

# **INDIAN MOTORCYCLE PARTS CATALOG**

**2002 SCOUT/SPIRIT MODELS**



**2002 SCOUT/SPIRIT PARTS**  
**TABLE OF CONTENTS**

|                                               |             |
|-----------------------------------------------|-------------|
| <b>1. AIR CLEANER .....</b>                   | <b>1-2</b>  |
| <b>2. BRAKES</b>                              |             |
| Front brakes .....                            | 2-2         |
| Rear brakes .....                             | 2-4         |
| Rear brake lines.....                         | 2-6         |
| <b>3. CARBURETOR .....</b>                    | <b>3-2</b>  |
| <b>4. CLUTCH</b>                              |             |
| Wet clutch.....                               | 4-2         |
| <b>5. COMPENSATING SPROCKET .....</b>         | <b>5-2</b>  |
| <b>6. DASH, BEZEL &amp; SPEEDOMETER .....</b> | <b>6-2</b>  |
| <b>7. ELECTRICAL</b>                          |             |
| Battery .....                                 | 7-2         |
| Electrical wire routing .....                 | 7-4         |
| Electrical components .....                   | 7-4         |
| Starter & Jackshaft .....                     | 7-6         |
| Stator & Rotor .....                          | 7-8         |
| Trigger plate .....                           | 7-10        |
| Wiring schematic .....                        | 7-12        |
| <b>8. ENGINE</b>                              |             |
| Complete engines .....                        | 8-2         |
| Crankcase .....                               | 8-4         |
| Crankcase cam cover.....                      | 8-8         |
| Cylinder & Cam gear .....                     | 8-10        |
| Cylinder head & Piston .....                  | 8-12        |
| Flywheels & Connecting rods.....              | 8-16        |
| Lifters, Pushrods & Pushrods covers .....     | 8-18        |
| Oil pump.....                                 | 8-20        |
| Rocker box – E (polished die cast).....       | 8-22        |
| <b>9. EXHAUST SYSTEM</b>                      |             |
| Spirit .....                                  | 9-2         |
| Scout.....                                    | 9-4         |
| <b>10. FENDERS</b>                            |             |
| Front fender, Scout .....                     | 10-2        |
| Rear fender, Scout .....                      | 10-4        |
| Front fender, Spirit.....                     | 10-6        |
| Rear fender, Spirit, .....                    | 10-8        |
| <b>11. FLOORBOARDS .....</b>                  | <b>11-2</b> |
| <b>12. FOOT CONTROLS</b>                      |             |
| Scout.....                                    | 12-2        |
| Spirit .....                                  | 12-4        |



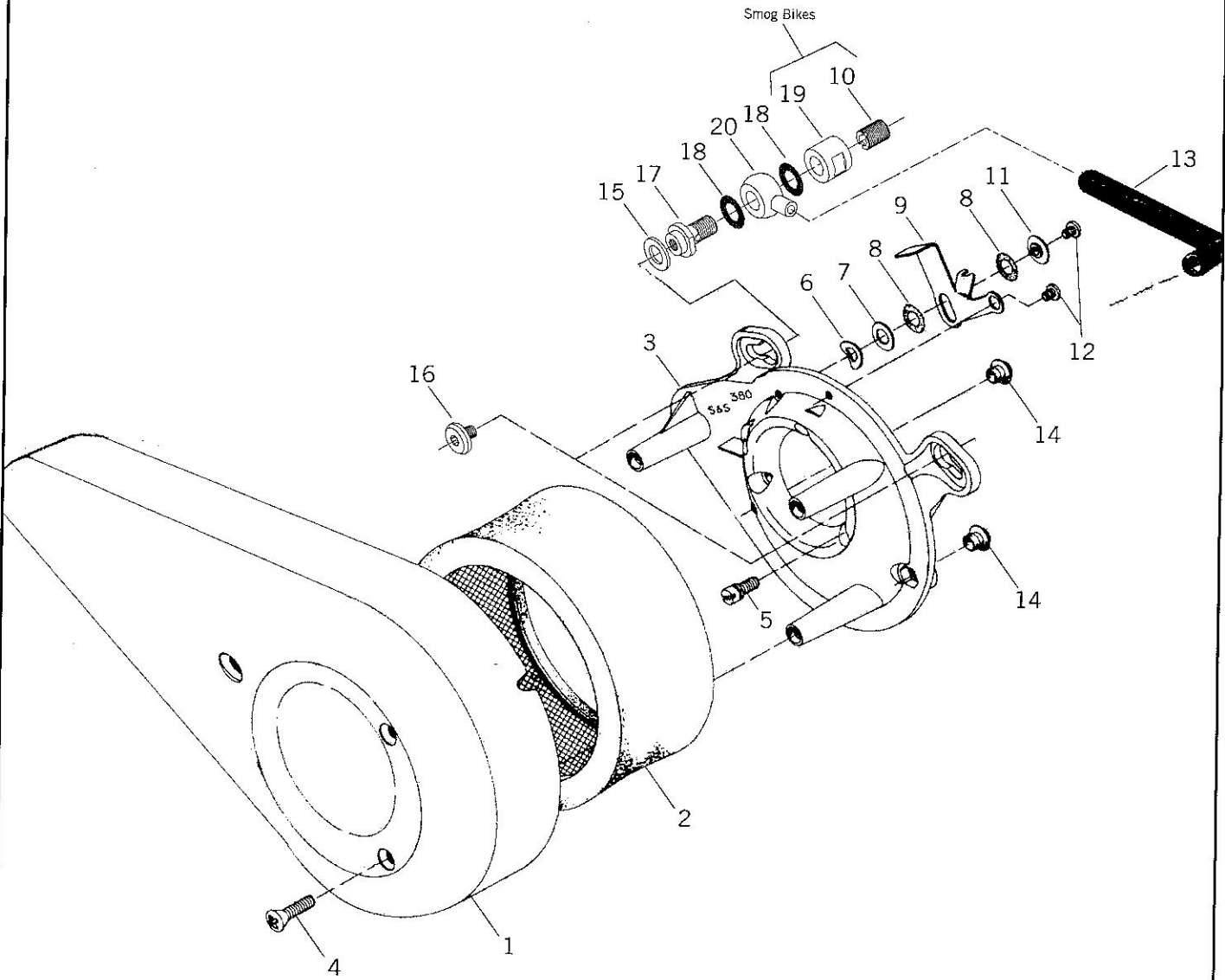
## 2002 SCOUT/SPIRIT PARTS – TABLE OF CONTENTS

|                                                         |      |
|---------------------------------------------------------|------|
| <b>13. FORKS</b>                                        |      |
| Scout.....                                              | 13-2 |
| Spirit .....                                            | 13-4 |
| <b>14. FRAME</b>                                        |      |
| Frame, Upper engine mount & Transmission mount ....     | 14-2 |
| <b>15. FUEL TANKS</b> .....                             | 15-2 |
| <b>16. HANDLEBAR CONTROLS</b>                           |      |
| Front brake master cylinder & Mirror.....               | 16-2 |
| Clutch Lever & Mirror .....                             | 16-4 |
| Left handlebar switches.....                            | 16-6 |
| Right handlebar switches.....                           | 16-8 |
| <b>17. HANDLEBARS, RISERS &amp; TRIPLE CLAMPS</b>       |      |
| Scout, Handlebar, Risers, Dampers & Triple clamps ....  | 17-2 |
| Spirit, Handlebar, Risers, Dampers & Triple clamps .... | 17-4 |
| <b>18. KICKSTAND</b> .....                              | 18-2 |
| <b>19. LIGHTS</b>                                       |      |
| Front turnsignals & Headlight.....                      | 19-2 |
| Rear turnsignals & Taillight, Scout.....                | 19-4 |
| Rear turnsignals & Taillight, Spirit .....              | 19-6 |
| <b>20. OIL FILTER &amp; MOUNT</b> .....                 | 20-2 |
| <b>21. OIL TANK</b> .....                               | 21-2 |
| <b>22. PRIMARY CHAIN &amp; ADJUSTER</b> .....           | 22-2 |
| <b>23. PRIMARY COVERS</b>                               |      |
| Primary covers, used until mid May 2002 .....           | 23-2 |
| Primary covers, use began mid May 2002.....             | 23-4 |
| <b>24. SEATS</b>                                        |      |
| Scout.....                                              | 24-2 |
| Spirit .....                                            | 24-4 |
| <b>25. SMOG</b> .....                                   | 25-2 |
| <b>26. SWINGARM &amp; SHOCK ABSORBERS</b> .....         | 26-2 |
| <b>27. TRANSMISSION</b> .....                           | 27-2 |
| <b>28. WHEELS, TIRES &amp; BRAKE ROTORS</b>             |      |
| Front wheel, Scout.....                                 | 28-2 |
| Rear wheel, Scout.....                                  | 28-4 |
| Front wheel, Spirit .....                               | 28-6 |
| Rear wheel, Spirit .....                                | 28-8 |

# **AIR CLEANER**

## **SECTION 1**

### AIR CLEANER (SCOUT/SPIRIT)



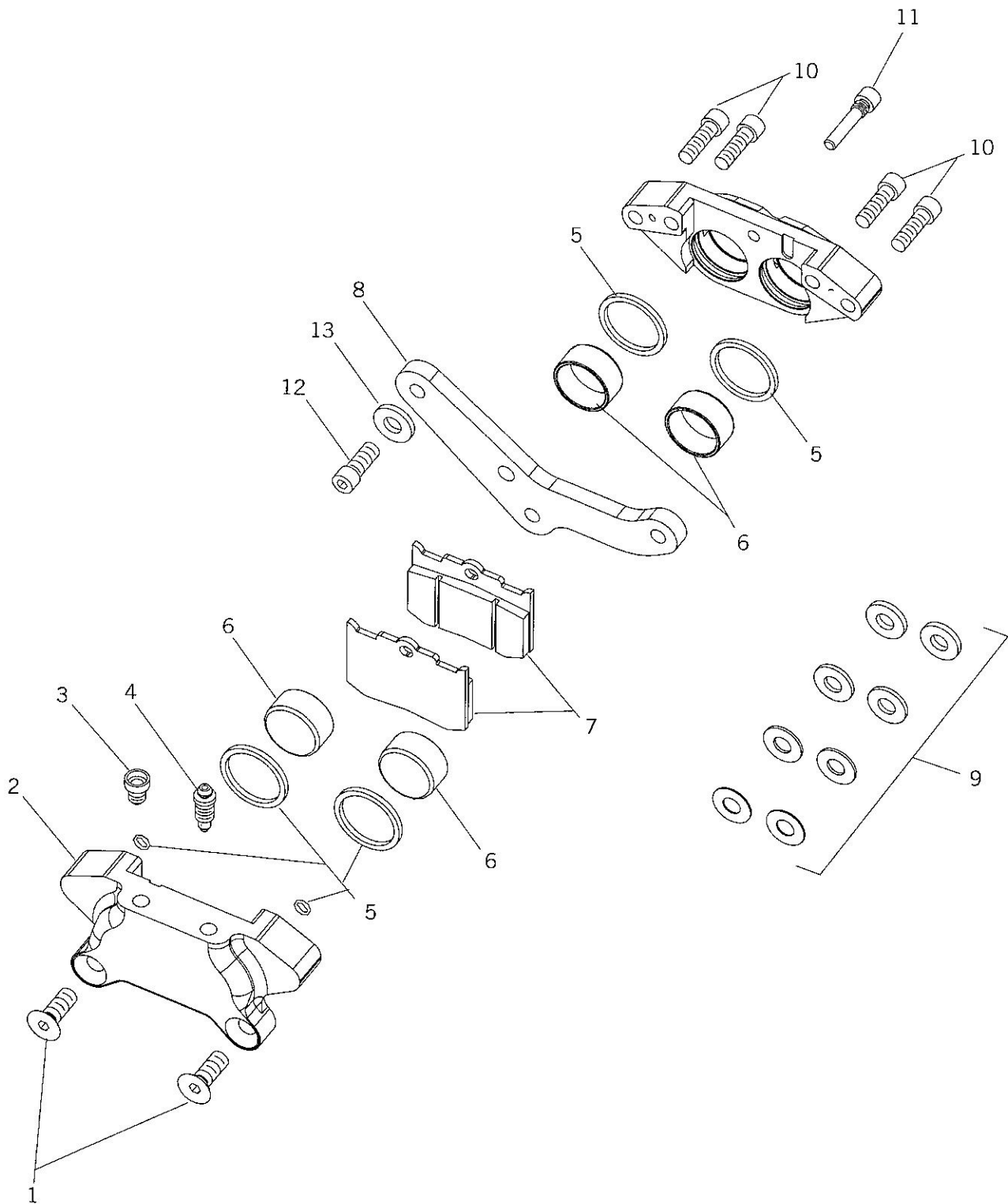


| No. | Part         | Description                                      |
|-----|--------------|--------------------------------------------------|
| 1   | 07-800 ..... | Air Cleaner Cover, Logo, w/screws                |
| 2   | 07-806 ..... | Element                                          |
| 3   | 07-809 ..... | Backing Plate                                    |
| 4   | 97-155 ..... | Cover screws                                     |
| 5   | 07-808 ..... | Backing plate screw                              |
| 6   | 07-816 ..... | Fast idle friction washer                        |
| 7   | 07-817 ..... | Fast idle steel washer                           |
| 8   | 07-815 ..... | Fast idle nylon washer                           |
| 9   | 07-813 ..... | Fast idle lever                                  |
| 10  | 00-001 ..... | Threaded, Fitting, Adaptor, 1/2"-13 x 5/8"       |
| 11  | 07-818 ..... | Fast idle brass washer                           |
| 12  | 03-321 ..... | Fast idle lever screw                            |
| 13  | 07-810 ..... | Vent hose                                        |
| 14  | 07-839 ..... | Backing plate plug                               |
| 15  | Shim         |                                                  |
|     | 00-117 ..... | .620 x .880" x .025", S.S.                       |
|     | 00-118 ..... | .620 x .880" x .050", S.S.                       |
|     | 00-119 ..... | .620 x .880" x .075", S.S.                       |
| 16  | 00-115 ..... | Screw, Backplate                                 |
| 17  | 00-114 ..... | Screw, Breather                                  |
| 18  | 00-116 ..... | Washer, Flat, 1/2" x 7/8" x 017, silicone coated |
| 19  | 00-122 ..... | Spacer, Breather Screw, Smog                     |
| 20  | 07-811 ..... | Cylinder head vent fitting                       |

