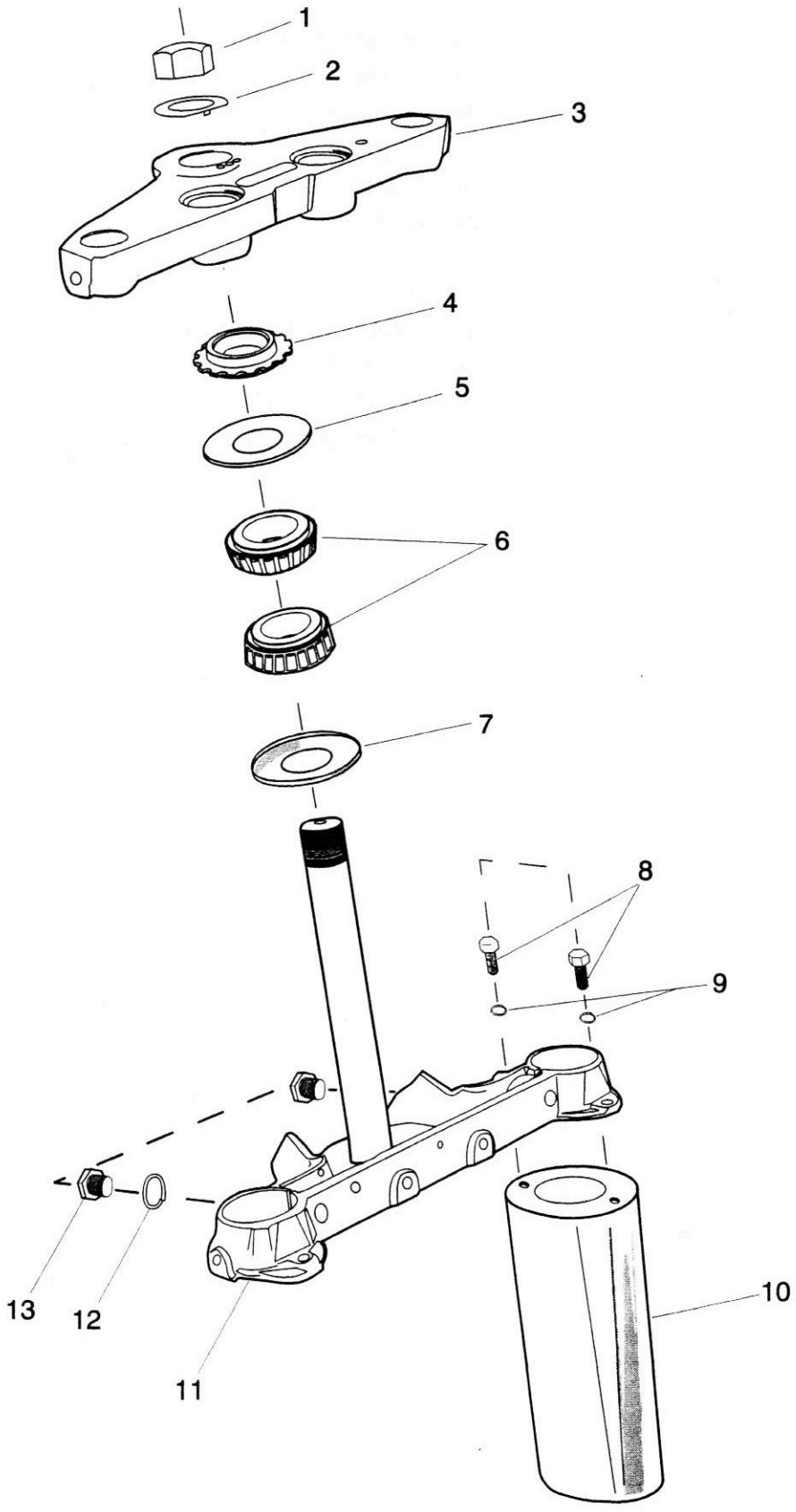
No.	Part	Description
1	31-091	Cap, Slider Tube
2	31-090	Spacer
3	31-089	Oil Seal, Fork Tube Plug
4	31-094	Plug, Fork Tube
5		O-ring, Slider Tube Plug
6		Retaining Ring, Oil Seal
7	31-141	Oil Seal
8		Spacer, oil seal
9		Spring
10		Damper tube with nylon seal
11		Spring, top out
12		Cone, bottoming
13	31-154	Nut, axle
14	33-204	Washer, flat, copper crush, 5/16″
15		SHCS, 8mm-1.25″ x 25mm
16	96-875	SHCS, 5/16″-18 x 1¼″
17	31-067	Spacer, 3/4″ i.d. x 1⅛″ o.d. x 1⅛″ length
18	90-365	Spacer, .752 i.d. x 1⁷⁄₆₄″ o.d. x 1¾″ length
19	31-064	Axle
20		Fork slider, left, polished
21		Fork slider, right, polished
22		Bushing, lower
23		Bushing, upper
24		Tube, fork
25	31-193	Assembly, left fork, left fork, polished, Spirit
26	31-194	Assembly, right fork, polished, Spirit

FORKS – TRIPLE CLAMPS (CHIEF 2000)



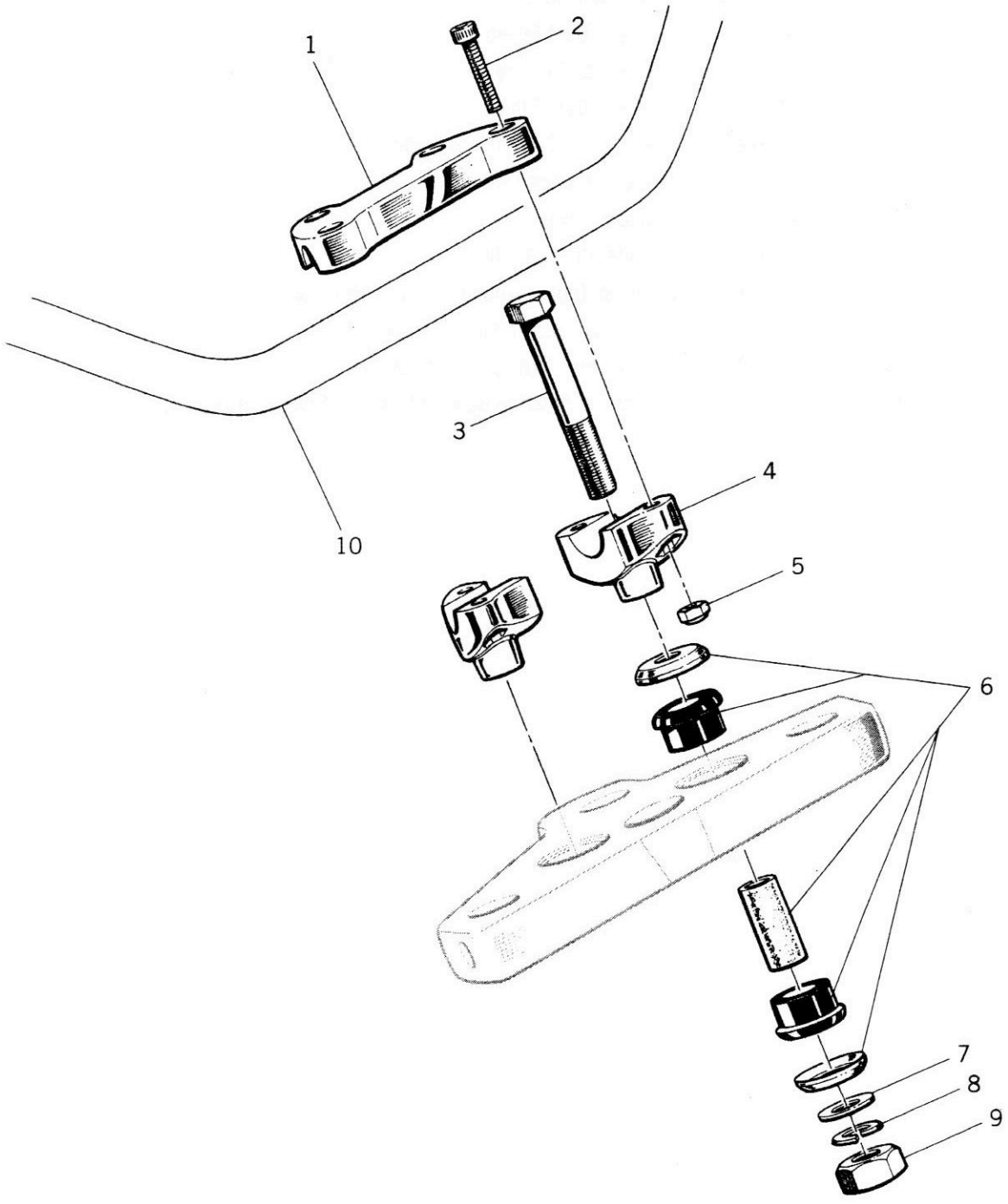
No.	Part	Description
1	33-025	Nut, Domed, Stem
2	33-015	Lock Tab
3	33-101	Top Clamp, includes #11
4	33-020	Nut, Adjusting
5	33-012	Upper Dust Shield
6	19-942	Bearing, Steering
7	33-011	Lower Dust Shield
8	96-824	Bolt 1/4″-28 x 3/4″
9	96-903	Washer, Lock 1/4″
10	32-105	Slider Cover
11	33-101	Lower Triple Clamp, Includes #3
12	96-938	Washer, Lock 7/16″
13	96-992	Bolt, Hex 7/16″-20 x 1¼″
14	98-054	Wrench, Steering Bearing Nut, Large Nut (not shown)

FORKS – TRIPLE CLAMP (CHIEF 2001)



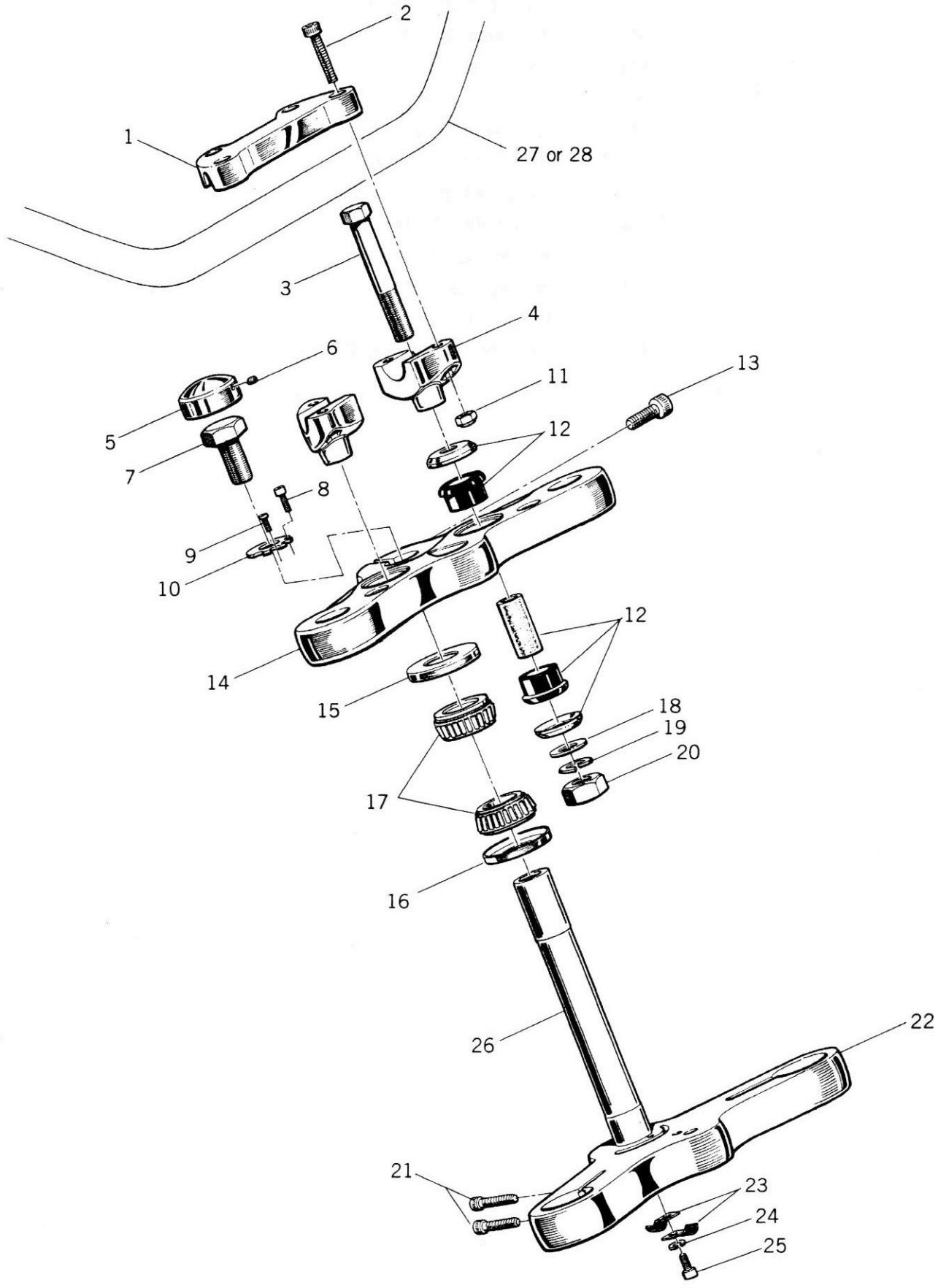
No.	Part	Description
1	33-152	Nut, Domed, Stem, Chrome
2	33-191	Lock Tab
3	33-166	Top Clamp
4	33-169	Nut, Adjusting
5	33-193	Upper Dust Shield
6	33-211	Bearing, Steering
7	33-199	Lower Dust Shield
8	96-812	Bolt, Hex, 1/4″-20 x 3/4″, zinc, grade 5
9	96-903	Washer, Lock 1/4″
10	66-012	Slider Cover, Left
	66-013	Slider Cover, Right
11	33-165	Lower Triple Clamp assembly (includes 6 & 7)
12	33-170	Washer, Lock, 7/16″, Chrome
13	33-189	Bolt, Hex, 7/16″-20 x 1¼″, Chrome
14	98-550	Wrench, Steering Bearing Nut, Small Nut (not shown)

HANDLEBAR, DAMPER & CLAMP (CHIEF)



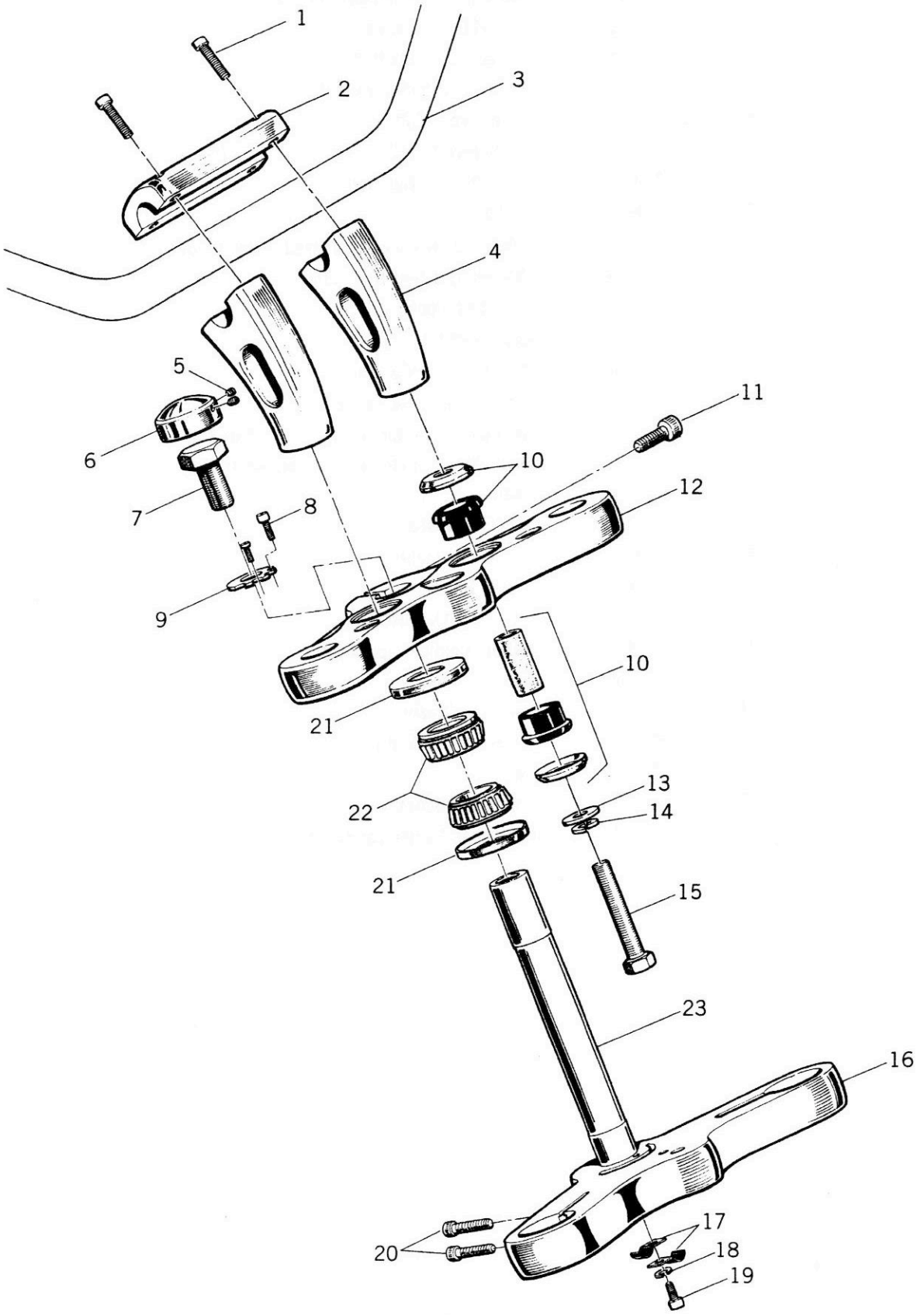
No.	Part	Description
1	40-019	Top Clamp, 99-00 Chief
	39-043	Top Clamp, 01 Chief
2	96-873	SHCS, 5/16″-18 x 1½″
3	96-065	Bolt, Hex, 1/2″-20 x 3.5″
4	40-025	Riser Kit (left and right)
5	97-110	Nut, Lock, 5/16″-18
6	39-022	Damper Kit, 2000 Models
	39-028	Damper Kit, 2001 Models
7	96-892	Washer, Flat 1/2″
8	96-902	Washer, Lock, 1/2″
9	96-852	Nut, Hex, 1/2″-20
10	39-050	Handlebar, 2000 model, 39″
	39-014	Handlebar, 2001 model, 37″

HANDLEBAR & TRIPLE CLAMP (SCOUT)



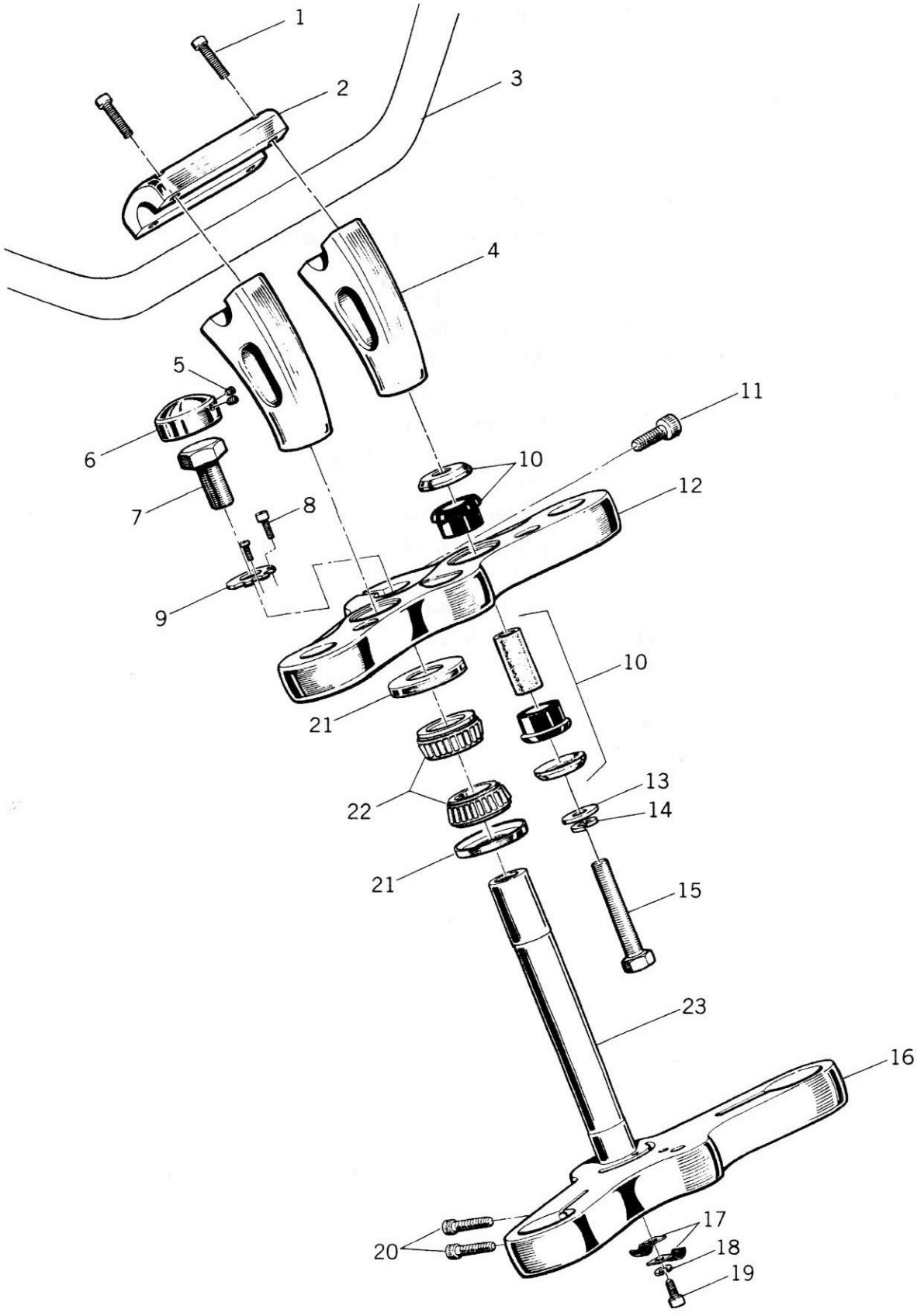
No.	Part	Description
1	39-043	Top Clamp, handlebar/triple clamp
2	96-873	5/16″-18 x 1½″ shcs
3	96-065	1/2-20 x 3½″ Hex Bolt
4	40-025	Risers, Set (left and right)
5	31-306	Cover, Stem Bolt
6	31-307	Set Screw, 1/4″-20 x 3/8″ (10 Pk)
7	96-078	5/8″-18 x 1¼″ Hex Bolt
8	96-603	10-24 x 1/2″ SHCS
9	96-044	SHCS, 10-24 x 3/8″ Low Head, Black Oxide
10	31-304	Washer, Notched, ss, .630id
11	97-110	5/10-18 Nylock
12	39-022	Dampener Kit
13	96-994	3/8-16 x 1″ SHCS, Zinc
14	31-311	Top Clamp, Triple Clamp
15	33-010	Dust Shield, Large (15 and 16 sold as set)
16	33-010	Dust Shield, Small (15 and 16 sold as set)
17	19-942	Bearing, Neck
18	96-892	1/2″ Flat Washer
19	96-902	1/2″ Lock Washer
20	96-852	1/2-20 Hex Nut
21	96-875	5/16-18 x 1¼″ SHCS
22	31-312	Bottom Clamp, Triple Clamp
23	96-972	Clips
24	96-903	1/4″ Lock Washer
25	96-031	1/4″-20 x 1/2″ SHCS
26	31-302	Stem
27	39-033	Handlebar, Scout
28	39-018	Handlebar, Centennial Scout

HANDLEBARS, RISERS & TRIPLE CLAMP (CENTENNIAL SCOUT)



No.	Part	Description
1	97-157	SHCS, 5/16″-18 x 1″
2	39-023	Top Clamp
3	39-018	Handlebar
4	39-024	Risers
5	31-307	Set Screw, 1/4″-20 x 3/8″
6	31-306	Stem Bolt Cover
7	96-078	Bolt, Hex, 5/8″-18 x 1¼″
8	96-603	SHCS, 10-24 x 1/2″
9	31-304	Washer, Notched, S.S., 630 id
10	39-022	Damper Kit
11	96-994	SHCS, 3/8″-16 x 1″
12	89-122	Top Clamp, Triple Clamp
13	96-892	Washer, Flat, 1/2″
14	96-902	Washer, Lock, 1/2″
15	96-748	Bolt, Hex, 1/2″-13 x 3″
16	89-127	Bottom Clamp, Triple Clamp
17	96-972	Clips
18	96-903	Washer, Lock, 1/4″
19	96-031	SHCS, 1/4″-20 x 1/2″
20	96-875	SHCS, 5/16″-18 x 1¼″
21	33-010	Dust Shield Set
22	19-942	Bearing, Neck
23	31-302	Stem

RISER, HANDLEBARS & TRIPLE CLAMP (01 SPIRIT)

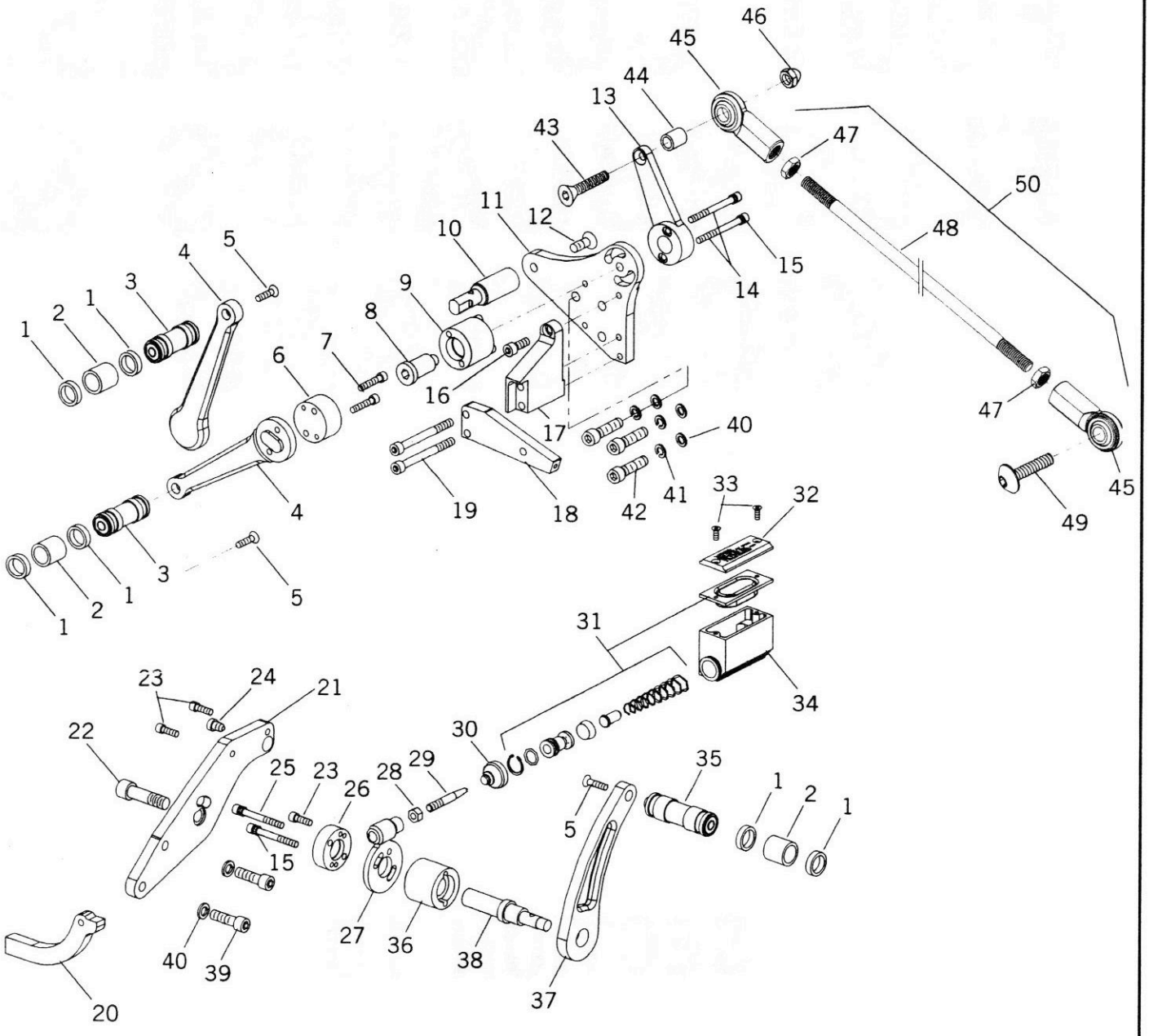


No.	Part	Description
1	97-157	SHCS, 5/16″-18 x 1″
2	39-048	Top clamp
3	39-033	Handlebar, 31¼″ Width
4	39-047	Risers
5	31-307	Set screw, 1/4″-20 x 3/8″
6	31-306	Stem bolt cover
7	96-078	Bolt, hex, 5/8″-18 x 1¼″
8	96-603	SHCS, 10-24 x 1/2″
9	31-304	Washer, notched, S.S., .630 id
10	39-022	Damper kit
11	96-994	SHCS, 3/8″-16 x 1″
12	31-170	Top, triple clamp
13	96-892	Washer, flat, 1/2″
14	96-902	Washer, lock, 1/2″
15	96-748	Bolt, hex, 1/2″-13 x 3″
16	31-169	Bottom, triple clamp
17	96-972	Clips
18	96-903	Washer, lock, 1/4″
19	96-031	SHCS, 1/4″-20 x 1/2″
20	96-875	SHCS, 5/16″-18 x 1¼″
21	33-010	Dust shield set
22	19-942	Bearing, neck
23	31-302	Stem

FOOT CONTROLS, FLOORBOARDS & KICKSTAND

SECTION 10

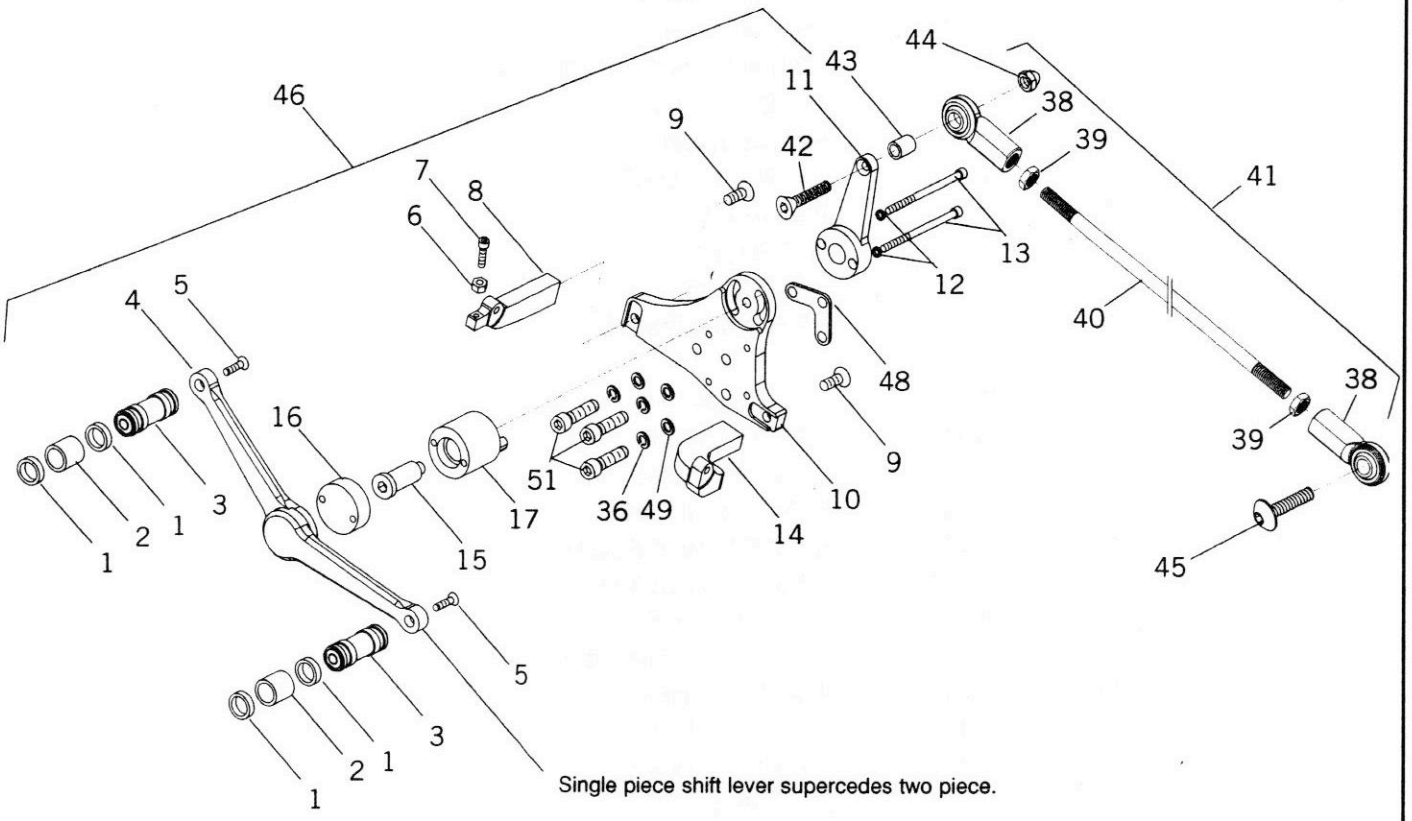
FOOT CONTROLS (1999 MODEL YEAR CHIEF)



