INDIAN MOTORCYCLE PARTS CATALOG

2003 CHIEF

PRINTED JUNE 2003

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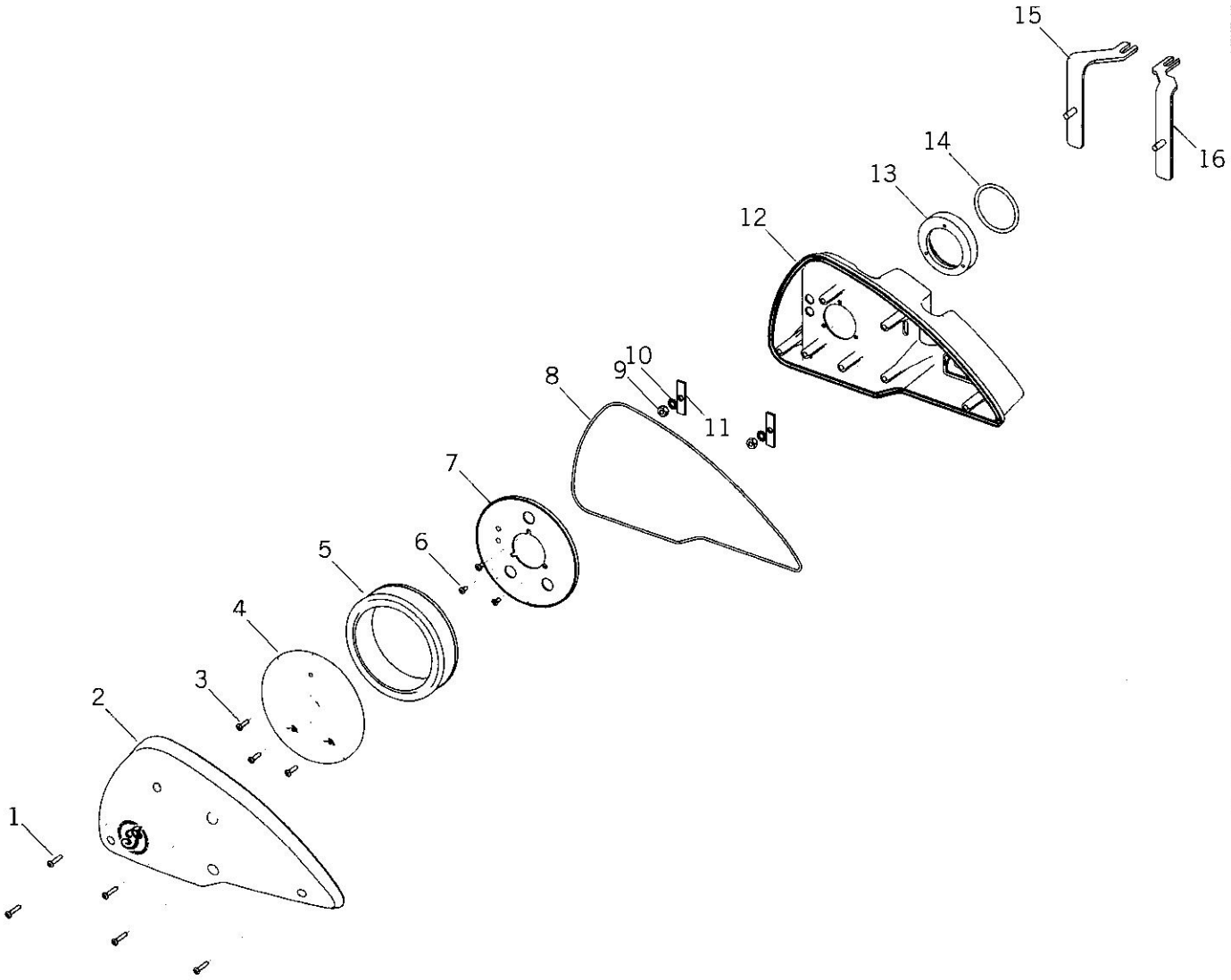
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AIR BOX

SECTION 1

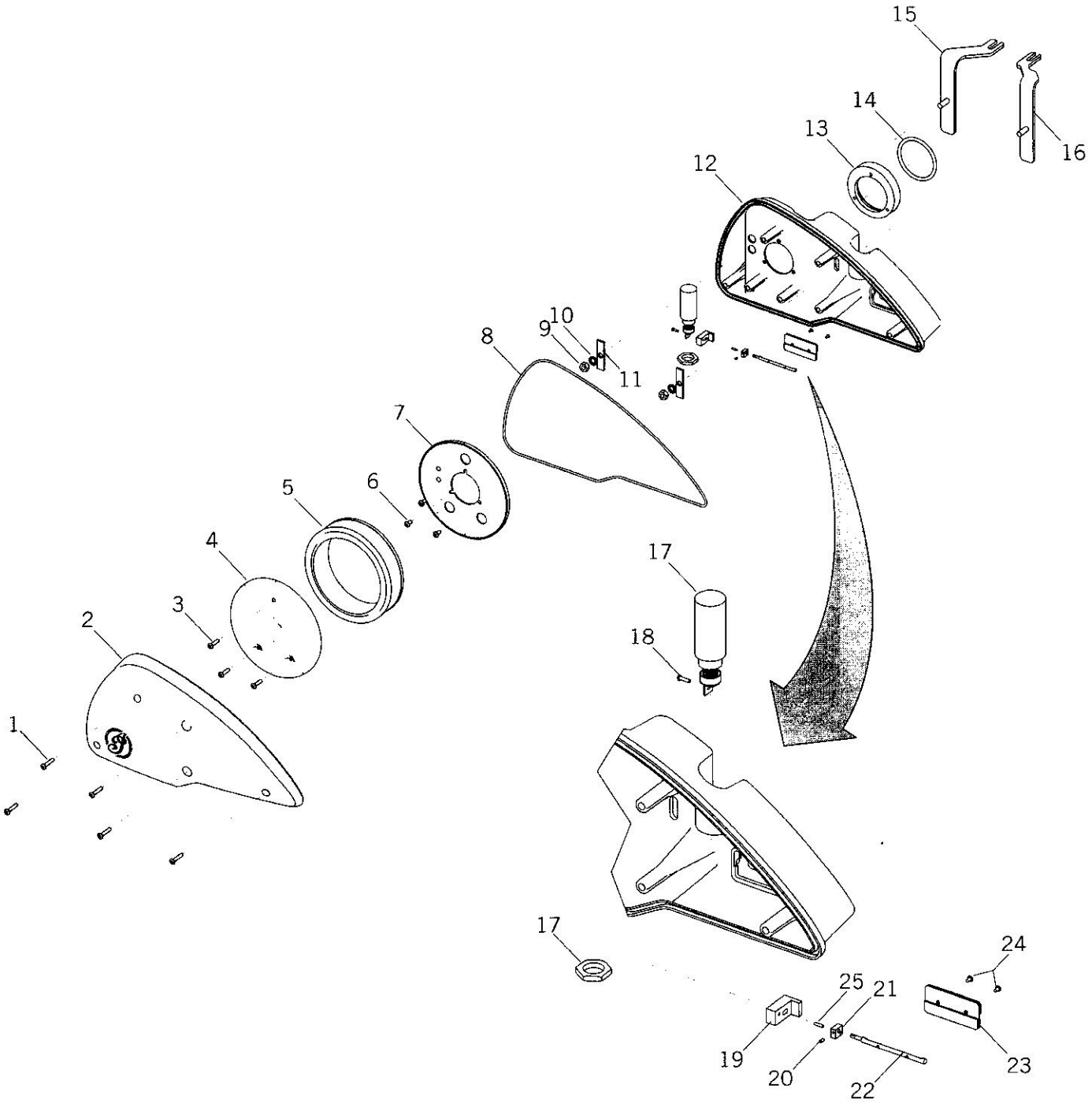
AIR BOX-49 STATE



00142-A

No.	Part	Description
1	01-871	Screw, button head cap, 10-24 x 1" stainless steel
2	01-866	Cover, air box
3	01-873	Screw, button head cap, 10-24 x 3/4" stainless steel
4	01-856	Filter plate, front
5	01-858	Filter, 1½" thick, synthetic
6	01-859	Screw, button head cap, 10-24 x 3/8", stainless steel
7	01-857	Filter plate, rear
8	01-874	Seal, air box, 1/8" cord, nitril
9	96-850	Nut, hex 5/16"-18
10	96-907	Washer, lock, external tooth, 5/16"
11	01-879	Bearing plate
12	00-168	Backing plate, air box
13	01-864	Carburetor adaptor
14	01-854	O-ring, 3", buna-n
15	01-876	Mounting bracket, air box, front
16	01-877	Mounting bracket, air box, rear

AIR BOX-CALIFORNIA



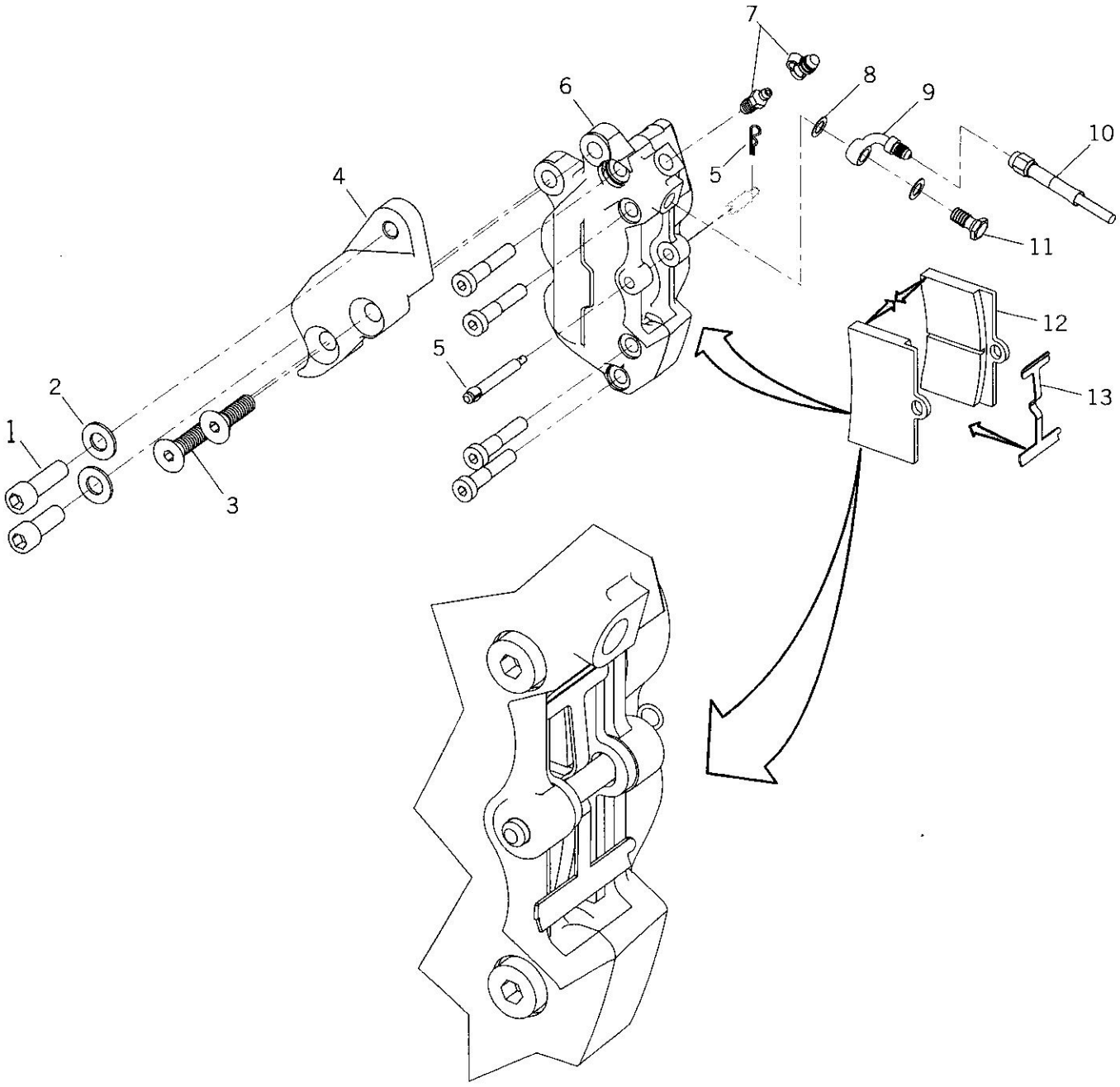
00141-A

No.	Part	Description
1	01-871	Screw, button head cap, 10-24 x 1" stainless steel
2	01-866	Cover, air box
3	01-873	Screw, button head cap, 10-24 x 3/4" stainless steel
4	01-856	Filter plate, front
5	01-858	Filter, 1½" thick, synthetic
6	01-859	Screw, button head cap, 10-24 x 3/8", stainless steel
7	01-857	Filter plate, rear
8	01-874	Seal, air box, 1/8" cord, nitril
9	96-850	Nut, hex 5/16"-18
10	96-907	Washer, lock, external tooth, 5/16"
11	01-879	Bearing plate
12	00-168	Backing plate, air box
13	01-864	Carburetor adaptor
14	01-854	O-ring, 3", buna-n
15	01-876	Mounting bracket, air box, front
16	01-877	Mounting bracket, air box, rear
17	01-900	Solenoid
18	01-855	Screw, button head socket cap 3-48 x 3/8"
19	00-172	Solenoid link
20	01-853	screw, socket head cap, cup point 3-48 x 3/16", stainless steel
21	01-862	Evap. Door shaft link
22	01-863	Evap door shaft
23	01-168	Evap door
24	01-865	Screw, button head cap, 4-40 x 3/16", stainless steel
25	01-852	Dowel pin, 3/32" x 3/18", stainless steel

BRAKES

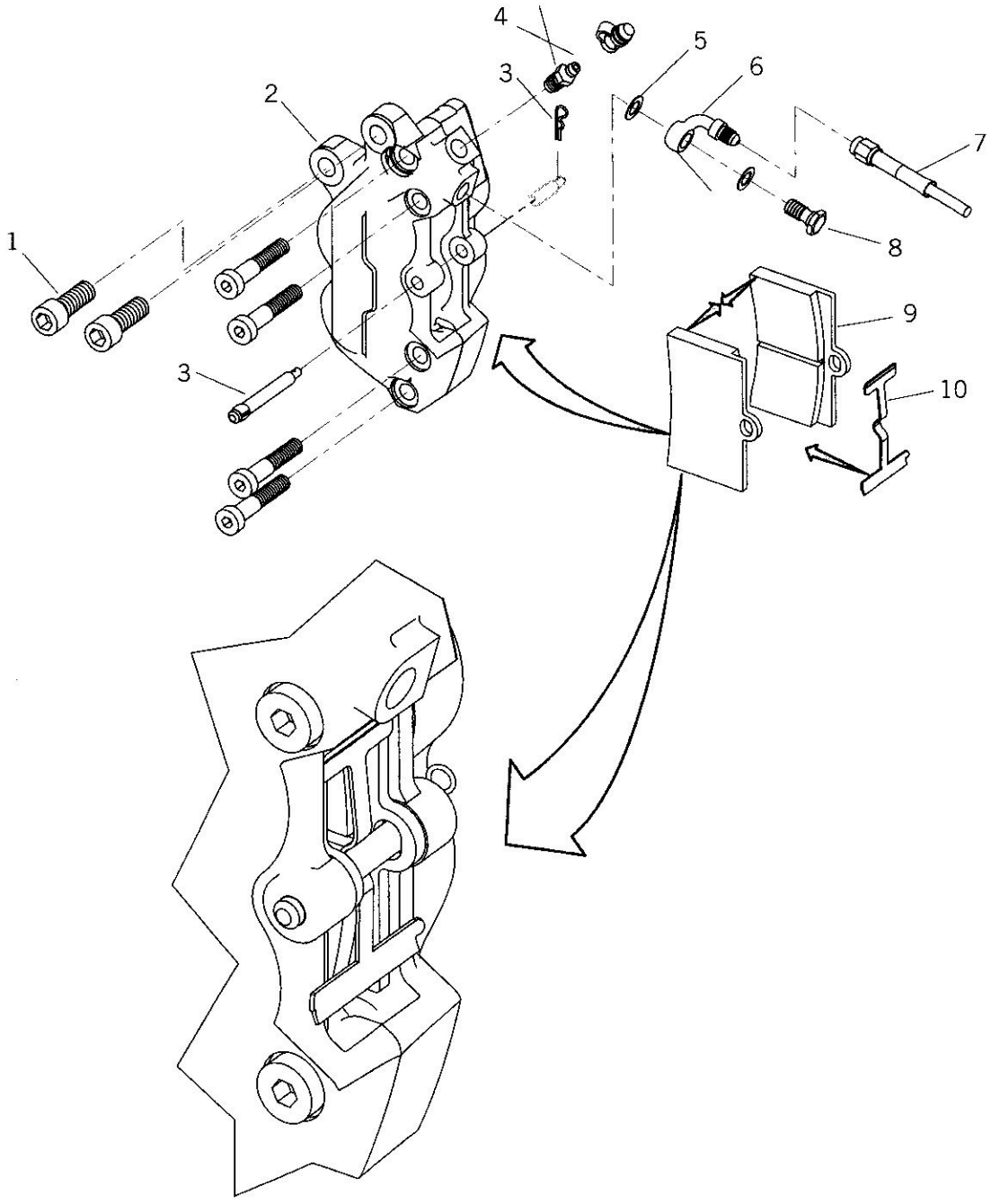
SECTION 2

FRONT BRAKE CALIPER WITH HANGER FOR ILM FORKS



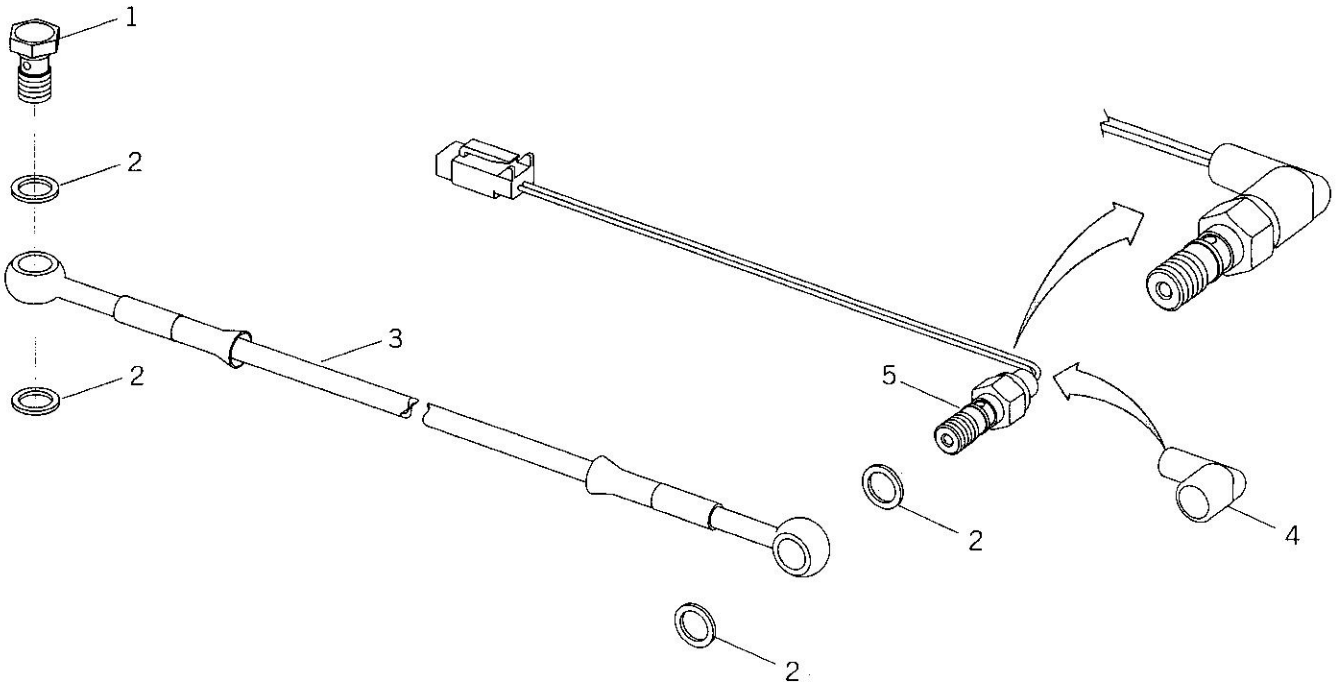
No.	Part	Description
1	96-402	Screw, socket head cap, 3/8″-16 x 1⅛″
2	96-501	Washer, flat, .630″ od x .390″ x .105″ THICK
3	50-056	Screw, flat head socket cap, M10 x 30mm
4	50-055	Hanger
5	50-066	Pin, brake pad retaining with clip
6	50-053	Caliper, front
7	50-067	Bleeder with rubber cap
8	50-018	Washer, copper crush, 10mm
9	50-014	Banjo adaptor, 90 degree, 10mm
10	50-013	Brake line, 46″
11	50-060	Bolt, banjo, M10 x 1.0 x 18mm
12	50-061	Brake pads
13	50-068	Anti-rattle clip

FRONT BRAKE CALIPER USED WITH PAIOLI FORKS



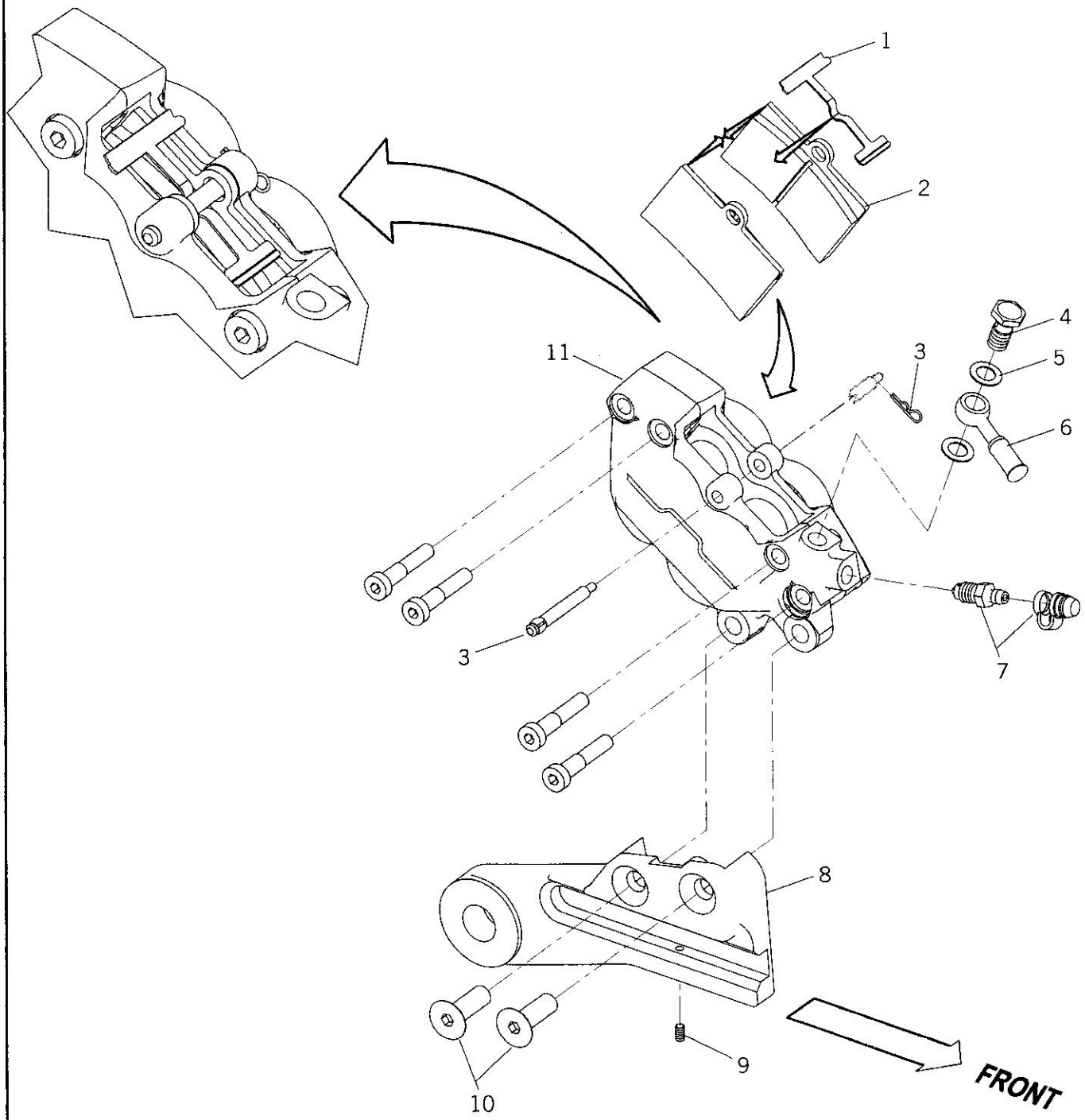
No.	Part	Description
1	50-069	Screw, socket head cap, M10-1.25 x 28mm
2	50-053	Caliper, front, Brembo
3	50-066	Pin, brake pad retaining with clip
4	50-067	Bleeder with rubber cap
5	50-018	Washer, copper crush, 10mm
6	50-014	Banjo adaptor, 90 degree, 10mm
7	50-013	Brake line, 46"
8	50-060	Bolt, banjo, M10 x 1.0 x 18mm
9	50-061	Brake pads
10	50-068	Spring, brake pad, anti-rattle clip

REAR BRAKELINE



No.	Part	Description
1	50-060	Banjo bolt, metric, 10mm x 1.0 x 18
2	50-018	Washer, flat copper crush 10mm id
3	50-042	Brake line
4	94-168	Boot, rubber, 90
5	94-083	Banjo bolt, 3/8″-24 x 5/8″ with brake switch

REAR BRAKE CALIPER



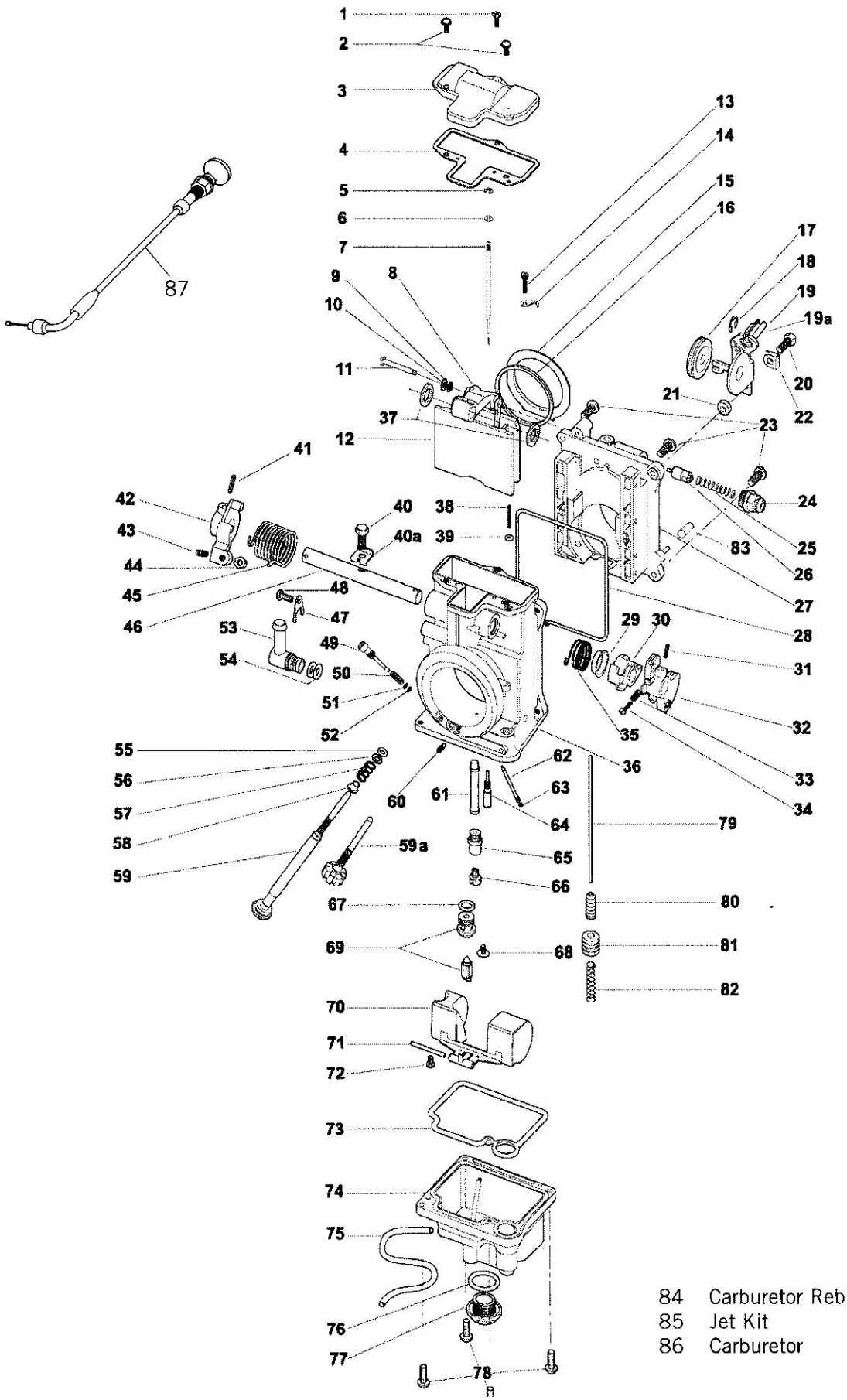
00058-A

No.	Part	Description
1	50-068	Spring, brake pad, anti-rattle clip
2	50-062	Brake pads
3	50-066	Pin, brake retaining with clip
4	50-060	Bolt , banjo, M10 x 1.0 x 18mm
5	50-018	Washer, copper crush, 10mm
6	50-042	Brake line
7	50-067	Bleeder with rubber cap
8	50-075	Hanger, rear brake caliper, Brembo steel, black finish
9	96-341	Screw, set, 1/4˝-20 x 3/8˝ with lock patch
10	50-056	Screw, socket head cap, M10 x 30mm
11	50-054	Caliper, rear, with pads

CARBURETOR

SECTION 3

CARBURETOR

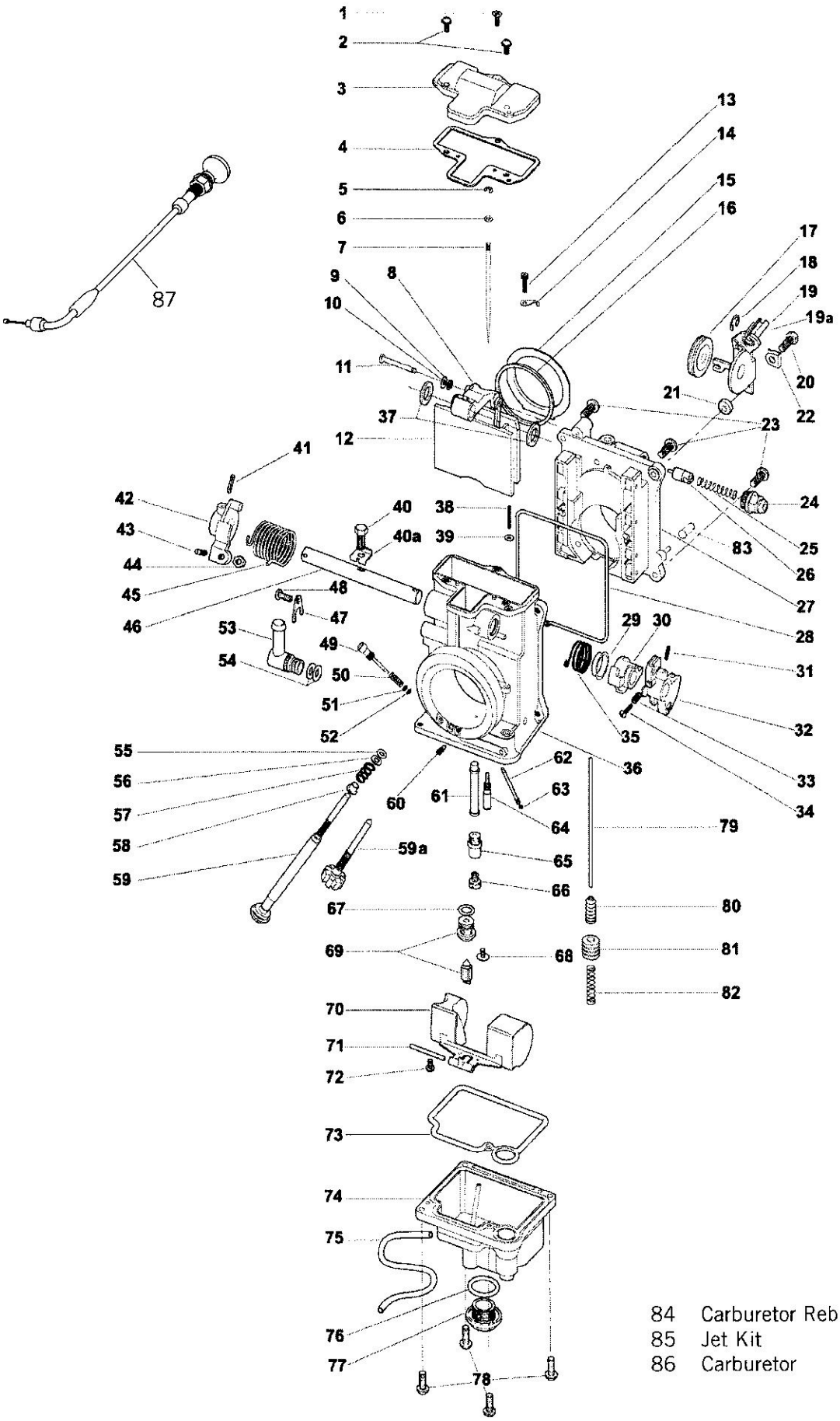


84 Carburetor Rebuild Kit
85 Jet Kit
86 Carburetor

00071-A

No.	Part	Description
1	01-524	Screw, flat head phillips, top cover
2	01-405	Screw, button head phillips, top cover
3	01-406	Cover, top
4	01-407	Gasket, top cover
5	01-408	E-ring, jet needle
6	01-409	Washer, nylon, jet needle
7		Jet needle
	01-499	98 ▲ LEANER
	01-410	97
	01-496	96
	01-495	95 ▼ RICHER
8	01-411	Lever, throttle valve
9	01-412	E-ring, link lever
10	01-413	Packing, link lever
11	01-414	Pin, link lever
12	01-415	Throttle valve
13	01-416	Screw, needle retainer
14	01-417	Clip, needle retainer
15	01-418	Ring, sealing, throttle valve
16	01-419	Seal, throttle valve
17	01-420	Pulley, cable bracket
18	01-421	E-ring, cable bracket
19	01-422	Bracket assembly, cable
20	01-423	Bolt, cable bracket
21	01-424	Spacer, cable bracket
22	01-425	Plate, lock tab
23	01-497	Screw,
24	01-426	Starter nut, choke
25	01-427	Spring, starter plunger
26	01-428	Starter plunger
27	N/A	Body assy,
28	01-429	Seal, spigot body
29	01-430	Ring, steel
30	01-431	Lever
31	01-432	Pin, throttle lever
32	01-433	Lever, throttle
33	01-434	Spring, accelerator pump
34	01-435	Screw, accelerator pump adjusting
35	01-436	Spring, accelerator pump
36	N/A	Mixing body
37	N/A	Packing, shaft plastic
38	01-438	Adjusting screw, accelerator pump

CARBURETOR

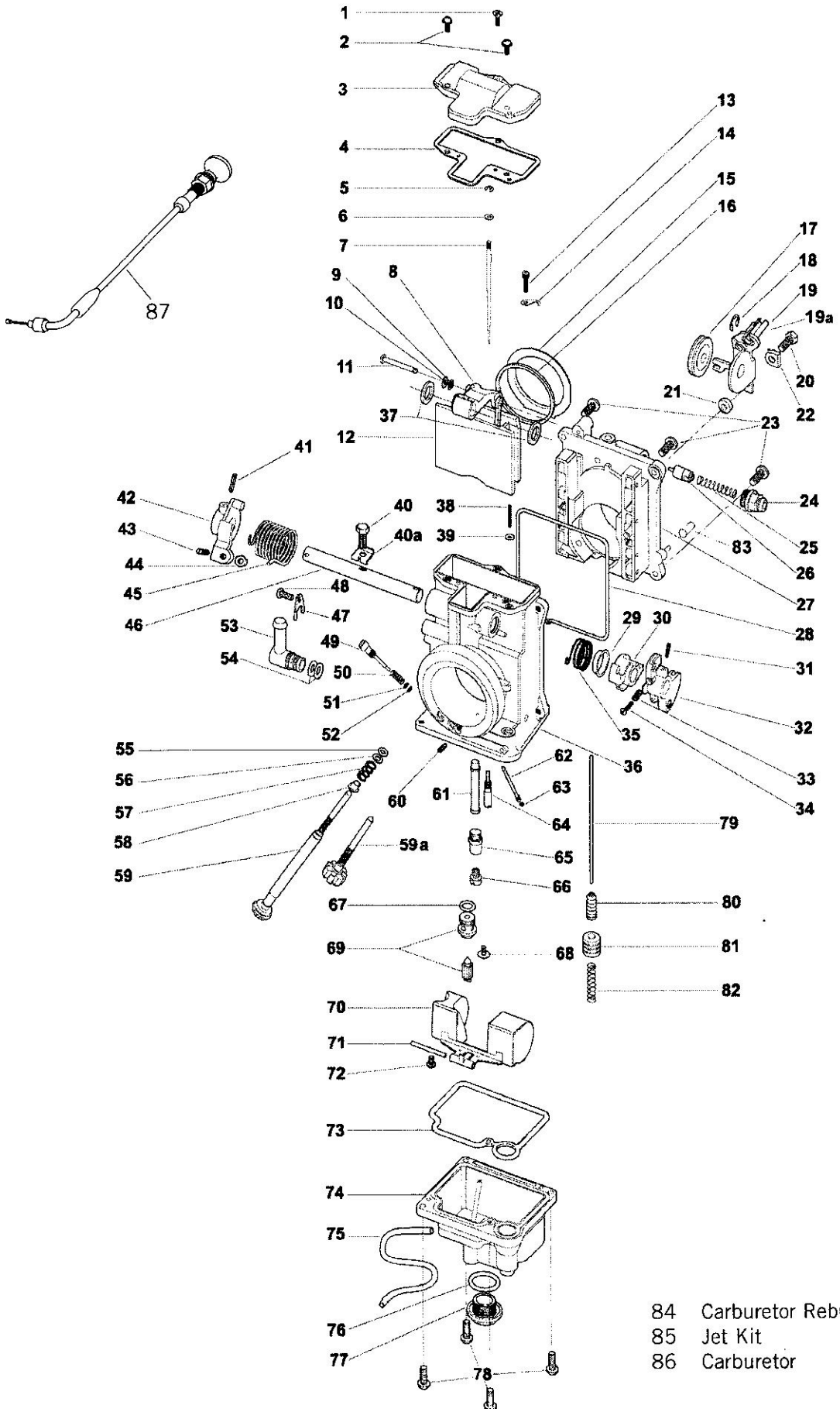


84 Carburetor Rebuild Kit
85 Jet Kit
86 Carburetor

00071-A

No.	Part	Description
39	01-439	O-ring, accelerator pump
40	01-440	Bolt, lever to shaft retaining
40a	01-441	Lock tab, shaft
41	01-422	Pin, accelerator pump lever
42	01-443	Lever return spring
43	01-444	Screw, throttle stop
44	01-445	Nut, throttle stop
45	01-446	Spring, throttle return
46	01-447	Shaft, throttle
47	01-448	Plate, fuel joint retainer
48	01-449	Screw, fuel joint retainer
49	01-450	Screw, pilot air adjusting
50	01-451	Spring, pilot air screw
51	01-452	Washer, pilot air screw
52	01-453	O-ring, pilot air screw
53	01-454	Fuel joint
54	01-455	O-ring, fuel joint
55	01-456	Packing, idle adjuster
56	01-457	Washer, idle adjuster (steel)
57	01-458	Spring, idle adjuster
58	01-459	Ring, idle adjuster (brass)
59	01-460	Idle adjuster assy, long
59a	01-461	Idle adjuster assy, short
60	01-462	Air jet, blank
61	01-463	Needle jet, 723 series
62	Nozzle, accelerator pump	
	01-500	50 — LEANER
	01-501	60
	01-464	70
	01-502	75 — RICHER
63	01-465	O-ring accelerator pump
64	Pilot jet	
	01-510	20 — LEANER
	01-505	22.5
	01-466	25
	01-506	27.5
	01-507	30
	01-508	32.5 — RICHER
	01-509	35

CARBURETOR



84 Carburetor Rebuild Kit
85 Jet Kit
86 Carburetor

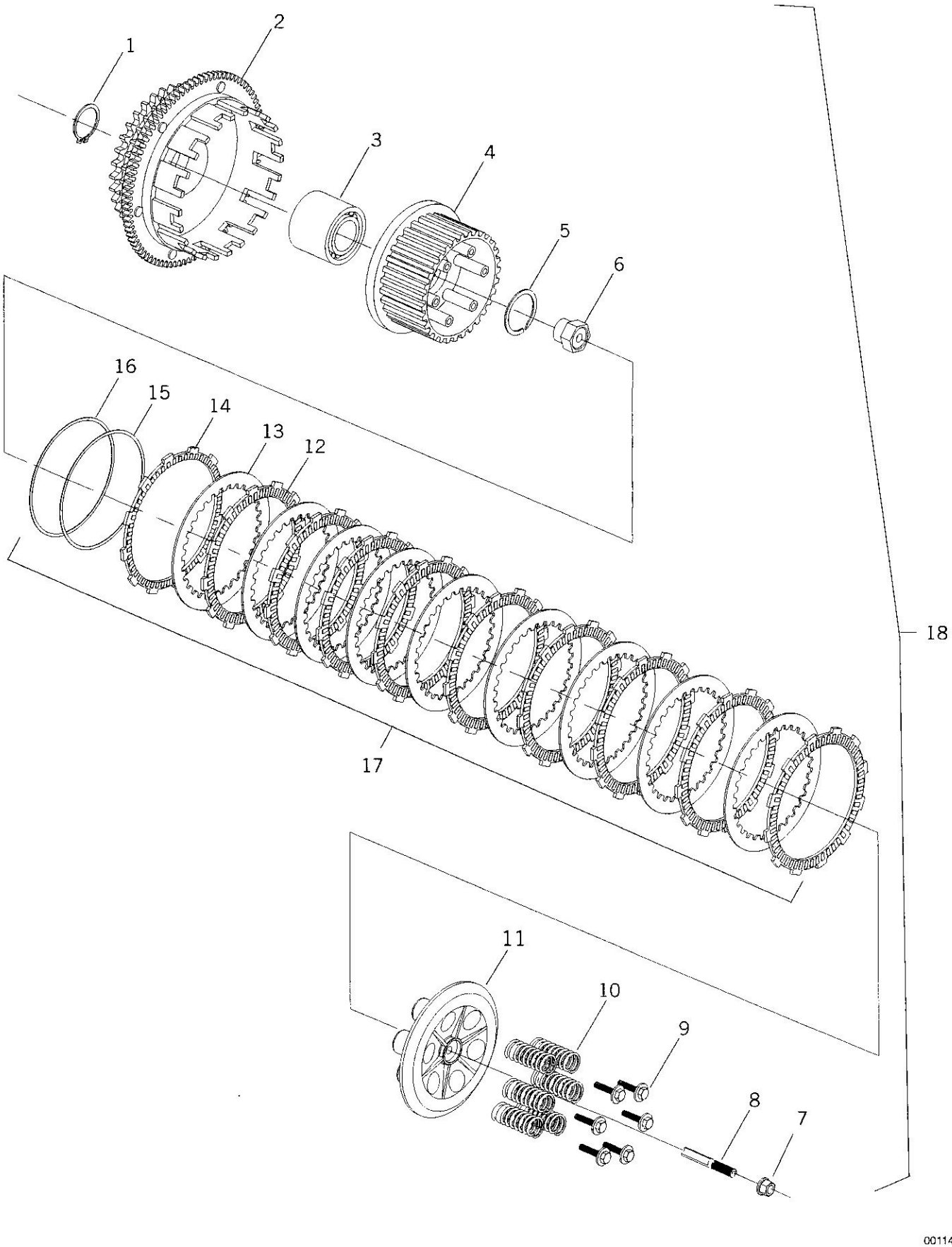
00071-A

No.	Part	Description
66	Main jet	
	01-519	150
	01-520	.....152.5
	01-511	.....155 ▲ LEANER
	01-512	.....157.5
	01-468	160
	01-513	.....162.5
	01-514	165
	01-515	.....167.5
	01-516	.....170 ▼ RICHER
	01-517	.....172.5
	01-518	175
67	01-469	.....O-ring, needle valve
68	01-470	.....Screw, w/washer, needle valve retainer
69	01-471	.....Needle valve assy
70	01-472	.....Float assy
71	01-473	.....Pin, float
72	01-474	.....Screw, float pin
73	01-475	.....Seal. Float bowl
74	01-476	.....Float chamber body
75	01-477	.....Hose, overflow
76	01-478	.....O-ring, drain plug
77	01-479	.....Drain plug
78	01-489	.....Screw, float bowl
79	01-490	.....Rod, accelerator pump
80	01-491	.....Boot, accelerator pump
81	01-492	.....Plunger, accelerator pump
82	01-493	.....Spring, accelerator pump
83	01-494	.....Cap, rubber, purge port
84	01-504	.....Rebuild kit
85	01-521	.....Jet kit
86	00-176	.....Carburetor with choke cable
87	01-215	.....Choke cable

CLUTCH

SECTION 4

CLUTCH

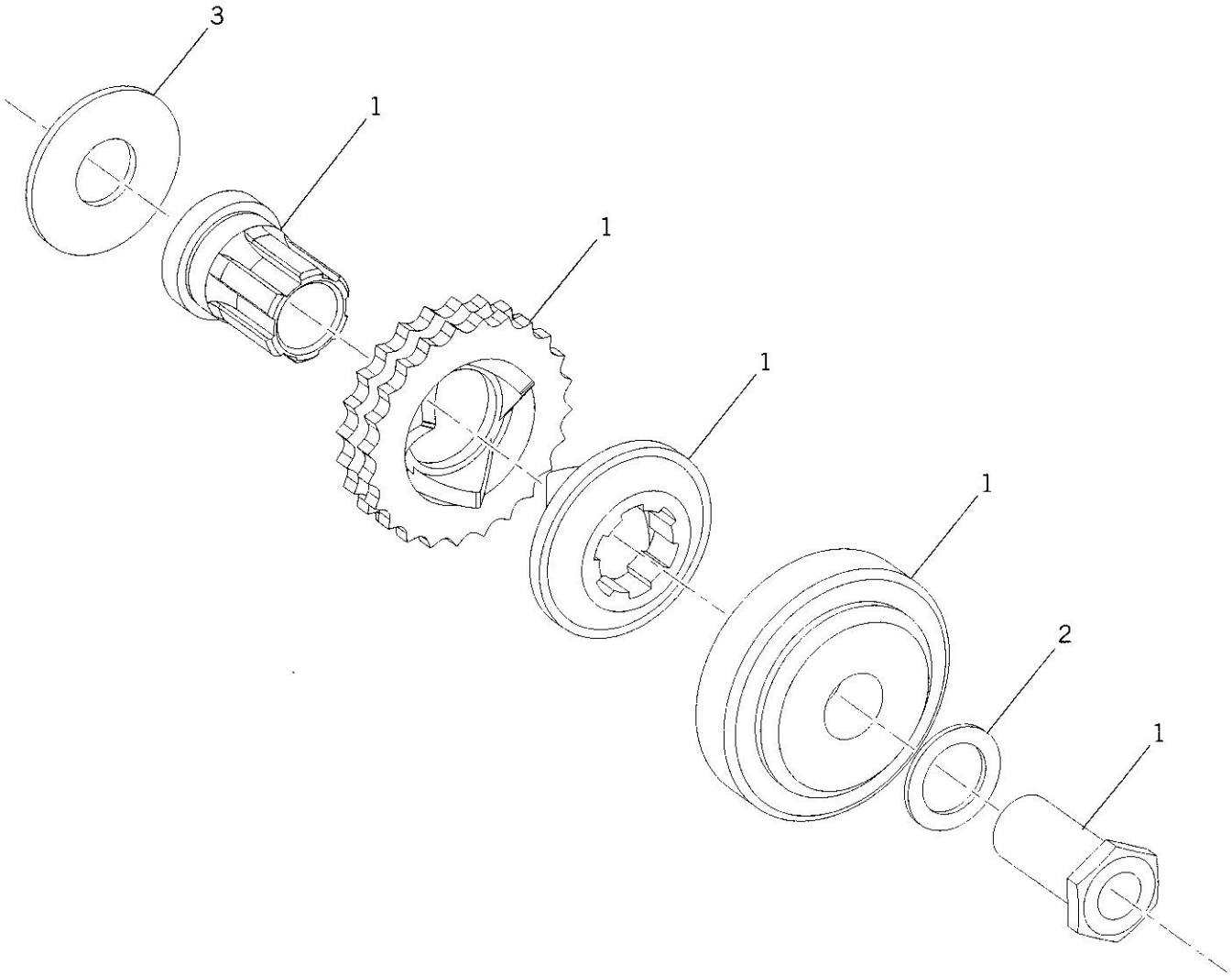


No.	Part	Description
1	71-113	Snap Ring Corclip EX35
2	71-100	Clutch Outer Comp
3	N/A	Bearing (with hub assembly Only)
4	71-101	Clutch Center Comp
5	N/A	Snap Ring (with hub assembly only)
6	97-582	Nut, Clutch Hub with Seal
7	71-115	Adjuster Screw Nut
8	71-114	Adjuster Screw
9	71-112	Bolt, Flange
10	71-108	Spring
11	71-105	Pressure Plate
12	71-103	Friction Plate
13	71-102	Steel Plate
14	71-104	Friction Spacer Plate
15	71-107	Judder Spring
16	71-106	Judder Spring Seat
17	n/a	Plate Set
18	71-000	Complete Clutch Assembly

COMPENSATING SPROCKET

SECTION 5

COMPENSATING SPROCKET



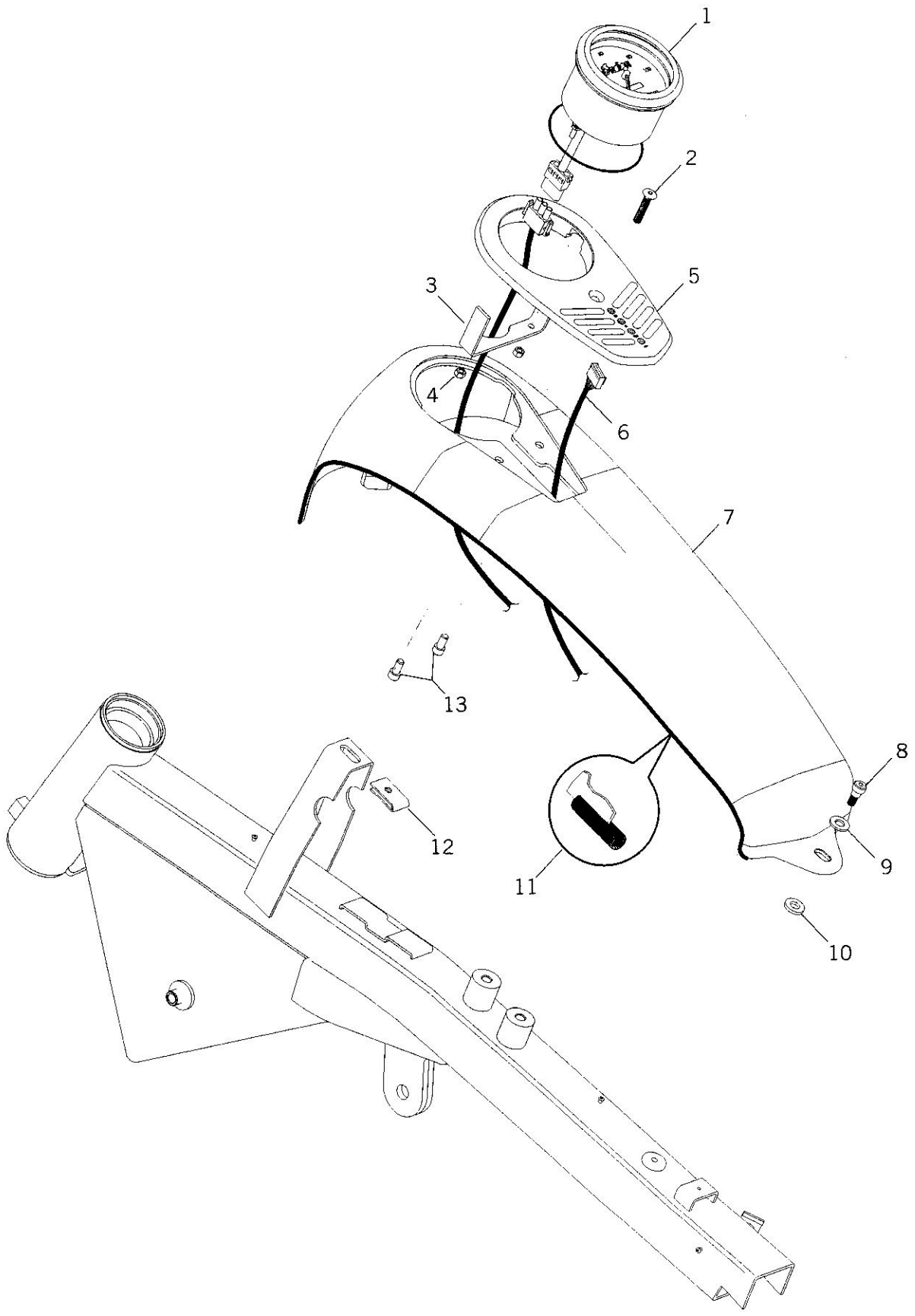
00115-A

No.	Part	Description
1	71-481	.....Complete Assembly Only
2	96-844	.....Washer, Flat, 1.125″ i.d. x 1¾″ o.d. x .100″ thick
3	96-241	.....Washer, Flat, 1⅛″ i.d. x 2.8″ o.d. x .150″ thick