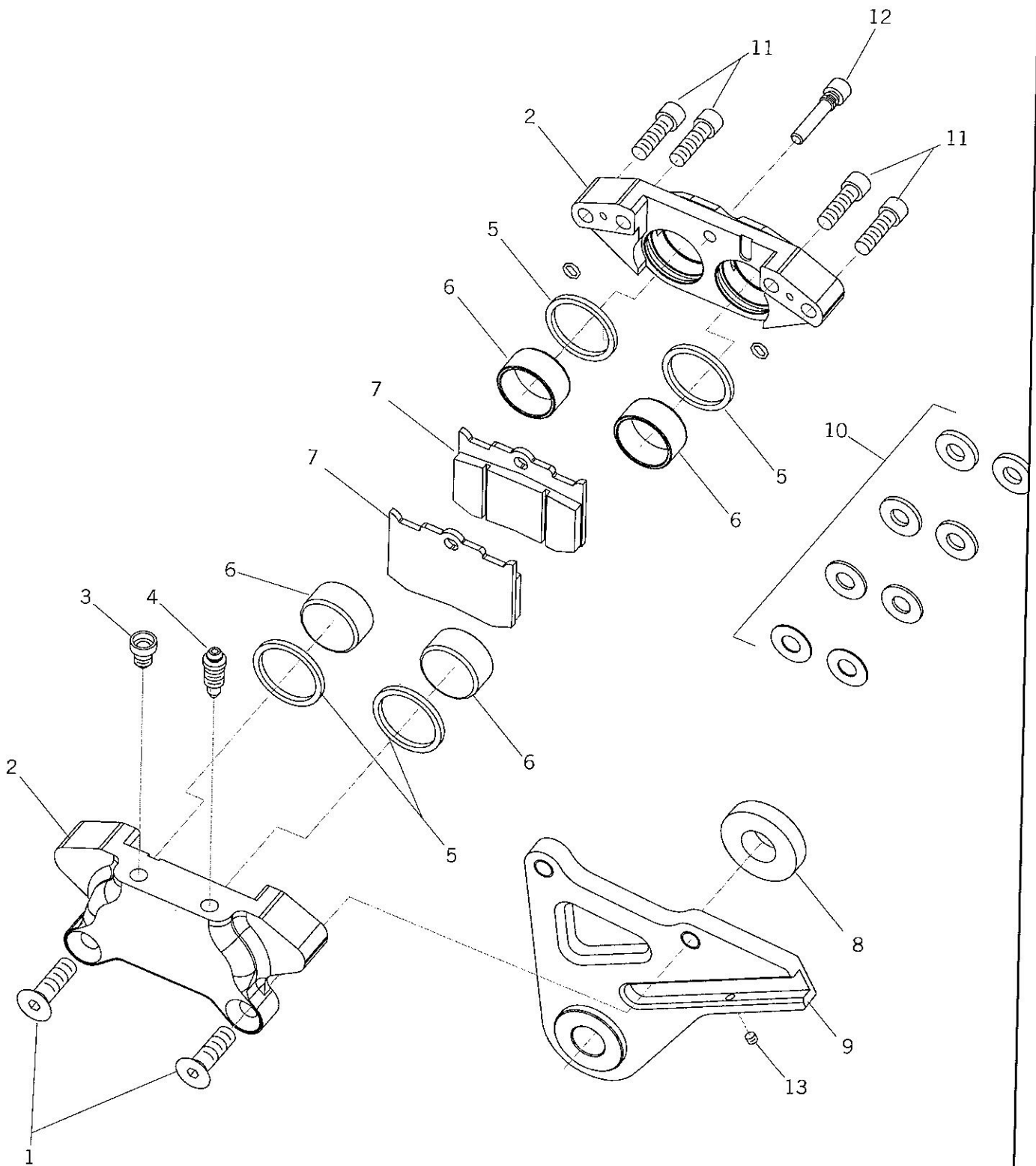
# **BRAKES**

## **SECTION 2**

## BRAKES - FRONT (SCOUT/SPIRIT)



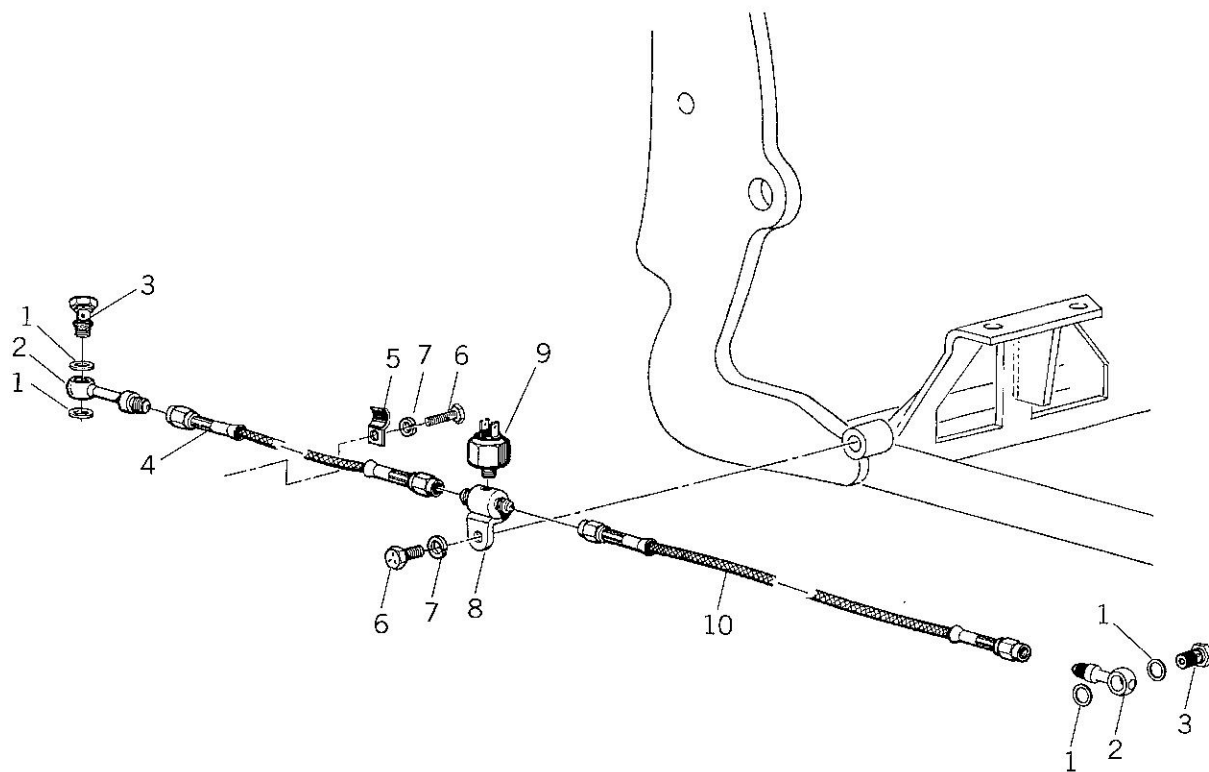
| No. | Part         | Description                     |
|-----|--------------|---------------------------------|
| 1   | 96-250 ..... | FHSCS 3/8"-16 x 1 1/8"          |
|     | 96-211 ..... | FHSCS 3/8-16 x 1 1/4"           |
| 2   | 53-176 ..... | Caliper Assembly, complete      |
| 3   | N/A.....     | Plastic Shipping Plug           |
| 4   | 51-021 ..... | Brake Bleeding Screw            |
| 5   | n/a.....     | Caliper Rebuild Kit             |
| 6   | n/a.....     | Caliper Pistons                 |
| 7   | 50-005 ..... | Brake Pads                      |
| 8   | 53-104 ..... | Front Caliper Bracket           |
| 9   | 09-020 ..... | Shim Kit                        |
| 10  | 97-157 ..... | SHCS 5/16"-18 x 1"              |
| 11  | 50-050 ..... | Pad Retaining Bolt              |
| 12  | 96-994 ..... | BHCS, 3/8"-16 x 1"              |
| 13  | 96-900 ..... | Washer, Flat, 3/8" x 1/8" Thick |





| No. | Part         | Description                | Year |
|-----|--------------|----------------------------|------|
| 1   | 96-211 ..... | FHSCS, 3/8"-16 x 1 1/8"    |      |
| 2   | 53-176 ..... | Caliper Assembly, complete |      |
| 3   | N/A.....     | Plastic Shipping Plug      |      |
| 4   | 51-021 ..... | Brake Bleeding Screw       |      |
| 5   | 51-020 ..... | Caliper Rebuild Kit        |      |
| 6   | n/a.....     | Caliper Pistons            |      |
| 7   | 50-005 ..... | Brake Pads                 |      |
| 8   | 53-117 ..... | Caliper Bracket Spacer     |      |
| 9   | 50-051 ..... | Rear Caliper Bracket       |      |
| 10  | 09-020 ..... | Shim Kit                   |      |
| 11  | 97-157 ..... | SHCS, 5/16"-18 x 1"        |      |
| 12  | 50-050 ..... | Pad Retainer Bolt          |      |
| 13  | 96-341 ..... | Set Screw 1/4"-20          |      |