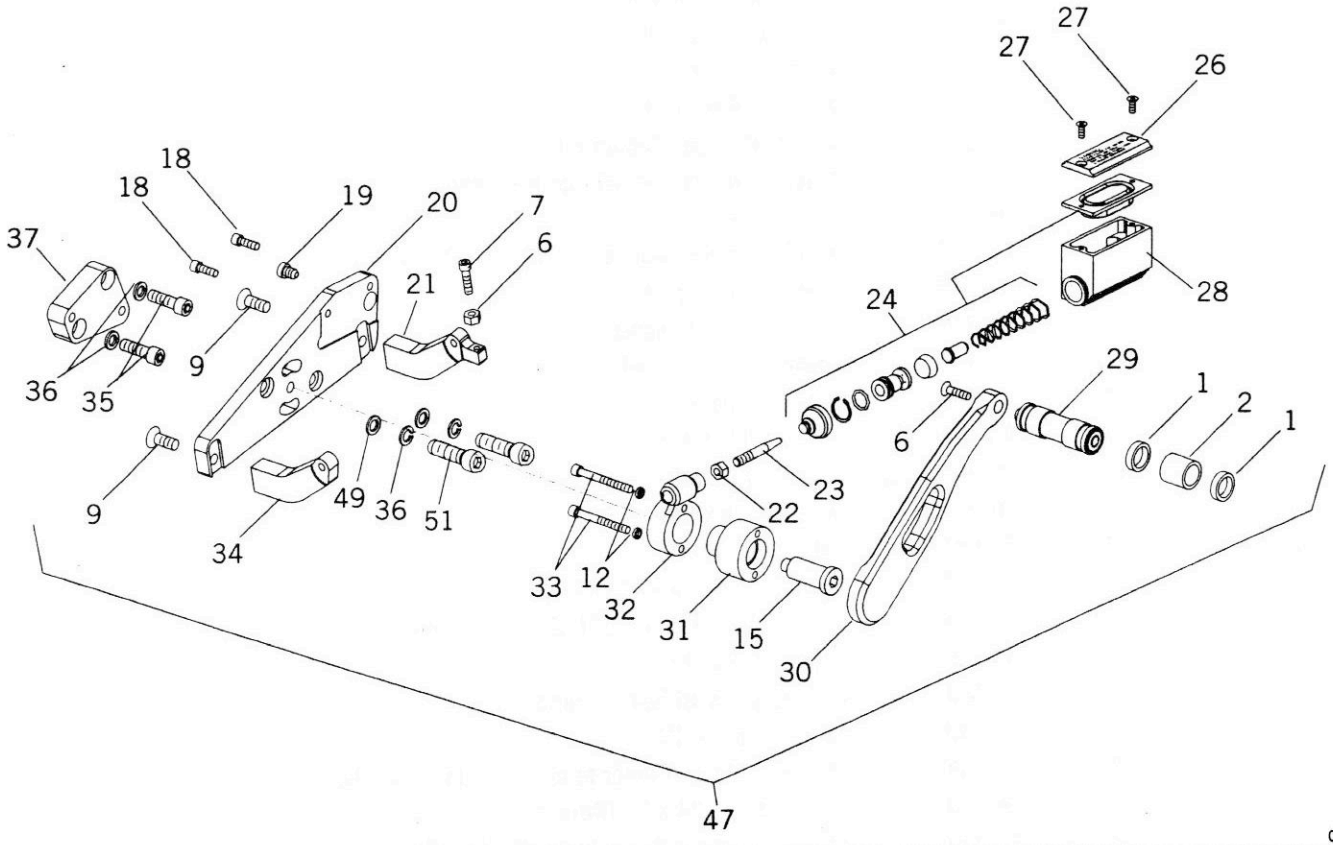
00016-A

No.	Part	Description
1	41-307	Neoprene Sleeve 3/4″ x 1/4″
2	41-306	Neoprene Sleeve 3/4″ x 1″
3	41-315	Peg, Shift Lever
4	41-226	F/B Heel Toe Shifter Polished
5	96-137	1/2″-20 x 1″ FHCS
6	41-227	Heel/Toe Spacer
7	96-138	1/4″-20 x 1¼″ SHCS
8	41-228	Pivot Axle
9	41-229	Shift Spacer
10	41-230	F/B Front Mtg Tower
11	41-231	F/B Shift Mtg Bracket
12	96-139	3/8″-16 x 1″ SHCS
13	41-232	Shift Linkage Lever
14	96-140	1/4″-20 x 2¾″ SHCS
15	96-141	1/4″ HICLR Washers Z
16	96-142	5/16″-18 x 7/8″ SHCS
17	41-233	F/B Shift Support Bracket
18	41-234	F/B Shift Support Arm
19	96-143	5/16″ x 3¼″ SHCS
20	41-235	F/B Brake Rear Support Bracket
21	41-004	Brake Mtg Bracket
22	96-144	SHCS 1/2″-13 x 1½″
23	97-121	SHCS 1/4″-20 x 3/4″
24	N/A	Plastic Plug
25	96-145	SHCS 1/4″-20 x 2¼″
26	41-237	Brake Timing Spacer
27	41-238	Pivot Plate Assembly
28	96-850	Nut, Hex, 5/16″-18
29	41-239	Brake Actuator Rod
30	41-240	Actuator Rod Boot
31	51-010	Master Cylinder Rebuilt Kit
32	41-241	Master Cylinder Lid w/Logo Polished
33	96-146	10-24 x 1/2″ FHCS
34	55-515	Master Cylinder Assembly (30, 31, 32, 33, 34)
35	41-242	Brake Tip Polished
36	41-243	Brake Spacer Polished
37	41-244	Brake Lever Polished
38	41-245	F/B Brake Axle
39	96-154	SHCS 3/8″-16 x 1¼″
40	96-895	Washer, Flat, 3/8″
41	96-904	Washer, Lock 3/8″
42	96-887	SHCS 3/8″-16 x 2″
43	97-125	FHSCS, 5/16″-24 x 1¾″
44	41-205	Spacer, 5/16″ I.D. x 1/2″ O.D. x 1/2″ length
45	49-305	5/16″ Heim Joint
46	96-864	Nut, Acorn, 5/16″-24, chrome
47	96-848	Nut, Jam 5/16″-24
48	49-198	Shift Rod, 11½″ (Center to center distance = 13½″
49	96-799	BHSCS 5/16″-24 x 1″, Chrome
50	49-205	Shift Rod Assembly (includes 45, 47, 48)

FOOT CONTROLS (2000-2001 MODEL CHIEF)



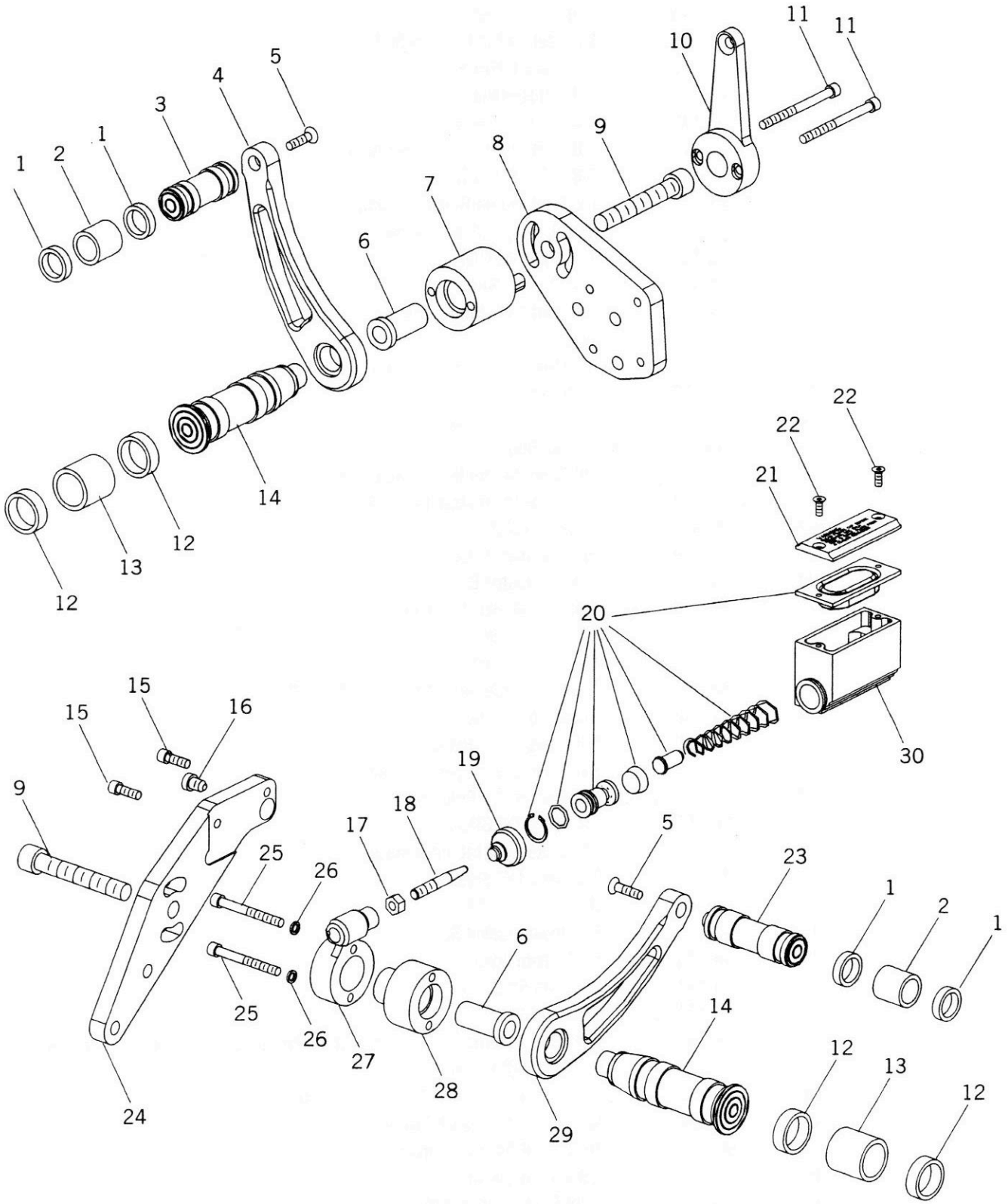
Single piece shift lever supercedes two piece.



00014-A

No.	Part	Description
1	41-307	Neoprene Sleeve 3/4″ x 1/4″
2	41-306	Neoprene Sleeve 3/4″ x 1″
3	41-315	Peg, Shift Lever
4	41-325	F/B Heel toe Shifter Polished
5	96-147	1/4″-20 x 1″ FHCS
6	96-853	1/4″-20 Hex Nut
7	96-148	1/4″-20 x 1″ SHCS
8	41-326	F/B Shift Front Mount Assy Anodized
9	96-149	3/8″-16 x 1″ FHCS
10	41-327	F/B Shift Mount Bracket Anodized
11	41-328	Shift Linkage Lever Polished
12	96-150	1/4″ HiClr Washer Z
13	96-151	1/4″-20 x 4″ SHCS
14	41-329	F/B Shift Rear Mount Brkt Anodized
15	41-330	Pivot Axle
16	41-331	F/B Heel Toe Spacer Polished
17	41-332	Shift Pivot Spacer
18	97-121	1/4″-20 x 3/4″ SHCS
19	N/A	Plastic Plug
20	41-333	F/B Brake Mount Bracket Anodized
21	41-334	F/B Brake Front Mount Assy Anodized
22	96-850	5/16″ Hex Nut
23	41-239	Brake Actuator Rod
24	41-240	Brake Actuator Boot
25	51-010	Master Cylinder Rebuild Kit
26	41-241	Master Cylinder Lid
27	96-152	10-24 x 1/2″ FHCS
28	55-515	Master Cylinder Assembly (24, 25, 26, 27, 28)
29	41-242	Brake Tip Polished
30	41-338	F/B Brake Lever Polished
31	41-339	F/B Brake Lever Spacer Polished
32	41-340	Pivot Assembly Polished
33	96-153	1/4″-20 x 2¼″ SHCS
34	41-341	F/B Brake Rear Mount Anodized
35	96-154	3/8″-16 x 1¼″ SHCS
36	96-904	Washer, Lock, 3/8″
37	41-342	F/B Brake Bracket Spacer
38	49-305	5/16″ Hiem Joint
39	96-848	Nut, Jam 5/16″-24
40	49-198	Shift Rod 11½″
41	49-205	Shift Rod Assembly 11½″, center to center distance = 13½″ (includes 38, 39, 40)
42	97-125	FHCS, 5/16-24 x 1¾″
43	41-205	Spacer, 5/16″ i.d. x 1/2″ o.d. x 1/2″ length
44	96-864	Nut, Acorn, 5/16-24, Chrome
45	96-799	BHCS 5/16-24 x 1″, Chrome
46	n/a	Left Control Assembly
47	n/a	Right Control Assembly
48	41-201	Spacer, 1/4″ thick, used with wet primary
49	96-895	Washer, Flat, 3/8″
50	96-062	SHCS, 3/8″-16 x 1½″
51	96-063	SHCS, 3/8″-16 x 1¾″

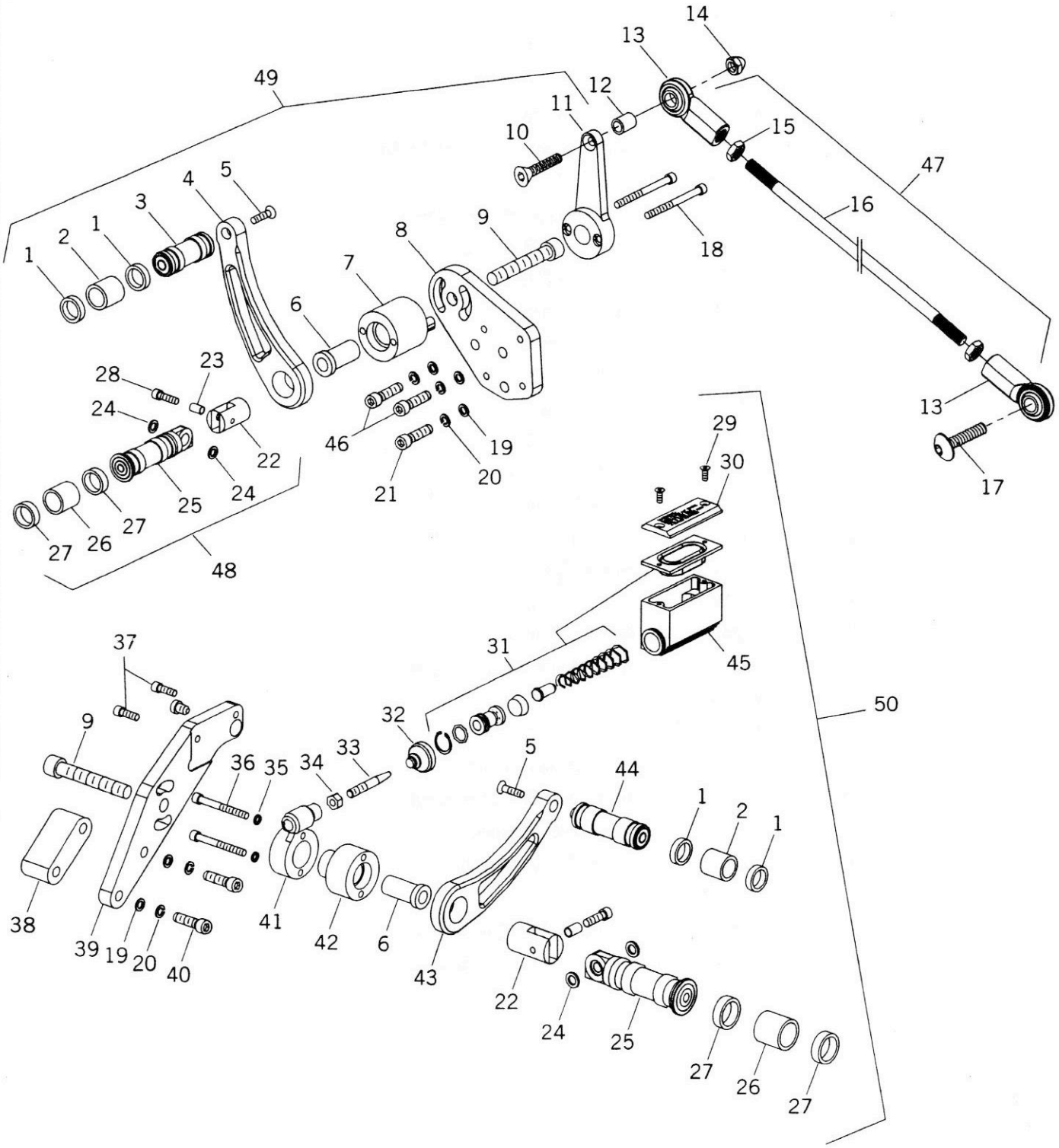
FOOT CONTROLS (01 SCOUT MODEL - EARLY)



USED UNTIL FEBRUARY 7, 2001

No.	Part	Description
1	41-307	Neoprene Sleeve 3/4″ x 1/4″
2	41-306	Neoprene Sleeve 3/4″ x 1″
3	41-315	Peg, Shift Lever
4	41-018	Shift Arm Polished
5	96-147	1/4″-20 x 1″ FHCS
6	96-271	F/C SS Axle
7	41-332	Shift Arm Spacer
8	41-314	Shift Side Mounting Brkt Blk Anodized
9	96-239	SHCS, 1/2″-13 x 3¼″
10	41-328	Shift Linkage Lever Polished
11	96-273	SHCS, 1/4″-20 x 3″
12	41-305	Neoprene Sleeve 1″ x 3/8″
13	41-300	Neoprene Sleeve 1″ x 1¼″
14	41-303	Foot Peg Polished
15	97-121	SHCS 1/4″-20 x 3/4″
16	N/A	Plastic Plug
17	96-850	Nut, Hex 5/16
18	41-239	Brake Actuator Rod
19	41-240	Brake Actuator Boot
20	51-010	Master Cylinder Rebuild Kit
21	41-241	Master Cylinder Lid
22	96-152	FHCS 10-24 x 1/2″
23	41-242	Brake Tip Polished
24	41-313	Brake Mount Brkt Blk Anodized
25	96-153	SHCS 1/4″-20 x 2¼″
26	96-150	Washer, Hi Collar, 1/4″
27	41-340	Pivot Assembly Polished
28	41-339	Brake Lever Spacer Polished
29	41-019	Brake Lever Polished
30	55-515	Master Cylinder Assembly
31	41-300	Foward Foot Control, Shifter Side
32	41-308	Foward Foot Control, Brake Side

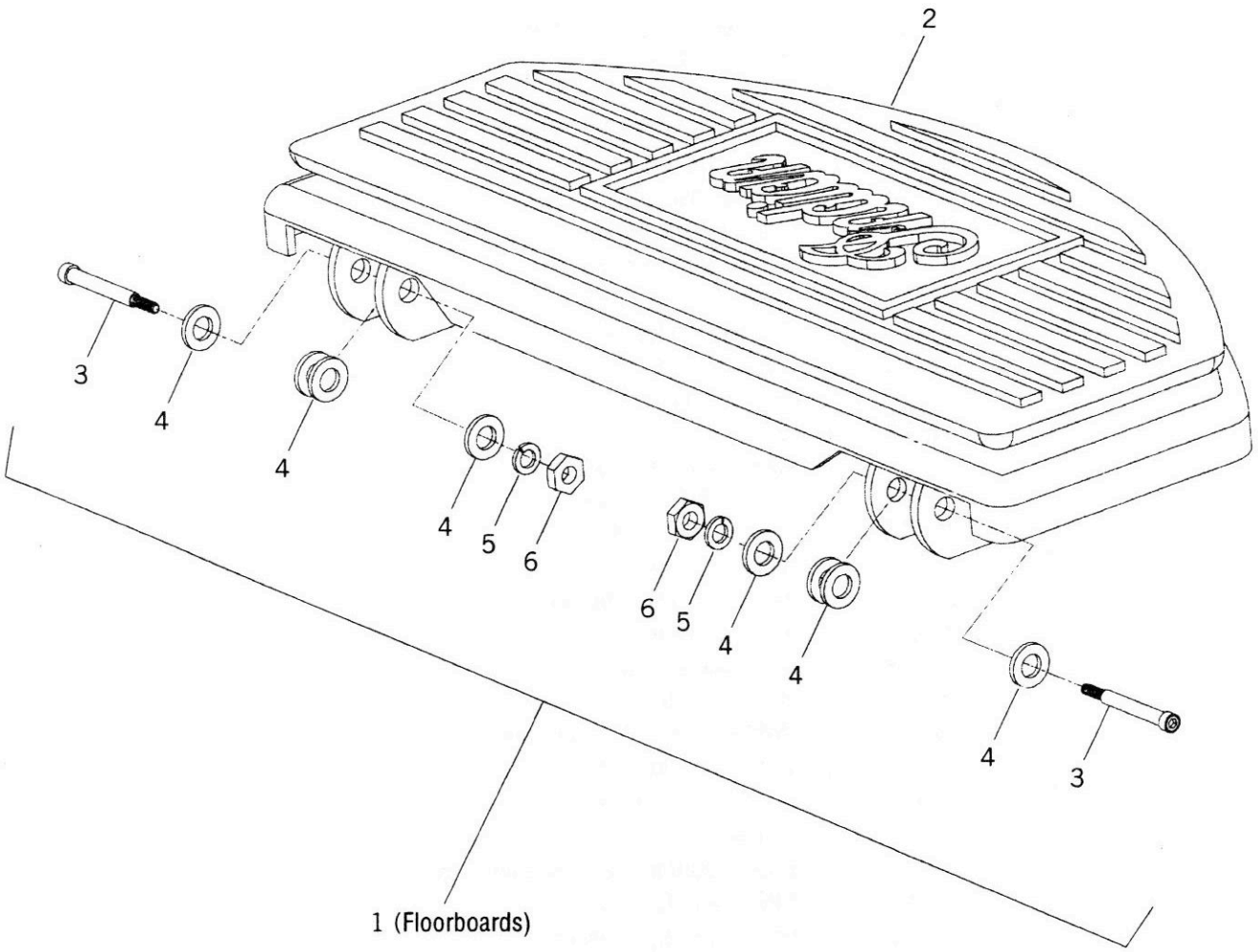
SCOUT/SPIRIT FORWARD FOOT CONTROLS W/FOLDING PEGS (2001)



USED AFTER FEBRUARY 7TH, 2001

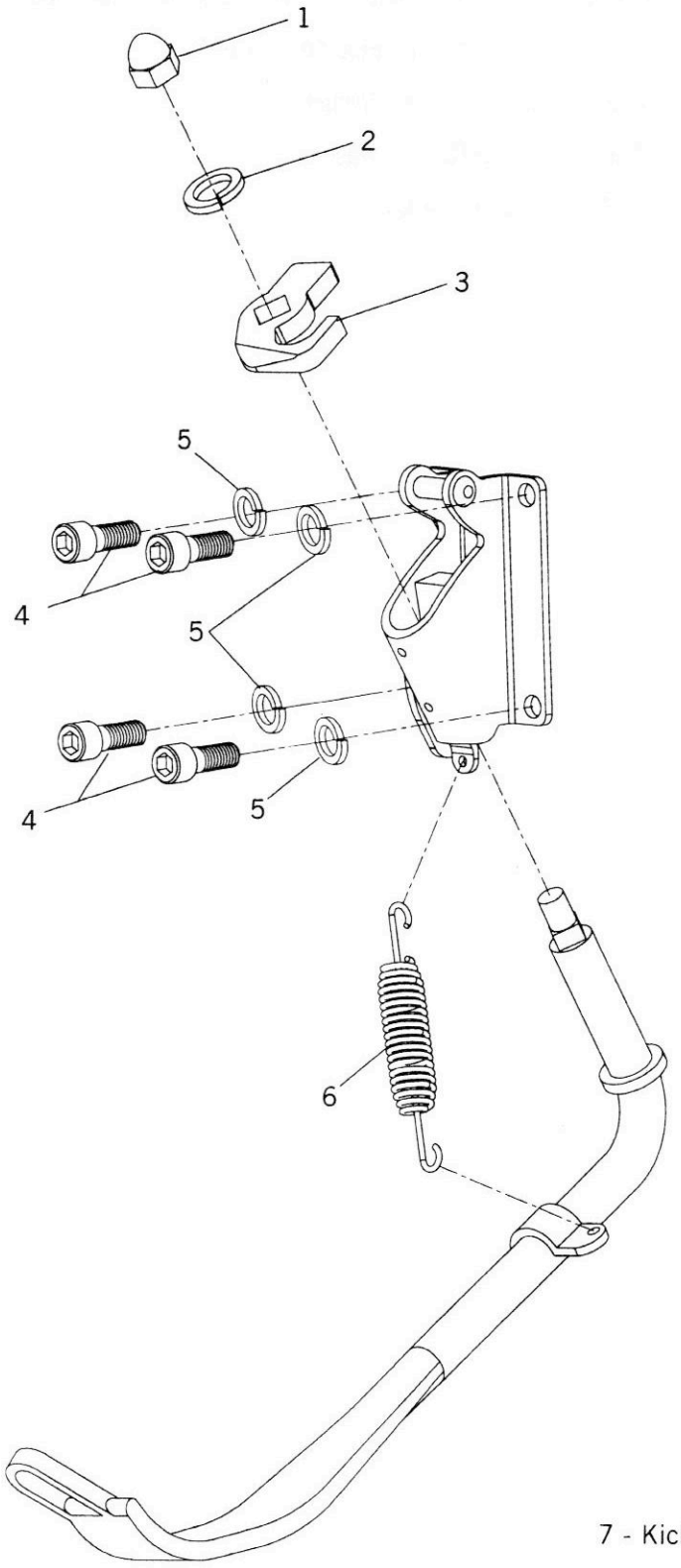
No.	Part	Description
1	41-307	Sleeve, neoprene, 3/4″ x 1/4″
2	41-306	Sleeve, neoprene, 3/4″ x 1″
3	41-315	Standard control tip polished
4	41-318	Shift arm, polished
5	96-147	FHSCS, 1/4″-20 X 1″
6	41-322	Axle, S.S.
7	41-332	Shift arm spacer
8	41-314	Side shaft mounting bracket, black anodized
9	96-238	SHCS, 1/2″-13 x 2¾″
10	97-125	FHSCS, 5/16″-24 x 1¾″
11	41-327	Shift linkage lever, polished
12	41-205	Spacer, 5/16″id x 1/2″od x 1/2″ length
13	49-305	Heim joint, 5/16″
14	96-864	Nut, acorn, 5/16″-24, chrome
15	96-848	Nut, jam, 5/16″-24
16	47-292	Shift rod, 16″
17	96-799	BHSCS, 5/16″-24 x 1″, chrome
18	96-273	SHCS, 1/4″-20 x 3″
19	96-895	Washer, flat, 3/8″
20	96-904	Washer, lock, 3/8″
21	96-064	SHCS, 3/8″-16 x 1¼″
22	41-063	Clevis
23	41-062	Bushing, buddy peg
24	41-068	Pedal pivot, teflon
25	41-061	Foot peg, polished
26	41-304	Sleeve, neoprene, 1″ x 1¼″
27	41-305	Sleeve, neoprene, 3/8″ x 1″
28	96-233	FHSCS, 5/16″–18 x 1⅛″
29	96-152	FHSCS, 10-24 x 1/2″
30	41-241	Master cylinder lid
31	50-010	Master cylinder rebuild kit
32	41-240	Brake actuator boot
33	41-239	Brake actuator rod
34	96-850	Nut, hex, 5/16″
35	96-150	Washer, lock, 1/4″, high collar
36	96-153	SHCS, 1/4″-20 x 2¼″
37	97-121	SHCS, 1/4″-20 x 3/4″
38	41-013	Spacer,
39	41-313	Brake mount bracket, black anodized
40	96-266	SHCS, 3/8″-16 x 2½″
41	41-340	Pivot assembly, polished
42	41-339	Brake lever spacer, polished
43	41-317	Brake lever, polished
44	21-242	Brake tip, polished
45	41-241	Master cylinder body
46	96-062	SHCS, 3/8″-16 1½″
47	49-207	Shift rod assembly, includes 13,15,16
48	41-060	Folding pegs, assembly, set of 2, includes 22, 23, 24, 25, 26, 27, 28
49	41-007	Left side shift assembly
50	41-008	Right side brake assembly

FLOORBOARDS (99-01 CHIEF)



No.	Part	Description
1	n/a	Floorboards For Polished Controls no logo, Replace with 46-002
2	46-002	Floorboards For Polished & Black Anodized Controls with logo
3	96-831	Shoulder Bolt, 10-24 x 1⅜″
4	96-916	1/4″ A.N. Washer
5	96-901	#10 Lock Washer
6	96-862	10-24 Nut

KICKSTAND (CHIEF/SCOUT/SPIRIT)



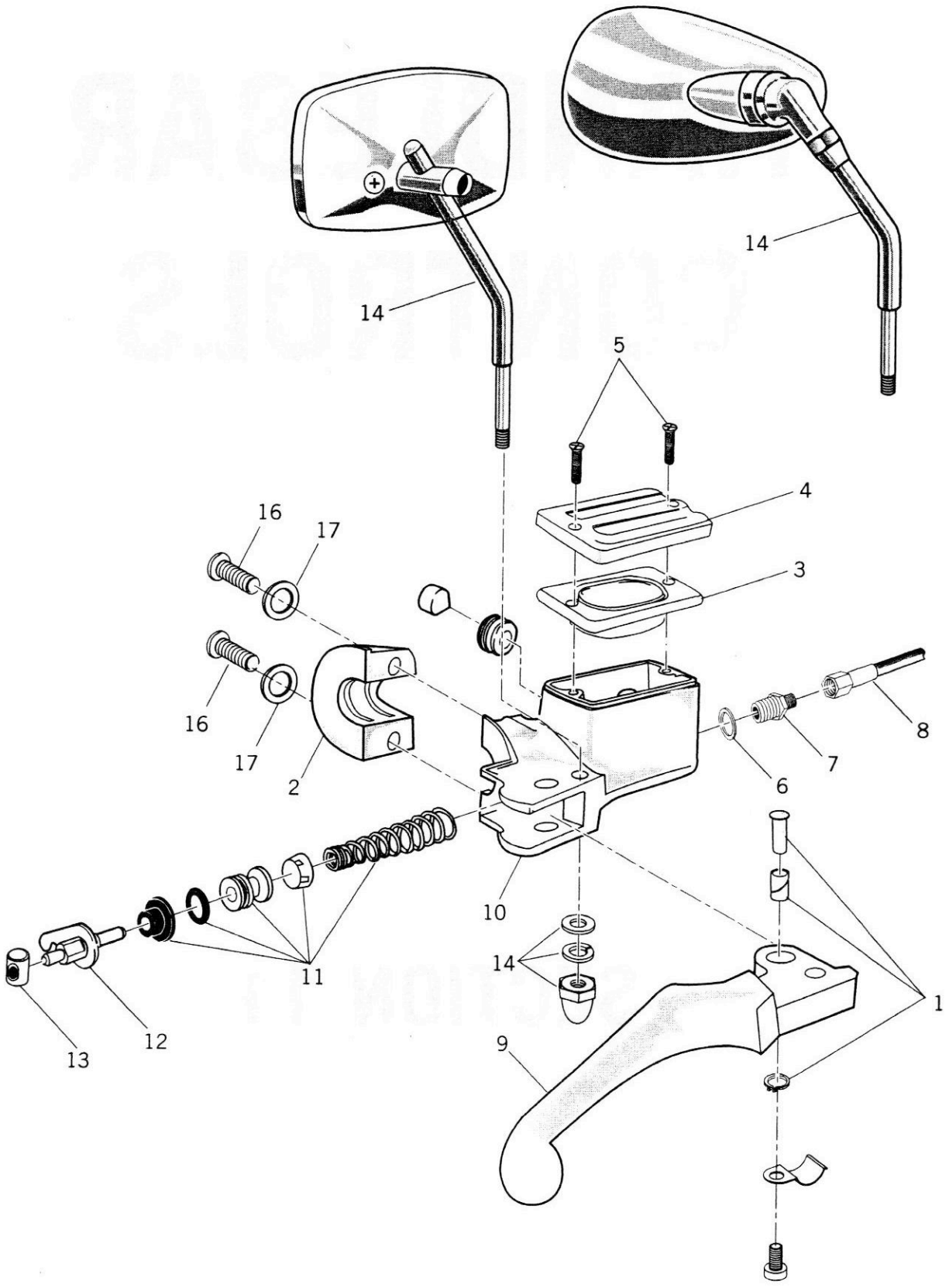
7 - Kickstand Assembly

No.	Part	Description
1	96-866	Nut, Acorn
2	96-938	Washer, Lock
3	42-051	Kickstand Stop
4	96-876	SHCS, 5/16″-18 x 3/4″
5	96-905	Washer, Lock, 5/16″
6	42-059	Spring, Kickstand
7	42-048	Kickstand Assembly

HANDLEBAR CONTROLS

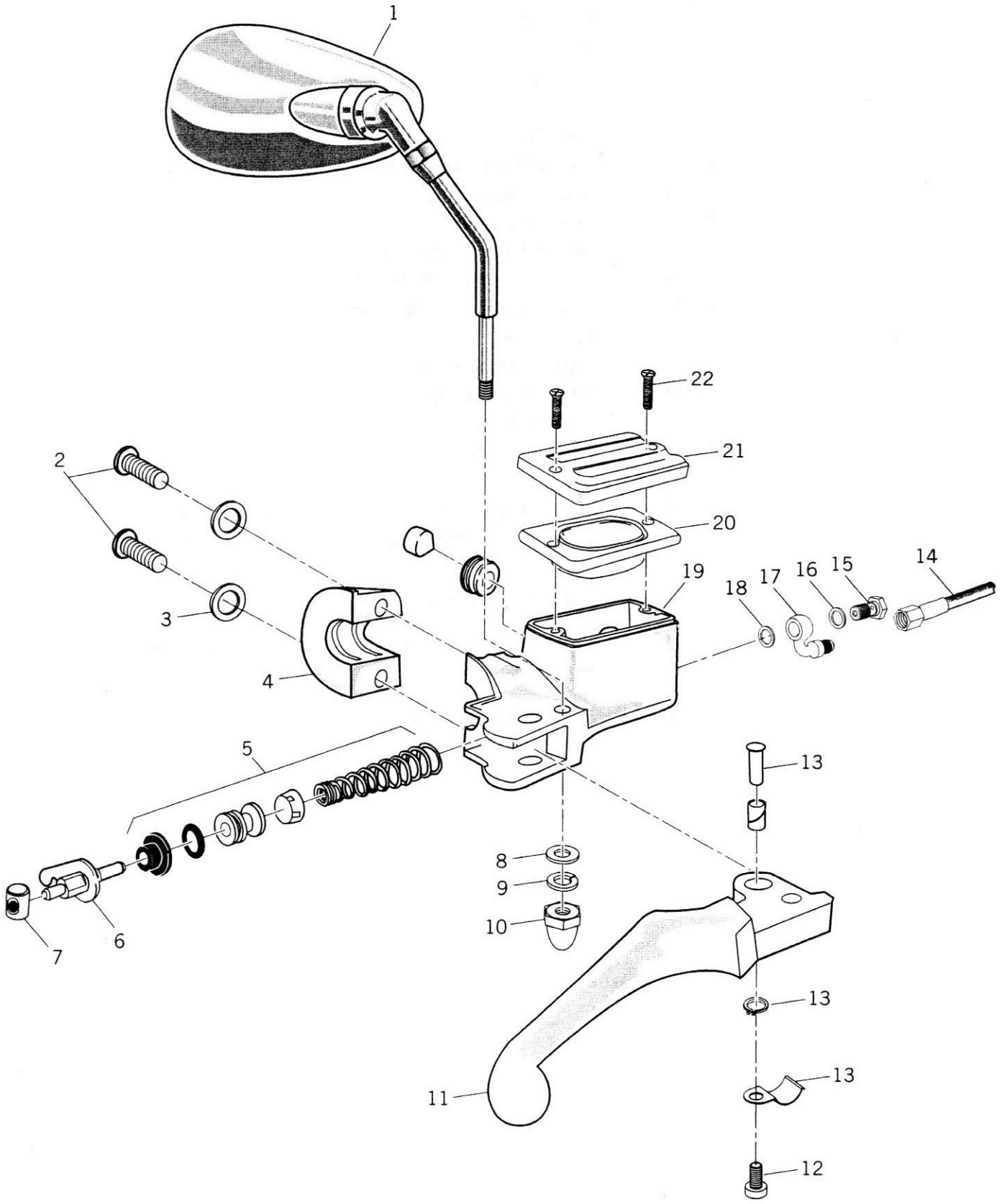
SECTION 11

FRONT BRAKE, MASTER CYLINDER (CHIEF)