DASH, BEZEL & SPEEDOMETER

SECTION 6

DASH, BEZEL & SPEEDOMETER



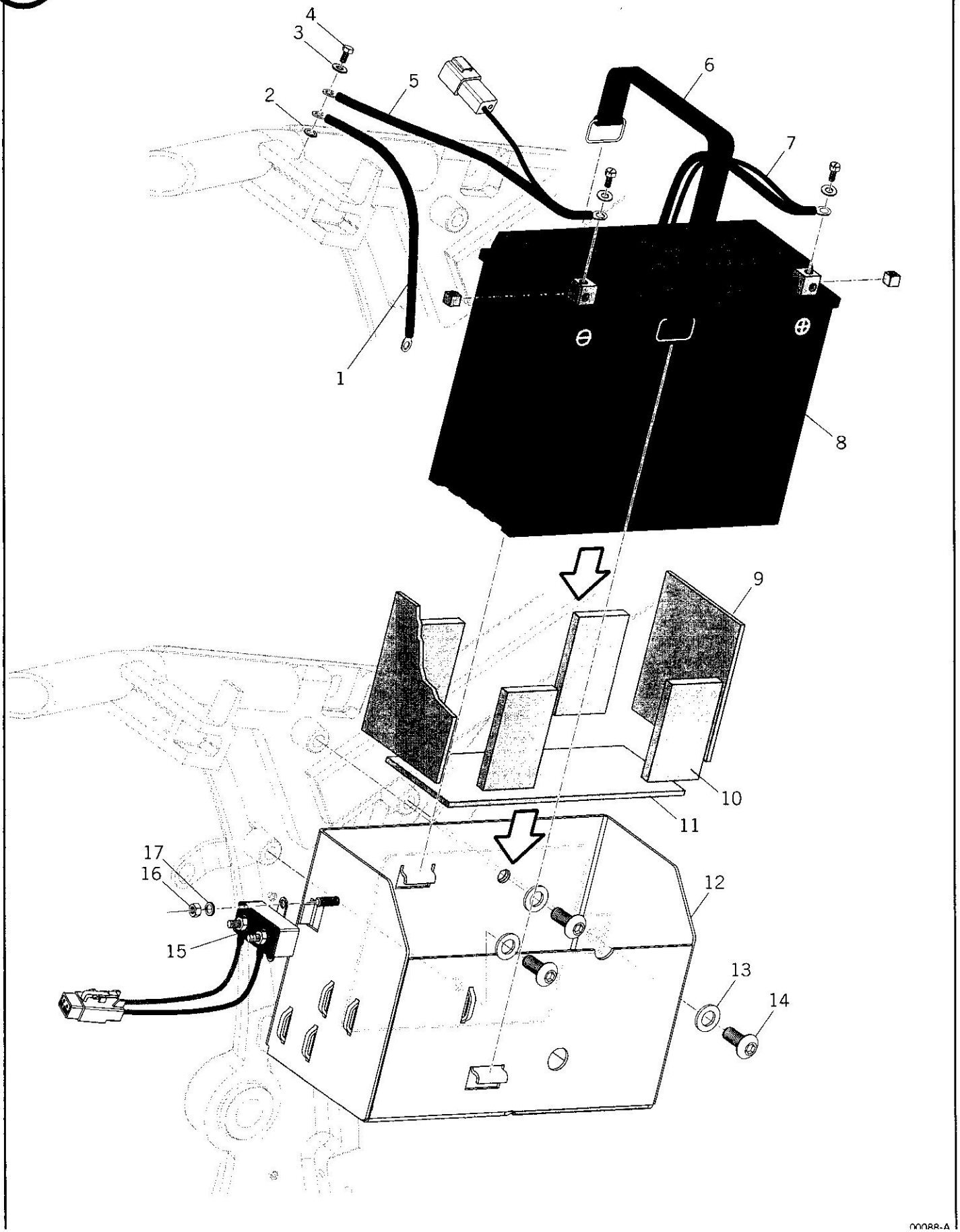
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No.	Part	Description
1	56-076	Speedometer, MPH, white face, electronic, with shortened mounting studs
	56-077	Speedometer, Kph, white face, electronic, with shortened mounting studs
2	96-439	Screw, flat head socket cap, 1/4"-20 x 1½", chrome
3	56-050	Bracket, speedometer, stamped
4	97-009	Nut, nylock, 8-32, zinc
5	56-052	Bezel, dash, 5.5 gallon fuel tanks
6	94-262	Harness, bezel
7	Dash by color	
	89-311	Black
	89-312	Red Metallic
	26-640	Blackberry metallic
	26-641	Deep red
	89-375	Copper
	89-376	Blue Metallic
	89-687	Century Red, Vintage Chief
8	96-385	Screw, socket head shoulder, 5/16" x 1/4" shoulder, 1/4"-20 thread
9	96-896	Washer, flat, 5/16", SAE
10	96-383	Washer, rubber, damping, 1/4"
11	26-619	Moulding, dash, 26.5" long
12	96-366	Nut, extruded U, 1/4"-20
13	96-255	Screw, button head socket cap, 1/4"-20 x 3/8"

ELECTRICAL

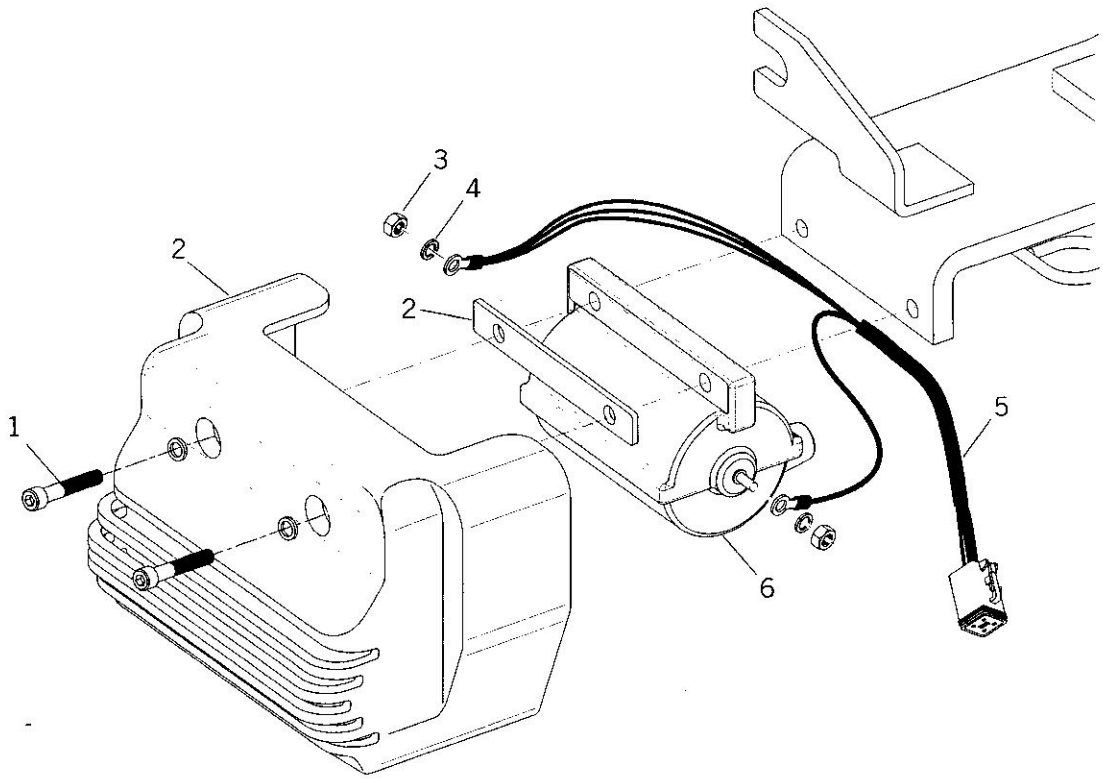
SECTION 7

BATTERY, BATTERY BOX & CABLES

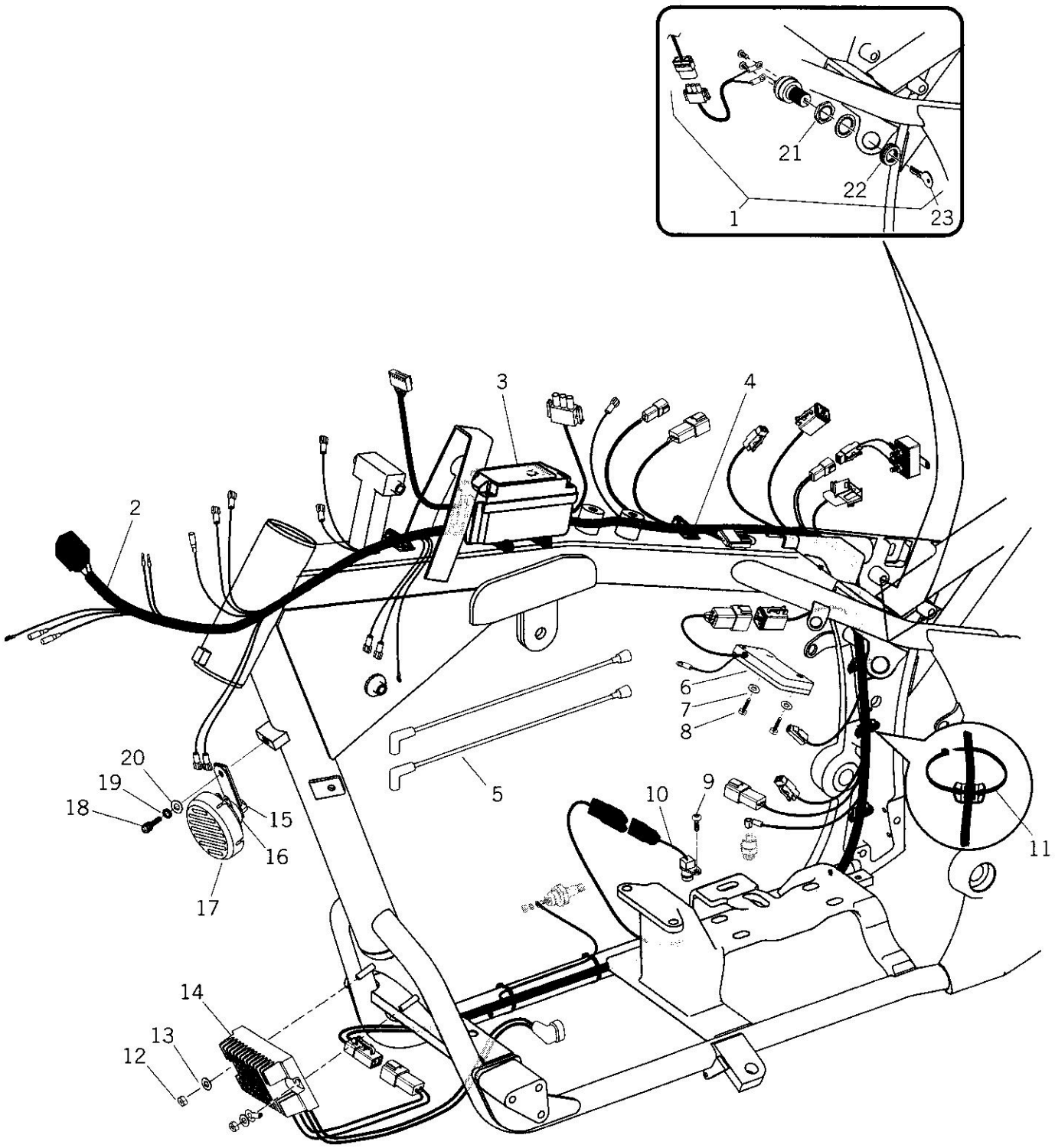


No.	Part	Description
1	94-093	Cable, assembly, starter ground, 10″ 160 strand, 4 gauge
2	96-907	Washer, lock, external tooth, 5/16″
3	96-896	Washer, flat, 5/16″
4	96-840	Screw, hex, 5/16″-18 x 3/4″, zinc
5	94-095	Cable battery, negative, with lead 7″, 1600 strand, 4 gauge
6	95-940	Rubber battery strap hold down
7	94-115	Cable, battery, positive w lead, 20″, 1600 strand, 4 gauge
8	n/a	Battery, 350 CCA, 12 volt
9	16-264	Pad, battery box, end
10	16-209	Pad, battery box, side
11	16-210	Pad, battery box, bottom
12	16-229	Box, battery
13	96-905	Washer, lock, 5/16″
14	96-030	Screw, button head socket cap, 5/16″-18 x 3/4″
15	94-278	Fuse, 30 amp
16	96-854	Nut, hex, 10-32, zinc
17	96-372	Washer, lock, #10 external tooth

COIL & COIL COVER

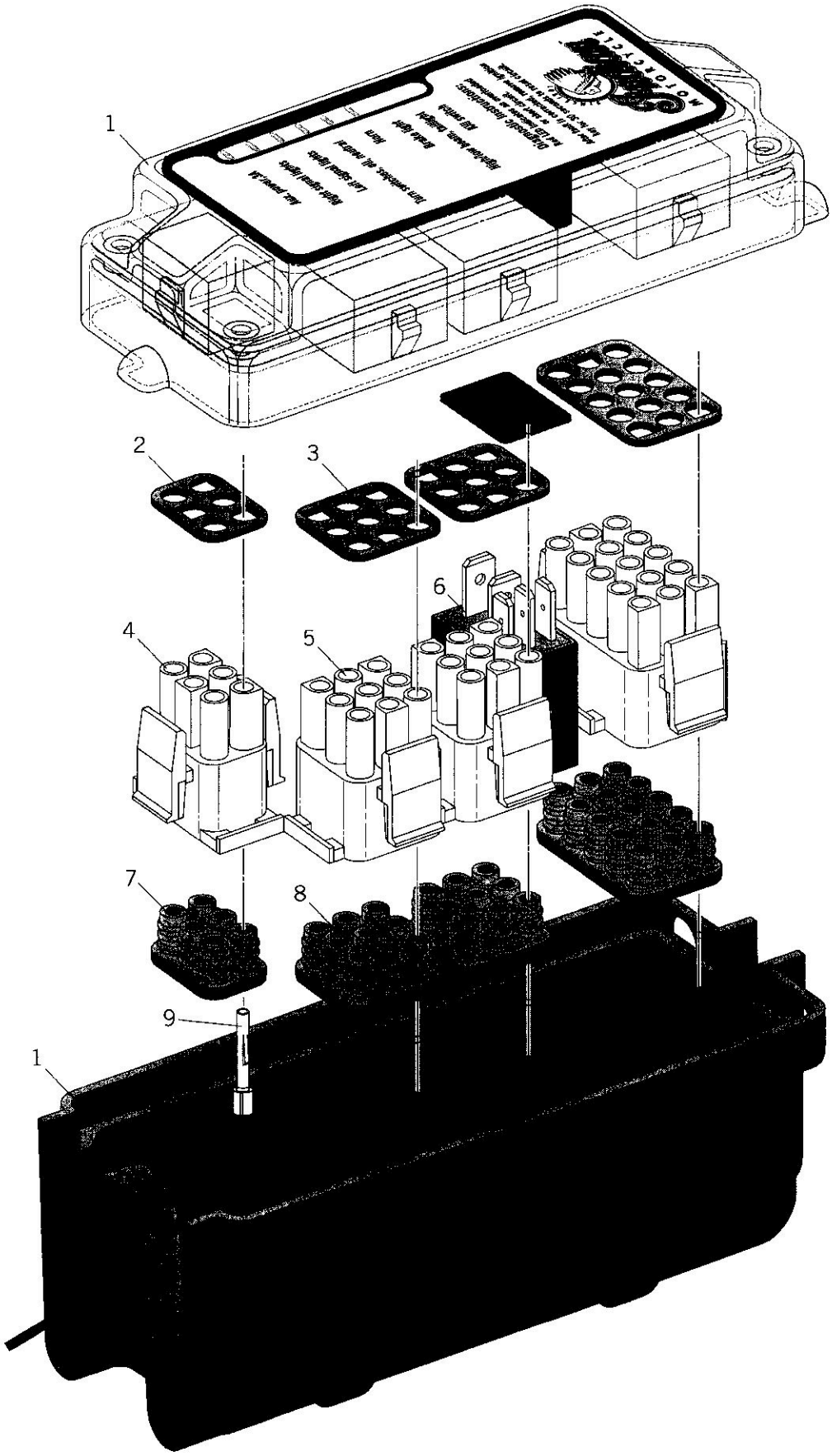


No.	Part	Description
1	96-886	Screw. Socket head cap, 1/4″-20 x 1½″, zinc
2	94-008	Cover, coil, chrome
3	96-854	Nut, hex, 10-32, zinc
4	96-901	Washer, lock, medium split, #10, zinc
5	94-280	Harness, coil
6	94-268	Coil


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No.	Part	Description
1	94-255	Switch, ignition, assembly
2	94-996	Wire harness, main, front, 2002
3	94-076	Electronic control module
4	94-997	Wire harness, main, rear
5	94-266	Spark plug wire, 13.5″ 8mm core
6	94-107	Ignition module, Powerplus 100
7	96-916	Washer, flat, A.N. 1/4″
8	97-099	Srew, hex cap, 1/4″-20 x 1¼″, zinc
9	96-224	Screw, socket head cap, 1/4″-20 x 5/8″, zinc
10	94-279	Cable assembly, speedo pickup module
11	96-260	Zip tie, with T-stud mounting base
12	96-857	Nut, hex, K-lock, 1/4″-20, zinc
13	96-908	Lock washer, external tooth, 1/4″, zinc
14	94-701	Regulator
15	90-642	Backing plate
16	90-648	Nylon button
17	94-065	Horn
18	96-876	Screw, socket head cap, 5/16″-18 x 3/4″, zinc
19	96-905	Lock washer, medium split, 5/16″, zinc
20	96-896	Washer, flat, 5/16″ zinc, SAE
21	94-259	Ignition, nut, jam
22	94-258	Ignition, nut, bezel
23	94-257	Key, Ignition, blank

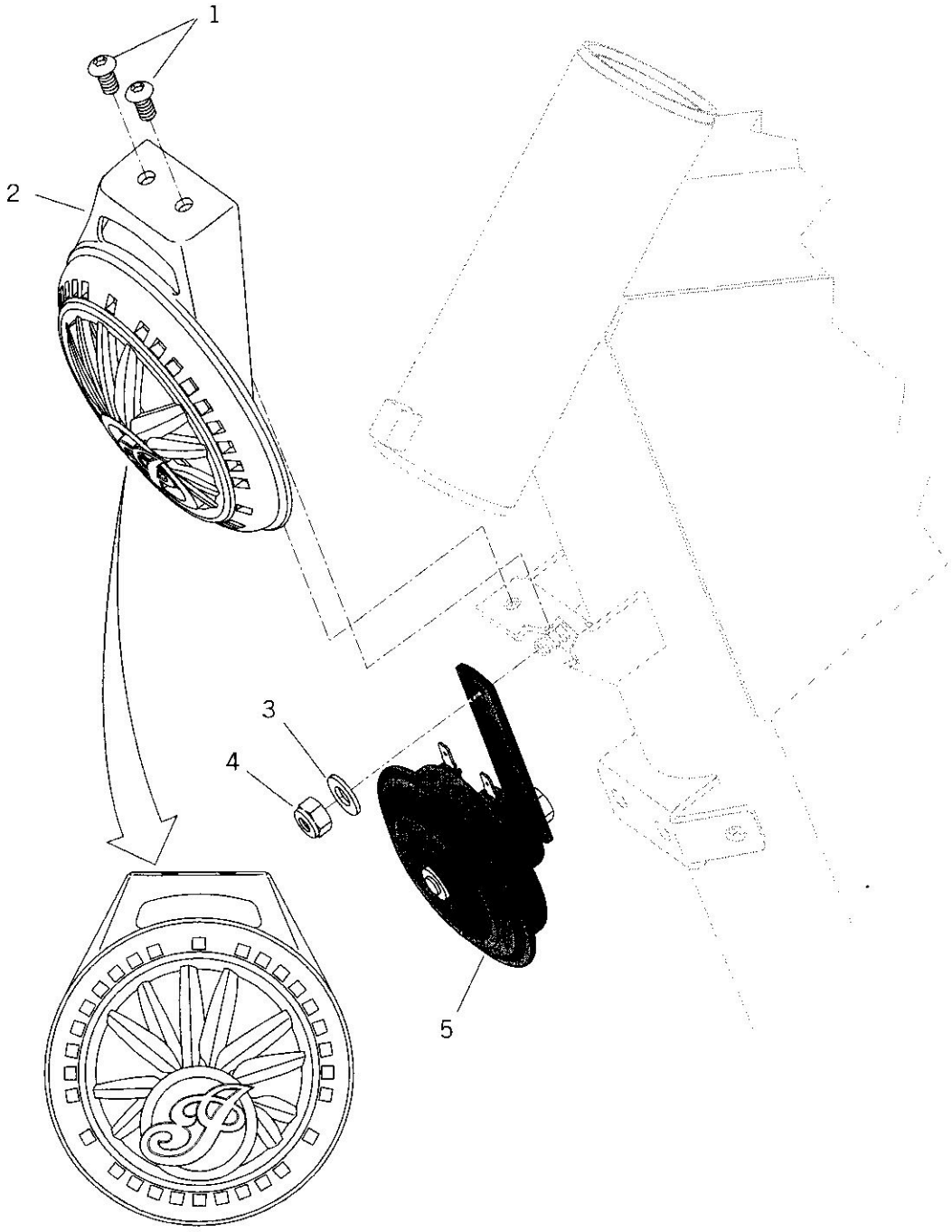
HARNESS CONTROLLER



00150-A

No.	Part	Description
1	94-076	Electronic control module
2	95-145	Connector, 6 pin, interface seal
3	95-154	Connector, 9 pin, interface seal
4	95-142	Connector, 6 pin plug, housing black
5	95-149	Connector, 9 pin, housing black
6	94-037	Relay, starter
7	95-176	Wire seal, 3 x 2
8	95-152	Connector, 9 pin, wire seal
9	95-164	Socket contact, female pin, 20-14

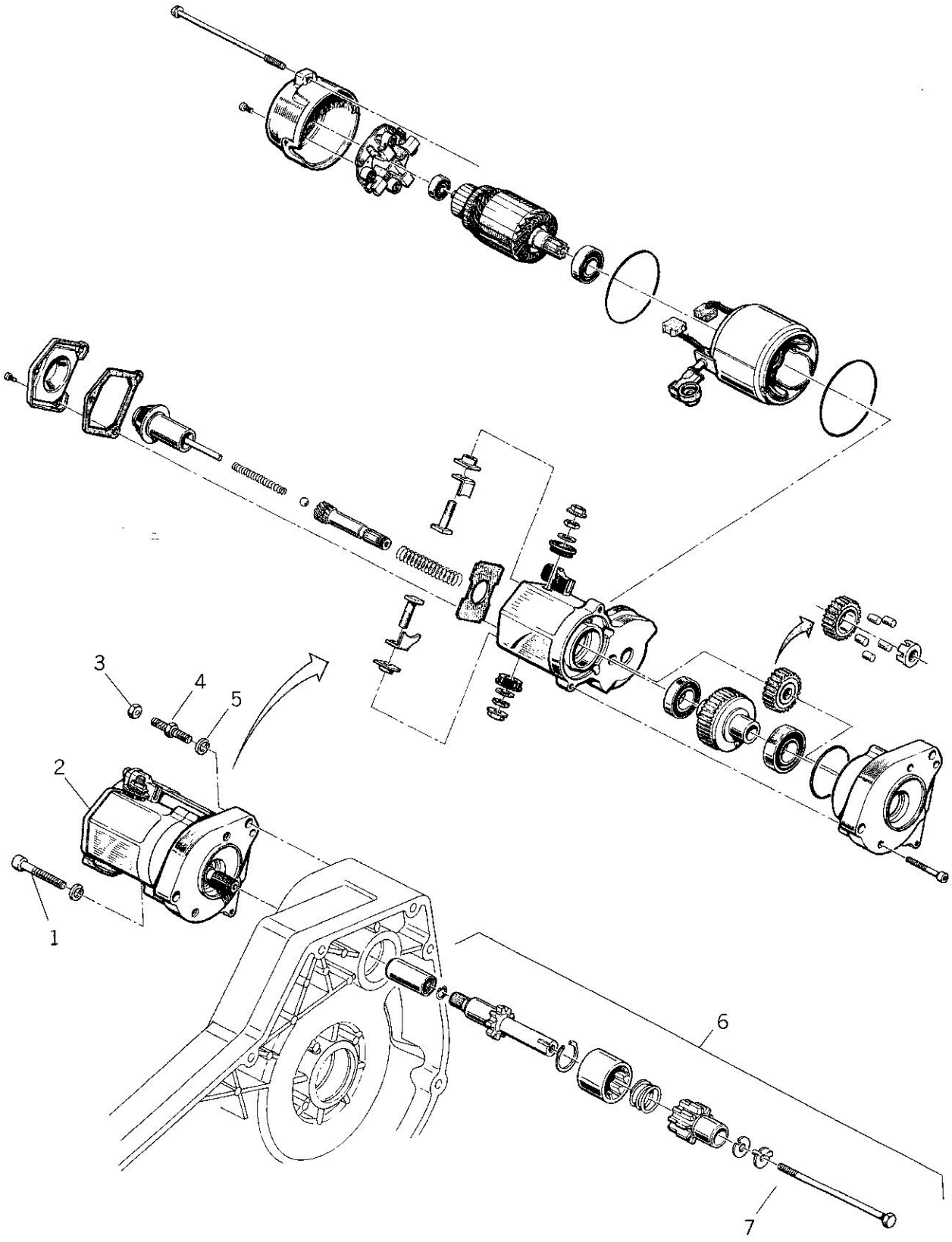
VINTAGE CHIEF HORN



00160-A

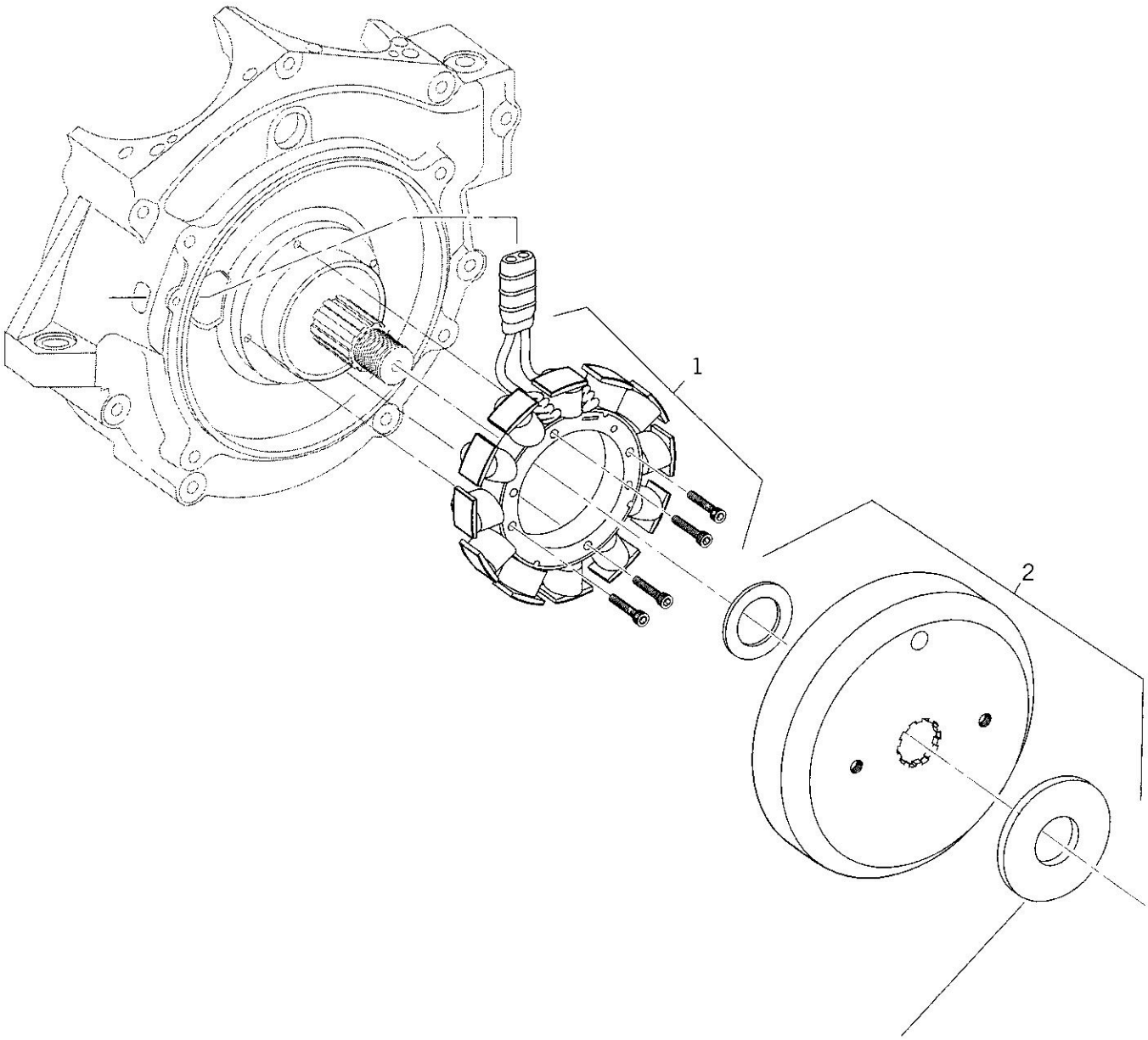
No.	Part	Description
1	96-997	Screw, button head socket cap, 1/4"-20 x 1/2", chrome
2	94-260	Cover, horn, Indian logo
3	96-896	Washer, flat, 5/16" zinc, SAE
4	97-110	Nut, nylock, 5/16"-18, zinc
5	94-269	Horn, Fiamm, low tone

STARTER AND JACKSHAFT



00072-A

No.	Part	Description
1	96-061	Screw, socket head cap with patch, 5/16″-18 x 2″
2	94-283	Starter, 1.4 KW Nippon Denso, chrome finish, Vintage Chief
3	96-236	Nut, K-locl, 5/16″-18
4	96-320	Bolt, studed, 5/16″-18 x 2.623″
5	96-445	Washer, lock, 5/16″ high collar zinc.
6	71-480	Starter, Jackshaft
7	71-475	Lock tab, jackshaft



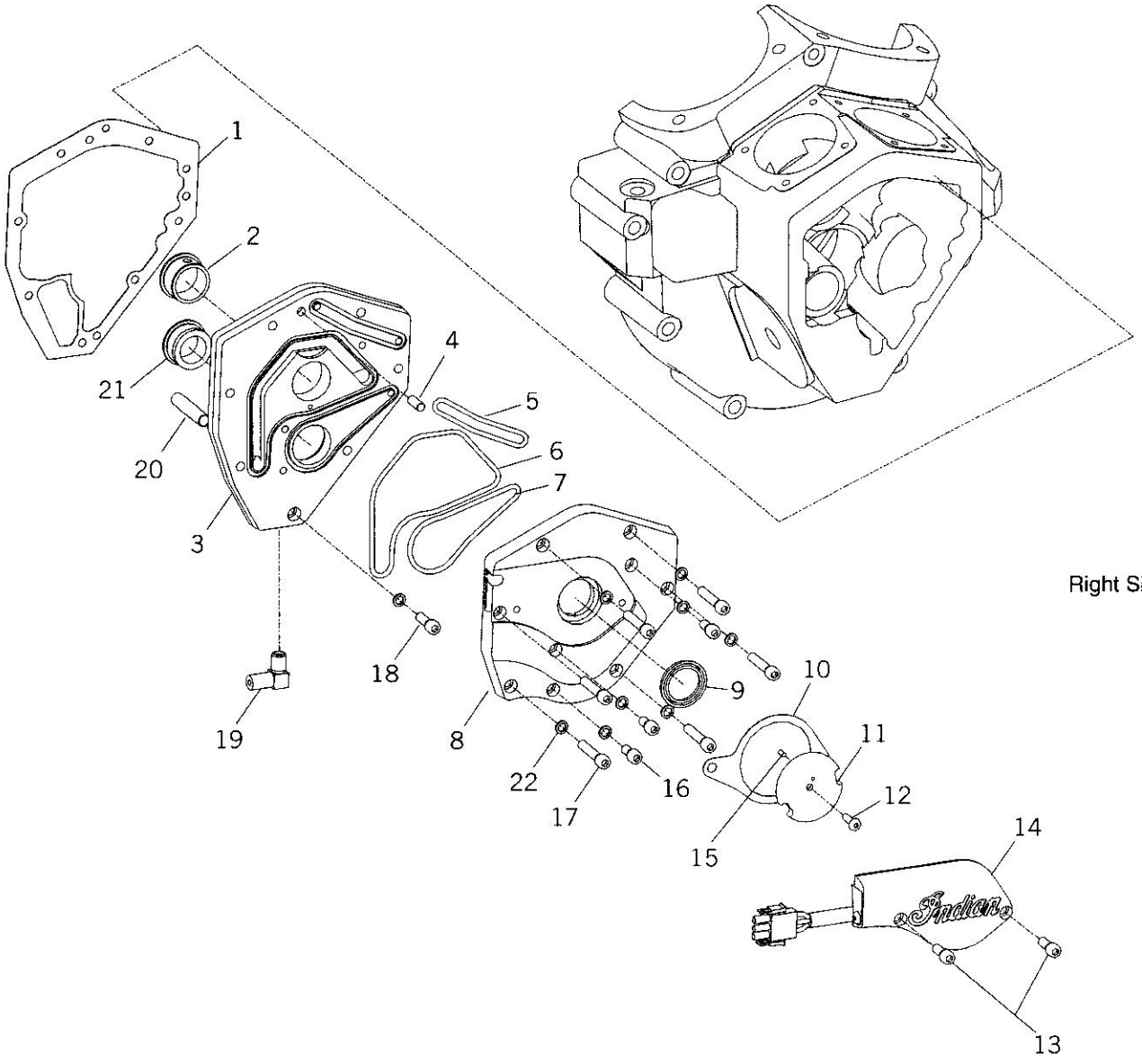
.225″ Thick, for dry clutch only
Use .150″ thickness for wet clutch

00110-A

No.	Part	Description
1	94-079	Stator with Screws, 32 Amp, Single phase
2	94-033	Rotor with washers

ENGINE

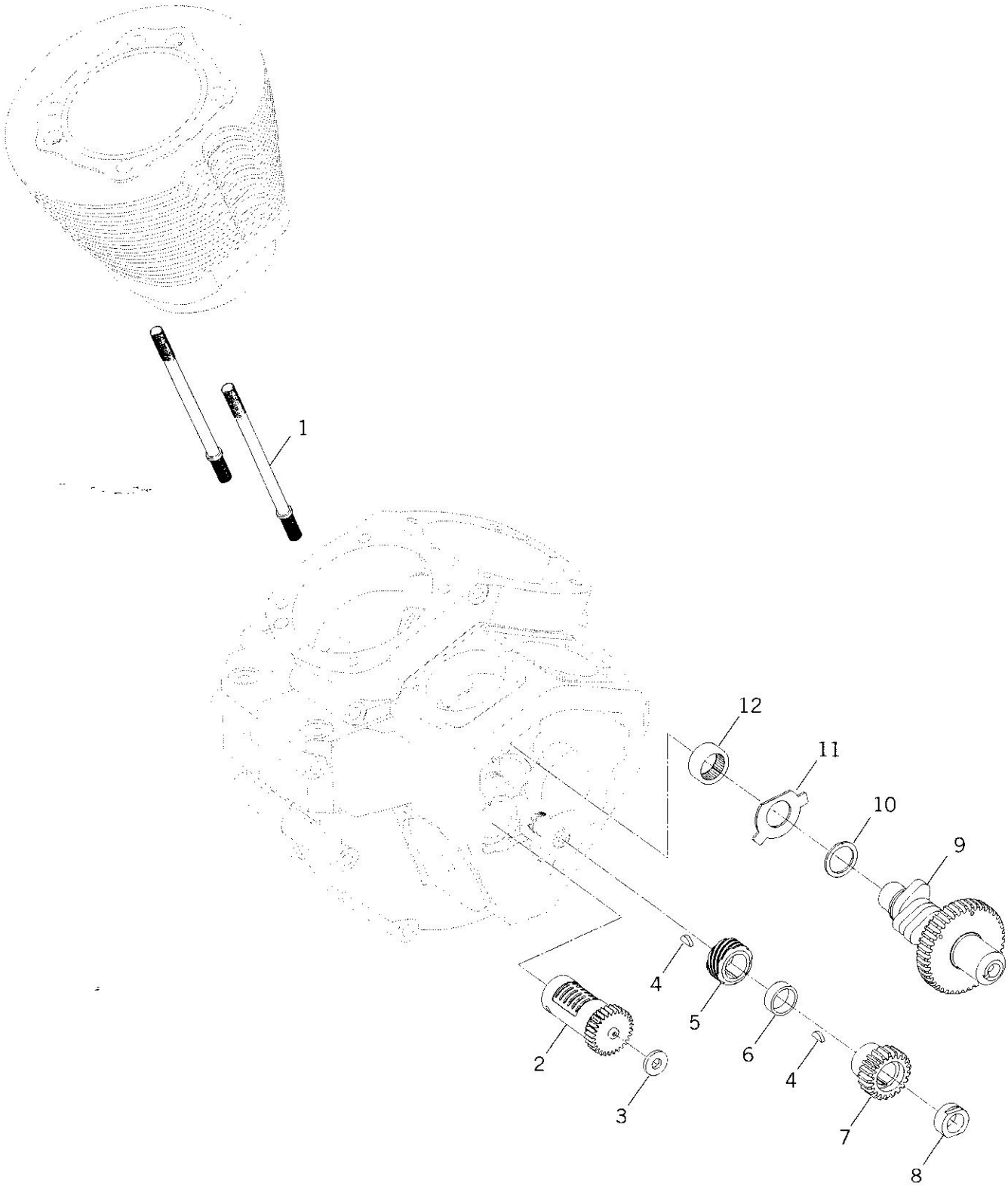
SECTION 8



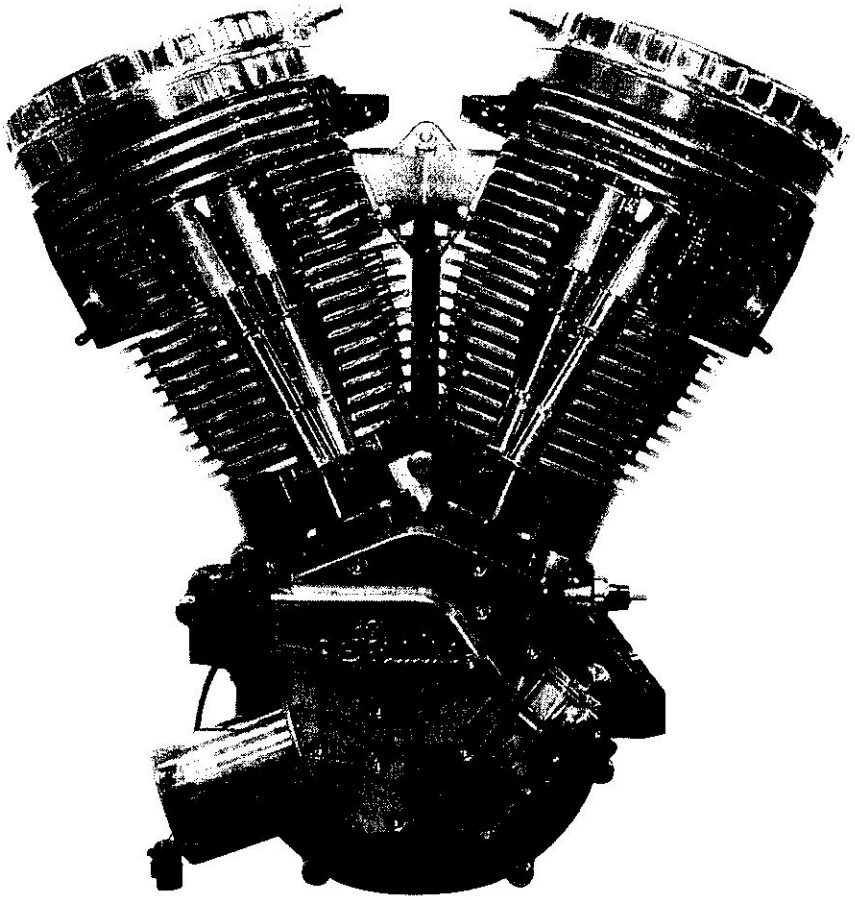
Right Side

No.	Part	Description
1	01-252	Gasket, cam cover
2	N/A	Bushing, cam cover, requires reaming
3	01-905	Cam cover, inner, assembly includes 2, 3, 20, 21
4	01-141-01	Dowel pin, cam cover, inner, pack of 10
5	01-058	Form ring, top, cam cover
6	01-057	Form ring, middel, cam cover
7	01-056	Form ring, bottom, cam cover
8	01-134	Cam cover, outer
9	01-251	Seal, cam cover
10	01-254-01	Gasket, ignition cover, pack of 10
11	00-033	Rotor disk, includes #15
12	96-290-01	BHCS, 10-32 x 3/4″, pack of 100
13	96-031-01	SHCS, 1/4″-20 x 1/2″, pack of 100
14	00-130	Cam cover trigger housing assembly
15	N/A	Pin, dowel, 2.5mm
16	96-224-01	SHCS 1/4″-20 x 5/8″, pack of 100
17	97-120-01	SHCS, 1/4″-20 x 1¼″, pack of 100
18	97-121-01	SHCS, 1/4″-20 x 3/4″, pack of 100
19	29-101	Fitting, hose, 90 degree, 1/8″ NPT x 3/8″
20	N/A	Tube, scavenge
21	N/A	Bushing, pinion, requires reaming
22	96-045	Washer, flat, .380 x .264 x .040″ hardened steel

CAM & BREATHER GEAR



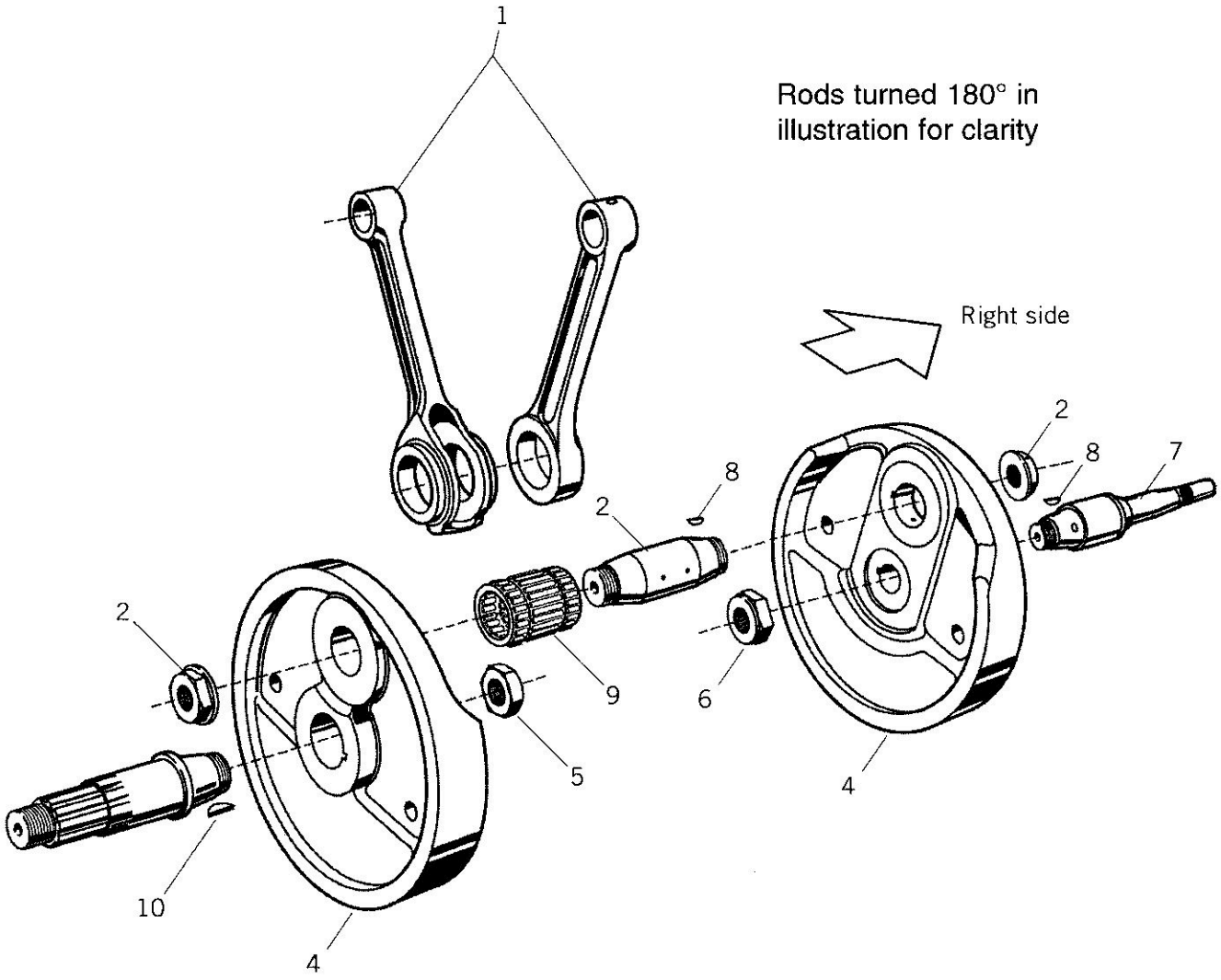
No.	Part	Description
1	01-003	Studs, 3/8″-16 x 6.063″
2	01-073	Breather valve
3	01-074-01	Washer, thrust, pack of 10
4	01-081-01	Key, pack of 10
5	01-048	Gear, oil pump drive
6	01-049-01	Spacer, oil pump drive, pack of 5
7	01-067	Gear, pinion, yellow
	01-071	Gear, pinion, green
	01-069	Gear, pinion, blue
	01-068	Gear, pinion, red
	01-072	Gear, pinion, black
	01-065	Gear, pinion, orange
8	01-064	Nut, pinion gear
9	01-095	Cam
	01-402	Cam change kit, includes form rings, cam shim, thrust washer, seal & gaskets
10	01-097	Shim, cam, .065″
	01-097-01	Shim, cam, .050″
	01-097-02	Shim, cam, .055″
	01-097-03	Shim, cam, .060″
11	01-105-01	Washer, thrust, pack of 5
12	01-106	Bearing, inner cam



Oil filter not included

No.	Part	Description
1	01-331	.....Powerplus 100 engine (oil filter not included)

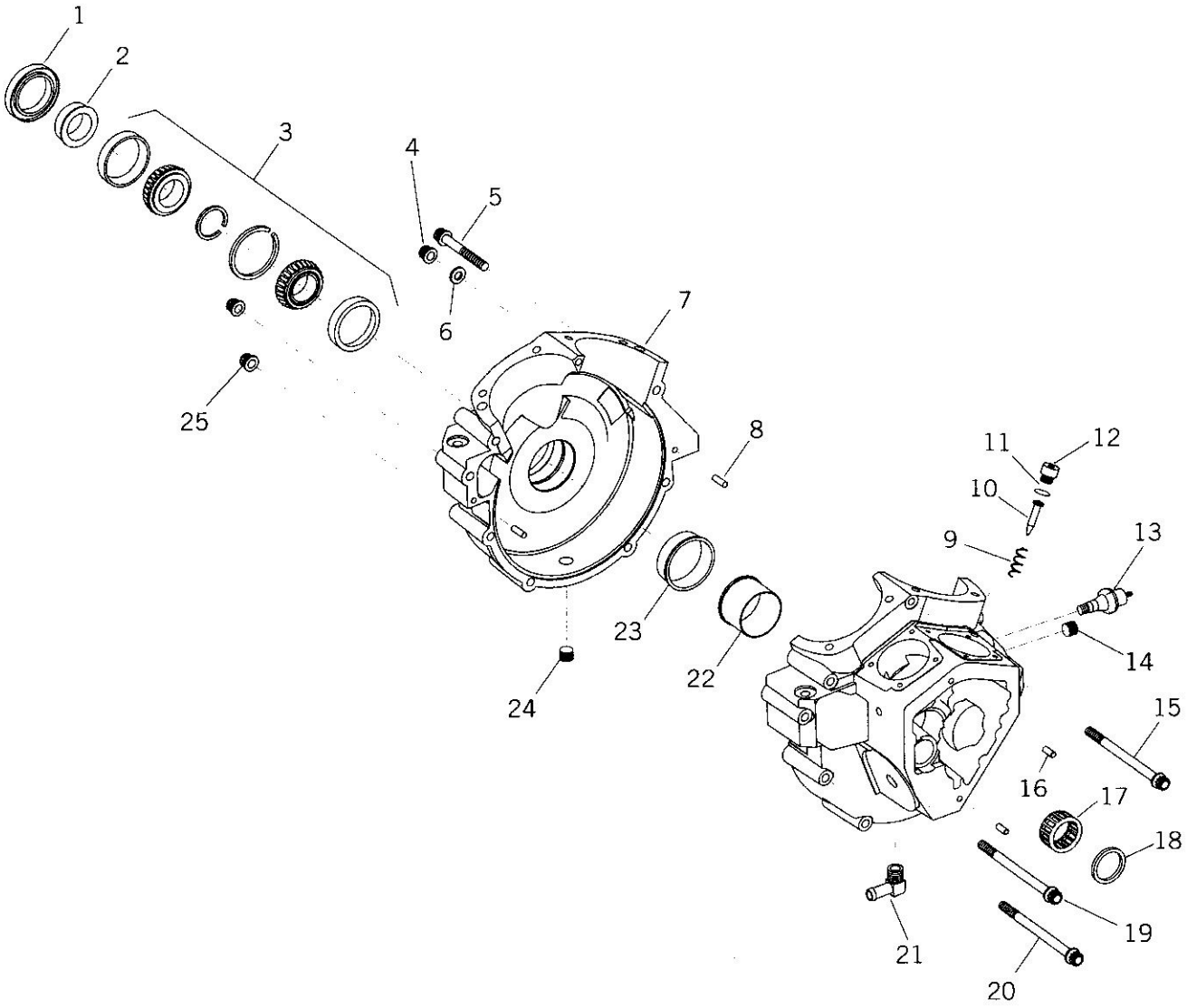
CRANK & CONNECTING RODS



00090-A

No.	Part	Description
1	01-912	Connecting rod set, H-beam
2	01-172	Crank pin, flywheel, heavy case with nuts
3	01-031	Output shaft
4	01-030	Flywheel set
5	01-033	Nut, output shaft
6	01-034	Nut, pinion shaft
7	01-063	Pinion shaft
8	01-035	Key, pinion shaft & crank pin
9	01-026	Bearing, connecting rod
10	01-036	Key, output shaft

CRANKCASE, WITH DOWELS

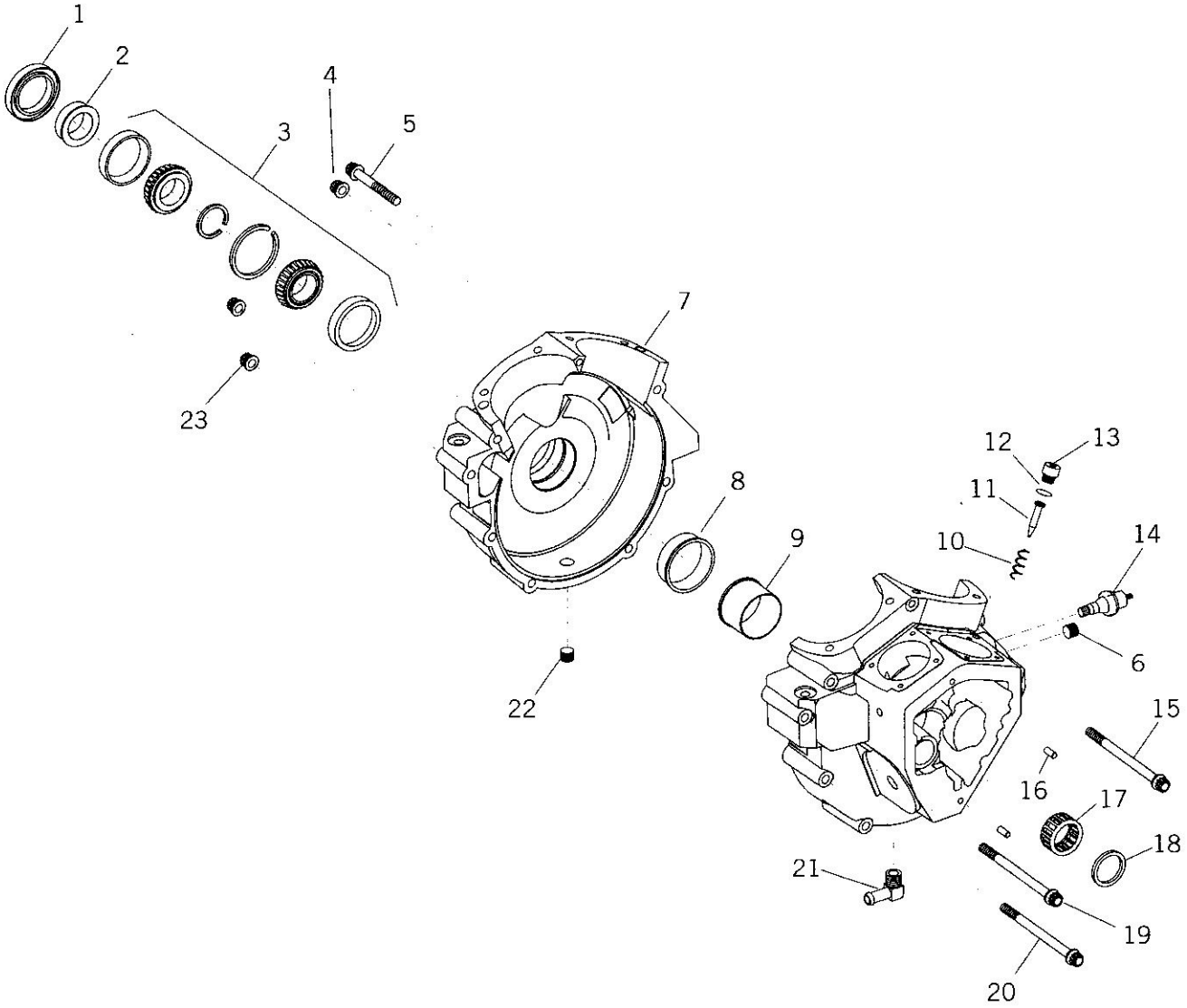


Right Side

00156-A

No.	Part	Description
1	01-250	Seal, left case
2	01-011	Spacer, left drive shaft
3	01-010	Bearing set, left case
4	96-394	Nut, hex, 1/4"-28, qty reqd. 1
5	01-281	Bolt, case, 12 point, 3/8"-16 x 2.875", qty reqd 1
6	96-894	Washer, flat, 1/4", SAE, zinc
7	01-221	Cases, black, machined, matching set
8	01-142	Pin, dowel, 1/4" x 5/8"
9	01-086	Spring, tappet screen
10	01-085	Screen, tappet
11	01-253	O-ring, tappet plug
12	01-087	Plug, tappet screen
13	01-090	Switch, oil pressure
14	01-044	Timing plug
15	01-282	Bolt, case 12 point, 1/4"-28 x 5.38", qty reqd 6
16	01-060	Dowel pin, 1/4" x 3/4", qty. reqd. 2
17	01-014	Pinion bearing, right case, white/grey
	01-013	Pinion bearing, right case, green
	01-015	Pinion bearing, right case, red
	01-016	Pinion bearing, right case, blue
18	01-059	Retaining ring, right shaft bearing
19	01-285	Bolt, case, 12 point, 5/16"-24 x 5.07", qty reqd 1
20	01-280	Bolt case, 12 point, 5/16"-24 x 5.63", qty. reqd. 5
21	29-101	Fitting, hose, 90 degree, 1/8"NPT x 3/8", chrome
22	01-012	Race, right case
23	N.F.R.U.	Insert, left case
24	01-017	Plug, case drain
25	01-283	Nut, 12 point, 5/16"-24, qty. reqd. 6
26	01-400	Gasket set, complete engine overhaul (gaskets, seals & o-rings)

CRANKCASE, WITHOUT DOWELS

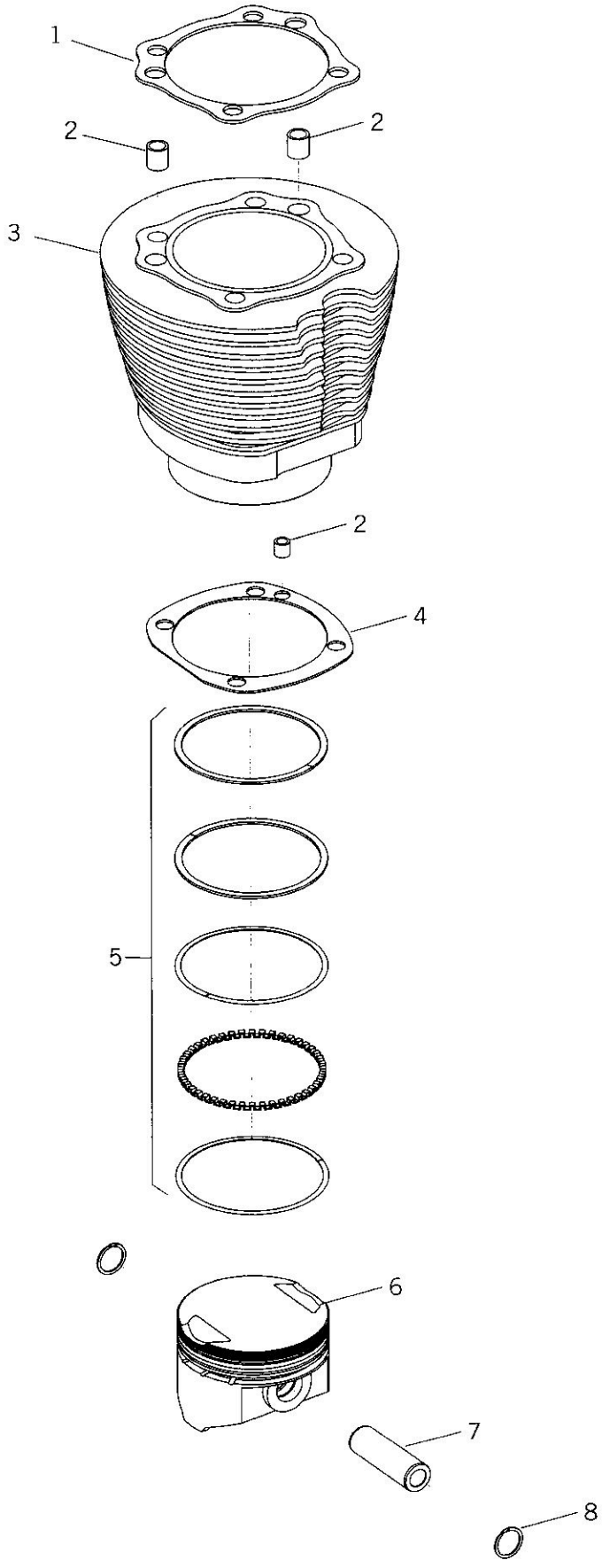


Right Side

00079-A

No.	Part	Description
1	01-250	Seal, left case
2	01-011	Spacer, left drive shaft
3	01-010	Bearing set, left case
4	96-394	Nut, hex, 1/4"-28, quantity required, 1, pack of 100
5	01-281	Bolt, case, 12 point, 3/8"-16 x 2.875", pack of 10
6	01-044	Timing plug
7	01-001	Cases, black, machined, matching set
8	N.F.R.U.	Insert, left case
9	N.F.R.U.	Race, right case
10	01-086	Spring, tappet screen, pack of 10
11	01-085	Screen, tappet, pack of 10
12	01-253	O-ring, tappet plug, pack of 10
13	01-087	Plug, tappet screen
14	01-090	Switch, oil pressure
15	01-282	Bolt, case 12 point, 1/4"-28 x 5.38", quantity required 1, pack of 10
16	01-060	Dowel pin, 1/4" x 3/4", quantity required 2, pack of 10
17	01-014	Pinion bearing, right case, white/grey
	01-013	Pinion bearing, right case, green
	01-015	Pinion bearing, right case, red
	01-016	Pinion bearing, right case, blue
18	01-059	Retaining ring, right shaft bearing, pack of 10
19	01-285	Bolt, case, 12 point, 5/16"-24 x 5.07", quantity required 1, pack of 10
20	01-280	Bolt case, 12 point, 5/16"-24 x 5.63", quantity required 5, pack of 10
21	29-101	Fitting, hose, straight, 1/8"NPT x 3/8", chrome
22	01-017	Plug, case drain
23	01-283.	Nut, 12 point, 5/16"-24, quantity required 6, pack of 12
24	01-400	Gasket set, complete engine overhaul (gaskets, seals & o-rings)