## BRAKE LINE (SCOUT/SPIRIT)

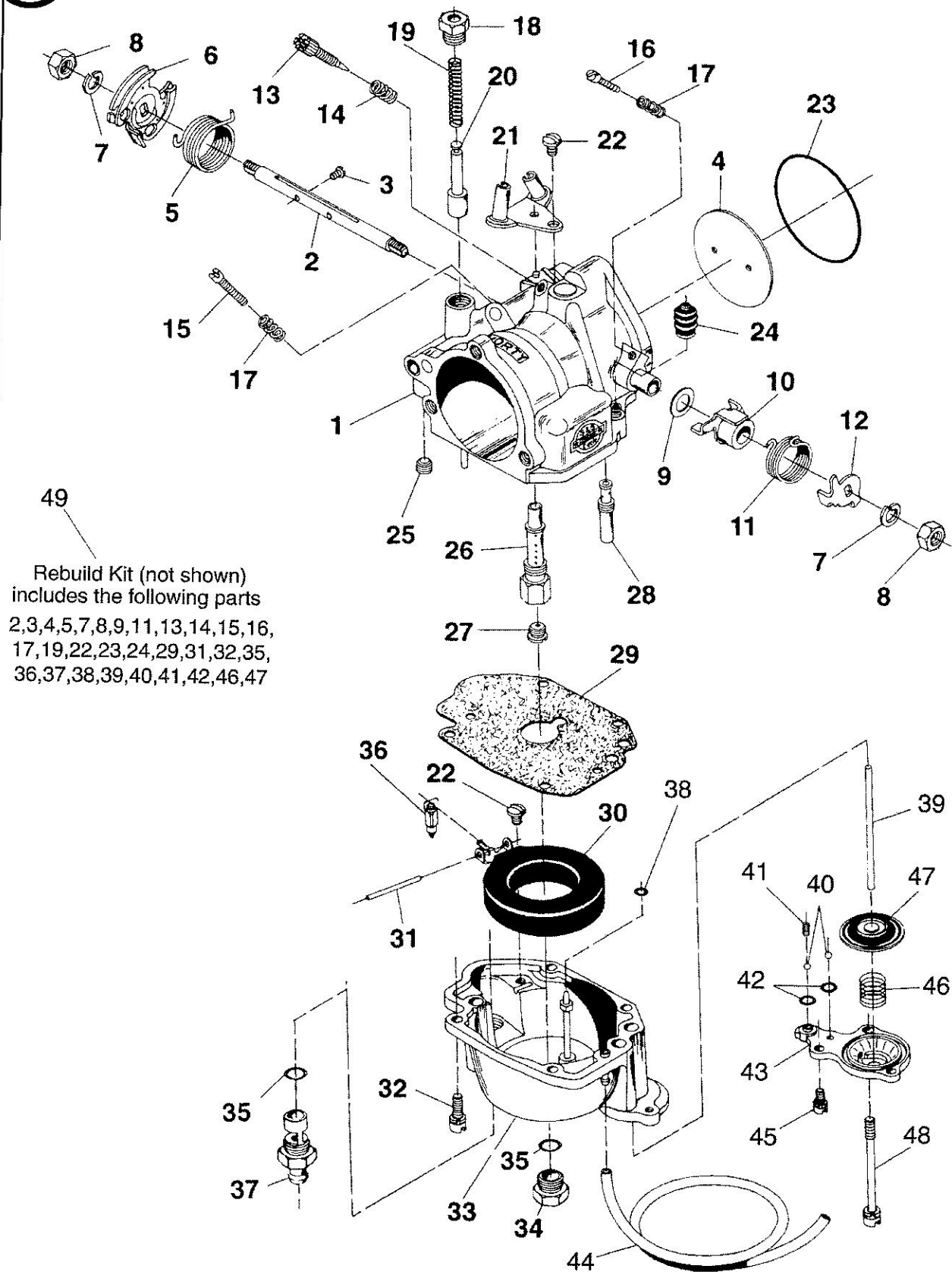


| No. | Part         | Description                             |
|-----|--------------|-----------------------------------------|
| 1   | 50-018 ..... | Washer, copper crush, 10mm              |
| 2   | 50-015 ..... | Banjo, straight                         |
| 3   | 50-017 ..... | Banjo, bolt, 3/8"-24                    |
| 4   | 50-011 ..... | Brake line, braided, 17" (Scout/Spirit) |
| 5   | 96-972 ..... | Clamp, Wire (Scout/Spirit)              |
| 6   | 96-840 ..... | Bolt, hex, 5/16"-18 x 3/4"              |
| 7   | 96-905 ..... | Washer, lock, 5/16"                     |
| 8   | 50-999 ..... | Tee, brake                              |
| 9   | 54-255 ..... | Switch                                  |
| 10  | 50-030 ..... | Brake line, braided, 25" (Spirit)       |
|     | 50-048 ..... | Brake line, braided, 26" (Scout)        |

# **CARBURETOR**

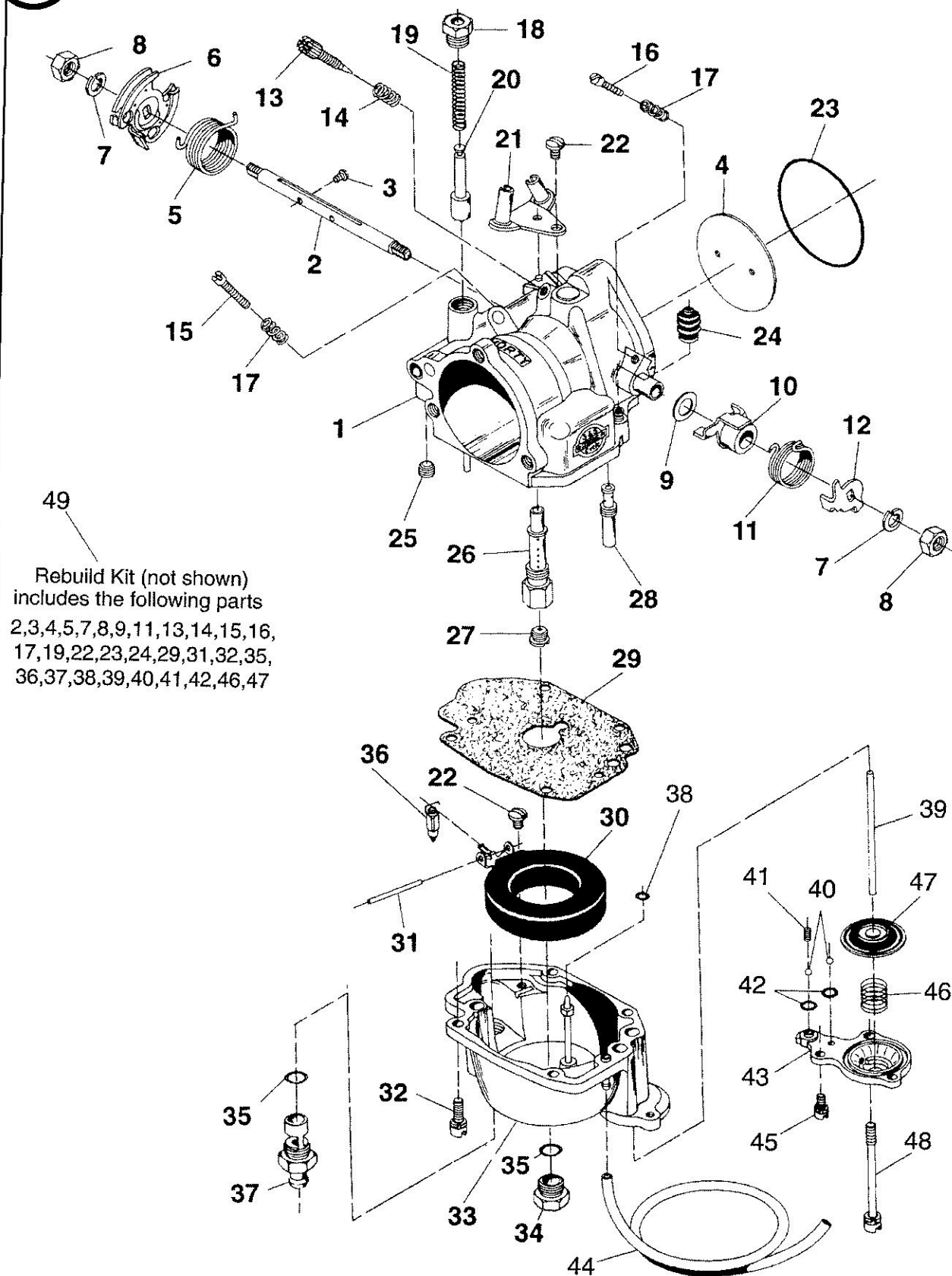
## **SECTION 3**

## CARBURETOR (SCOUT/SPIRIT)



| No. | Part   | Description                                      |
|-----|--------|--------------------------------------------------|
| 1   | 03-300 | Carb Body Assembly                               |
| 2   | 03-301 | Throttle Shaft                                   |
| 3   | 03-302 | Throttle Plate Screw                             |
| 4   | 03-303 | Throttle Plate                                   |
| 5   | 03-304 | Throttle return spring                           |
| 6   | 03-305 | Throttle spool                                   |
| 7   | 03-306 | Throttle shaft lock washer                       |
| 8   | 03-307 | Throttle shaft nut                               |
| 9   | 03-308 | Throttle shaft nylon washer                      |
| 10  | 03-309 | Pump actuator lever                              |
| 11  | 03-310 | Actuator spring                                  |
| 12  | 03-311 | Pump actuator arm                                |
| 13  | 03-312 | Idle mixture screw                               |
| 14  | 03-313 | Idle mixture screw spring                        |
| 15  | 03-314 | Idle speed screw                                 |
| 16  | 03-315 | Pump adjuster screw                              |
| 17  | 03-316 | Idle speed / pump adjuster spring                |
| 18  | 03-317 | Plunger nut                                      |
| 19  | 03-318 | Plunger spring                                   |
| 20  | 03-319 | Fast idle plunger                                |
| 21  | 03-320 | Cable guide assembly                             |
| 22  | 03-321 | Float Pin Screw                                  |
| 23  | 03-322 | O-ring 1 $\frac{1}{8}$ " E                       |
| 24  | 03-323 | Bellows seal                                     |
| 25  | 03-324 | Bowl vent plug                                   |
| 26  | 03-325 | Main discharge tube                              |
| 27  | 03-326 | .074" jet (pk of 5) 49-state                     |
|     | 03-349 | .066" main jet (pk of 5) Smog                    |
|     | 03-351 | Master jet pack (Assortment)                     |
|     | 03-352 | .064" Main jet (pk of 5)                         |
|     | 03-353 | .068" Main jet (pk of 5)                         |
|     | 03-354 | .070" Main jet (pk of 5)                         |
|     | 03-355 | .072" Main jet (pk of 5)                         |
|     | 03-356 | .074" Main jet (pk of 5)                         |
|     | 03-357 | .076" Main jet (pk of 5)                         |
| 28  | 03-327 | .0295" Intermediate jet (ea) 49-state, Pack of 3 |
|     | 03-350 | .0280" intermediate jet (ea) Smog                |
|     | 03-358 | .0310" Intermediate jet (ea)                     |
|     | 03-360 | .0320" Intermediate jet (ea)                     |
|     | 03-361 | .0330" Intermediate jet (ea)                     |
| 29  | 03-328 | Bowl Gasket                                      |
| 30  | 03-329 | Float                                            |
| 31  | 03-330 | Float pin                                        |
| 32  | 03-331 | Bowl screw 10-24 x 5/8" (3 req'd)                |
| 33  | 03-332 | Carb bowl assembly                               |
| 34  | 03-333 | Bowl Plug                                        |
| 35  | 03-334 | Seat o-ring                                      |
| 36  | 03-335 | Needle                                           |