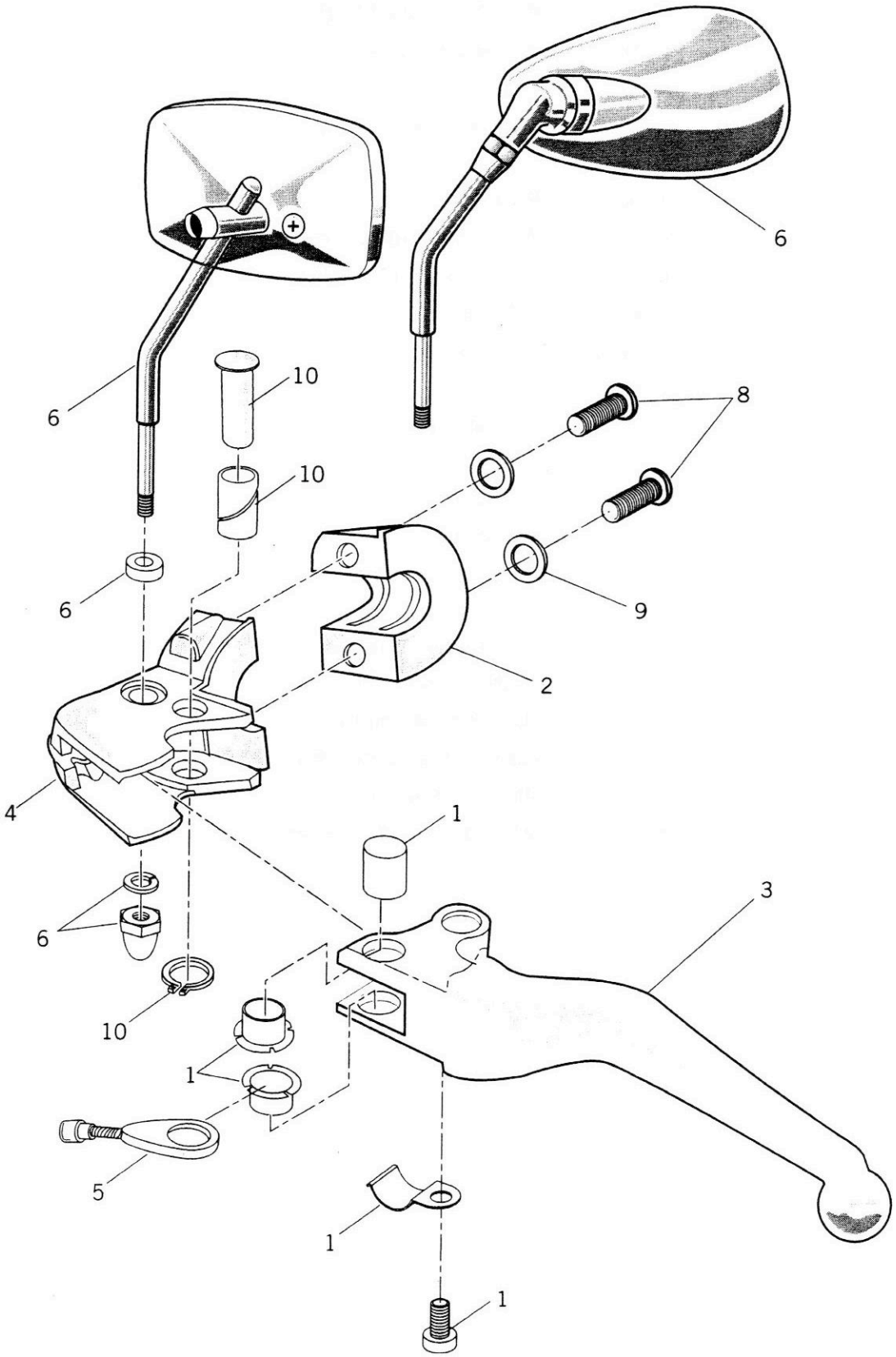
No.	Part	Description
1	41-049	Brake Lever hardware Kit Includes: Lever Pin Clip Bushing
2	41-033	Lever Support Clamp
3	41-026	Gasket, Master Cylinder, Cover
4	41-027	Master Cylinder Cover
5	96-870	Screw, M/C Cover
6	50-029	Washer, Copper, Crush,12mm
7	50-019	Adaptor, straight, 7/16˝-24 to A-3
8	50-013	Brakeline, Front, 46˝, Clear Coated
9	n/a	Lever, Front brake
10	n/a	Master Cylinder Housing
11	41-051	Rebuild Kit, Master Cylinder
12	41-052	Pushrod, Brake
13	41-053	Pin, Pushrod, Brake
14	43-008	Mirror, Teardrop (2001 Models) w/Acorn nut & washers
	43-010	Mirror, Square (2000 Models) w/Acorn nut & washers
15		Brake Lever Assembly
	41-020	Handlebar Controls Kit Includes: Switch Gear, Clutch Lever, Master Cylinder & Throttle.
16	96-806	BHSCS, chrome, 1/4˝-20 x 3/4˝
17	96-916	Washer, 1/4˝ flat

FRONT BRAKE MASTER CYLINDER & MIRROR (2001 SCOUT/SPIRIT)



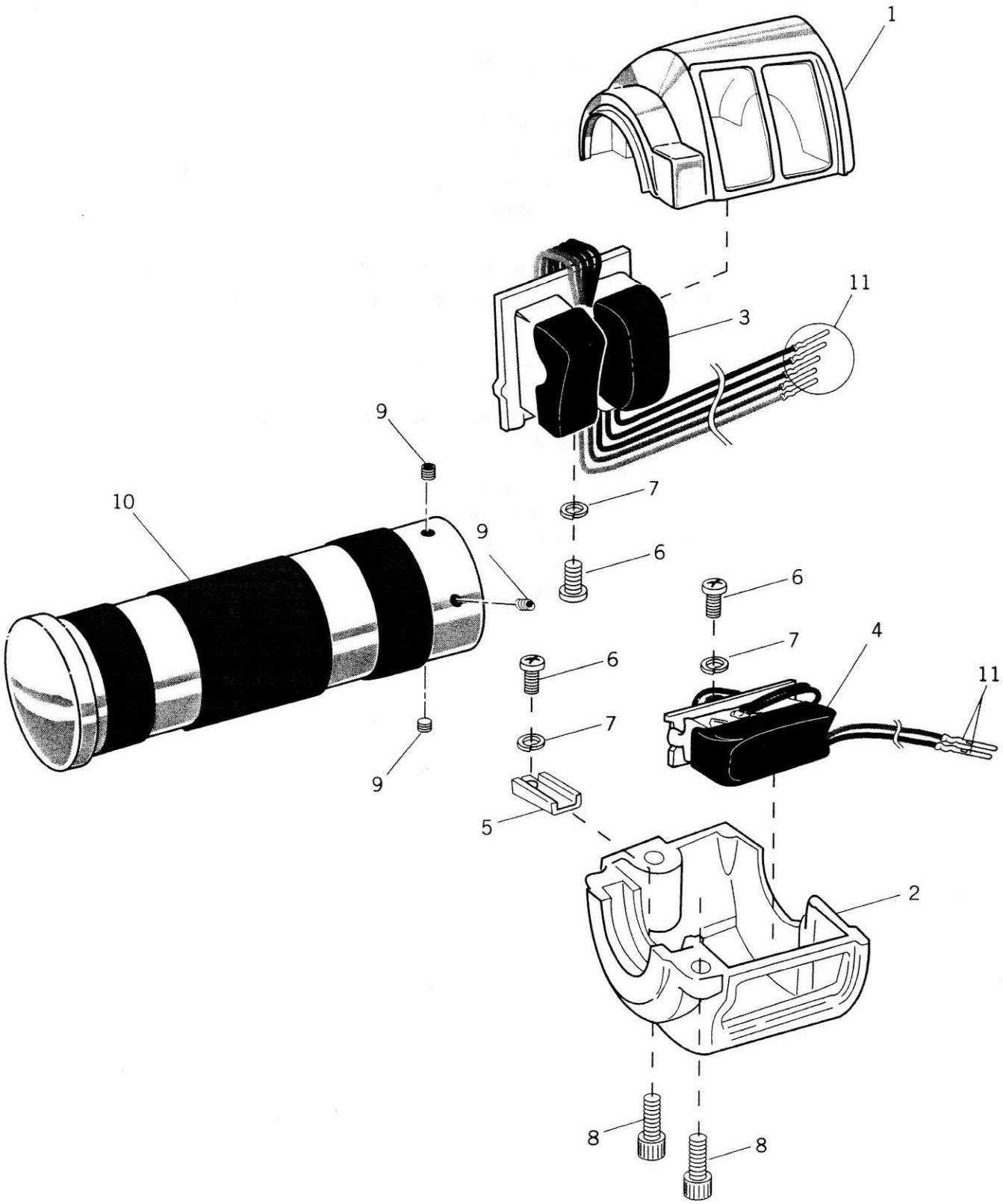
No.	Part	Description
1	43-008	Mirror, teardrop
2	96-806	BHSCS, 1/4″-20 x 3/4″, chrome
3	96-916	Washer, flat, 1/4″, AN
4	41-033	Clamp
5	41-051	Master cylinder rebuild kit
6	41-052	Pushrod
7	41-053	Pin, pushrod
8	96-898	Washer, flat, 5/16″, chrome
9	96-906	Washer, lock, 5/16″, chrome
10	96-864	Nut, acorn, 5/16″, chrome
11	41-037	Brake lever
12		Screw
13	41-049	Pivot hardware kit
14		Brake line
	50-022	44″, Scout
	50-013	46″, Spirit
15		Banjo Bolt
16	50-029	Washer, sealing
17	50-025	Banjo adapter, 35 degree
18	50-018	Washer, copper crush
19		Master cylinder housing
20	41-026	Gasket, master cylinder cover
21	41-027	Master cylinder cover
22	96-870	Screw, Oval, Countersunk, #8

HANDLEBAR CONTROLS, CLUTCH (CHIEF/SCOUT/SPIRIT)



No.	Part	Description
1	41-048	Clutch Lever Hardware Kit
	n/a	Pin, Nylon
	n/a	Anti-Rattle, clip
	n/a	Bushing, Nylon
2	41-033	Lever Support Clamp
3	41-021	Clutch Lever
4	41-034	Clutch Lever Support
5	61-045	Clutch Cable
6	43-008	Mirror, Teardrop (2001 Models) w/Acorn nut & washers
	43-010	Mirror, Square (2000 Models) w/Acorn nut & washers
7		Clutch Lever Assembly
	41-020	Handlebar Controls Kit Includes: Switch Gear, Clutch Lever, Master Cylinder & Throttle.
8	96-806	BHSC, Chrome, 1/4″-20 x 3/4″
9	96-916	Washer, 1/4″ Flat
10	41-049	Hardware kit: Steel Pin Nylong Bushings Clip

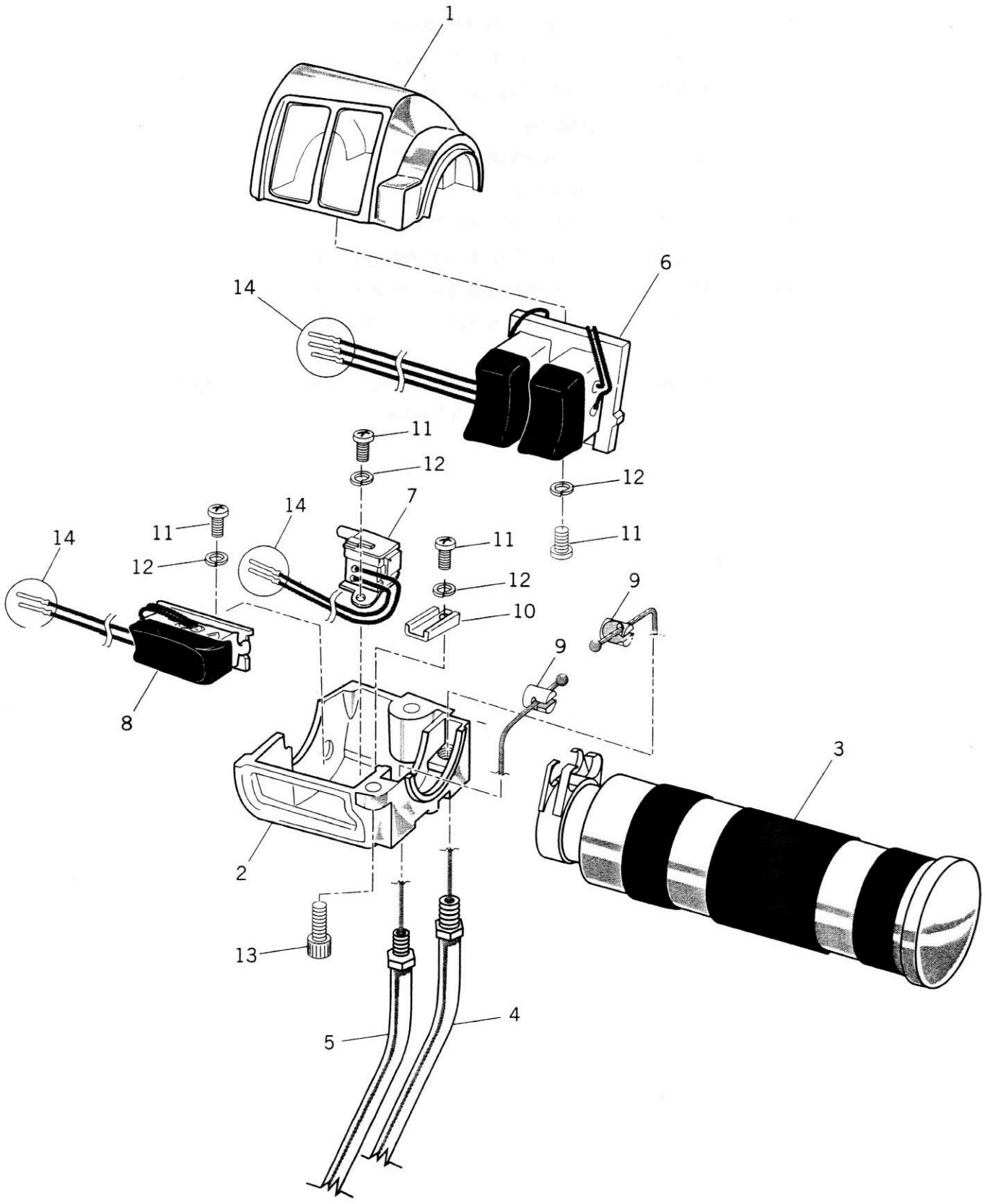
LEFT HANDLEBAR SWITCHES & GRIPS (CHIEF/SCOUT/SPIRIT)



No.	Part	Description
1	41-031	Upper Left Switch Housing
2	41-032	Lower Left Switch Housing
3	43-523	Switch, Horn, Hi/Lo Beam
4	43-524	Switch, Left Turn Signal
5	41-275	Lock, Tab
6	96-136	Screw, #4-48 unf x 5/16″
7	96-032	Washer, Lock
8	96-193	SHCS, 5mm-.8 x 10mm
9	97-000	10-32 x 3/16″ Socket Head Set Screw
10	41-600	Handlebar Grips, Pair, Chrome, Billet
11	95-164	Connector, Female End Pin, 20-14

41-020 . . . . . Handlebar Controls Kit Includes: Switch Gear, Clutch Lever, Master Cylinder & Throttle.

RIGHT HANDLEBAR SWITCHES & GRIPS (CHIEF/SCOUT/SPIRIT)



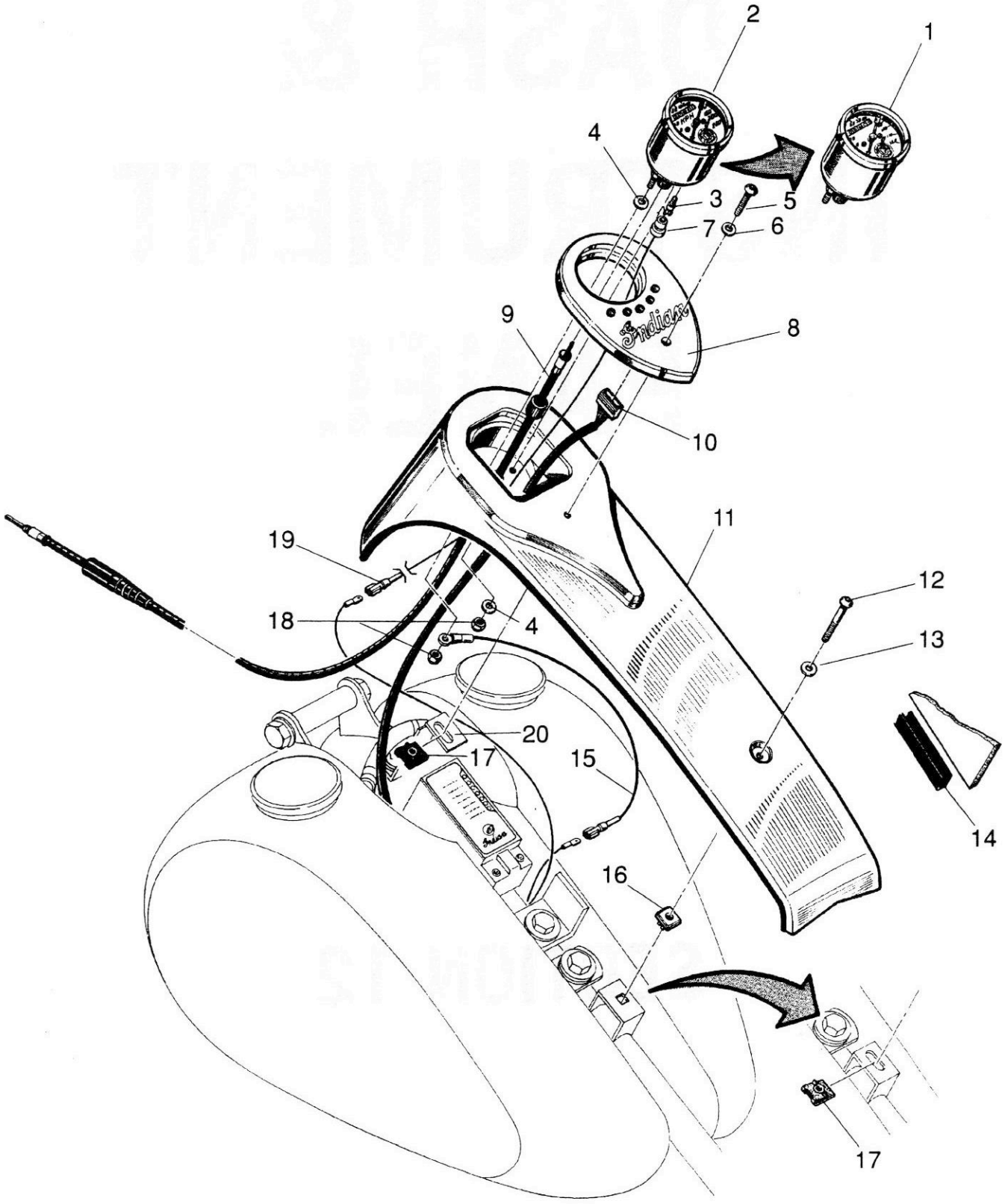
No.	Part	Description
1	41-029	Upper Right Switch Housing
2	41-030	Lower Right Switch Housing
3	41-600	Handlebar Grips, Pair, Chrome, Billet
4		Throttle Cable
	61-080	Chief
	61-070	Scout
5		Idle Cable
	61-060	Chief
	61-050	Scout
6	43-521	Switch, On/Off, Start
7	43-525	Switch, Brake Light
8	43-522	Switch, Right Turn Signal
9	61-140	Split Barrel
10	41-275	Lock, Tab
11	96-136	Screw, #4-48 unf x 5/16˝
12	96-032	Washer, Lock
13	96-028	SHCS, 5mm-.8 x 10mm
14	95-164	Connector, Female End

41-020 . . . . . Handlebar Controls Kit Includes: Switch Gear, Clutch Lever, Master Cylinder & Throttle.

DASH & INSTRUMENT PANEL

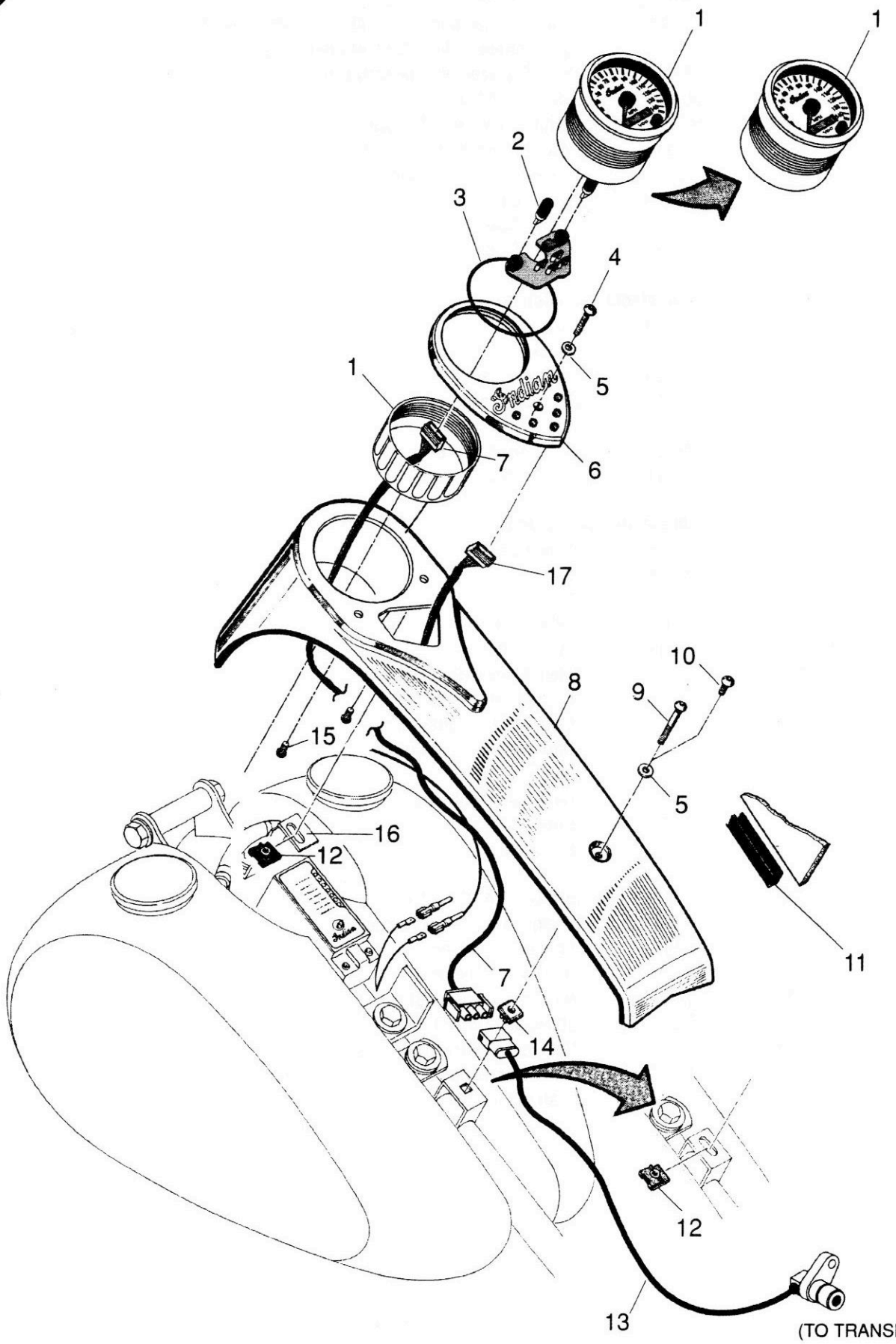
SECTION 12

DASH & INSTRUMENT PANEL (1999-2000 CHIEF)



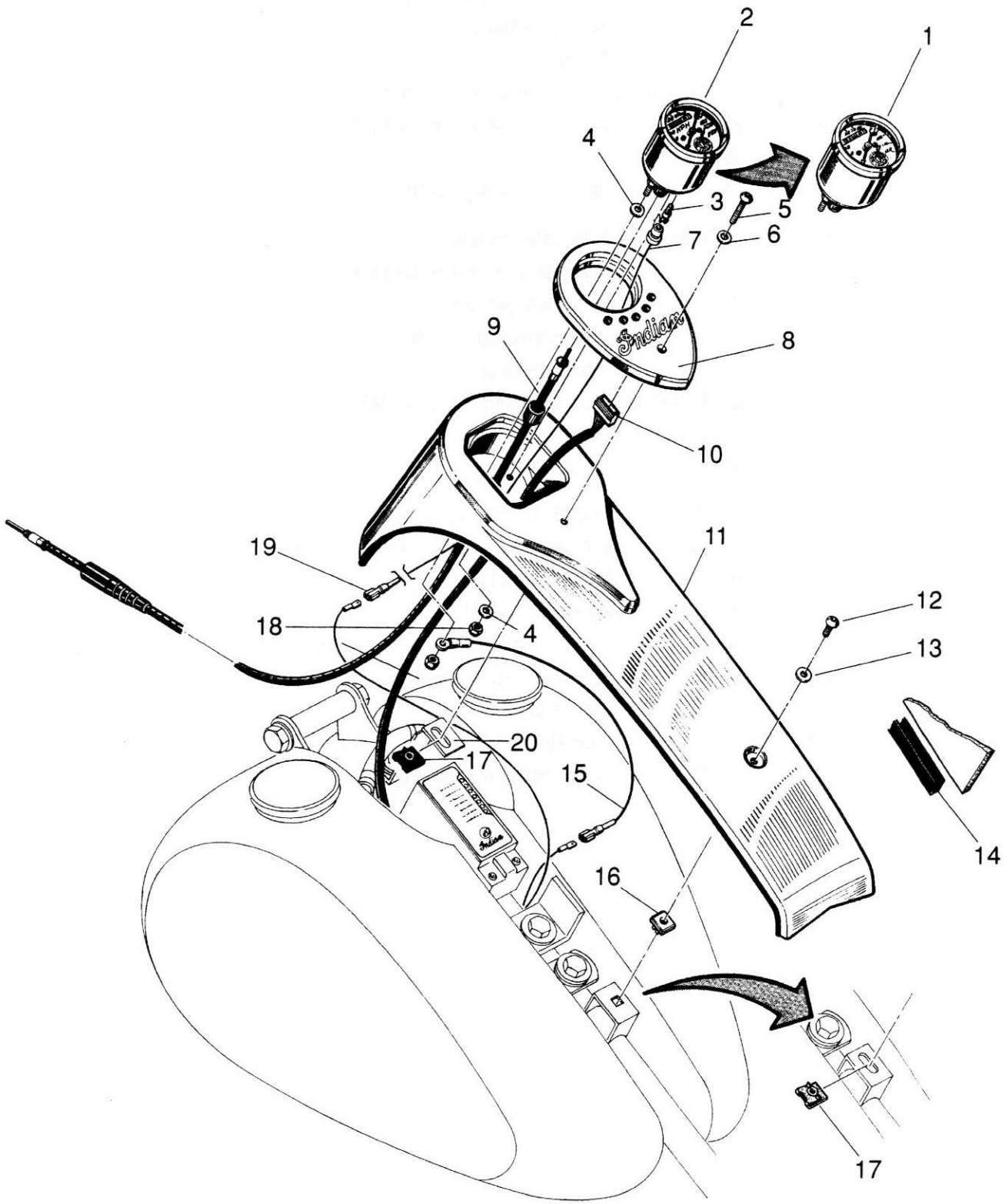
No.	Part	Description
1	56-001	Speedometer, Mini, 2240:60 ratio, Indian, MPH
2	56-002	Speedometer, Mini, 2240:60 ratio, Indian, KPH
3	56-010	Bulb Replacement Speedometer
4	96-891	Washer, Flat, #10
5	96-809	BHSCS, 1/4″-20 x 1½″ ,Chrome
6	96-920	Washer, Flat, A.N., Thin, 1/4″, Chrome
7	n/a	Socket, Light, Speedometer
8	56-075	Bezel, Dash
9	61-021	Cable, Speedometer
10	94-130	Cable, Patch
11		**1999 Model Dash Colors**
	56-006	Red
	56-007	Black
	56-009	Yellow/Cream
	56-011	Maroon/Cream
	56-019	Blue
	56-020	Dark Blue/Light Blue
	56-021	Double Mocha
		2000 Model Dash Colors
	56-005	Millenium
	56-006	Red
	56-007	Black
	56-009	Yellow/Cream
	56-011	Maroon/Cream
	56-014	Med. Metallic Red/Black
	56-015	Dark Metallic Red/Grey
	56-016	Med. Metallic Blue/Grey
	56-017	Dark Metallic Blue/Cream
	56-019	Blue
	56-020	Dark Blue/Light Blue
	56-021	Double Mocha
	26-012	Silvercloud
12	96-808	BHSCS, 1/4″-20 x 2½″
13	96-927	Washer, Flat, 1/4″, Chrome
14	26-020	Rubber, Dash Liner
15	94-018	Harness, Speedometer
16	96-158	Nut, Nylon, Speednut
17	96-932	Speednut, 1/4″-20
18	96-790	Nut, Jam, Nylock, 5mm x .8
19	94-490	Connector, Male, .250″ tab, 22-18 AWG
20	26-032	Dash Mount

DASH & INSTRUMENT PANEL (01 CHIEF & CENTENNIAL SCOUT)



No.	Part	Description
1	56-101	Speedometer, electronic, M.P.H.
	56-102	Speedometer, electronic, K.P.H.
2	56-103	Bulb, speedometer
3	56-104	O-ring
4	96-809	BHSCS,1/4″-20 x 1½″ ,Chrome
5	96-920	Washer, Flat, A.N., Thin, 1/4″, Chrome
6	56-105	Bezel, Dash
7	94-009	Harness, to Speedometer
8		**DASH by Color, 2001 Chief models**
	26-197	Nashville Green/Bonneville Silver
	26-201	Redrock/Aspen white
	26-203	Yellowstone/Aspen White
	26-226	Black Hills Black
		DASH by Color, 2001 Centennial Scout models
	26-226	Black
	89-135	Cream
9	96-808	BHSCS, 1/4-20 x 2½″, Chrome
10	96-806	BHSCS, 1/4-20 x 3/4″, Chrome
11	26-020	Rubber, Dash Liner
12	96-932	Speednut, 1/4″-20
13	56-024	Harness, Transmission, Speedo Pickup
14	96-158	Nut, Nylon, Speednut
15	96-255	BHSCS, 1/4″-20 x 3/8″
16	26-032	Dash Mount
17	94-130	Cable, Patch (to Bezel LED's)

DASH & INSTRUMENT PANEL (SCOUT/SPIRIT)

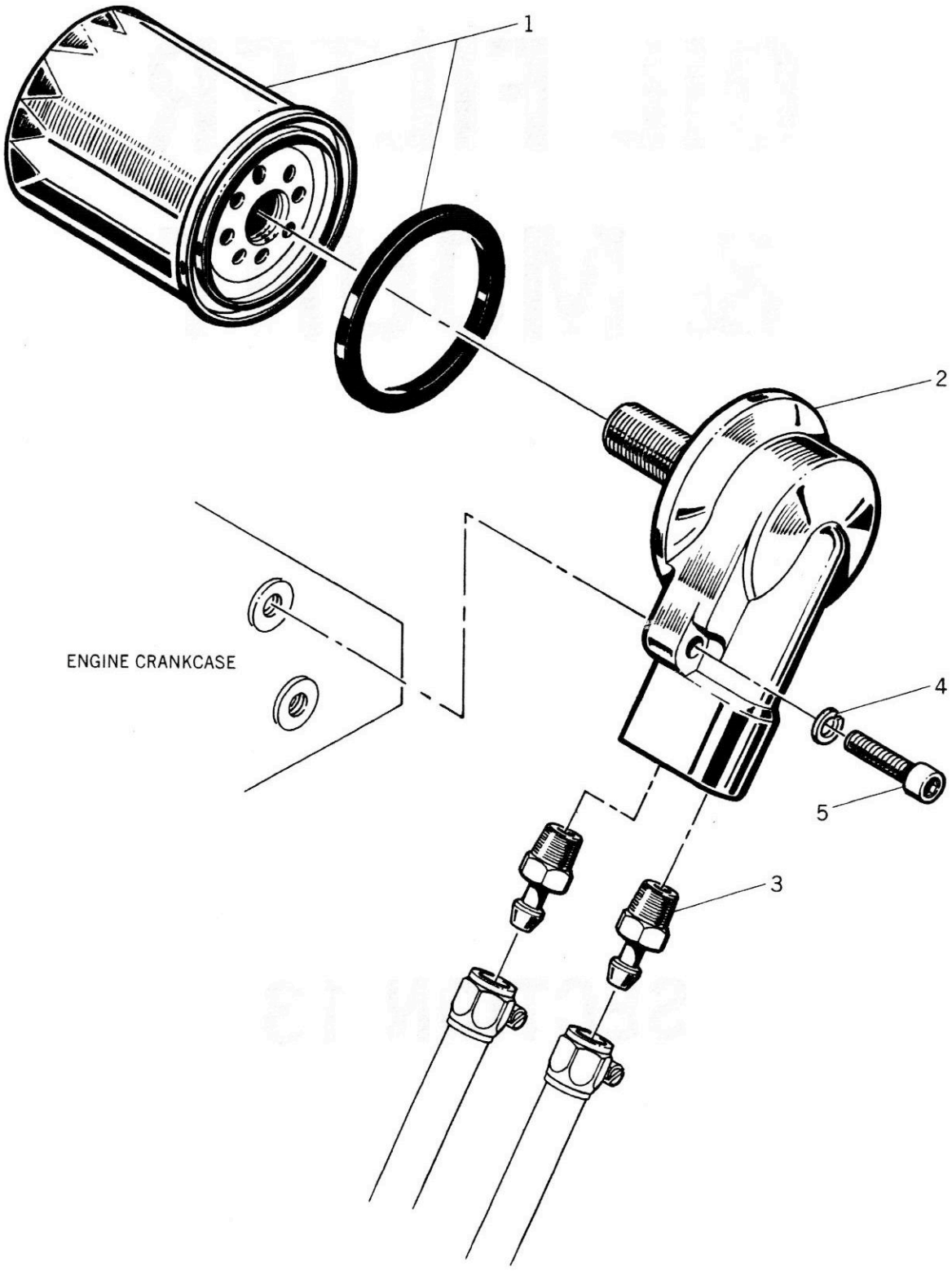


No.	Part	Description
1	56-001	Speedometer M.P.H.
2	56-002	Speedometer K.P.H.
3	56-010	Bulb, Speedometer
4	96-891	Washer, Flat, #10
5	96-809	BHSCS, 1/4″-20 x 1½″ Chrome
6	96-920	Washer, Flat, A.N., Thin, 1/4″, Chrome
7	n/a	Socket, Light, Speedometer
8	56-075	Bezel, Dash
9	16-078	Cable, Speedometer
10	94-130	Cable, Patch
11		**2001 Scout Dash by Color**
	56-007	Black
	26-012	Silver
	26-013	Yellow
	26-014	Red Rock
	26-015	Mojave (Tang Orange)
	56-017	Cobalt Blue
	26-273	Pearl White
	56-014	Burgundy
	26-271	Flint Black
		2001 Spirit Dash by Color
	56-016	Monterey Blue
	56-014	Sedona Red
	26-271	Flint Black
	26-287	Springfield Green
12	96-806	BHSCS, 1/4″-20 x 3/4″
13	96-927	Washer, Flat, 1/4″, Chrome
14	26-020	Rubber, Dash Liner
15	94-018	Harness, Speedometer
16	96-158	Nut, Nylon, Speednut
17	96-932	Speednut, 1/4″-20
18	96-790	Nut, Jam, Nylock, 5mm x .8
19	94-490	Connector, Male, .250″ tab, 22-18 AWG
20	26-032	Dash Mount