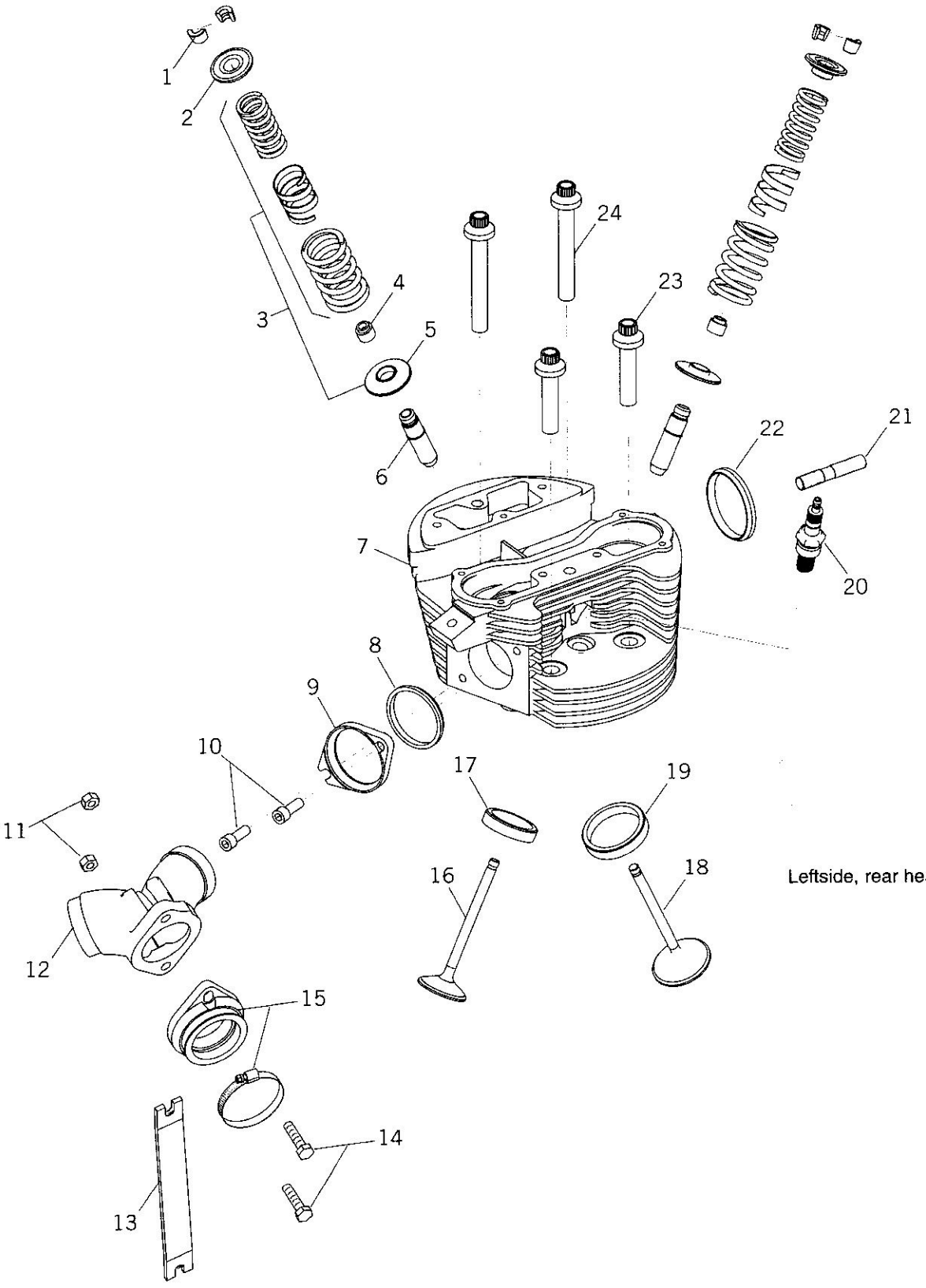
CYLINDER & PISTON



00092-A

No.	Part	Description
1	01-266	Gasket, head
	01-401	Gasket Kit, Top end overhaul (gaskets and o-rings)
	01-400	Gasket Kit, Complete engine overhaul (gaskets, seals & o-rings)
2	01-061	Dowel pin, hollow, small
3	01-233	Cylnder, front
	01-234	Cylinder, rear
4	01-268	Gasket, cylinder base, front
	01-269	Gasket, cylinder base, rear
5	01-120	Piston rings, standard (rings for 2 pistons)
	01-121	Piston rings, +.005″, (rings for 2 pistons)
	01-122	Piston rings, +.010″, (rings for 2 pistons)
	01-123	Piston rings, +.020″, (rings for 2 pistons)
6	01-110	Piston, standard (with rings) (includes 5, 7, 8)
	01-111	Piston, +.005″
	01-112	Piston, +.010″
	01-113	Piston, +.020″
7	01-148	Wrist pin
8	01-093	Keepers, wrist pin

CYLINDER HEAD



Leftside, rear head shown

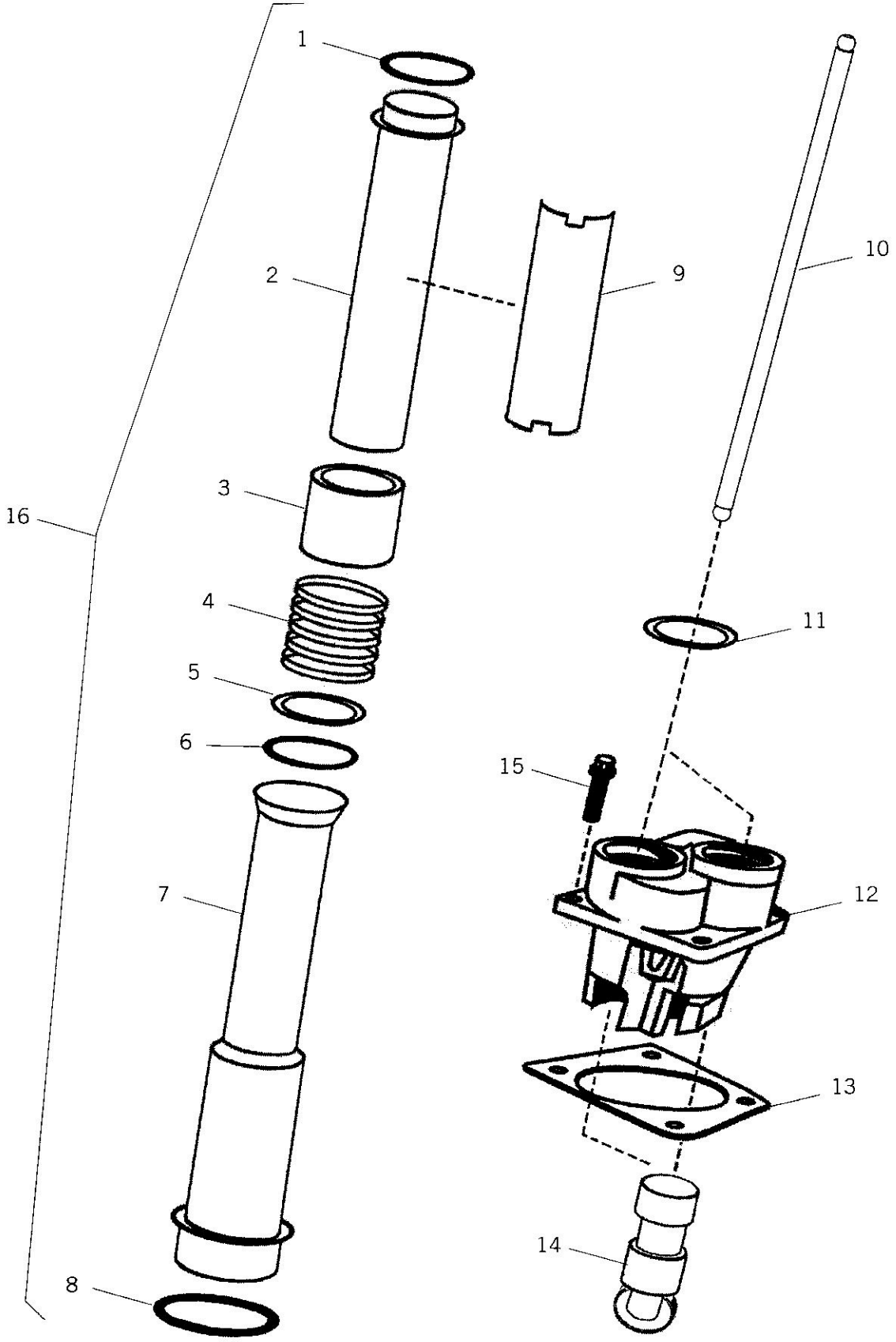
00091-A

No.	Part	Description
1	01-159	Locks, valve spring retainer
2	N/A	Collar, upper valve spring
3	01-160	Valve spring set
4	01-261	Valve seal
5	N/A	Collar, lower, valve spring
6	01-135	Valve, guide standard (must be reamed to size)
	01-136	Valve Guide, .001″ (must be reamed to size)
	01-137	Valve Guide, .002″ (must be reamed to size)
	01-138	Valve Guide, .003″ (must be reamed to size)
	01-139	Valve Guide, .004″ (must be reamed to size)
	01-140	Valve Guide, .005″ (must be reamed to size)
7	01-236	Cylinder head assy., front, with black polished fins
	01-237	Cylinder head assy., rear, with black polished fins
8	01-213	O-ring, intake
9	01-212	Flange, intake
10	96-142	SHCS, 5/16″-18 x 7/8″
11	97-005	Nut, hex, nylock, 5/16"-18
12	01-396	Intake manifold
13	01-149	Mounting bracket, intake manifold
14	96-822	Bolt, hex, 5/16″-18 x 1¼″
15	01-217	Mouning flange, carburetor, Mikuni
16	01-145	Intake valve, 1.940″
17	98-513	Valve seat, intake
18	01-150	Exhaust valve, 1.610″
19	98-512	Valve seat, exhaust
20	05-002	Spark plug, NGK BPR5-ES
21	01-165	Stud, exhaust port
22	01-319	Gasket, exhaust
23	01-171	Head bolt, short
24	01-170	Head bolt, long
25	01-404	Cylinder head stud kit, includes studs (qty 8), head bolt long (qty 4), head bolt short (qty 4)

No.	Part	Description
1	01-404	Cylinder head studs kit, includes the following
		Studs, cylinder case, 3/8″-16 x 6.063″, double ended, qty 8
		Head bolts, long, qty 4
		Head bolts, short, qty 4
2	01-400	Gasket and Seals kit, Complete engine
		Pushrod tube, upper o-ring, qty 4
		Pushrod tube, middle o-ring, qty 4
		Pushrod tube, lower o-ring, qty 4
		Form ring, top, qty 1
		Form ring middle, qty1
		Form ring bottom, qty 1
		Lifter block gasket, front, qty 1
		Lifter block gasket, rear, qty 1
		Intake o-ring, qty 2
		Tappet plug o-ring, qty 2
		Rocker box cover fitting o-ring, qty 1
		Rocker box lower gasket, right, qty 2
		Rocker box lower gasket, left, qty 2
		Rocker box o-ring, large, qty 2
		Rocker box o-ring, small, qty 2
		Umbrella valve, qty 2
		Breather housing gasket, qty 2
		Rocker box vulcanized fiber washers, qty 10
		Head gasket, qty 2
		Cylinder base gasket, front, qty 1
		Cylinder base gasket, rear, qty 1
		Valve seal, qty 4
		Oil pump gasket, qty 1
		Left crankcase seal, qty 1
		Cam cover seal, qty 1
		Cam cover gasket, qty 1
		Ignition cover gasket, qty 1
3	01-403	Cam shimming kit
		Cam shim, .100″
		Cam shim, .095″
		Cam shim, .090″
		Cam shim, .085″
		Cam shim, .080″
		Cam shim, .075″
		Cam shim, .070″
		Cam shim, .065″
		Cam shim, .060″
		Cam shim, .055″
		Cam shim, .050″

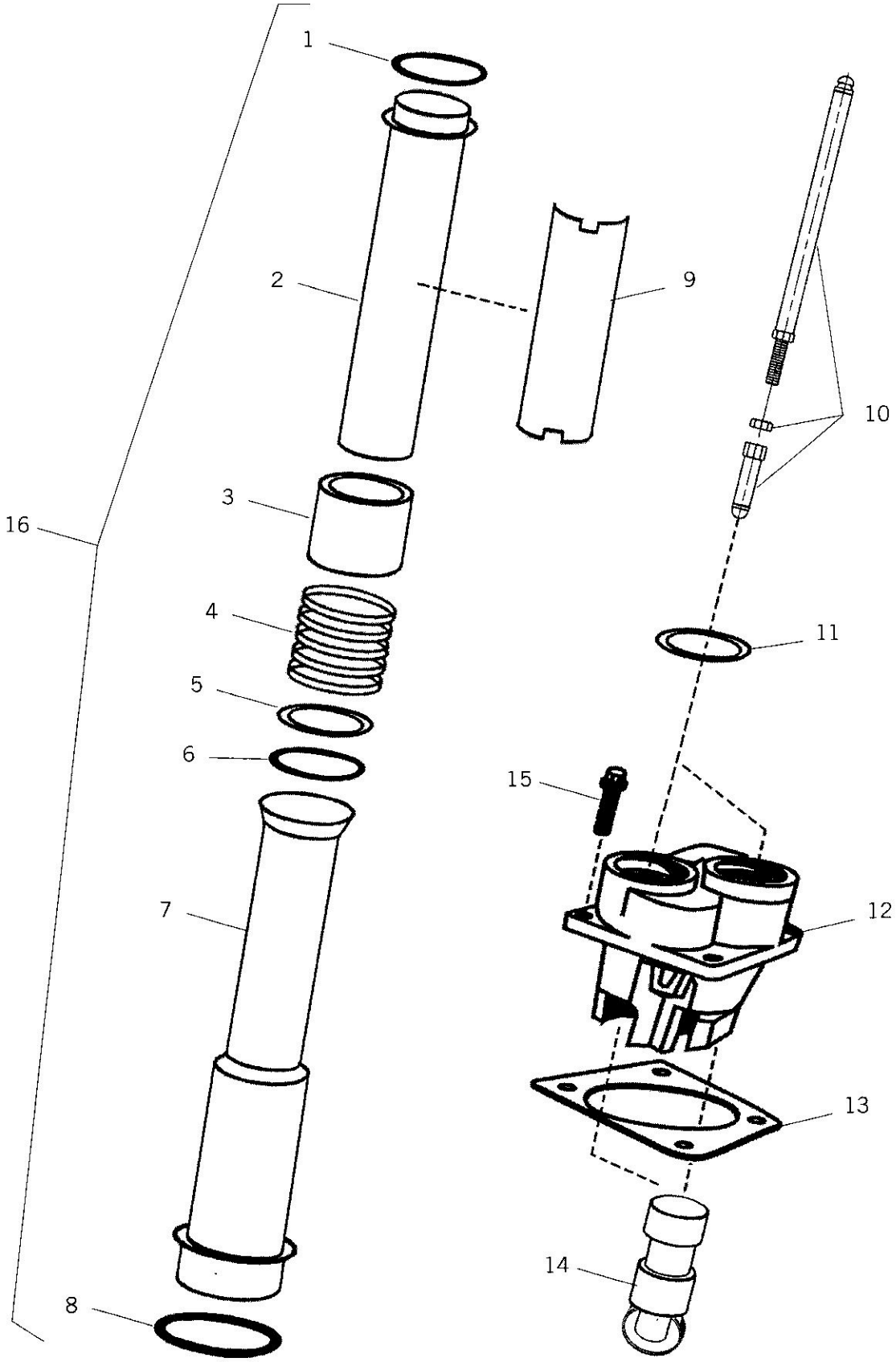
No.	Part	Description
4	01-401	Top end overhaul gasket kit
		Pushrod tube, upper o-ring, qty 4
		Pushrod tube, middle o-ring, qty 4
		Pushrod tube, lower o-ring, qty 4
		Head gasket, qty 2
		Intake o-ring, qty 2
		Rocker box vulcanized fiber washers, qty 10
		Rocker box cover fitting o-ring, qty 1
		Rocker box lower gasket, right, qty 2
		Rocker box lower gasket, left, qty 2
		Rocker box o-ring, large, qty 2
		Rocker box o-ring, small, qty 2
		Umbrella valve, qty 2
		Breather housing gasket, qty 2
		Cylinder base gasket, front, qty 1
		Cylinder base gasket, rear, qty 1
		Valve seal, qty 4
5	01-402	Cam change gasket kit
		Pushrod tube, upper o-ring, qty 4
		Pushrod tube, middle o-ring, qty 4
		Pushrod tube, lower o-ring, qty 4
		Form ring, top, qty 1
		Form ring middle, qty1
		Form ring bottom, qty 1
		Lifter block gasket, front, qty 1
		Lifter block gasket, rear, qty 1
		Cam cover seal, qty 1
		Cam cover gasket, qty 1
		Ignition cover gasket, qty 1
		Rocker box o-ring, large, qty 2
		Rocker box o-ring, small, qty 2
		Oil pump gasket, qty 1

PUSHRODS - FIXED LENGTH, LIFTERS & COVERS



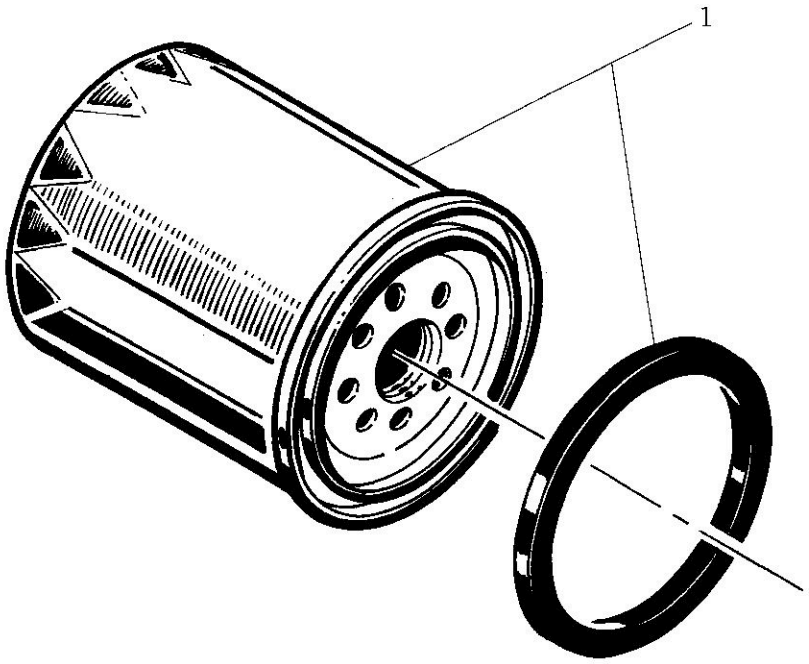
No.	Part	Description
1	00-011	O-ring, upper, pushrod cover
2	04-103	Pushrod cover, top
3		Cover, spring
4	04-105	Spring, pushrod tube
5	04-101	Washer, spring cover
6	09-263	O-ring, middle, pushrod cover
7	04-102	Pushrod cover, bottom
8	09-264	O-ring, lower, pushrod cover
9	01-191	Clip, upper pushrod cover, qty 1
	04-106	Clip, upper pushrod cover, pack of 4
10		Pushrods, non-adjustable
	01-931	Front exhaust, green
	01-930	Front intake, yellow
	01-932	Rear, intake, blue
	01-933	Rear exhaust, pink
11	00-012	Washer, pushrod tube
12		Lifter blocks, black powder coated
	01-926	Front
	01-925	Rear
13		Gasket, lifter blocks
	01-179	Front
	01-178	Rear
14	01-180	Lifter
15	96-013	SHCS, 1/4″-20 x 7/8″
16	01-167	Pushrod tube assembly, includes 2, 3, 4, 5, 7, 11

PUSHRODS - ADJUSTABLE LENGTH, LIFTERS & COVERS



No.	Part	Description
1	00-011	O-ring, upper, pushrod cover
2	04-103	Pushrod cover, top
3		Cover, spring
4	04-105	Spring, pushrod tube
5	04-101	Washer, spring cover
6	09-263	O-ring, middle, pushrod cover
7	04-102	Pushrod cover, bottom
8	09-264	O-ring, lower, pushrod cover
9	01-191	Clip, upper pushrod cover
	04-106	Pushrod cover keeper, 3.1", set of 4
10	01-189	Pushrods, adjustable, set of 4
11	00-012	Washer, pushrod tube
12		Lifter blocks, black powder coated
	01-926	Front
	01-925	Rear
13		Gasket, lifter blocks
	01-179	Front
	01-178	Rear
14	01-180	Lifter IMC 100 ci
15	96-013	SHCS, 1/4"-20 x 7/8"
16	01-167	Pushrod tube assembly, includes 2,3,4,5,7,11

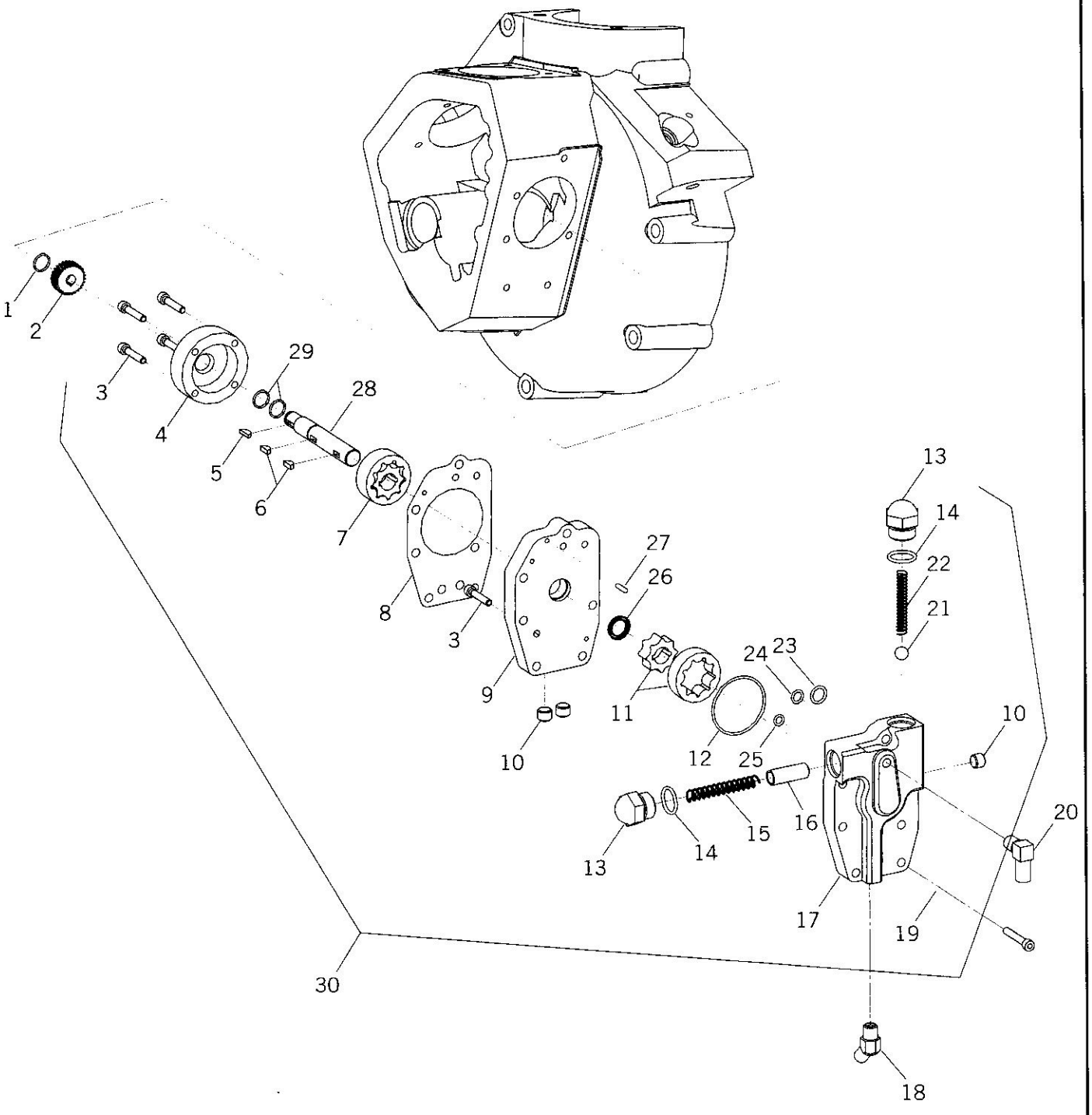
OIL FILTER



00109-A

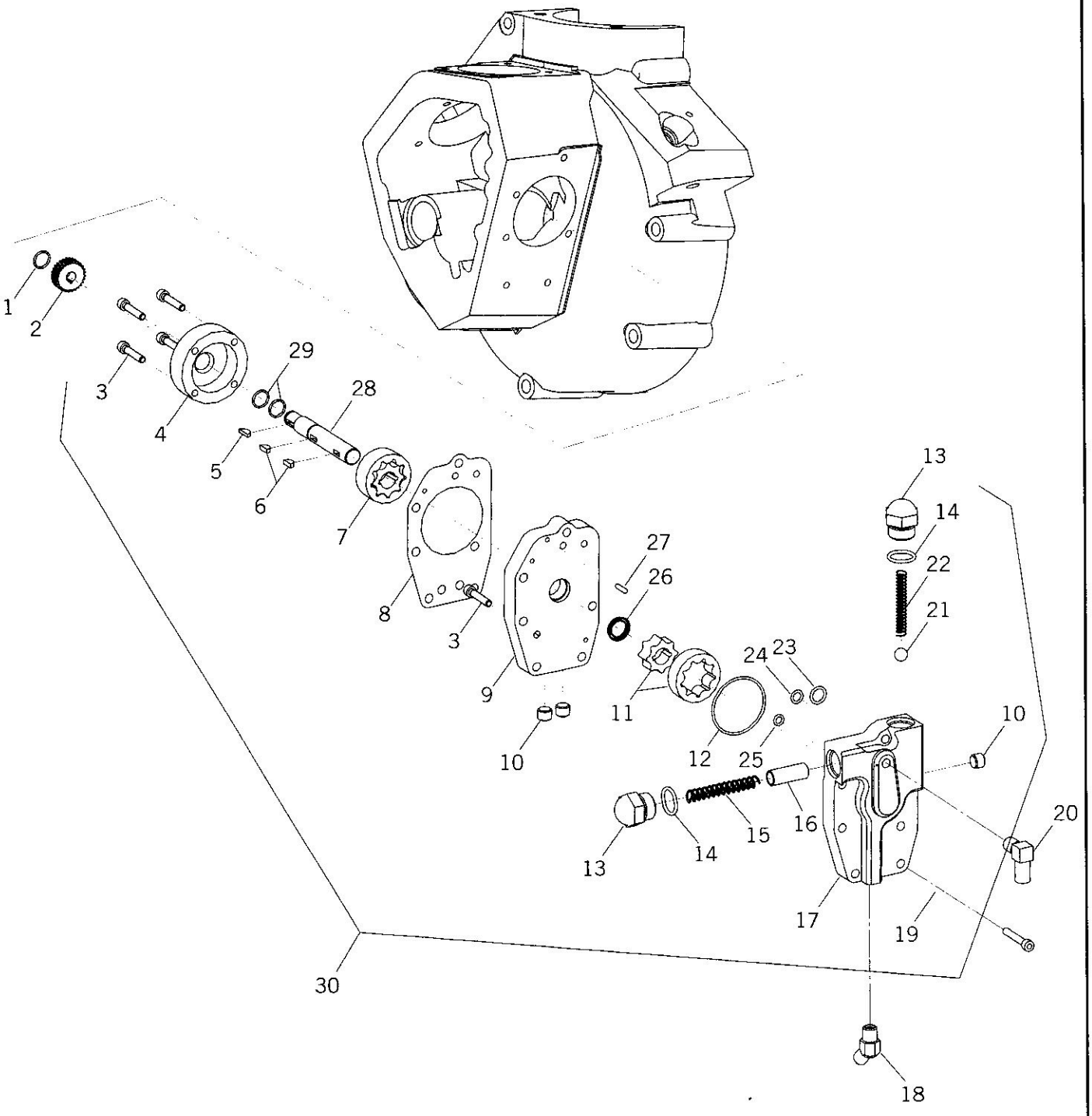
No.	Part	Description
1	96-022	.....Filter, Oil, Motor w/gasket

OIL PUMP, BLACK ANODIZED



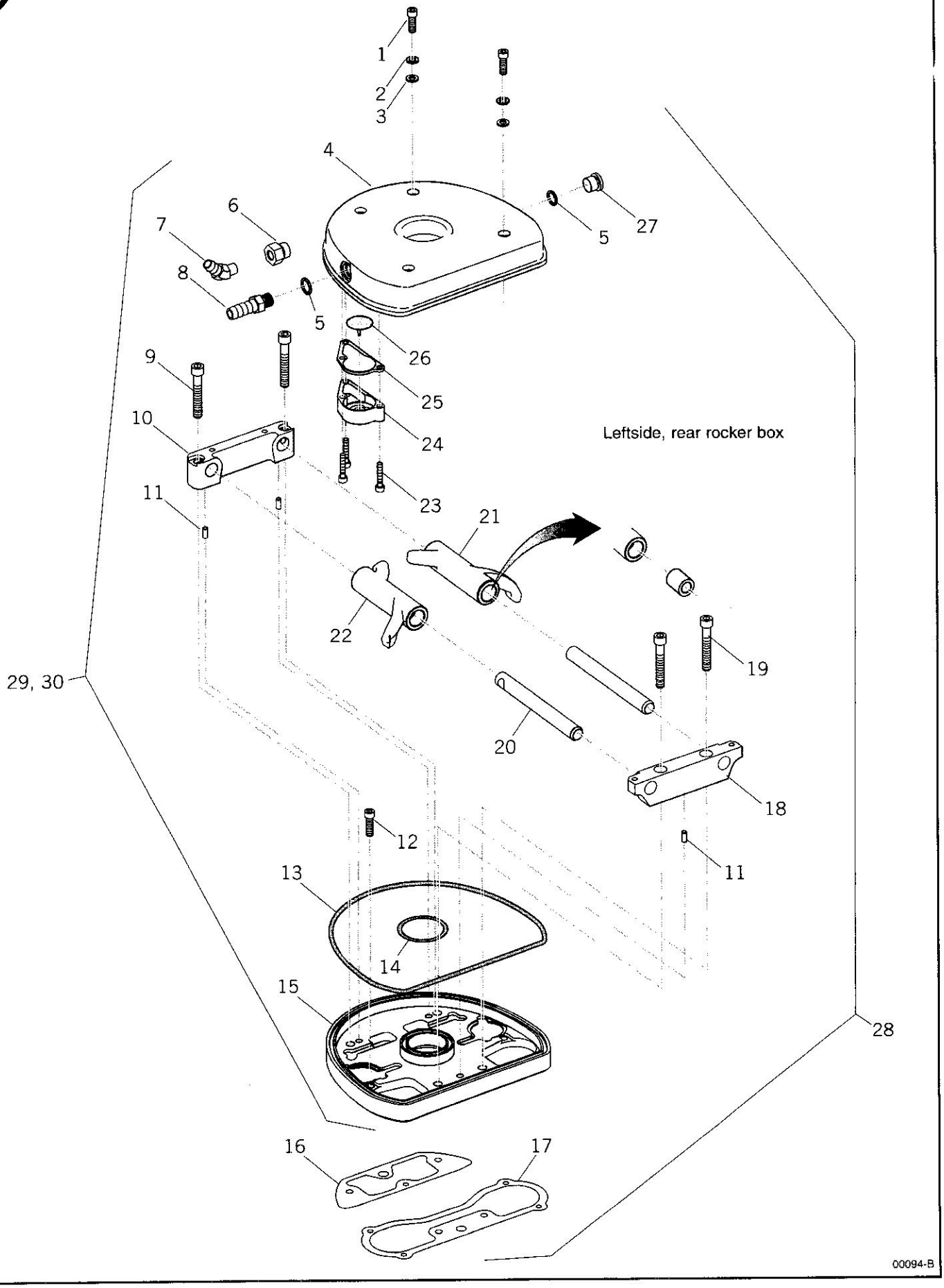
No.	Part	Description
1	00-038	Retaining ring, external, 13/32″
2	01-046	Gear, oil pump driven
3	96-965	SHCS, 10-24 x 1″
4	00-062	Gerotor snout
5	01-081	Key, 3/32″ x 1/2″
6	01-047	Key, 1/8″ x 3/8″
7	00-063	Gerotor, thick
8	01-262	Gasket, pump to case
9	01-240	Seperator, black anodized finish
10	00-112	Plug, 1/8″ NPT
11	00-065	Gerotor, thin
12	01-263	O-ring
13	00-066	Cap
14	01-267	O-ring
15	00-067	Spring, oil pressure relief
16	00-068	Relief poppet
17	01-239	Body, pressure, black anodized finish
18	96-828	Hose fitting, barbed
19	96-879	SHCS, 1/4″-20 x 1¾″, 6 required
20	29-101	Fitting, hose, 90 degree, 1/8″ NPT, x 3/8″, chrome
21	00-070	Check ball, 3/8″
22	00-071	Spring, check
23	01-265	O-ring, Tappet passage
24	01-264	O-ring, Cam passage
25	00-072	O-ring, Pressure relief passage
26	00-073	Seal
27	00-074	Dowel pin
28	00-075	Shaft
29	00-076	Retaining ring, external,
30	01-231	Oil pump assembly, black anodized finish

OIL PUMP, POLISHED



No.	Part	Description
1	00-038	Retaining ring, external, 13/32″
2	01-046	Gear, oil pump driven
3	96-965	SHCS, 10-24 x 1″
4	00-062	Gerotor snout
5	01-081	Key, 3/32″ x 1/2″
6	01-047	Key, 1/8″ x 3/8″
7	00-063	Gerotor, thick
8	01-262	Gasket, pump to case
9	01-240	Seperator, polished
10	00-112	Plug, 1/8″ NPT
11	00-065	Gerotor, thin
12	01-263	O-ring
13	00-066	Cap
14	01-267	O-ring
15	00-067	Spring, oil pressure relief
16	00-068	Relief poppet
17	01-239	Body, pressure, polished
18	96-828	Hose fitting, barbed
19	96-879	SHCS, 1/4″-20 x 1¾″, 6 required
20	29-101	Fitting, hose, 90 degree, 1/8″ NPT, x 3/8″, chrome
21	00-070	Check ball, 3/8″
22	00-071	Spring, check
23	01-265	O-ring, Tappet passage
24	01-264	O-ring, Cam passage
25	00-072	O-ring, Pressure relief passage
26	00-073	Seal
27	00-074	Dowel pin
28	00-075	Shaft
29	00-076	Retaining ring, external,
30	01-231	Oil pump assembly, polished

ROCKER BOX

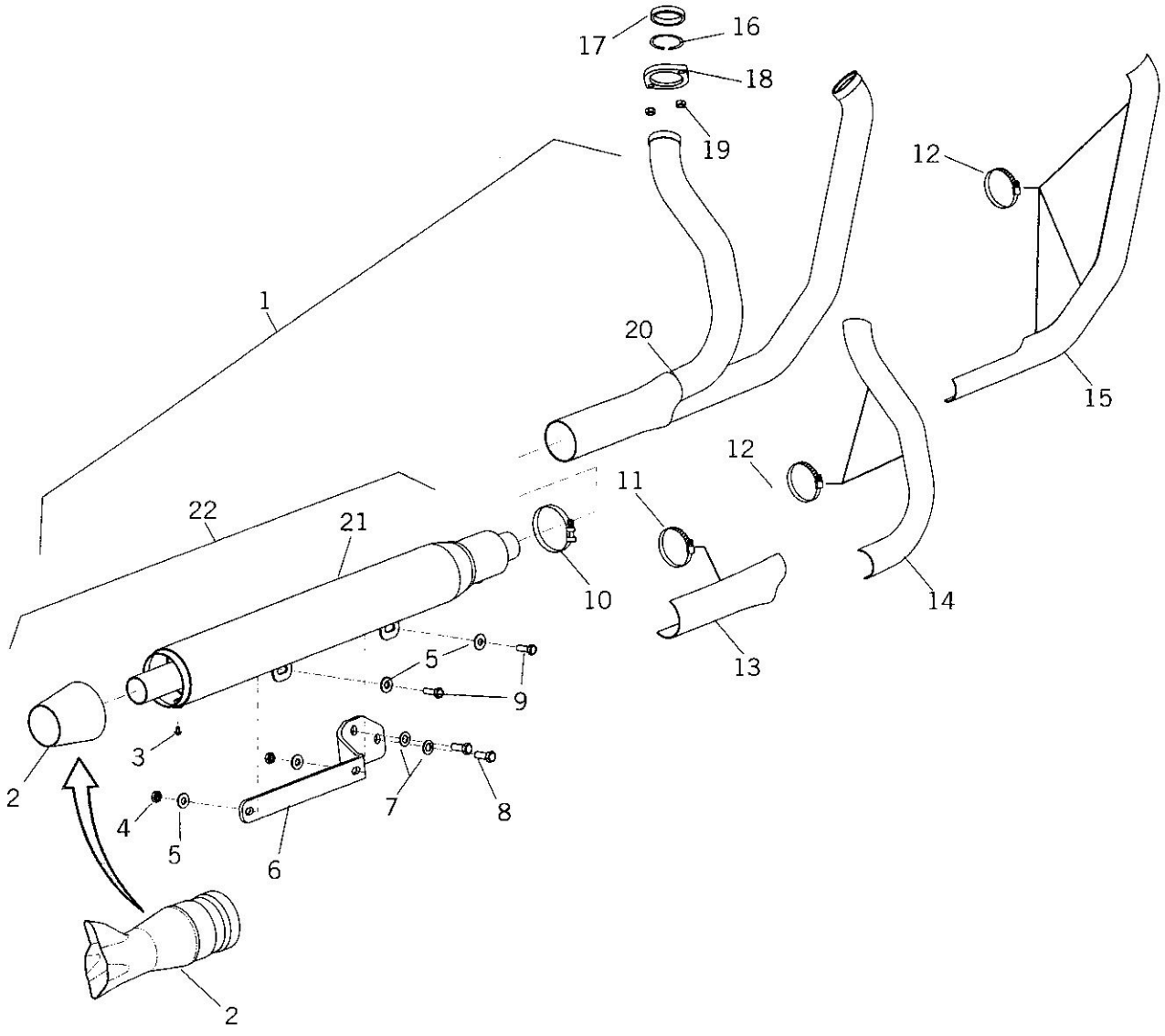

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Leftside, rear rocker box
00094-B

No.	Part	Description
1	97-121	SHCS, 1/4″-20-x 3/4″
2	96-916	Washer, flat, A.N.
3	01-924	Washer, vulcanized fiber, 1/4″ x 1/2″ x .032″
4	01-310	Cover, rocker
5	01-321	Seal, o-ring, 3/8 straight thread boss fitting
6		Not available
7		Not available
8	01-316	Hose adaptor, barbed, straight
9	96-298	SHCS, 5/16″-18 x 2″
10	01-909	Girdle, left rocker arm
11	01-142	Dowel pin, 1/4″ x 5/8″, 3 required per rocker box
12	96-296	SHCS, 1/4″-20 x 7/8″, 5 reqd per rocker box
13	01-259	O-ring, rocker, large
14	01-260	O-ring,rocker, small
15	01-315	Base,rocker box
16	01-258	Gasket, rocker cover, lower left
17	01-257	Gasket, rocker cover, lower right
18	01-910	Girdle, right right arm
19	96-297	SHCS, 5/16″-18 x 1¾″
20	01-199	Shaft, rocker arm
21	01-151	Rocker arm assembly, fit front exhaust or rear intake
22	01-152	Rocker arm assembly, fits front intake or rear exhaust
23	96-965	SCHS, 10-24 x 1″, 3 required per breather assembly
24	01-311	Housing, breather valve, front
	01-312	Hosing, breather, rear
25	01-290	Gasket, breather valve
26	01-318	Valve, umbrella
27	01-325	Plug, #6 stainless
28	01-009	Rocker box assemblies, complete, quantity 2, (16, 17 gaskets included)
29	01-201	Rocker box assembly, Front (16, 17 gaskets not included)
30	01-205	Rocker box assembly, Rear (16, 17 gaskets not included)

EXHAUST

SECTION 9

EXHAUST – SUPERTRAPP

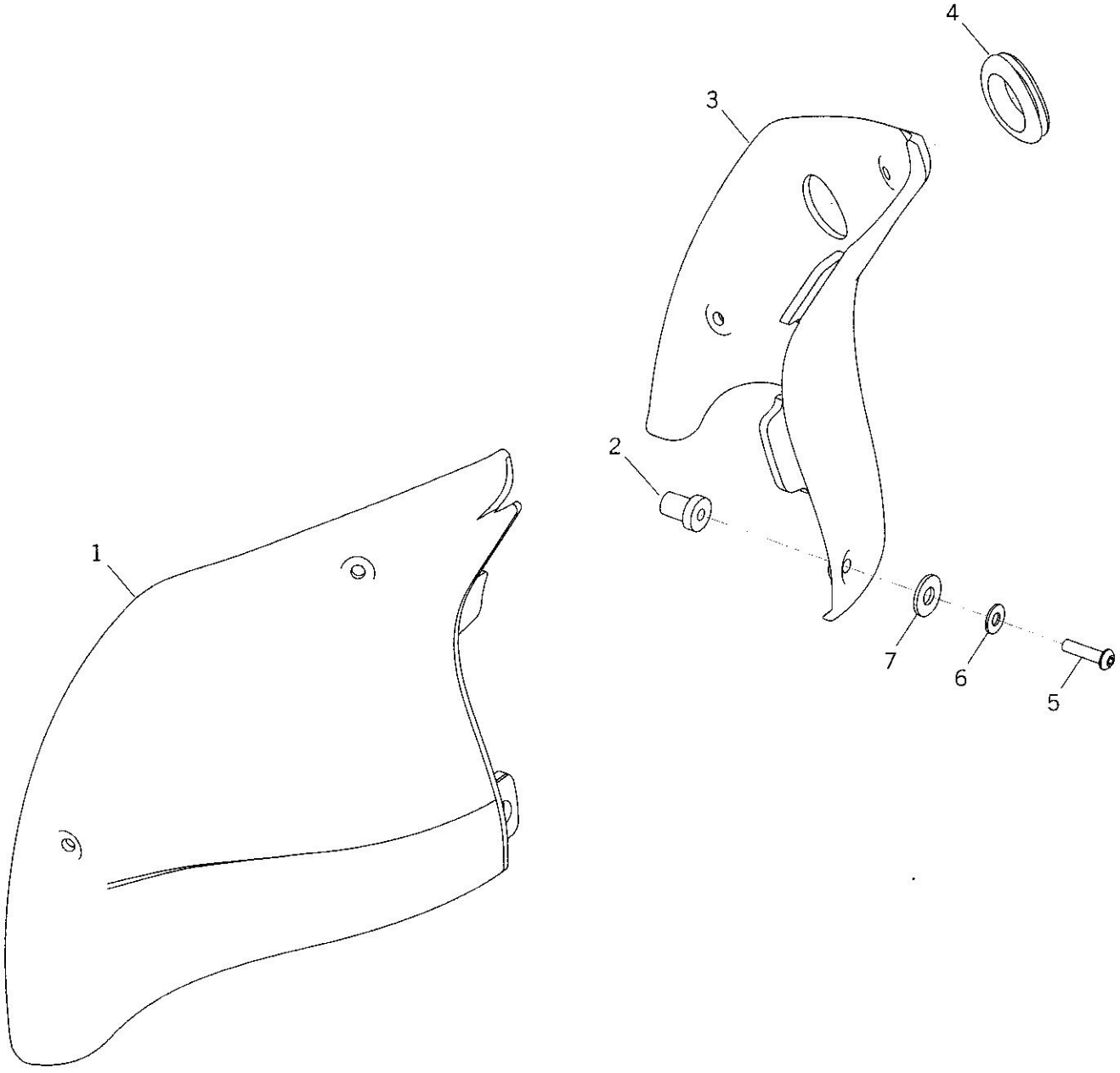


No.	Part	Description
1	37-020	Exhaust set, 2 into 1, complete with cone end cap and headshields
	37-056	Exhaust set, with headshields, two-into-one, Vintage
2	37-108	Cone, endcap, exhaust
	37-059	End cap, fishtail
3	?	
4	96-850	Nut, hex, 5/16"-18, zinc
5	97-600	Washer, flat, 5/16", zinc, USS, high strength
6	37-014	Bracket, exhaust, black, Chief
7	96-895	Washer, flat, 3/8", zinc, SAE
8	96-173	Screw, hex head cap, 3/8" x 1"
9	96-841	Screw, hex head cap, 5/16-18"x 1", zinc, grade 5
10	96-411	Band clamp, T-bolt, 2.625" dia.
11	37-025	Hose clamp, #36 stainless steel
12	37-411	Clamp, hose, #24
13	37-048	Heatshield, collector
14	37-017	Heatshield, rear, 2002 Chief
15	37-018	Heatshield, front, 2002 Chief
16	37-164	Retaining ring, exhaust
17	01-319	Exhaust gasket
18	37-026	Exhaust flange set, chrome
19	96-019	Nut, flanged, serrated, 5/16"-24, zinc
20	37-016	Exhaust, pipe, 2 into 1 header, 2002 Chief
21	37-015	Muffler, exhaust
22	37-019	Muffler assembly, with end cone, 2002 Chief
	37-043	Muffler assembly, with fishtail end cap, Supertrapp

FAIRING

SECTION 10

FAIRING (ABS MATERIAL)

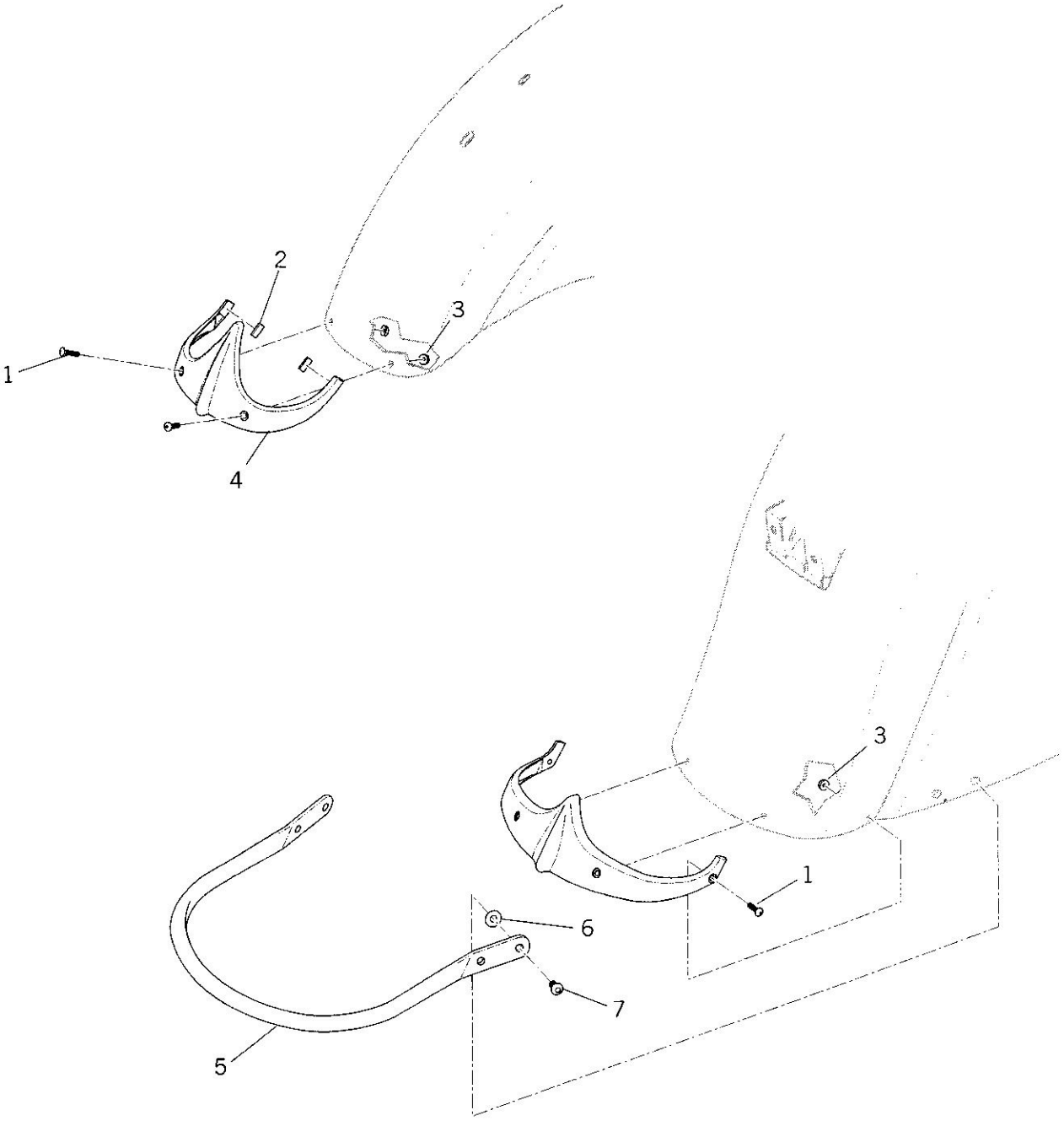


No.	Part	Description
1	89-371	Center fairing, right side, Black
	89-372	Center fairing, right side, Blue Metalic
	89-373	Center fairing, right side, Crimson
2	26-425	Well nut, 1/4″-20
3	89-368	Center fairing, left side, Black
	89-369	Center fairing, left side, Blue Metallic
	89-370	Center fairing, left side, Crimson
4	96-407	Grommet, center fairing ignition hole trim
5	96-384	Screw, button head cap, 1/4″-20 x 1¼″, chrome
6	96-920	Washer, flat, 1/4″ AN, chrome
7	96-383	Washer, rubber, 1/4″ id x 1/2″ od

FENDERS

SECTION 11

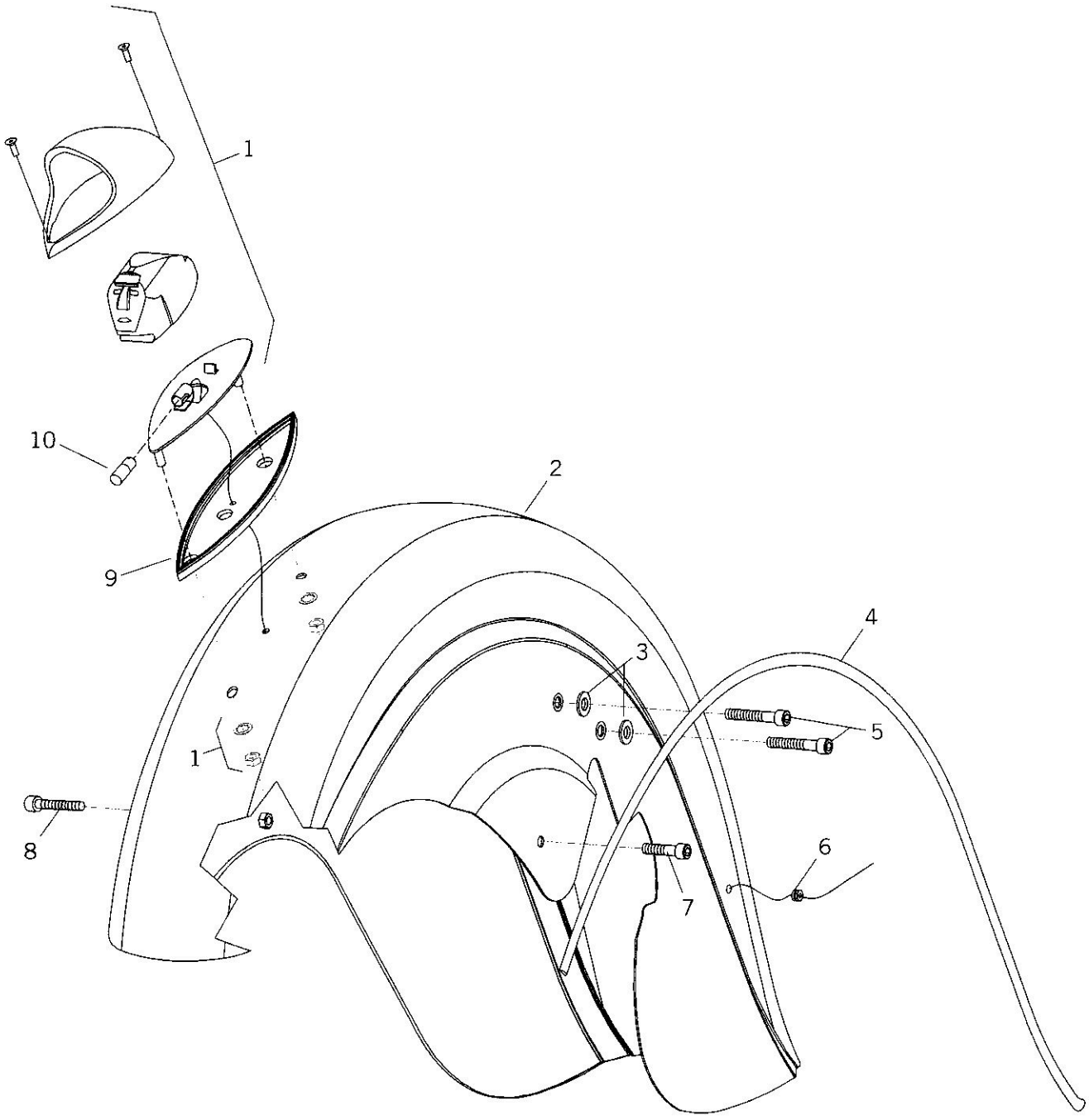
FENDER TIPS & FENDER RAILS, VINTAGE CHIEF