## CARBURETOR (SCOUT/SPIRIT)



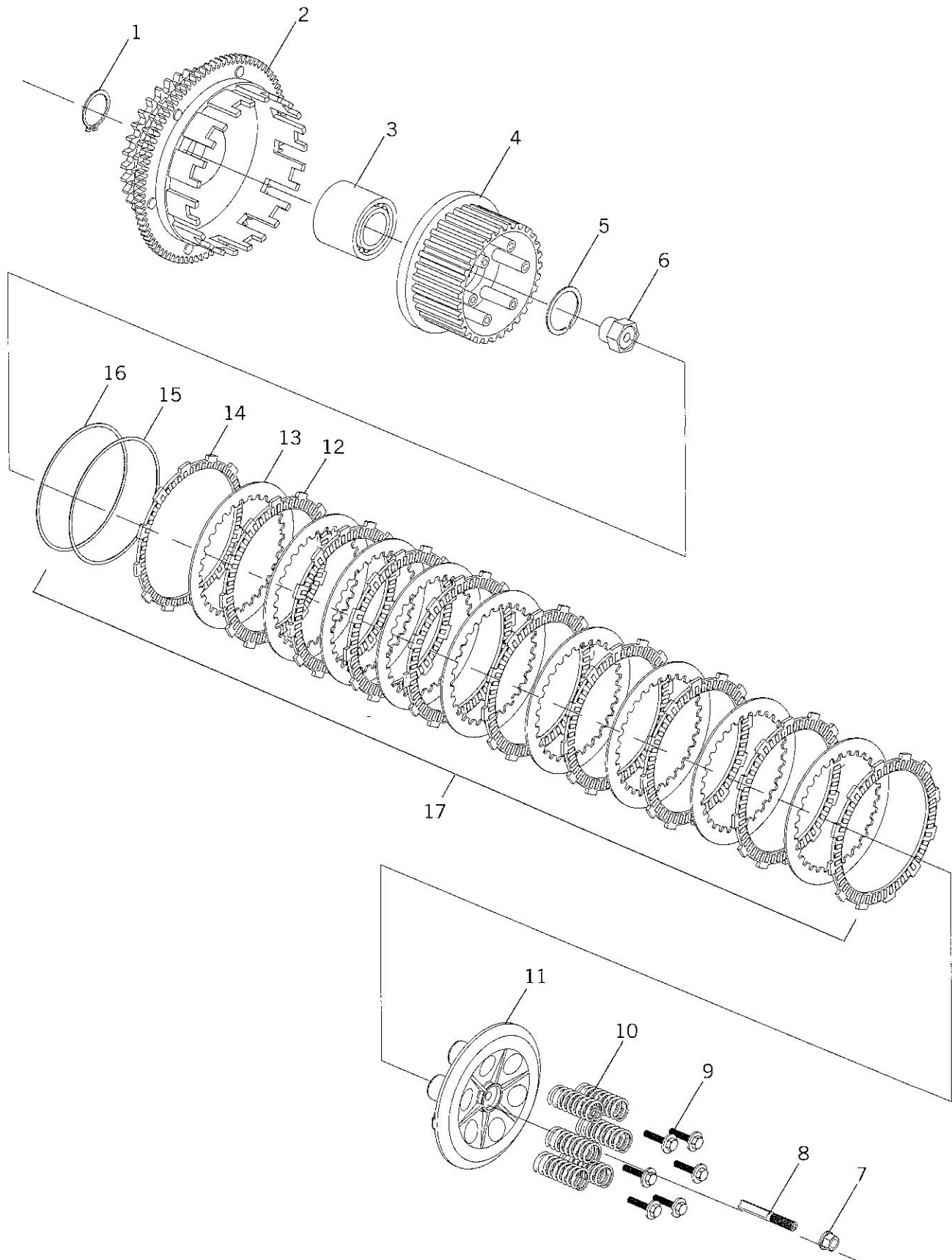


| No. | Part         | Description                                     |
|-----|--------------|-------------------------------------------------|
| 37  | 03-336 ..... | Seat                                            |
| 38  | 03-337 ..... | Ejector nozzle o-ring                           |
| 39  | 03-338 ..... | Pump pushrod                                    |
| 40  | 03-339 ..... | Ball check                                      |
| 41  | 03-340 ..... | Ball check spring                               |
| 42  | 03-341 ..... | Pump cap o-ring                                 |
| 43  | 03-342 ..... | Pump cap assembly                               |
| 44  | 03-343 ..... | Overflow hose                                   |
| 45  | 03-344 ..... | Pump Cap Screw                                  |
| 46  | 03-345 ..... | Diaphragm Spring                                |
| 47  | 03-346 ..... | Diaphragm                                       |
| 48  | 03-347 ..... | Bowl screw 10-24 x 2 $\frac{7}{16}$ " (1 req'd) |
| 49  | 03-348 ..... | Rebuild kit                                     |
| 50  | 01-075 ..... | Complete Carburetor                             |

# **CLUTCH**

## **SECTION 4**

## WET CLUTCH (SCOUT/SPIRIT)

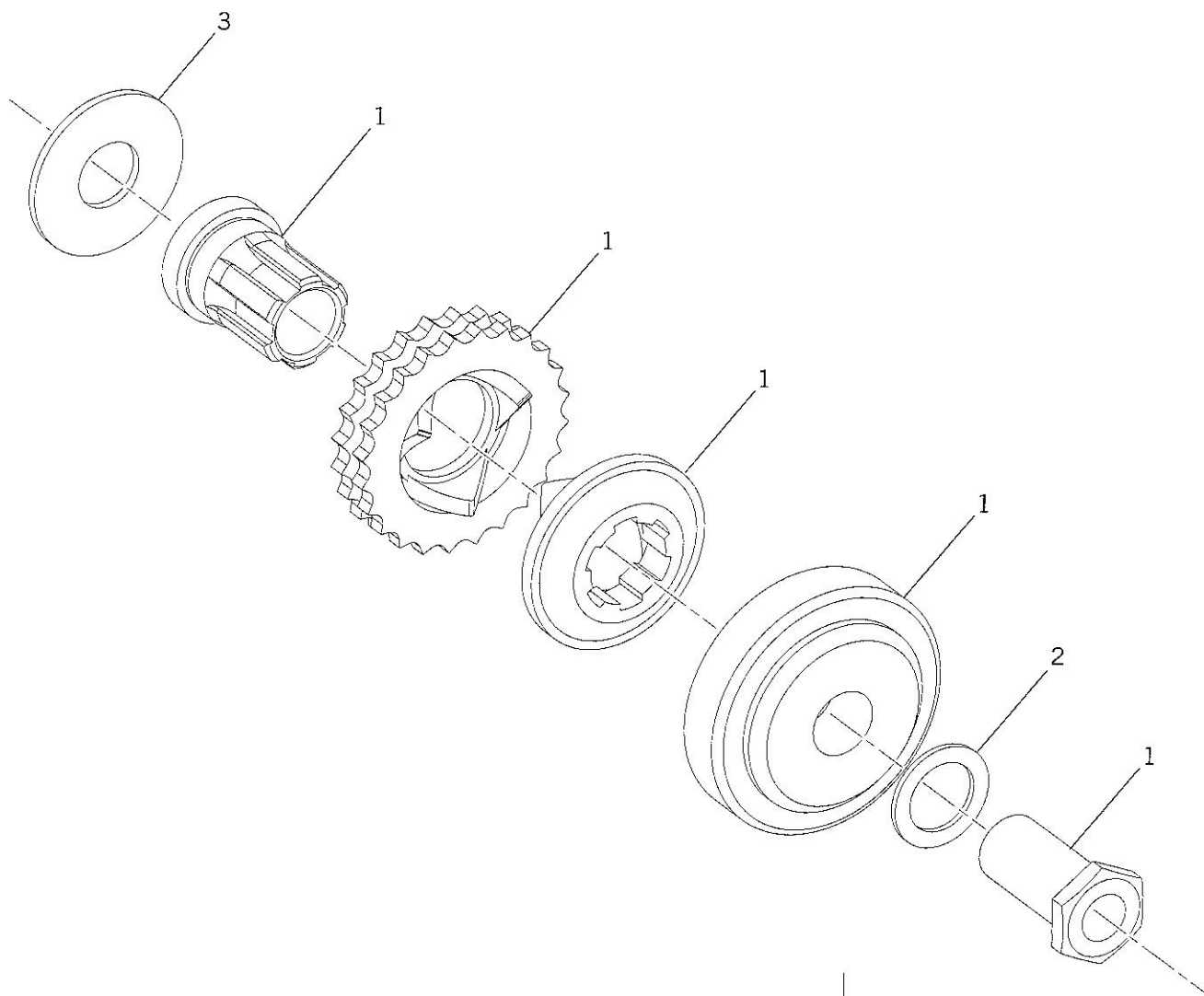


| No. | Part         | Description                        |
|-----|--------------|------------------------------------|
| 1   | 71-113 ..... | Snap Ring Corclip EX35             |
| 2   | 71-100 ..... | Clutch Outer Comp                  |
| 3   | N/A.....     | Bearing (with hub assembly Only)   |
| 4   | 71-101 ..... | Clutch Center Comp                 |
| 5   | N/A.....     | Snap Ring (with hub assembly only) |
| 6   | 71-029 ..... | Nut, Clutch Hub with Seal          |
| 7   | 71-115 ..... | Adjuster Screw Nut                 |
| 8   | 71-114 ..... | Adjuster Screw                     |
| 9   | 71-112 ..... | Bolt, Flange                       |
| 10  | 71-108 ..... | Spring                             |
| 11  | 71-105 ..... | Pressure Plate                     |
| 12  | 71-103 ..... | Friction Plate                     |
| 13  | 71-102 ..... | Steel Plate                        |
| 14  | 71-104 ..... | Friction Spacer Plate              |
| 15  | 71-107 ..... | Judder Spring                      |
| 16  | 71-106 ..... | Judder Spring Seat\                |
| 17  | n/a.....     | Plate Set                          |
| 18  | 71-000 ..... | Complete Clutch Assembly           |

# **COMPENSATING SPROCKET**

## **SECTION 5**

## COMPENSATING SPROCKET (SCOUT/SPIRIT)



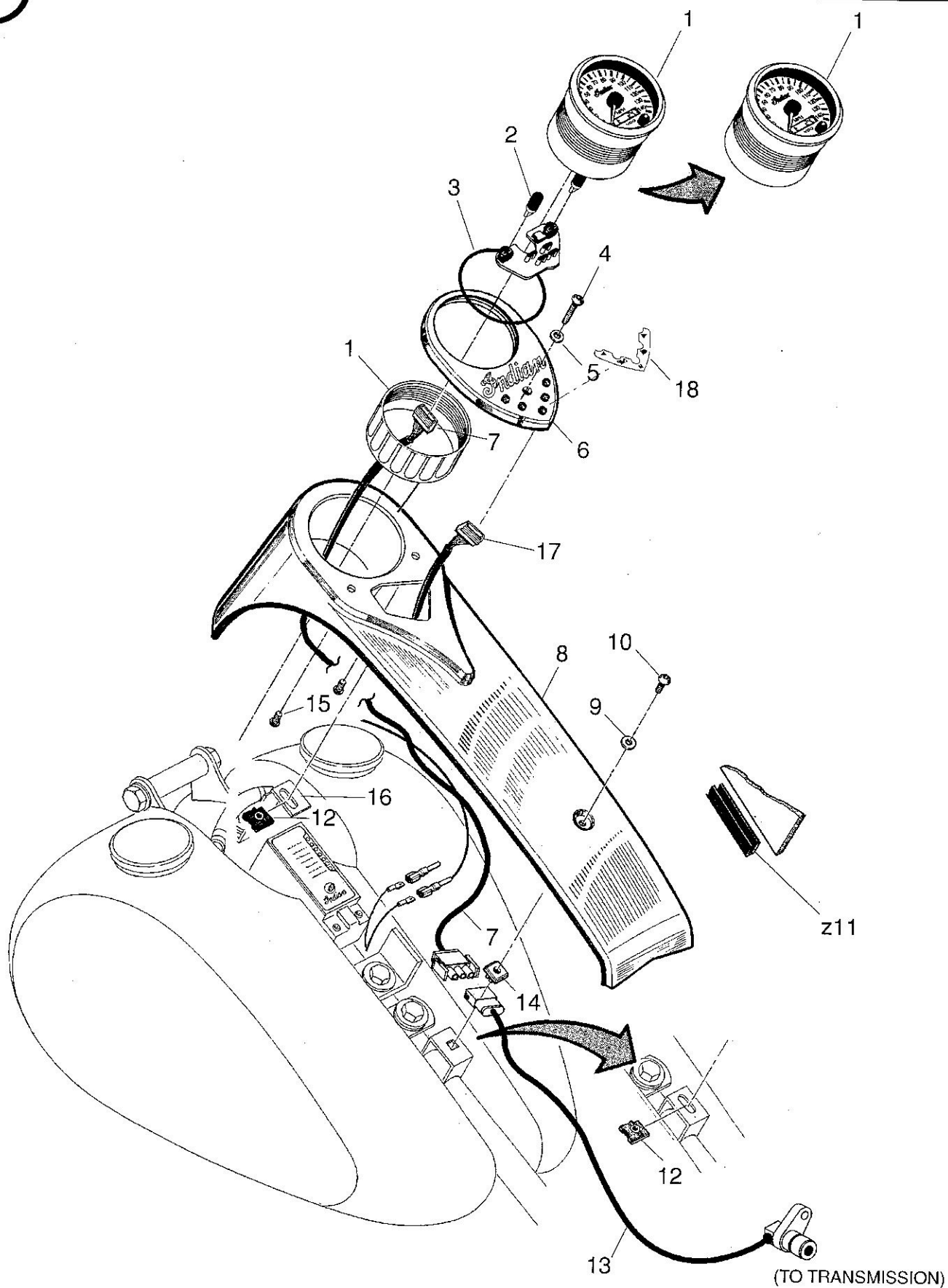
| No. | Part         | Description                                                      |
|-----|--------------|------------------------------------------------------------------|
| 1   | 71-481 ..... | Complete Assembly Only                                           |
| 2   | 96-844 ..... | Washer, Flat, 1.125" i.d. x 1 $\frac{3}{4}$ " o.d. x .100" thick |
| 3   | 96-241 ..... | Washer, Flat, 1 $\frac{1}{8}$ " i.d. x 2.8" o.d. x .150" thick   |