OIL FILTER & MOUNT

SECTION 13

OIL FILTER AND MOUNTS (CHIEF/SCOUT/SPIRIT)

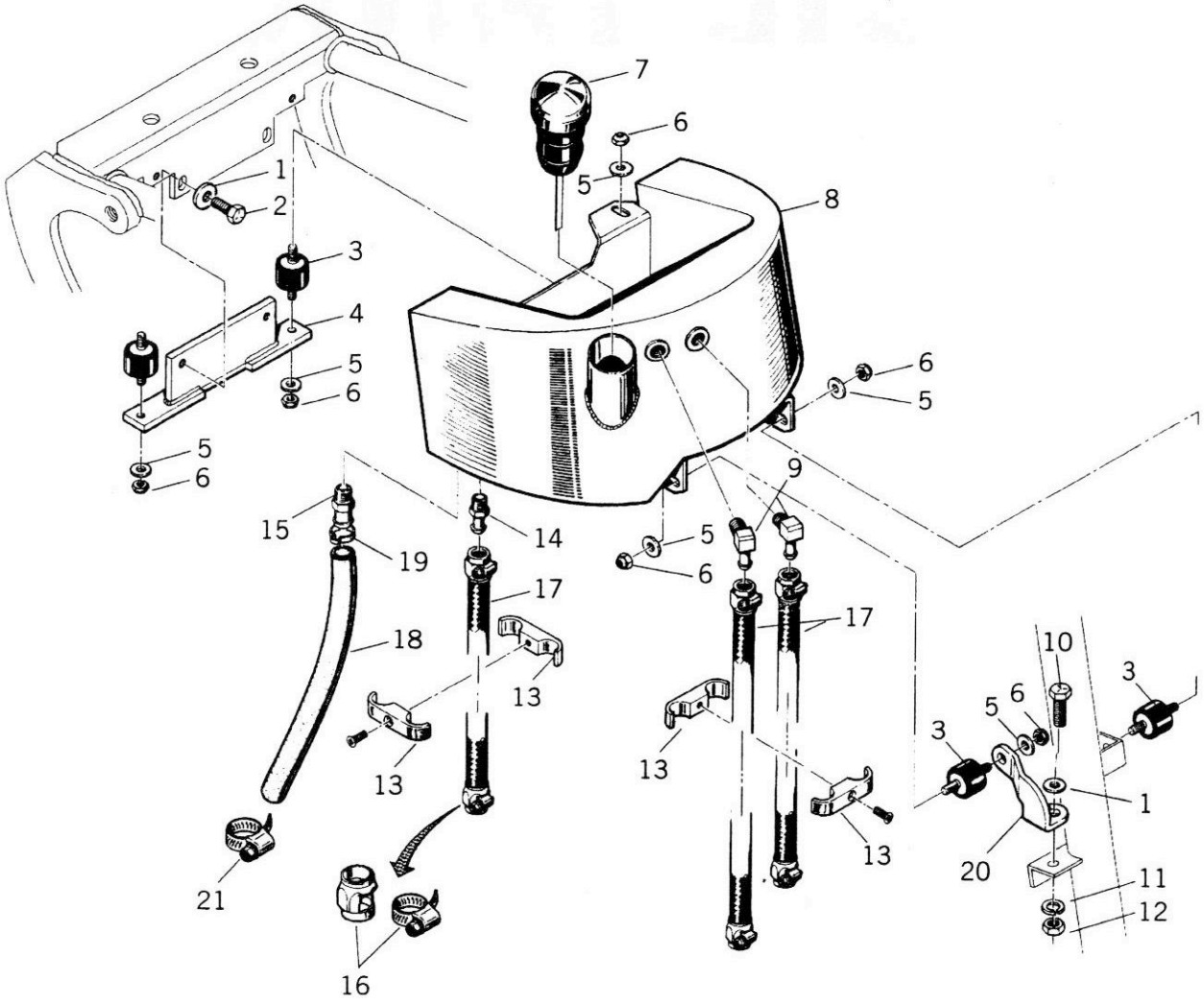


No.	Part	Description
1	96-022	Filter, Oil, Motor w/gasket
2	04-025	Housing, Oil Filter, Chrome
3	04-032	Nipple, 3/8″, Oil Line
4	96-905	Lockwasher, 5/16″
5	96-066	SHCS, 5/16″-18 x 1¼″

OIL TANK

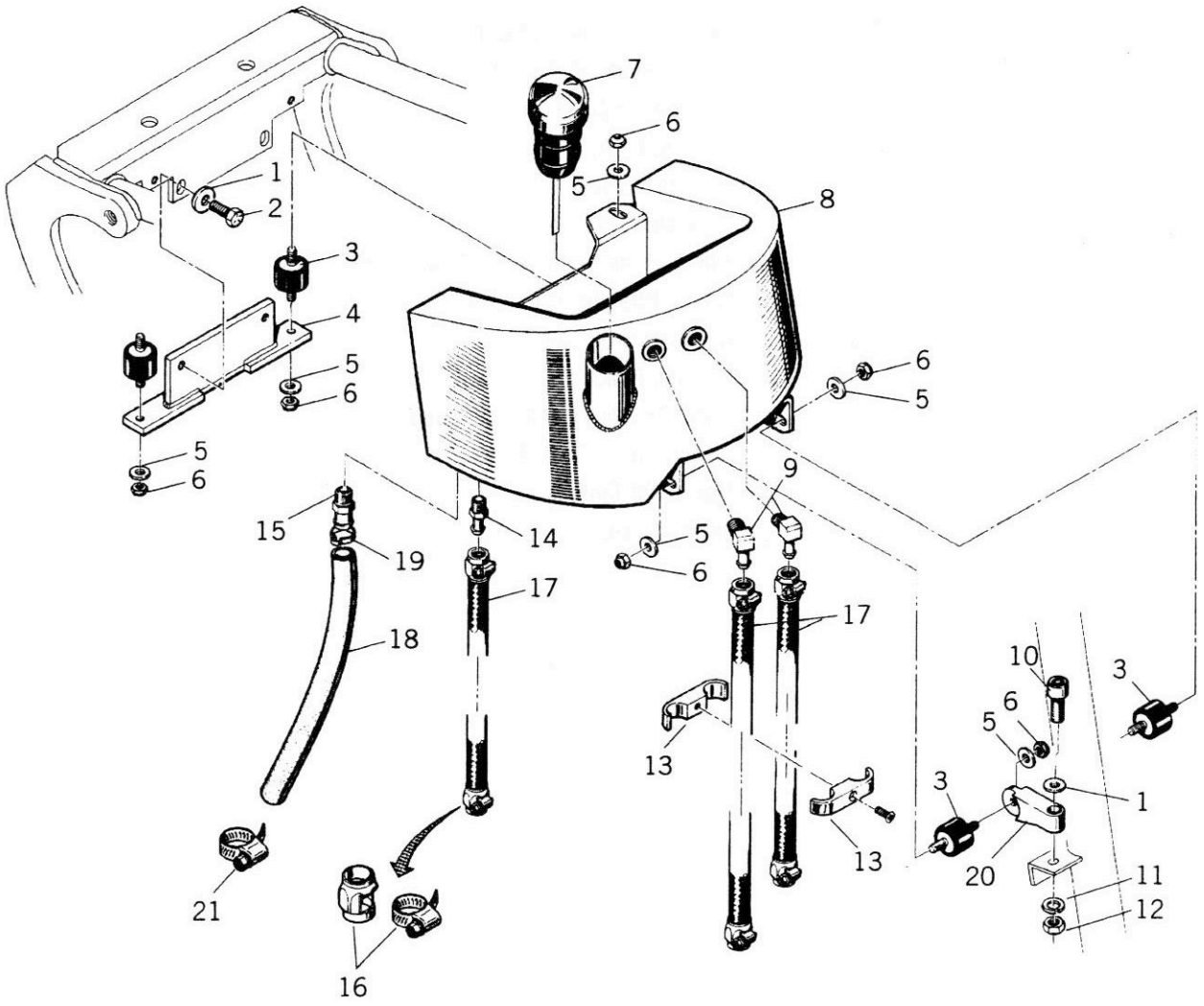
SECTION 14

OIL TANK (CHIEF, 2000 MODEL)



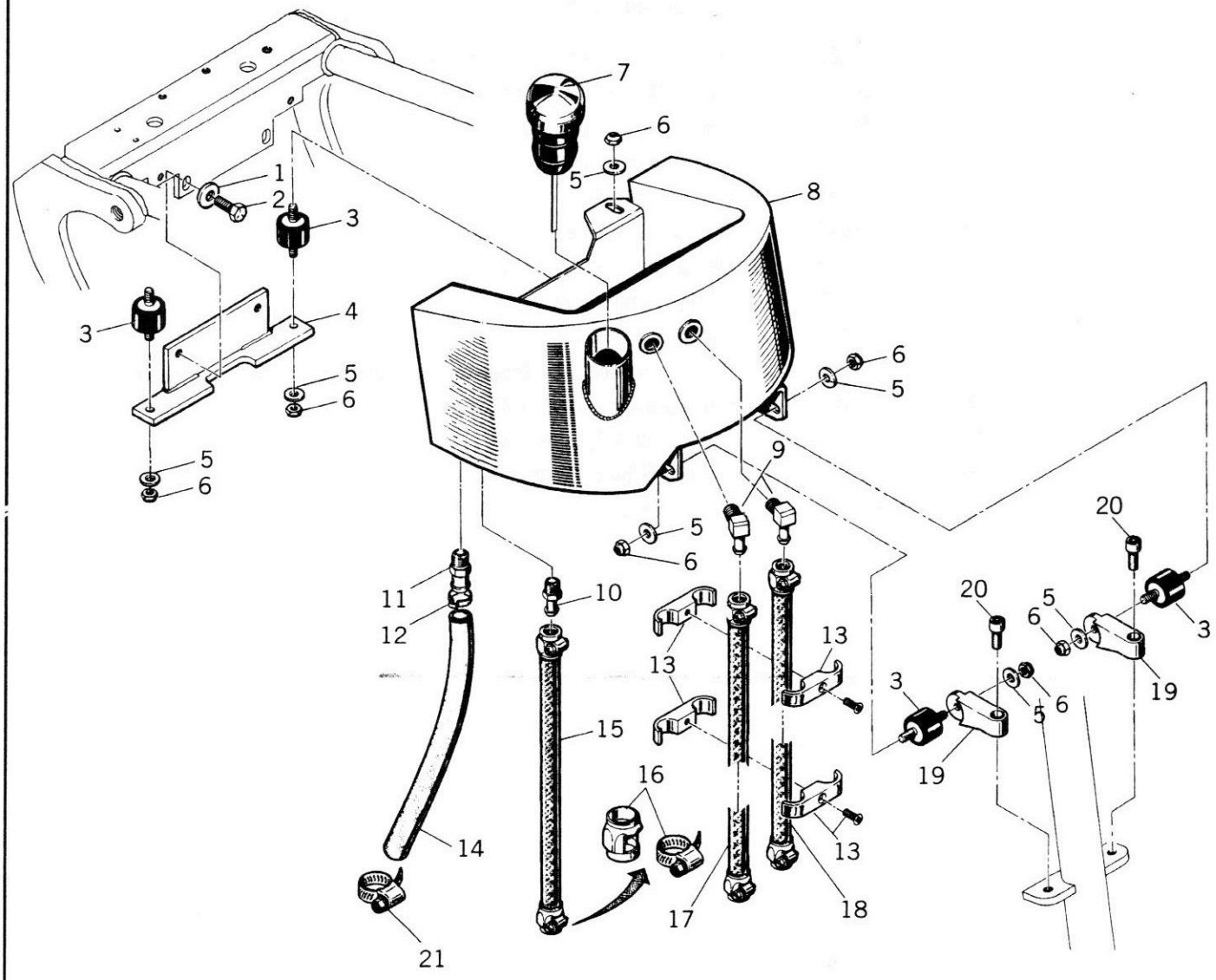
No.	Part	Description
1	96-896	Washer, Flat, 5/16″
2	96-840	Bolt, Hex, 5/16″-18 x 3/4″
3	29-940	Rubber Bumper Mounts, Oil Tank
4	26-230	Mount, Rear, Oil Tank
5	96-894	Washer, Flat,1/4″
6	96-863	Nut, Jam Nylock, 1/4″-20
7	29-682	Cap, Oil Tank
	00-013	Cap, Oil Tank, With Dipstick
8	29-925	Oil Tank, Stainless Steel (Supercedes All Others)
9	29-101	Fitting, Hose 90°,1/8″ NPT x 3/8″
10	96-841	Bolt, Hex, 5/16″-18 x 1″
11	96-905	Washer, Lock, 5/16″
12	96-850	Nut, Hex, 5/16″
13	29-930	Separator, Oil Line
14	29-100	Fitting, Hose, Straight, 1/8″ npt x 3/8″
15	29-102	Fitting, Straight, 1/4″ npt x 7/16″
16	29-932	Clamp, S/S Oil Line
17	29-931	Oil Line, Braided
18	29-966	Hose, Drainline, 7/16″ x 8″ Long
19	96-027	Clamp, Crimp Type, #210
20	29-950	Mount, Oil Tank, Front
21	96-970	Clamp, Hose, 1″

OIL TANK (2001 CHIEF/CENTENNIAL SCOUT/SPIRIT)



No.	Part	Description
1	96-896	Washer, Flat, 5/16″
2	96-840	Bolt, Hex, 5/16″-18 x 3/4″
3	29-940	Rubber Bumper Mounts, Oil Tank
4	26-230	Mount, Rear, Oil Tank
5	96-894	Washer, Flat,1/4″
6	96-863	Nut, Jam Nylock, 1/4″-20
7	29-682	Cap, Oil Tank
	00-013	Cap, Oil Tank, With Dipstick
8	29-925	Oil Tank, Stainless Steel (Supercedes All Others)
9	29-101	Fitting, Hose 90°,1/8″ NPT x 3/8″
10	96-142	SHCS, 5/16″ - 18 x 7/8″
11	96-905	Washer, Lock, 5/16″
12	96-850	Nut, Hex, 5/16″
13	29-930	Separator, Oil Line
14	29-100	Fitting, Hose, Straight, 1/8″ npt x 3/8″
15	29-102	Fitting, Straight, 1/4″ npt x 7/16″
16	29-932	Clamp, S/S Oil Line
17	29-931	Oil Line, Braided (See Scout Illustration for Centennial Scout & Spirit Oil Hoses)
18	29-966	Hose, Drainline, 7/16″ x 8″ Long
19	96-027	Clamp, Crimp Type, #210
20	29-950	Mount, Oil Tank, Front
21	96-970	Clamp, Hose, 1″

OIL TANK (SCOUT – EARLY MODEL)

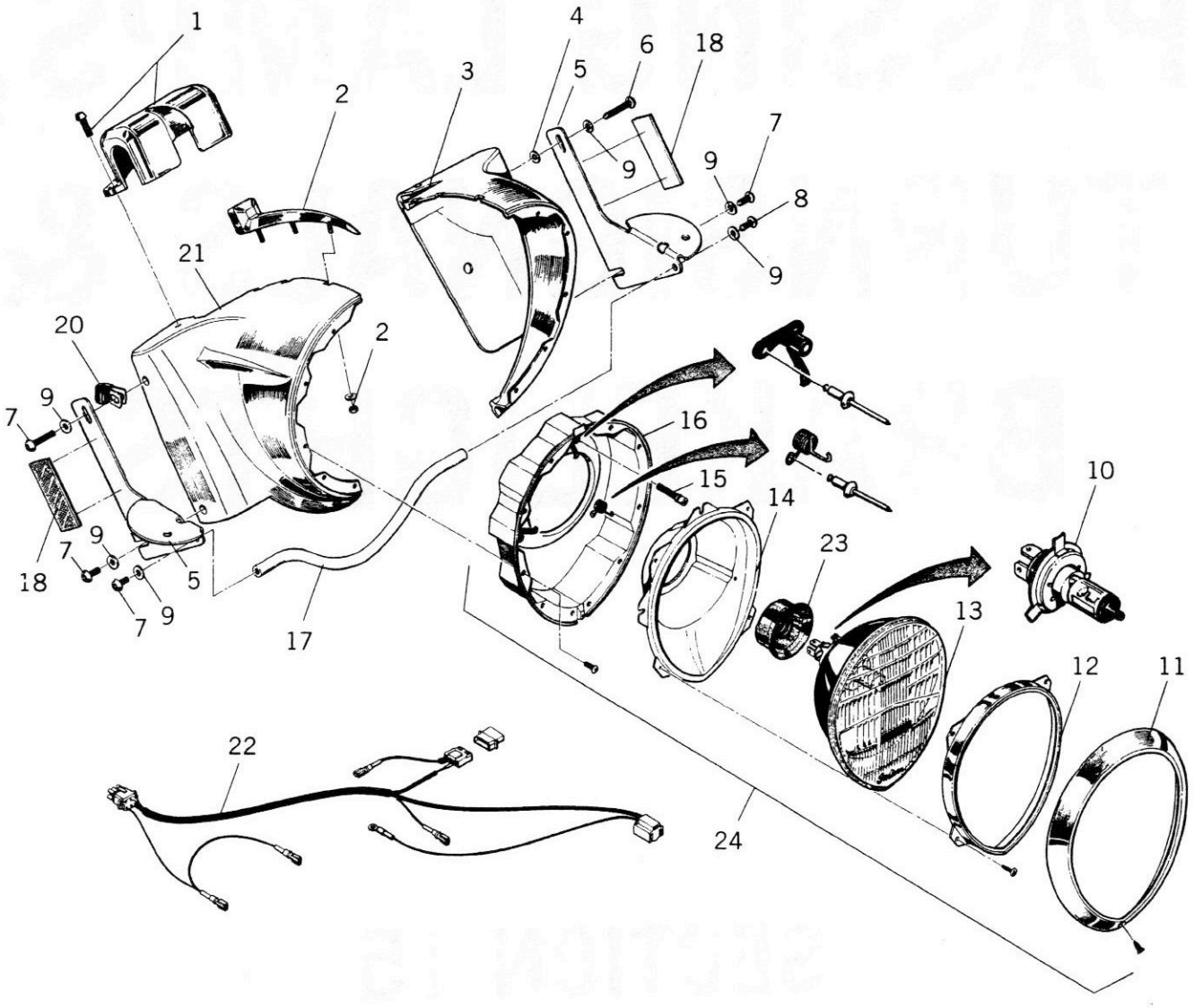


No.	Part	Description
1	96-896	Washer, Flat, 5/16″
2	96-840	Bolt, Hex, 5/16″-18 x 3/4″
3	29-940	Rubber Bumper Mounts, Oil Tank
4	26-230	Mount, Rear, Oil Tank, Must Use With 26-009 (No. 19)
5	96-894	Washer, Flat, 1/4″
6	96-863	Nut, Jam, Nylock, 1/4″-20
7	29-682	Cap, Oil Tank
	00-013	Cap, Oil Tank, With Dipstick
8	29-924	Oil Tank, Stainless Steel
9	29-101	Fitting, Hose, 90°, 1/8″npt x 3/8″, Chrome
10	29-100	Fitting, Hose, Straight, 1/8″npt x 3/8″ Chrome
11	29-102	Fitting, Straight, 1/4″npt x 7/16″ chrome
12	96-027	Clamp, Crimp Type, #210
13	29-930	Oil Line Separator (Qty required 2)
14	29-966	Hose, Drainline, 7/16″ x 8″
15	29-957	Hose, Feedline, 3/8″ x 18″
16	29-932	Clamp & Cover
17	29-959	Hose, Return 3/8″ x 27.5″
18	29-958	Hose, Vent, 3/8″ x 14″
19	26-009	Mount, Polished, Oil Tank, Right & Left (For Chrome Oil Tank) Must Use 26-230
	26-233	Mount, Black, Oil Tank, right & Left (For Stainless Steel Oil Tank)
20	96-142	SHCS, 5/16″-18 x 7/8″
21	96-970	Clamp, Hose, 1″

HEADLIGHTS, PASSING LAMPS, TURNSIGNALS & BRAKELIGHTS

SECTION 15

HEADLIGHT & HOUSING (CHIEF)

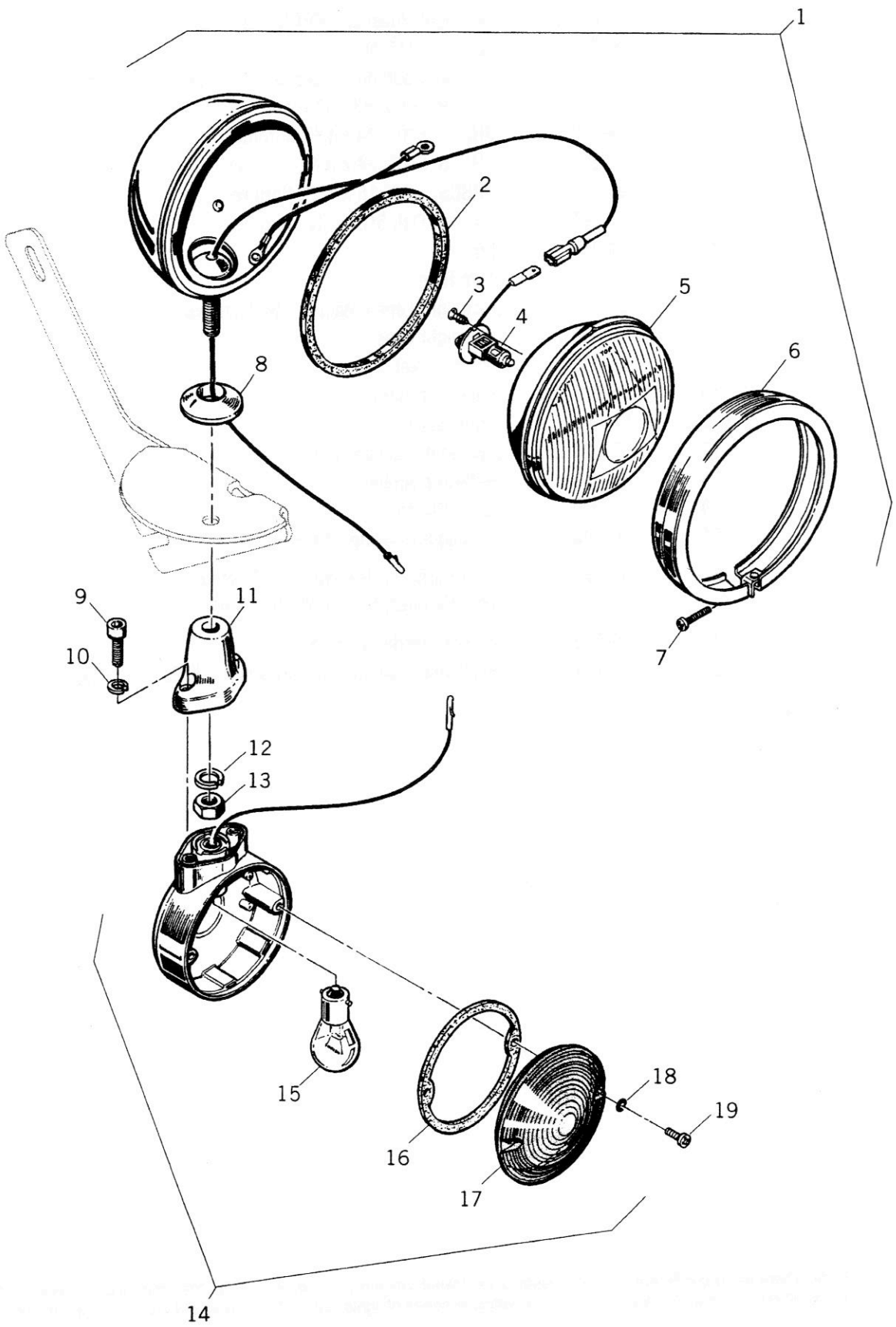


Note: There are two different headlight assemblies. Identification is made by looking for the script "Indian" upon the lens. Lens without the script Indian logo identify a particular series of lights. Contact the Parts and Warranty department for further details.

No.	Part	Description
1	66-003	Riser Cover
2	66-009	Headlight Trim Spear
3	66-001	Headlight Housing (LEFT SIDE)
4	96-898	Washer, 1/4″ Flat
5		Bracket, Spotlight (order as set only, to assure a match) 67-019 Left or 67-033 Right
6	96-803	BHSCS, 5/16″-24 x 1⅜″, Chrome
7	96-804	BHSCS, 5/16″-24 x 3/4″, Chrome
8	96-839	BHSCS, 5/16″-18 x 1/2″, Chrome
9	96-897	Washer, Flat, 5/16″ A.N. Chrome
10	66-014	Bulb
11	66-004	Trim Ring
12	66-011	Headlight Lens Retainer with 4 screws
13	66-008	Headlight Lens
14	66-005	Inner Bucket
15	66-007	Adjusting Screw Kit
16	66-006	Outer Bucket
17	67-023	Spotlight Stabilizer Bar
18	68-058	Reflector, Amber
20	96-940	Cable Clamp
21	66-002	Headlight Housing (RIGHT SIDE)
22	94-160	Wire Harness, Headlight, 2000 Model
	94-021	Wire Harness, Headlight, 2001 Model
23	66-010	Gasket, Headlight, Bulb
24	66-111	Headlight Assembly (Includes items 1, 2, 10-16, 23)

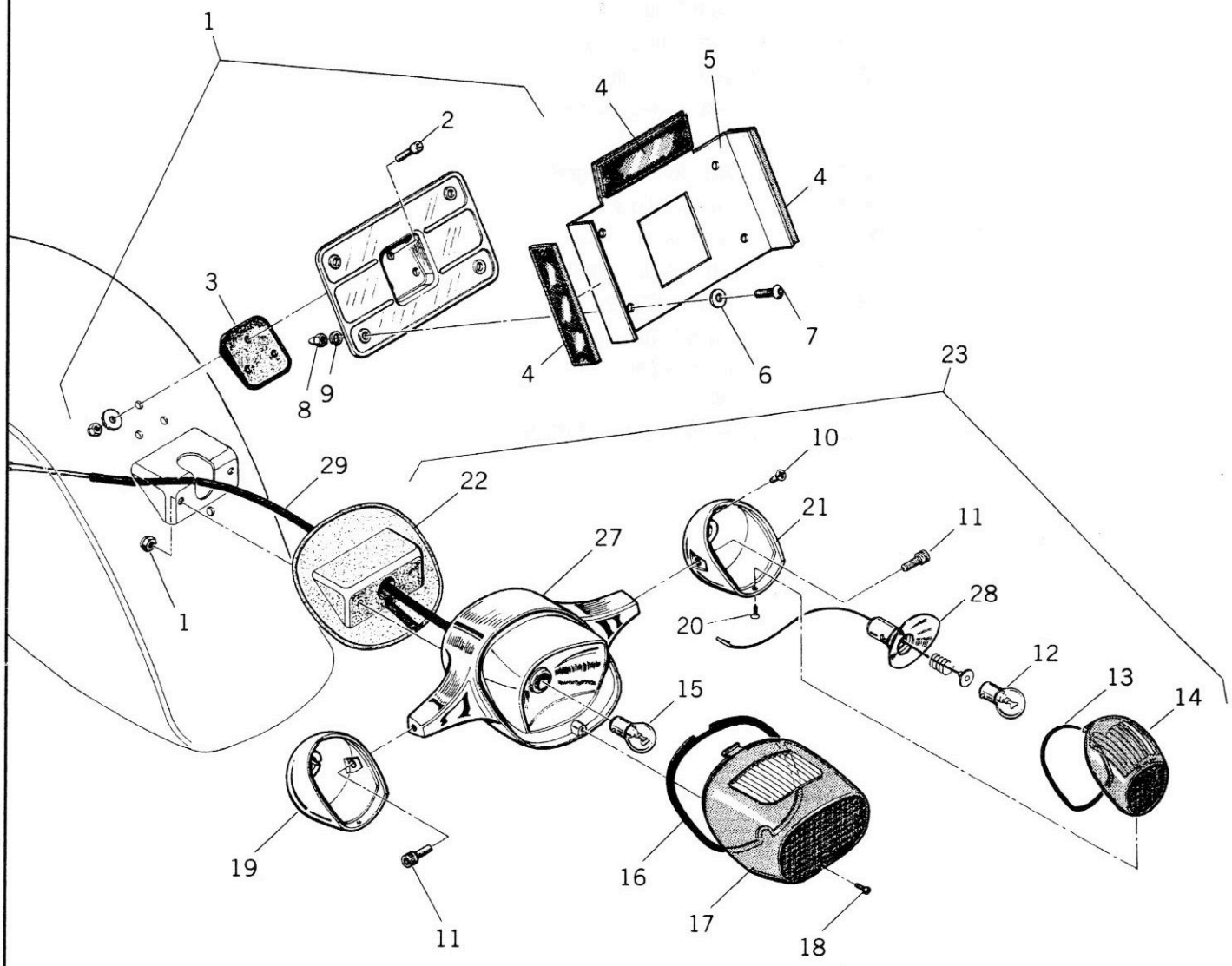
Note: There are two different headlight assemblies. Identification is made by looking for the script "Indian" upon the lens. Lens without the script Indian logo identify a particular series of lights. Contact the Parts and Warranty department for further details.

FRONT TURNSIGNAL & SPOTLIGHT (CHIEF)



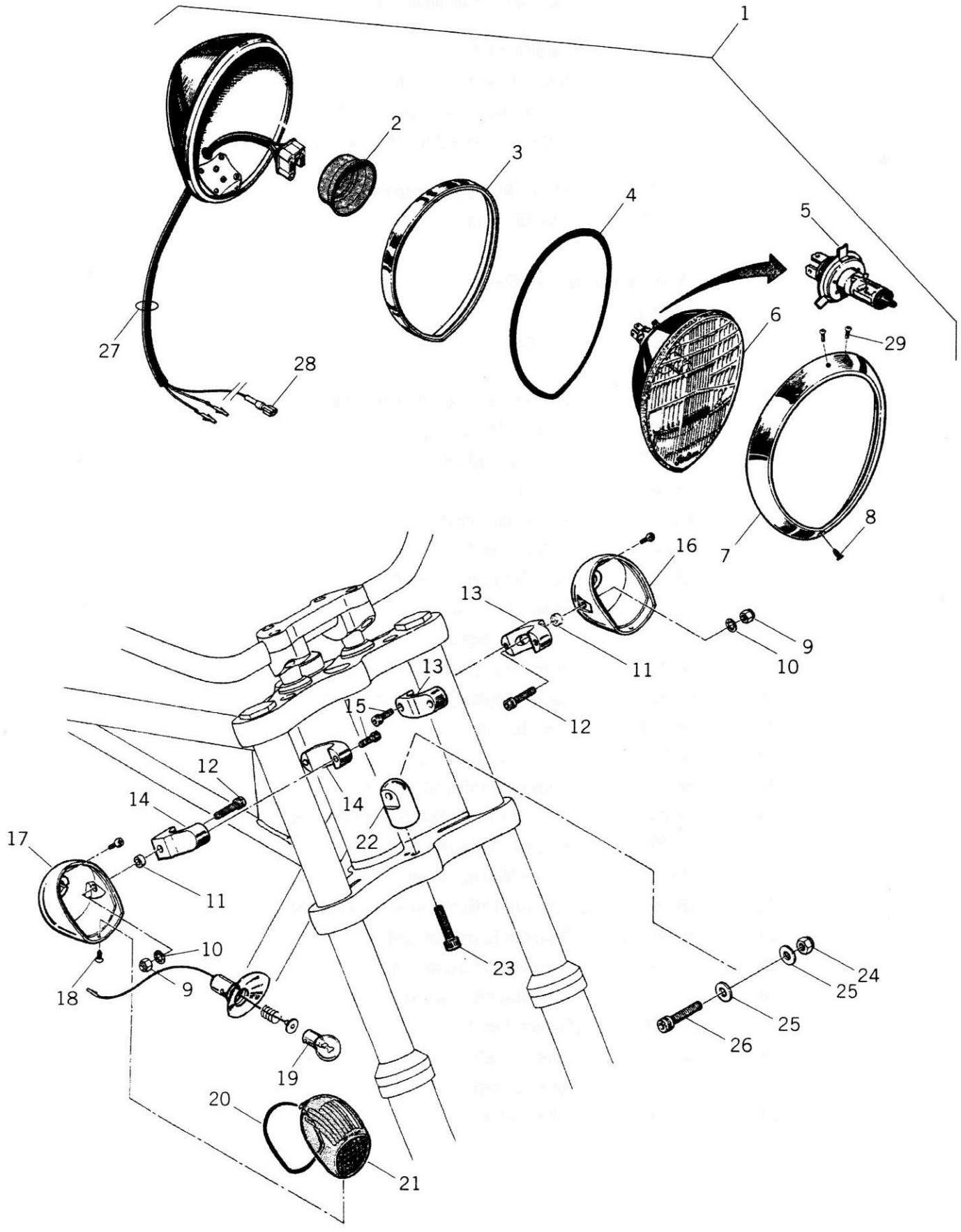
No.	Part	Description
1	67-022	Spotlight Complete
2		Gasket, Spotlight
3	N/A	Screw, Retaining
4	66-046	Bulb, Spotlight H3 25W
5		Lens, Spotlight
6		Trim Ring
7	67-005	Trim Ring Screw
8	68-030	Washer, Domed
9	96-033	SHCS, 10-24 x 3/4″
10	96-901	Washer, #10
11	68-051	Standoff, Turnsignal
12	96-904	Washer, Lock 3/8″
13	96-849	Nut, Hex 3/8″-16
14	68-100	Turnsignal, Complete
15	66-048	Bulb, 1073 12v
16	09-022	Gasket, Turnsignal
17	68-099	Lens, Amber
18	N/A	Washer
19	96-230	Screw, #4-40 x 3/8″, Zinc

REAR TURNSIGNALS AND TAILLIGHT (CHIEF/SPIRIT)