00170-A

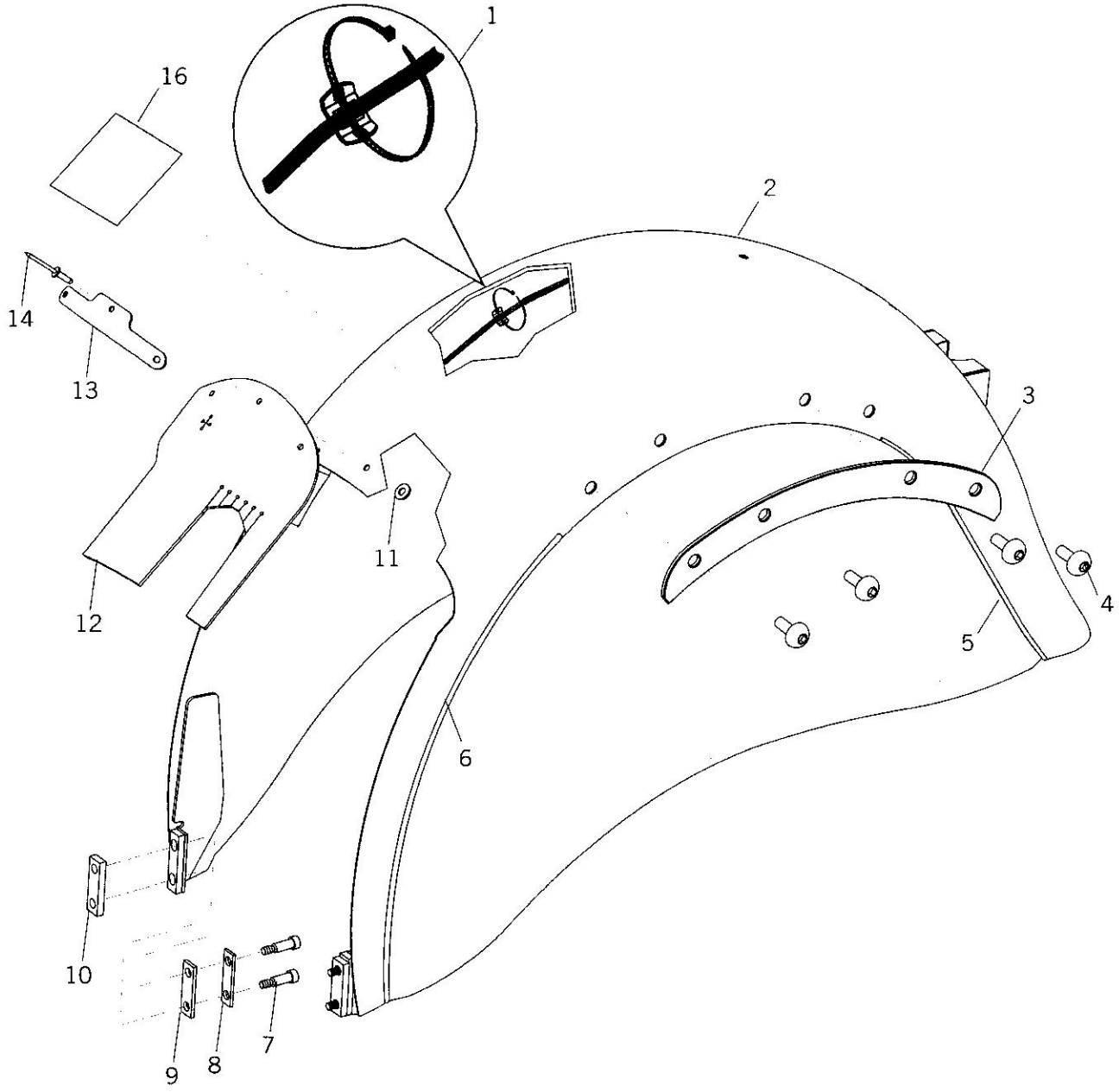
No.	Part	Description
1	97-602	Screw, button head socket cap, 8-32 x 5/8", stainless steel
2	97-016	Foam tape, black, .025" x .5"
3	97-008	Nut, #8 -32, with conical washer
4	26-720	Tip, fender, Vintage, rear
5	26-721	Rail, fender, Vintage, rear
6	96-155	Tape, polyurethane
7	96-997	Screw, button head socket cap, 1/4"-20 x 1/2", chrome

FRONT FENDER



No.	Part	Description
1	66-037	Front fender light, new style, without gasket
2		Front fender by color
	26-670	Blue Metallic
	26-671	Blue Metallic/Pearl White
	26-672	Deep Red/Cream
	26-673	Blackberry metallic/Black
	26-674	Black/Pearl White
	26-675	Deep Red
	26-701	Black/Red Metallic
	26-706	Copper/Black
	89-359	Black
	89-360	Red Metallic
	89-691	Century Red, Vintage Chief
3	96-919	Washer, flat, thin, 5/16"
4	26-531	Molding, fender, chrome, 39"
5	33-197	Screw, socket head cap, 5/16"-18 x 1 1/8"
6	41-285	Grommet, rubber, 1/8" diameter
7	96-876	Screw, socket head cap, 5/16"-18 x 3/4"
8	97-157	Screw, socket head cap, 5/16"-18 x 1"
9	09-033	Gasket, rubber, front fender light, new style
10	66-015	Bulb, front fender light, 10 per pack

REAR FENDER

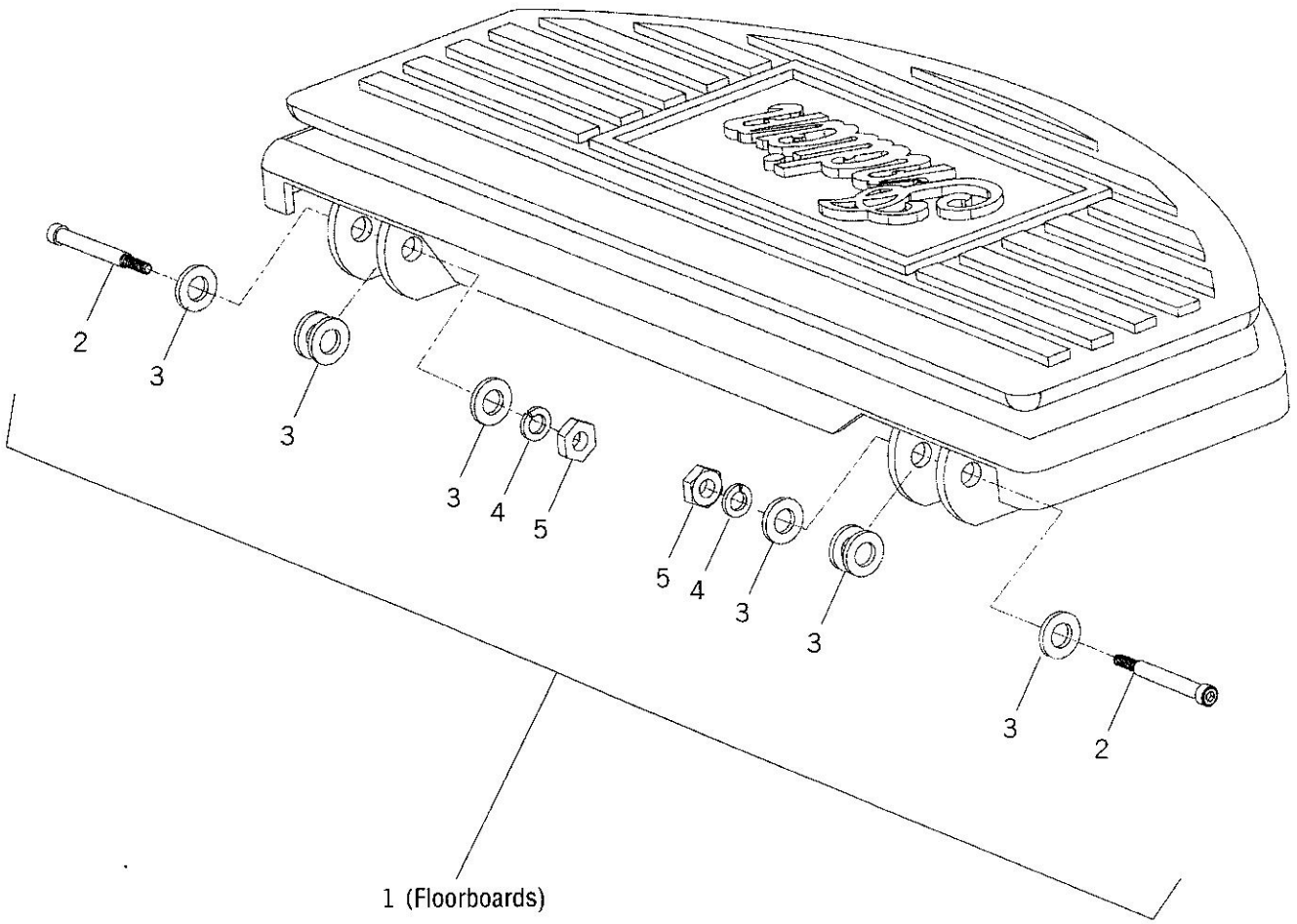


No.	Part	Description
1	96-260	Zip tie with T-stud mounting base
2		Rear fender by color
	26-682	Blue Metallic
	26-683	Blue Metallic/Pearl White
	26-684	Deep Red/ Cream
	26-685	Blackberry Metallic/Black
	26-686	Black/Pearl White
	26-687	Deep Red (Springfield)
	26-703	Black/Red Metallic
	26-708	Copper/Black
	89-350	Black
	89-351	Red Metallic
	89-692	Century Red, Vintage Chief
3	30-021	Trim piece, fender eyebrow, chrome, right
	30-022	Trim piece, fender eyebrow, chrome, left
4	96-931	Screw, button head socket cap, 3/8"-16 1", chrome
5	26-532	Molding, fender,chrome, 14" long
6	26-533	Molding, fender,chrome, 19" long
7	26-535	Screw, socket head cap with shoulder, 1/4"-20 x .75" shoulder
8	26-536	Plate, washer
9	26-537	Isolator, rubber,.12" thick
10	16-239	Rubber isolator, lower rear fender
11	96-333	Washer, 3/16" flat aluminum
12	26-429	Splash guard, rear fender
13	89-309	Splash guard strap, black
14	96-194	Pop rivet, 3/16"
15	98-161	Label, VECI, 49 state, 03 Chief
	98-162	Label, VECI, Calif., 03 Chief

FLOORBOARDS

SECTION 12

FLOORBOARDS

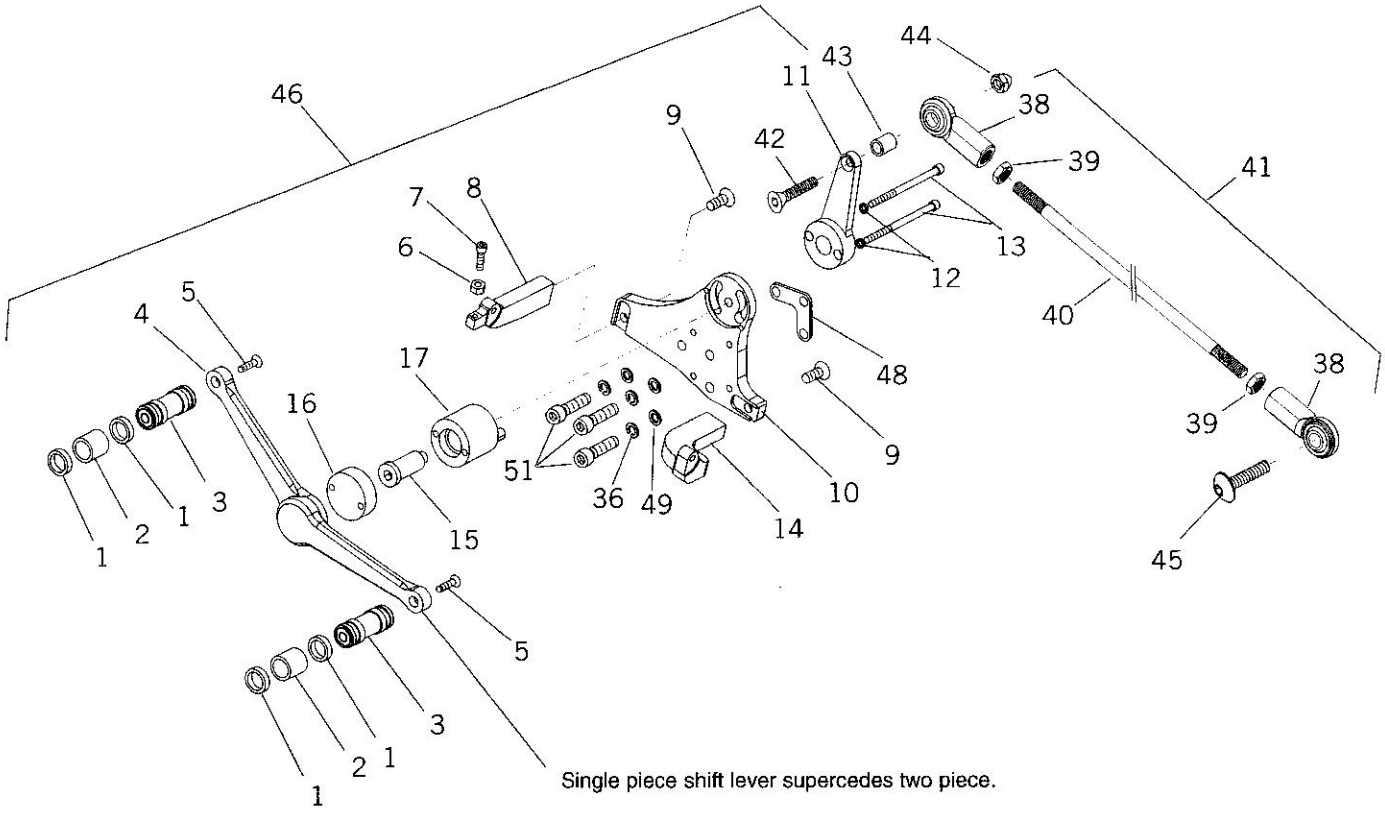


No.	Part	Description
1	46-002	Floorboards For Polished & Black Anodized Controls with logo
2	96-831	Shoulder Bolt, 10-24 x 1⅜″
3	96-916	1/4″ A.N. Washer
4	96-901	#10 Lock Washer
5	96-862	10-24 Nut

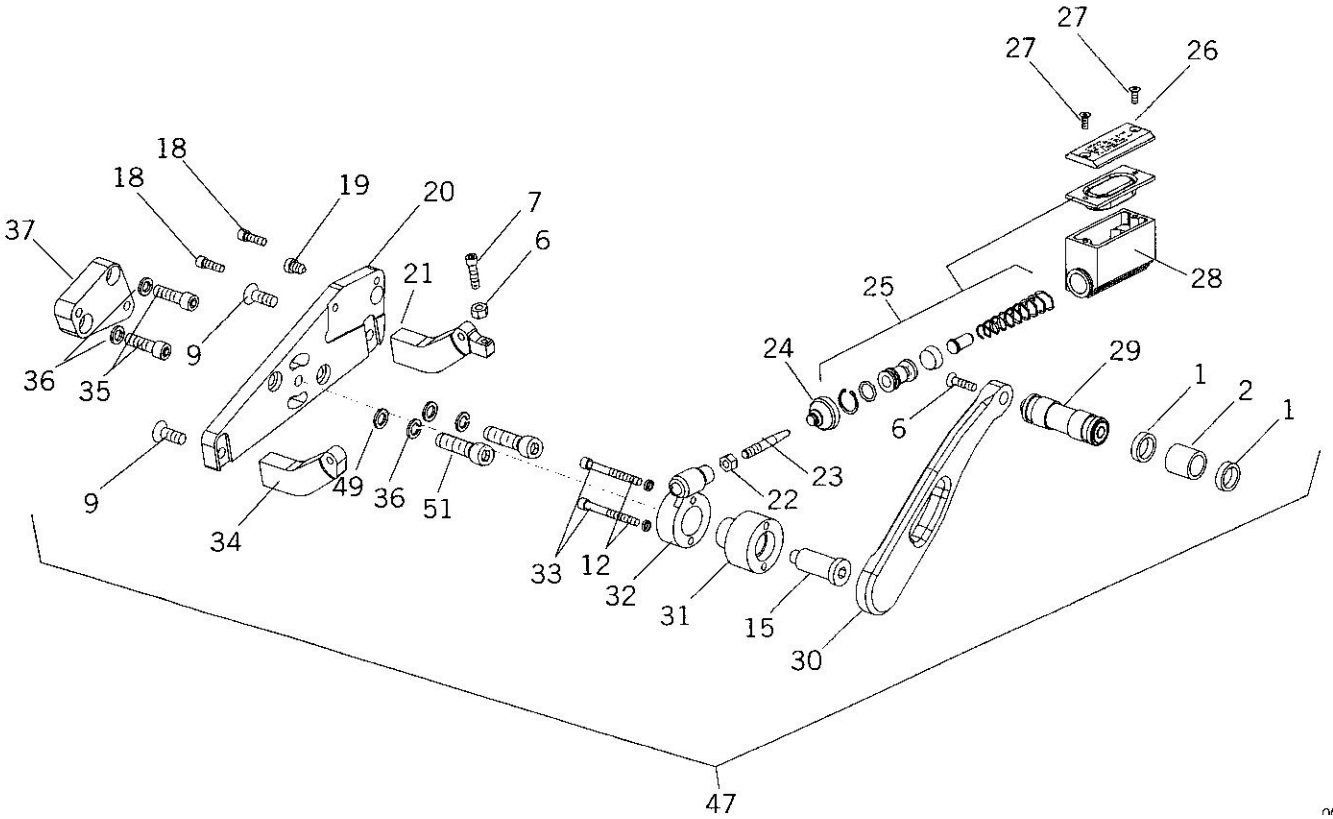
FOOT CONTROLS

SECTION 13

FOOT CONTROLS



Single piece shift lever supercedes two piece.

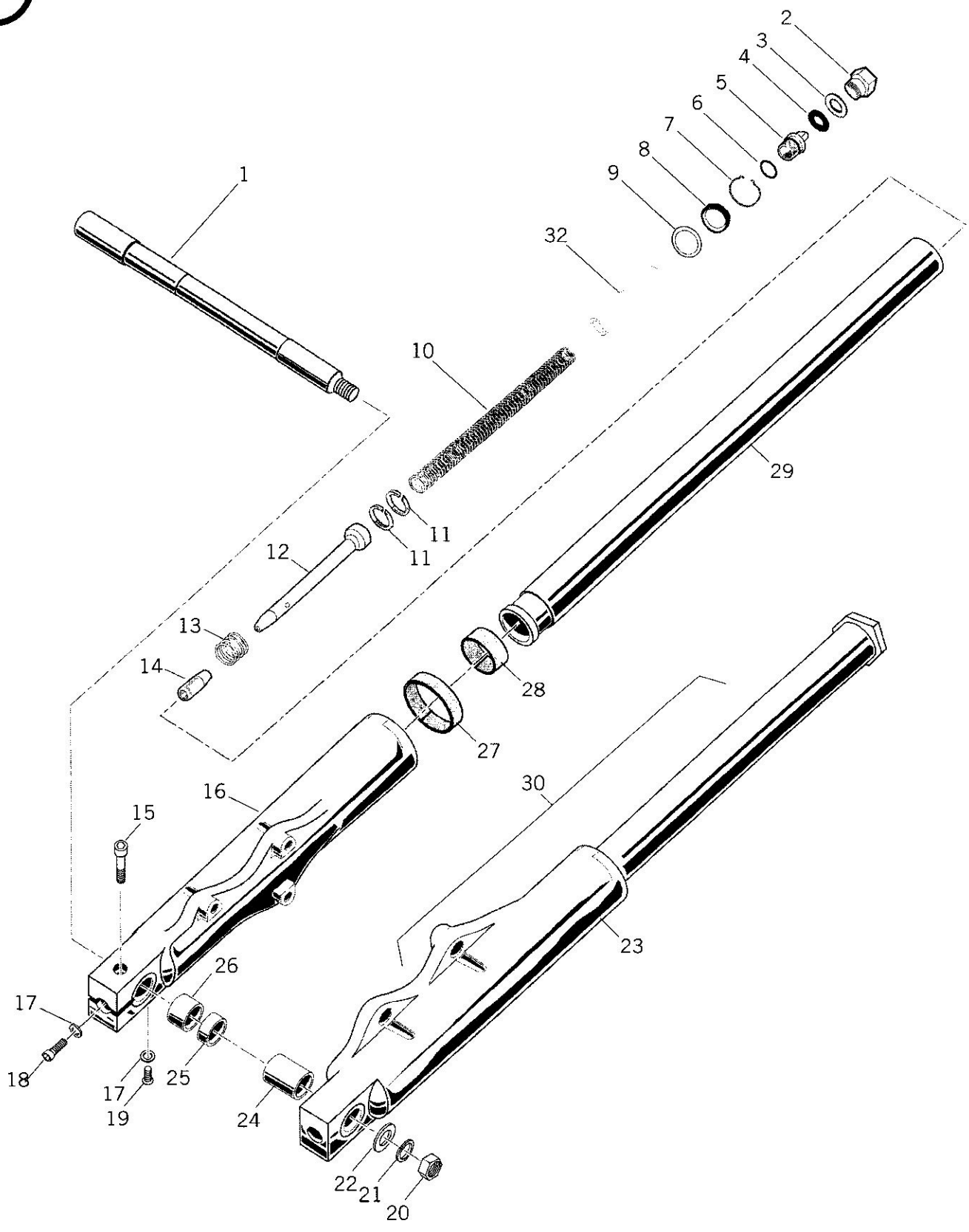


No.	Part	Description
1	41-307	Neoprene Sleeve 3/4″ x 1/4″
2	41-306	Neoprene Sleeve 3/4″ x 1″
3	41-315	Peg, Shift Lever
4	41-325	F/B Heel toe Shifter Polished
5	96-147	1/4″-20 x 1″ FHCS
6	96-853	1/4″-20 Hex Nut
7	96-148	1/4″-20 x 1″ SHCS
8	41-326	F/B Shift Front Mount Assy Anodized
9	96-149	3/8″-16 x 1″ FHCS
10	41-327	F/B Shift Mount Bracket Anodized
11	41-328	Shift Linkage Lever Polished
12	96-150	1/4″ HiClr Washer Z
13	96-151	1/4″-20 x 4″ SHCS
14	41-329	F/B Shift Rear Mount Brkt Anodized
15	41-330	Pivot Axle
16	41-331	F/B Heel Toe Spacer Polished
17	41-332	Shift Pivot Spacer
18	97-121	1/4″-20 x 3/4″ SHCS
19	N/A	Plastic Plug
20	41-333	F/B Brake Mount Bracket Anodized
21	41-334	F/B Brake Front Mount Assy Anodized
22	96-850	5/16″ Hex Nut
23	41-239	Brake Actuator Rod
24	41-240	Brake Actuator Boot
25	51-010	Master Cylinder Rebuild Kit
26	41-241	Master Cylinder Lid
27	96-152	10-24 x 1/2″ FHCS
28	55-515	Master Cylinder Assembly (24, 25, 26, 27, 28)
29	41-242	Brake Tip Polished
30	41-338	F/B Brake Lever Polished
31	41-339	F/B Brake Lever Spacer Polished
32	41-340	Pivot Assembly Polished
33	96-153	1/4″-20 x 2¼″ SHCS
34	41-341	F/B Brake Rear Mount Anodized
35	96-154	3/8″-16 x 1¼″ SHCS
36	96-904	Washer, Lock, 3/8″
37	41-342	F/B Brake Bracket Spacer
38	49-305	5/16″ Hiem Joint
39	96-848	Nut, Jam 5/16″-24
40	49-198	Shift Rod 11½″
41	49-205	Shift Rod Assembly 11½″, center to center distance = 13½″ (includes 38, 39, 40)
42	97-125	FHCS, 5/16-24 x 1¾″
43	41-205	Spacer, 5/16″ i.d. x 1/2″ o.d. x 1/2″ length
44	96-864	Nut, Acorn, 5/16-24, Chrome
45	96-799	BHCS 5/16-24 x 1″, Chrome
46	N/A	Left Control Assembly
47	41-072	Right Control Assembly
48	41-201	Spacer, 1/4″ thick, used with wet primary
49	96-895	Washer, Flat, 3/8″
50	96-062	SHCS, 3/8″-16 x 1½″
51	96-063	SHCS, 3/8″-16 x 1¾″
52	41-110	Controls, forward, Chief, black and polished

FORKS

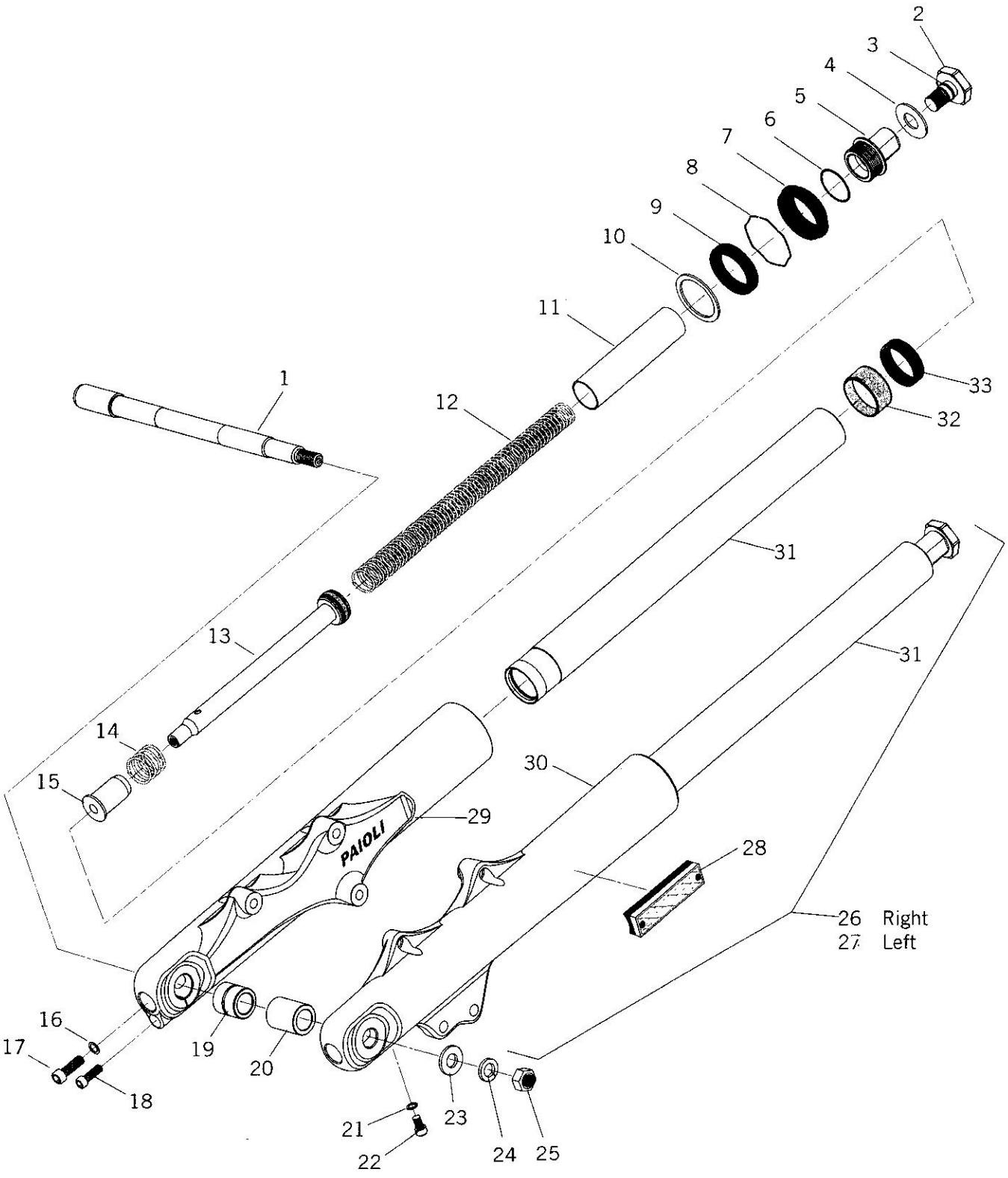
SECTION 14

FORKS, ILM


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No.	Part	Description
1	33-154	Axle, 1/2″-20
2	33-208	Nut, top fork tube
3	31-046	Washer, flat, 1.5″ x 1.0″ ID x .075″ thick, chrome
4	31-094	Seal, tube cap
5	33-180	Plug, fork tube
6	33-202	Plug, o-ring
7	35-519	Retaining ring, oil seal
8	33-150	Seal, dust
9	33-171	Spacer, seal
10	33-181	Spring
11	31-188	Bushings, damper tube
12	33-175	Damper tube, with bushings
13	31-189	Top out spring
14	33-183	Bottoming cone
15	33-255	SHCS, 3/8″-16 x 1½″, pinch bolt
16	33-179	Slider, fork, right side
17	33-204	Washer, flat
18	33-205	Screw, socket head cap M8-1.25 x 30mm
19		Screw, phillips, drain, 5/16″-18 x 5/16″
20	33-155	Nut, axle, 1/2″ -20
21	33-156	Washer, lock, 1/2″
22	33-157	Washer, flat, 1/2″
23	33-178	Slider, fork, left side
24	90-364	Spacer, 3/4″ o.d. x 1⅛″ i.d. x 1.4″ length, Aluminum
25	33-158	Spacer, 3/4″ o.d. x 1⅛″ i.d. x 1/2″ length, Chrome
26	33-159	Spacer, 3/4″ o.d. x 1⅛″ i.d. x .650″ length, Chrome
27	33-182	Bushing, lower
28	33-192	Bushing, upper
29	33-186	Slider tube
30	31-214	Left fork assembly
	31-215	Right fork assembly
31	33-164	Right fork assembly
32	31-190	Preload spacer, 4 3/4″

FORKS, PAIOLI, CHIEF & VINTAGE CHIEF



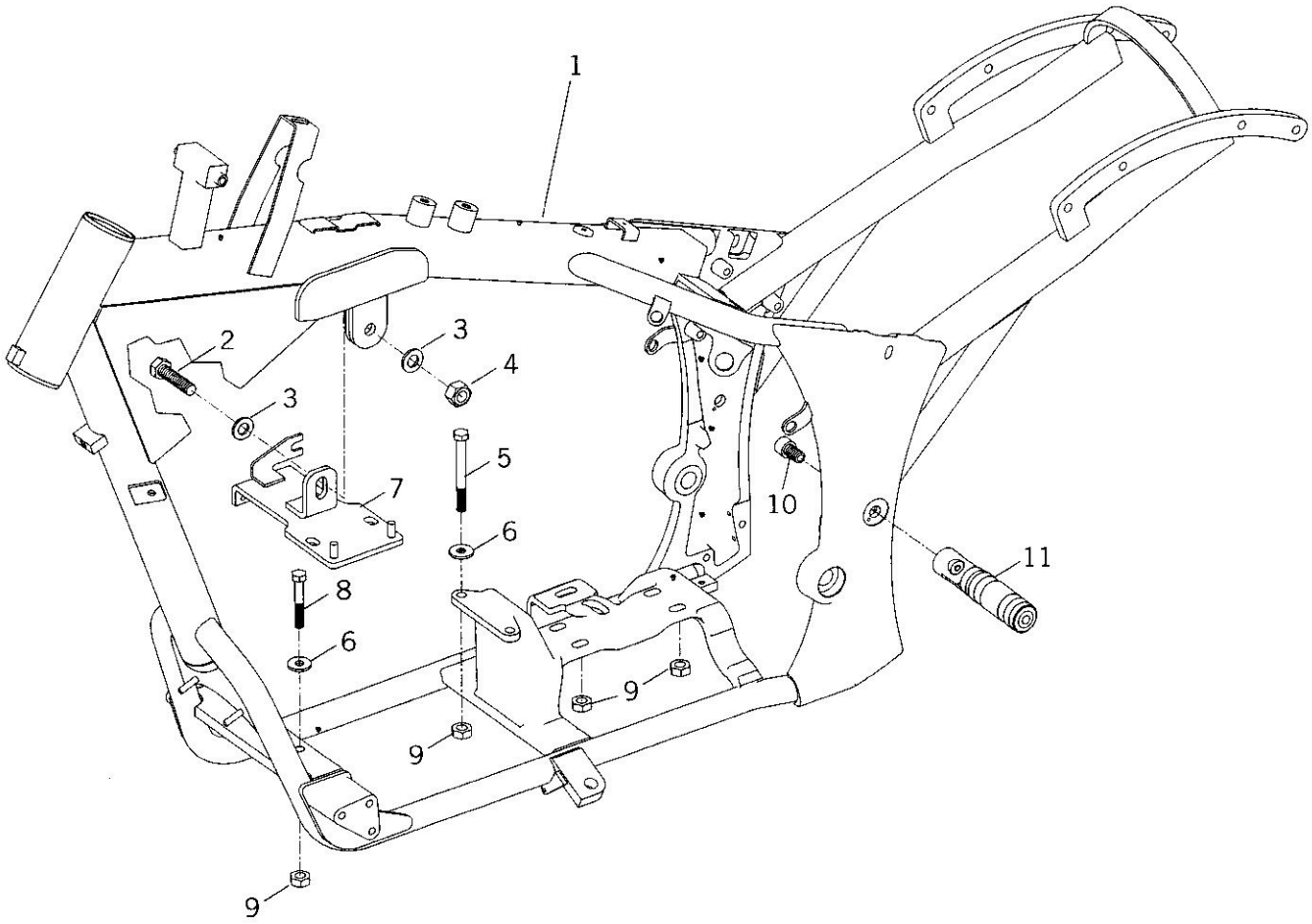
00168-A

No.	Part	Description
1	31-366	Axle, front, Paioli
2	31-323	Top plug
3	31-355	O-ring, top plug
4	31-356	Washer, flat, top plug
5	31-354	Inner tube plug
6	31-353	O-ring, inner tube plug
7	31-352	Dust cap, fork leg, Dia. 41mm
8	31-351	Oil seal retaining ring
9	31-359	Seal oil
10	31-384	Washer, upper DU bushing
11	31-358	Preload spacer, Paioli
12	31-357	Main spring, Paioil
13	31-380	Damper tube assembly, paioli
14	31-345	Spring, top out Paioli
15	31-336	Cone, bottoming, Paioli
16	97-585	Washer, flat, copper crush, M10
17	97-584	Screw, socket head cap, M10 x 35mm
18	97-588	Screw, socket head cap, M8-1.25 x 25mm
19	31-372	Spacer, front wheel, right side, 1.14", stainless steel
20	90-364	Spacer, front wheel, 1.125" O.D. x .752" I.D. x 1.140" length, stainless steel
21	31-383	Washer, sealing, fork oil drain, 6mm I.D. x 10mm O.D. x 1.5mm thick
22	31-382	Bolt, fork oil drain, M6 x 8mm
23	31-374	Washer, flat, front axle
24	31-375	Washer, lock, front axle
25	31-373	Nut, axle
26	31-361	Fork assembly, right
27	31-360	Fork assembly, left
28	31-050	Reflector assembly, amber, fork leg mount
29	31-330	Outer right leg
30	31-332	Lower left leg
31	31-381	Inner tube assembly
32	31-340	Lower DU bushing
33	31-349	Upper DU bushing

FRAME

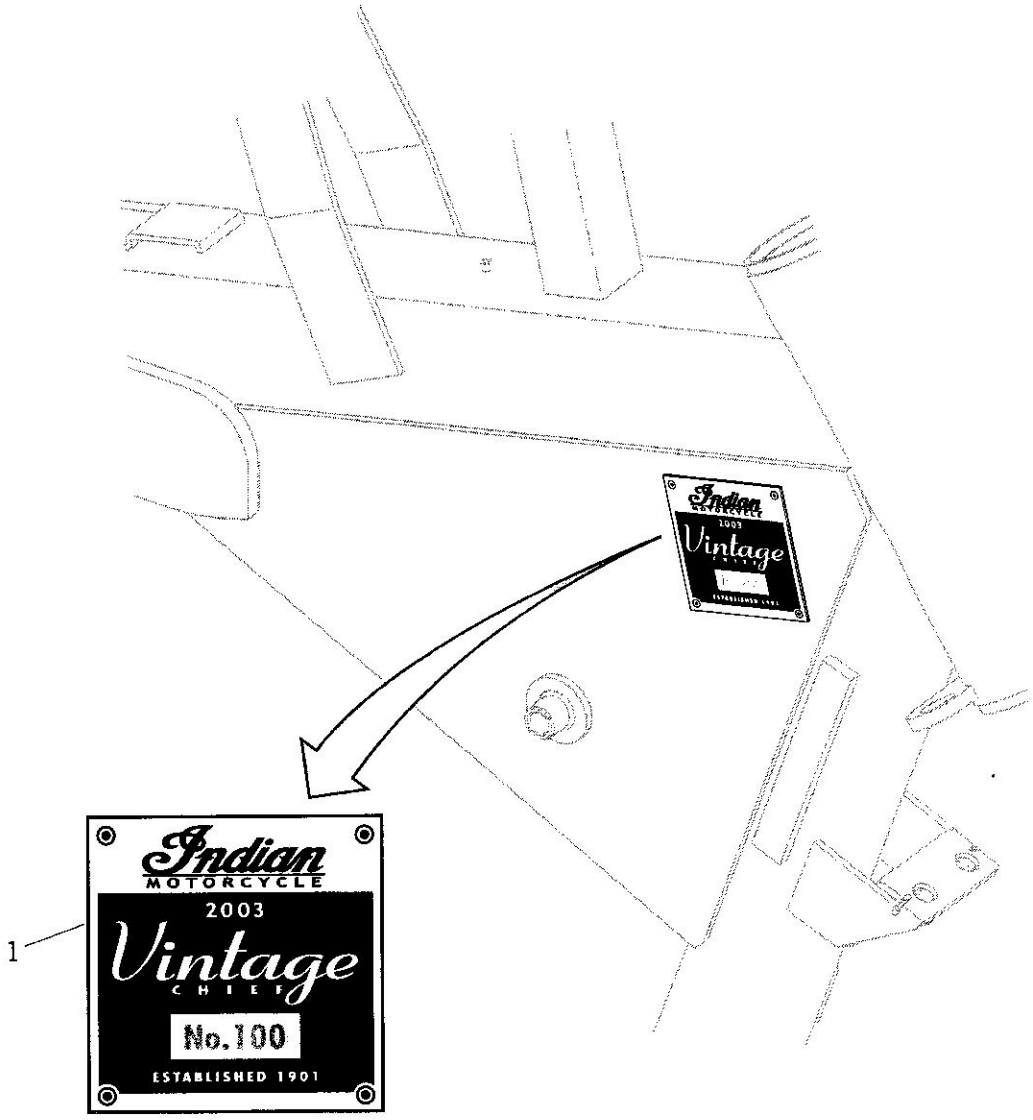
SECTION 15

FRAME



No.	Part	Description
1	16-184	Frame, black
2	96-370	Screw, hex, 1/2″-13 x 1¾″, grade 5
3	96-893	Washer, flat, 1/2″
4	96-851	Nut, 1/2″-13
5	96-039	Screw, hex, 3/8″-24 x 3¼″, grade 8
6	96-900	Washer, flat, 3/8″ id x 1/8″ thick
7	90-577	Engine/enrichner mount
8	96-359	Screw, hex, 3/8″-24 x 2¼″, grade 8
9	96-074	Hut, hex, 3/8″-24
10	96-367	Screw, socket head cap, 1/2″-13 x 7/8″
11	41-059	Buddy pegs

PLAQUE, VINTAGE CHIEF

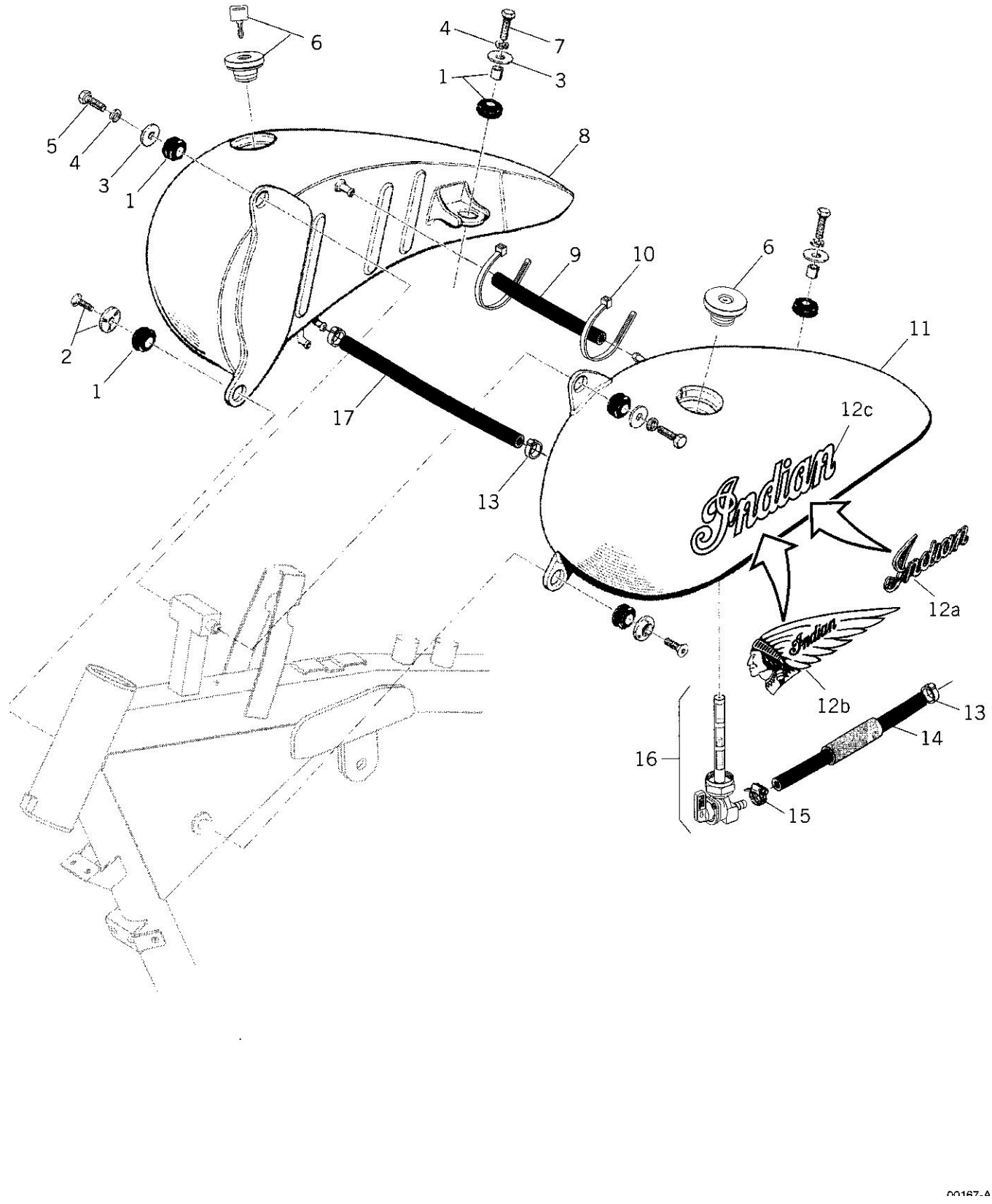


No.	Part	Description
1	97-100	Plaque, Vintage Chief

FUEL TANKS

SECTION 16

FUEL TANKS



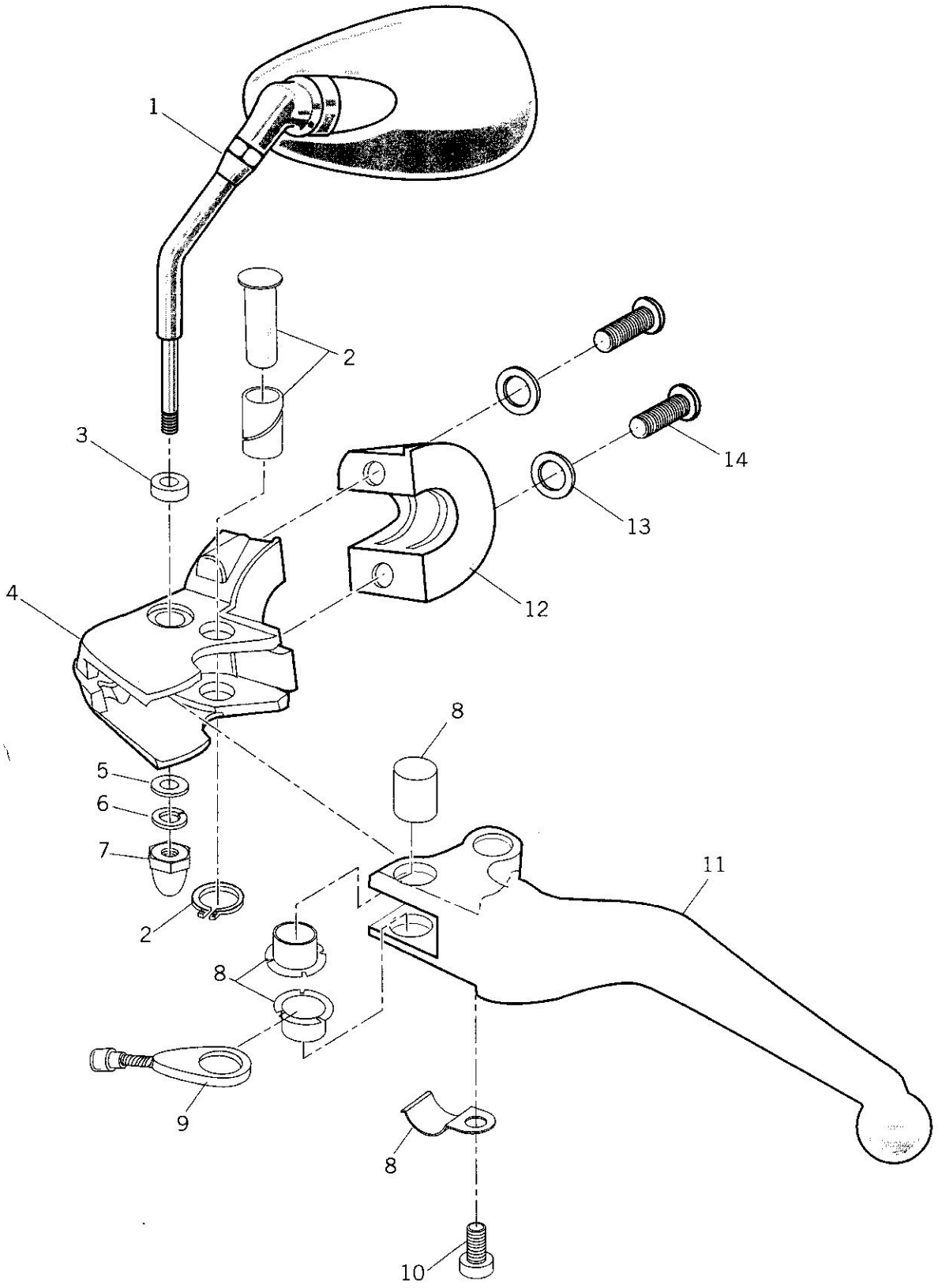
00187-A

No.	Part	Description
1	26-022	Grommet set, 6 rubber grommets & 2 steel bushings
2	26-050	Tank mount kit, lower,
3	96-923	Washer, flat, 1"od x 1/8" thick
4	96-905	Washer, lock 5/16"
5	96-841	Screw, hex, 5/16"- 18x 1"
6	26-409	Fuel cap set with keys, non-vented
7	96-845	Screw, hex, 5/16"-24 x 1 1/4"
8		Right fuel tank by color
	26-659	Blue Metallic
	26-660	Blue Metallic/Pearl white W/Red pin stripe
	26-661	Deep red/Cream
	26-662	Blackberrymetallic/Black
	26-663	Black/Pearl white
	89-482	Black
	89-484	Red Metallic
	89-488	Black/Red Metallic
	89-500	Copper/Black
	89-560	Deep red
	89-638	Springfield Black
	89-690	Century Red, Vintage Chief
	89-697	Blue Metallic/Pearl white W/Gold pin stripe
9	26-177	Tube, crossover, upper
10	96-776	Zip tie, 4"
11		Left fuel tank by color
	26-654	Blue Metallic
	26-655	Blue Metallic/Pearl white W/Red pin strie
	26-656	Deep red/Cream
	26-657	Blackberrymetallic/Black
	26-658	Black/Pearl white
	89-481	Black
	89-483	Red Metallic
	89-487	Black/Red Metallic
	89-493	Copper/Black
	89-553	Deep red
	89-637	Springfield Black
	89-689	Century Red, Vintage Chief
	89-696	Blue Metallic/Pearl white W/Gold pin stripe
12a	29-965	Badge, tank, set
b		Decals, left side by color
	89-249	Gold, 9"
	89-391	Silver
	89-613	Gold/Black, large Indian Script, Springfield
		Decals, right side by color
	89-248	Gold, 9"
	89-392	Silver
c	89-613	Gold/Black, large Indian Script, Springfield
13	96-025	Clamp, 157
14	26-453	Hose, fuel, 5/16" x 7.5"
15	96-052	Clamp, 1/4" fuel line
16	26-530	Petcock (Paioli)
17	26-166	Tube crossover, lower

HANDLEBAR CONTROLS

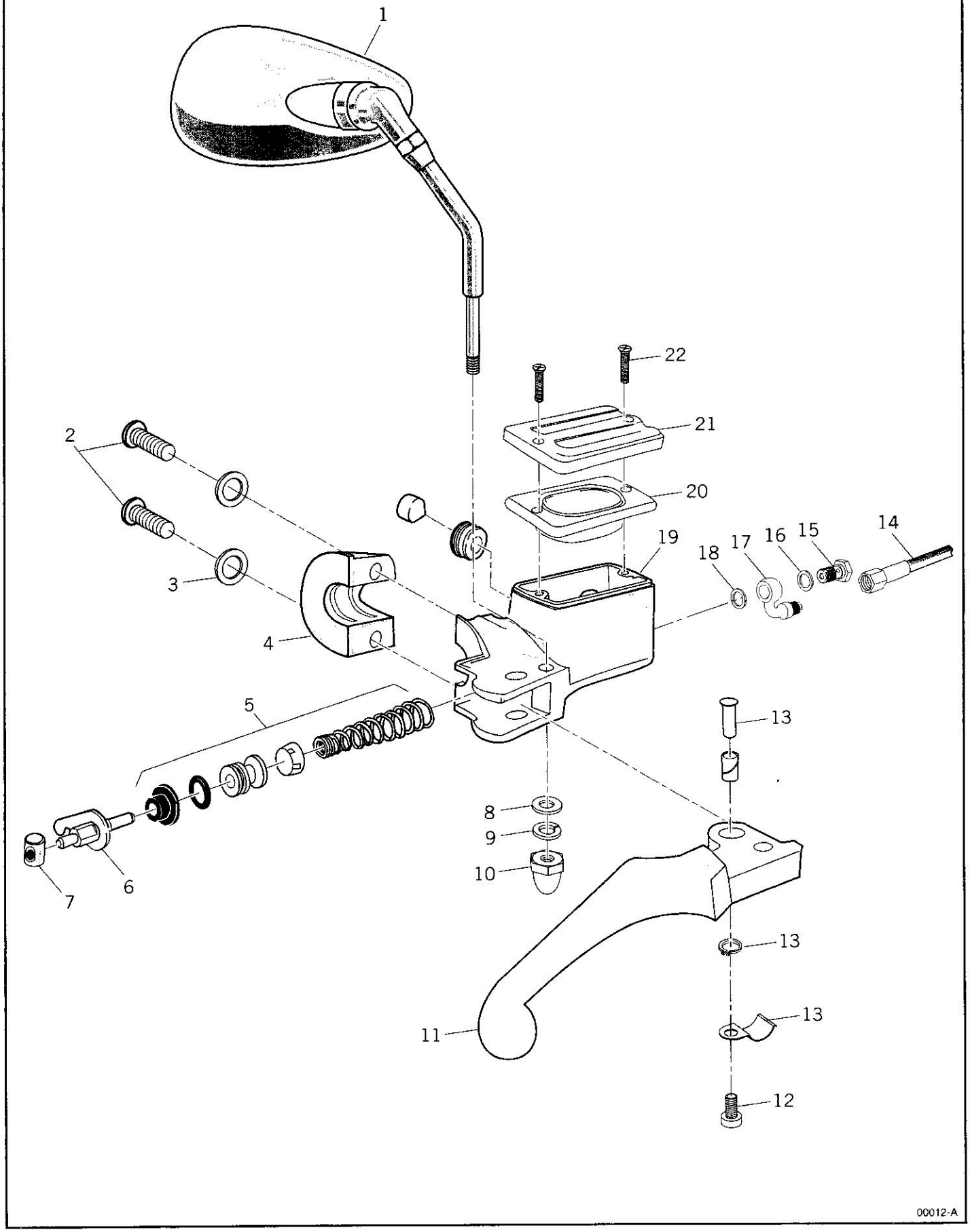
SECTION 17

HANDLEBAR CONTROLS, CLUTCH



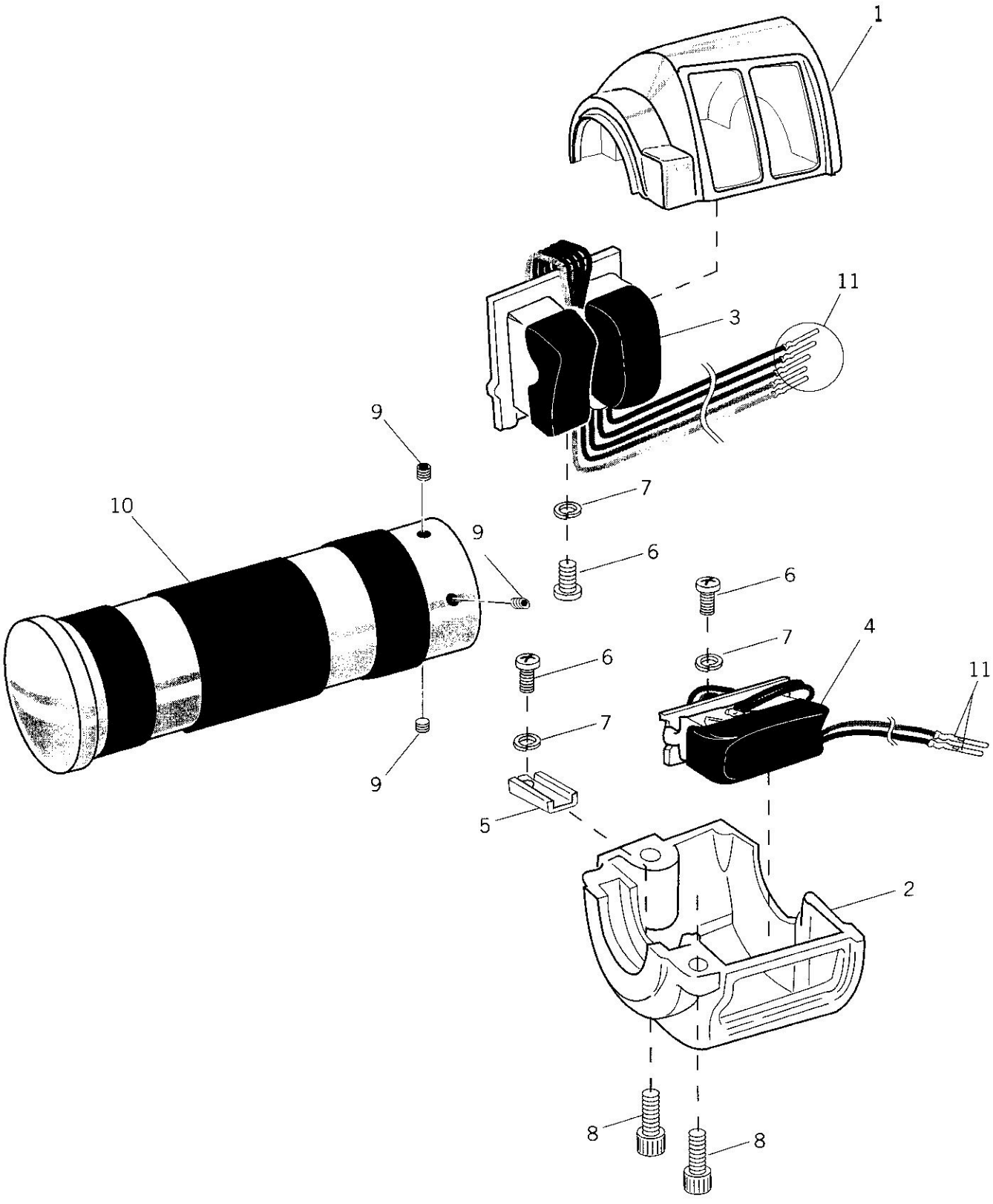
No.	Part	Description
1	43-008	Mirror, teardrop
2		Clutch lever pivot kit
3	96-249	Spacer
4	41-034	Clutch lever support
5	96-898	Washer, flat, 5/16″, chrome
6	96-906	Washer, lock, 5/16″, chrome
7	96-864	Nut, acorn, 5/16″, chrome
8		Clutch cable pivot hardware kit
9	61-045	Clutch cable
10	n/a	Screw
11	41-021	Clutch lever
12	41-033	Clamp
13	96-916	Washer, 1/4″, AN
14	96-806	BHSCS, 1/4″-20 x 3/4″, chrome

FRONT BRAKE MASTER CYLINDER & MIRROR



No.	Part	Description
1	43-008	Mirror, teardrop
2	96-806	BHSCS, 1/4″-20 x 3/4″, chrome
3	96-916	Washer, flat, 1/4″, AN
4	41-033	Clamp
5	41-051	Master cylinder rebuild kit
6	41-052	Pushrod
7	41-053	Pin, pushrod
8	96-898	Washer, flat, 5/16″, chrome
9	96-906	Washer, lock, 5/16″, chrome
10	96-864	Nut, acorn, 5/16″, chrome
11	41-037	Brake lever
12	n/a	Screw
13		Pivot hardware kit
14	50-013	Brake line 46″
15	n/a	Banjo Bolt
16	50-029	Washer, sealing
17	50-025	Banjo adapter, 35 degree
18	50-018	Washer, copper crush
19	41-025	Master cylinder housing
20	41-026	Gasket, master cylinder cover
21	41-027	Master cylinder cover
22	96-870	Screw, Oval, Countersunk, #8
23	41-020	Handlebar controls kit

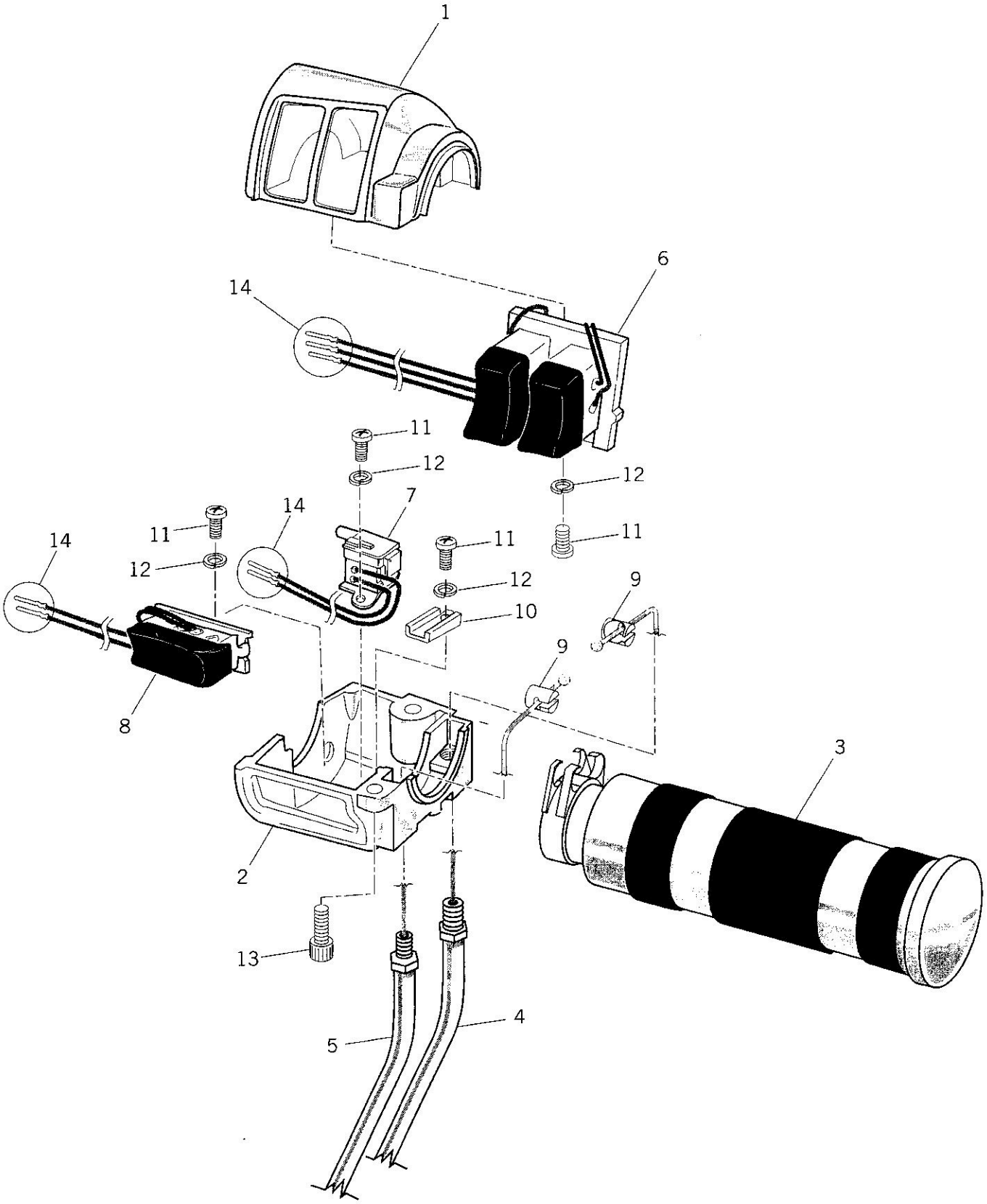
LEFT HANDLEBAR SWITCHES & GRIPS



No.	Part	Description
1	41-031	Upper Left Switch Housing
2	41-032	Lower Left Switch Housing
3	43-523	Switch, Horn, Hi/Lo Beam
4	43-524	Switch, Left Turn Signal
5	41-275	Lock, Tab
6	96-136	Screw, #4-48 unf x 5/16″
7	96-032	Washer, Lock
8	96-028	Screw, Socket Head Cap M5-.8 x 10, Zinc
9	97-000	10-32 x 3/16″ Socket Head Set Screw
10	41-600	Handlebar Grips, Pair, Chrome, Billet
11	95-164	Connector, Female End Pin, 20-14

41-020 . . . . . Handlebar Controls Kit Includes: Switch Gear, Clutch Lever, Master Cylinder & Throttle.