# **DASH, BEZEL & SPEEDOMETER**

## **SECTION 6**

## DASH &amp; INSTRUMENT PANEL (SCOUT/SPIRIT)

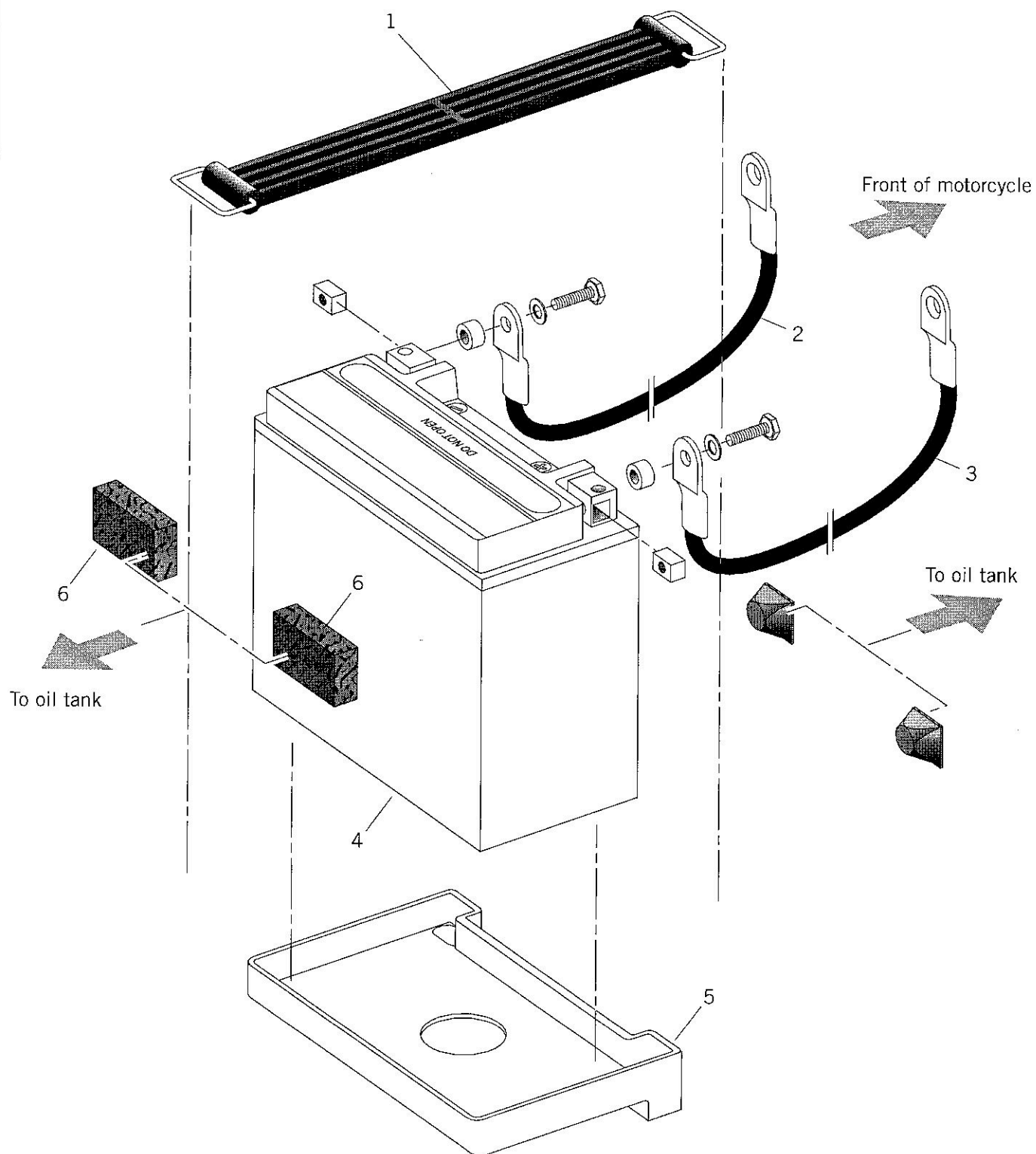


| No. | Part                         | Description                            |
|-----|------------------------------|----------------------------------------|
| 1   | 56-026 .....                 | Speedometer, electronic, M.P.H.        |
|     | 56-049 .....                 | Speedometer, electronic, K.P.H.        |
| 2   | 56-103 .....                 | Bulb, speedometer                      |
| 3   | 56-104 .....                 | O-ring                                 |
| 4   | 96-809 .....                 | BHSCS, 1/4"-20 x 1 1/2", Chrome        |
| 5   | 96-920 .....                 | Washer, Flat, A.N., Thin, 1/4", Chrome |
| 6   | 56-105 .....                 | Bezel, Dash                            |
| 7   | 94-009 .....                 | Harness, to Speedometer                |
| 8   | <b>DASH by Color, Scout</b>  |                                        |
|     | 26-341 .....                 | Black                                  |
|     | 26-359 .....                 | Light Silver                           |
|     | 26-360 .....                 | Candy Apple Red                        |
|     | 26-361 .....                 | Cobalt Blue                            |
|     | 26-382 .....                 | White                                  |
|     | 89-241 .....                 | Red                                    |
|     | 89-230 .....                 | Custom                                 |
|     | <b>DASH by Color, Spirit</b> |                                        |
|     | 26-341 .....                 | Black                                  |
|     | 26-333 .....                 | Medium Silver                          |
|     | 89-241 .....                 | Red                                    |
| 9   | 96-927 .....                 | Washer, Flat, 1/4", Chrome             |
| 10  | 96-806 .....                 | BHSCS, 1/4"-20 x 3/4", Chrome          |
| 11  | 26-450 .....                 | Rubber, Dash Liner                     |
| 12  | 96-932 .....                 | Speednut, 1/4"-20                      |
| 13  | 56-024 .....                 | Harness, Transmission, Speedo Pickup   |
| 14  | 96-158 .....                 | Nut, Nylon, Speednut                   |
| 15  | 96-255 .....                 | BHSCS, 1/4"-20 x 3/8"                  |
| 16  | 26-032 .....                 | Dash Mount                             |
| 17  | 94-130 .....                 | Cable, Patch (to Bezel LED's)          |
| 18  | .....                        | Label, Bezel                           |

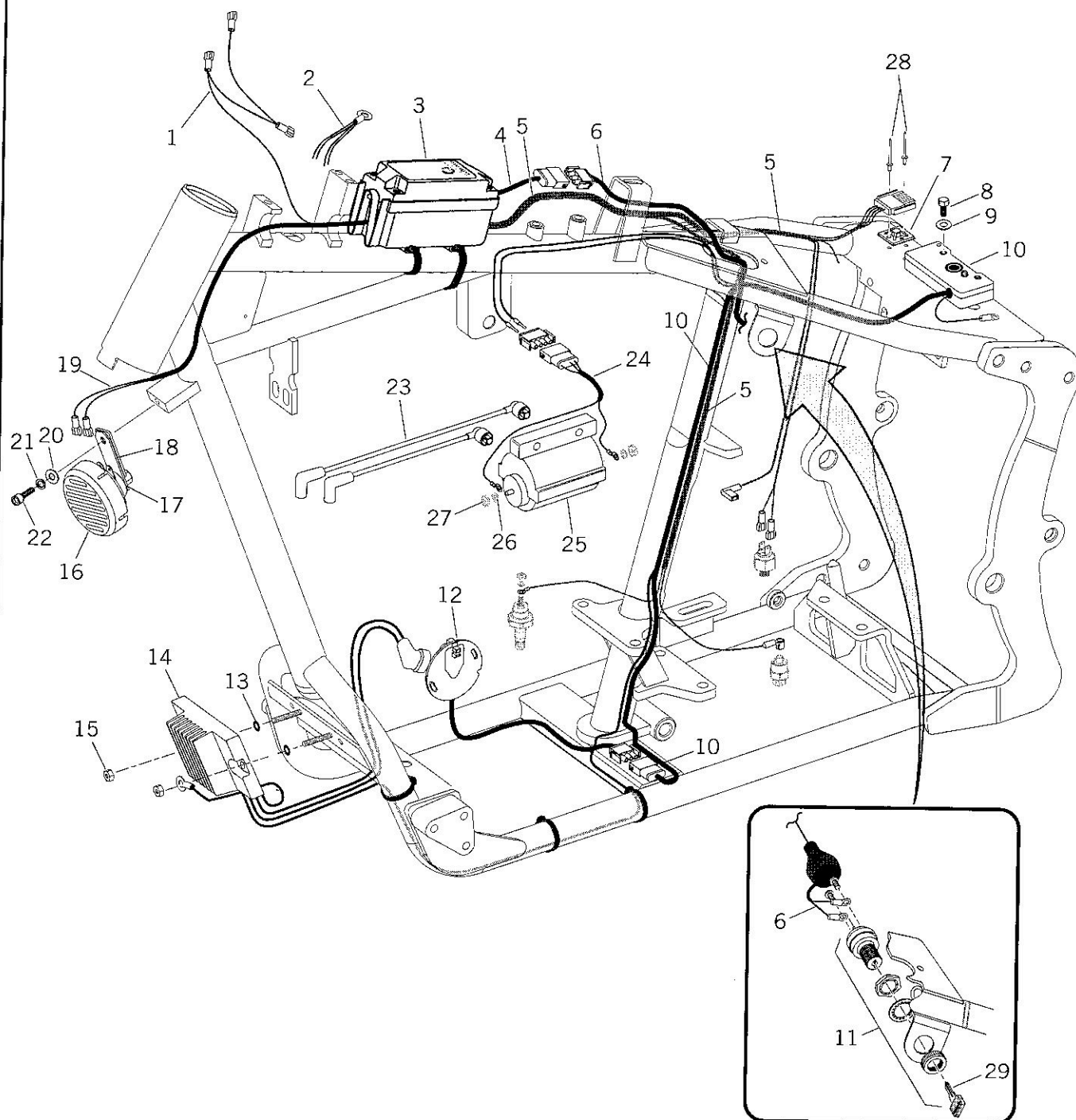
# **ELECTRICAL**

## **SECTION 7**

## BATTERY (SCOUT/SPIRIT)



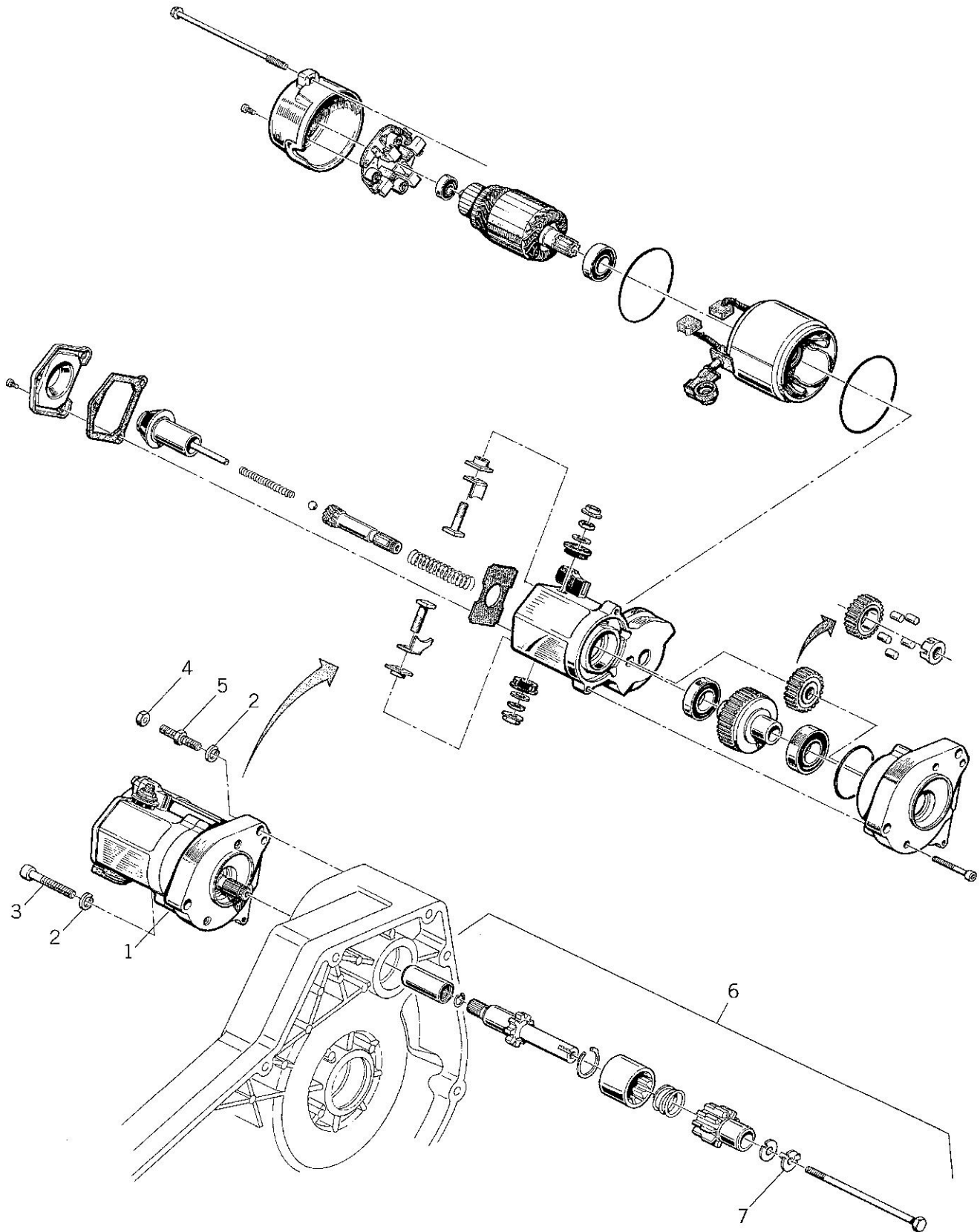
| No. | Part         | Description                      |
|-----|--------------|----------------------------------|
| 1   | 95-940 ..... | Strap, battery                   |
| 2   | 94-012 ..... | Cable, ground 10"                |
| 3   | 94-013 ..... | Cable, battery positive red, 12" |
| 4   | n/a.....     | Battery, 12v sealed              |
| 5   | 26-404 ..... | Tray, battery                    |
| 6   | 95-943 ..... | Pad (cut to size)                |