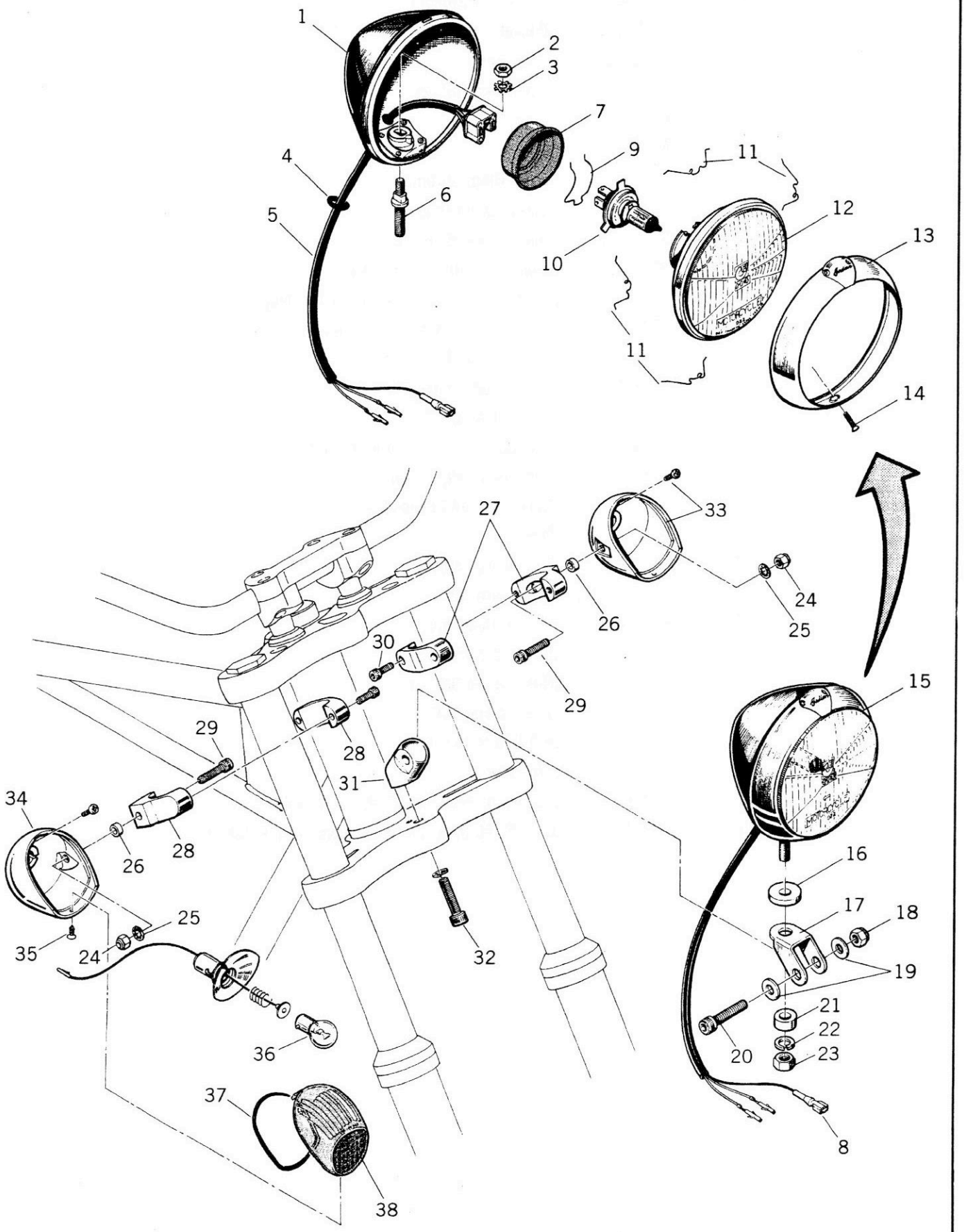
No.	Part	Description
1	26-151	License Plate Mounting Kit
2	n/a	Hardware Kit
		Nut, Nylock, 1/4″-28, Qty 3
		Washer, Flat, 1/4″, .750″ o.d., Qty 3
		SHCS, 1/4″-28 x 7/8″, Chrome, Qty 3
3	27-750	Mount, Rubber, License Plate
4	68-059	Reflector, Red
5		Reflector/License Plate Support
	68-065	U.S.
	68-050	Canada
6	96-927	Washer, Flat, 1/4″, Chrome, .625″ o.d.
7	96-806	BHSCS 1/4″-20 x 3/4″
8	96-865	Nut, Acorn, Chrome
9	96-936	Washer, Lock, 1/4″, Chrome
10	n/a	Screw, roundhead, #10-32 x 3/8″ w/Housing Only
11	96-082	SHCS, 5/16″-18 x 1¼″ w/hole
12	66-027	Bulb, Replacement 1156
13	n/a	Gasket, Turn Signal
14	68-007	Lens, Turn Signal
15	66-028	Bulb, Replacement, 1157
16	09-350	Gasket, Replacement, Taillight Lens
17	68-004	Lens, Taillight
18	96-550	Screw, Taillight, Lens
19	68-003	Housing, TurnSignal, Left N/A
20	96-230	Screw, #4 x 3/8″ Phillips FlatHead sms, z
21	68-002	Housing, Turnsignal, Right N/A
22	66-053	Rubber Mount, Taillight
23	66-061	Complete Taillight/TurnSignal Assembly
24	66-063	Complete Turnsignal, Left
25	66-064	Complete Turnsignal, Right
26	66-025	Turnsignal Kit (includes #24/25)
27	68-001	Taillight Body N/A
28	68-008	Reflector, Left
	68-009	Reflector, Right
29	68-010	Taillight Wire

HEADLIGHT & HOUSING (SCOUT)



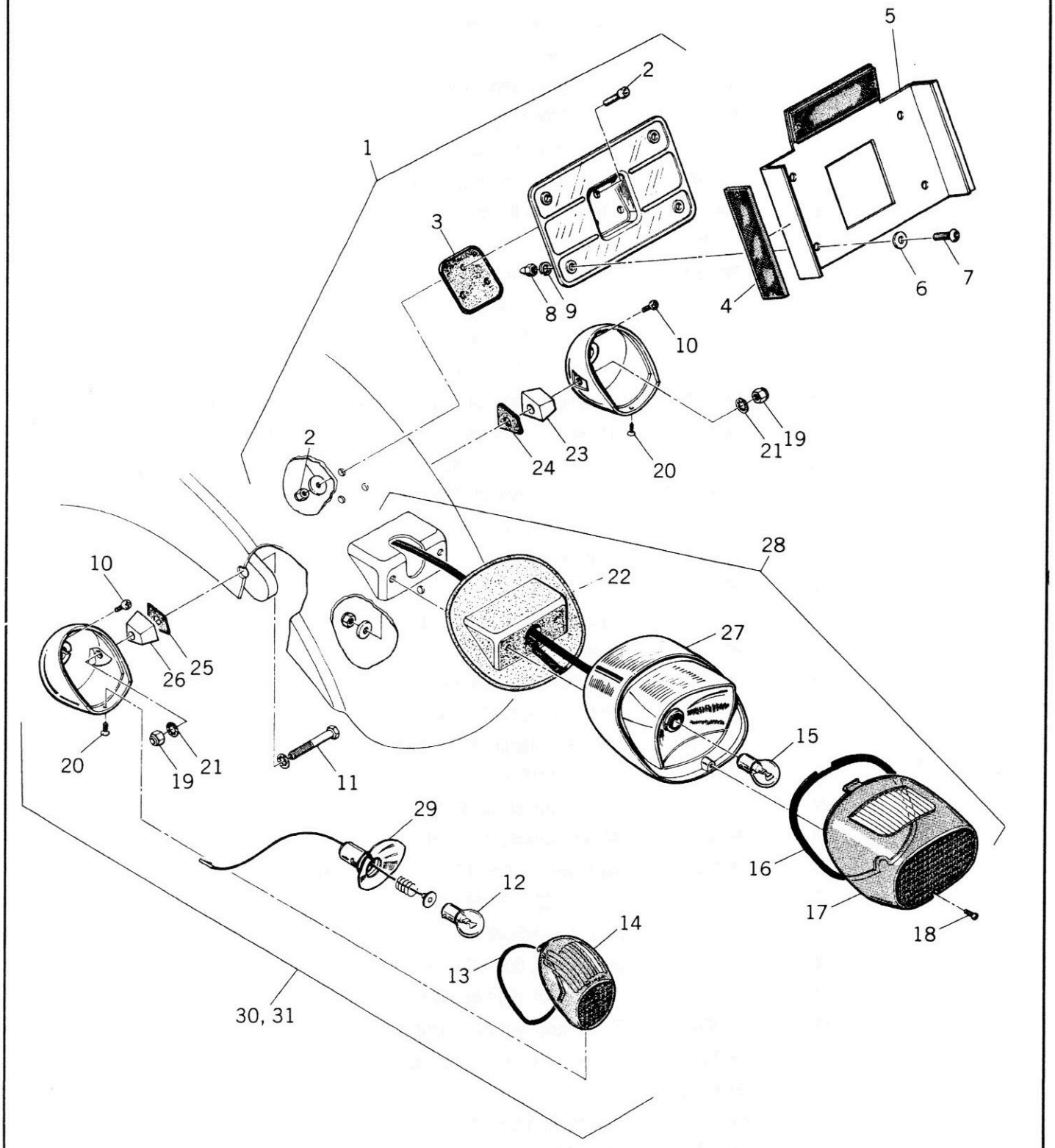
No.	Part	Description
1	68-126	Teardrop Headlight
2	66-010	Gasket
3		Inner Ring
4		Inner Ring Rubber
5	66-087	Bulb
6	66-008	Lens
7		Outer Ring, Chrome
8		Screw, Outer Ring
9	97-110	Nut, Nylock, 5/16″-18
10	96-228	Washer, Internal, Star, 5/16″ z
11	41-210	Spacer, 5/16″ I.d. x 1/2″ o.d. x 1/4″ length
12	96-082	SHCS, 5/16″-18 x 1¼″ w/center hole
13	66-039	Mount Turn Signal Left
14	66-038	Mount Turn Signal Right
15	97-121	SHCS, 1/4-20 x 3/4
16	66-063	Turnsignal, Left Rear, Right Front
17	66-064	Turnsignal, Right Rear, Left Front/
18		Screw, #4 3/8 Phillips Flathead
19	66-027	Bulb
20	n/a	Gasket, Turnsignal
21	68-007	Lens, Turnsignal
22	66-023	Mount, Headlight
23	97-130	SHCS, 3/8-16 x 1½″
24	96-725	Nut, Nylock, 3/8″-16
25	96-895	Washer, Flat, 3/8″
26	96-889	SHCS, 3/8-16 x 1¾″
27		Grommet
28	94-490	Connector, Male, .250″ tab, 22-18 AWG
29	96-321	BHSCS, #6-32 x 1/2″, Stainlesss Steel, Polished

HEADLIGHT & HOUSING (CENTENNIAL SCOUT/SPRIT)



No.	Part	Description
1	66-083	Black Headlight Shell, Centennial Scout
		Chrome Headlight Shell, Spirit
2	96-700	Nut, Jam, 3/8″-24
3	96-912	Washer, Star, External, 3/8″
4		Grommet, Rubber
5	66-090	Wiring, Harness, Headlight
6	66-097	Stud, Mounting
7	66-089	Boot, Rubber, Lens
8	94-490	Female Connector .280″ tab width, 22-18 awg
9	n/a	Retainer, Bulb, Wire
10	66-087	Bulb
11	66-088	Retainer, Lens, Wire
12		Lens, Headlight
13	66-042	Ring, Beauty, Outer
14	66-043	Screw, Headlight Ring
15	66-091	Headlight Assembly, Black Housing, Centennial Scout
	66-024	Headlight Assembly, Chrome Housing, Spirit
16	96-247	Spacer, 1.20″ o.d., .45″ I.d., .25″ thick
17	66-051-02	Bracket, Headlight, Chrome
18	96-725	Nut, Nylock, 3/8″-16
19	96-895	Washer, Flat, 3/8″
20	96-889	Bolt, SHCS, 3/8″-16 x 1¼″
21	96-248	Spacer, .80″ o.d., .45″ I.d., .40″ thick
22	96-938	Washer, Lock, 3/8″
23	96-867	Nut, Hex, 7/16″-14, z5
24	97-110	Nut, Nylock, 5/16″-18
25	96-228	Washer, Internal, Star, 5/16″, z
26	41-210	Spacer, 5/16″ i.d. x 1/2″ o.d. x 1/4″ thick
27	66-039	Mount, Turnsignal, Left
28	66-038	Mount, Turnsignal, Right
29	96-082	Bolt, SHCS, 5/16″-18 x 1¼″ w/center hole
30	97-121	Bolt, SHCS, 1/4″-20 x 3/4″
31	39-021	Mount, Headlight
32	97-130	Bolt, SHCS, 3/8″-16 x 1½″
33	66-063	Turn Signal, right front/left rear
34	66-064	Turn Signal, left front/right rear
35	96-230	Screw, #4 x 3/8″ Phillips flat Head
36	66-027	Bulb
37	n/a	Gasket, Turn Signal
38	68-007	Lens, Turn Signal

REAR TURNSIGNALS AND TAILLIGHT (SCOUT)

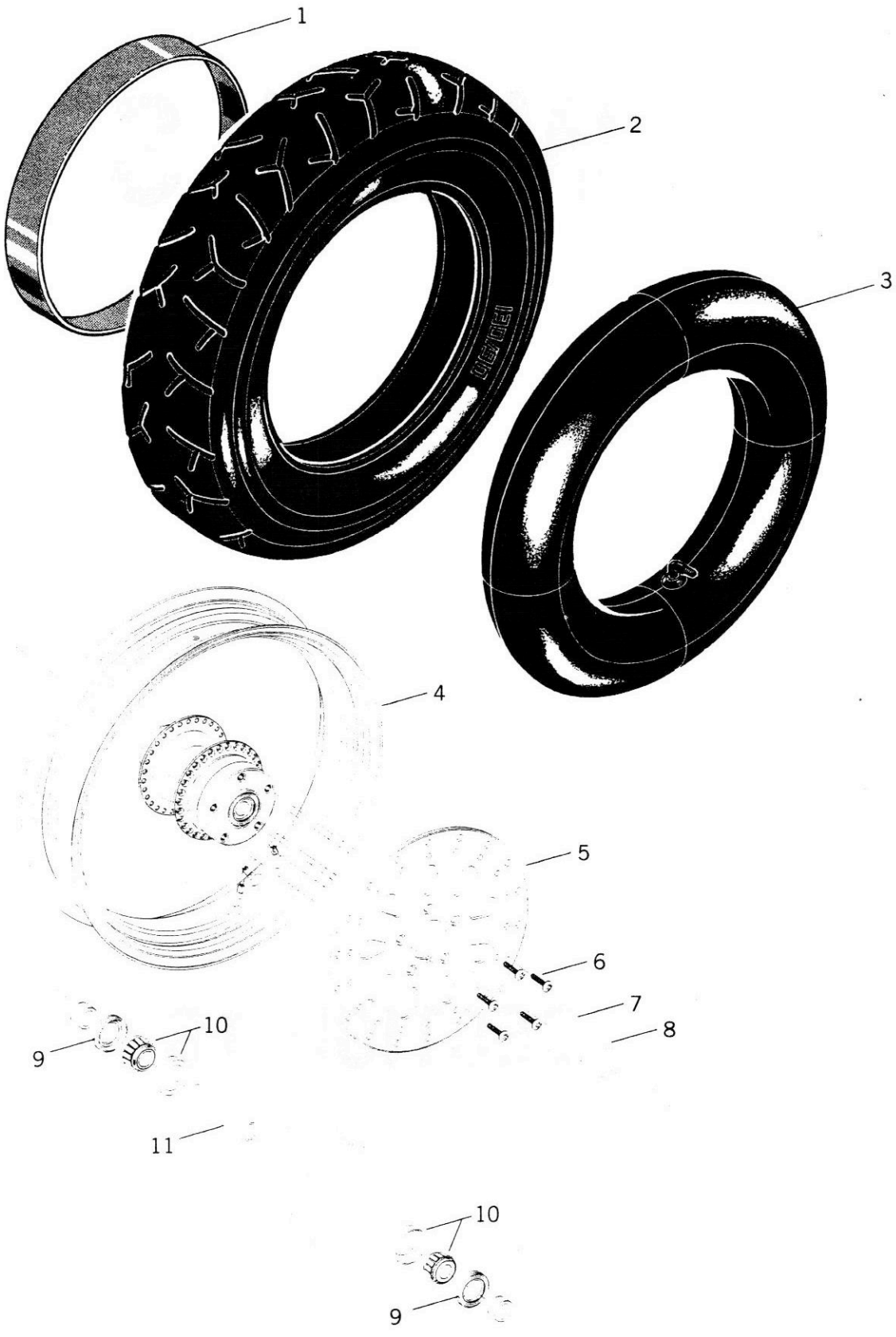


No.	Part	Description
1	26-151	License Plate Mounting Kit
2	n/a	Hardware Kit
		Nut, Nylock, 1/4˝-20
		Washer, Flat, 1/4˝, .750˝ o.d.
		SHCS, 1/4˝-20 x 7/8˝
3	n/a	Mount, Rubber, Thick, License Plate
4	68-059	Reflector, Red
5		Reflector, License Plate Support
	68-065	U.S.
	68-050	Canada
6	96-927	Washer, Flat, 1/4˝, Chrome, .625˝ o.d.
7	96-806	BHSCS 1/4-20 x 3/4˝
8	96-865	Nut, Acorn, Chrome
9	96-936	Washer, Lock, 1/4˝ Chrome
10	N/A	Screw, roundhead, #10-32 x 3/8˝ w/housing only
11	96-076	Bolt, 5/16˝-24 x 2˝, Drilled, Grade 8
12	66-027	Bulb, Replacement 1156
13	n/a	Gasket, Turn Signal
14	68-007	Lens, Turn Signal (Comes w/screw No. 10)
15	66-028	Bulb, Replacement 1157
16	09-350	Gasket, Taillight Lens
17	68-004	Lens, Taillight
18	96-550	Screw, Taillight, Lens
19	96-858	Nut,
20	96-230	Screw, #4 x 3/8˝ Phillips Flathead sms, z
21	96-228	Washer, Star, Internal Tooth, 5/16˝, Zinc
22	66-053	Gasket,Taillight Body
23	66-020	Mount, Turn Signal Right
24	09-022	Gasket, Turn Signal, Right
25	09-021	Gasket, Turn Signal , Left
26	66-019	Mount, Turn Signal Left
27	N/A	Taillight Body
28	66-062	Taillight Housing Assembly
29	68-008	Reflector, Left N/A
	68-009	Reflector, Right N/A
30	66-063	Complete Turnsignal RF/LR (includes 12-14, 20, 29)
31	66-064	Complete Turnsignal LF/RR (includes 12-14, 20, 29)
32	66-025	Turnsignal Kit (includes 30 & 31)

WHEELS

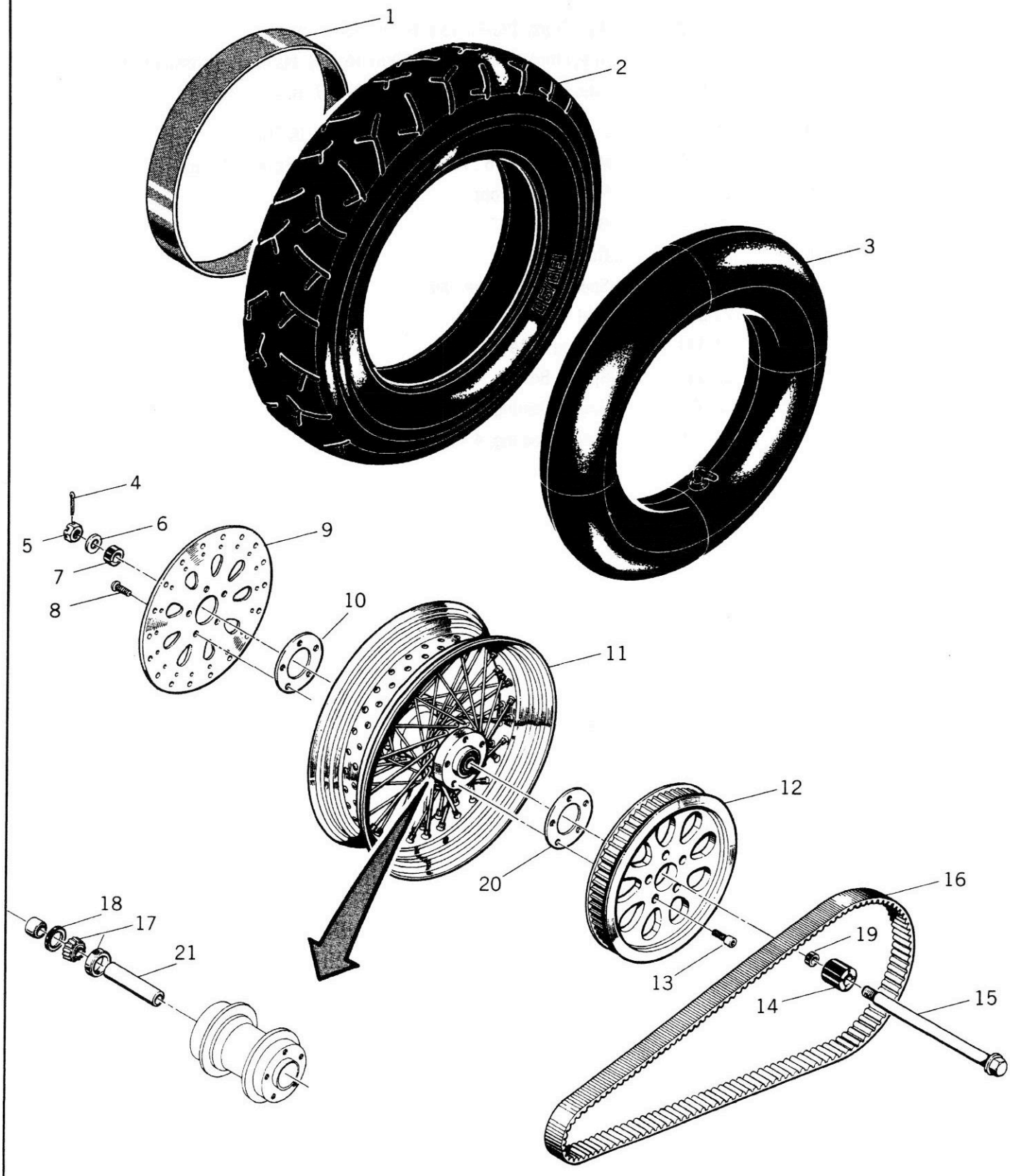
SECTION 16

FRONT WHEEL (CHIEF/SPIRIT)



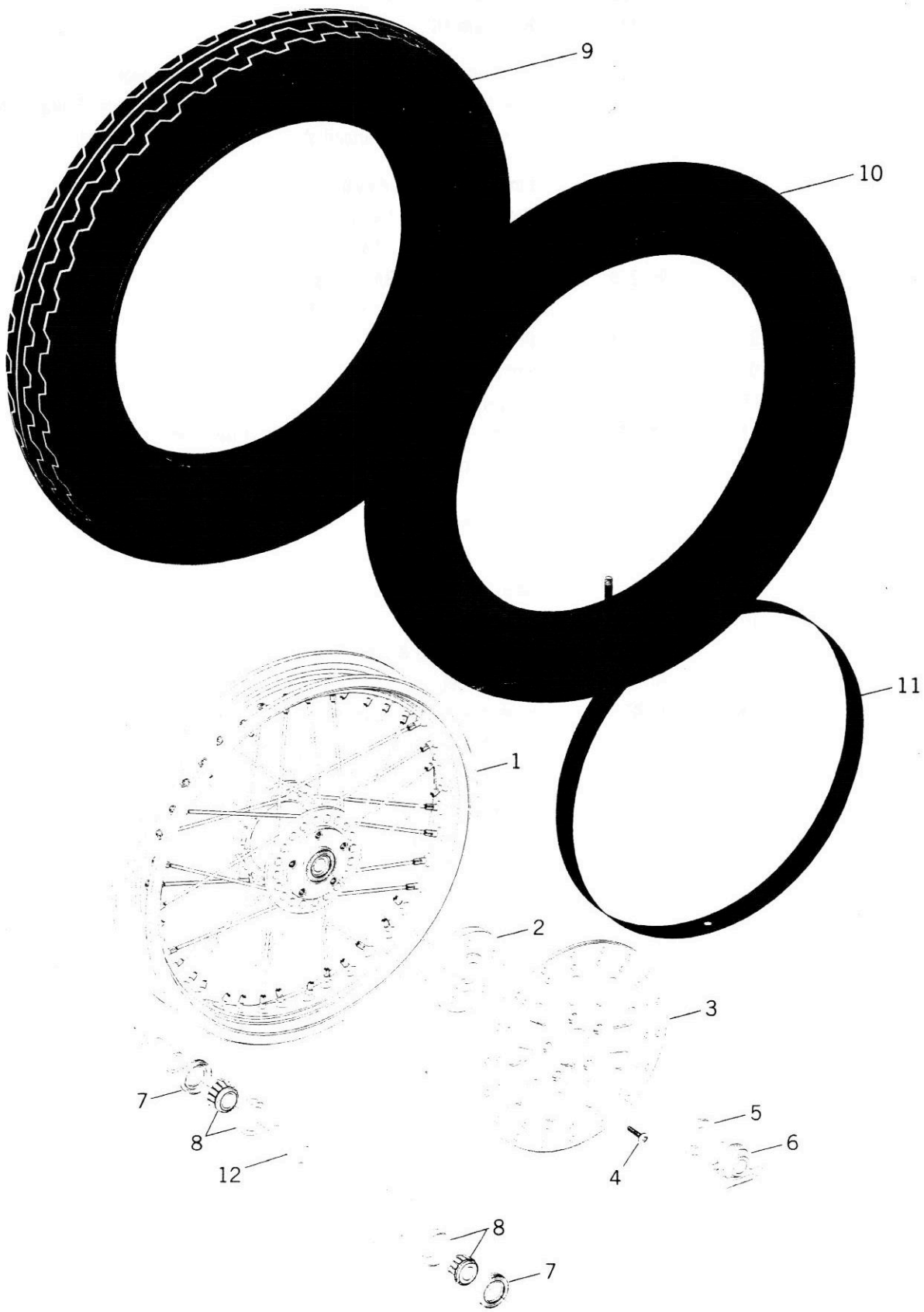
No.	Part	Description
1	22-170	Rim Strip 16″, side valve
2	22-110	Tire, Front, 130-90-16 67H, Firestone, Chief
	22-125	Tire, Front, White Wall, MT-90H-16 74H, Maxis, Centennial Chief
	21-024	Tire, Front, Indian Branded, MT90-16 71H, Avon, Spirit
3	22-182	Inner Tube 16″ Side Valve, 5.00/5.10″ x 16 TRG
4	21-950	Wheel, Front, 16″, Assembly (Rim, Hubs, Spokes & Race)
5	50-102	Rotor Brake Front
6	96-055	Bolt, 5/16″-3/4″
7	56-029	Dust Shield
8	56-030	Speedometer Drive Unit
9	24-334	Seal
10	24-333	Bearing & Race
11	23-057	Spacer, Bearing, 4.420″
	23-050	Spacer, Bearing, 4.425″
	23-051	Spacer, Bearing, 4.430″

REAR WHEEL (CHIEF/SPIRIT)



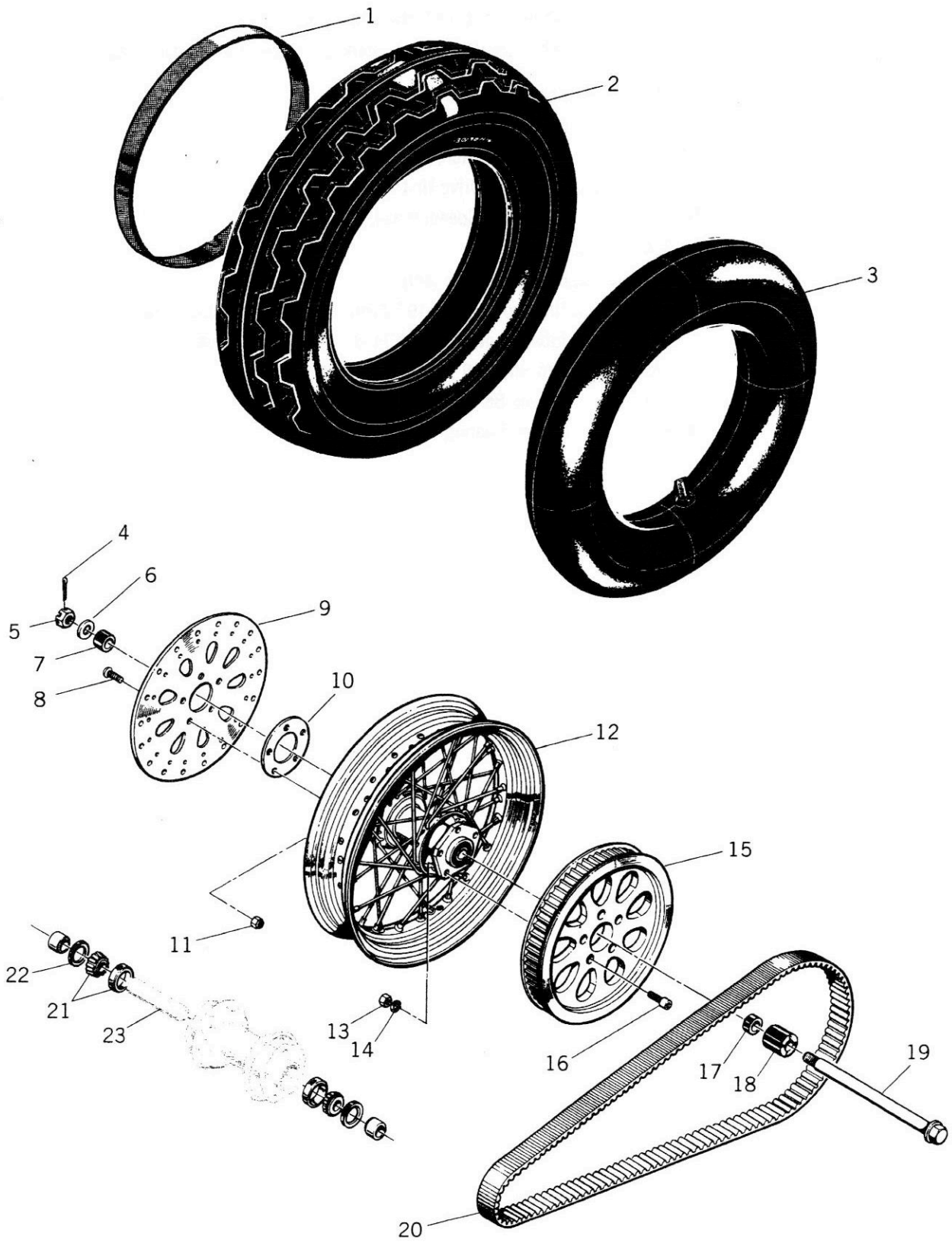
No.	Part	Description
1	22-170	Rim Strip 16″, Side valve
	22-171	Rim Strip 16″, Center valve
2	22-100	Tire, Rear, 130/90-16 73H, Firestone, Chief Standard
	22-130	Tire, Rear, Whitewall, MT90-16R 74H TL, Maxis, Chief Centennial/Two-Tone Spirit
	21-024	Tire, Rear, Indian Branded, Avon, MT90-16R 71H, Spirit
3	22-182	Inner Tube 16″, Side valve
4	96-960	Cotter Pin 1/8″ x 1½″, Zinc
5	96-859	Nut, Slotted 5/8″ - 18
6	96-928	Washer, flat 5/8″ SAE Thick
7	97-479	Spacer, Rear wheel, 1⅛″-3/4″ x 1/2″
8	96-054	BHSCS, 3/8″-16 x 1″
9	50-103	Rotor, Brake, Rear
10	32-111	Spacer, .537″ thick
11	21-970	Wheel, Rear, 60 Spoke, Assembly (Rim, Hub, Spokes & Race), Chief/Centennial Chief/Spirit
12	77-040	Pulley
13	96-057	SHCS, 7/16″-14 x 1″
14	24-042	Spacer, Axle, 1½″
15	24-016	Axle, Rear
16	72-030	Belt, Rear, 130T
17	24-333	Wheel, Bearing & Race Set
18	24-334	Seal, Wheel
19	97-479	Spacer, Axle, 1/2″ Length
20	24-044	Spacer, 190″ thick
21	23-057	Spacer, Bearing, 4.420″
	23-050	Spacer, Bearing, 4.425″
	23-051	Spacer, Bearing, 4.430″

FRONT WHEEL (SCOUT/CENTENNIAL SCOUT)



No.	Part	Description
1	21-012	Wheel, Front, 19″, Assembly (Rim, Hubs, Spokes & Race), Scout
	21-114	Wheel, Front, 19″, Black Anodized, Assembly (Rim, Hubs, Spokes & Race), Centennial Scout
2	32-111	Spacer
3	50-102	Rotor, Brake, front
4	96-606	BHSCS w/Patch, 5/16″-18 x 1¼″
5	56-029	Dust Seal, Drive Unit
6	56-033	Drive Unit, Speedometer, 19″
7	24-334	Seal, Wheel
8	24-333	Bearing & Race (set)
9	22-106	Tire, Front, 4.10″-19″, Avon, Scout & Centennial Scout
10	22-185	Tube, Front, 3.25″/3.5″/4.10″-19″, Center valve
11	22-172	Rim Strip, 19″, Center valve
12	96-214	Spacer, Bearing
	96-215	Spacer, Bearing

REAR WHEEL (SCOUT/CENTENNIAL SCOUT)