RIGHT HANDLEBAR SWITCHES & GRIPS

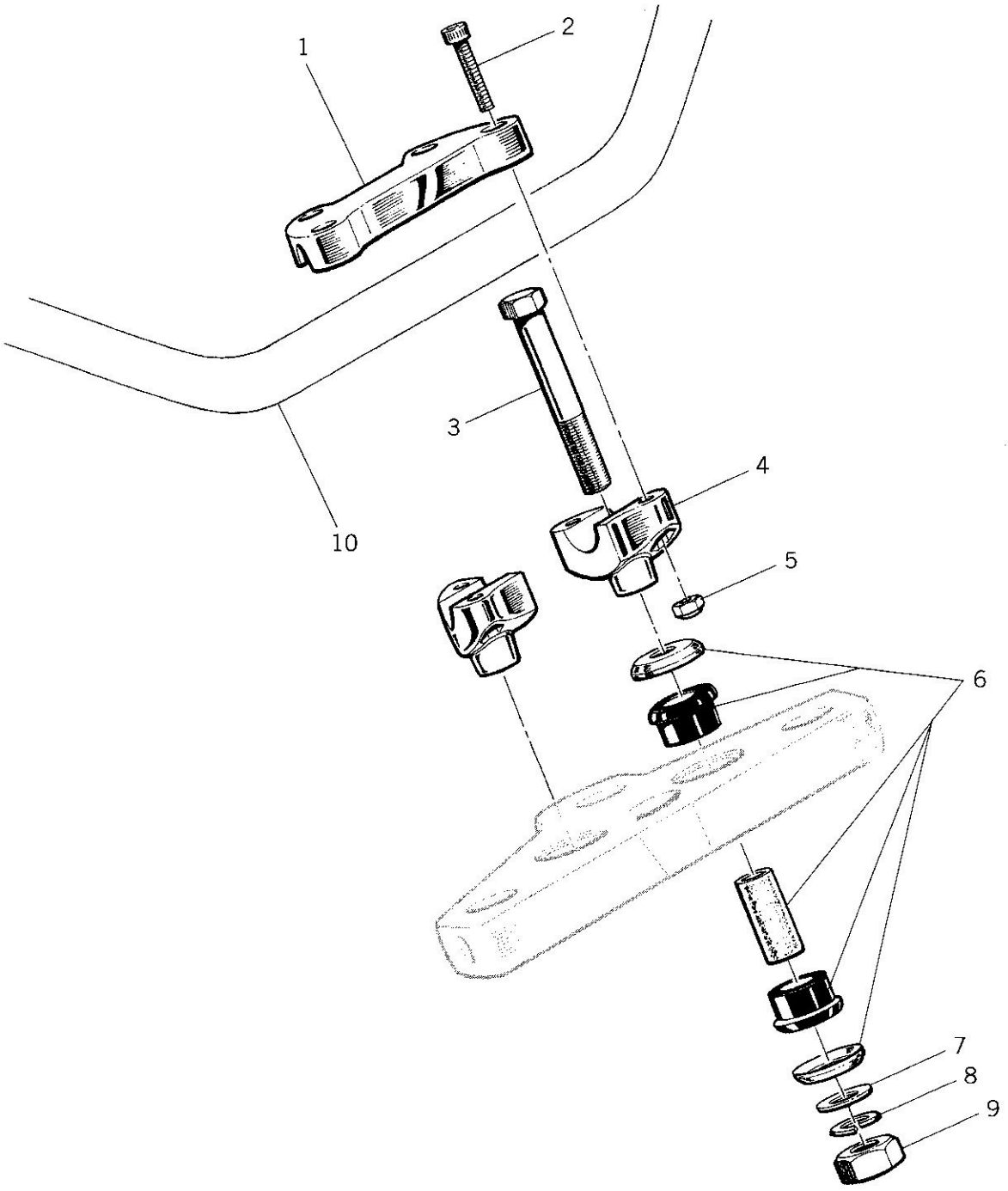


No.	Part	Description
1	41-029	Upper Right Switch Housing
2	41-030	Lower Right Switch Housing
3	41-600	Handlebar Grips, Pair, Chrome, Billet
4		Throttle Cable
	61-029	Chief
5		Idle Cable
	61-030	Chief
6	43-521	Switch, On/Off, Start
7	43-525	Switch, Brake Light
8	43-522	Switch, Right Turn Signal
9	61-140	Split Barrel
10	41-275	Lock, Tab
11	96-136	Screw, #4-48 unf x 5/16″
12	96-032	Washer, Lock
13	96-028	SHCS, 5mm-.8 x 10mm
14	95-164	Connector, Female End
	41-020	Handlebar Controls Kit Includes: Switch Gear, Clutch Lever, Master Cylinder & Throttle.

HANDLEBARS, RISERS & TRIPLE CLAMPS

SECTION 18

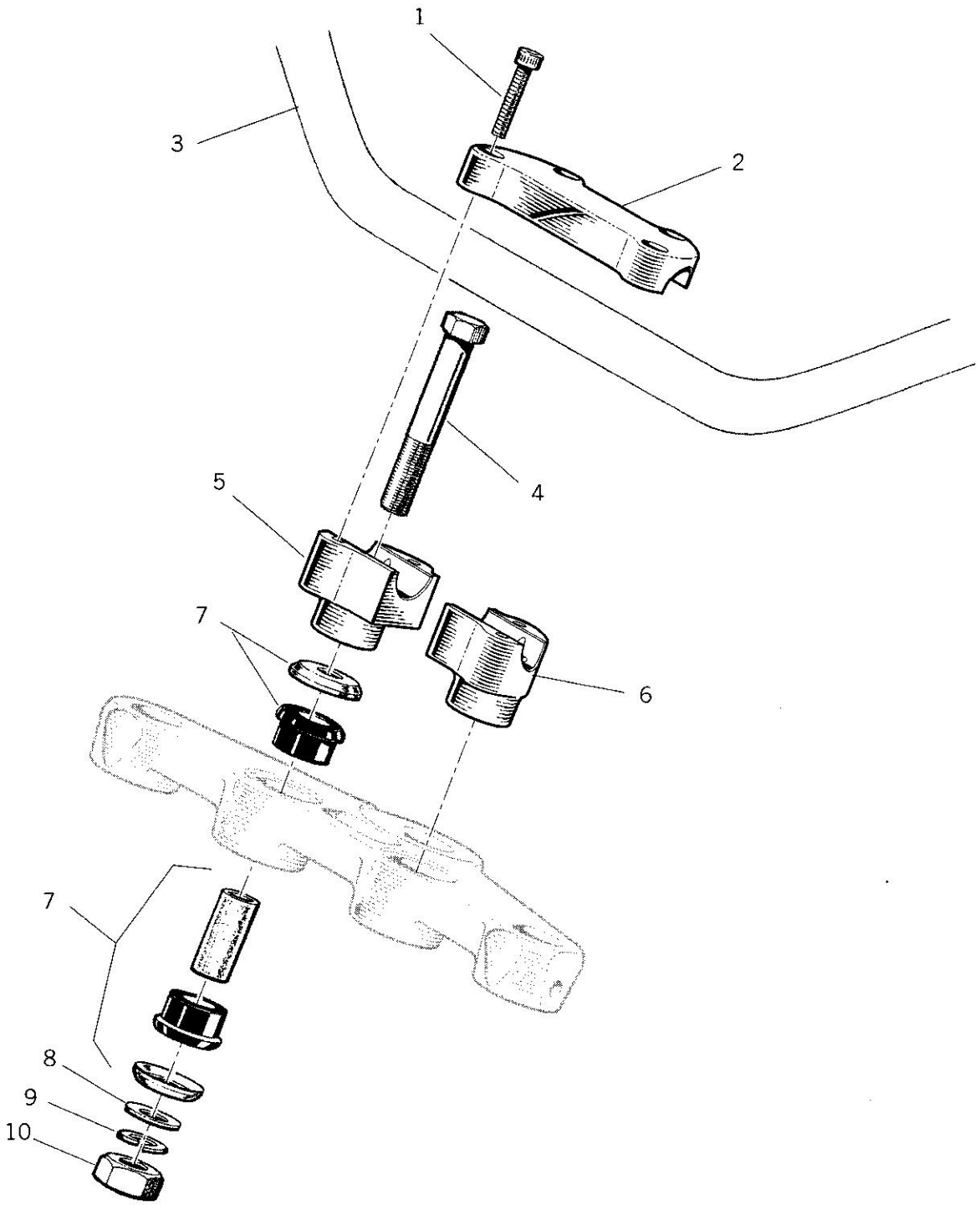
HANDLEBAR, DAMPER & CLAMP



00105-A

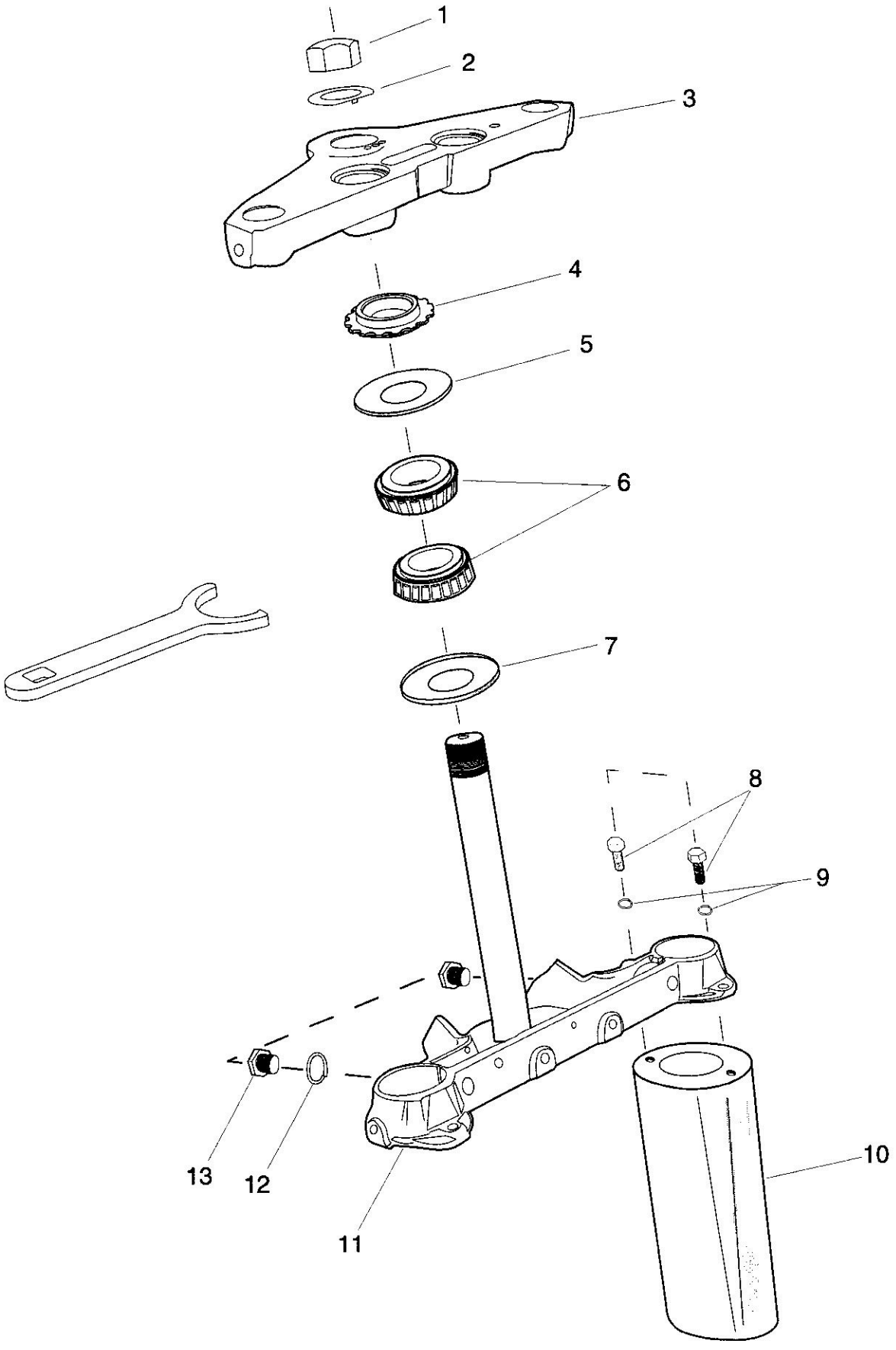
No.	Part	Description
1	39-043	Top Clamp, 01 Chief
2	96-873	SHCS, 5/16″-18 x 1½″
3	96-065	Bolt, Hex, 1/2″-20 x 3.5″
4	39-044	Riser, Handlebar, left
	39-045	Riser, Handlebar, right
5	97-110	Nut, Lock, 5/16″-18
6	39-028	Damper Kit, 2001 Models
7	96-892	Washer, Flat 1/2″
8	96-902	Washer, Lock, 1/2″
9	96-852	Nut, Hex, 1/2″-20
10	39-056	Handlebar, 34.0″ wide, 4.3″ rise, 14.7″ pullback

VINTAGE CHIEF, HANDLEBAR, CLAMP AND DAMPER



No.	Part	Description
1	96-873	Screw, socket head cap, 5/16"-18 x 1 1/2", zinc
2	39-043	Clamp, handlebar, billet
3	39-056	Handlebar, 34.0" wide, 4.3" rise, 14.7" pullback
4	96-065	Screw, hex cap, with patch, 1/2"-20 x 3 1/2"
5	33-218	Riser, handlebar, right side
6	33-217	Riser, handlebar, left side
7	39-022	Damper kit
8	96-892	Washer, flat, 1/2", SAE
9	96-902	Washer, lock, medium split, 1/2", zinc
10	96-852	Nut, hex, 1/2"-20, zinc

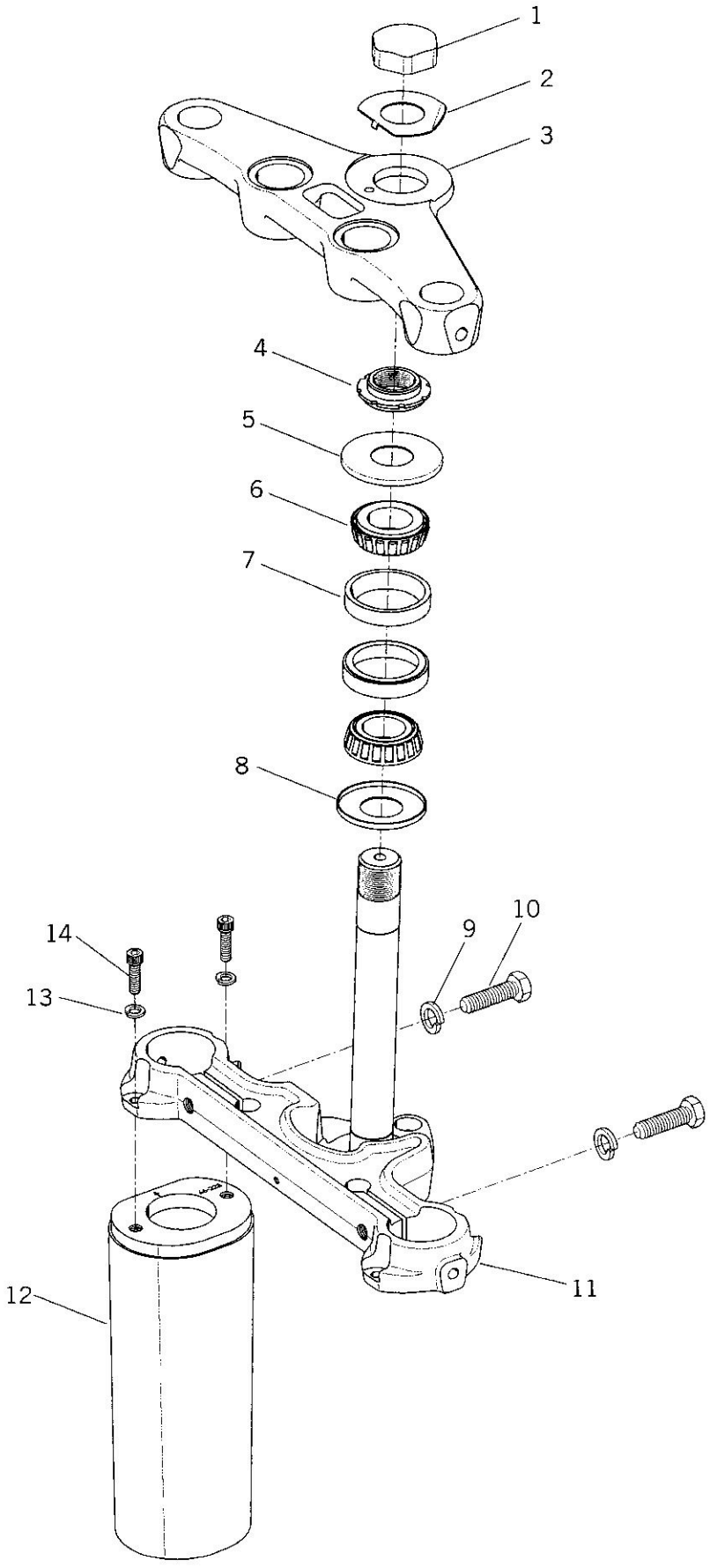
TRIPLE CLAMP, ILM



00073-A

No.	Part	Description
1	33-152	Nut, Domed, Stem, Chrome
2	33-191	Lock Tab
3	33-166	Top Clamp
4	31-051	Nut, Adjusting, Shoulder diameter 1.242″
	31-052	Nut, Adjusting, Shoulder diameter 1.243″
5	33-012	Upper Dust Shield
6	33-211	Bearing, Steering
7	33-011	Lower Dust Shield
8	96-812	Bolt, Hex, 1/4″-20 x 3/4″, zinc, grade 5
9	96-903	Washer, Lock 1/4″
10	66-134	Slider Cover, Left & Right
11	31-213	Lower Triple Clamp assembly (includes 6 & 7)
12	96-405	Washer, 7/16″
13	33-189	Bolt, Hex, 7/16″-20 x 1¼″, Chrome
14	98-550	Wrench, Steering Bearing Nut, Small Nut

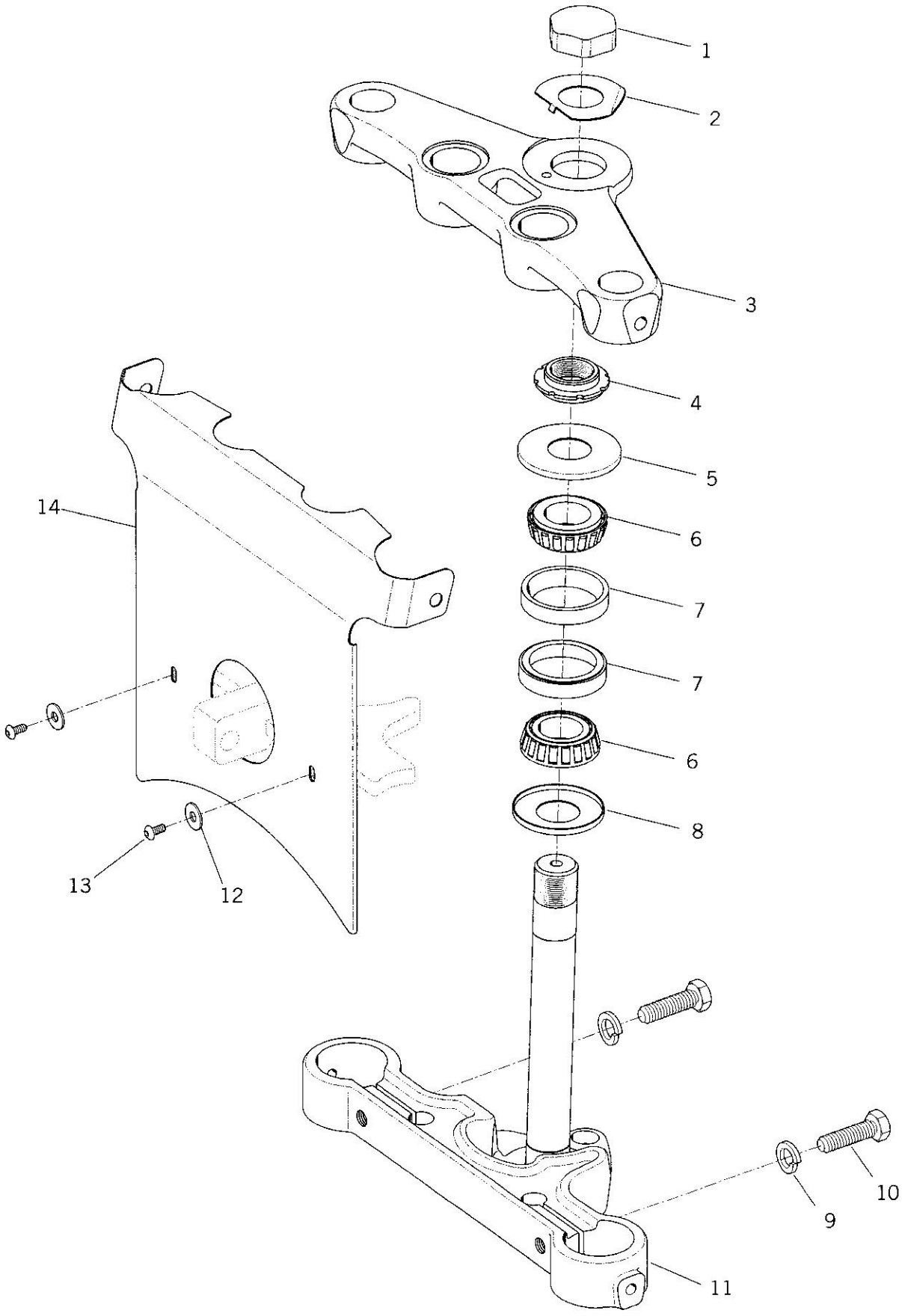
TRIPLE CLAMP, PAIOLI



00162-A

No.	Part	Description
1	31-363	Nut, conical, (crown nut, 1"-24)
2	96-126	Washer, triple clamp nut, locking, stainless steel
3	31-326	Triple clamp, upper, Paioli, Std
4	31-053	Nut, adjusting, 1.242" shoulder dia.
	31-052	Nut, Adjusting, 1.243" shoulder dia.
5	33-012	Dust shield, large
6	19-942	Bearing, taper roller, inner steering head
7	19-941	Race, bearing, tapper roller, steering head
8	33-011	Dust shield, small
9	96-938	Washer, lock, medium split, 7/16", zinc
10	31-371	Screw, hex head, 7/16"-20 x 1 1/2" grade 8, zinc
11	31-362	Triple clamp, lower, Paioli
12	66-134	Fork tube slider cover assembly
13	96-903	Lock washer, medium split, 1/4" zinc
14	96-812	Screw, hex cap, 1/4"-20 x 3/4", zinc, grade 5,

TRIPLE CLAMP, VINTAGE CHIEF



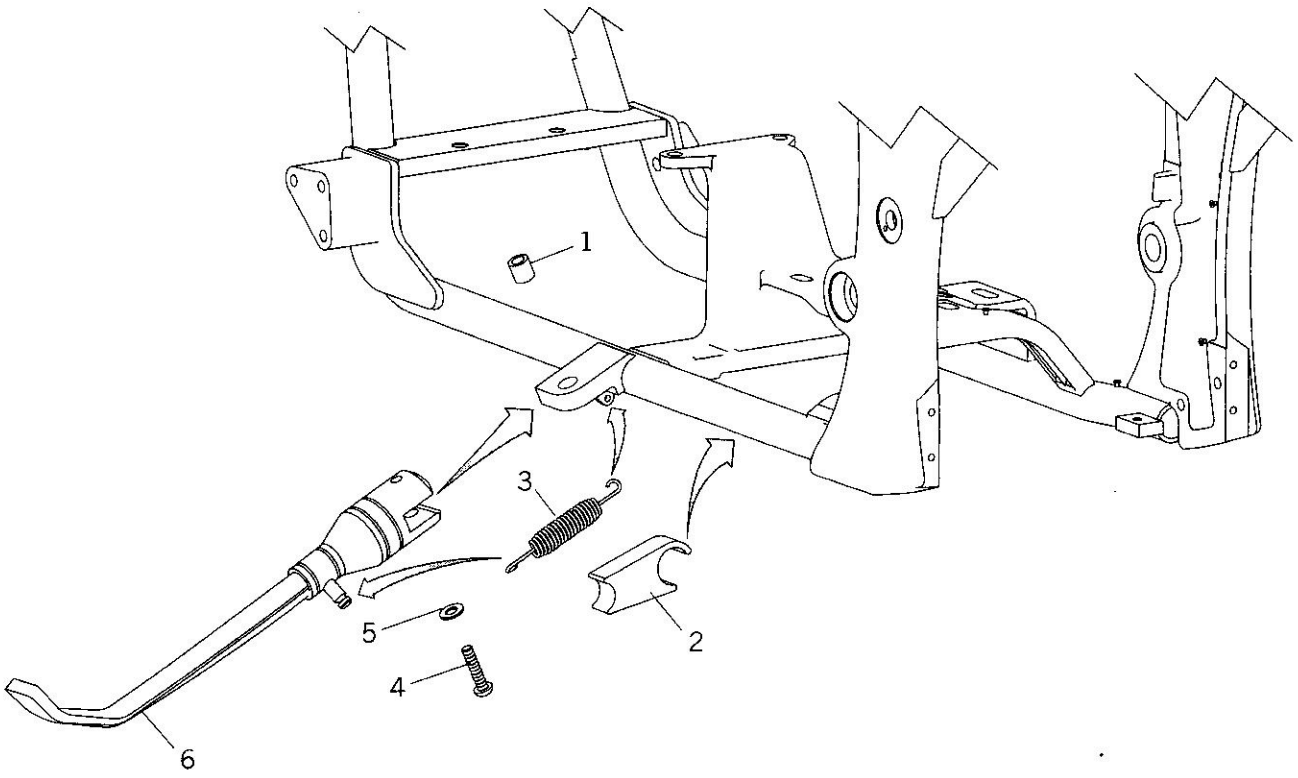
00161-A

No.	Part	Description
1	31-363	Nut, conical, (crown nut, 1"-24)
2	96-126	Washer, triple clamp nut, locking, stainless steel
3	31-369	Triple clamp, upper, Paioli
4	31-053	Nut, adjusting
5	33-012	Dust shield, large
6	19-942	Bearing, taper roller, inner steering head
7	19-941	Race, bearing, tapper roller, steering head
8	33-011	Dust shield, small
9	96-938	Washer, lock, medium split, 7/16", zinc
10	31-371	Screw, hex head, 7/16"-20 x 1 1/2" grade 8, zinc
11	31-370	Triple clamp, lower, Paioli
12	96-933	Washer, flat, 7/32" x 5/8" x 1/16", zinc plated
13	01-859	Screw, button head socket cap, 10-24 x 3/8" 18-8 stainless steel
14	89-699	Headlight plate, red, (L1159-HL)
	89-700	Headlight plate, black, (L0001-HL)

KICKSTAND

SECTION 19

KICKSTAND

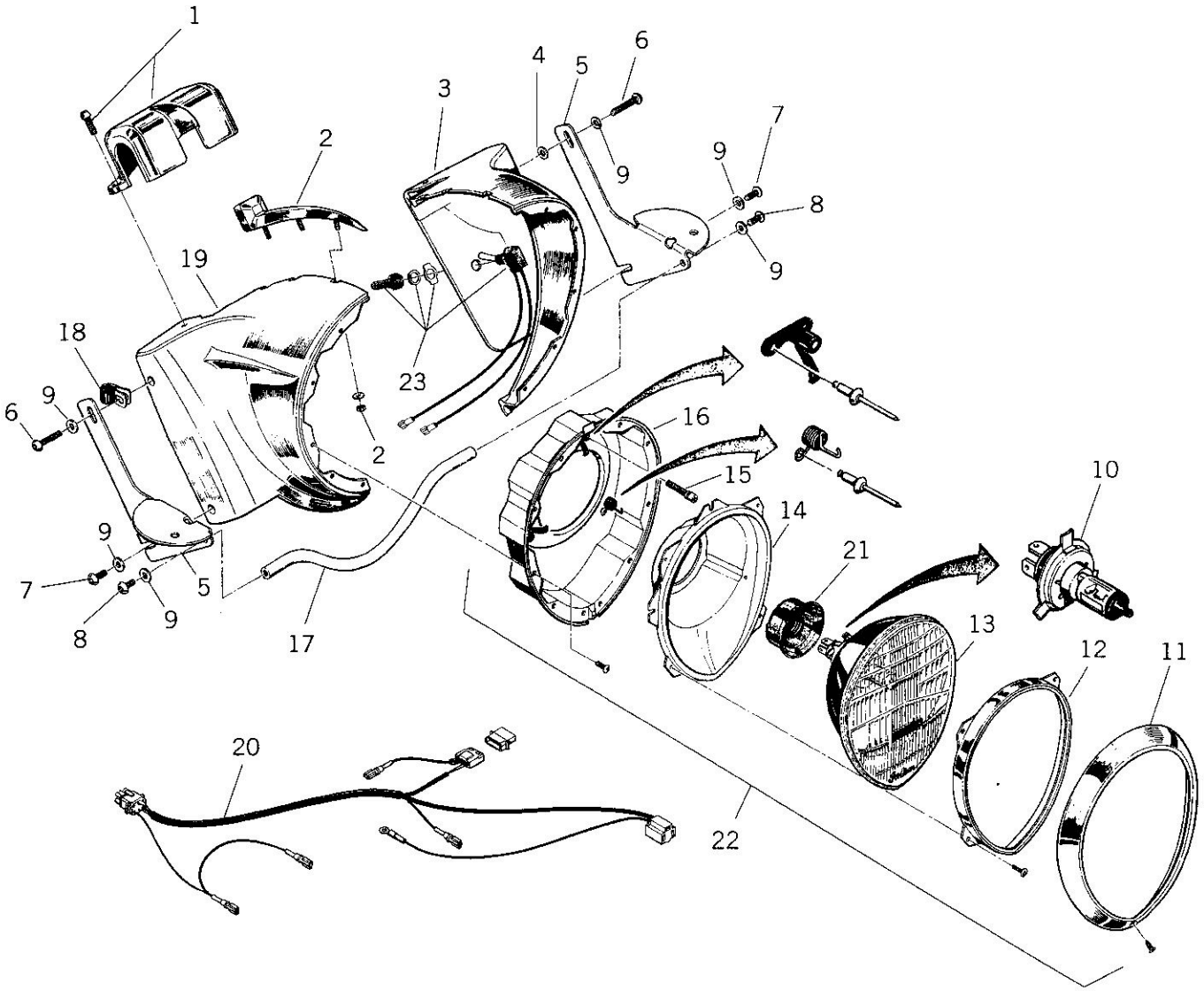


No.	Part	Description
1	41-376	Bushing, kickstand
2	42-063	Kickstand stop
3	42-001	Spring, kickstand
4	96-389	Screw, button head socket cap, 3/8″-16 x 1¼″
5	96-895	Washer, flat, 3/8″ SAE
6	42-060	Kickstand

LIGHTS

SECTION 20

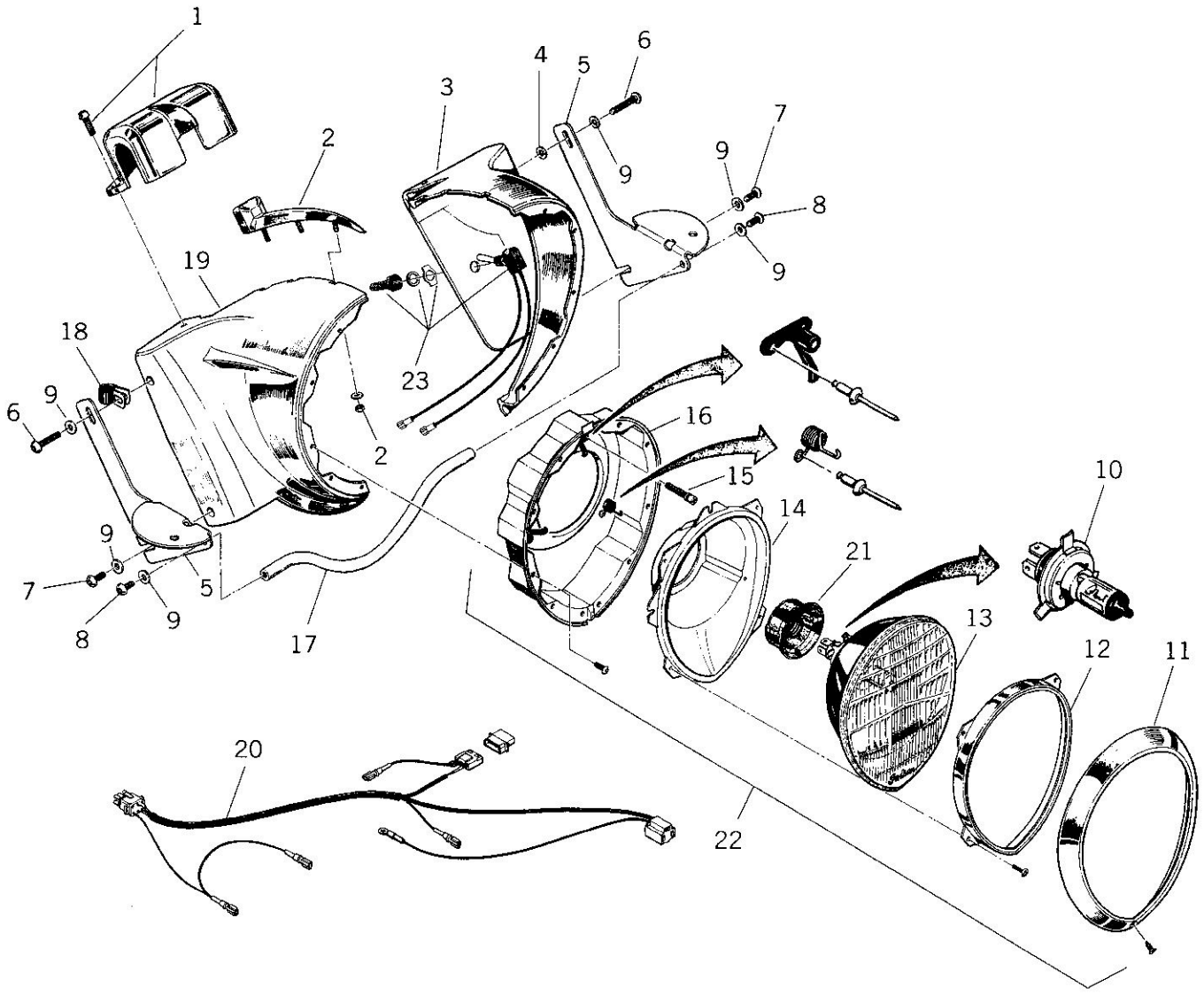
HEADLIGHT & HOUSING, ILM FORK



00187-A

No.	Part	Description
1	66-003	Cover, riser, Chief
2	66-009	Trim, spear housing
3	66-001	LH housing, headlight, machined, chrome
4	96-898	Washer, flat, 5/16", chrome
5	67-019	Bracket, spotlight, left, chrome
	67-033	Bracket, spotlight, right, chrome
6	96-803	Screw, button head socket cap, 5/16"-24 x 1 3/8", chrome
7	96-804	Screw, button head socket cap, 5/16"-24 x 3/4", chrome
8	96-839	Screw, button head socket cap, 5/16"-18 x 1/2", chrome
9	96-897	Washer, flat, 5/16", AN, chrome
10	66-014	Bulb, headlight, H4
11	66-004	Trim ring, outer with screws
12	66-011	Retaining ring, inner lens with screws
13	66-008	Lens, headlight
14	66-005	Headlight bucket, inner with screws and spring (small)
15	66-007	Screws, adjuster (pack of 2)
16	66-006	Bucket, headlight outer (large)
17	67-023	Stabilizer bar, spotlight
18	96-940	Cable clamp, 3/8"
19	66-002	RH housing, headlight, machined, chrome
20	94-996	Wire harness, main, front
21	66-010	Gasket, top rubber
22	66-111	Headlight, teardrop lens mounting kit
23	94-189	Switch, toggle, with rubber boot and on/off plate

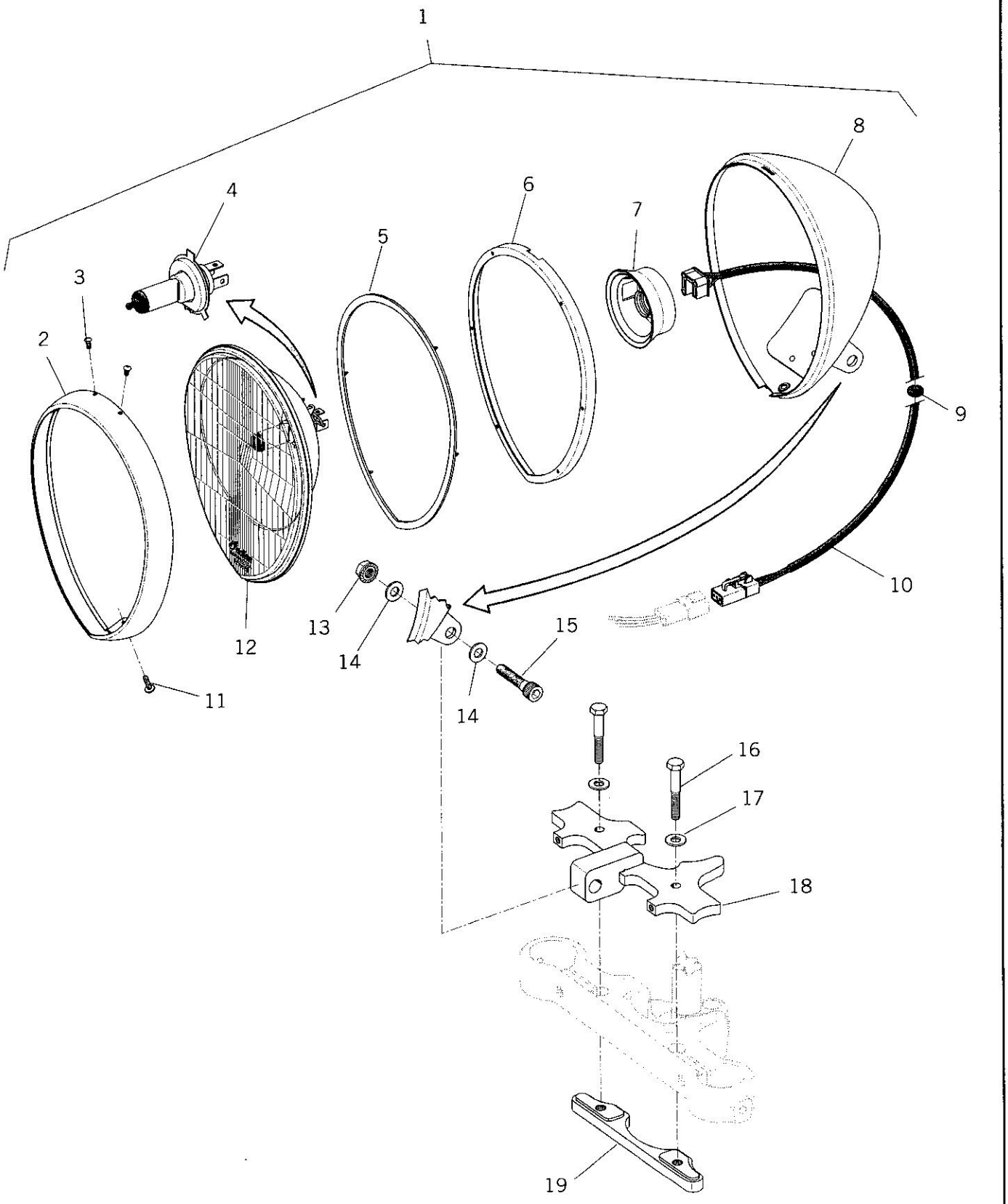
HEADLIGHT & HOUSING, PAIOLI FORKS



00187-A

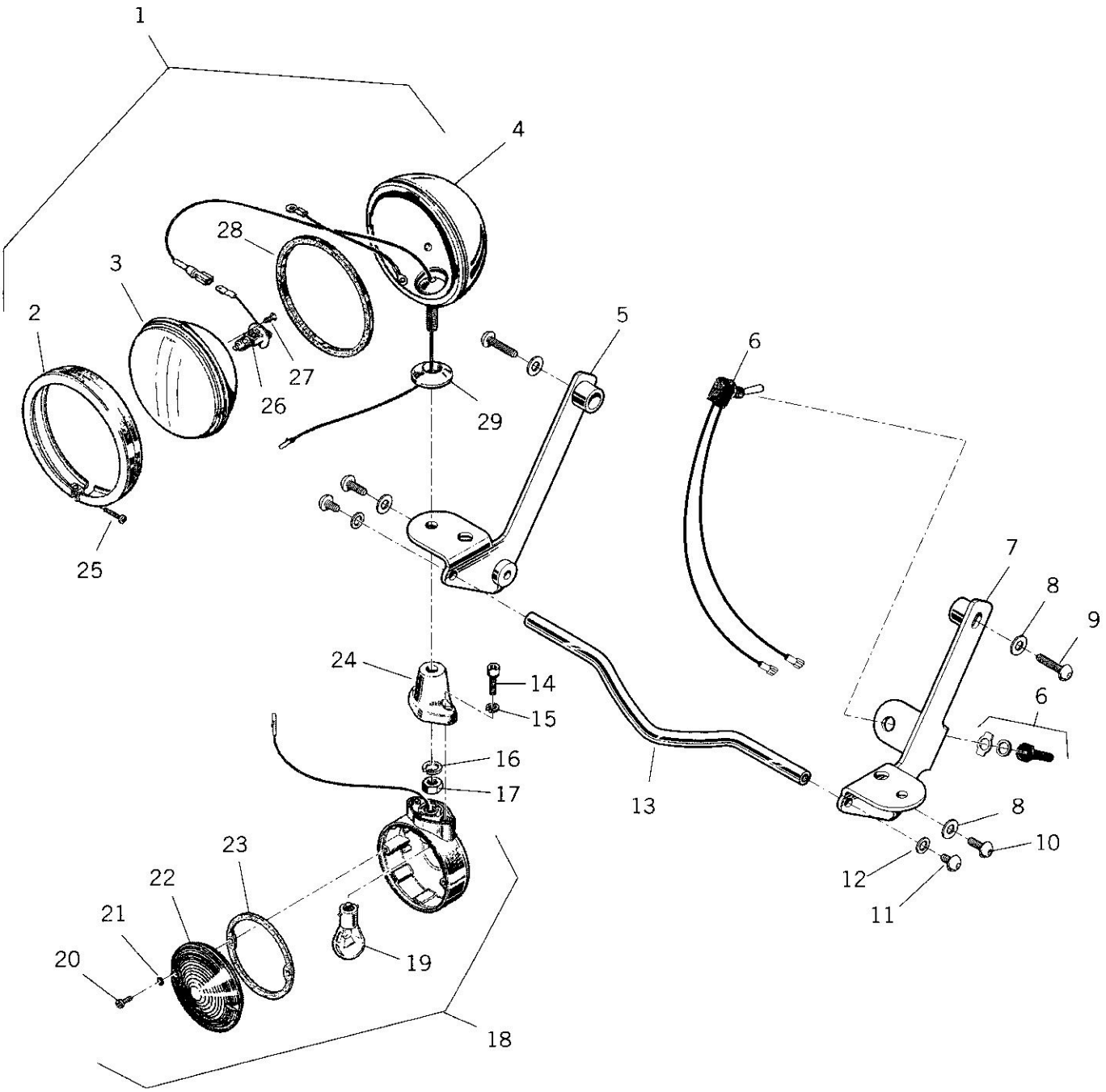
No.	Part	Description
1	66-003	Cover, riser, Chief
2	66-009	Trim, spear housing
3	68-013	LH housing, headlight, machined, chrome
4	96-898	Washer, flat, 5/16", chrome
5	67-019	Bracket, spotlight, left, chrome
	67-033	Bracket, spotlight, right, chrome
6	96-803	Screw, button head socket cap, 5/16"-24 x 1 3/8", chrome
7	96-804	Screw, button head socket cap, 5/16"-24 x 3/4", chrome
8	96-839	Screw, button head socket cap, 5/16"-18 x 1/2", chrome
9	96-897	Washer, flat, 5/16", AN, chrome
10	66-014	Bulb, headlight, H4
11	66-004	Trim ring, outer with screws
12	66-011	Retaining ring, inner lens with screws
13	66-008	Lens, headlight
14	66-005	Headlight bucket, inner with screws and spring (small)
15	66-007	Screws, adjuster (pack of 2)
16	66-006	Bucket, headlight outer (large)
17	67-023	Stabilizer bar, spotlight
18	96-940	Cable clamp, 3/8"
19	68-014	RH housing, headlight, machined, chrome
20	94-996	Wire harness, main, front
21	66-010	Gasket, top rubber
22	66-111	Headlight, teardrop lens mounting kit
23	94-189	Switch, toggle, with rubber boot and on/off plate

HEADLIGHT, ILM, VINTAGE CHIEF



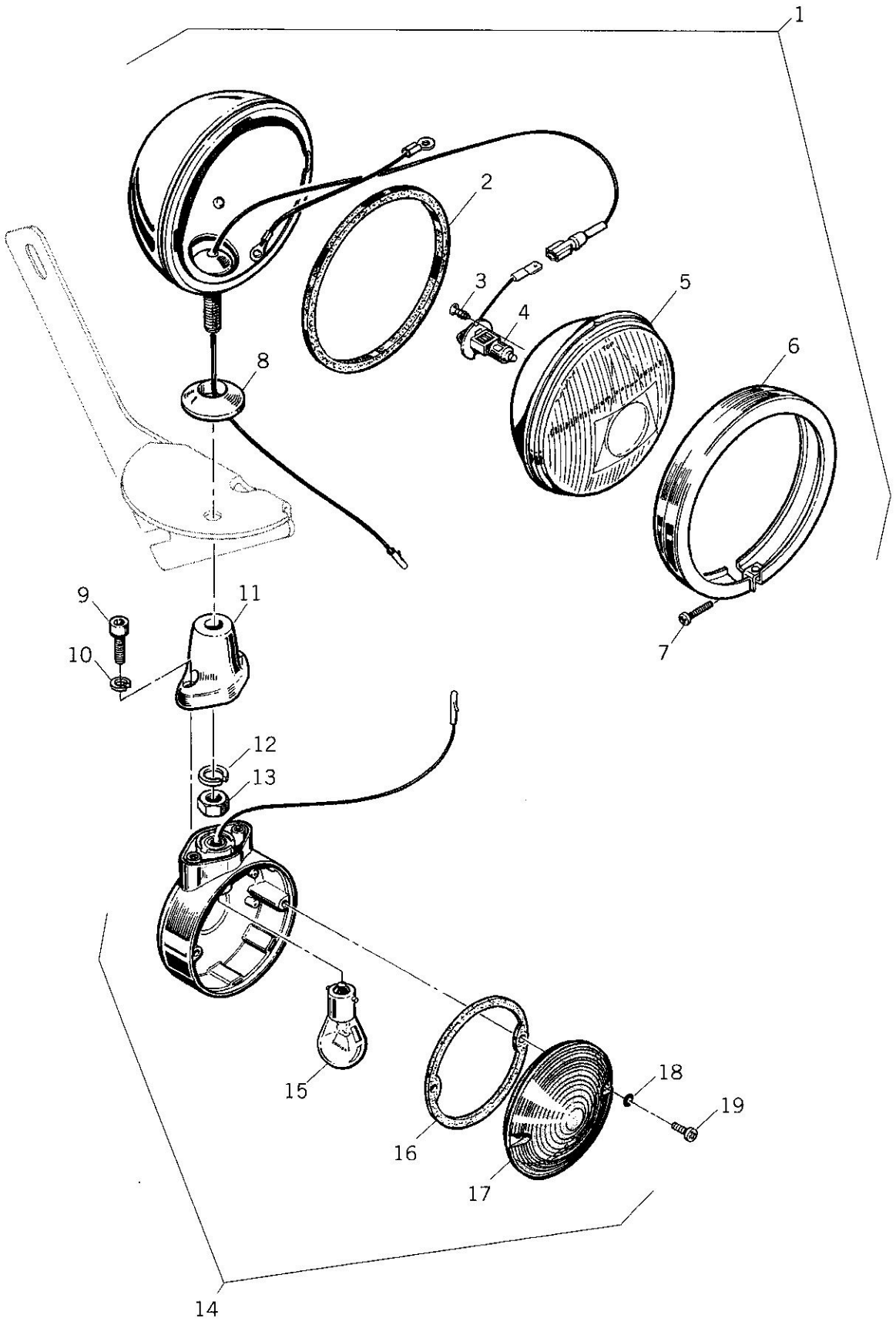
No.	Part	Description
1	68-126	Headlight, teardrop, IMC modified
2		Ring, outer, chrome
3	96-321	Screw, button head socket cap, 6-32 x 1/2", stainless steel, polished
4	66-087	Bulb
5		Rubber, inner ring
6		Ring, inner
7	66-010	Gasket
8		Housing
9		Grommet
10		Harness, headlight
11		Screw, outer ring
12	66-008	Lens
13	96-074	Nut, flanged serrated, 3/8"-24, with patch
14	96-895	Washer, flat, 3/8", zinc, SAE
15	96-915	Screw, socket head cap, 3/8"-24 x 1 3/4"
16	97-013	Screw, hex head cap, 5/16"-24 x 2", zinc, grade 5
17	96-933	Washer, flat, 7/32" x 5/8" x 1/16", zinc
18	66-096	Bracket, headlight Vintage, machined
19	96-998	Threaded plate, Vintage