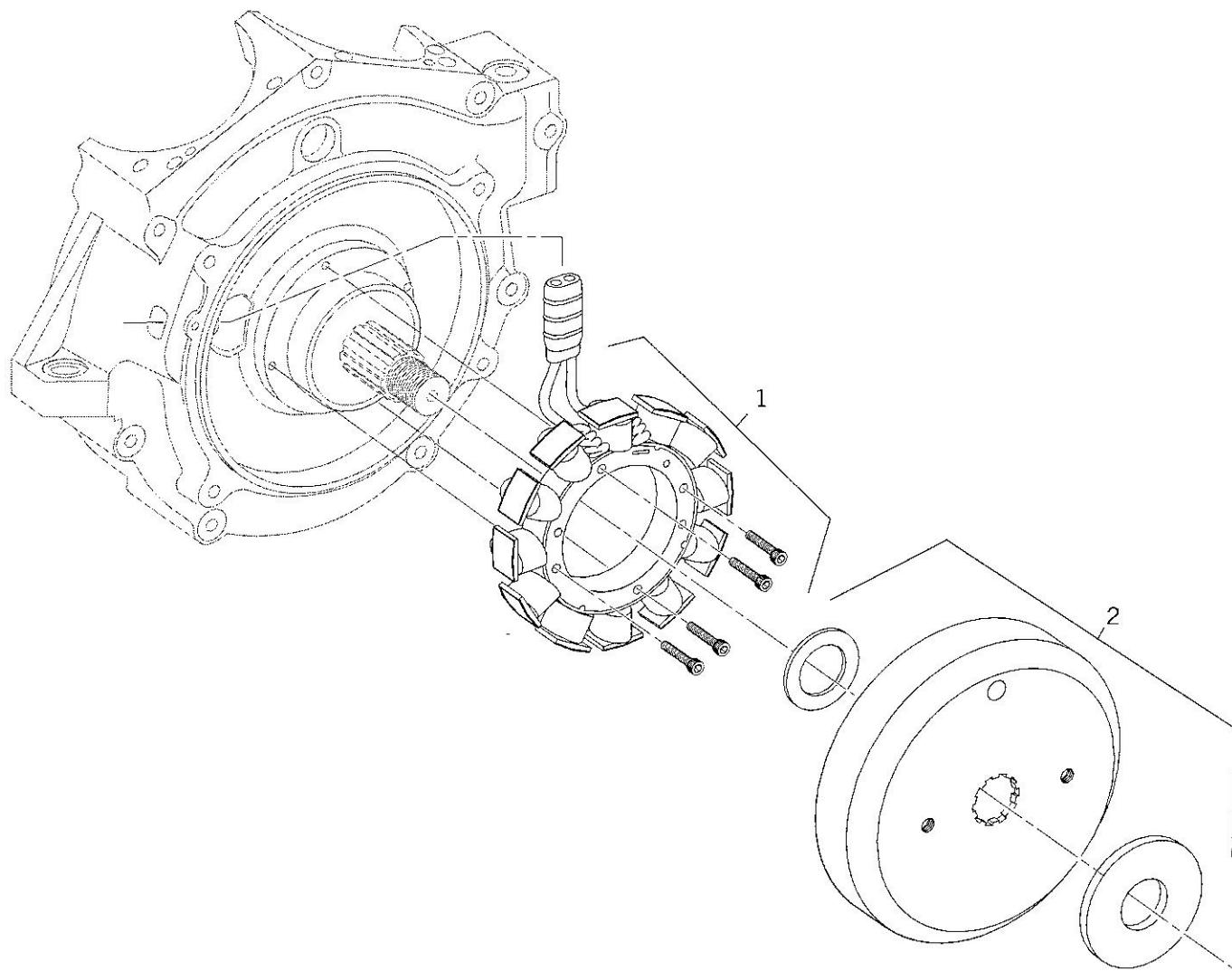
| No. | Part         | Description                      |
|-----|--------------|----------------------------------|
| 1   | 94-023 ..... | Harness, auxiliary wiring        |
| 2   | 94-027 ..... | 4-way ground                     |
| 3   | 94-076 ..... | Harness controller               |
| 4   | 94-256 ..... | Harness, ignition switch adaptor |
| 5   | 94-047 ..... | Harness, main                    |
| 6   | 94-256 ..... | Harness, ignition switch         |
| 7   | 96-620 ..... | Mount, zip tie                   |
| 8   | 97-099 ..... | bolt, hex, 1/4"-20 x 1 1/4"      |
| 9   | 96-916 ..... | Washer, flat, 1/4" A.N.          |
| 10  | 94-046 ..... | Module, ignition                 |
| 11  | 94-255 ..... | Switch, ignition                 |
| 12  | 94-150 ..... | Trigger plate                    |
| 13  | 96-906 ..... | Washer, star, 1/4"               |
| 14  | 94-034 ..... | Regulator/rectifier              |
| 15  | 96-857 ..... | Nut, 1/4"-20 hex                 |
| 16  | 94-065 ..... | Horn                             |
| 17  | 90-648 ..... | Nylon button                     |
| 18  | 90-642 ..... | Backing plate                    |
| 19  | 94-078 ..... | Harness, horn                    |
| 20  | 96-896 ..... | Washer, flat, 5/16"              |
| 21  | 96-905 ..... | Washer, lock, 5/16"              |
| 22  | 96-876 ..... | SHCS, 5/16"-18 x 3/4"            |
| 23  | 94-085 ..... | Plug wire set, black             |
| 24  | 94-077 ..... | Harness, ignition coil           |
| 25  | 94-268 ..... | Coil, ignition                   |
| 26  | 96-901 ..... | Washer, lock, #10                |
| 27  | 96-854 ..... | Nut, hex, #10                    |
| 28  | 96-989 ..... | Rivet, 1/8" x 1/4"               |
| 29  | 94-247 ..... | Key, ignition, blank             |



## STARTER &amp; JACKSHAFT (SCOUT/SPIRIT)



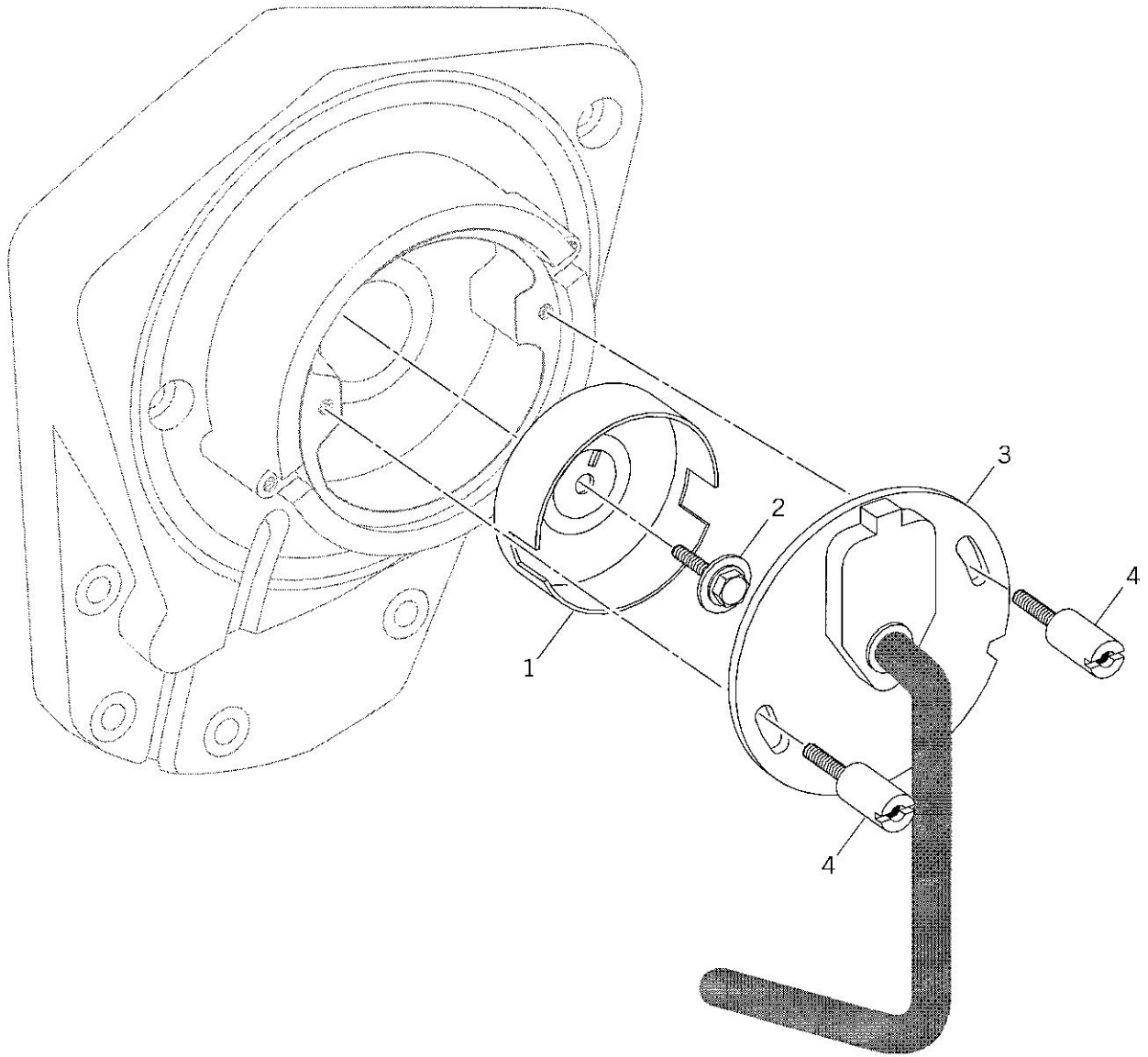
| No. | Part         | Description                     |
|-----|--------------|---------------------------------|
| 1   | 94-101 ..... | Starter, Black                  |
|     | 94-090 ..... | Starter, Polished               |
| 2   | 96-905 ..... | Washer, Lock, 5/16"             |
| 3   | 96-061 ..... | Bolt, SHCS, w/patch, 5/16" x 2  |
| 4   | 96-236 ..... | Nut, K-lock, 5/16"-18           |
| 5   | 96-320 ..... | Bolt, Studed, 5/16"-18 x 2.623" |
| 6   | 72-327 ..... | Jackshaft Assembly              |
| 7   | 71-475 ..... | Lock Tab                        |