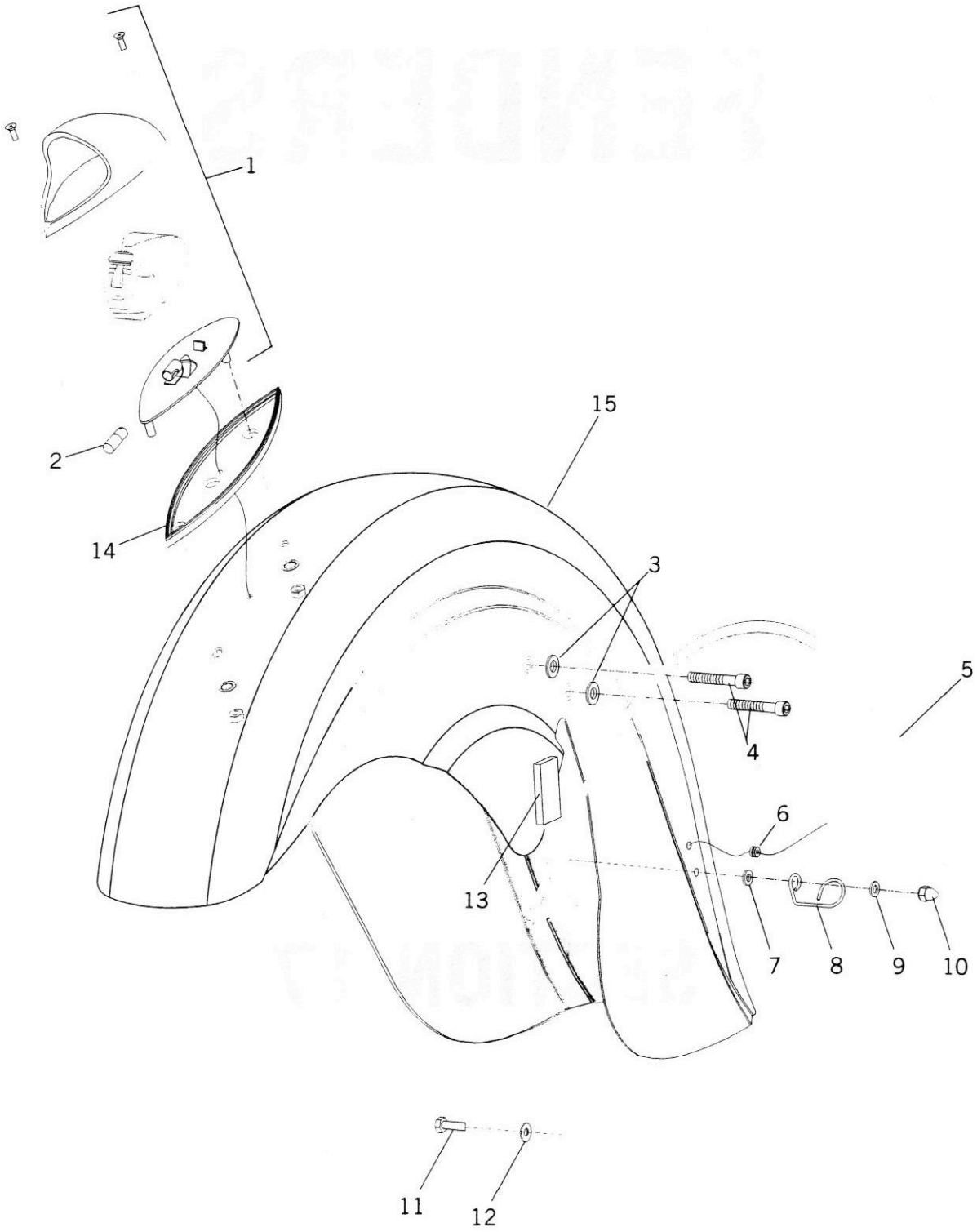


No.	Part	Description
1	22-171	Rim Strip 16″, Center valve
	22-170	Rim Strip 16″, Side valve
2	22-104	Tire, Rear, 130/90-16″, Avon, Blackwall, Scout
3	22-183	Inner Tube, 16″, Center valve, Scout
	22-182,	Inner Tube, 16″, Side valve, Centennial Scout
4	96-960	Cotter Pin 1/8″ x 1½″, Zinc
5	96-859	Nut, Slotted 5/8″-18
6	96-928	Washer, Flat 5/8″ SAE Thick
7	97-477	Spacer 1.125″ o.d x .760″ i.d. x .75″ length, Rear Wheel, Black Powder Coat
8	96-800	BHSCS, 3/8″-16 x 1″
9	50-103	Rotor, Brake, Rear
10	50-987	Spacer
11	96-725	Nut, Nylock 3/8″-16
12	21-002	Wheel, Rear, Assembly (Rim, Hubs, Spokes & Race), Scout
	21-113	Wheel, Rear, Black Anodized, Assembly (Rim, Hubs, Spokes & Race), Centennial Scout
13	96-867	Nut, Hex, 7/16″-14
14	96-938	Washer, Lock, 7/16″
15	77-040	Pulley
16	96-057	SHCS 7/16″-14 x 1″
17	97-479	Spacer, 1⅛″-3/4″ x 1/2″
18	24-042	Spacer, Axle 1½″
19	24-016	Axle, Rear, Black
20	72-030	Belt, Rear, 130T
21	24-333	Wheel, Bearing & Race Set
22	24-334	Seal, Wheel
23	23-057	Spacer, Bearing, 4.420″
	23-050	Spacer, Bearing, 4.425″
	23-051	Spacer, Bearing, 4.430″

FENDERS

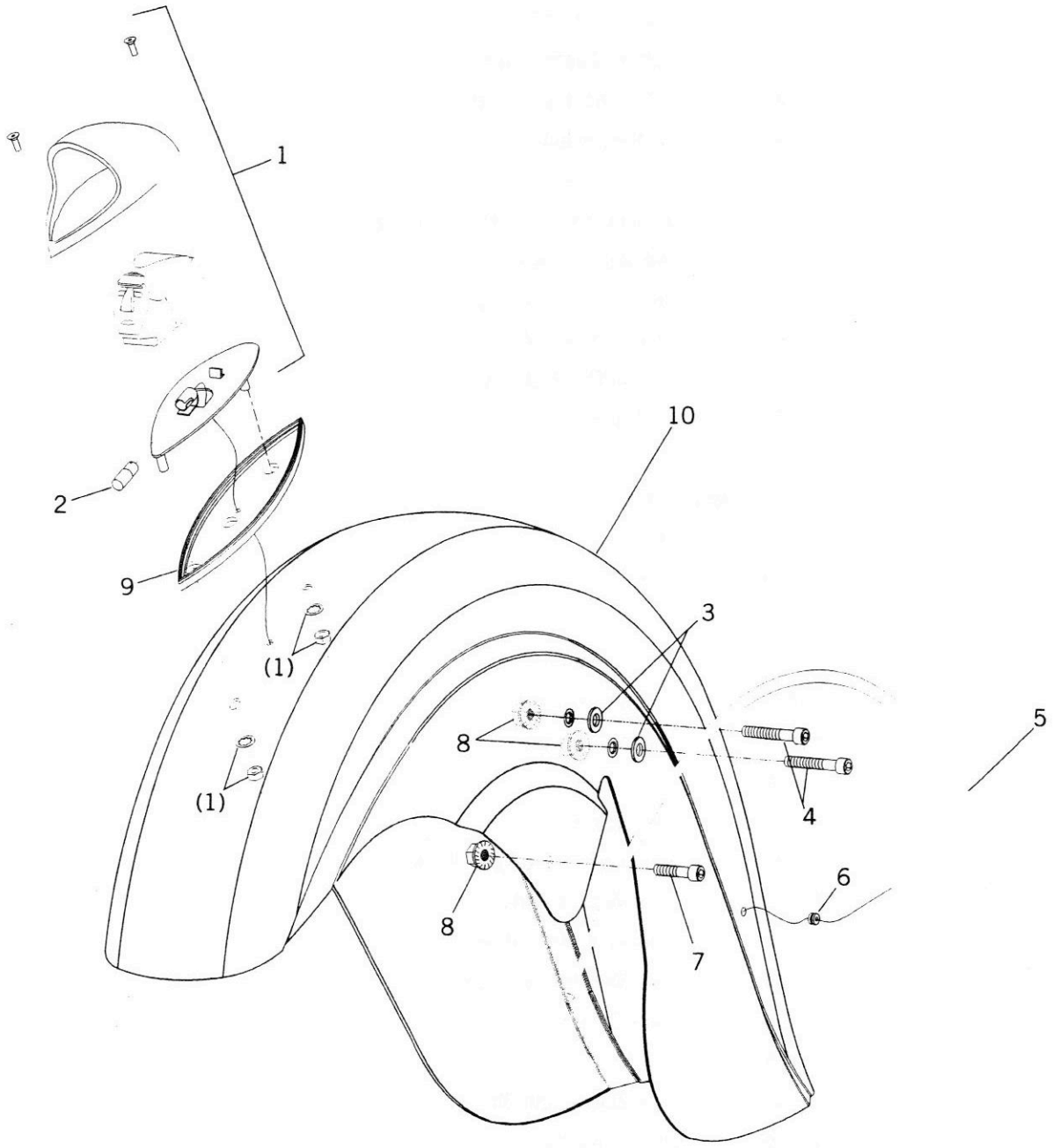
SECTION 17

FRONT FENDER (1999-2000 CHIEF)



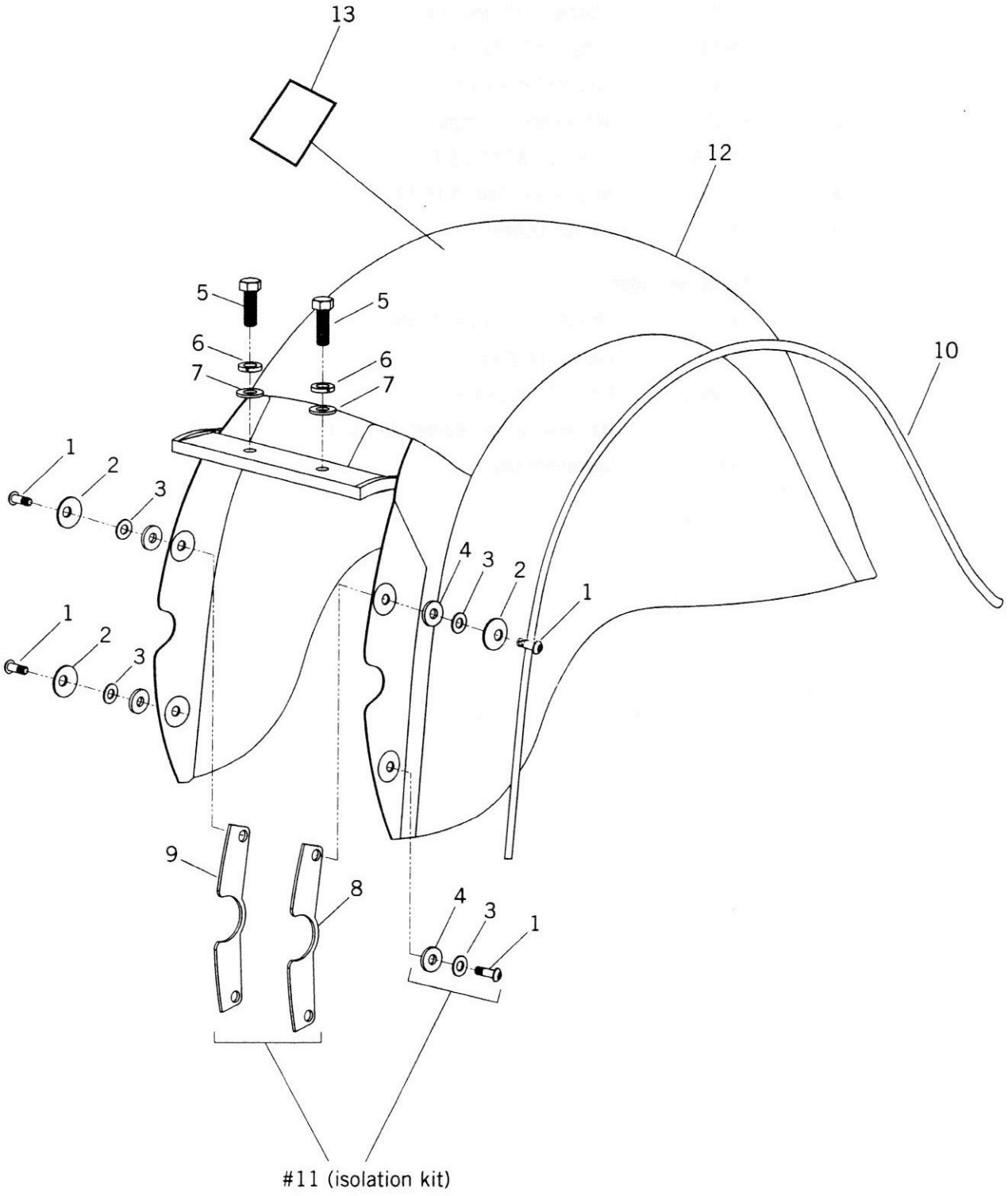
No.	Part	Description
1	66-037	War Bonnet Light (Supercedes all others)
2	66-015	Bulb, Front Fender (10-Pack)
3	96-919	Washer, 5/16″ thin, Flat
4	96-060	SHCS, 5/16″-18 x 1¾″ w/patch
5	29-970	Chrome Fender Trim
6	41-285	1/8″ Rubber Grommet
7	96-991	Washer, Nylon 1/4″
8	61-130	Cable Guide
9	96-920	Washer, Flat, A.N., Thin, 1/4″ Chrome
10	96-865	Nut, Acorn, 1/4″-20, Chrome
11	96-812	Bolt, Hex, 1/4″-20 x 3/4″
12	96-894	Washer, Flat, 1/4″
13	95-943	Rubber Pad (cut to size)
14	09-033	Gasket, Rubber
15		**Front Fender By Color**
	26-069	Millenium
	26-070	Red
	26-071	Black
	26-072	Red / Cream
	26-073	Yellow / Cream
	26-074	Maroon / Cream
	26-079	Black / Grey
	26-080	Red / Black
	26-081	Medium Metallic Red / Black
	26-082	Dark Metallic Red / Grey
	26-083	Medium Metallic Blue / Grey
	26-084	Dark Metallic Blue / Cream
	26-085	Black/Cream
	26-086	Blue
	26-087	Dark Blue / Light Blue
	26-088	Double Mocha
	26-110	Raw
	26-129	Silver / White

FRONT FENDER (2001 CHIEF)



No.	Part	Description
1	66-037	War Bonnet Light
2	66-015	Replacement Bulb
3	96-919	Washer, 5/16″ thin, Flat
4	33-197	Bolt, 5/16″-18 x 1⅛″
5	29-970	Chrome Fender Trim
6	41-285	1/8″ Rubber Grommet
7	96-876	SHSC, 5/16″-18 x 3/4″
8	33-198	Nut, Flange, Zinc, 5/16-18
9	09-033	Gasket, Rubber
10	**Fender By Color**	
	89-104	Yellowstone / Aspen White
	89-094	Black Hills Black
	89-105	Redrock / Aspen White
	89-100	Nashville Green / Bonneville Silver
	89-070	Centennial Chief

REAR FENDER (CHIEF)



No.	Part	Description
1	96-197	Bolt, Shoulder, Torx Drive
2	96-918	Washer, Conical, Large, 3/8″
3	96-895	Washer, Flat, 3/8″
4	96-198	Washer, Rubber
5	96-817	Bolt, Hex, 1/2″-13 x 1½″
6	96-902	Washer, Lock,1/2″
7	96-892	Washer, Flat, 1/2″
8	26-186	Pad, Isolation, Left
9	26-187	Pad, Isolation, Right
10	29-970	Chrome Strip
11	26-215	Isolation Kit

12 **'99-'00 Rear Fenders By Color**

Without Mounting Holes for Saddle Bags

26-092	Black
26-255	Red
26-256	Red/Cream
26-257	Yellow/cream
26-258	Maroon/Cream
26-259	Black/Gray
26-260	Red/Black
26-261	Medium Metallic Red/Black
26-262	Dark Metallic Red/Gray
26-263	Medium Metallic Blue/Gray
26-264	Dark Metallic Blue/Cream
26-265	Black/Cream
26-266	Blue
26-267	Dark Blue/Light Blue
26-268	Double Mocha
26-286	Raw

With Mounting Holes for Saddle Bags

26-090	Millenium
26-091	Red
26-093	Red/Cream
26-094	Yellow/Cream
26-095	Maroon/Cream
26-096	Black/Gray
26-097	Red/Black
26-098	Medium Metallic Red/Black
26-099	Dark Metallic Red/Gray
26-106	Medium MetallicBlue/Gray
26-107	Dark MetallicBlue/Cream
26-108	Black/Cream
26-109	Blue
26-116	Dark Blue/ Light Blue
26-117	Double Mocha
26-128	Silver/White
26-236	Raw
89-072	Black/Gold
89-096	Black

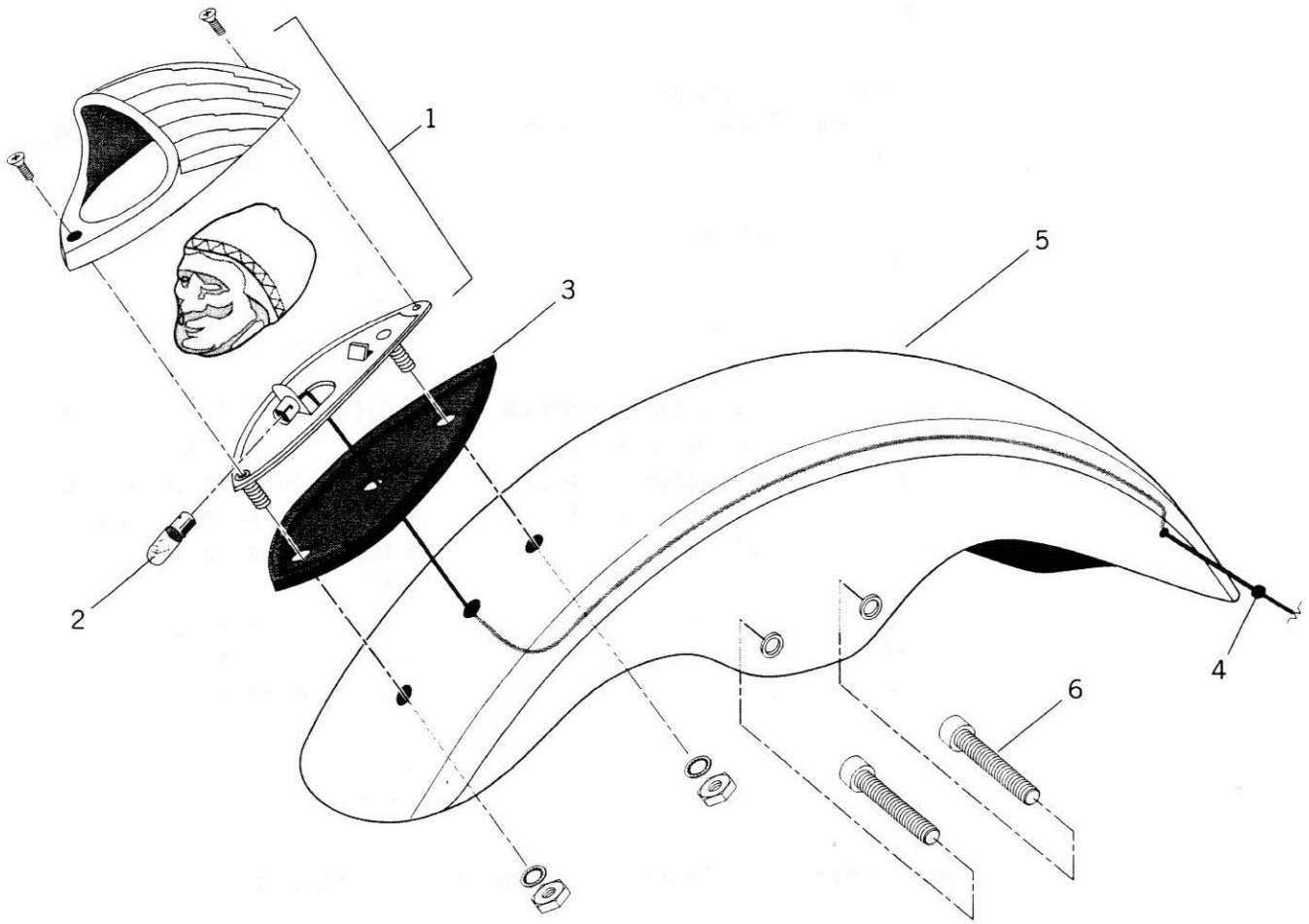
12 **2001 Rear Fenders by Color With Mounting Holes for Saddle Bags**

89-096	Blackhills Black
89-101	Nashville Green/Bonneville Silver
89-102	Red Rock/Aspen White
89-103	Yellowstone/Aspen White

13 **Vehicle Emission Control Label**

99-949	California, 2001
99-948	49 State, 2001
99-993	California, 2002
99-994	49 State, 2002

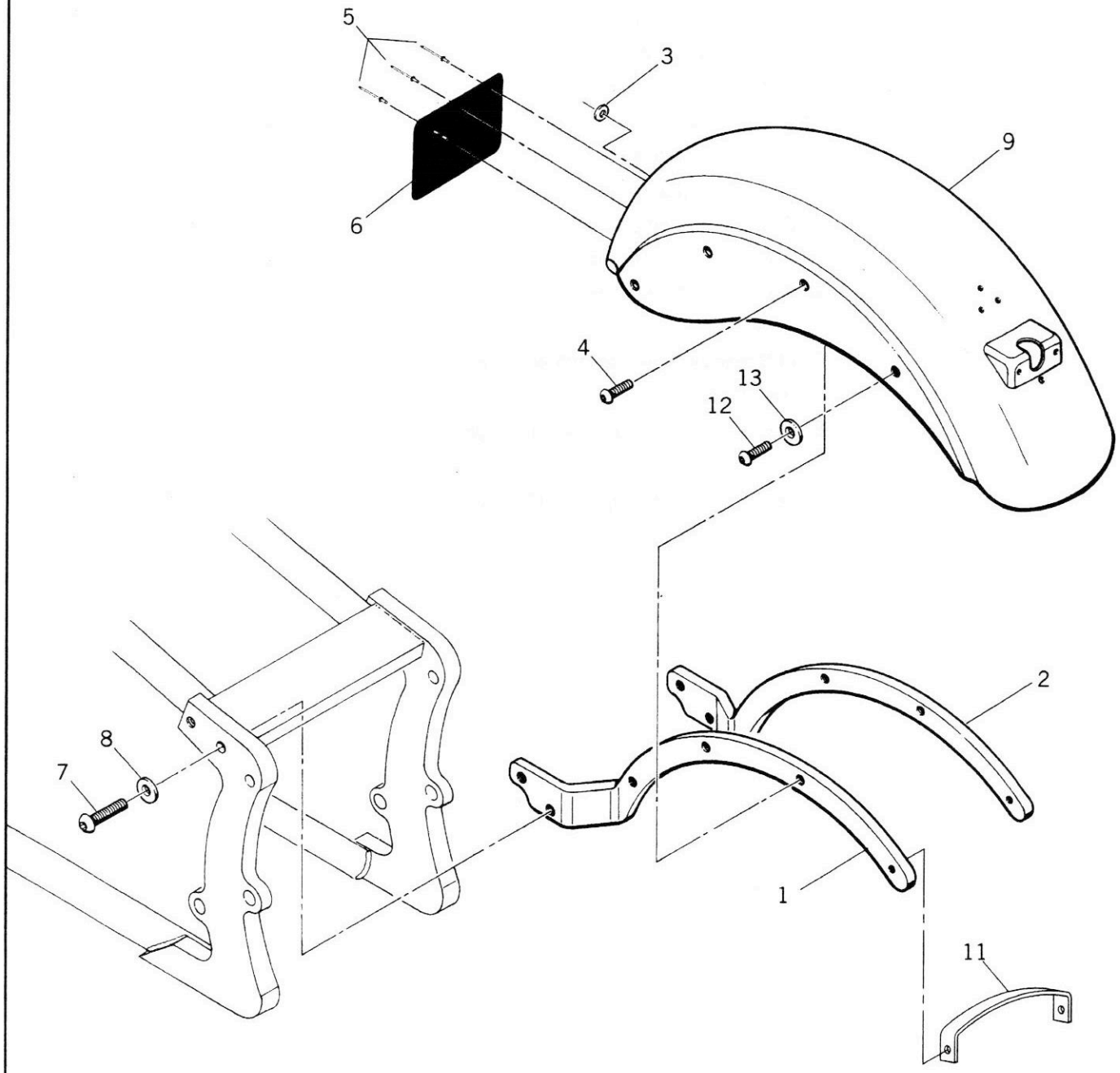
FRONT FENDER (2001 SCOUT/CENTENNIAL SCOUT)



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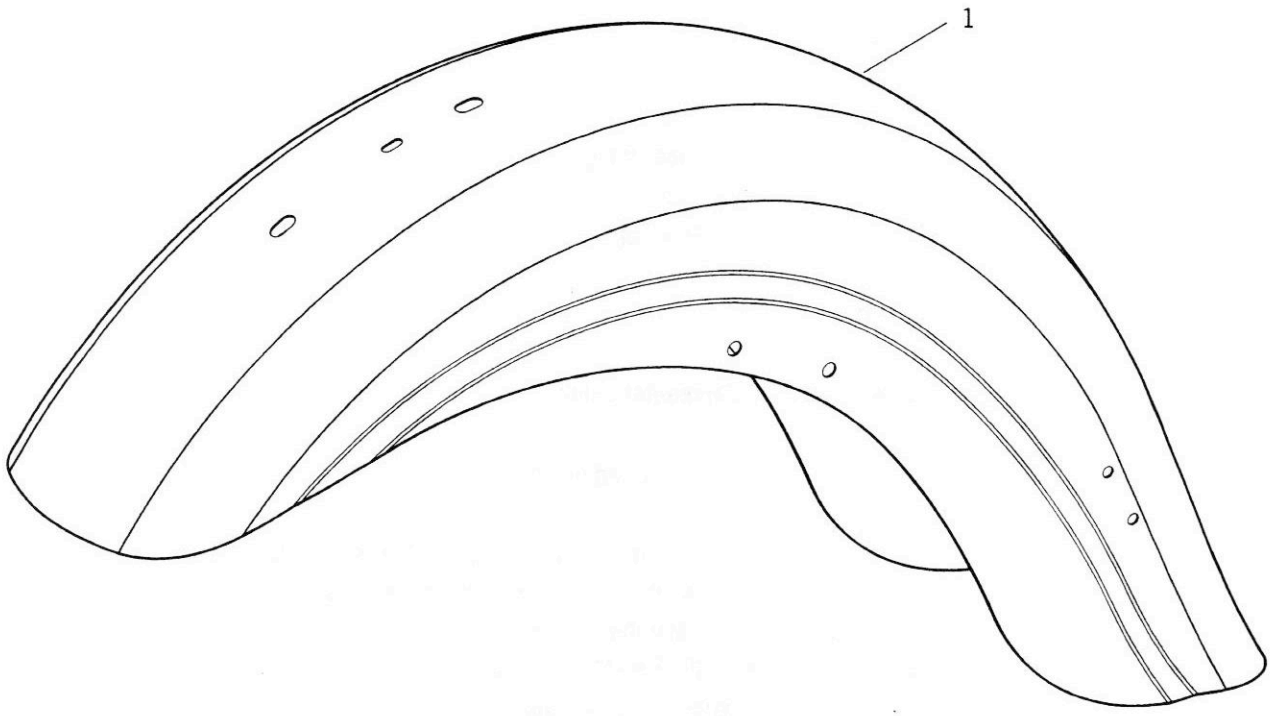
No.	Part	Description
1	66-037	Light, Front Fender, New Style
2	66-015	Bulb, Front Fender (10-Pack)
3	09-033	Rubber gasket
4	41-285	Grommet, 1/8″ I.D.
5		**Front fender by color, Scout**
	26-044	Black
	26-045	Silver
	26-046	Yellow
	26-047	Blood red
	26-048	Tangerine
	26-282	Burgundy
	26-283	Flint black
	26-284	Cobalt blue
	26-285	Pearl white
		Front fender by color, Centennial Scout
	26-044	Black
	89-116	Cream with red pin stripe
6	97-082	Hex Bolt, 5/16″-18 x 1/2″

REAR FENDER (SCOUT/CENTENNIAL SCOUT)



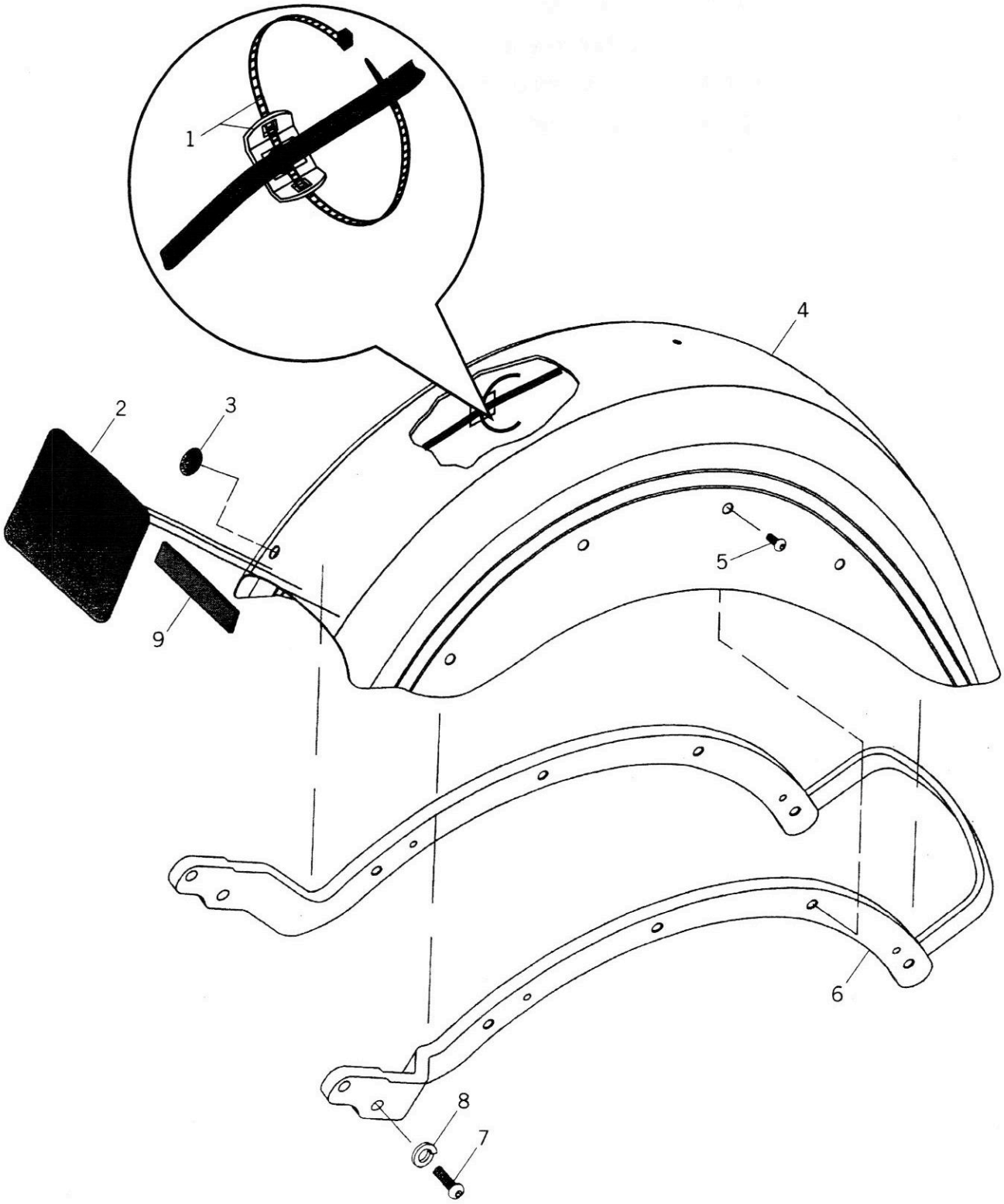
No.	Part	Description
1	16-111	Left Strut
2	16-112	Right Strut
3	96-123	Grommet, Rubber, 3/8″ i.d. x 1/2″ Groove o.d. x 5/8″ o.d.
4	97-080	BHCS 3/8″-16 x 3/4″
5	96-701	Rivet, 3/16″ x 1/4″ Grip Range, #64
6	26-133	Mud Flap
7	96-199	1/2″-13 x 1⅛″
8	96-909	Washer, Lock, Internal, 1/2″
9		**Fender by Color, Scout**
	26-007	Raw
	26-037	Black
	26-038	Silver
	26-039	Yellow
	26-040	Red Rock
	26-042	Tangerine Orange
	26-278	Burgundy
	26-279	Flint Black Metallic
	26-280	Cobalt Blue
	26-281	White
		Fender by Color, Centennial Scout
	26-037	Black
	89-117	Cream with red pin stripe
10	16-240	(Not shown) Service Kit, Scout Rear Fender Cross Member, includes #11 (qty 1), #12 (qty 6), #13 (qty 2)
11	26-407	Cross Member, Scout
12	96-931	BHSCS, 3/8″-16 x 1″, Chrome
13	96-999	Washer, 3/8″, Chrome

FRONT FENDER (SPIRIT)



No.	Part	Description
1	Fender, Spirit	
	89-075	Seattle Silver
	89-076	Monterey Blue
	89-077	Springfield green
	89-078	Sedona red

REAR FENDER (SPIRIT)



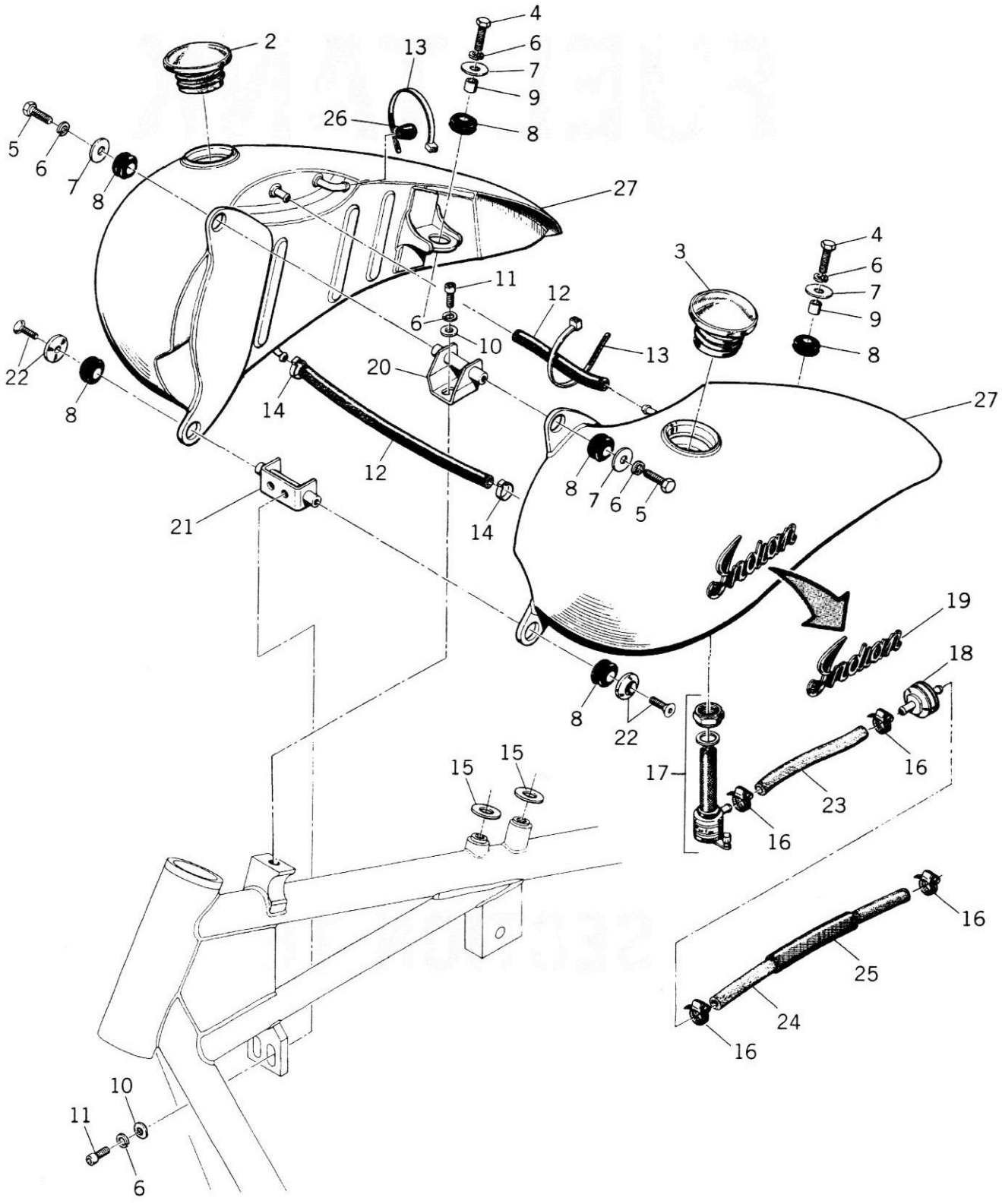
No.	Part	Description
1	96-260	T-stud, wire tie and base
2	26-133	Debris deflector
3	96-123	Grommet, 3/8″ id x 1/2″ groove x 5/8″ od
4		Rear fender
	89-074	Seattle Silver (Flint black metallic)
	89-080	Monterey Blue
	89-081	Springfield Green
	89-082	Sedona Red
	89-165	Black/Cream with gold pinstripe
	89-166	Black/Red with gold pinstripe
	89-167	Red/Cream with gold pinstripe
	89-168	Black/Silver with silver pinstripe
5	97-080	Screw, button head socket cap, 3/8″-16 x 3/4″
6	90-474	Strut, black
7	96-199	Screw, button head socket cap, 1/2″-13 x 1″
8	96-909	Washer, 1/2″ internal star lock
9	96-278	Tape, VHB 1/2″ wide