FRONT TURNSIGNAL & AUXILARY LIGHT, VINTAGE CHIEF



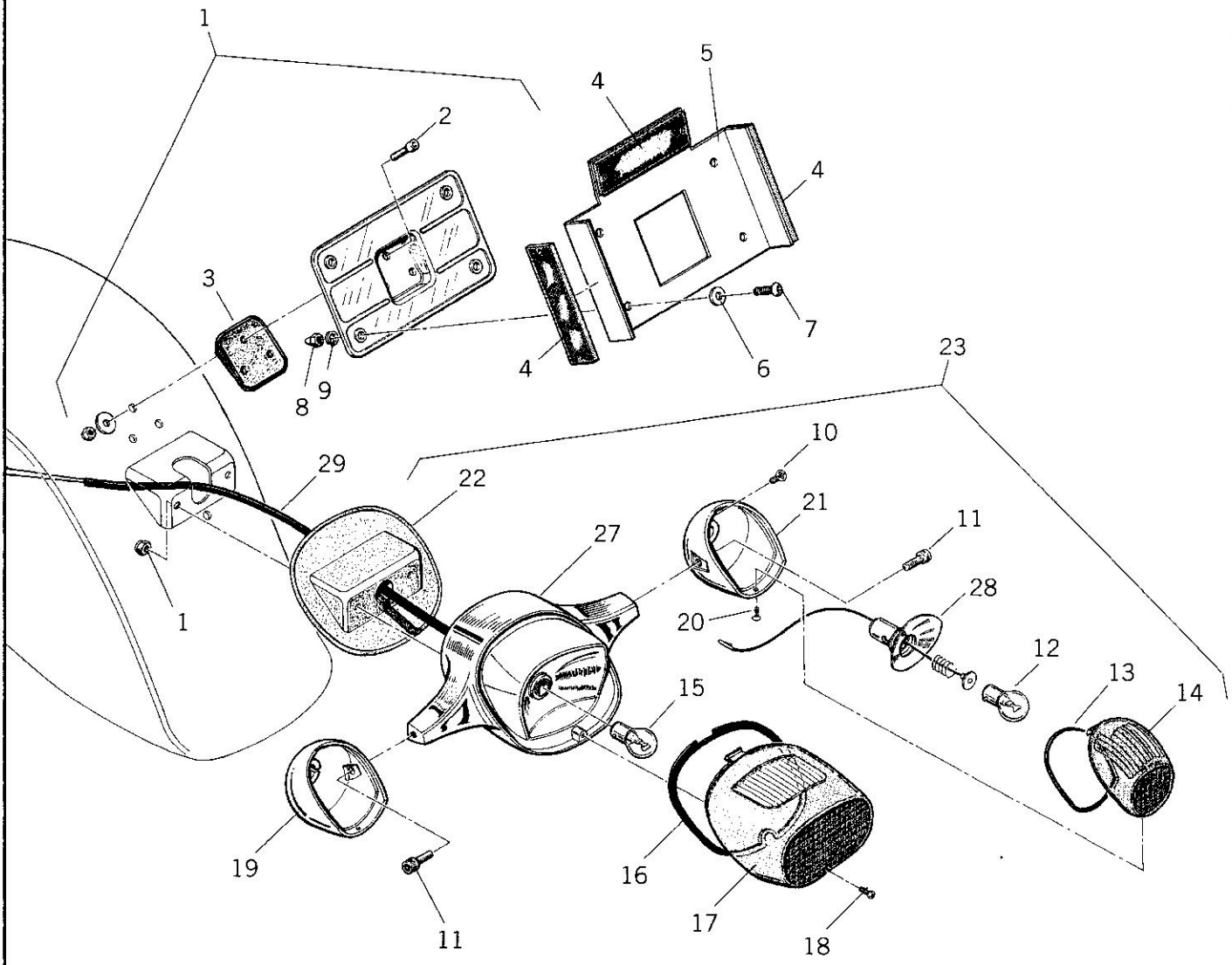
No.	Part	Description
1	66-073	Light, auxilary, round, clear lens
2	n/a	Trim ring
3	n/a	Lens, clear, auxilary light
4	n/a	Housing, auxilary light
5	66-075	Bracket, auxilary light, right
6	94-189	Switch, toggle, with rubber boot and on/off plate
7	66-074	Bracket, auxilary light, left
8	96-898	Washer, flat, 5/16", chrome
9	96-996	Screw, button head socket cap, 5/16"-24 x 1 1/4", chrome
10	96-804	Screw, button head socket cap, 5/16"-24 x 3/4", chrome
11	96-839	Screw, button head socket cap, 5/16"-24 x 1/2", chrome
12	96-897	Washer, flat, 5/16", AN, chrome
13	66-078	Bar, auxilary light stabilizer
14	96-033	Screw, socket head cap, 10-24 x 3/4", zinc
15	96-901	Washer, lock, medim split, #10, zinc
16	96-904	Washer, lock, medim split, 3/8", zinc
17	96-849	Nut, hex, 3/8"-16, zinc
18	68-100	Amber turn signal
19	66-048	Bulb, 1073, 12v
20	96-230	Screw, #4-40 x 3/8", zinc
21	n/a	Washer
22	68-099	Lens, amber
23	09-022	Gasket, turnsignal
24	68-051	Standoff, turnsignal
25	n/a	Screw
26	n/a	Bulb
27	n/a	Screw
28	n/a	Gasket
29	68-030	Washer, domed

FRONT TURNSIGNAL & RUNNING LIGHTS



No.	Part	Description
1	67-022	Spotlight Complete
2	n/a	Gasket, Spotlight
3	n/a	Screw, Retaining
4	66-046	Bulb, Spotlight H3 25W
5	n/a	Lens, Spotlight
6	n/a	Trim Ring
7	67-005	Trim Ring Screw
8	68-030	Washer, Domed
9	96-033	SHCS, 10-24 x 3/4″
10	96-901	Washer, #10
11	68-051	Standoff, Turnsignal
12	96-904	Washer, Lock 3/8″
13	96-849	Nut, Hex 3/8″-16
14	68-100	Turnsignal, Complete
15	66-048	Bulb, 1073 12v
16	09-022	Gasket, Turnsignal
17	68-099	Lens, Amber
18	n/a	Washer
19	96-230	Screw, #4-40 x 3/8″, Zinc

REAR TURNSIGNALS AND TAILLIGHT



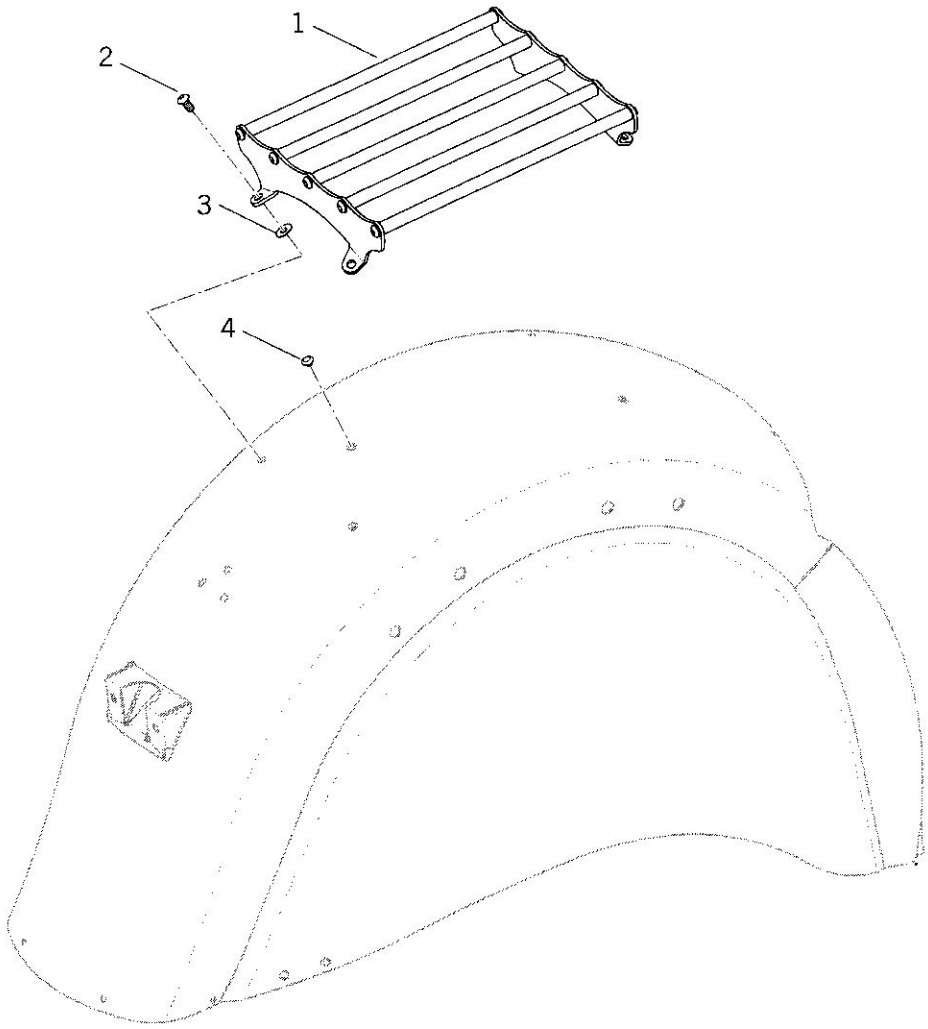
00108-A

No.	Part	Description
1	26-151	License Plate Mounting Kit
2	n/a	Hardware Kit
		Nut, Nylock, 1/4″-28, Qty 3
		Washer, Flat, 1/4″, .750″ o.d., Qty 3
		SHCS, 1/4″-28 x 7/8″, Chrome, Qty 3
3	27-750	Mount, Rubber, License Plate
4	68-059	Reflector, Red
5		Reflector/License Plate Support
	68-065	U.S.
	68-050	Canada
6	96-927	Washer, Flat, 1/4″, Chrome, .625″ o.d.
7	96-806	BHSCS 1/4″-20 x 3/4″
8	96-865	Nut, Acorn, Chrome
9	96-936	Washer, Lock, 1/4″, Chrome
10	n/a	Screw, roundhead, #10-32 x 3/8″ w/Housing Only
11	96-082	SHCS, 5/16″-18 x 1¼″ w/hole
12	66-027	Bulb, Replacement 1156
13	n/a	Gasket, Turn Signal
14	68-007	Lens, Turn Signal
15	66-028	Bulb, Replacement, 1157
16	09-350	Gasket, Replacement, Taillight Lens
17	68-004	Lens, Taillight
18	96-550	Screw, Taillight, Lens
19	68-003	Housing, TurnSignal, Left N/A
20	96-230	Screw, #4 x 3/8″ Phillips FlatHead sms, zinc
21	68-002	Housing, Turnsignal, Right N/A
22	66-053	Rubber Mount, Taillight
23	66-061	Complete Taillight/TurnSignal Assembly
24	66-063	Complete Turnsignal, Left
25	66-064	Complete Turnsignal, Right
26	66-025	Turnsignal Kit (includes #24/25)
27	68-001	Taillight Body N/A
28	68-008	Reflector, Left
	68-009	Reflector, Right
29	68-010	Taillight Wire

LUGGAGE RACK

SECTION 21

LUGGAGE RACK, VINTAGE CHIEF

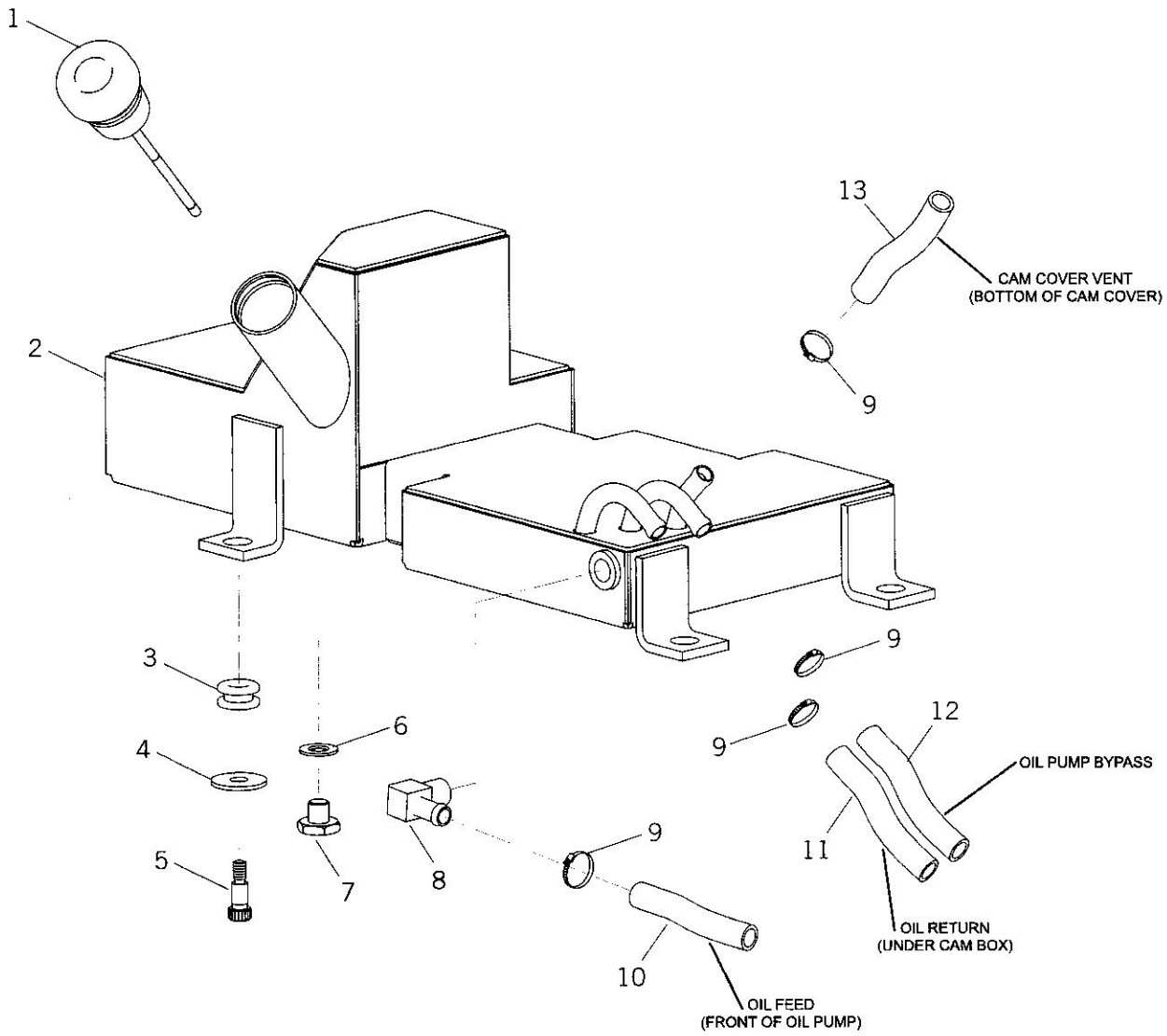


No.	Part	Description
1	62-220	Luggage rack, Vintage
2	96-997	Screw, button head socket cap, 1/4"-20 x 1/2", chrome
3	96-155	Tape, polyurethane
4	97-007	Plug, black, 1/4"

OIL TANK

SECTION 22

OIL TANK

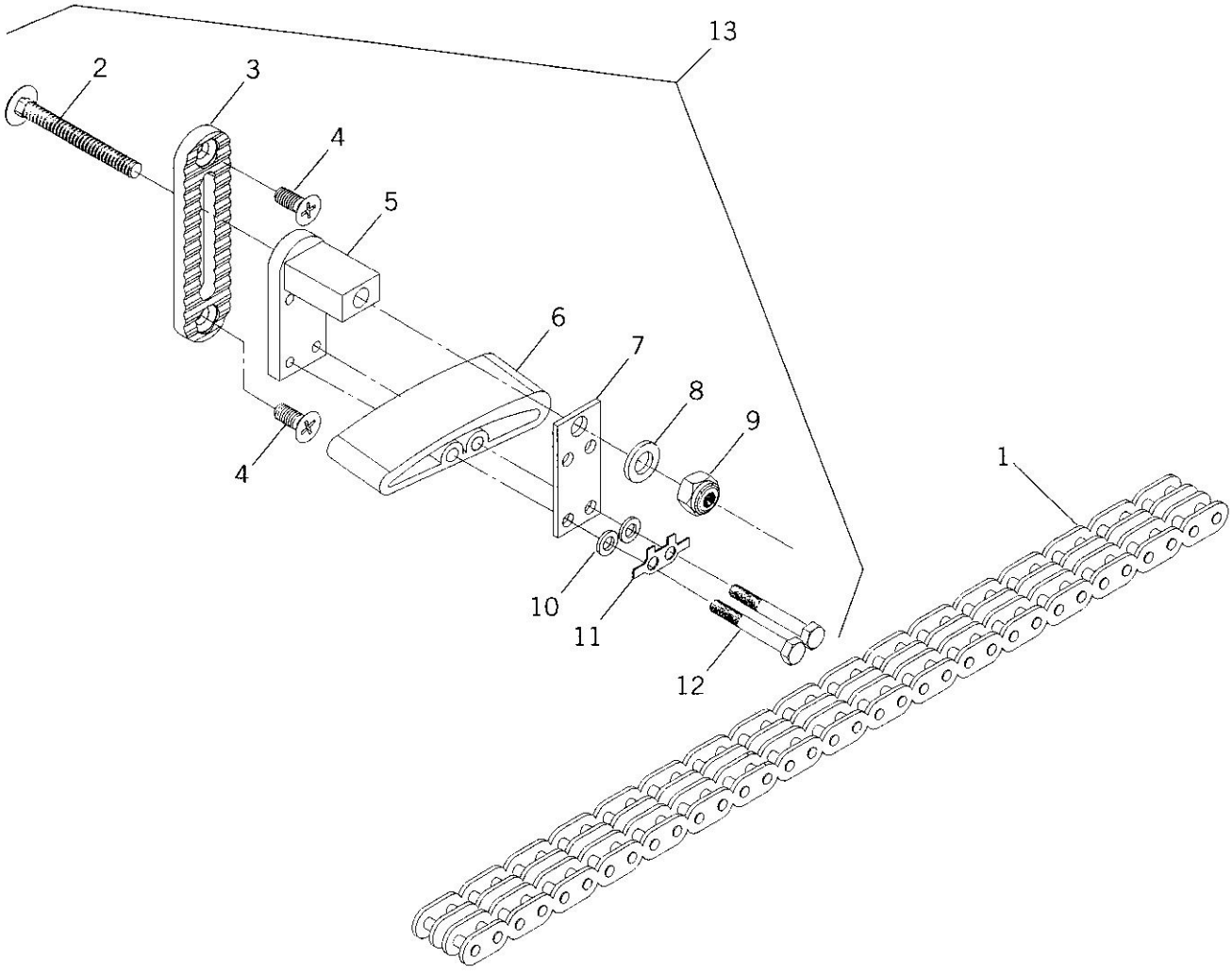

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13
CAM COVER VENT
(BOTTOM OF CAM COVER)
OIL PUMP BYPASS
OIL RETURN
(UNDER CAM BOX)
OIL FEED
(FRONT OF OIL PUMP)

No.	Part	Description
1	29-691	Cap, oil fill
2	96-322	Oil tank, black
3	96-331	Isloator
4	96-923	Washer, 5/16″ id x 1″ od x 1/8″ thick
5	96-343	Bolt, shoulder, 5/16″ x 1/2″
6	96-253	Washer, flat, nylon
7	71-007	Plug, drain
8	96-342	Fitting, 3/8″ x 1/4″ male, 90 degrees
9	96-052	Clamp, 1/4″
10	96-417	Hose, 3/8″id x 9½″, oil pump feed hose
11	96-420	Hose, 3/8″id x 8″, oil return hose, cam box
12	96-418	Hose, 3/8″id x 14½″, oil pump by-pass hose
13	96-419	Hose, 3/8″id x 10″, cam cover vent hose

PRIMARY CHAIN & ADJUSTER

SECTION 23

CHAIN ADJUSTER, WET PRIMARY



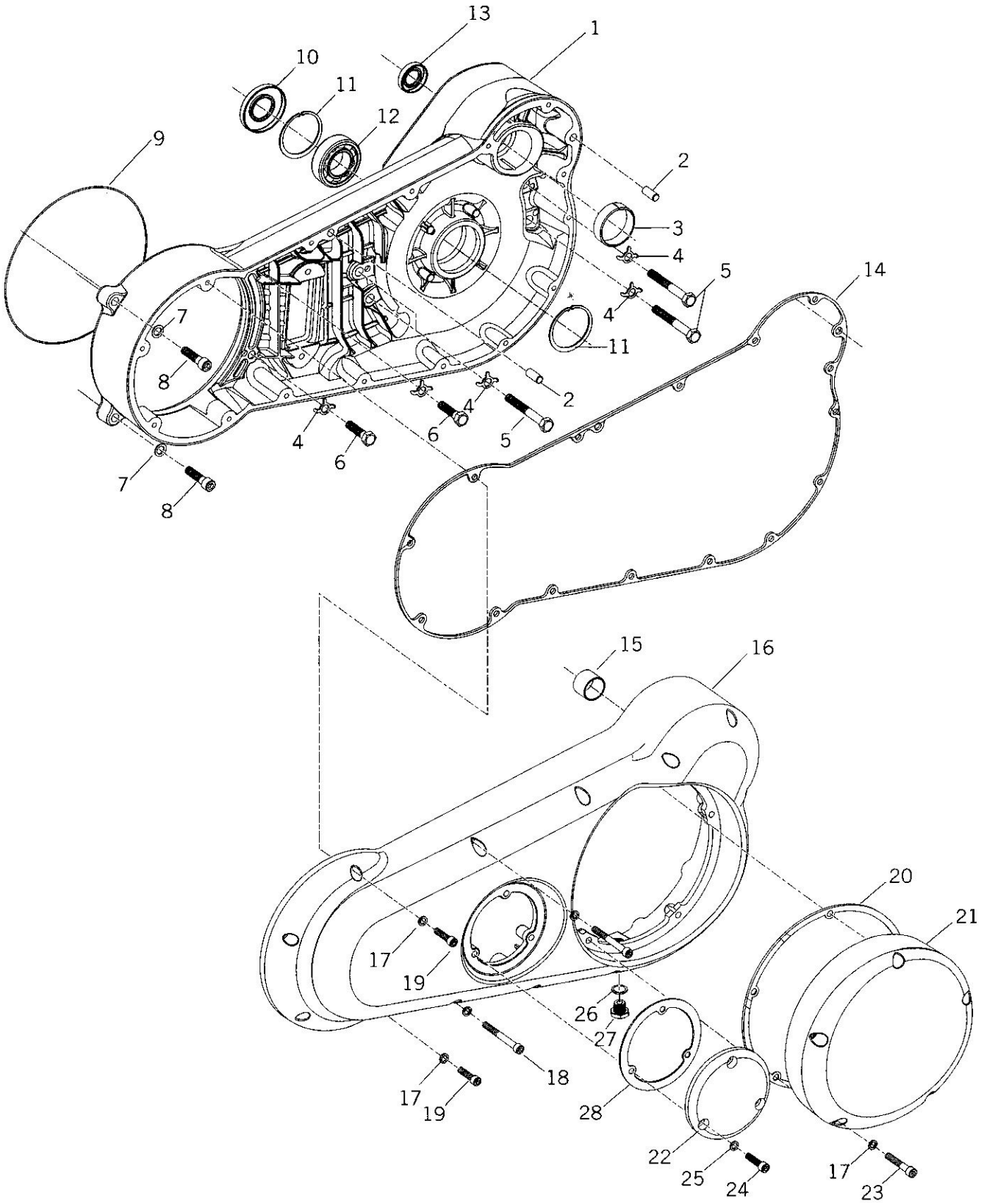
00017-A

No.	Part	Description
1	71-125	Chain, Primary
2	96-243	Bolt, Carriage 3/8″-16 x 3″
3	71-026	Anchor Plate
4	96-245	Screw, PH, 5/16″-18 x 3/4″
5	71-024	Chain Tensioner
6	71-023	Shoe, Chain Adjustment
7	71-025	Plate, Chain Tensioner
8	96-895	Washer, Flat, 3/8″
9	96-725	Nut, 3/8″-16 Nylock
10	96-916	Washer, Flat, A.N., 1/4″
11	96-242	Lock Tab, 1/4″ Double Bolt
12	96-244	Bolt, Hex, 1/4″-28 x 3″
13	71-006	Chain Adjuster Assembly (includes 2-12)

PRIMARY COVERS

SECTION 24

PRIMARY COVERS

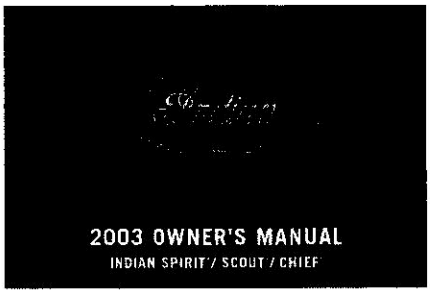


USE BEGAN MID MAY 2002

No.	Part	Description
1	Inner Primary	
	72-329	Inner primary, polished, includes 1-3, 10-13
2	96-246	Pin, Dowel
3	72-026	Bushing
4	96-264	Lock Tab (pack of 10)
5	96-071	Bolt, Hex, 5/16″ x 2.5″ w/Patch (Quantity required, 4)
6	96-072	Bolt, Hex, 5/16″ x 1.25″ w/Patch (Quantity required, 2)
7	96-227	Washer, Flat, 5/16″ A.N.
8	96-066	SHCS, 5/16″ x 1.25″ w/Patch (Quantity required, 2)
9	09-034	Gasket, Inner Primary to Motor
10	71-004	Seal
11	71-188	Snap Ring
12	71-190	Bearing
13	71-189	Seal
14	72-318	Gasket, Inner Primary to Outer Primary
15	72-025	Bushing
16	72-320	Outer primary, polished
17	96-223	Washer, Flat, 1/4″ with .390 O.D.
18	96-167	SHCS, 1/4″-20 x 2.25″ (Quantity required, 11)
19	96-221	SHCS, 1/4″-20 x 1″ (Quantity required, 4)
20	72-326	Gasket, Clutch Cover
21	72-325	Cover, Clutch
22	72-323	Inspection Cover
23	96-879	SHCS, 1/4″-20 x 1 3/4″
24	96-224	SHCS, 1/4″-20 x 5/8″
25	96-916	Washer, Flat, 1/4″ A.N.
26	96-253	Washer, Drain Plug, Flat, Nylon
27	71-007	Drain Plug
28	72-324	Gasket, Inspection cover

PUBLICATIONS

SECTION 25


2003 OWNER'S MANUAL
INDIAN SPIRIT / SCOUT / CHIEF

1


2003
INDIAN CHIEF
MOTORCYCLE
SERVICE MANUAL
CHIEF, DELUXE, SPRINGFIELD
AND ROADMASTER MODELS

2

2003
INDIAN CHIEF
MOTORCYCLE
SERVICE MANUAL

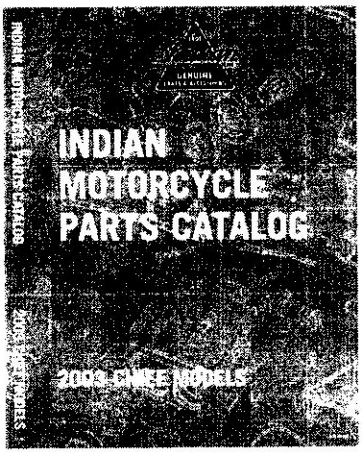
3


2003
INDIAN CHIEF
VINTAGE MOTORCYCLE
SERVICE MANUAL
INDIAN CHIEF VINTAGE MODELS

4


2003
INDIAN CHIEF
VINTAGE MOTORCYCLE
SERVICE MANUAL

5


INDIAN
MOTORCYCLE
PARTS CATALOG
2003 CHIEF MODELS

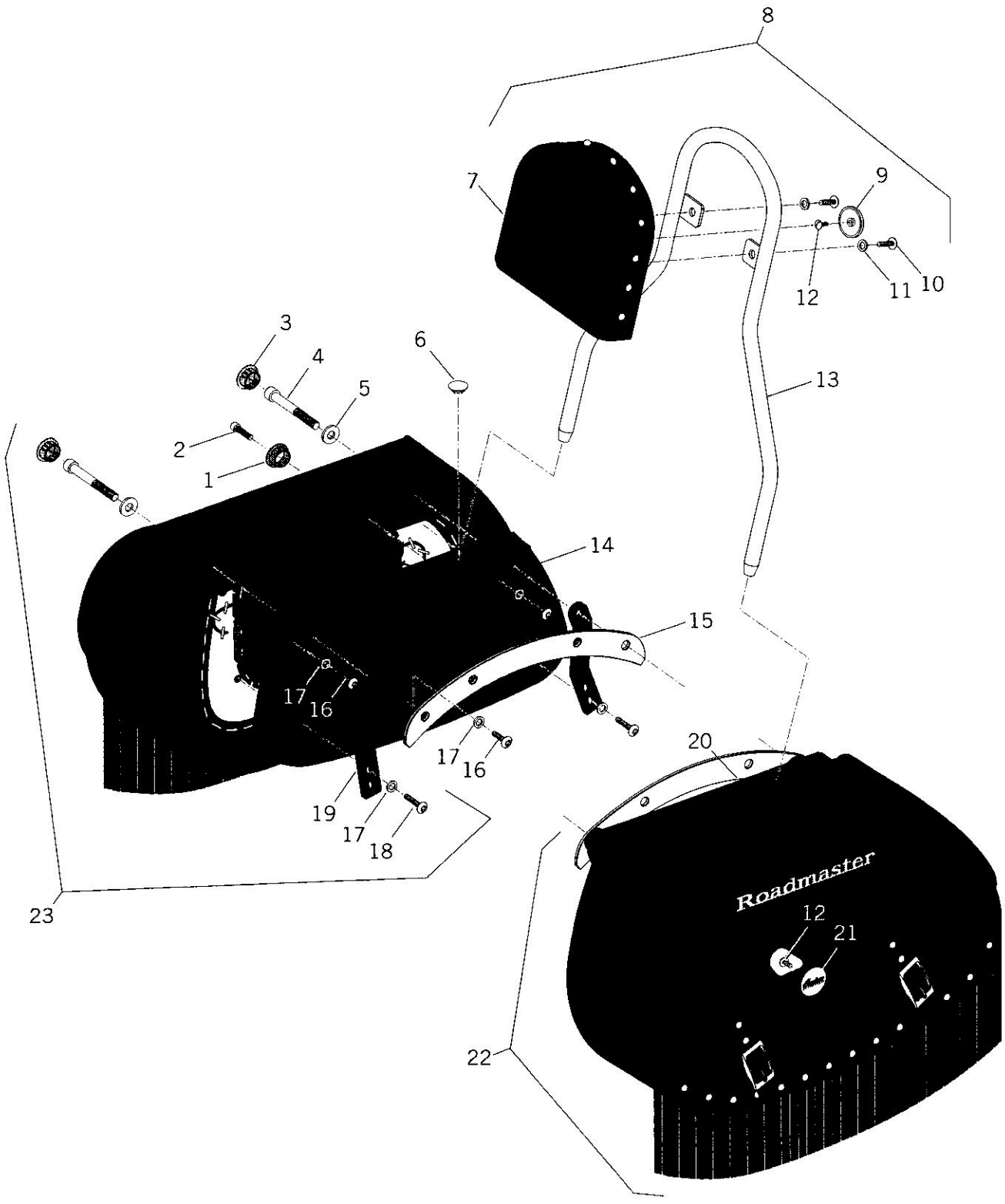
6

No.	Part	Description
1	98-171	2003 Chief Owners Manual
2	99-846	2003 Chief Service Manual, paperback version
3	99-821	2003 Chief Service Manual, CD version
4	98-173	2003 Chief Vintage Service Manual, paperback version
5	98-176	2003 Chief Vintage Service Manual, CD version
6	99-292	2003 Chief Parts Catalog

SADDLEBAGS

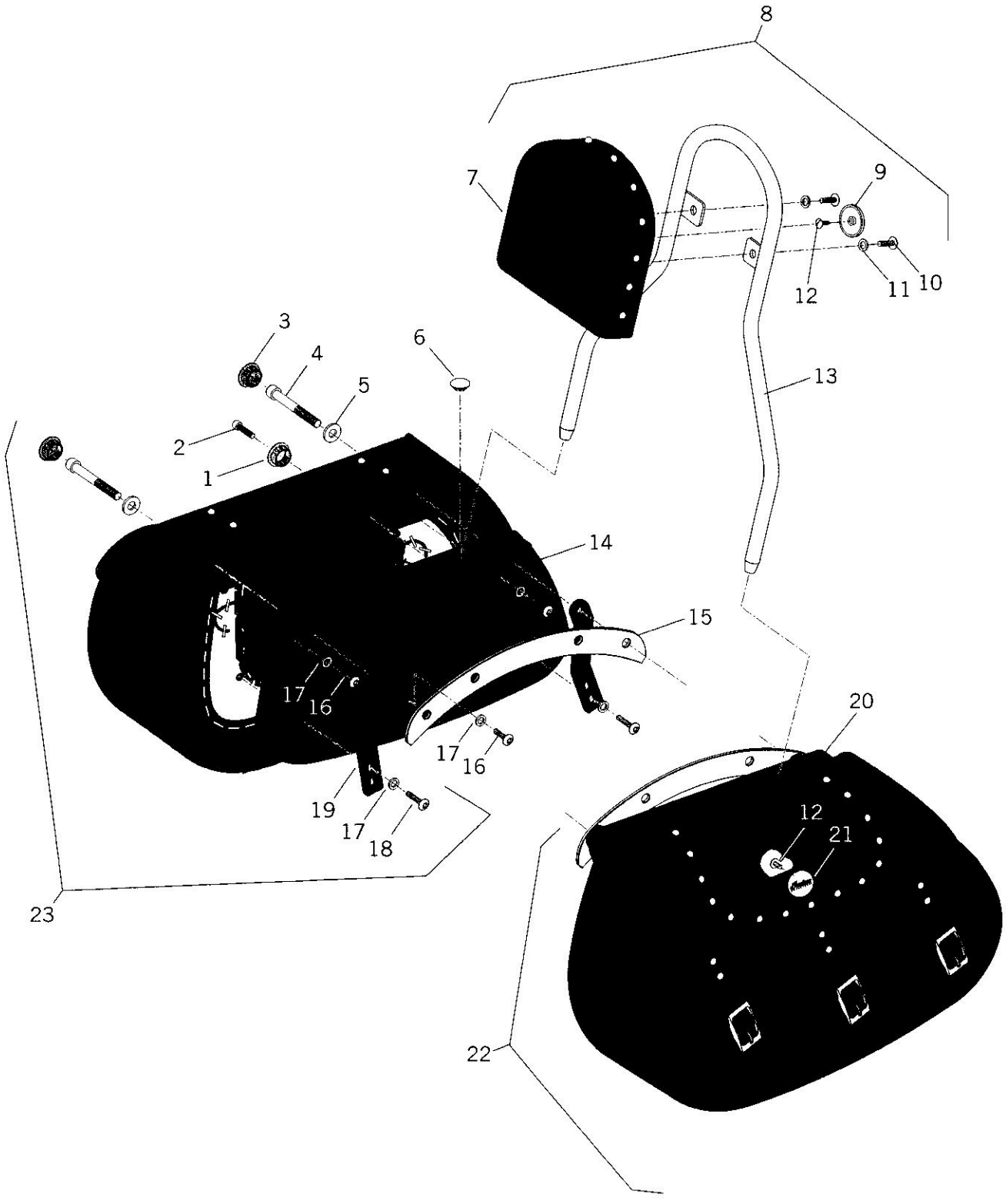
SECTION 26

ROADMASTER SADDLEBAGS



No.	Part	Description
1	96-357	Snap, bushing, 1″ od x 3/4 id
2	96-066	Screw, socket head cap, with patch, 5/16″-18 x 1¼″
3	96-356	Plug, nylon, 1″
4	96-412	Screw, socket head cap, 3/8"-16 x 3½″
5	96-895	Washer, flat, 3/8″ zinc, SAE
6	96-358	Cap, steel, zinc
7	62-017	Pad, sissy bar, Roadmaster
8	62-126	Sissy bar, chrome with black roadmaster backpad
9	62-113	Concho, Indian head
10	96-055	Screw, button head socket cap, with patch, 5/16″-18 x 3/4″
11	08-005	Washer, flat, 5/16″
12	96-392	Screw, 8-32″ x 3/8″
13	62-020	Frame, sissy bar, chrome
14	62-052	Backing plate, right saddlebag
15	30-010	Trim, piece, fender eyebrow, chrome
16	97-360	BHSCS, 1/4″-20 x 3/4″
17	96-894	Washer, flat, 1/4″ zinc
18	97-006	Screw, button head socket cap, 1/4″-20 x 1″, zinc
19	62-308	Bracket, plate support
20	62-051	Backing plate, left saddlebag
21	62-109	Medallion, Indian script
22	62-128	Saddlebag, left side, Roadmaster
23	62-129	Saddlebag, right side, Roadmaster

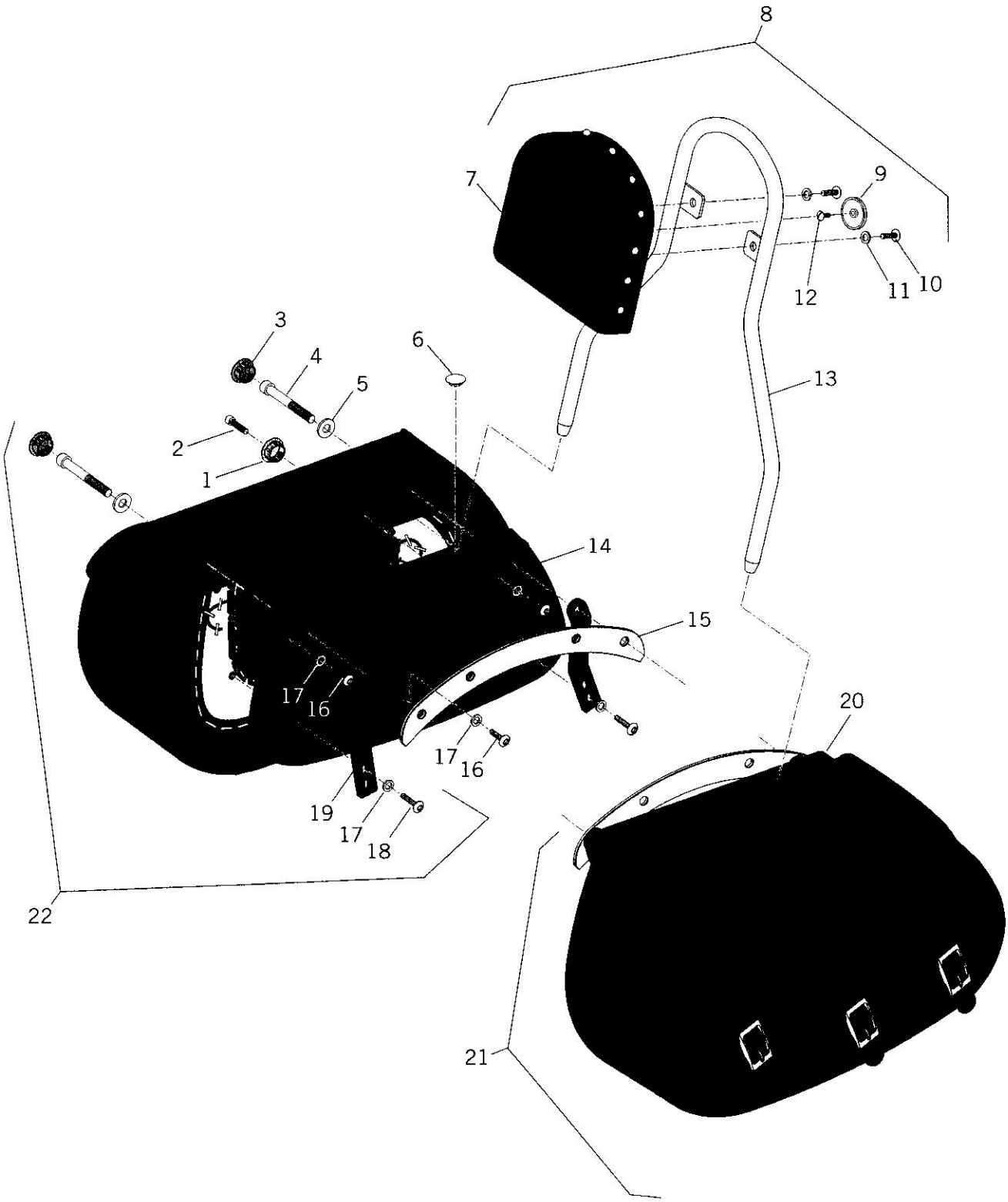
CHIEF ACCESSORY SADDLEBAGS WITH CHROME DOTS & 3 BUCKLES



00153-A

No.	Part	Description
1	96-357	Snap, bushing, 1" od x 3/4 id
2	96-066	Screw, socket head cap, with patch, 5/16"-18 x 1¼"
3	96-356	Plug, nylon, 1"
4	96-412	Screw, socket head cap, 3/8"-16 x 3½"
5	96-895	Washer, flat, 3/8" zinc, SAE
6	96-358	Cap, steel, zinc
7	62-017	Pad, sissy bar, Roadmaster
8	62-126	Sissy bar, chrome with black roadmaster backpad
9	62-113	Concho, Indian head
10	96-055	Screw, button head socket cap, with patch, 5/16"-18 x 3/4"
11	08-005	Washer, flat, 5/16"
12	96-392	Screw, 8-32" x 3/8"
13	62-020	Frame, sissy bar, chrome
14	62-052	Backing plate, right saddlebag
15	30-010	Trim, piece, fender eyebrow, chrome
16	97-360	BHSCS, 1/4"-20 x 3/4"
17	96-894	Washer, flat, 1/4" zinc
18	97-006	Screw, button head socket cap, 1/4"-20 x 1", zinc
19	62-308	Bracket, plate support
20	62-051	Backing plate, left saddlebag
21	62-109	Medallion, Indian script
22	62-139	Saddlebag, right side, black with chrome dots and 3 buckles
23	62-138	Saddlebag, left side, black with chrome dots and 3 buckles

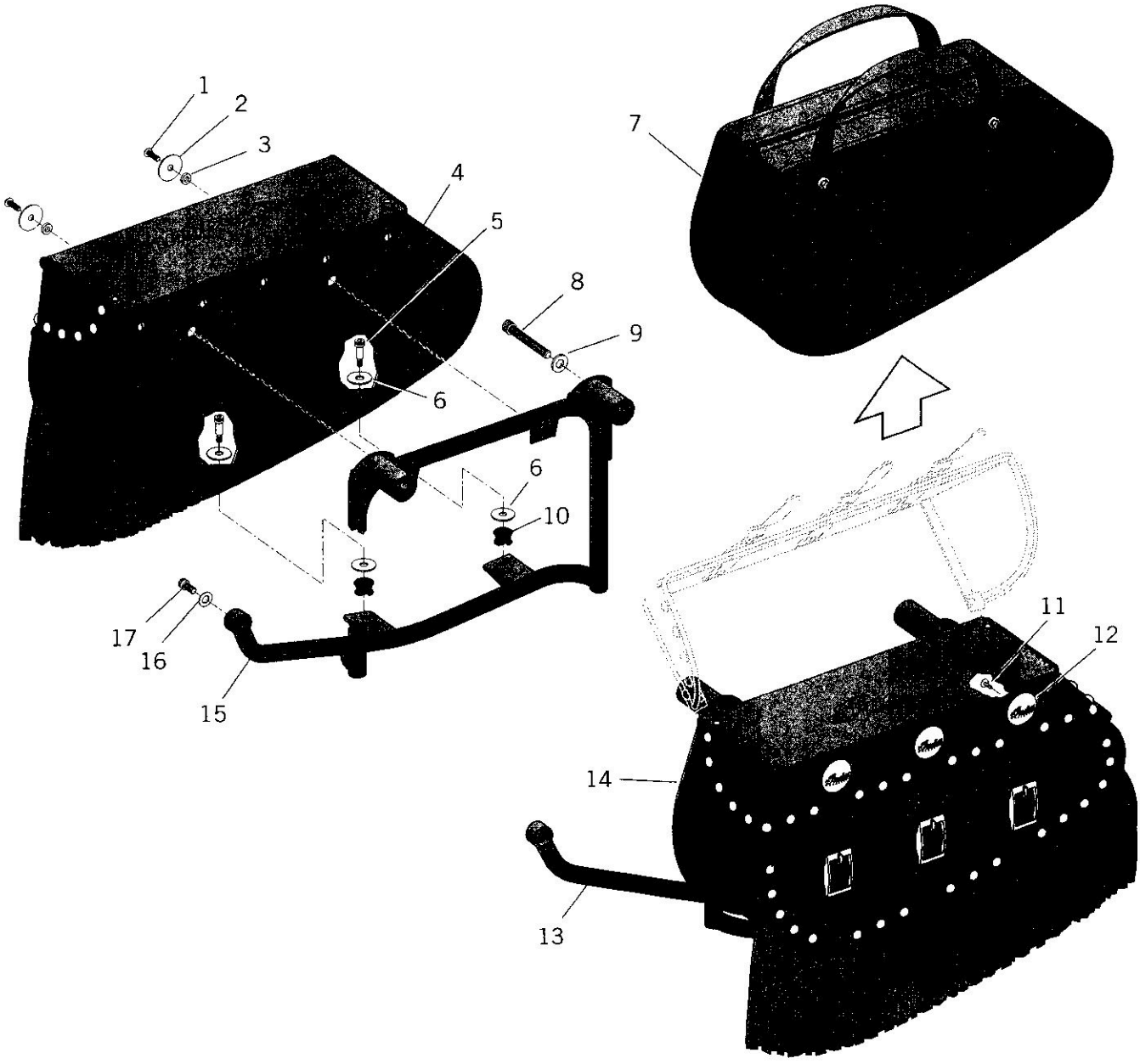
CHIEF ACCESSORY SADDLEBAGS WITH BLACK DOTS & 3 BUCKLES



00154-A

No.	Part	Description
1	96-357	Snap, bushing, 1" od x 3/4 id
2	96-066	Screw, socket head cap, with patch, 5/16"-18 x 1¼"
3	96-356	Plug, nylon, 1"
4	96-412	Screw, socket head cap, 3/8"-16 x 3½"
5	96-895	Washer, flat, 3/8" zinc, SAE
6	96-358	Cap, steel, zinc
7	62-017	Pad, sissy bar, Roadmaster
8	62-126	Sissy bar, chrome with black roadmaster backpad
9	62-113	Concho, Indian head
10	96-055	Screw, button head socket cap, with patch, 5/16"-18 x 3/4"
11	08-005	Washer, flat, 5/16"
12	96-392	Screw, 8-32" x 3/8"
13	62-020	Frame, sissy bar, chrome
14	62-052	Backing plate, right saddlebag
15	30-010	Trim, piece, fender eyebrow, chrome
16	97-360	BHSCS, 1/4"-20 x 3/4"
17	96-894	Washer, flat, 1/4" zinc
18	97-006	Screw, button head socket cap, 1/4"-20 x 1", zinc
19	62-308	Bracket, plate support
20	62-051	Backing plate, left saddlebag
21	62-137	Saddlebag, left side, black with black dots and 3 buckles
22	62-136	Saddlebag, right side, black with black dots and 3 buckles

VINTAGE CHIEF SADDLEBAGS

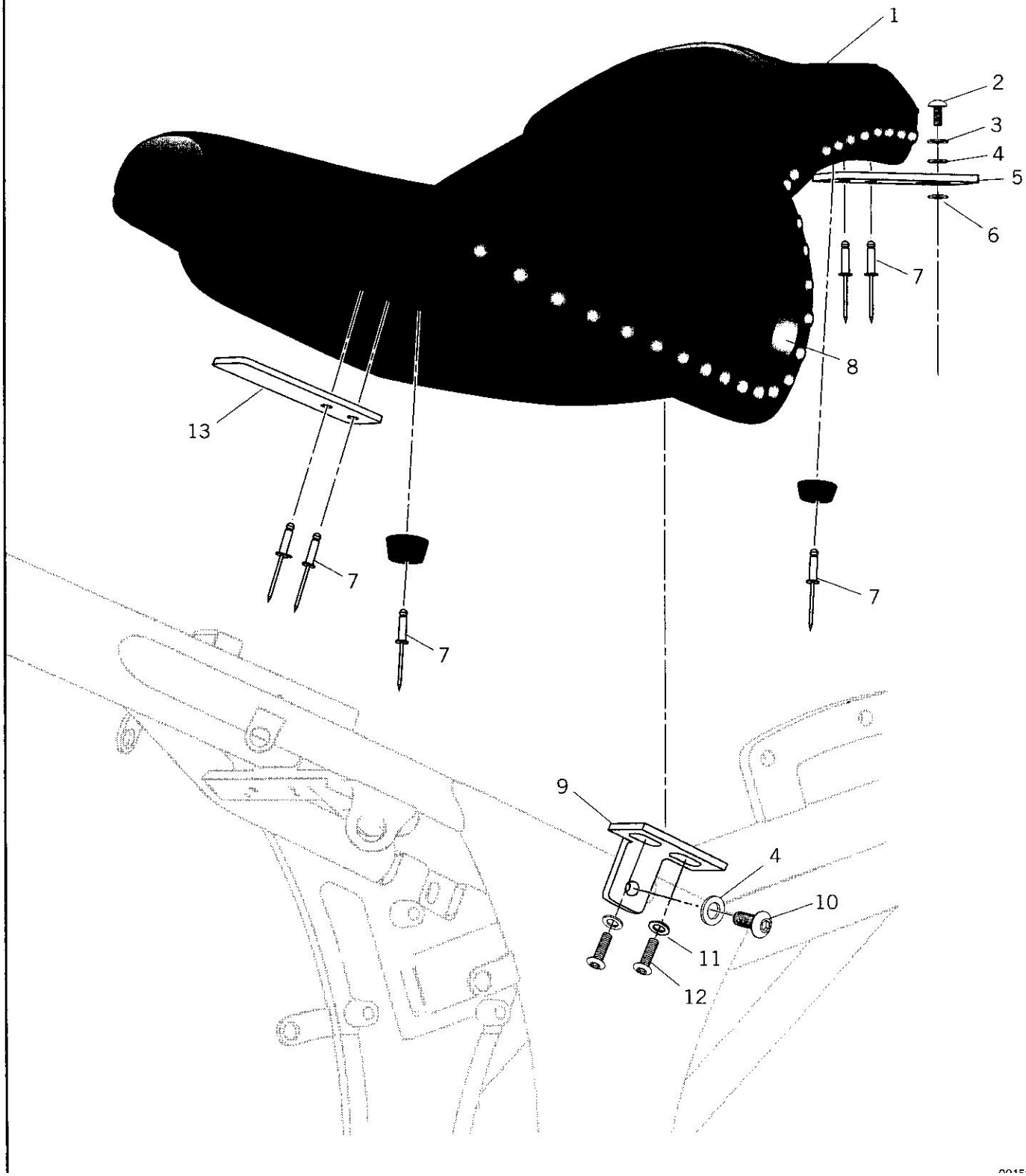


No.	Part	Description
1	97-360	Screw, button head socket cap, 1/4"-20 x 3/4", zinc
2	96-921	Washer, flat, 1/4"
3	97-085	Spacer, aluminum, .5" O.D. x .252" I.D. x .125" thick
4	62-023	Saddlebag, Vintage, black, leather, right side
	62-028	Saddlebag, Vintage, brown, leather, right side
5	96-427	Bolt, shoulder, 5/16" x 5/8", zinc
6	96-923	Washer, flat, 5/16" I.D. x 1" O.D. x 1/8" thick
7	62-858	Insert, water resistant, for Vintage saddlebags
8	96-607	Screw, socket head cap, 3/8"-16 x 3 1/2", black zinc
9	96-608	Washer, flat, 3/8", black zinc, USS
10	97-014	Washer, neoprene, .25" I.D. x .75" O.D. x .50" thick
11	96-392	Screw, #8-32 x 3/8"
12	62-109	Medallion, Indian script
13	62-024	Bracket, saddlebag, Vintage, left side
14	62-022	Saddlebag, Vintage, black, leather, left side
	62-027	Saddlebag, Vintage, brown, leather, left side
15	62-025	Bracket, saddlebag, Vintage, right side
16	96-896	Washer, flat, 5/16", zinc, SAE
17	33-197	Screw, socket head cap, 5/16"-18 x 1⅛", zinc 3 buckles

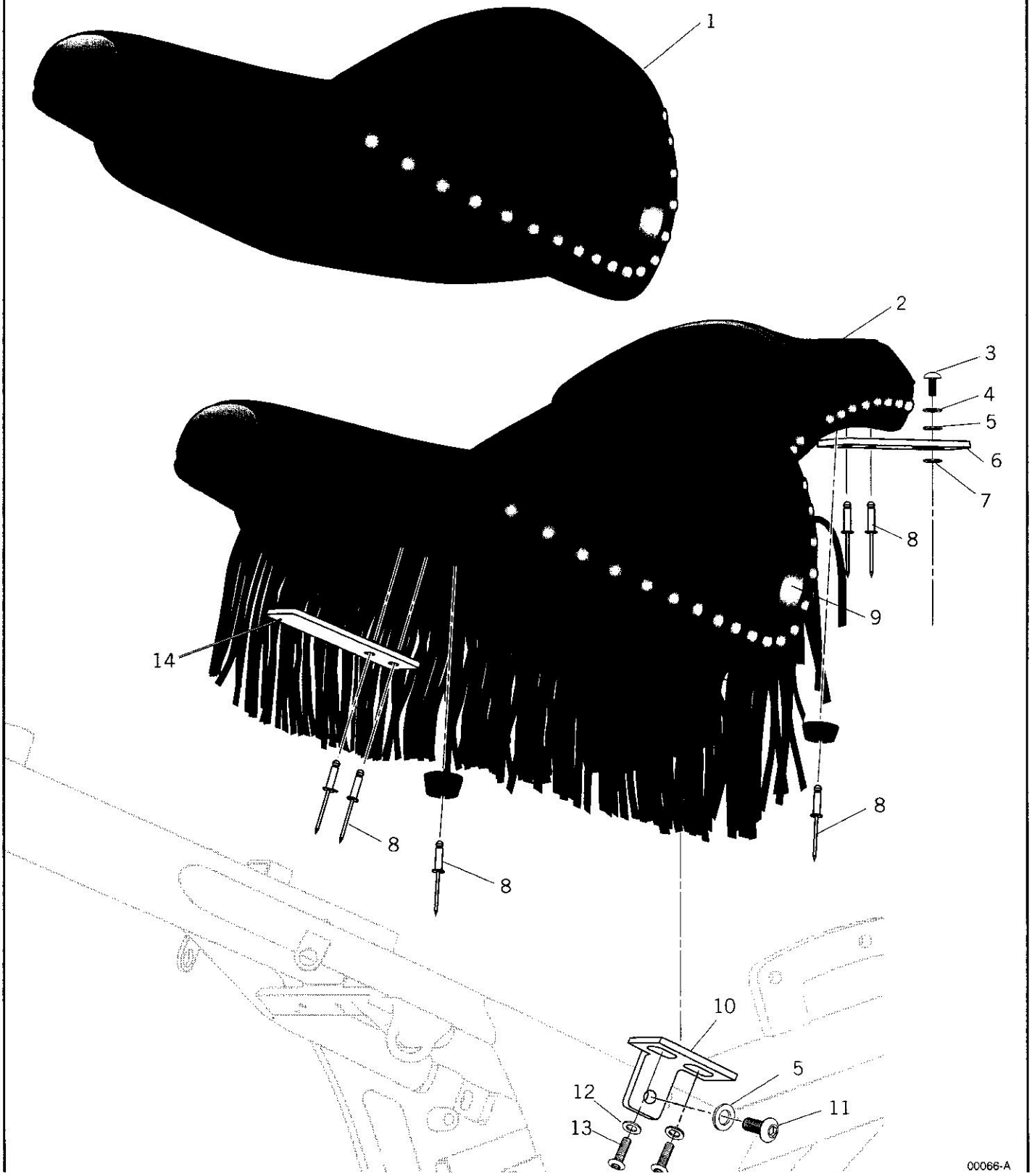
SEATS

SECTION 27

ACCESSORY SEAT

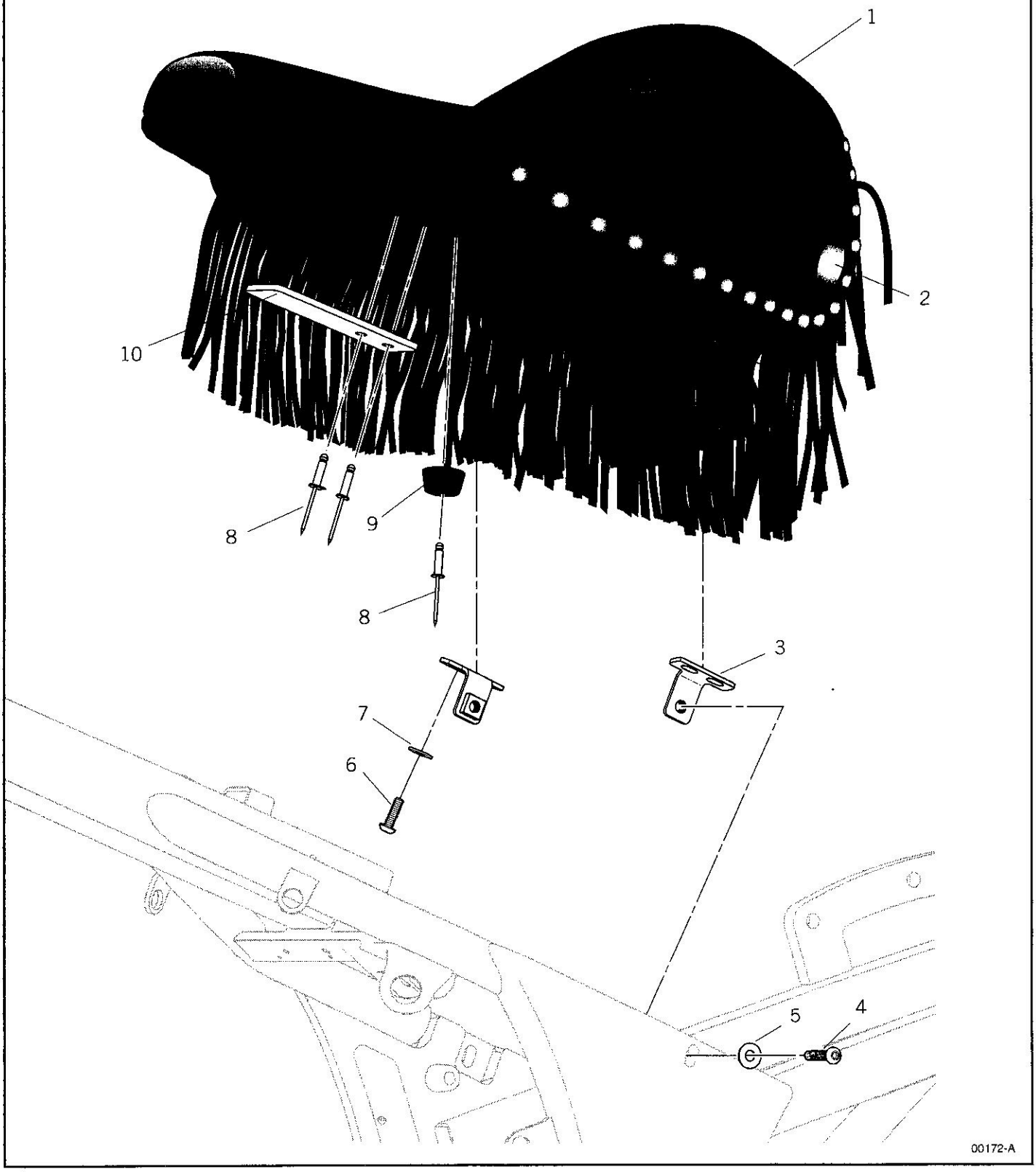


No.	Part	Description
1	62-160	Seat, Phoenix, Chief, 2-up, with studs
2	96-384	Screw, button head socket cap, 1/4"-20 x 1¼", chrome
3	96-936	Washer, lock, 1/4", chrome
4	96-927	Washer, flat, 1/4", chrome
5	65-013	Bracket, seat, rear
6	96-991	Washer, flat, 1/4", nylon
7	96-046	Rivet, 3/16"-.681" x .375" domehead
8	62-109	Medallion, Indian script
9	62-088	Bracket, seat, side mounting
10	96-806	Screw, button head cap, 1/4"-20 x 3/4"
11	08-004	Washer, flat, 1/4"
12	97-121	Screw, socket head cap, 1/4"-20 x 3/4", zinc
13	65-014	Bracket, seat, front tongue, 4.69" long