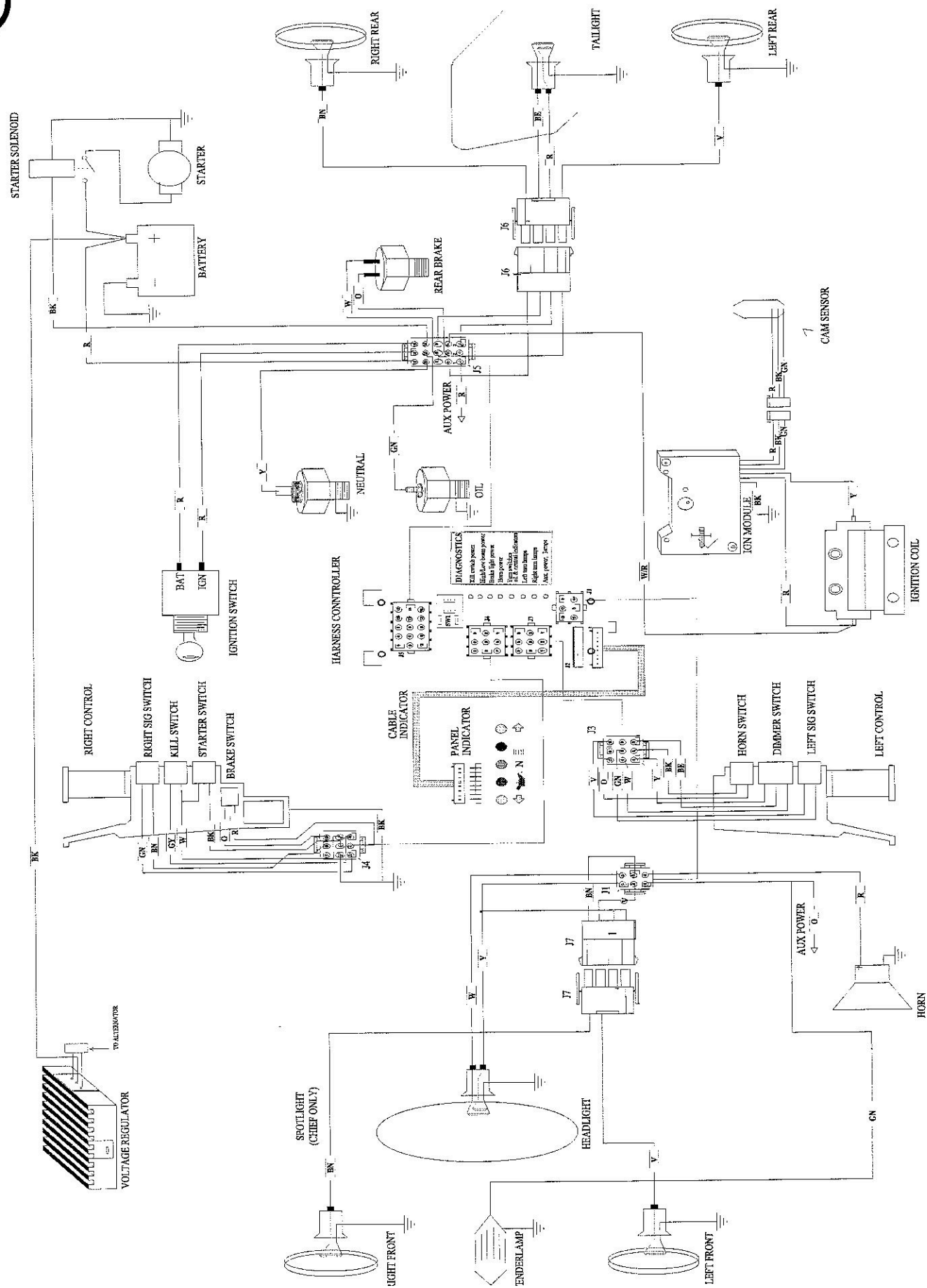
Use .150" thickness for wet clutch

| No. | Part         | Description        |
|-----|--------------|--------------------|
| 1   | 94-079 ..... | Stator with Screws |
| 2   | 94-102 ..... | Rotor with washers |

## TIMING PLATE (SCOUT/SPIRIT)



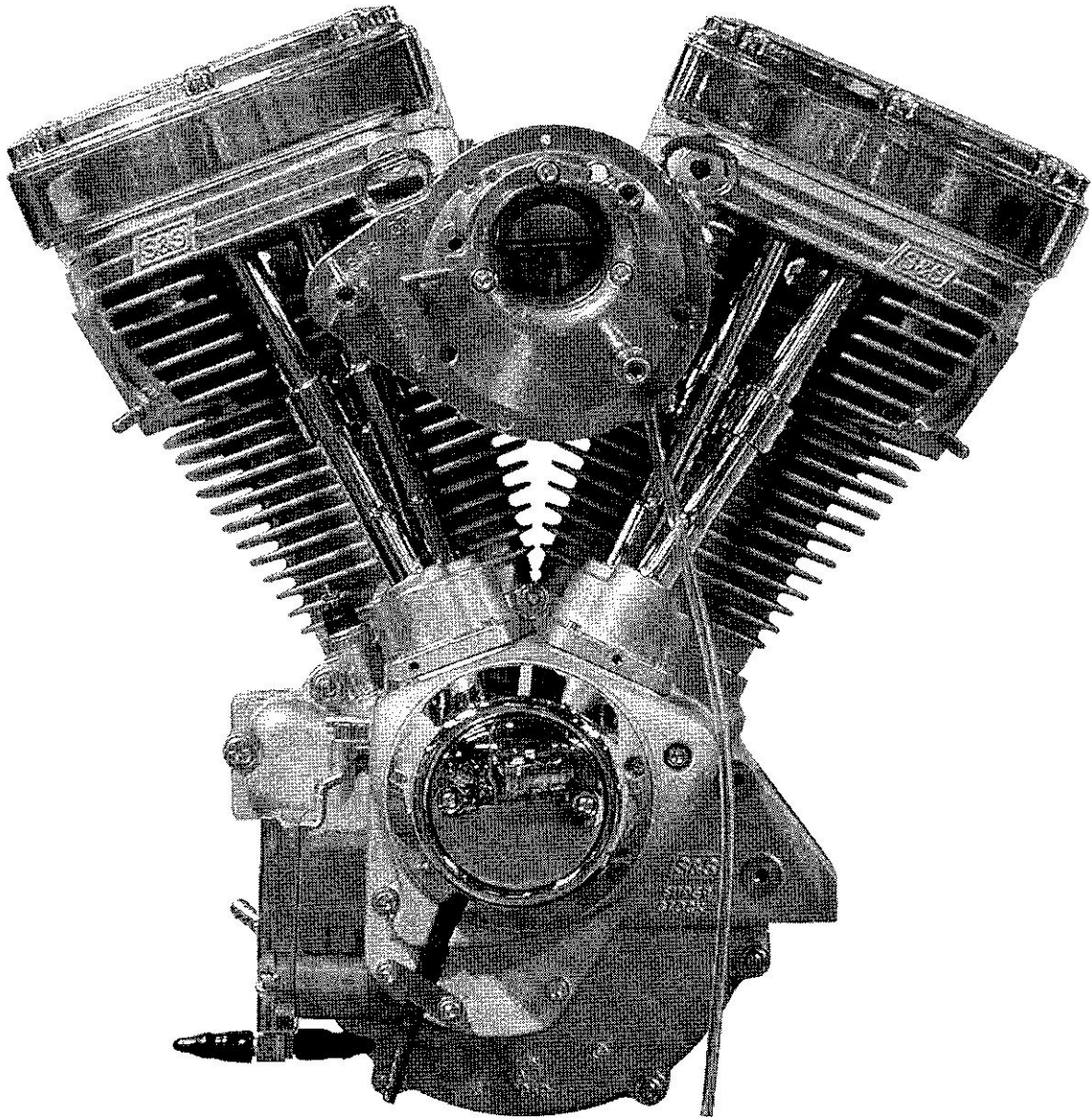
| No. | Part         | Description          |
|-----|--------------|----------------------|
| 1   | 00-120 ..... | Rotor Cup            |
| 2   | 00-121 ..... | Bolt, Ignition Rotor |
| 3   | 94-150 ..... | Timing Plate         |
| 4   | 00-055 ..... | Screw, Timing Plate  |



# **ENGINE**

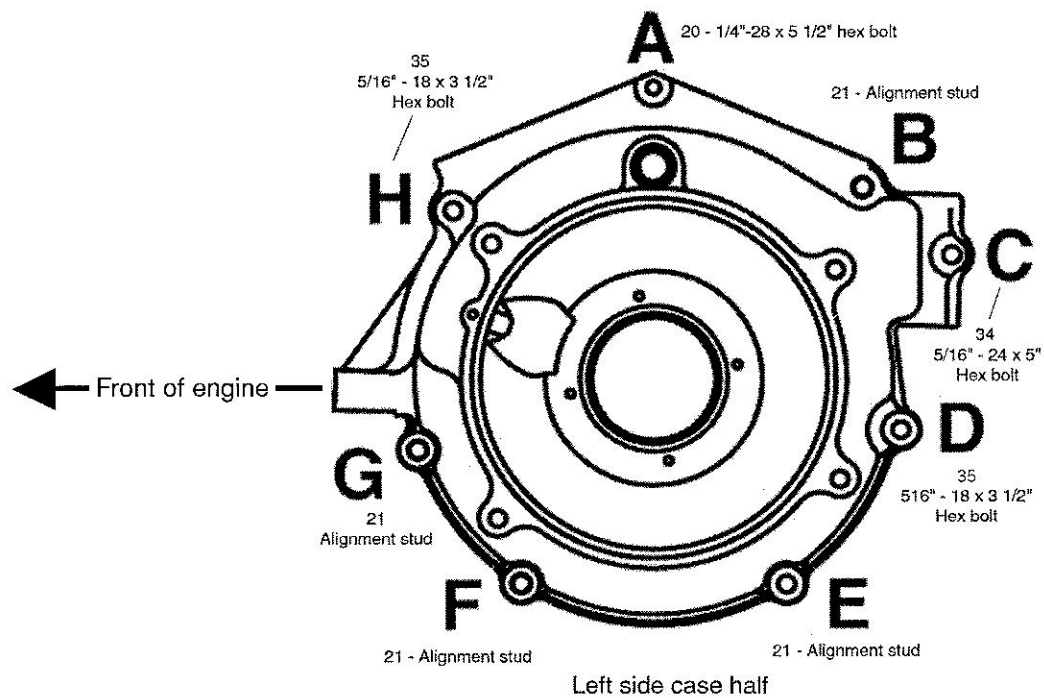
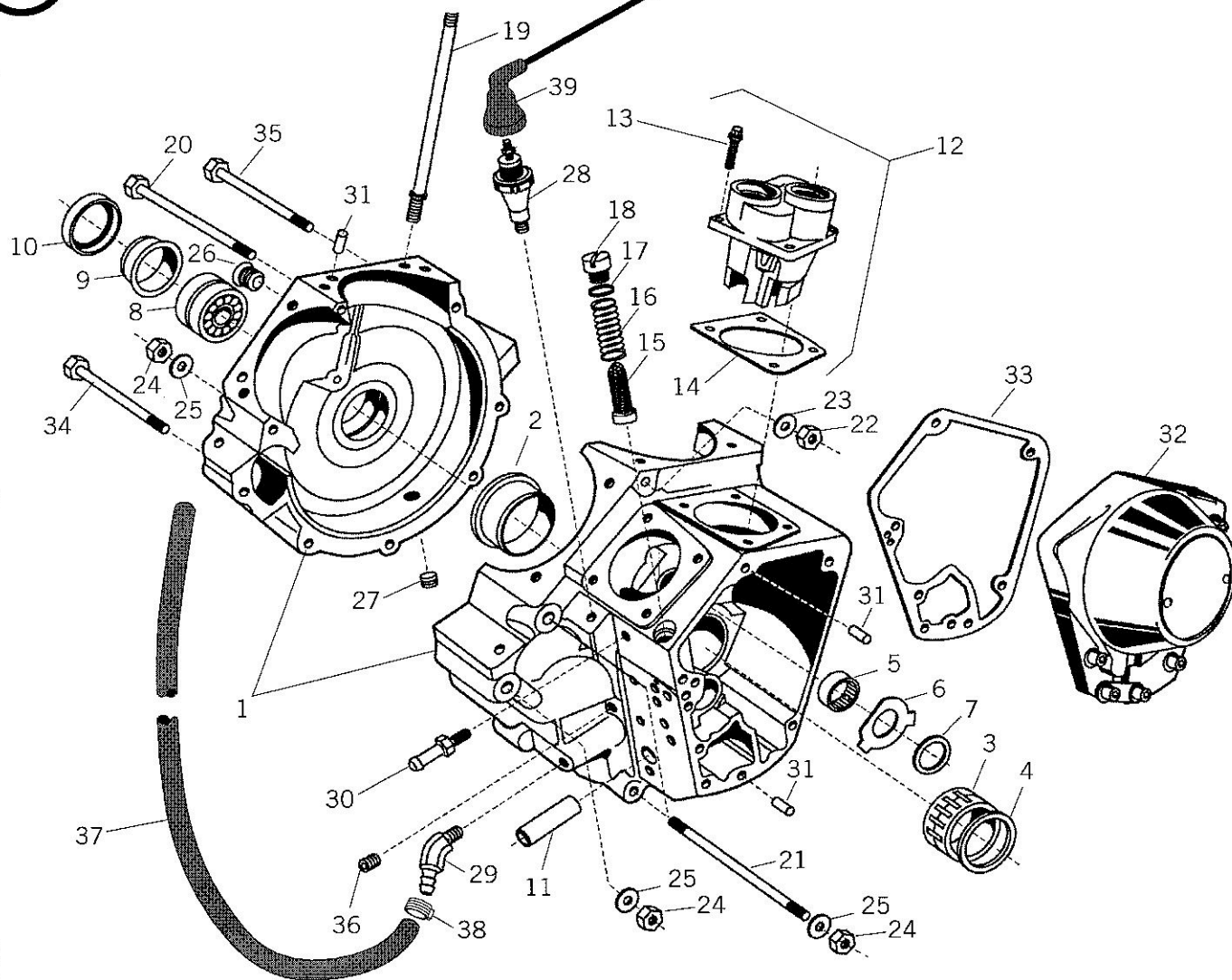
## **SECTION 8**





| No. | Part         | Description                                                                                                                                          |
|-----|--------------|------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1   | 00-160 ..... | Complete engine assembly, 88 ci, black powder coat with S&S carb, S&S polished die cast rocker boxes. 2002 Deluxe Spirit                             |
| 2   | 00-161 ..... | Complete engine assembly, 88 ci, non-painted with S&S carb, S&S polished die cast rocker boxes. 2002 Scouts, Standard & Deluxe 2002 Spirit Standard. |