FUEL TANK

SECTION 18

FUEL TANK (CHIEF)

1 - Gas Cap Set



No.	Part	Description
1	26-075	Fuel Cap Set
2	26-076	Fuel Cap Right
3	26-077	Fuel Cap Left
4	96-845	Bolt, Hex 5/16″-24 x 1¼″
5	96-841	Bolt, Hex, 5/16″-18 x 1″
6	96-905	Washer, Lock, 5/16″
7	96-923	Washer, Flat, 5/16″ i.d. x 1″ x 1/8″ thick
8	26-398	Grommet & Bushing, set of 6
9	26-399	Bushing
10	96-896	Washer, Flat, 5/16″
11	96-876	Bolt, SHCS, 5/16″-18 x 3/4″
12	96-051	Hose, 1/4″
13	96-778	Zip-tie, 6″
14	96-024	Clamp, Pinch, #140
15	96-892	Washer, Flat, 1/2″
16	96-052	Clamp, Screw Type, 1/4″
17	26-312	Petcock (Supercedes other models)
18	26-313	Filter
19	29-965	Emblem, Tank, (set for 1999 & 2000 Chief)
	26-204	Decal, set, gold, Tank, Millenium Chief, Silvercloud Chief
	26-205	Decal, set, gold, Tank, (set for 2001 Chief)
	26-206	Decal, set, silver
20	29-909	Mount, Upper Tank
21	29-901	Mount, Lower Tank
22	26-050	Tank, Mounting Kit
23	26-143	Hose, 5/16″ x 6″
24	26-144	Hose, 5/16″ x 11″
25	26-145	Sleeve, Heat Restistant
26	N/A	Plug, Rubber

27 **Fuel Tank, Set by Color, '99-'00 Model**

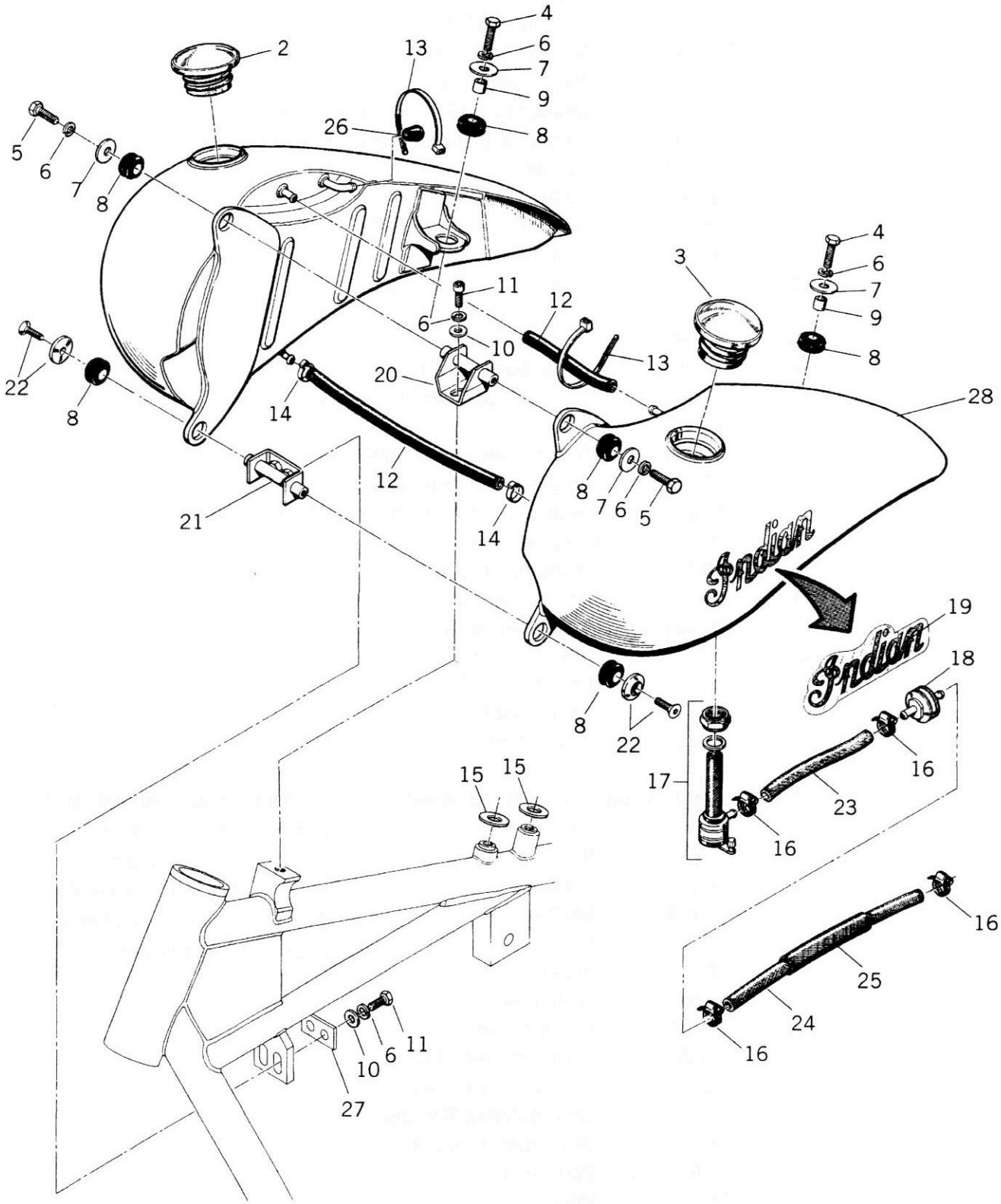
26-000	Raw
26-054	Black
26-058	Black/Grey
26-059	Red/Black
26-053	Red
26-055	Red/Cream
26-056	Yellow/Cream
26-057	Maroon/Cream
26-060	Medium Metallic Red/Black
26-061	Dark Metallic Red/Grey
26-062	Medium Metallic Blue/Grey
26-063	Dark Metallic Blue/Cream
26-064	Black/Cream
26-052	Millenium
26-065	Blue
26-066	Dark Blue/ Light Blue
26-067	Double Mocha

Fuel Tank, Set by Color, 2001 Model

89-106	Yellowstone/Aspen White
89-095	Black Hills Black
89-107	Red Rock/Aspen White
89-098	Nashville Green/Bonneville Silver
26-237	Centennial Chief

FUEL TANK (SCOUT/CENTENNIAL SCOUT/SPIRIT)

1 - Gas Cap Set



No.	Part	Description
1	26-075	Fuel Cap, Set
2	26-076	Fuel Cap, Right
3	26-077	Fuel Cap, Left
4	96-845	Bolt, Hex, 5/16″-24 x 1¼″
5	96-841	Bolt, Hex, 5/16″-18 x 1″
6	96-905	Washer, Lock, 5/16″
7	96-923	Washer, Flat, 5/16″ I.d. x 1″ x 1/8″ thick
8	26-398	Grommet & Bushing, Set of 6
9	26-399	Bushing
10	96-896	Washer, Flat, 5/16″
11	96-840	Bolt, 5/16″-18 x 3/4″
12	96-051	Hose, 1/4″
13	96-778	Zip-tie 6″
14	96-024	Clamp, #140
15	96-892	Washer, Flat, 1/2″
16	96-052	Clamp, Screw Type, 1/4″
17	26-312	Petcock
18	26-313	Filter
19	26-204	Decal, Gold
	26-212	Centennial Scout Decal, Left
	26-213	Centennial Scout Decal, Right
	26-193	Spirit Decal, Gold, Left
	26-188	Spirit Decal, Gold, Right
20	29-909	Mount, Upper, Tank
21	29-901	Mount, Lower, Tank
22	26-050	Tank, Mounting Kit
23	26-143	Hose, 5/16″ x 6″
24	26-144	Hose, 5/16″ x 11″
25	26-145	Sleeve, Heat
26	N/A	Plug, Rubber
27		Spacer, Lower Fuel Tank
	96-225	0.060″ x 1.00″ x 1.5″ SS
	96-226	0.100″ x 1.00″ x 1.5″ SS
28		**Fuel Tank, Sets by Color, Scout, 3.5 Gallon**
	26-005	Raw
	26-017	Black
	26-018	Silver
	26-019	Yellow
	26-021	Blood Red
	26-027	Tangerine Orange
	26-275	Flint Black
	26-274	Burgundy
	26-277	Pearl White
	26-276	Cobalt Blue

Fuel Tank, Sets by Color, Centennal Scout, 3.5 Gallon

26-017	Black
89-134	Cream

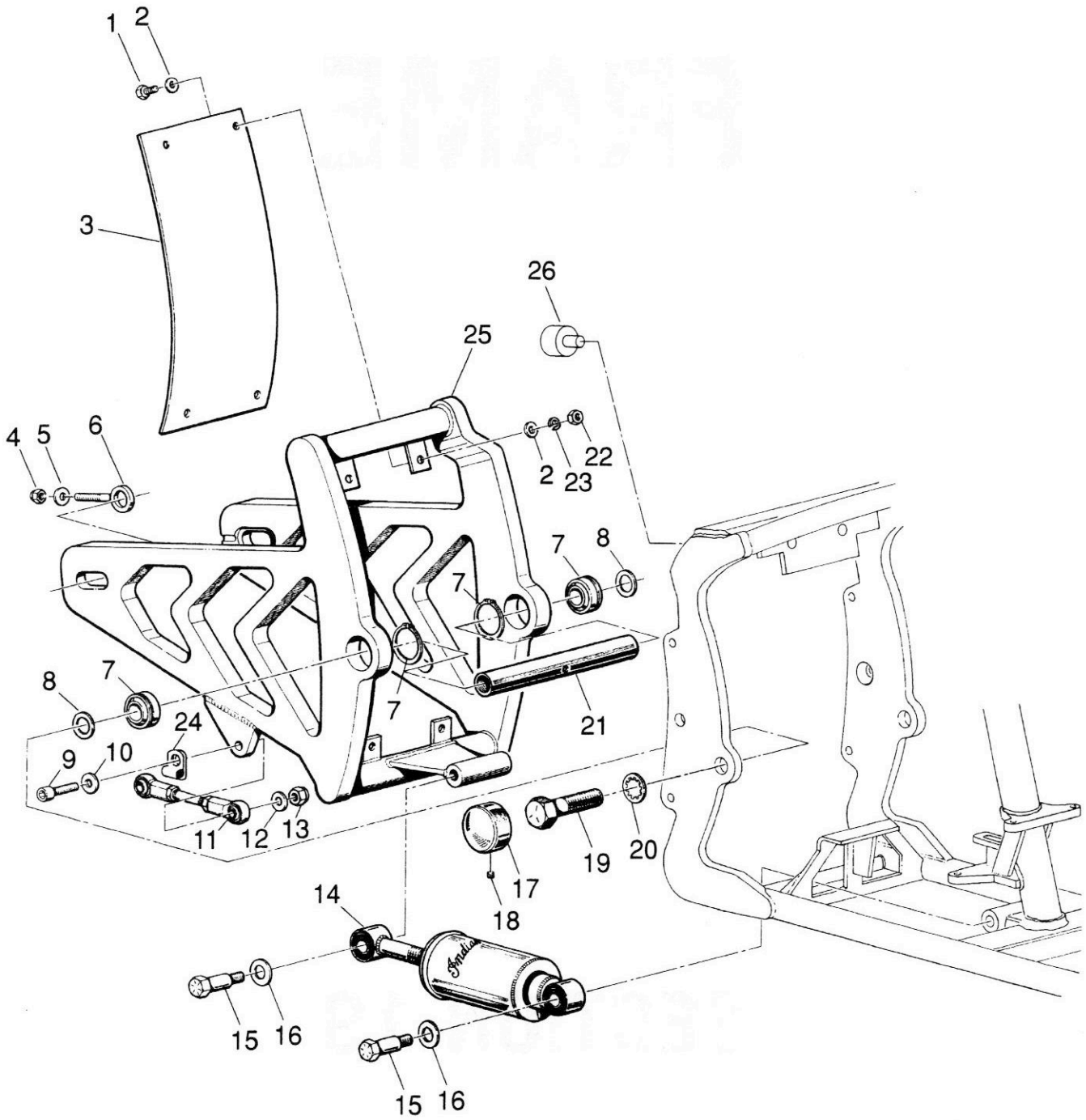
Fuel Tanks, Sets by Color, Spirit, 4.75 Gallon

89-073	Monterey Blue
89-079	Springfield Green
89-083	Flint Black
89-084	Sedona Red
89-171	Red/Cream
89-169	Black/Cream
89-170	Black/Red
89-172	Black/Silver
89-289	Blue/USA Flag

FRAME

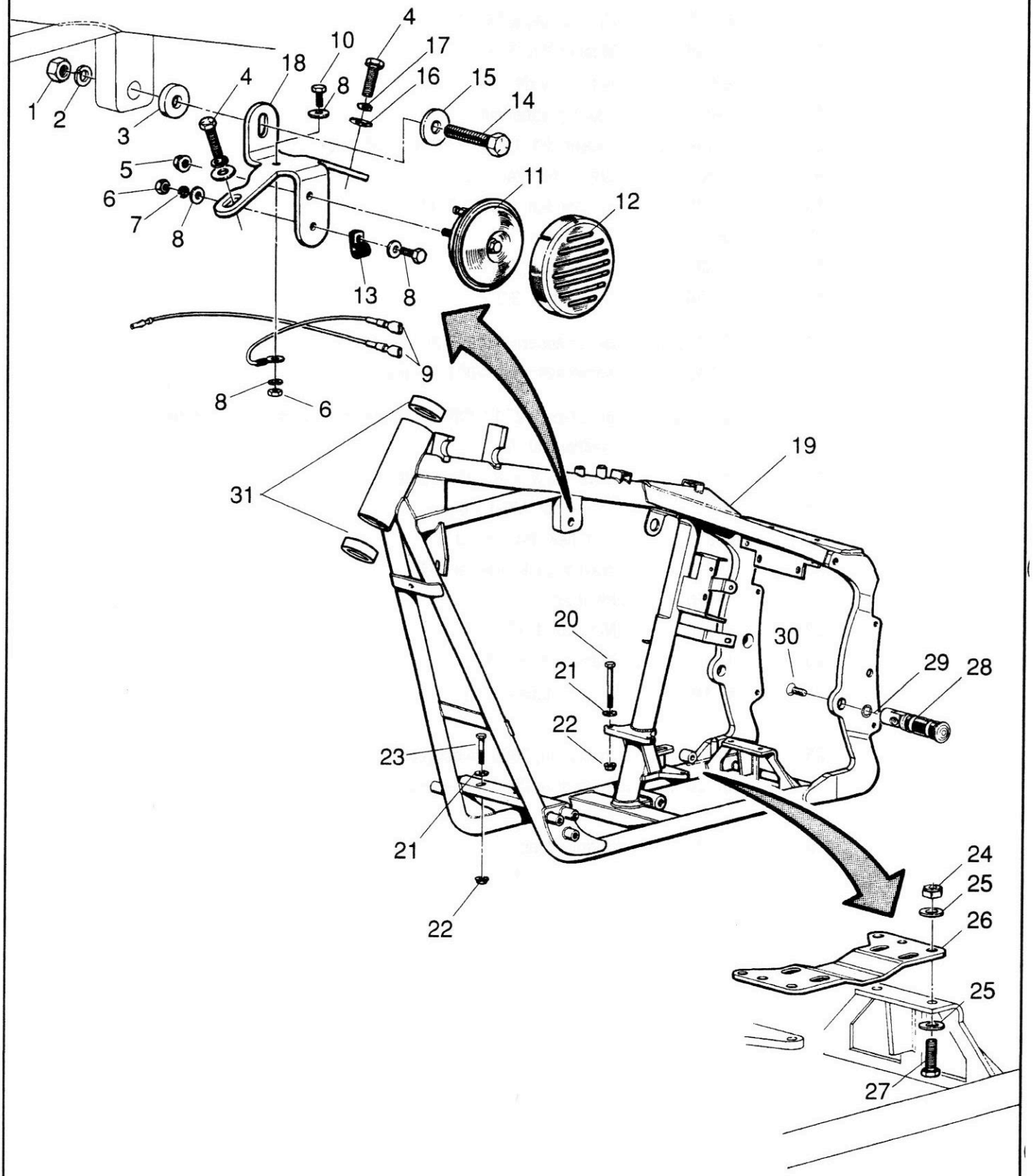
SECTION 19

SWINGARM (99-01 CHIEF)



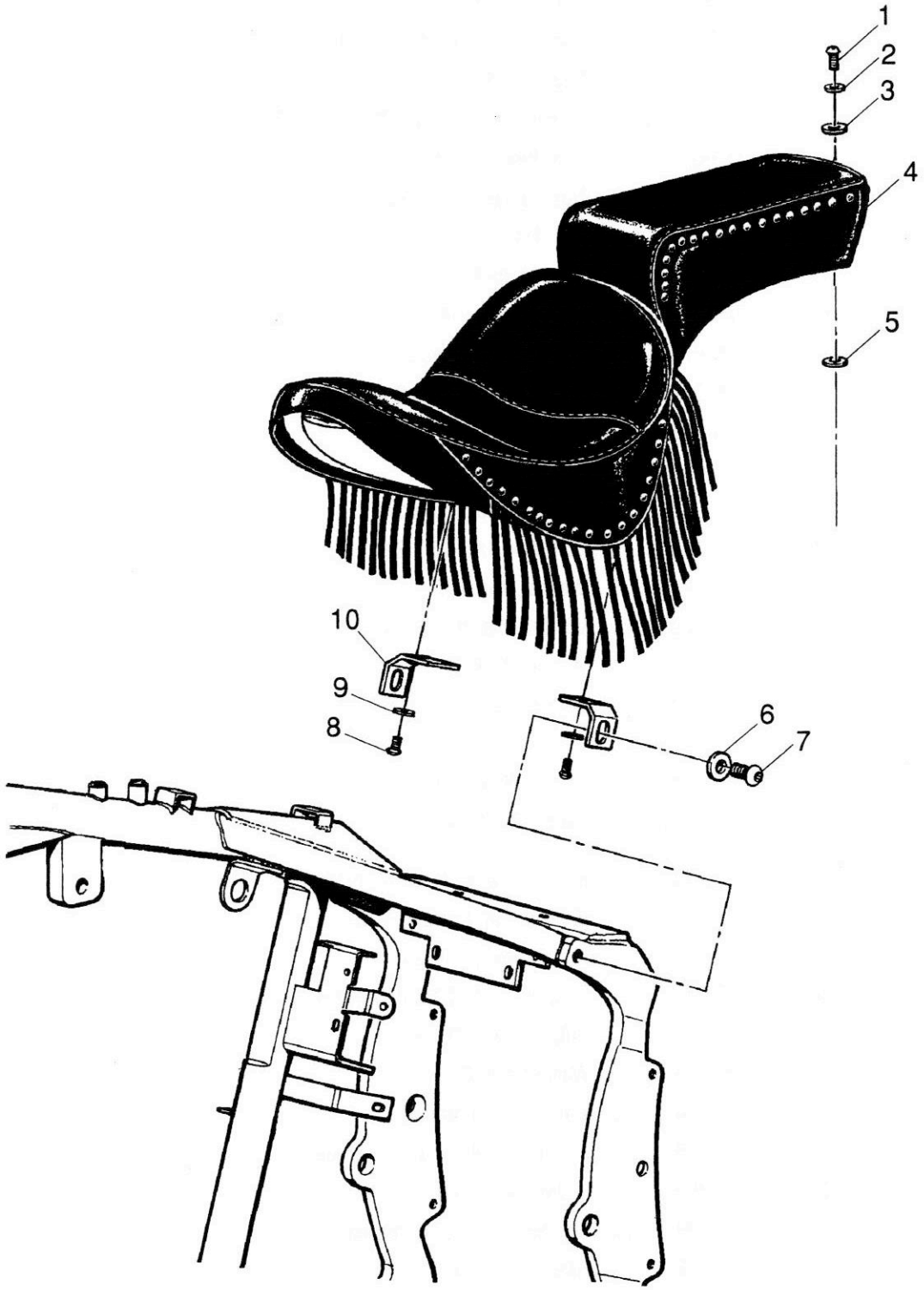
No.	Part	Description
1	96-812	Bolt, hex, 1/4″-20 x 3/4″
2	96-894	Washer, flat, 1/4″
3	27-011	Fender Extension, Standard, Black
4	96-858	Nut, nylock, 5/16″-24
5	96-896	Washer, flat, 5/16″
6	18-032	Adjuster, axle
7	16-005	Bearing, spherical
8	16-160	Spacer, 3/4″ I.D. x 1⅜″ O.D. x 1/4″ thick
9	96-880	SHCS, 3/8″-24 x 1½″
10	96-900	Washer, flat, thick, 3/8″ I.D.
11	49-015	Torque arm
12	96-895	Washer, flat, 3/8″
13	96-926	Nut, nylock, 3/8″-24
14	16-214	Shock absorber (1999-2000 models)
	16-213	Shock absorber (2001 models)
15	16-010	Bolt, hex, 1/2″-13, 5/8″ dia shoulder, x 1.2″ shoulder length
16	16-011	Washer, flat, 5/8″
17	18-035	Covers, Swingarm Pivot Bolt
18	N/A	Screw, set, M6-1 x 6mm
19	96-815	Bolt, hex, 3/4″-16 x 3″
20	96-913	Washer, lock, internal, 3/4″
21	16-070	Pivot tube
22	96-853	Nut, hex, 1/4″-20
23	96-903	Washer, lock, 1/4″
24	96-940	Clamp, cable (Chief)
25	16-046	Swingarm, 2000 model year
	16-138	Swingarm, 2001 model year
26	17-023	Bumper stop

ENGINE & TRANSMISSION MOUNTS, FRAME (CHIEF)



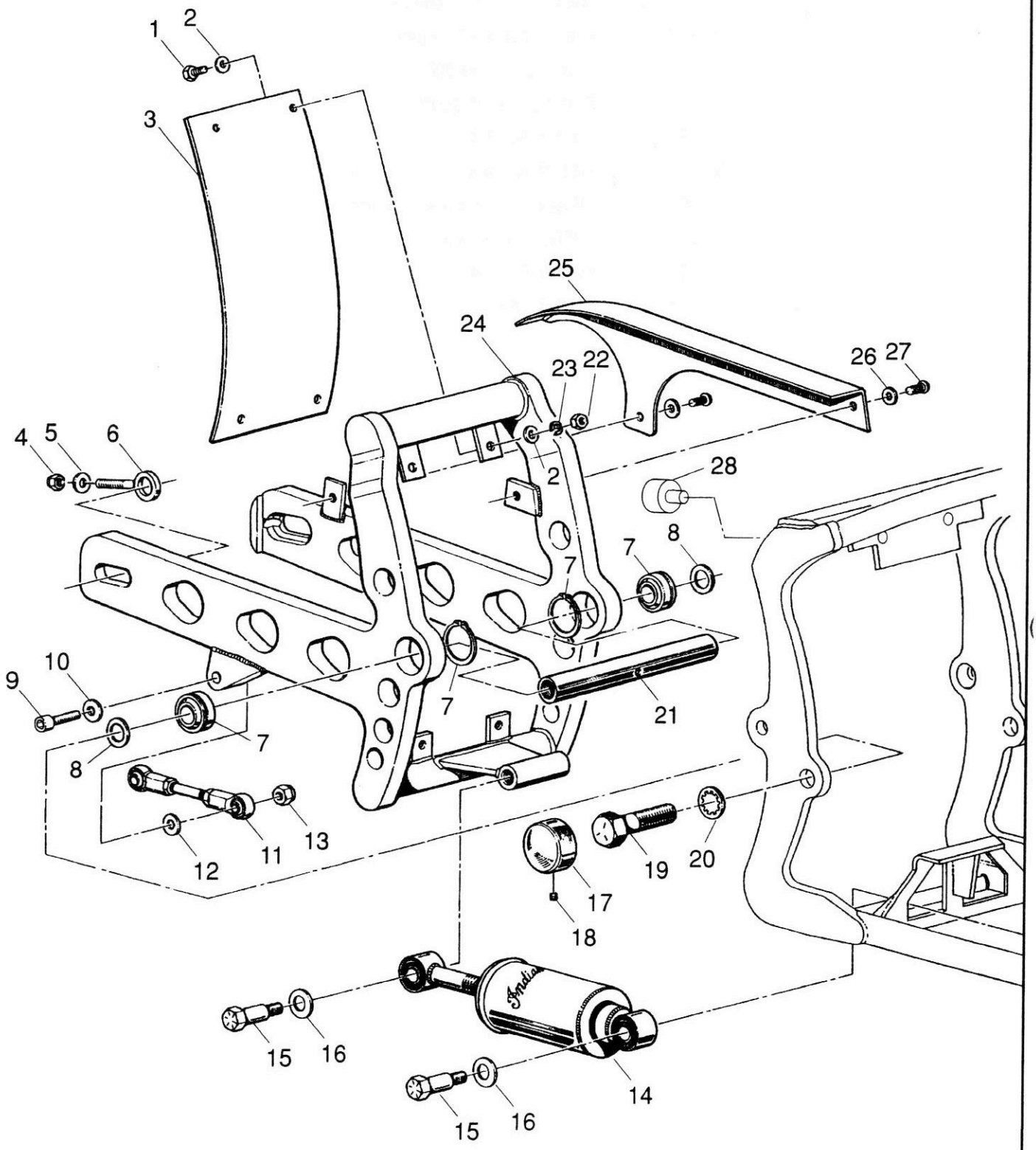
No.	Part	Description
1	96-851	Nut, hex, 1/2″-13
2	96-902	Washer, lock, 1/2″
3	97-481	Spacer, 3/16″ thick, 1/2″ i.d. x 1¼″ o.d.
	97-483	Spacer, 1/4″ thick, 1/2″ i.d. x 1¼″ o.d.
	97-482	Spacer, 5/16″ thick, 1/2″ i.d. x 1¼″ o.d.
4	96-834	Bolt, hex, 3/8″-16 x 1¼″
5	N/A	Nut, flanged, 8M-1.25
6	96-853	Nut, 1/4″-20
7	96-903	Washer, lock, 1/4″
8	96-894	Washer, flat, 1/4″
9	95-073	Wire, horn ground and lead
10	96-812	Bolt, hex, 1/4″-20 x 3/4″
11	94-065	Horn with cover
12	94-059	Cover, horn
13	96-943	Guide, cable, 1/4″ x 3/8″
14	97-105	Bolt, hex, 1/2″-13 x 2½″
15	96-893	Washer, flat, 1/2″
16	96-900	Washer, flat, thick, 3/8″ I.D.
17	96-904	Washer, lock, 3/8″
18	16-018	Engine mount, top
19	16-045	Frame, 2000 model year
	16-105	Frame, 2001 model year
20	96-039	Bolt, hex, 3/8″-24 x 3¼″, grade 8
21	96-900	Washer, flat, thick, 3/8″ I.D.
22	96-074	Nut, flanged, 3/8″-24
23	96-042	Bolt, hex, 3/8″-24 x 2, grade 8
24	96-926	Nut, nylock, 3/8″-24
25	96-895	Washer, flat, 3/8″
26	10-100	Transmission mount
27	96-836	Bolt, hex, 3/8″-24 x 1¼″, grade 5
28	41-060	Buddy Pegs (set)
29	96-909	Washer, 1/2″, Lock, Internal
30	96-075	FHSCS, 1/2″-13 x 1¼″
31	19-941	Race, Steering Stem

SEAT (CHIEF)



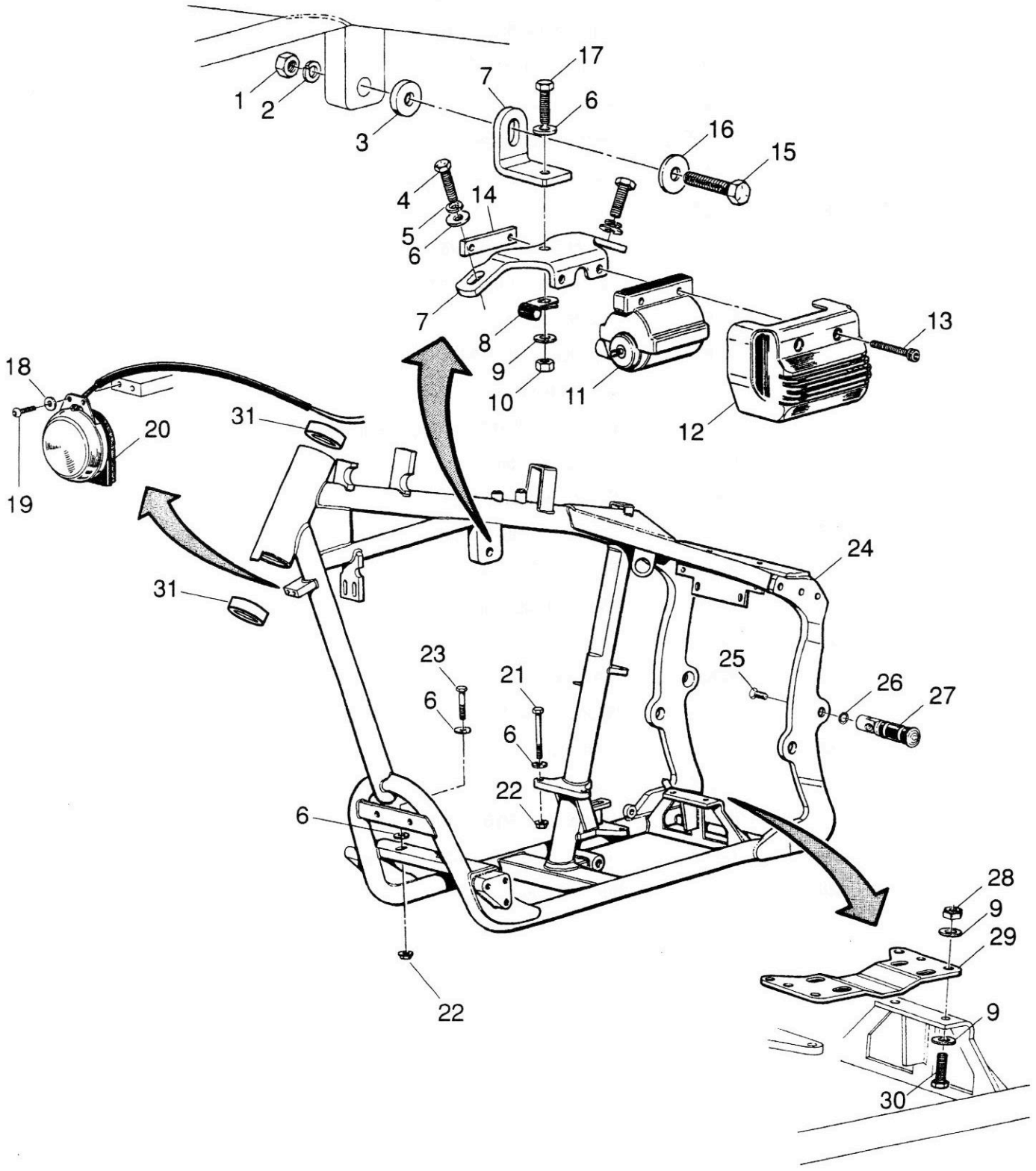
No.	Part	Description
1	96-806	BHSCS, 1/4″-20 x 3/4″, chrome
2	96-936	Washer, lock, 1/4″, chrome
3	96-927	Washer, flat, 1/4″, chrome
4	62-325	Seat, Front, 1999-2000
	62-311	Seat, Rear, 1999-2000
5	96-991	Washer, flat, 1/4″, nylon
6	96-914	Washer, flat, A.N., 1/2″, chrome
7	96-805	BHSCS, 1/2″-13 x 3/4″, chrome
8	97-360	BHSCS, 1/4″-20 x 3/4″
9	96-894	Washer, flat, 1/4″
10	62-032	Bracket, seat

SWINGARM (SCOUT/SPIRIT)



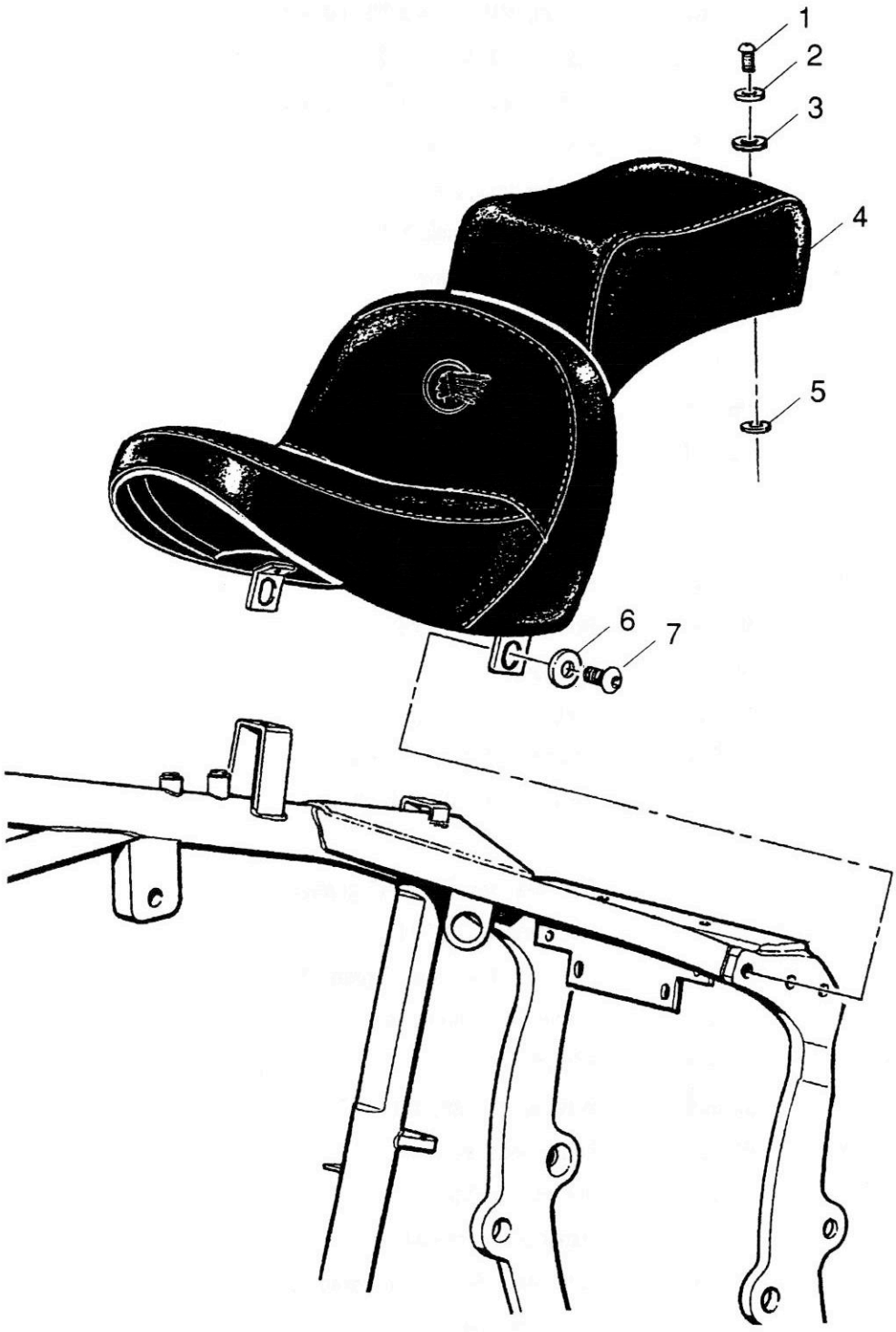
No.	Part	Description
1	96-812	Bolt, hex, 1/4″-20 x 3/4″
2	96-894	Washer, flat, 1/4″
3	27-011	Fender extension, standard, black
4	96-858	Nut, nylock, 5/16″-24
5	96-896	Washer, flat, 5/16″
6	18-032	Adjuster, axle
7	16-005	Bearing, spherical
8	16-160	Spacer, 3/4″ I.D. x 1⅜″ O.D. x 1/4″
9	96-880	SHCS, 3/8″-24 x 1½″
10	96-900	Washer, flat, thick, 3/8″ I.D.
11	49-015	Torque arm (Heim Joint, 3.5″ subassy)
12	96-895	Washer, flat, 3/8″
13	96-926	Nut, nylock, 3/8″-24
14	16-213	Shock absorber
15	16-010	Bolt, hex, 1/2″-13, 5/8″ dia shoulder, x 1.2″ shoulder length
16	16-011	Washer, flat, 5/8″
17	18-035	Cover, swingarm pivot
18	N/A	Screw, set, M6-1 x 6mm
19	96-815	Bolt, hex, 3/4″-16 x 3″
20	96-913	Washer, lock, internal, 3/4″
21	16-070	Pivot tube
22	96-853	Nut, hex, 1/4″-20
23	96-903	Washer, lock, 1/4″
24	16-003	Swingarm
25	16-076	Guard, Belt
26	96-898	Washer, flat, 5/16″, chrome
27	96-038	BHSCS, 5/16″-24 x 1/2″, chrome
28	17-022	Bumper stop