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00066-A

No.	Part	Description
1	62-111	Seat, solo with fringe, Chief standard
2	62-112	Seat, 2-up, with fringe, Chief Deluxe and Roadmaster
3	96-384	Screw, button head socket cap 1/4″-20 x 1¼″
4	96-936	Washer, lock, 1/4″, chrome
5	96-927	Washer, flat, 1/4″ chrome
6	65-013	Bracket, seat, rear
7	96-991	Washer, flat, 1/4″ nylon
8	96-046	Rivet, 3/16″ - .681 x .375, domehead
9	62-019	Medallion, Indian script
10	62-088	Bracket, seat, side mounting
11	96-806	Screw, button head cap, 1/4″-20 x 3/4″
12	08-004	Washer, flat, 1/4″
13	97-121	Screw, socket head cap, 1/4″-20 x 3/4″, zinc
14	65-014	Bracket, seat, front tongue, 4.69″ long

SEAT, VINTAGE CHIEF

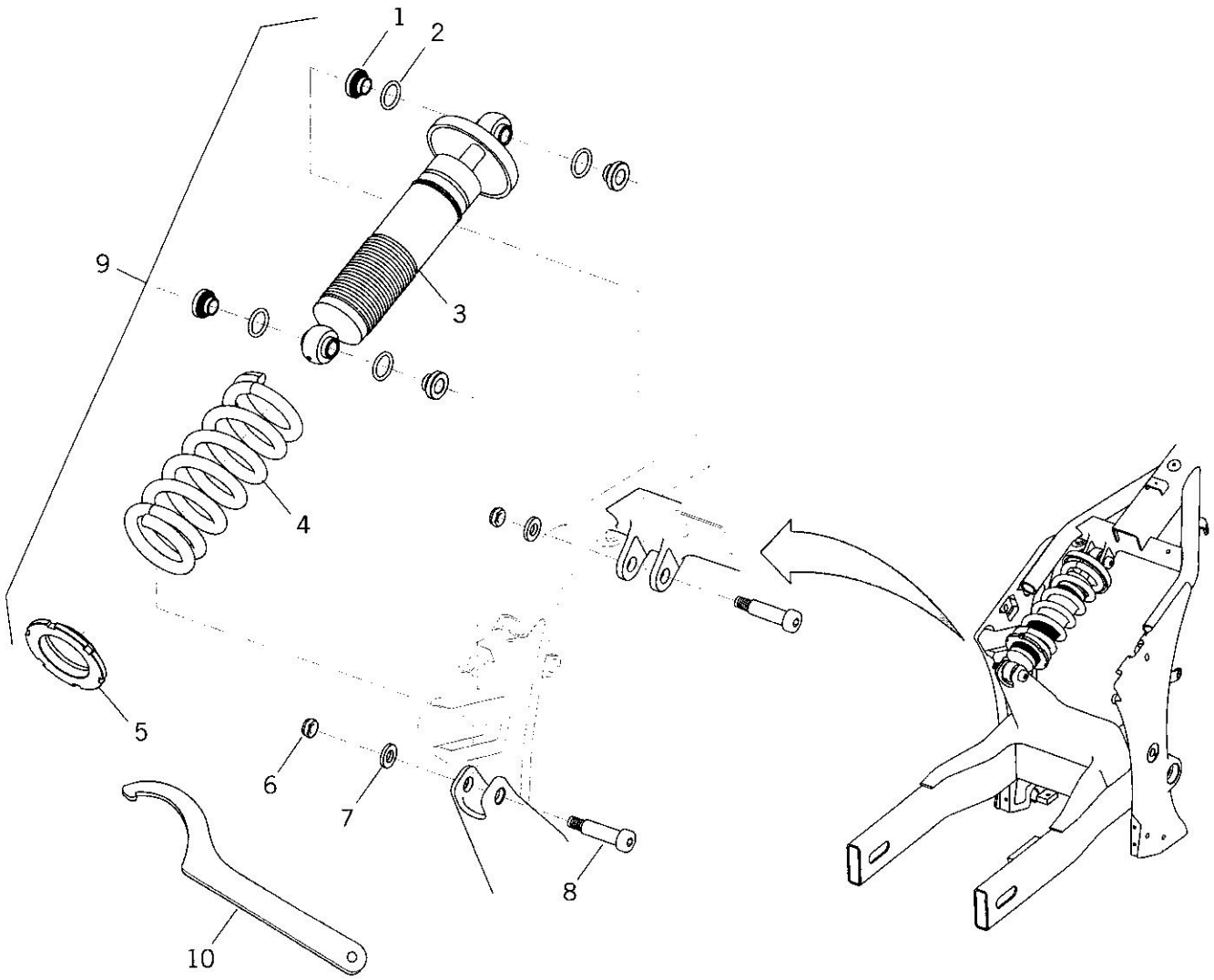


No.	Part	Description
1	62-021	Seat, Vintage, black leather
	62-026	Seat, Vintage, brown leather
2	62-109	Medallion, Indian script
3	62-088	Bracket, seat, side mounting
4	96-384	Screw, button head socket cap, 1/4"-20 x 1 1/4", chrome
5	96-927	Washer, flat, 1/4", chrome
6	97-360	Screw, button head socket cap, 1/4"-20 x 34", zinc
7	96-894	Washer, flat, 1/4" zinc, SAE
8	96-046	Rivet, 3/16"-.681" x .375" domehead
9	98-017	Stud, rubber bottom, 3/8", black
10	65-014	Bracket, seat, front tongue, 4.69" long

REAR SHOCK ABSORBER

SECTION 28

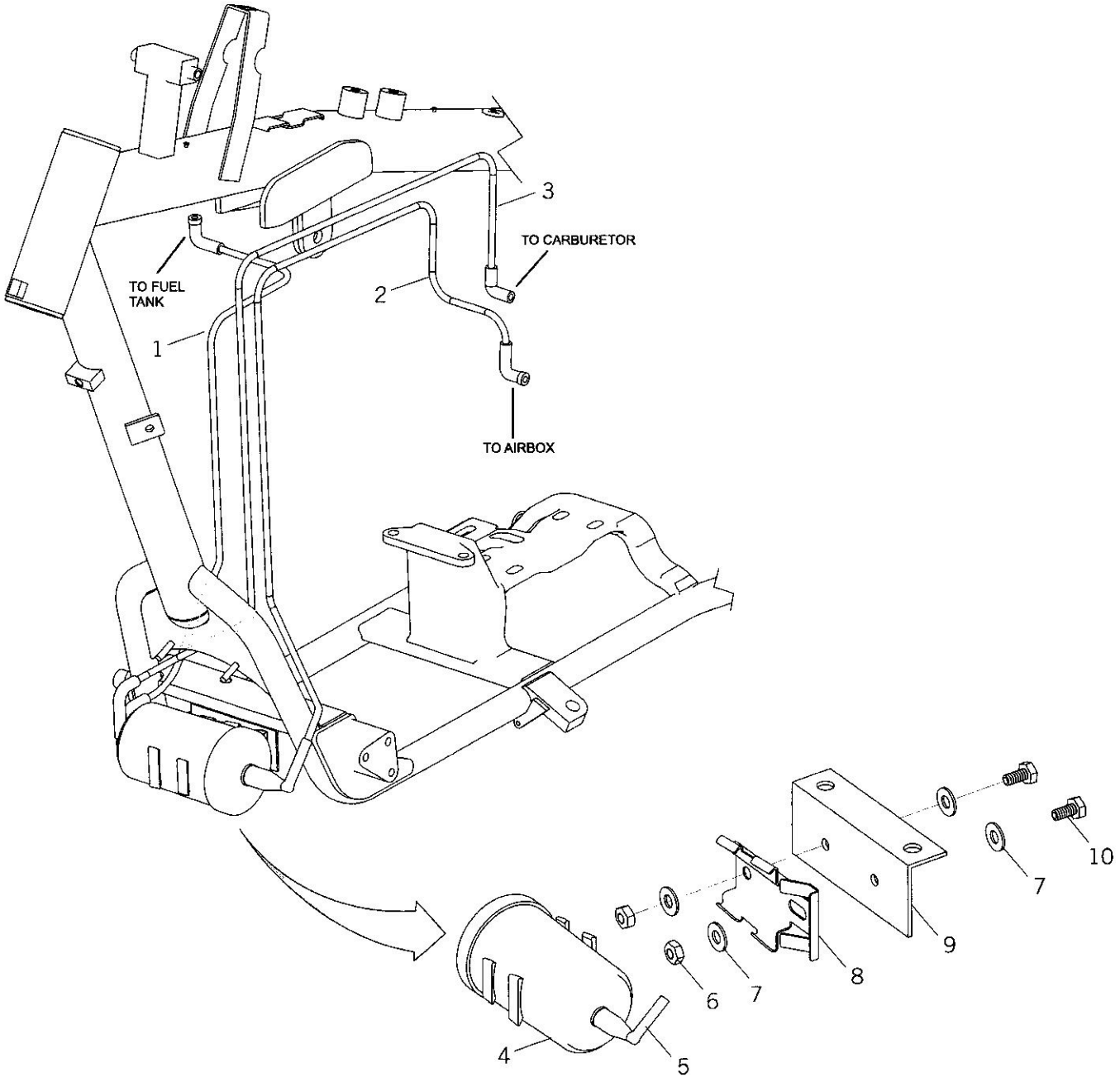
REAR SHOCK ABSORBER



No.	Part	Description
1	16-181	Bearing collar
2	16-182	O-ring, bearing collar
3	16-178	Shock, strut with spring seat
4	16-179	Spring, coil
5	16-180	Preload collar
6	96-397	Nut, jam 3/8″-16
7	96-900	Washer, flat, 3/8″- 1/8″ thick
8	96-362	Screw, 1/2″ x 1½″ shoulder, 1/4″ hex, 3/8″-16
9	16-219	Rear shock absorber assembly
10	98-086	Spanner wrench, shock

SMOG

SECTION 29



11 - Complete smog kit

No.	Part	Description
1	01-886	Vent tube, fuel tank, CA only
2	01-887	Vent tube, canister to airbox, CA only
3	01-888	Vent tube, canister to carb, CA only
4	00-035	Canister, charcoal
5	02-218	Elbow assembly, fresh air vent
6	96-853	Nut, hex, 1/4″-20, zinc
7	96-894	Washer, flat, 1/4″, SAE, zinc
8	96-103	Bracket, canister clip
9	16-261	Bracket, smog canister
10	96-813	Screw, hex cap, 1/4″-20 x 1/2″, zinc
11	98-163	Smog kit, complete

1

PEEL HERE

VEHICLE EMISSION CONTROL INFORMATION

Engine displacement: 1639cc
Engine family: 3CBXC01.6CHF
This vehicle conforms to US EPA regulations applicable to 2003 model year new motorcycles.
Engine exhaust control system: E.M.

ENGINE TUNE UP SPECIFICATIONS

Ignition timing: 10° @ idle, 31° @ 4400 RPM
Idle speed: 950-1050 RPM
Idle mixture: 1½ turns from fully seated
Valve clearance: Non-adjustable
Spark plug: NGK BPR-5ES
Plug gap: .040˝ / 1.016mm
Fuel: Unleaded gasoline – 91 octane ($\frac{R+M}{2}$) minimum
Engine oil: SAE 20W-50SG

Indian MOTORCYCLE

Indian Motorcycle Corp. • Gilroy, California

P/N: 98-161

2

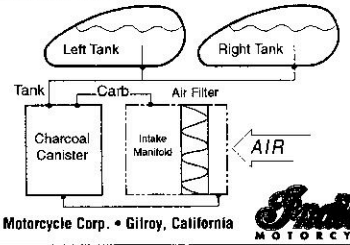
PEEL HERE

VEHICLE EMISSION CONTROL INFORMATION

Engine displacement: 1639cc
Engine family: 3CBXC01.6CHF
Evap family: 3CBXE0066CHF
This vehicle conforms to US EPA and California regulations applicable to 2003 model year motorcycles and is certified to 1.4 HC g/km engine family exhaust emission standard in California.
Engine exhaust control system: E.M.

ENGINE TUNE UP SPECIFICATIONS

Ignition timing: 10° @ idle, 31° @ 4400 RPM
Idle speed: 950-1050 RPM
Idle mixture: 1½ turn from fully seated
Valve clearance: Non-adjustable
Spark plug: NGK BPR-5ES
Plug gap: .040˝ / 1.016mm
Fuel: Unleaded gasoline – 91 octane ($\frac{R+M}{2}$) minimum
Engine oil: SAE 20W-50



Indian Motorcycle Corp. • Gilroy, California

Indian MOTORCYCLE

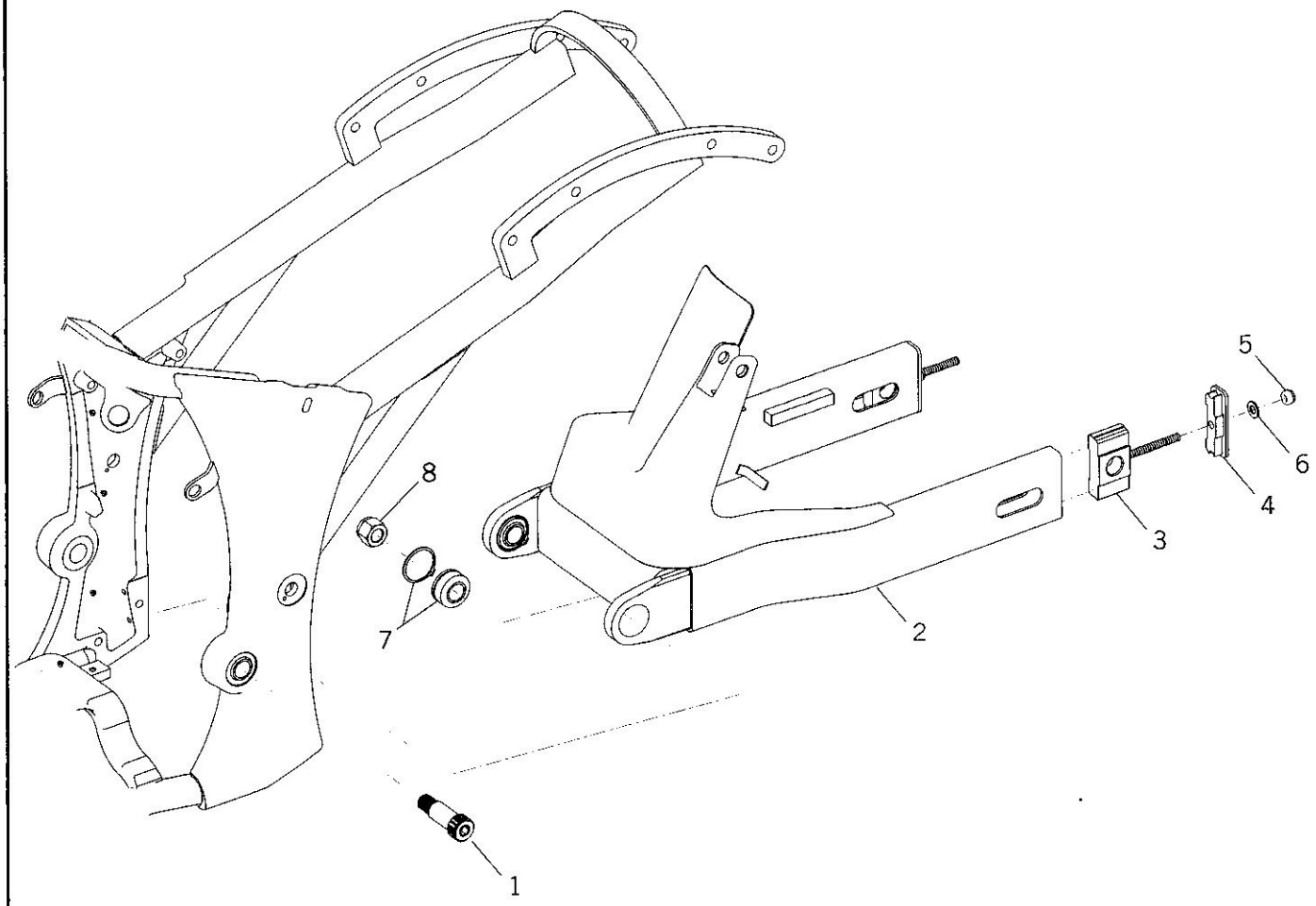
P/N: 98-162

No.	Part	Description
1	98-161	Label, VECI, 49 state, 03 Chief
2	98-162	Label, VECI, Calif., 03 Chief

SWINGARM

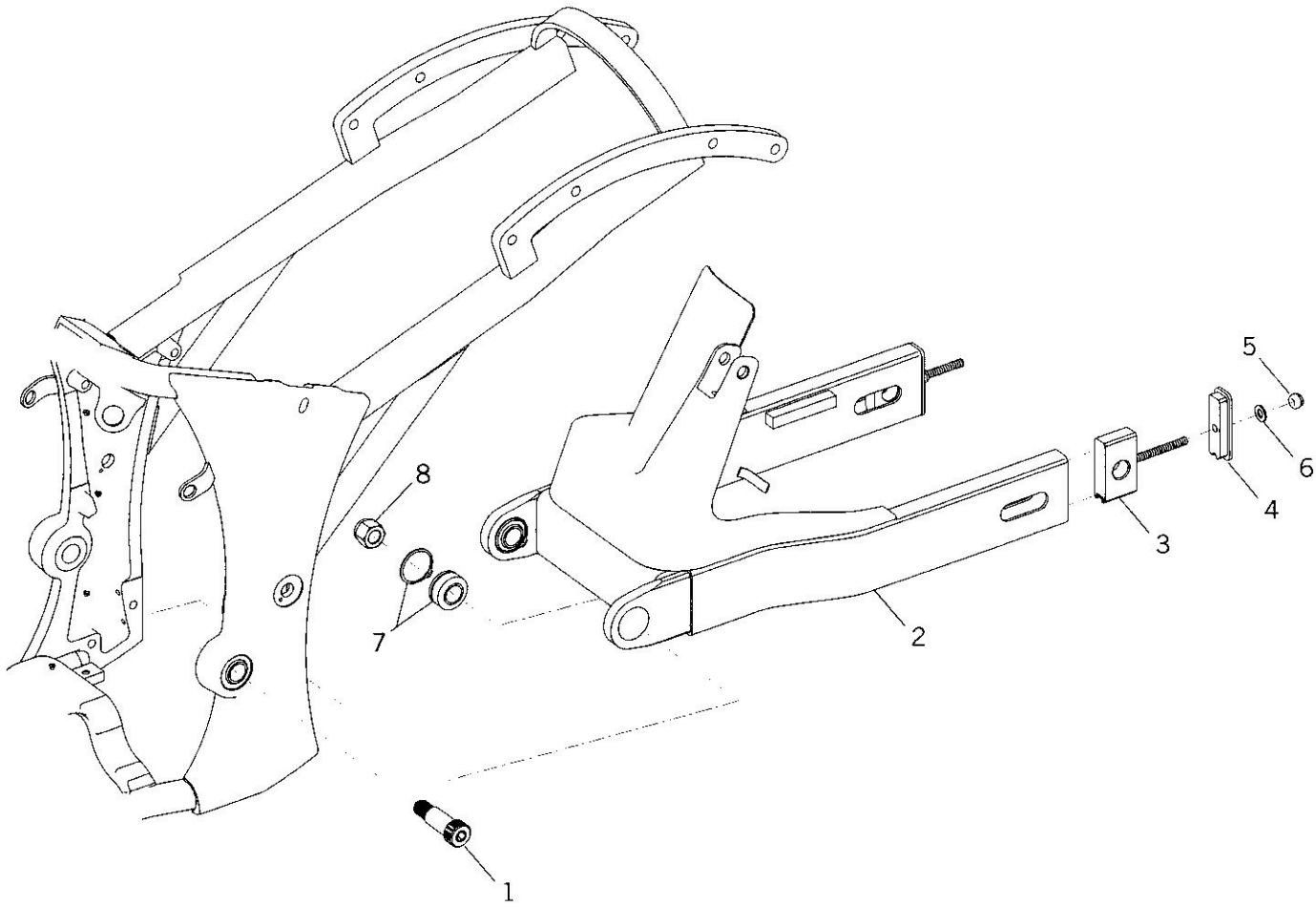
SECTION 30

SWINGARM



USED UNTIL JANUARY 31ST 2003

No.	Part	Description
1	96-368	Screw, hex, 5/8″-11, 3/4″ shoulder
2	16-228	Swingarm, black
3	90-575	Axle adjuster
4	90-356	Cap, swingarm
5	96-858	Nut, hex, nylock 5/16″
6	96-896	Washer, 5/16″ flat
7	16-005	Bearing, spherical
8	96-369	Nut, 5/8″-11 nylock hex



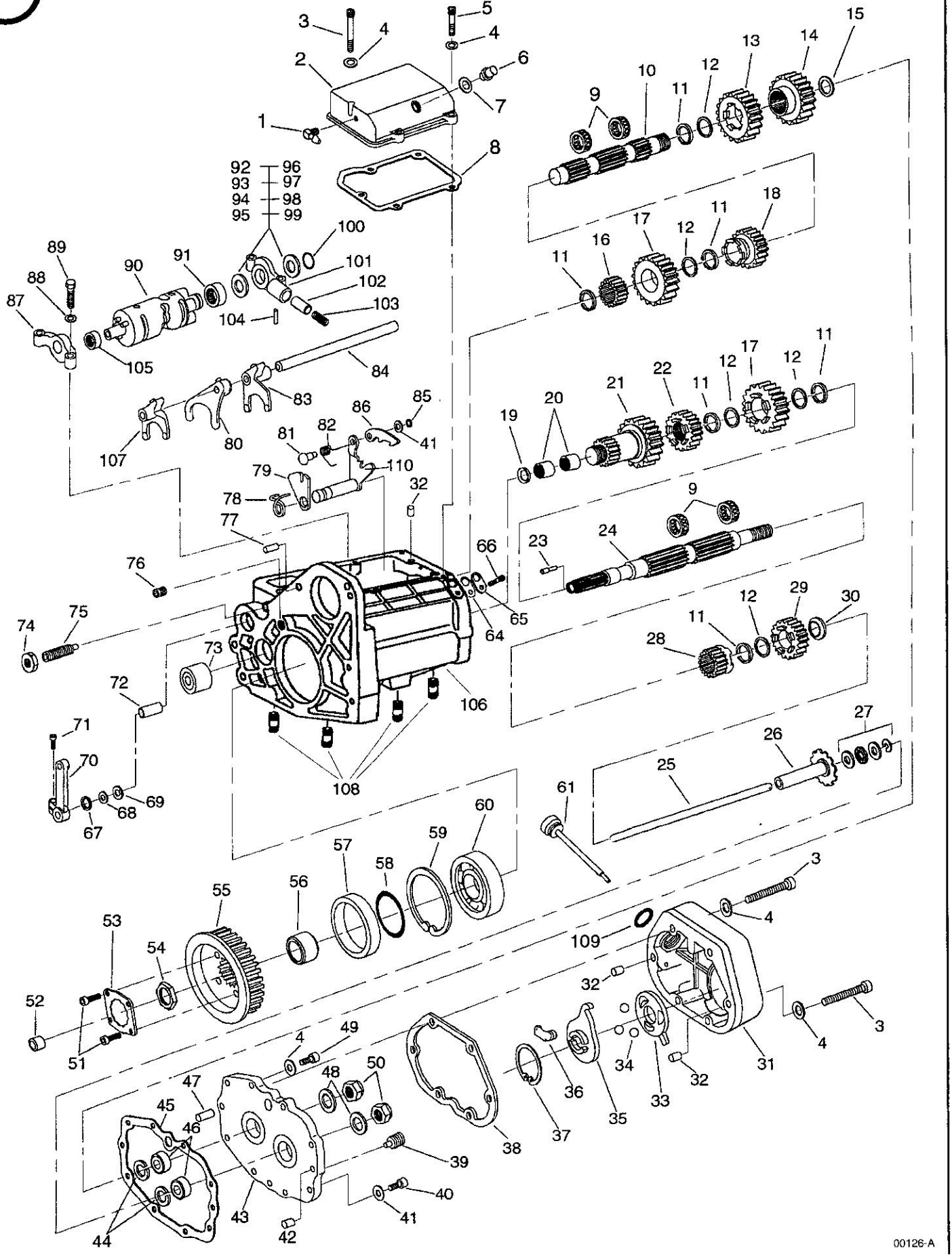
USE BEGAN FEBUARY 1ST 2003

No.	Part	Description
1	96-368	Screw, hex, 5/8″-11, 3/4″ shoulder
2	16-228	Swingarm, black
3	16-124	Axle adjuster
4	16-126	Cap, swingarm
5	96-858	Nut, hex, nylock 5/16″
6	96-896	Washer, 5/16″ flat
7	16-005	Bearing, spherical
8	96-369	Nut, 5/8″-11 nylock hex

TRANSMISSION

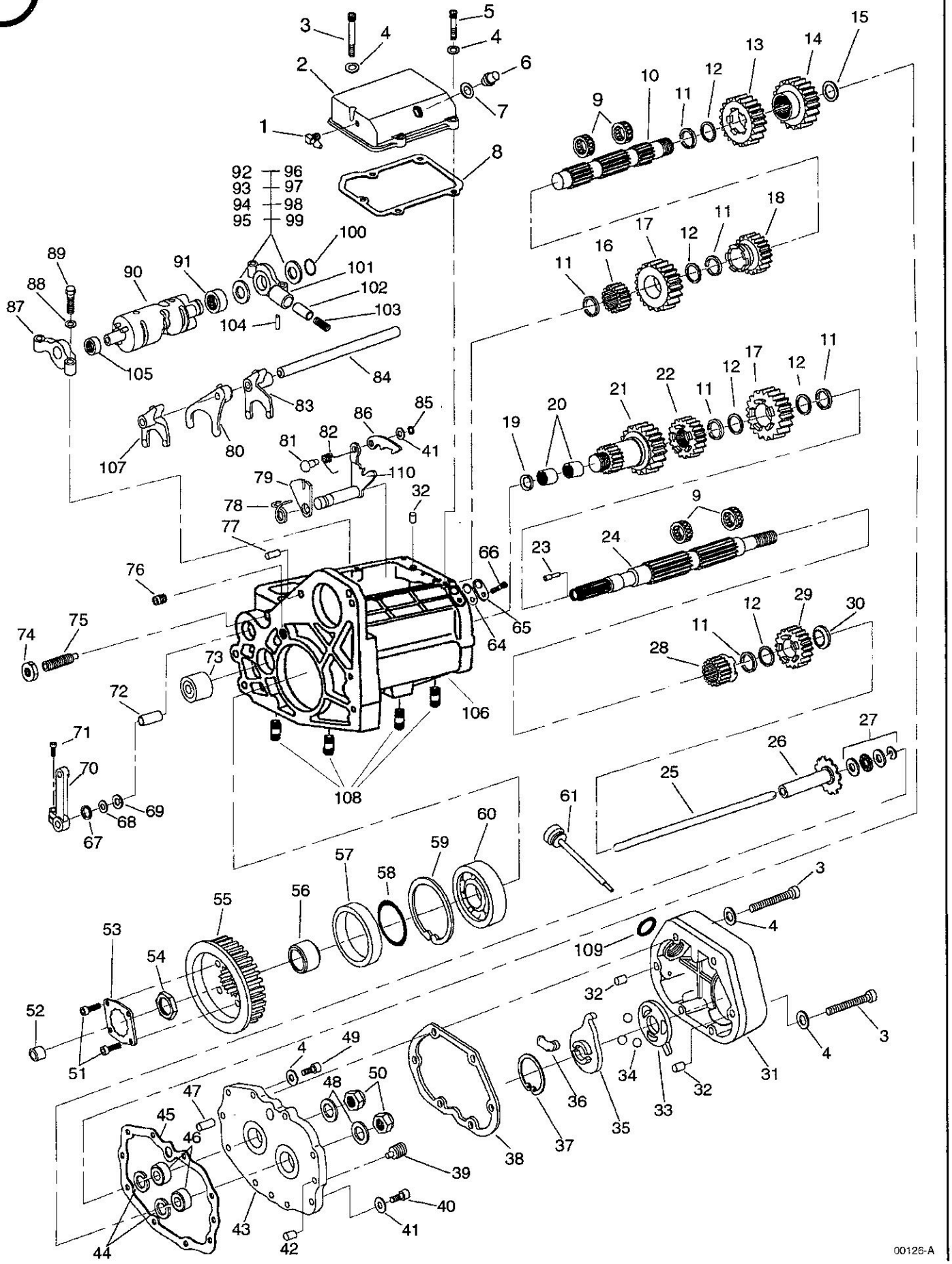
SECTION 31

TRANSMISSION



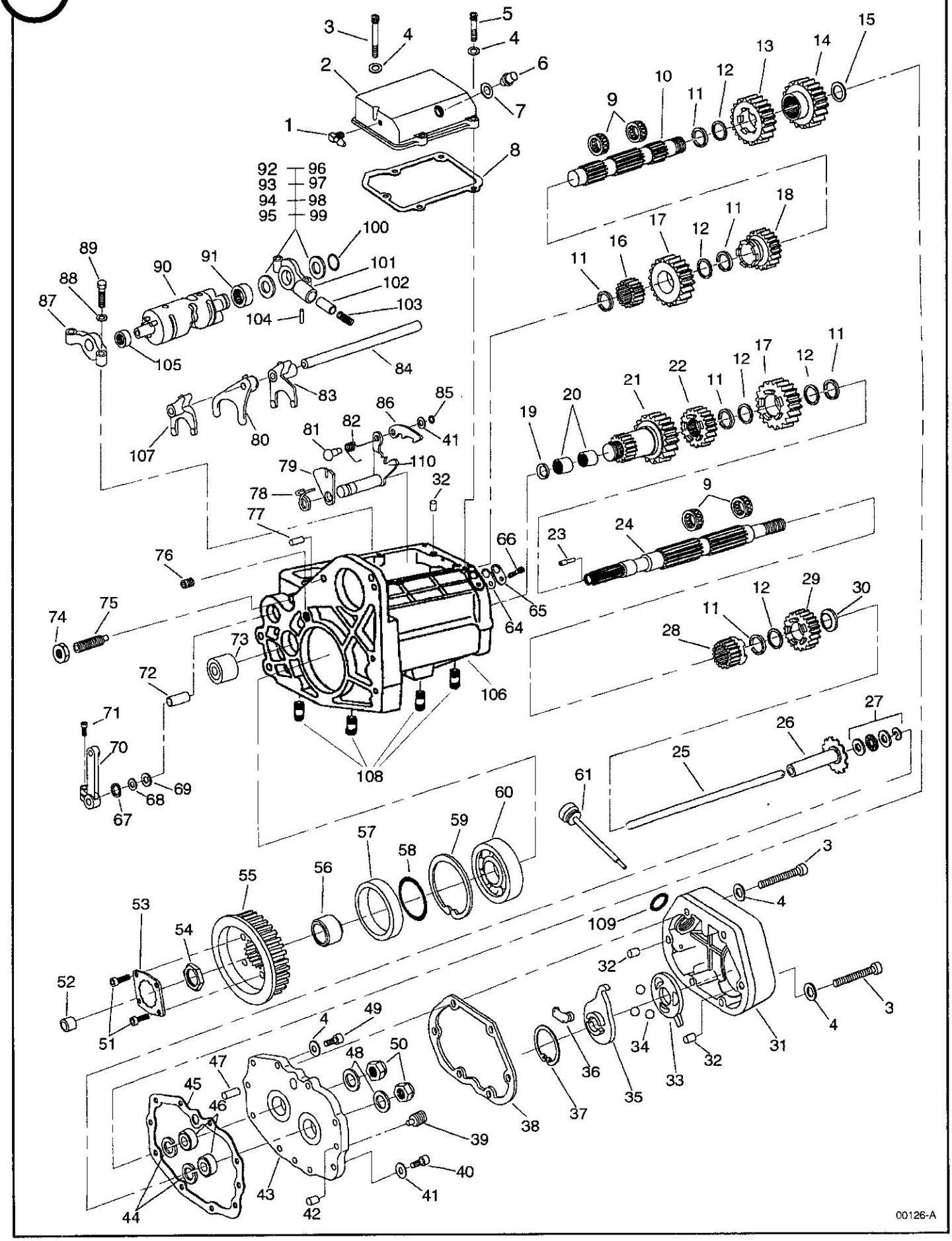
No.	Part	Description
	10-127	Transmission Assembly, non-painted, chrome, speedometer sensor hole
	10-129	Transmission 5 speed, black & chrome, ILM, with speedometer hole, with full ILM/Gasket seal mod.
1	11-500	Chrome Fitting,Top cover venting, 90°
2	10-004	Chrome Trans Top Cover
3	96-200	SHCS, Chrome, 5/16″-20 x 2¼″
4	96-201	Washer, Flat, Chrome, 1/4″ w/ 7/16″ O.D.
5	96-202	SHCS, Chrome, 1/4″-20 x 1″
6	10-490	Neutral Switch
7	96-991	Nylon washer, neutral switch
8	10-117	Gasket, Trans Top Cover
9	11-502	Bearing Split Cage, mainshaft
10	11-503	Countershaft
11	11-504	Retaining ring Main & countershaft
12	11-505	Thrust washer
13	11-506	Close-ratio first gear countershaft
14	11-507	4th gear countershaft
15	11-508	Spacer, countershaft
16	11-509	5th gear countershaft
17	11-510	3rd gear Mainshaft, 2nd gear countershaft
18	11-511	3rd gear countershaft
19	11-512	Oil seal 5th gear mainshaft
20	11-513	Bearing 5th gear mainshaft
21	11-514	5th gear mainshaft
22	11-515	2nd gear mainshaft
23	11-516	Clutch push rod left end piece
24	11-517	Mainshaft
25	11-518	Clutch push rod center piece
26	11-519	Clutch push rod right end
27	10-136	Washer, bearing
28	11-521	1st gear, mainshaft
29	11-522	4th gear mainshaft
30	11-523	Spacer, mainshaft
31	10-003	End Cover, chrome
32	11-524	Roll Pin, shift cam towers and clutch release cover
33	11-525	Outer Ramp, clutch release
34	11-526	Steel ball, clutch release ramps
35	11-527	Inner ramp, clutch release
36	11-528	Coupling, clutch release
37	11-529	Retaining ring clutch release ramps
38	10-115	Gasket, clutch release end cover

TRANSMISSION



No.	Part	Description
39	10-040	Magnetic drain plug
40	96-203	SHCS 5/16″-18 x 1¼″
41	96-898	5/16″ chrome flat washer
42	11-531	Roll pin Trans case bearing housing
43	10-002	Trapdoor Black gloss
44	11-533	Retaining ring (trapdoor)
45	10-116	Gasket, bearing housing (trapdoor)
46	11-535	Trapdoor main and countershaft bearing
47	11-536	Dowel Pin
48	11-537	Outer spacer
49	96-204	SHCS 1/4″-20 x 1⅛″ Chrome
50	96-205	Nut hex nylon 3/4″-16
51	96-206	SHCS 1/4″-20 x 5/8″ black oxide
52	11-538	Bearing, inner race, main shaft
53	11-539	Nut locking plate mainshaft belt pulley
54	11-540	Nut, mainshaft sprocket pulley
55	10-330	32 tooth belt pulley
56	10-118	Spacer, belt pulley
57	11-543	Oil Seal Left side Mainshaft
58	11-544	Quad-seal mainshaft bearing
59	11-545	Retaining ring mainshaft case bearing
60	11-546	Mainshaft left side case bearing
61	11-547	Filler plug
62	n/a	Drain plug CMC RM
63	n/a	Nylon washer drain plug CMC RM
64	10-119	Gasket speedo plug
65	n/a	Speedo pickup plate
66	96-207	Shcs 1/4″-20 x 5/8″ Chrome
67	11-552	Retaining ring shift lever arm
68	96-208	7/16″ flat washer 1⅛″ od zinc
69	11-553	Oil seal shifter shaft trans case
70	11-554	Shift lever
71	96-209	Shcs 5/16″-24 x 1 chrome
72	11-555	Bushing, shifter shaft
73	11-556	Countershaft leftside case bearing
74	96-210	Nut hex jam thin 7/16″-14 zinc
75	11-557	Adjusting screw shift shaft
76	11-558	Flat end 1/2″-20 x 1/2″ set screw
77	11-559	Dowel Pin
78	11-560	Shifter shaft spring

TRANSMISSION

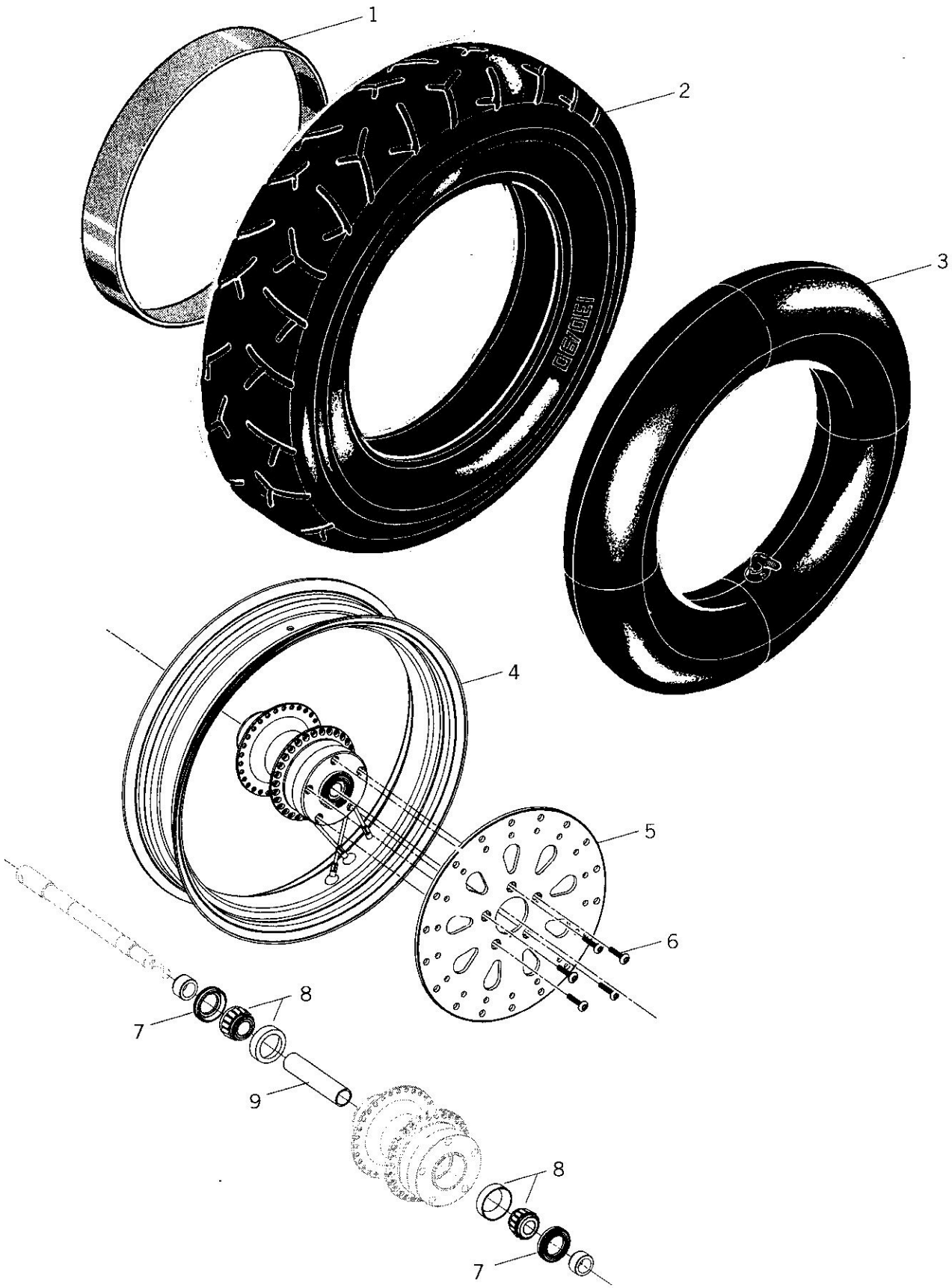


No.	Part	Description
79	11-561	Spring plate, shift lever shaft
80	11-562	Shifter fork 1st-2nd gear
81	11-563	Shift shaft pawl pin
82	11-564	Spring, Shift shaft pawl
83	11-565	Shifter fork 4th gear
84	11-566	Shift fork shaft
85	11-567	Retaining ring
86	11-568	Shifter cam pawl
87	11-569	Left side support tower shift cam
88	96-894	1/4″ flat washer
89	97-009	Bolt hex 1/4″-20 x 1¼″ zinc
90	11-570	Shifter Cam
91	11-571	Shift cam right support tower bearing
92	11-572	Thrush washer .017″ thick shift cam
93	11-573	Thrush washer .020″ thick shift cam
94	11-574	Thrush washer .022″
95	11-575	Thrush washer .025″
96	11-576	Thrush washer .028″
97	11-577	Thrush washer .031″
98	11-578	Thrush washer .035″
99	11-579	Thrush washer .039″
100	11-580	Retaining ring shift cam
101	11-581	Right side support tower shift cam
102	11-582	Shift cam follower
103	11-583	Spring, Shift cam follower
104	11-584	Roll pin shift cam follower spring pin
105	11-585	Shift cam left support tower bearing
106	10-001	Trans case black gloss
107	11-587	Shifter fork 3rd -5th gear
108	11-588	Bottom stud
109	11-589	O-ring dip stick
110	11-590	Shifter shaft assembly

WHEELS

SECTION 32

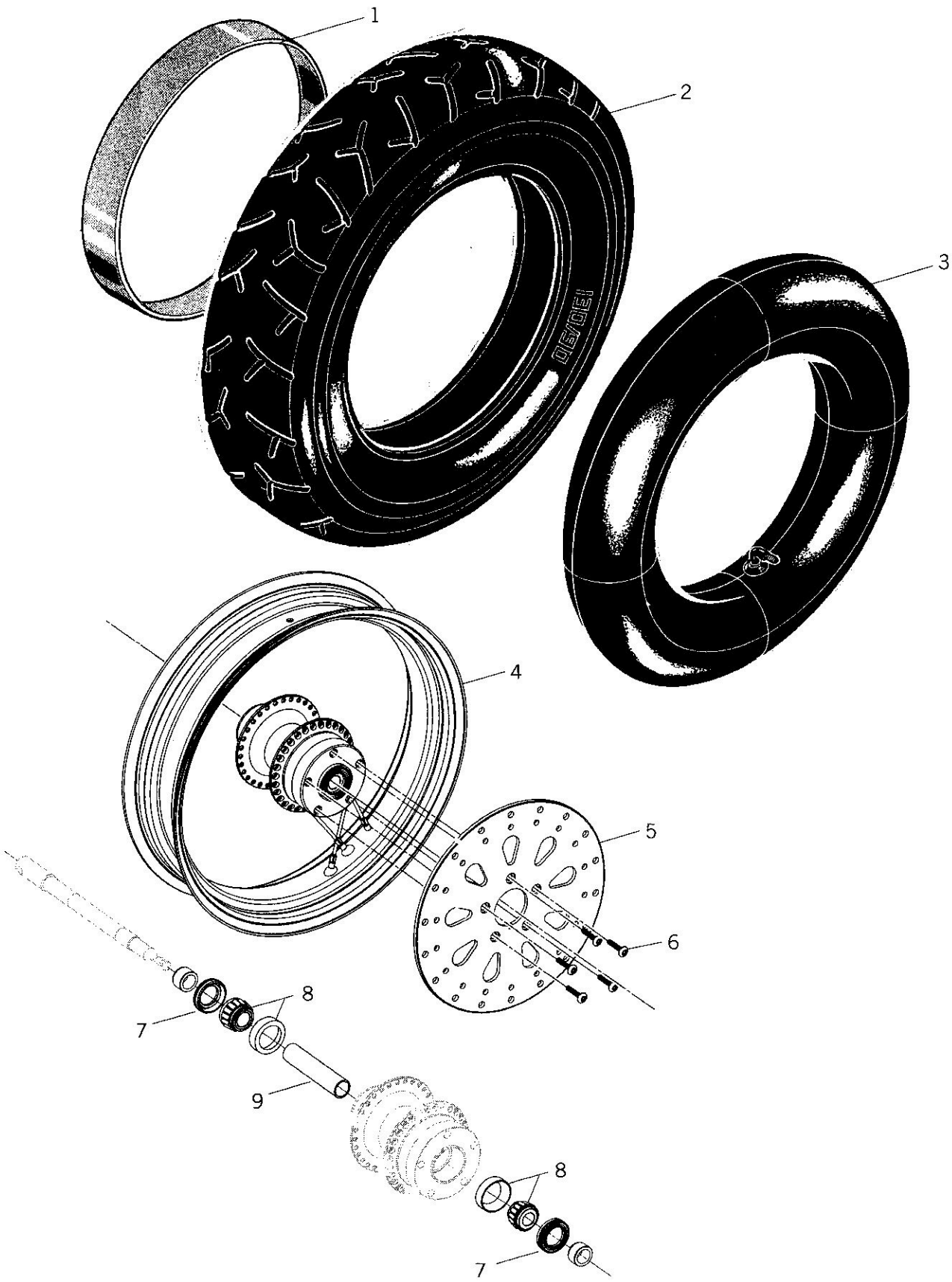
FRONT WHEEL, ILM BRAND



USED UNTIL MAY 12, 2003

No.	Part	Description
1	22-170	Rim Strip 16″, side valve
2	22-052	Tire, Front, Blackwall, Michelin, MTH90B16-71H, Chief Standard
	22-125	Tire, Front, White Wall, MT-90H-16 74H, Maxxis, Chief Roadmaster
3	22-182	Inner Tube 16″ Side Valve, 5.00/5.10″
	21-068	Inner Tube 16″ with offset valve
4	21-950	Wheel, Front, 16″, Assembly (Rim, Hubs, Spokes & Race)
5	50-102	Rotor Brake Front
6	96-055	Bolt, 5/16″-3/4″
7	24-334	Seal
8	24-333	Bearing & Race
9	23-057	Spacer, Wheel Bearing 4.420″
	23-050	Spacer, Wheel Bearing 4.425″
	23-051	Spacer, Wheel Bearing 4.430″

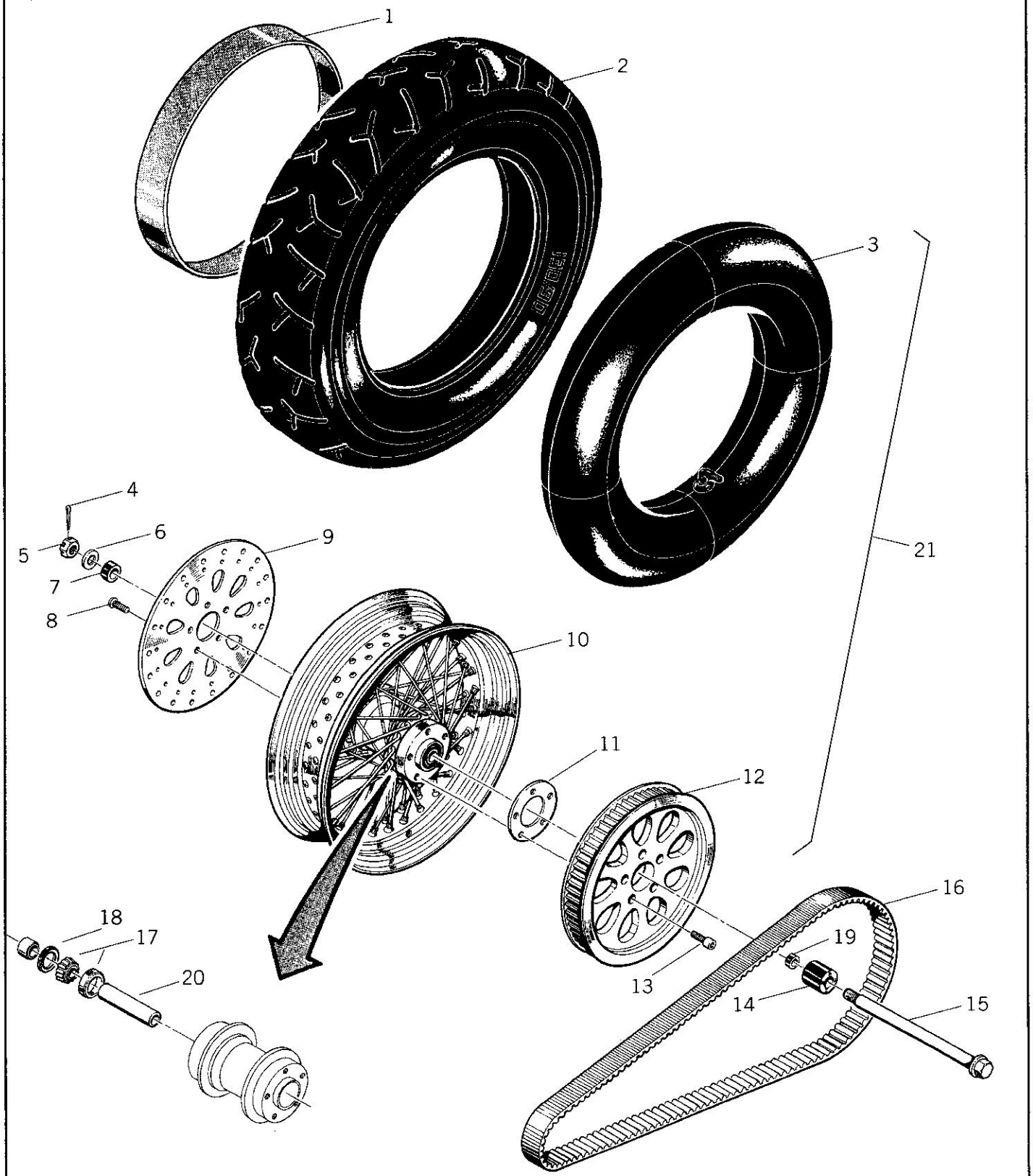
FRONT WHEEL, DNA BRAND



USE BEGAN MAY 13, 2003

No.	Part	Description
1	22-170	Rim Strip 16″, side valve
2	22-052	Tire, Front, Blackwall, Michelin, MTH90B16-71H, Chief Standard
	22-125	Tire, Front, White Wall, MT-90H-16 74H, Maxxis, Chief Roadmaster
3	22-182	Inner Tube 16″ Side Valve, 5.00/5.10″
	21-068	Inner Tube 16″ with offset valve
4	25-001	Wheel, Front, 16″, Assembly (Rim, Hubs, Spokes & Race)
5	50-102	Rotor Brake Front
6	96-055	Bolt, 5/16″-3/4″
7	24-334	Seal
8	24-333	Bearing & Race
9	23-057	Spacer, Wheel Bearing 4.420″
	23-050	Spacer, Wheel Bearing 4.425″
	23-051	Spacer, Wheel Bearing 4.430″