ENGINE & TRANSMISSION MOUNTS, FRAME (SCOUT/SPIRIT)



No.	Part	Description
1	96-851	Nut, hex, 1/2″-13
2	96-902	Washer, lock, 1/2″
3	97-481	Spacer, 3/16″ thick x 1/8″ I.d. x 1¼″ o.d.
	97-482	Spacer, 1/4″ thick x 1/2″ I.d. x 1¼″ o.d.
	97-483	Spacer, 5/16″ thick x 1/2″ I.d. x 1¼″ o.d.
4	96-834	Bolt, hex, 3/8″-16 x 1¼″
5	96-904	Washer, lock, 3/8″
6	96-900	Washer, flat, thick, 3/8″ I.D.
7	94-007	Mount, coil/engine
8	96-940	Cable guide, 3/8″
9	96-895	Washer, flat, 3/8″
10	96-855	Nut, hex, 3/8″-24
11	95-379	Coil
12	94-008	Cover, coil
13	96-879	SHCS, 1/4″-20 x 1¾″
14	95-381	Mount, plate, coil
15	97-105	Bolt, hex, 1/2″-13 x 2½″
16	96-893	Washer, flat, 1/2″
17	96-836	Bolt, hex, 3/8″-24 x 1¼″
18	96-927	Washer, flat, 1/4″, chrome
19	96-806	BHSCS, 1/4″-20 x 3/4″ chrome
20	94-066	Horn
21	96-039	Bolt, hex, 3/8″-24 x 3¼″, grade 8
22	96-074	Nut, flanged, 3/8″-24
23	96-042	Bolt, hex, 3/8″-24 x 2″, grade 8
24	16-074	Frame, 2001 model year
25	96-075	FHSCS, 1/2″-13 x 1¼″
26	96-909	Washer, lock, internal, 1/2″
27	41-060	Buddy pegs, set
28	96-926	Nut, nylock, 3/8″-24
29	10-100	Transmission mount
30	96-836	Bolt, hex, 3/8″-24 x 1¼″, grade 5
31	19-941	Race, Steering Stem

SEAT (SCOUT)

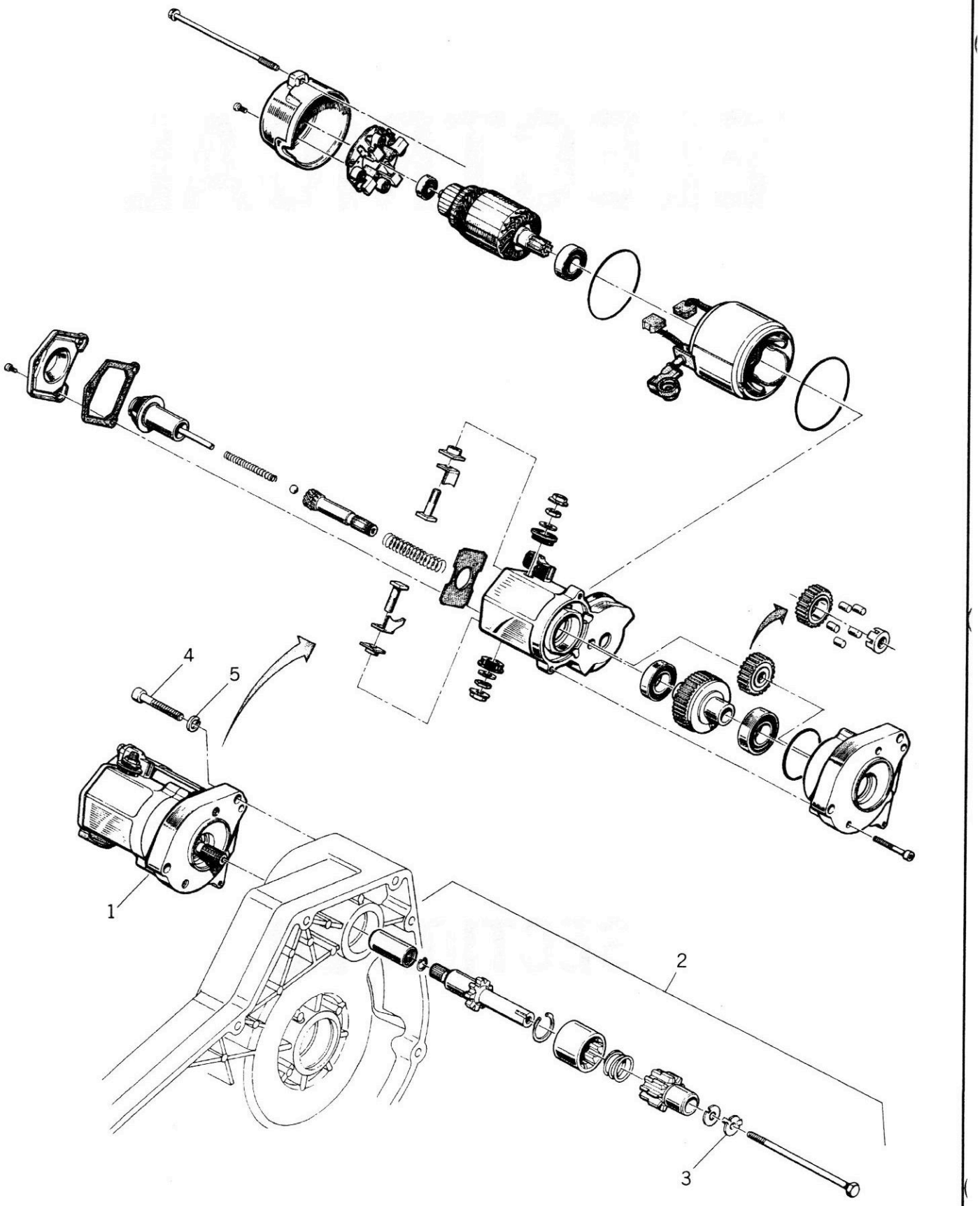


No.	Part	Description
1	96-806	BHSCS, 1/4″-20 x 3/4″, chrome
2	96-936	Washer, lock, 1/4″, chrome
3	96-927	Washer, flat, 1/4″, chrome
4	62-062	Seat
5	96-991	Washer, flat, 1/4″, nylon
6	96-914	Washer, flat, A.N., 1/4″, chrome
7	96-805	BHSCS, 1/2″-13 x 3/4″, chrome
8	97-360	BHSCS,1/4″-20 x 3/4″
9	96-894	Washer, flat, 1/4″
10	62-032	Bracket, seat

ELECTRICAL

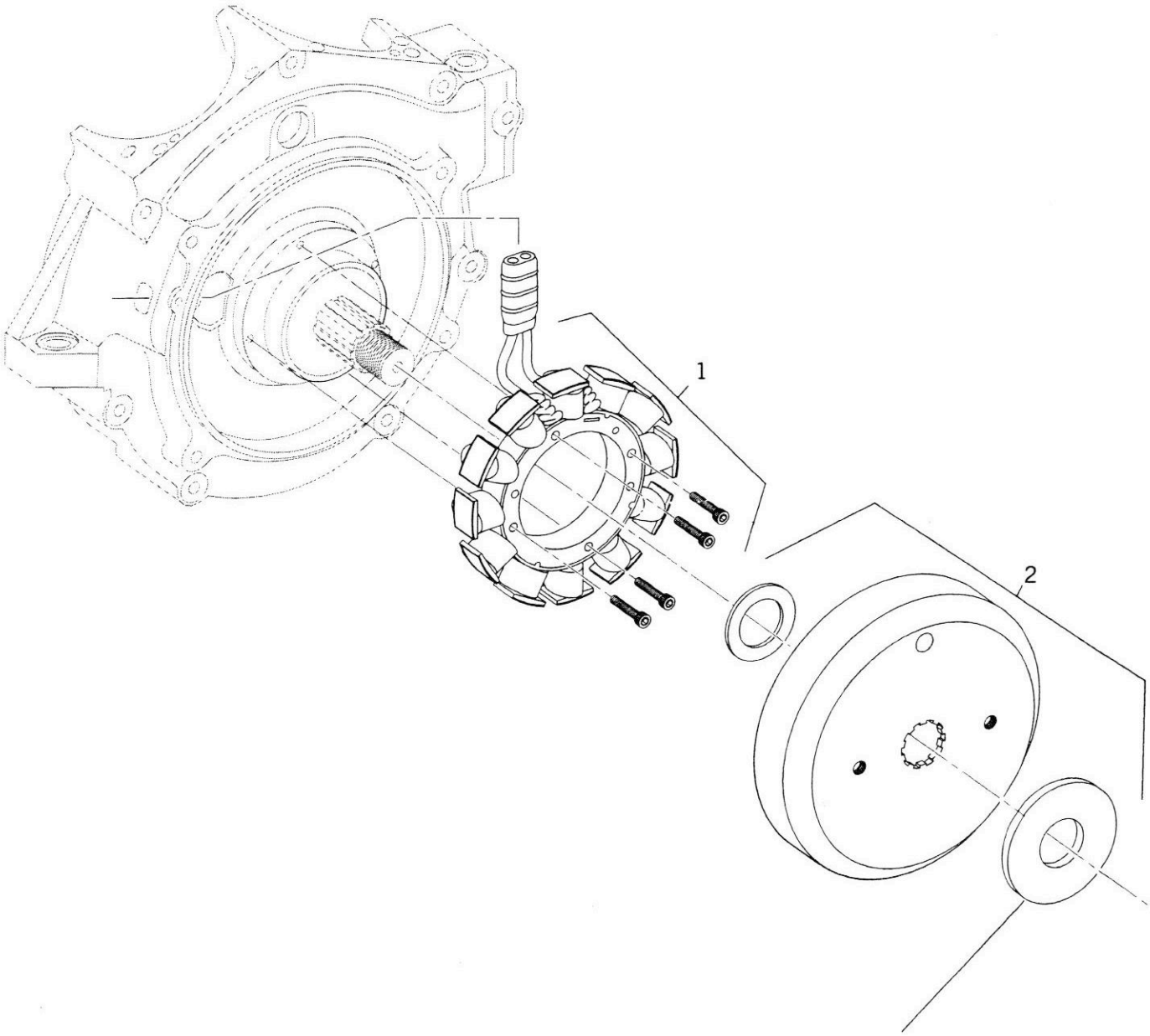
SECTION 20

STARTER & JACKSHAFT (CHIEF/SCOUT/SPIRIT)



No.	Part	Description
1	94-101	Starter, Black
	94-090	Starter, Polished
2	71-480	Jackshaft Assembly
3	71-475	Lock Tab
4	96-061	Bolt, SHCS, w/patch, 5/16″ x 2
5	96-905	Washer, Lock, 5/16″

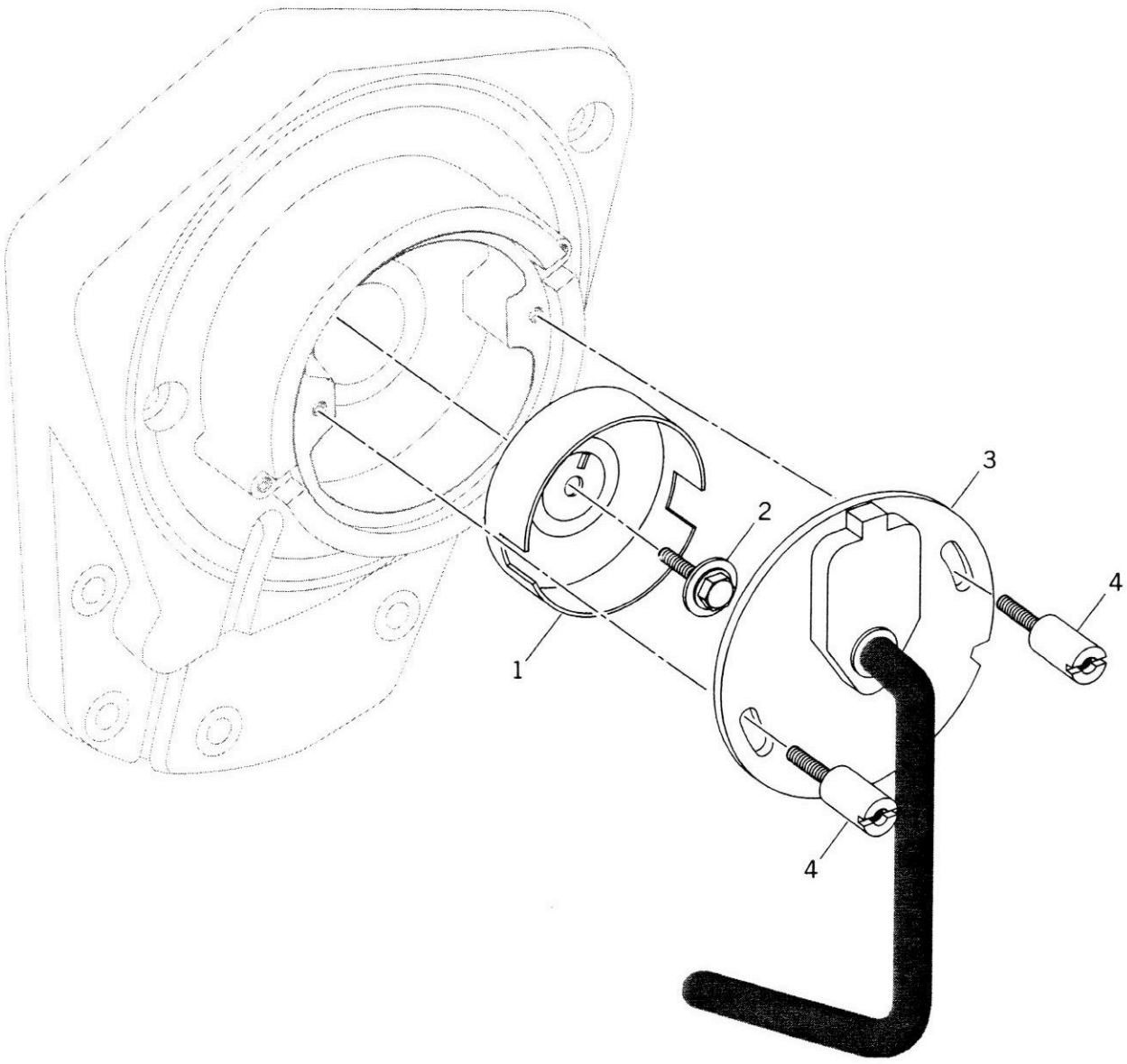
STATOR / ROTOR (CHIEF/SCOUT/SPIRIT)



.225˝ Thick, for dry clutch only
Use .150˝ thickness for wet clutch

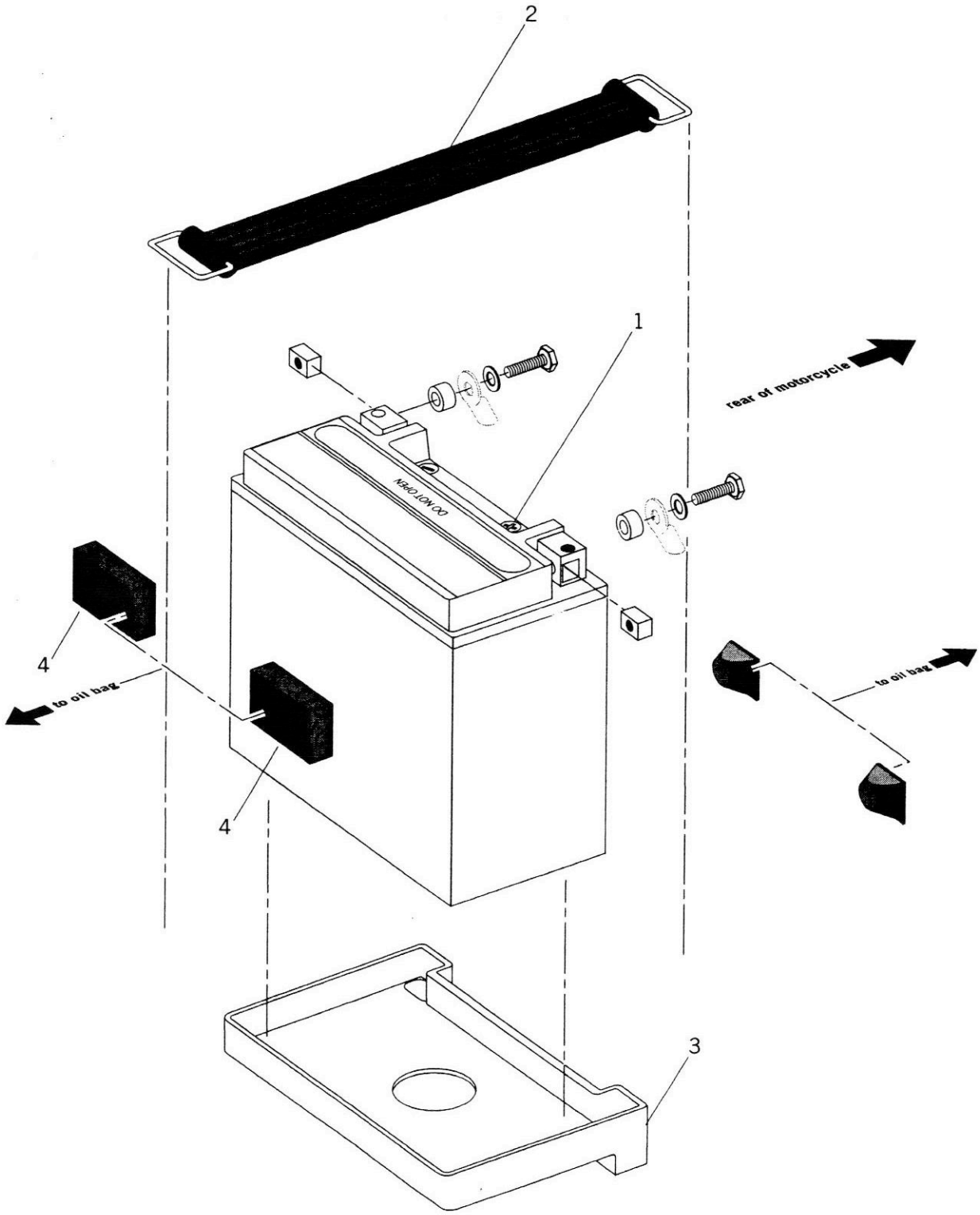
No.	Part	Description
1	94-079	Stator with Screws, 32 Amp, Single phase
2	94-102	Rotor with washers

TIMING PLATE (CHIEF/SCOUT/SPIRIT)



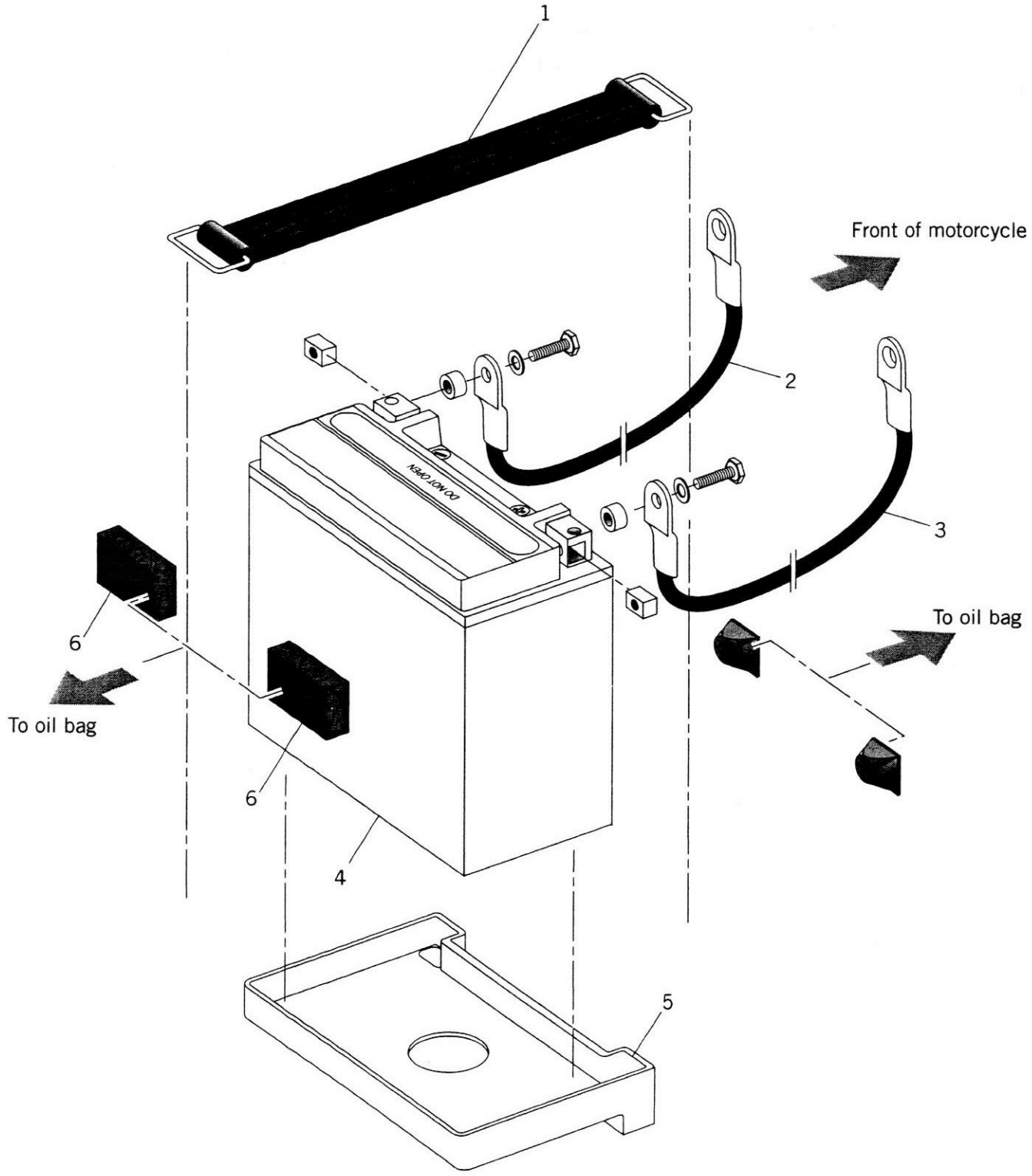
No.	Part	Description
1	00-120	Rotor Cup
2	00-121	Bolt, Ignition Rotor
3	94-150	Timing Plate
4	00-055	Screw, Timing Plate

BATTERY (CHIEF)

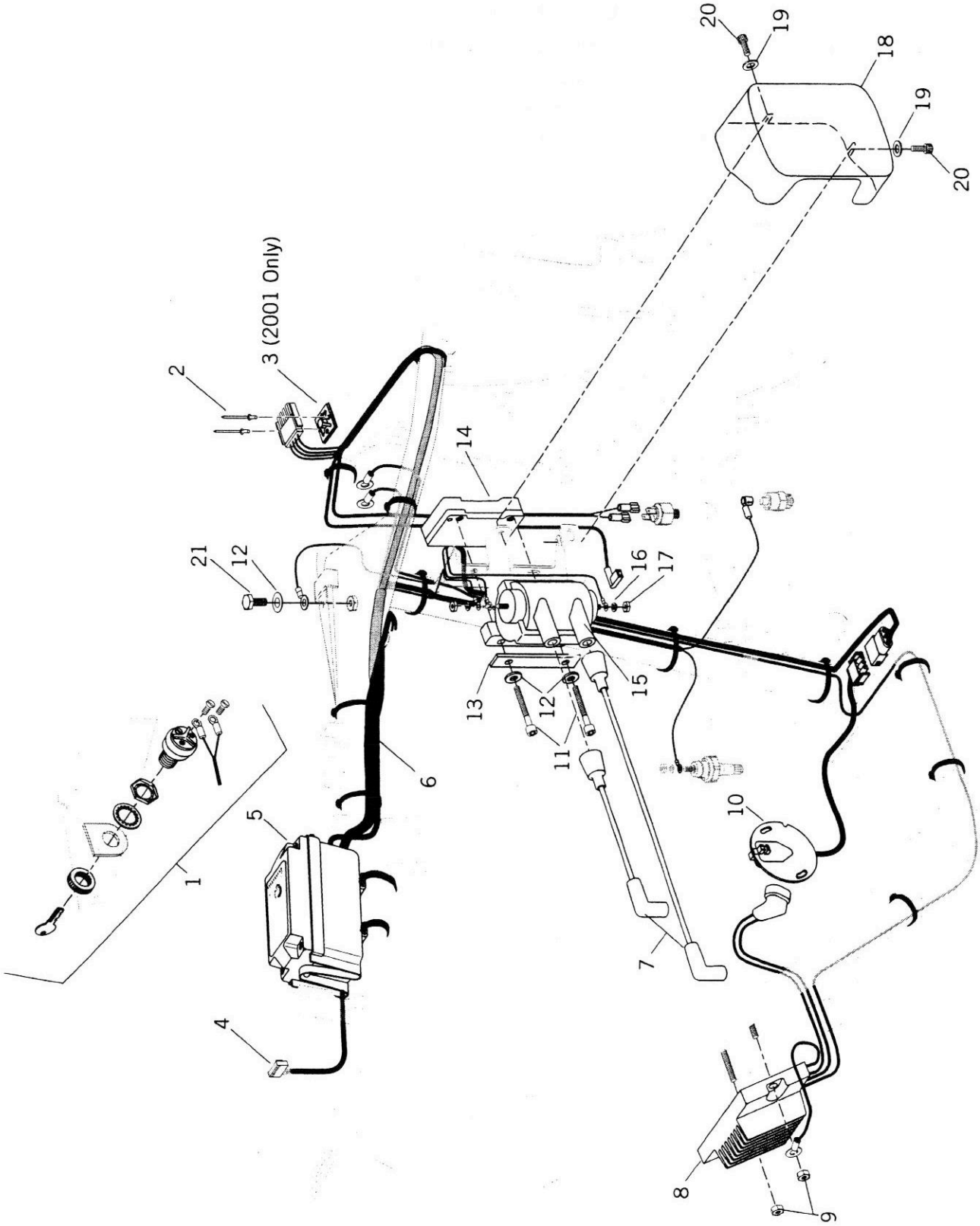


No.	Part	Description
1	n/a	Battery, Maintenance Free
2	95-940	Rubber tie-down
3	26-404	Battery Tray
4	95-943	Pad (cut to size)

BATTERY SCOUT/SPIRIT (2001)

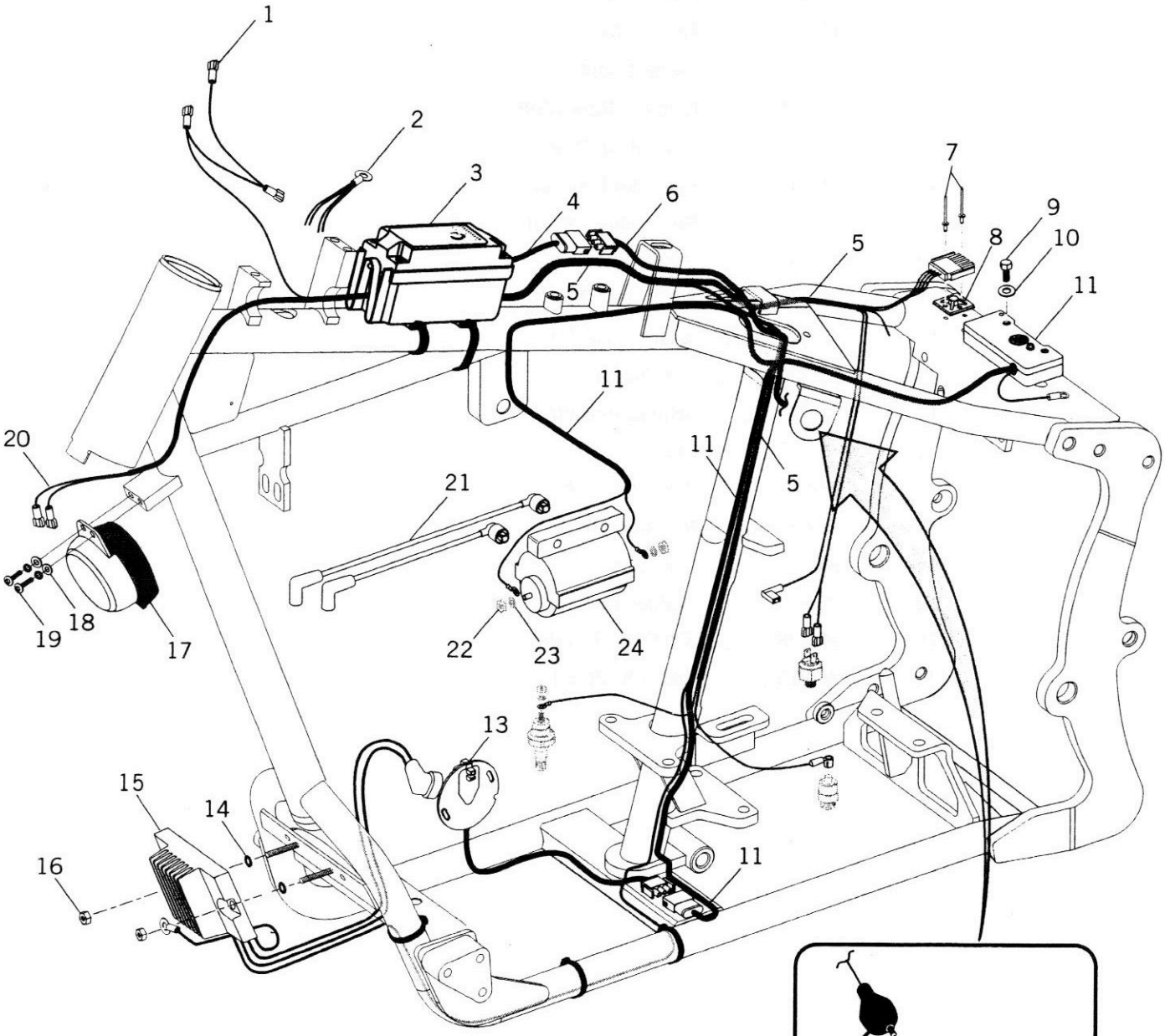


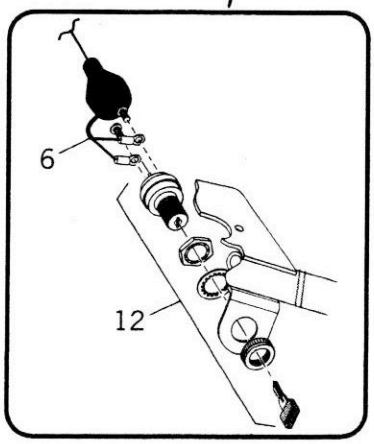
No.	Part	Description
1	95-940	Strap, battery
2	94-012	Cable, ground 10″
3	94-013	Cable, battery positive red, 12″
4	n/a	Battery, 12v sealed
5	26-404	Tray, battery
6	95-943	Pad (cut to size)


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No.	Part	Description
1	94-015	Switch & Key
2	96-989	Rivit, 1/8″ x 1/4″
3	96-620	Mount, Zip Tie
4	94-130	Patch Cable
5	94-076	Harness Controller
6	95-071	Harness, Main Wiring
7	94-080	Spark Plug Wires
8	94-034	Regulator/Rectifier
9	96-857	Nut, K-lock 1/4″-20
10	94-150	Trigger Plate
11	96-879	SHCS, 1/4″-20x1¾″
12	96-894	Washer, Flat, 1/4″
13	95-380	Coil Support
14	94-020	Module, Ignition
15	95-379	Coil
16	96-901	Washer, Flat, #10
17	96-854	Nut, Hex, 10-32
18	95-376	Coil, Cover
19	96-933	Washer, Flat, 1/8″
20	96-838	SHCS, 10-32 x 3/8″
21	96-813	Bolt, 1/4″-20 x 1/2″

ELECTRICAL COMPONENTS (2001 SCOUT/SPIRIT)





Updated switch used on '02 models.
Must purchase 4, 6 & 12.

No.	Part	Description
1	94-023	Harness, auxilary wiring
2	94-195	4-way ground
3	94-076	Harness controller
4	94-256	Harness, ignition switch adaptor
5	94-031	Harness, main
6	94-072	Harness, ignition switch
7	96-989	Rivet, 1/8″ x 1/4″
8	96-620	Mount, zip tie
9	97-099	Bolt, hex, 1/4"-20 x 1¼″
10	96-916	Washer, flat, 1/4″ A.N.
11	94-032	Module, ignition
12	94-255	Switch, ignition
13	94-150	Trigger plate
14	96-906	Washer, star, 1/4″
15	94-034	Regulator/rectifier
16	96-857	Nut, 1/4″-20 hex
17	94-066	Horn
18	96-927	Washer, flat, 1/4″, chrome
19	96-806	BHSCS, 1/4″-20 x 3/4″, chrome
20	94-078	Harness, horn
21	94-085	Plug wire set, black
22	96-854	Nut, hex, #10
23	96-901	Washer, lock, #10
24	95-379	Coil, ignition
25	99-123	TXIndianRiders.com

WIRING SCHEMATIC

SECTION 21

WIRING SCHEMATIC