REAR WHEEL, ILM BRAND

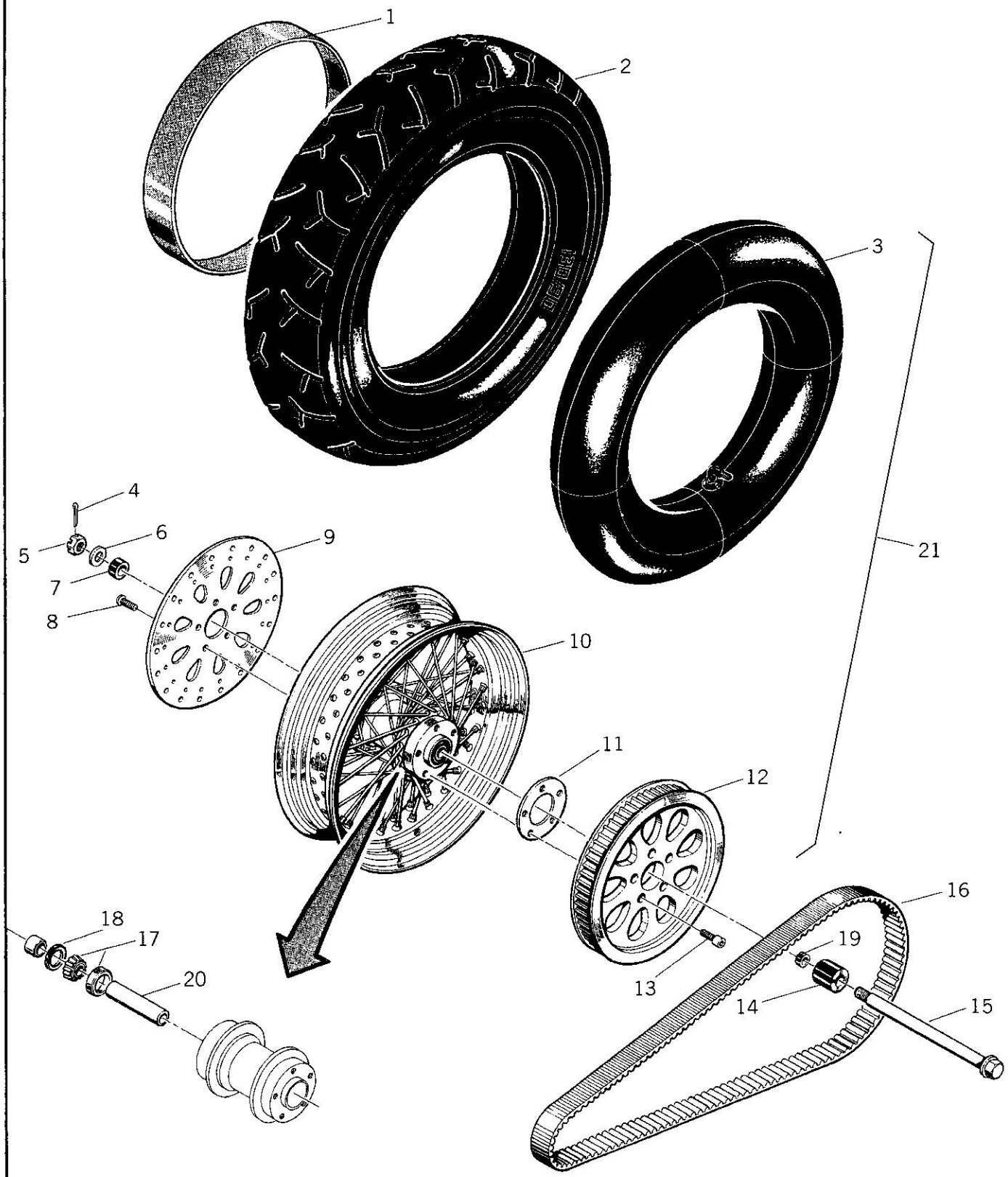


USED UNTIL MAY 12, 2003

00057-A

No.	Part	Description
1	22-170	Rim Strip 16″, Side valve
2	21-052	Tire, Rear, Blackwall Michelin MTH9016-74H
	22-130	Tire, Rear, Whitewall, MT90-16R 74H TL, Maxxis, Chief Roadmaster
3	22-182	Inner Tube 16″, Side Valve, 5.0/5.1″ x 16″, TR6
	21-068	Inner Tube, Michelin 16″, with offset valve
4	96-960	Cotter Pin 1/8″ x 1½″, Zinc
5	96-859	Nut, Slotted 5/8″ - 18
6	96-334	Washer, flat, 5/8″ SAE Thick, Hardened
7	97-478	Spacer, Rear wheel, 1⅛″-3/4″ x 1/2″, Non-Painted
8	96-054	BHSCS, 3/8″-16 x 1″
9	50-103	Rotor, Brake, Rear
10	21-970	Wheel, Rear, 60 Spoke, Assembly (Rim, Hub, Spokes & Race)
11	24-044	Spacer, 190″ thick
12	78-050	Pulley, 14mm x 65 Tooth
13	96-057	SHCS, 7/16″-14 x 1¼″
14	24-042	Spacer, Axle, 1½″
15	90-693	Axle, Rear, Stainless Steel
16	75-009	Belt, Final Drive, 136 Tooth
17	24-333	Wheel, Bearing & Race Set
18	24-334	Seal, Wheel
19	24-050	Spacer, Axle, .602″ Length, stainless steel
20	23-057	Spacer, Bearing, 4.420″
	23-050	Spacer, Bearing, 4.425″
	23-051	Spacer, Bearing, 4.430″
21	21-062	Wheel Assembly Rear, 16″, 60 Spoke, Chrome Maxxis Whitewall, with Rotor & Pulley
	21-951	Wheel Assembly Rear, 16″, 60 Spoke, Chrome Michelin Blackwall, with Rotor & Pulley

REAR WHEEL, DNA BRAND



USE BEGAN MAY 13, 2003

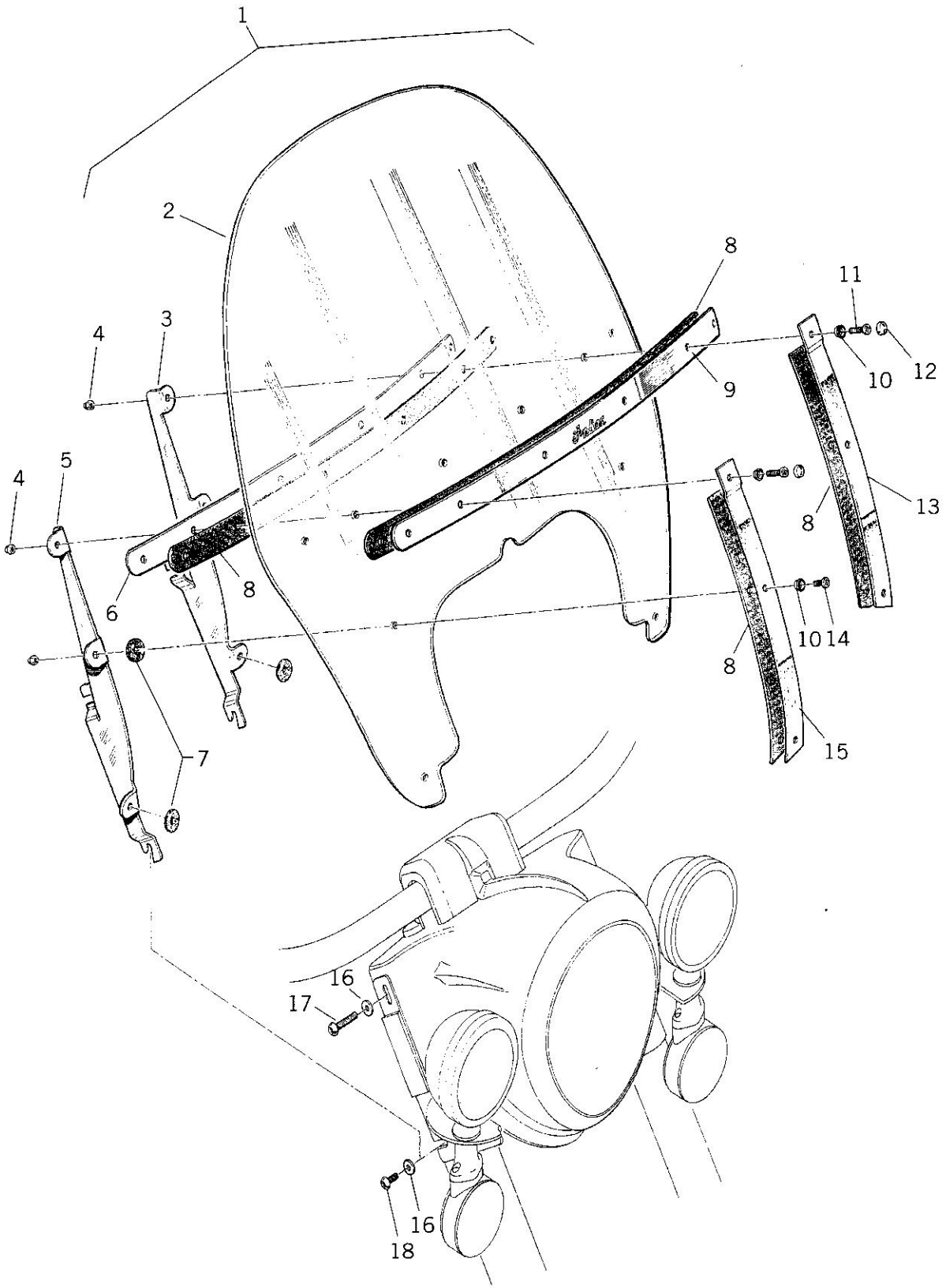
00183-A

No.	Part	Description
1	22-170	Rim Strip 16″, Side valve
2	21-052	Tire, Rear, Blackwall Michelin MTH9016-74H
	22-130	Tire, Rear, Whitewall, MT90-16R 74H TL, Maxxis, Chief Roadmaster
3	22-182	Inner Tube 16″, Side Valve, 5.0/5.1″ x 16″, TR6
	21-068	Inner Tube, Michelin 16″, with offset valve
4	96-960	Cotter Pin 1/8″ x 1½″, Zinc
5	96-859	Nut, Slotted 5/8″ - 18
6	96-334	Washer, flat, 5/8″ SAE Thick, Hardened
7	97-478	Spacer, Rear wheel, 1⅛″-3/4″ x 1/2″, Non-Painted
8	96-054	BHSCS, 3/8″-16 x 1″
9	50-103	Rotor, Brake, Rear
10	25-002	Wheel, Rear, 60 Spoke, Assembly (Rim, Hub, Spokes & Race)
11	24-044	Spacer, 190″ thick
12	78-050	Pulley, 14mm x 65 Tooth
13	96-057	SHCS, 7/16″-14 x 1¼″
14	24-042	Spacer, Axle, 1½″
15	90-693	Axle, Rear, Stainless Steel
16	75-009	Belt, Final Drive, 136 Tooth
17	24-333	Wheel, Bearing & Race Set
18	24-334	Seal, Wheel
19	24-050	Spacer, Axle, .602″ Length, stainless steel
20	23-057	Spacer, Bearing, 4.420″
	23-050	Spacer, Bearing, 4.425″
	23-051	Spacer, Bearing, 4.430″
21	21-062	Wheel Assembly Rear, 16″, 60 Spoke, Chrome Maxxis Whitewall, with Rotor & Pulley
	21-951	Wheel Assembly Rear, 16″, 60 Spoke, Chrome Michelin Blackwall, with Rotor & Pulley

WINDSHIELD

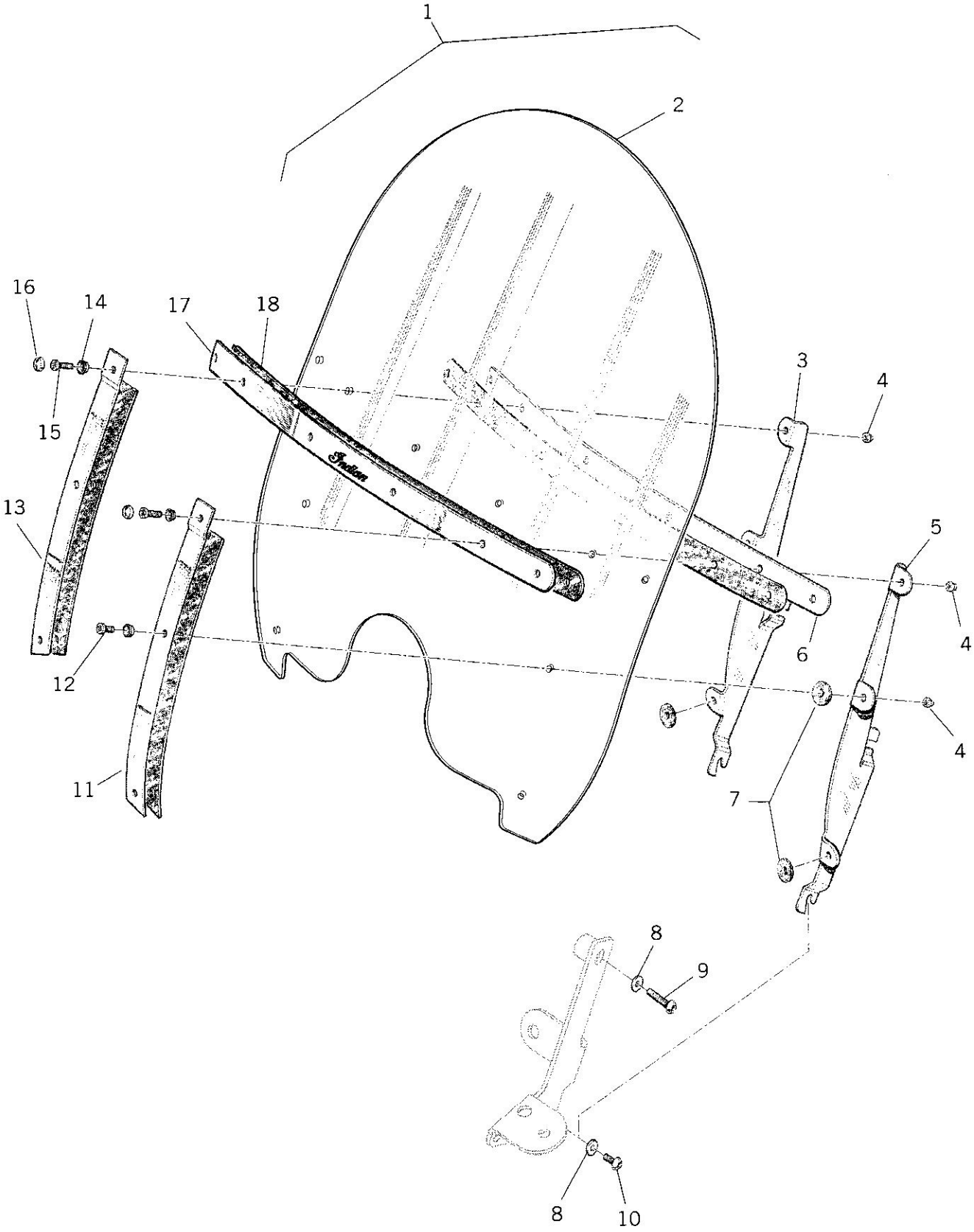
SECTION 33

WINDSHIELD, ROADMASTER & ACCESSORY



No.	Part	Description
1	80-095	Windshield, full size, clear, with logo
2	65-213	Windshield, shield only, fully cut, Roadmaster style
3	65-201	Bracket, windshield support, left up-right, polished, chrome
4	65-210	Nut, acorn, locking pellet, 12-24, S.S.
5	65-200	Bracket, windshield support, right, up-right, polished chrome
6	65-203	Brace, inner, horizontal, polished, Chief
7	65-207	Washer, rubber, 5/16" x 1" O.D. x 1/16" thick
8	65-206	Foam tape, 1/32" x 7/8", 6 foot roll
9	65-202	Brace, outer, horizontal, engraved, polished, Chief
10	65-211	Washer, snap cap, 1/4"
11	65-209	Screw, phillips pan head, 12-24 x 7/8" zinc plated
12	65-212	Snap cap, 1/4", chrome
13	65-205	Brace, outer, left side vertical, polished, Chief
14	65-208	Screw, phillips pan head, 12-24 x 5/8" zinc plated
15	65-204	Brace, outer, right side vertical, polished, Chief
16	96-897	Washer, flat, 5/16", A.N., chrome
17	96-804	Screw, button head socket cap, 5/16"-24 x 3/4", chrome
18	97-018	Screw, button head socket cap, 5/16"-24 x 7/8" chrome

WINDSHIELD, VINTAGE CHIEF



No.	Part	Description
1	62-226	Windshield assy, Vintage style
2	62-227	Windshield, shield only, Vintage style
3	65-200	Bracket, windshield support, right upright, polished, Chief
4	65-210	Nut, acorn, locking pellet, 12 - 24, stainless steel
5	65-201	Bracket, windshield support, left upright, polished, Chief
6	65-203	Brace, inner, horizontal, polished, Chief
7	65-207	Washer, rubber, 5/16" I.D. X 1" O.D. X 1/16" thick
8	96-897	Washer, flat, 5/16", AN, chrome
9	96-803	Screw, button head socket cap, 5/16" - 24 x 1 3/8", chrome
10	97-018	Screw, button head socket cap, 5/16" - 24 x 7/8", chrome
11	65-205	Brace, outer, left side vertical, polished,
12	65-208	Screw, phillips pan head, 12 - 24 X 5/8", zinc plated
13	65-204	Brace, outer, right side vertical, polished,
14	65-211	Washer, snap cap, 1/4"
15	65-209	Screw, phillips pan head, 12 x 7/8", zinc plated
16	65-212	Snap cap, 1/4, chrome
17	65-202	Brace, outer, horizontal, engraved, polished, Chief
18	65-206	Foam tape, 1/32" x 7/8", 6ft. Roll

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Backing plate, left saddlebag	62-051	26-3
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Backing plate, right saddlebag	62-052	26-5
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Banjo adaptor, 90 degree, 10mm	50-014	2-3
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Banjo bolt, metric, 10mm x 1.0 x 18	50-060	2-7
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Base,rocker box	01-315	8-31
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Bearing, taper roller, inner steering head	19-942	18-11
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Bolt case, 12 point, 5/16"-24 x 5.63", qty.	01-280	8-13
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Bolt, banjo, M10 x 1.0 x 18mm	50-060	2-5
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Bolt, case 12 point, 1/4"-28 x 5.38"	01-282	8-11
Bolt, case 12 point, 1/4"-28 x 5.38"	01-282	8-13
Bolt, case, 12 point, 3/8"-16 x 2.875"	01-281	8-11
Bolt, case, 12 point, 3/8"-16 x 2.875"	01-281	8-13
Bolt, case, 12 point, 5/16"-24 x 5.07"	01-285	8-11
Bolt, case, 12 point, 5/16"-24 x 5.07"	01-285	8-13
Bolt, Flange	71-112	4-3
Bolt, fork oil drain, M6 x 8mm	31-382	14-5
Bolt, Hex, 1/2"-20 x 3.5"	96-065	18-3
Bolt, Hex, 1/4"-20 x 3/4", zinc, grade 5	96-812	18-7
Bolt, Hex, 1/4"-28 x 3"	96-244	23-3
Bolt, Hex, 5/16" x 1.25" w/Patch	96-072	24-3
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Bolt, hex, 5/16"-18 x 1 1/4"	96-822	8-17
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Bolt, lever to shaft retaining	01-440	3-5
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Bracket, canister clip	96-103	29-3
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Retaining ring, external,	00-076	8-29
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Retaining ring, right shaft bearing	01-059	8-11
Retaining ring, right shaft bearing	01-059	8-13
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RH housing, headlight, machined, chrome	68-014	20-5
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Saddlebag, left side, Roadmaster	62-128	26-3
Saddlebag, right side, black with black dots & 3 buckles	62-136	26-7
Saddlebag, right side, black with chrome dots & 3 buckles	62-139	26-5
Saddlebag, right side, Roadmaster	62-129	26-3
Saddlebag, Vintage, black, leather, left side	62-022	26-9
Saddlebag, Vintage, black, leather, right side	62-023	26-9
Saddlebag, Vintage, brown, leather, left side	62-027	26-9
Saddlebag, Vintage, brown, leather, right side	62-028	26-9
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Screen, tappet	01-085	8-13
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Screw	n/a	20-9
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Screw, #4 x 3/8˝ Phillips FlatHead sms, z	96-230	20-13
Screw, #4-40 x 3/8", zinc	96-230	20-9
Screw, #4-40 x 3/8˝, Zinc	96-230	20-11
Screw, #4-48 unf x 5/16˝	96-136	17-9
Screw, #4-48 unf x 5/16˝	96-136	17-7
Screw, #8-32 x 3/8"	96-392	26-9
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Screw, 8-32" x 3/8"	96-392	26-5
Screw, 8-32" x 3/8"	96-392	26-7
Screw, 8-32˝ x 3/8˝	96-392	26-3
Screw, accelerator pump adjusting	01-435	3-3
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Screw, button head cap, 1/4"-20 x 3/4"	96-806	27-3
Screw, button head cap, 1/4˝-20 x 11/4˝, chrome	96-384	10-3
Screw, button head cap, 1/4˝-20 x 3/4˝	96-806	27-5
Screw, button head cap, 10-24 x 1" stainless steel	01-871	1-3
Screw, button head cap, 10-24 x 1" stainless steel	01-871	1-5
Screw, button head cap, 10-24 x 3/4" stainless steel	01-873	1-3
Screw, button head cap, 10-24 x 3/4" stainless steel	01-873	1-5
Screw, button head cap, 10-24 x 3/8", stainless steel	01-859	1-3
Screw, button head cap, 10-24 x 3/8", stainless steel	01-859	1-5
Screw, button head cap, 4-40 x 3/16", stainless steel	01-865	1-5
Screw, button head phillips, top cover	01-405	3-3
Screw, button head socket cap 1/4˝-20 x 11/4˝	96-384	27-5
Screw, button head socket cap 3-48 x 3/8"	01-855	1-5
Screw, button head socket cap, 1/4"-20 x 1 1/4", chrome	96-384	27-3
Screw, button head socket cap, 1/4"-20 x 1 1/4", chrome	96-384	27-7
Screw, button head socket cap, 1/4"-20 x 1", zinc	97-006	26-5
Screw, button head socket cap, 1/4"-20 x 1", zinc	97-006	26-7
Screw, button head socket cap, 1/4"-20 x 1/2", chrome	96-997	7-11
Screw, button head socket cap, 1/4"-20 x 1/2", chrome	96-997	11-3
Screw, button head socket cap, 1/4"-20 x 1/2", chrome	96-997	21-3
Screw, button head socket cap, 1/4"-20 x 3/4"	97-360	26-5
Screw, button head socket cap, 1/4"-20 x 3/4"	97-360	26-7
Screw, button head socket cap, 1/4"-20 x 3/4", zinc	97-360	26-9
Screw, button head socket cap, 1/4"-20 x 3/8"	96-255	6-3
Screw, button head socket cap, 1/4"-20 x 34", zinc	97-360	27-7
Screw, button head socket cap, 1/4˝-20 x 1˝, zinc	97-006	26-3
Screw, button head socket cap, 1/4˝-20 x 3/4˝	96-806	20-13
Screw, button head socket cap, 1/4˝-20 x 3/4˝, chrome	96-806	17-3
Screw, button head socket cap, 1/4˝-20 x 3/4˝, chrome	96-806	17-5
Screw, button head socket cap, 10-24 x 3/8" 18-8 st. steel	01-859	18-11
Screw, button head socket cap, 3/8"-16 1", chrome	96-931	11-7
Screw, button head socket cap, 3/8˝-16 x 1˝	96-054	32-7

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Screw, button head socket cap, 5/16" - 24 x 1 3/8", chrome	96-803	33-5
Screw, button head socket cap, 5/16" - 24 x 1", chrome	96-799	33-5
Screw, button head socket cap, 5/16"-18 x 1/2", chrome	96-839	20-3
Screw, button head socket cap, 5/16"-18 x 1/2", chrome	96-839	20-5
Screw, button head socket cap, 5/16"-24 x 1 1/4", chrome	96-996	20-9
Screw, button head socket cap, 5/16"-24 x 1 3/8", chrome	96-803	20-3
Screw, button head socket cap, 5/16"-24 x 1 3/8", chrome	96-803	20-5
Screw, button head socket cap, 5/16"-24 x 1/2", chrome	96-839	20-9
Screw, button head socket cap, 5/16"-24 x 3/4", chrome	96-804	20-3
Screw, button head socket cap, 5/16"-24 x 3/4", chrome	96-804	20-5
Screw, button head socket cap, 5/16"-24 x 3/4", chrome	96-804	20-9
Screw, button head socket cap, 5/16˝-18 x 3/4˝	96-030	7-3
Screw, button head socket cap, 5/16˝-24 x 7/8˝ chrome	97-018	33-3
Screw, button head socket cap, 5/16˝-24 x 3/4˝, chrome	96-804	33-3
Screw, button head socket cap, 6-32 x 1/2", st. steel, pl.	96-321	20-7
Screw, button head socket cap, 8-32 x 5/8", stainless steel	97-602	11-3
Screw, button head socket cap, with patch, 5/16"-18 x 3/4"	96-055	26-5
Screw, button head socket cap, with patch, 5/16"-18 x 3/4"	96-055	26-7
Screw, button head socket cap, with patch, 5/16˝-18 x 3/4˝	96-055	26-3
Screw, button head socket cap,3/8˝-16 x 1˝	96-054	32-9
Screw, button head socket cap,BHSCS, 1/4˝-20 x 3/4˝	97-360	26-3
Screw, flat head phillips, top cover	01-524	3-3
Screw, flat head socket cap, 1/4"-20 x 11/2", chrome	96-439	6-3
Screw, flat head socket cap, 1/4"-20 x 7/8"	96-013	8-21
Screw, flat head socket cap, 1/4˝-20 x 1˝	96-147	13-3
Screw, flat head socket cap, 5/16"-24 x 13/4˝	97-125	13-3
Screw, flat head socket cap, M10 x 30mm	50-056	2-3
Screw, flat head socket cap,10-24 x 1/2˝	96-152	13-3
Screw, float bowl	01-489	3-7
Screw, float pin	01-474	3-7
Screw, fuel joint retainer	01-449	3-5
Screw, hex cap, 1/4"-20 x 3/4", zinc, grade 5,	96-812	18-9
Screw, hex cap, 1/4˝-20 x 1/2˝, zinc	96-813	29-3
Screw, hex cap, with patch, 1/2"-20 x 3 1/2"	96-065	18-5
Screw, hex head cap, 3/8" x 1"	96-173	9-3
Screw, hex head cap, 5/16"-24 x 2", zinc, grade 5	97-013	20-7
Screw, hex head cap, 5/16-18"x 1", zinc, grade 5	96-841	9-3
Screw, hex head, 7/16"-20 x 1 1/2" grade 8, zinc	31-371	18-9
Screw, hex head, 7/16"-20 x 1 1/2" grade 8, zinc	31-371	18-11
Screw, hex, 1/2˝-13 x 13/4˝, grade 5	96-370	15-3
Screw, hex, 3/8˝-24 x 21/4˝, grade 8	96-359	15-3
Screw, hex, 3/8˝-24 x 31/4˝, grade 8	96-039	15-3
Screw, hex, 5/16"- 18x 1"	96-841	16-3
Screw, hex, 5/16"-24 x 1 1/4"	96-845	16-3
Screw, hex, 5/16˝-18 x 3/4˝, zinc	96-840	7-3
Screw, hex, 5/8˝-11, 3/4˝ shoulder	96-368	30-3
Screw, hex, 5/8˝-11, 3/4˝ shoulder	96-368	30-5
Screw, needle retainer	01-416	3-3
Screw, outer ring		20-7
Screw, Oval, Countersunk, #8	96-870	17-5
Screw, PH, 5/16˝-18 x 3/4˝	96-245	23-3
Screw, phillips pan head, 12 - 24 X 5/8", zinc plated	65-208	33-5
Screw, phillips pan head, 12 x 7/8", zinc plated	65-209	33-5
Screw, phillips pan head, 12-24 x 5/8˝ zinc plated	65-208	33-3
Screw, phillips pan head, 12-24 x 7/8˝ zinc plated	65-209	33-3
Screw, pilot air adjusting	01-450	3-5
Screw, Retaining	n/a	20-11
Screw, roundhead, #10-32 x 3/8˝ w/Housing Only	n/a	20-13
Screw, set, 1/4˝-20 x 3/8˝ with lock patch	96-341	2-9
Screw, Socket Head Cap M5-.8 x 10, Zinc	96-028	17-7

Description	Part #	Pg #
Screw, socket head cap with patch, 5/16˝-18 x 2˝	96-061	7-13
Screw, socket head cap with shoulder, 1/4"-20 x .75" shder	26-535	11-7
Screw, socket head cap, , 3/8˝-16 x 1 1/2˝	96-062	13-3
Screw, socket head cap, 1/2˝-13 x 7/8˝	96-367	15-3
Screw, socket head cap, 1/4"-20 x 3/4", zinc	97-121	27-3
Screw, socket head cap, 1/4˝-20 x 1.5˝	96-886	24-3
Screw, socket head cap, 1/4˝-20 x 1/2˝, pack of 100	96-031	8-3
Screw, socket head cap, 1/4˝-20 x 1˝	96-148	13-3
Screw, socket head cap, 1/4˝-20 x 1˝	96-221	24-3
Screw, socket head cap, 1/4˝-20 x 1 1/4˝, pack of 100	97-120	8-3
Screw, socket head cap, 1/4˝-20 x 1 1/8˝ Chrome	96-204	31-5
Screw, socket head cap, 1/4˝-20 x 1 3/4˝,	96-879	8-27
Screw, socket head cap, 1/4˝-20 x 1 3/4˝,	96-879	8-29
Screw, socket head cap, 1/4˝-20 x 2.25˝	96-167	24-3
Screw, socket head cap, 1/4˝-20 x 2 1/4˝	96-153	13-3
Screw, socket head cap, 1/4˝-20 x 3/4˝	97-121	13-3
Screw, socket head cap, 1/4˝-20 x 3/4˝	97-121	8-31
Screw, socket head cap, 1/4˝-20 x 3/4˝, pack of 100	97-121	8-3
Screw, socket head cap, 1/4˝-20 x 3/4˝, zinc	97-121	27-5
Screw, socket head cap, 1/4˝-20 x 4˝	96-151	13-3
Screw, socket head cap, 1/4˝-20 x 5/8˝	96-224	24-3
Screw, socket head cap, 1/4˝-20 x 5/8˝ black oxide	96-206	31-5
Screw, socket head cap, 1/4˝-20 x 5/8˝, pack of 100	96-224	8-3
Screw, socket head cap, 1/4˝-20 x 5/8˝, zinc	96-224	7-7
Screw, socket head cap, 1/4˝-20 x 7/8˝	96-013	8-21
Screw, socket head cap, 1/4˝-20 x 7/8˝	96-013	8-23
Screw, socket head cap, 1/4˝-20 x 7/8˝,	96-296	8-31
Screw, socket head cap, 1/4˝-20-x 3/4˝	97-121	8-29
Screw, socket head cap, 10-24 x 1˝	96-965	8-25
Screw, socket head cap, 10-24 x 1˝	96-965	8-27
Screw, socket head cap, 10-24 x 1˝,	96-965	8-29
Screw, socket head cap, 10-24 x 1˝,	96-965	8-31
Screw, socket head cap, 10-24 x 3/4", zinc	96-033	20-9
Screw, socket head cap, 10-24 x 3/4˝	96-033	20-11
Screw, socket head cap, 3/8"-16 x 3 1/2"	96-412	26-5
Screw, socket head cap, 3/8"-16 x 3 1/2"	96-412	26-7
Screw, socket head cap, 3/8"-16 x 3 1/2", black zinc	96-607	26-9
Screw, socket head cap, 3/8˝-16 x 3 1/2˝	96-412	26-3
Screw, socket head cap, 3/8"-24 x 1 3/4"	96-915	20-7
Screw, socket head cap, 3/8˝-16 x 1 1/2˝, pinch bolt	33-255	14-3
Screw, socket head cap, 3/8˝-16 x 1 1/4˝	96-154	13-3
Screw, socket head cap, 3/8˝-16 x 1 1/8˝	96-402	2-3
Screw, socket head cap, 5/16"-18 x 1 1/2", zinc	96-873	18-5
Screw, socket head cap, 5/16"-18 x 1 1/8"	33-197	11-5
Screw, socket head cap, 5/16"-18 x 1 1/8", zinc 3 buckles	33-197	26-9
Screw, socket head cap, 5/16"-18 x 1"	97-157	11-5
Screw, socket head cap, 5/16"-18 x 3/4"	96-876	11-5
Screw, socket head cap, 5/16˝ x 1.25˝ w/Patch	96-066	24-3
Screw, socket head cap, 5/16˝-18 x 1 1/2˝	96-873	18-3
Screw, socket head cap, 5/16˝-18 x 1 1/4˝	96-203	31-5
Screw, socket head cap, 5/16˝-18 x 1 1/4˝ w/hole	96-082	20-13
Screw, socket head cap, 5/16˝-18 x 1 3/4˝	96-297	8-31
Screw, socket head cap, 5/16˝-18 x 2˝	96-298	8-31
Screw, socket head cap, 5/16˝-18 x 3/4˝, zinc	96-876	7-7
Screw, socket head cap, 5/16˝-18 x 7/8˝	96-142	8-17
Screw, socket head cap, 7/16˝-14 x 1 1/4˝	96-057	32-7
Screw, socket head cap, 7/16˝-14 x 1 1/4˝	96-057	32-9
Screw, socket head cap, Chrome, 1/4˝-20 x 1˝	96-202	31-3
Screw, socket head cap, Chrome, 5/16˝-20 x 2 1/4˝	96-200	31-3
Screw, socket head cap, cup point 3-48 x 3/16", stainless stl	01-853	1-5

Description	Part #	Pg #
Screw, socket head cap, M10 x 30mm	50-056	2-9
Screw, socket head cap, M10 x 35mm	97-584	14-5
Screw, socket head cap, M10-1.25 x 28mm	50-069	2-5
Screw, socket head cap, with patch, 5/16"-18 x 1 1/4"	96-066	26-5
Screw, socket head cap, with patch, 5/16"-18 x 1 1/4"	96-066	26-7
Screw, socket head cap, with patch, 5/16˝-18 x 1 1/4˝	96-066	26-3
Screw, socket head cap,1/4˝-20 x 5/8˝ Chrome	96-207	31-5
Screw, socket head cap,5/16˝-24 x 1 chrome	96-209	31-5
Screw, socket head cap,SHCS, 5mm-.8 x 10mm	96-028	17-9
Screw, socket head shoulder, 5/16" x 1/4" shr, 1/4"-20 thread	96-385	6-3
Screw, Taillight, Lens	96-550	20-13
Screw, throttle stop	01-444	3-5
Screw, w/washer, needle valve retainer	01-470	3-7
Screw,button head socket cap, 10-32 x 3/4˝, pack of 100	96-290	8-3
Screw. Socket head cap, 1/4˝-20 x 1 1/2˝, zinc	96-886	7-5
Screws, adjuster (pack of 2)	66-007	20-3
Screws, adjuster (pack of 2)	66-007	20-5
Seal	00-073	8-27
Seal	00-073	8-29
Seal	71-004	24-3
Seal	71-189	24-3
Seal	24-334	32-3
Seal	24-334	32-5
Seal oil	31-359	14-5
Seal, air box, 1/8" cord, nitril	01-874	1-3
Seal, air box, 1/8" cord, nitril	01-874	1-5
Seal, cam cover	01-251	8-3
Seal, dust	33-150	14-3
Seal, left case	01-250	8-11
Seal, left case	01-250	8-13
Seal, o-ring, 3/8 straight thread boss fitting	01-321	8-31
Seal, spigot body	01-429	3-3
Seal, throttle valve	01-419	3-3
Seal, tube cap	31-094	14-3
Seal, Wheel	24-334	32-7
Seal, Wheel	24-334	32-9
Seal. Float bowl	01-475	3-7
Seat, 2-up, with fringe, Chief Deluxe and Roadmaster	62-112	27-5
Seat, Phoenix, Chief, 2-up, with studs	62-160	27-3
Seat, solo with fringe, Chief standard	62-111	27-5
Seat, Vintage, black leather	62-021	27-7
Seat, Vintage, brown leather	62-026	27-7
Seperator, black anodized finish	01-240	8-27
Seperator, polished	01-240	8-29
Shaft	00-075	8-27
Shaft	00-075	8-29
Shaft, rocker arm	01-199	8-31
Shaft, throttle	01-447	3-5
Shift cam follower	11-582	31-7
Shift cam left support tower bearing	11-585	31-7
Shift cam right support tower bearing	11-571	31-7
Shift fork shaft	11-566	31-7
Shift lever	11-554	31-5
Shift Linkage Lever Polished	41-328	13-3
Shift Pivot Spacer	41-332	13-3
Shift Rod 11 1/2˝	49-198	13-3
Shift Rod Assembly 11 1/2"	49-205	13-3
Shift shaft pawl pin	11-563	31-7
Shifter Cam	11-570	31-7
Shifter cam pawl	11-568	31-7

Description	Part #	Pg #
Shifter fork 3rd -5th gear	11-587	31-7
Shifter fork 4th gear	11-565	31-7
Shifter shaft assembly	11-590	31-7
Shifter shaft spring	11-560	31-5
Shim, cam, .050"	01-097	8-5
Shim, cam, .055"	01-097	8-5
Shim, cam, .060"	01-097	8-5
Shim, cam, .065"	01-097	8-5
Shock, strut with spring seat	16-178	28-3
Shoe, Chain Adjustment	71-023	23-3
Shoulder Bolt, 10-24 x 13/8"	96-831	12-3
Sissy bar, chrome with black roadmaster backpad	62-126	26-3
Sissy bar, chrome with black roadmaster backpad	62-126	26-5
Sissy bar, chrome with black roadmaster backpad	62-126	26-7
Slider Cover, Left & Right	66-134	18-7
Slider tube	33-186	14-3
Slider, fork, left side	33-178	14-3
Slider, fork, right side	33-179	14-3
Smog kit, complete	98-163	29-3
Snap cap, 1/4, chrome	65-212	33-5
Snap cap, 1/4", chrome	65-212	33-3
Snap Ring	71-188	24-3
Snap Ring Corclip EX35	71-113	4-3
Snap, bushing, 1"od x 3/4 id	96-357	26-5
Snap, bushing, 1"od x 3/4 id	96-357	26-7
Snap, bushing, 1" od x 3/4 id	96-357	26-3
Socket contact, female pin, 20-14	95-164	7-9
Solenoid	01-900	1-5
Solenoid link	00-172	1-5
Spacer	96-249	17-3
Spacer, 1/4" thick, used with wet primary	41-201	13-3
Spacer, 190" thick	24-044	32-7
Spacer, 190" thick	24-044	32-9
Spacer, 3/4" o.d. x 11/8" i.d. x .650" length, Chrome	33-159	14-3
Spacer, 3/4" o.d. x 11/8" i.d. x 1.4" length, Aluminum	90-364	14-3
Spacer, 3/4" o.d. x 11/8" i.d. x 1/2" length, Chrome	33-158	14-3
Spacer, 5/16" i.d. x 1/2" o.d. x 1/2" length	41-205	13-3
Spacer, aluminum, .5"O.D. x .252" I.D. x .125" thick	97-085	26-9
Spacer, Axle, .602" Length, stainless steel	24-050	32-7
Spacer, Axle, .602" Length, stainless steel	24-050	32-9
Spacer, Axle, 11/2"	24-042	32-7
Spacer, Axle, 11/2"	24-042	32-9
Spacer, Bearing, 4.420"	23-057	32-7
Spacer, Bearing, 4.420"	23-057	32-9
Spacer, Bearing, 4.425"	23-050	32-7
Spacer, Bearing, 4.425"	23-050	32-9
Spacer, Bearing, 4.430"	23-051	32-7
Spacer, Bearing, 4.430"	23-051	32-9
Spacer, belt pulley	10-118	31-5
Spacer, cable bracket	01-424	3-3
Spacer, countershaft	11-508	31-3
Spacer, front wheel, 1.125" O.D. x .752" I.D. x 1.140" length,	90-364	14-5
Spacer, front wheel, right side, 1.14", stainless steel	31-372	14-5
Spacer, left drive shaft	01-011	8-11
Spacer, left drive shaft	01-011	8-13
Spacer, mainshaft	11-523	31-3
Spacer, oil pump drive, pack of 5	01-049	8-5
Spacer, Rear wheel, 11/8"-3/4" x 1/2", Non-Painted	97-478	32-7
Spacer, Rear wheel, 11/8"-3/4" x 1/2", Non-Painted	97-478	32-9
Spacer, seal	33-171	14-3
Spacer, Wheel Bearing 4.420"	23-057	32-5
Spacer, Wheel Bearing 4.425"	23-050	32-3
Spacer, Wheel Bearing 4.425"	23-050	32-5
Spacer, Wheel Bearing 4.430"	23-051	32-3
Spacer, Wheel Bearing 4.430"	23-051	32-5
Spanner wrench, shock	98-086	28-3
Spark plug wire, 13.5" 8mm core	94-266	7-7
Spark plug, NGK BPR5-ES	05-002	8-17
Speedo pickup plate	n/a	31-5
Speedometer, MPH, white face, electronic	56-054	6-3
Splash guard strap, black	89-309	11-7
Splash guard, rear fender	26-429	11-7
Split Barrel	61-140	17-9
Spotlight Complete	67-022	20-11
Spring	71-108	4-3
Spring	33-181	14-3
Spring plate, shift lever shaft	11-561	31-7
Spring, accelerator pump	01-434	3-3
Spring, accelerator pump	01-436	3-3
Spring, accelerator pump	01-493	3-7
Spring, brake pad, anti-rattle clip	50-068	2-5
Spring, brake pad, anti-rattle clip	50-068	2-9
Spring, check	00-071	8-27
Spring, check	00-071	8-29
Spring, coil	16-179	28-3
Spring, idle adjuster	01-458	3-5
Spring, kickstand	42-001	19-3
Spring, oil pressure relief	00-067	8-27
Spring, oil pressure relief	00-067	8-29
Spring, pilot air screw	01-451	3-5
Spring, pushrod tube	04-105	8-21
Spring, pushrod tube	04-105	8-23
Spring, Shift cam follower	11-583	31-7
Spring, Shift shaft pawl	11-564	31-7
Spring, starter plunger	01-427	3-3
Spring, tappet screen	01-086	8-11
Spring, tappet screen	01-086	8-13
Spring, throttle return	01-446	3-5
Spring, top out Paioli	31-345	14-5
Srew, hex cap, 1/4"-20 x 11/4", zinc	97-099	7-7
Stabilizer bar, spotlight	67-023	20-3
Stabilizer bar, spotlight	67-023	20-5
Standoff, turnsignal	68-051	20-9
Standoff, Turnsignal	68-051	20-11
Starter nut, choke	01-426	3-3
Starter plunger	01-428	3-3
Starter, 1.4 KW Nippon Denso, chrome finish, Vintage Chief	94-283	7-13
Starter, 6:1 reduction ratio, Compufire	94-185	7-13
Stator with Screws, 32 Amp, Single phase	94-079	7-15
Steel ball, clutch release ramps	11-526	31-3
Steel Plate	71-102	4-3
Stud, exhaust port	01-165	8-17
Stud, rubber bottom, 3/8", black	98-017	27-7
Studs, 3/8"-16 x 6.063"	01-003	8-5
Swingarm, black	16-228	30-3
Swingarm, black	16-228	30-5
Switch, Brake Light	43-525	17-9
Switch, Horn, Hi/Lo Beam	43-523	17-7
Switch, ignition, assembly	94-255	7-7
Switch, Left Turn Signal	43-524	17-7

Description	Part #	Pg #
Switch, oil pressure	01-090	8-13
Switch, On/Off, Start	43-521	17-9
Switch, Right Turn Signal	43-522	17-9
Switch, toggle, with rubber boot and on/off plate	94-189	20-3
Switch, toggle, with rubber boot and on/off plate	94-189	20-5
Switch, toggle, with rubber boot and on/off plate	94-189	20-9
Taillight Body N/A	68-001	20-13
Taillight Wire	68-010	20-13
Tank mount kit, lower,	26-050	16-3
Tape, polyurethane	96-155	11-3
Tape, polyurethane	96-155	21-3
Threaded plate, Vintage	96-998	20-7
Throttle cable, Chief	61-029	17-9
Throttle valve	01-415	3-3
Thrush washer .017" thick shift cam	11-572	31-7
Thrush washer .020" thick shift cam	11-573	31-7
Thrush washer .022"	11-574	31-7
Thrush washer .025"	11-575	31-7
Thrush washer .028"	11-576	31-7
Thrush washer .031"	11-577	31-7
Thrush washer .035"	11-578	31-7
Thrush washer .039"	11-579	31-7
Thrust washer	11-505	31-3
Timing plug	01-044	8-11
Timing plug	01-044	8-13
Tip, fender, Vintage, rear	26-720	11-3
Tire, Front, Blackwall, Michelin, MTH90B16-71H, Chief Std	22-052	32-3
Tire, Front, Blackwall, Michelin, MTH90B16-71H, Chief Std	22-052	32-5
Tire, Front, White Wall, MT-90H-16 74H, Maxxis, Chf Rdmtr	22-125	32-3
Tire, Front, White Wall, MT-90H-16 74H, Maxxis, Chf Rdmtr	22-125	32-5
Tire, Front, Whitewall, Michelin	21-066	32-3
Tire, Front, Whitewall, Michelin	21-066	32-5
Tire, Rear, Blackwall Michelin MTH9016-74H	21-052	32-7
Tire, Rear, Blackwall Michelin MTH9016-74H	21-052	32-9
Tire, Rear, Whitewall, Michelin	21-067	32-7
Tire, Rear, Whitewall, Michelin	21-067	32-9
Tire, Rear, Whitewall, MT90-16R 74H TL, Maxxis, Chf Rdmtr	22-130	32-7
Tire, Rear, Whitewall, MT90-16R 74H TL, Maxxis, Chf Rdmtr	22-130	32-9
Top Clamp	33-166	18-7
Top Clamp, 01 Chief	39-043	18-3
Top end overhaul gasket kit	01-401	8-19
Top out spring	31-189	14-3
Top plug	31-323	14-5
Trans case black gloss	10-001	31-7
Transmission 5 speed, black & chrome,	10-129	31-3
Transmission Assembly, non-painted, chrome	10-127	31-3
Trapdoor Black gloss	10-002	31-5
Trapdoor main and countershaft bearing	11-535	31-5
Trim piece, fender eyebrow, chrome	30-010	11-7
Trim ring	n/a	20-9
Trim Ring	n/a	20-11
Trim Ring Screw	67-005	20-11
Trim ring, outer with screws	66-004	20-3
Trim ring, outer with screws	66-004	20-5
Trim, piece, fender eyebrow, chrome	30-010	26-3
Trim, piece, fender eyebrow, chrome	30-010	26-5
Trim, piece, fender eyebrow, chrome	30-010	26-7
Trim, spear housing	66-009	20-3
Trim, spear housing	66-009	20-5
Triple clamp, lower, Paioli	31-362	18-9
Triple clamp, lower, Paioli	31-370	18-11
Triple clamp, upper, Paioli	31-369	18-11
Triple clamp, upper, Paioli, Std	31-326	18-9
Tube crossover, lower	26-166	16-3
Tube, crossover, upper	26-177	16-3
Turnsignal Kit (includes #24/25)	66-025	20-13
Turnsignal, Complete	68-100	20-11
Upper DU bushing	31-349	14-5
Upper Dust Shield	33-012	18-7
Upper Left Switch Housing	41-031	17-7
Upper Right Switch Housing	41-029	17-9
Valve Guide, .001"	01-136	8-17
Valve Guide, .002"	01-137	8-17
Valve Guide, .003"	01-138	8-17
Valve Guide, .004"	01-139	8-17
Valve Guide, .005"	01-140	8-17
Valve seal	01-261	8-17
Valve seat, exhaust	98-512	8-17
Valve seat, intake	98-513	8-17
Valve spring set	01-160	8-17
Valve, guide standard (must be reamed to size)	01-135	8-17
Valve, umbrella	01-318	8-31
Vent tube, canister to airbox, CA only	01-887	29-3
Vent tube, canister to carb, CA only	01-888	29-3
Vent tube, fuel tank, CA only	01-886	29-3
Washer	n/a	20-9
Washer	n/a	20-11
Washer, 5/16" flat	96-896	30-3
Washer, 5/16" flat	96-896	30-5
Washer, #10	96-901	20-11
Washer, 1/4", AN	96-916	17-3
Washer, 3/16" flat aluminum	96-333	11-7
Washer, 5/16" id x 1" od x 1/8" thick	96-923	22-3
Washer, 7/16"	96-405	18-7
Washer, bearing	10-136	31-3
Washer, copper crush	50-018	17-5
Washer, copper crush, 10mm	50-018	2-3
Washer, copper crush, 10mm	50-018	2-5
Washer, copper crush, 10mm	50-018	2-9
Washer, domed	68-030	20-9
Washer, Domed	68-030	20-11
Washer, Drain Plug, Flat, Nylon	96-253	24-3
Washer, flat	33-204	14-3
Washer, Flat 1/2"	96-892	18-3
Washer, flat copper crush 10mm id	50-018	2-7
Washer, flat, .380 x .264 x .040" hardened steel	96-045	8-3
Washer, flat, .630" od x .390" x .105" THICK	96-501	2-3
Washer, flat, 1"od x 1/8" thick	96-923	16-3
Washer, Flat, 1.125" i.d. x 13/4" o.d. x .100" thick	96-844	5-3
Washer, flat, 1.5" x 1.0" ID x .075" thick, chrome	31-046	14-3
Washer, flat, 1/2", SAE	96-892	18-5
Washer, flat, 1/2"	33-157	14-3
Washer, flat, 1/2"	96-893	15-3
Washer, flat, 1/4"	96-921	26-9
Washer, flat, 1/4"	08-004	27-3
Washer, flat, 1/4" zinc	96-894	26-5
Washer, flat, 1/4" zinc	96-894	26-7
Washer, flat, 1/4" zinc, SAE	96-894	27-7
Washer, flat, 1/4", chrome	96-927	27-3
Washer, flat, 1/4", chrome	96-927	27-7
Washer, flat, 1/4", nylon	96-991	27-3
Washer, flat, 1/4", SAE, zinc	96-894	8-11

Description	Part #	Pg #
Washer, flat, 1/4"	08-004	27-5
Washer, Flat, 1/4" A.N.	96-916	24-3
Washer, flat, 1/4" AN, chrome	96-920	10-3
Washer, flat, 1/4" chrome	96-927	27-5
Washer, flat, 1/4" nylon	96-991	27-5
Washer, Flat, 1/4" with .390 O.D.	96-223	24-3
Washer, flat, 1/4" zinc	96-894	26-3
Washer, Flat, 1/4", .750" o.d., C1113		20-13
Washer, flat, 1/4", AN	96-916	17-5
Washer, flat, 1/4", AN	96-916	8-31
Washer, Flat, 1/4", Chrome, .625" o.d.	96-927	20-13
Washer, flat, 1/4", SAE, zinc	96-894	29-3
Washer, Flat, 11/8" i.d. x 2.8" o.d. x .150" thick	96-241	5-3
Washer, flat, 3/8" zinc, SAE	96-895	26-5
Washer, flat, 3/8" zinc, SAE	96-895	26-7
Washer, flat, 3/8", black zinc, USS	96-608	26-9
Washer, flat, 3/8", zinc, SAE	96-895	9-3
Washer, flat, 3/8", zinc, SAE	96-895	20-7
Washer, Flat, 3/8"	96-895	13-3
Washer, Flat, 3/8"	96-895	23-3
Washer, flat, 3/8"- 1/8" thick	96-900	28-3
Washer, flat, 3/8" id x 1/8" thick	96-900	15-3
Washer, flat, 3/8" SAE	96-895	19-3
Washer, flat, 3/8" zinc, SAE	96-895	26-3
Washer, flat, 5/16"	08-005	26-5
Washer, flat, 5/16"	08-005	26-7
Washer, flat, 5/16" zinc, SAE	96-896	7-11
Washer, flat, 5/16", AN, chrome	96-897	20-3
Washer, flat, 5/16", AN, chrome	96-897	20-5
Washer, flat, 5/16", AN, chrome	96-897	20-9
Washer, flat, 5/16", AN, chrome	96-897	33-5
Washer, flat, 5/16", chrome	96-898	20-3
Washer, flat, 5/16", chrome	96-898	20-5
Washer, flat, 5/16", chrome	96-898	20-9
Washer, flat, 5/16", SAE	96-896	6-3
Washer, flat, 5/16", zinc, SAE	96-895	26-9
Washer, flat, 5/16", zinc, USS, high strength	97-600	9-3
Washer, flat, 5/16"I.D. x 1"O.D. x 1/8" thick	96-923	26-9
Washer, flat, 5/16"	96-896	7-3
Washer, Flat, 5/16" A.N.	96-227	24-3
Washer, flat, 5/16" zinc, SAE	96-896	7-7
Washer, flat, 5/16", A.N., chrome	96-897	33-3
Washer, flat, 5/16", chrome	96-898	17-3
Washer, flat, 5/16", chrome	96-898	17-5
Washer, flat, 5/8" SAE Thick, Hardened	96-334	32-7
Washer, flat, 5/8" SAE Thick, Hardened	96-334	32-9
Washer, flat, 7/32" x 5/8" x 1/16", zinc	96-933	20-7
Washer, flat, 7/32" x 5/8" x 1/16", zinc plated	96-933	18-11
Washer, flat, A.N.	96-916	8-29
Washer, flat, A.N. 1/4"	96-916	7-7
Washer, Flat, A.N., 1/4"	96-916	23-3
Washer, Flat, Chrome, 1/4" w/ 7/16" O.D.	96-201	31-3
Washer, flat, copper crush, M10		14-5
Washer, flat, front axle	31-373	14-5
Washer, flat, nylon	96-253	22-3
Washer, flat, thin, 5/16"	96-919	11-5
Washer, flat, top plug	31-356	14-5
Washer, idle adjuster (steel)	01-457	3-5
Washer, Lock	96-032	17-7
Washer, Lock	96-032	17-9
Washer, Lock 1/4"	96-903	18-7
Washer, Lock 3/8"	96-904	20-11
Washer, lock 5/16"	96-905	16-3
Washer, lock, #10 external tooth	96-372	7-3
Washer, lock, 1/2"	33-156	14-3
Washer, Lock, 1/2"	96-902	18-3
Washer, lock, 1/4", chrome	96-936	27-3
Washer, Lock, 1/4", Chrome	96-936	20-13
Washer, lock, 1/4", chrome	96-936	27-5
Washer, Lock, 3/8"	96-904	13-3
Washer, lock, 5/16"	96-905	7-3
Washer, lock, 5/16" high collar zinc.	96-445	7-13
Washer, lock, 5/16", chrome	96-906	17-3
Washer, lock, 5/16", chrome	96-906	17-5
Washer, lock, external tooth, 5/16"	96-907	1-3
Washer, lock, external tooth, 5/16"	96-907	1-5
Washer, lock, external tooth, 5/16"	96-907	7-3
Washer, lock, front axle	31-375	14-5
Washer, lock, medim split, #10, zinc	96-901	20-9
Washer, lock, medim split, 3/8", zinc	96-904	20-9
Washer, lock, medium split, #10, zinc	96-901	7-5
Washer, lock, medium split, 1/2", zinc	96-902	18-5
Washer, lock, medium split, 7/16", zinc	96-938	18-9
Washer, lock, medium split, 7/16", zinc	96-938	18-11
Washer, neoprene, .25"I.D. x .75" O.D. x .50" thick	97-014	26-9
Washer, nylon, jet needle	01-409	3-3
Washer, pilot air screw	01-452	3-5
Washer, pushrod tube	00-012	8-21
Washer, pushrod tube	00-012	8-23
Washer, rubber, 1/4" id x 1/2" od	96-383	10-3
Washer, rubber, 5/16" I.D. X 1" O.D. X 1/16" thick	65-207	33-5
Washer, rubber, 5/16" x 1" O.D. x 1/16" thick	65-207	33-3
Washer, rubber, damping, 1/4"	96-383	6-3
Washer, sealing	50-029	17-5
Washer, sealing, fork oil drain, 6mm I.D. x 10mm O.D. x	31-383	14-5
Washer, snap cap, 1/4"	65-211	33-5
Washer, snap cap, 1/4"	65-211	33-3
Washer, spring cover	04-101	8-21
Washer, spring cover	04-101	8-23
Washer, thrust, pack of 10	01-074	8-5
Washer, thrust, pack of 5	01-105	8-5
Washer, triple clamp nut, locking, stainless steel	96-126	18-9
Washer, triple clamp nut, locking, stainless steel	96-126	18-11
Washer, upper DU bushing	31-384	14-5
Washer, vulcanized fiber, 1/4" x 1/2" x .032"	01-924	8-31
Well nut, 1/4"-20	26-425	10-3
Wheel Assembly Rear, 16", 60 Spoke	21-062	32-7
Wheel Assembly Rear, 16", 60 Spoke	21-951	32-7
Wheel Assembly Rear, 16", 60 Spoke	21-062	32-9
Wheel Assembly Rear, 16", 60 Spoke	21-951	32-9
Wheel, Bearing & Race Set	24-333	32-7
Wheel, Bearing & Race Set	24-333	32-9
Wheel, Front, 16", Assembly	21-950	32-3
Wheel, Front, 16", Assembly (Rim, Hubs, Spokes & Race)	25-001	32-5
Wheel, Rear, 60 Spoke, Assembly	21-970	32-7
Wheel, Rear, 60 Spoke, Assembly	25-002	32-9
Windshield assy, Vintage style	62-226	33-5
Windshield, full size, clear, with logo	80-095	33-3
Windshield, shield only, fully cut, Roadmaster style	65-213	33-3
Windshield, shield only, Vintage style	62-227	33-5
Wire harness, main, front	94-996	20-3
Wire harness, main, front	94-996	20-5

Description	Part #	Pg #
Wire harness, main, front, 2002	94-996	7-7
Wire harness, main, rear	94-997	7-7
Wire seal, 3 x 2	95-176	7-9
Wrench, Steering Bearing Nut, Small Nut	98-550	18-7
Wrist pin	01-148	8-15
Zip tie with T-stud mounting base	96-260	11-7
Zip tie, 4"	96-776	16-3
Zip tie, with T-stud mounting base	96-260	7-7