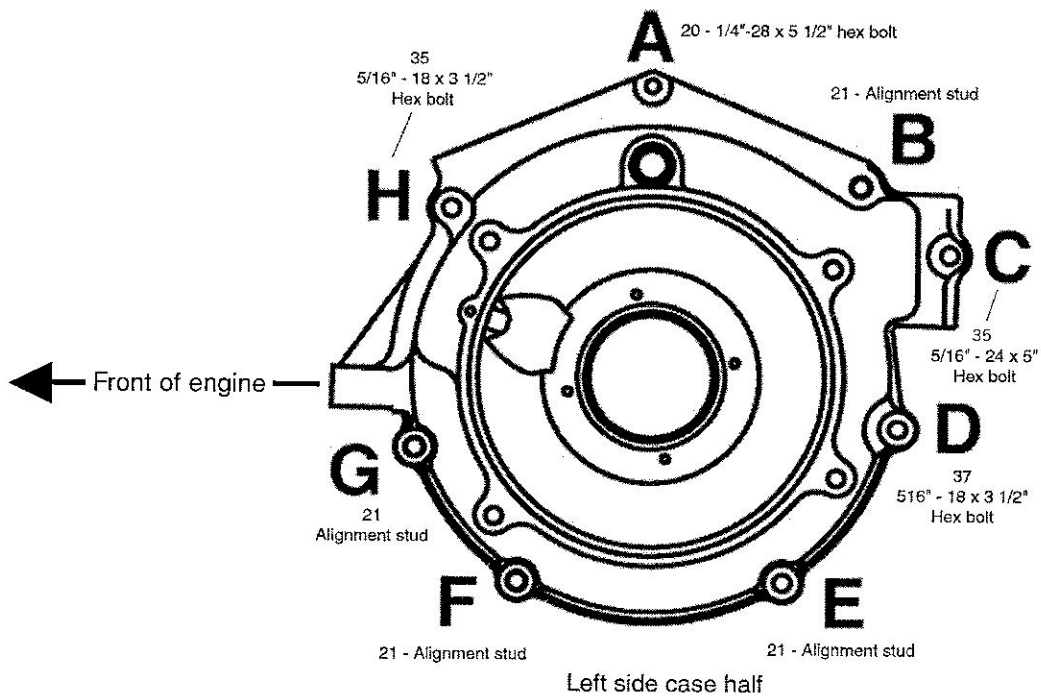
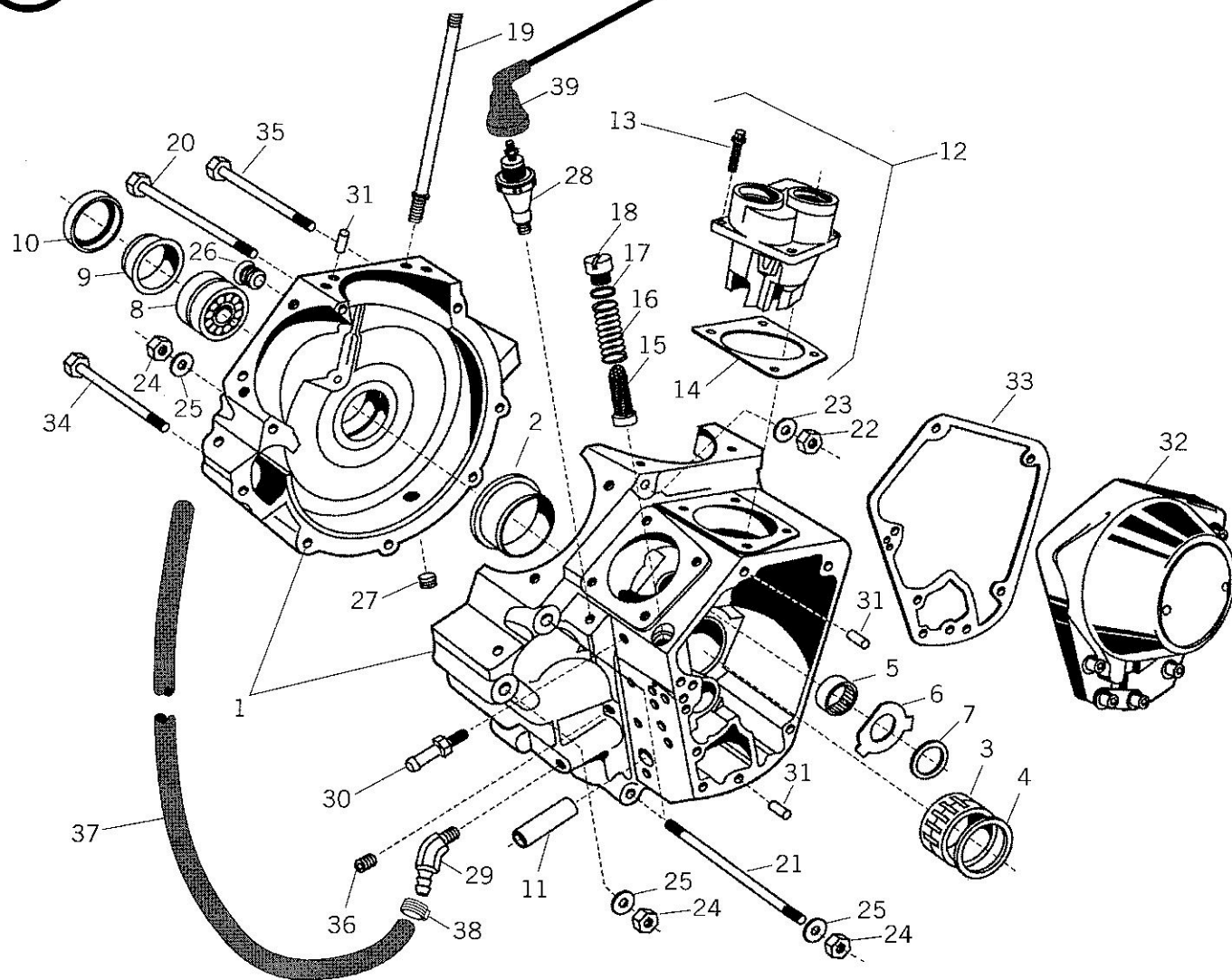
## CRANKCASE (SCOUT/SPIRIT)



| No. | Part         | Description                                 |
|-----|--------------|---------------------------------------------|
| 1   | 00-186 ..... | Crankcase set, black,                       |
|     | 00-192 ..... | Crankcase set, non-painted                  |
|     | 00-192 ..... | Crankcase set, non-painted                  |
| 2   | 03-600 ..... | Right main bearing race                     |
| 3   |              | Right main bearing assembly                 |
|     | 03-601 ..... | Green                                       |
|     | 03-632 ..... | White                                       |
| 4   | 03-602 ..... | Main Bearing Retaining ring                 |
| 5   | 03-603 ..... | Cam Needle Bearing Assembly                 |
| 6   | 03-604 ..... | Cam lock washer                             |
| 7   |              | Cam thrust washer                           |
|     | 03-605 ..... | .050"                                       |
|     | 03-606 ..... | .055"                                       |
|     | 03-607 ..... | .060"                                       |
|     | 03-608 ..... | .065"                                       |
|     | 03-609 ..... | .070"                                       |
| 8   | 01-351 ..... | Left Timken Bearing Assembly                |
| 9   | 03-610 ..... | Drive sprocket spacer                       |
| 10  | 09-050 ..... | Sprocket shaft oil seal                     |
| 11  | 03-612 ..... | Oil pump shaft bushing                      |
| 12  |              | Tappet guide (see tappet section)           |
| 13  | 03-613 ..... | Dhh 12pt. Screw 1/4"-20 x 7/8"              |
| 14  |              | Tappet Gaskets                              |
|     | 09-004 ..... | Tappet guide housing gasket set             |
|     | 09-005 ..... | Tappet guide housing gasket front           |
|     | 09-006 ..... | Tappet guide housing gasket rear            |
| 15  | 03-614 ..... | Crankcase oil screen                        |
| 16  | 03-615 ..... | Crankcase oil screen spring                 |
| 17  | 03-542 ..... | Cover screw o-ring                          |
| 18  | 03-541 ..... | Cover screw                                 |
| 19  | 03-617 ..... | Cylinder stud                               |
| 20  | 03-618 ..... | Case bolt 1/4"-28 x 5 1/2"                  |
| 21  | 03-619 ..... | Case alignment stud                         |
| 22  | 03-620 ..... | Nut 1/4"-28                                 |
| 23  | 03-550 ..... | Flat washer 1/4" x 5/16" x 1/16"            |
| 24  | 03-622 ..... | Hex nut 5/16"-24                            |
| 25  | 03-623 ..... | Flat washer 5/16" x 11/16" x 1/16"          |
| 26  | 03-624 ..... | Timing hole plug                            |
| 27  | 03-625 ..... | Drain plug                                  |
| 28  | 00-101 ..... | Oil pressure switch                         |
| 29  | 03-626 ..... | 45° fitting 1/4" pipe male x 3/8" male hose |
| 30  | 03-530 ..... | Hose fitting 1/8"-27 pipe male              |
| 31  | 03-628 ..... | Dowel pin .250" dia x 1/2"                  |
| 32  |              | Gearcover (see gearcover section)           |
| 33  |              | Gearcover gasket (see gearcover section)    |
| 34  | 03-630 ..... | Case bolt 5/16"-24 x 5"                     |

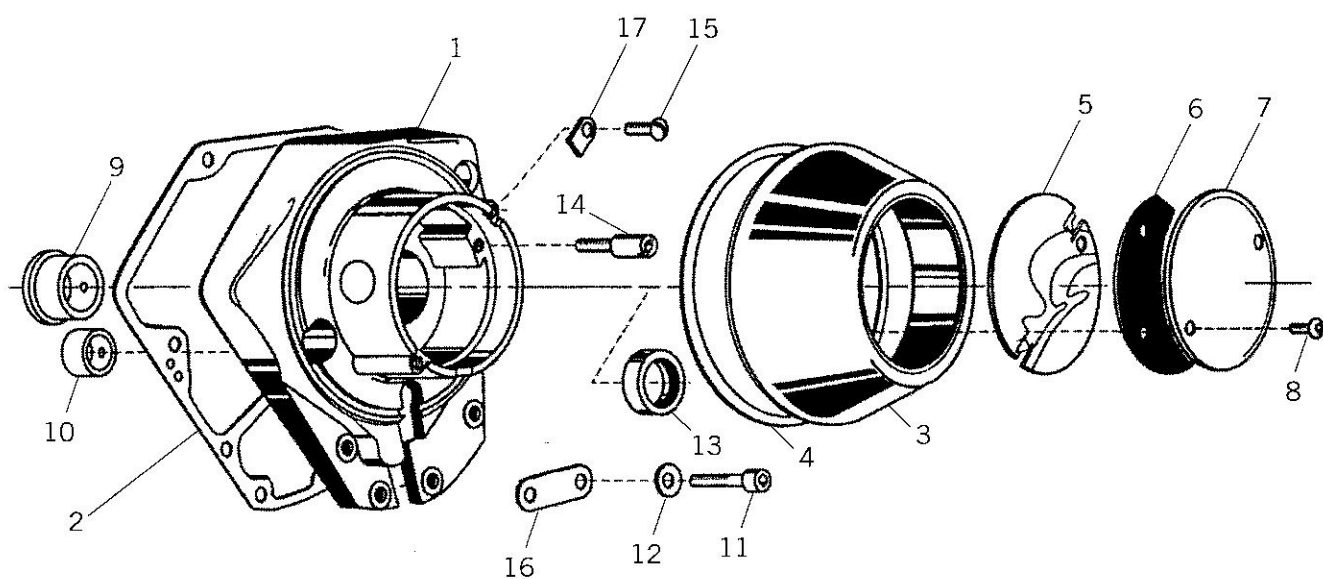


## CRANKCASE (SCOUT/SPIRIT)



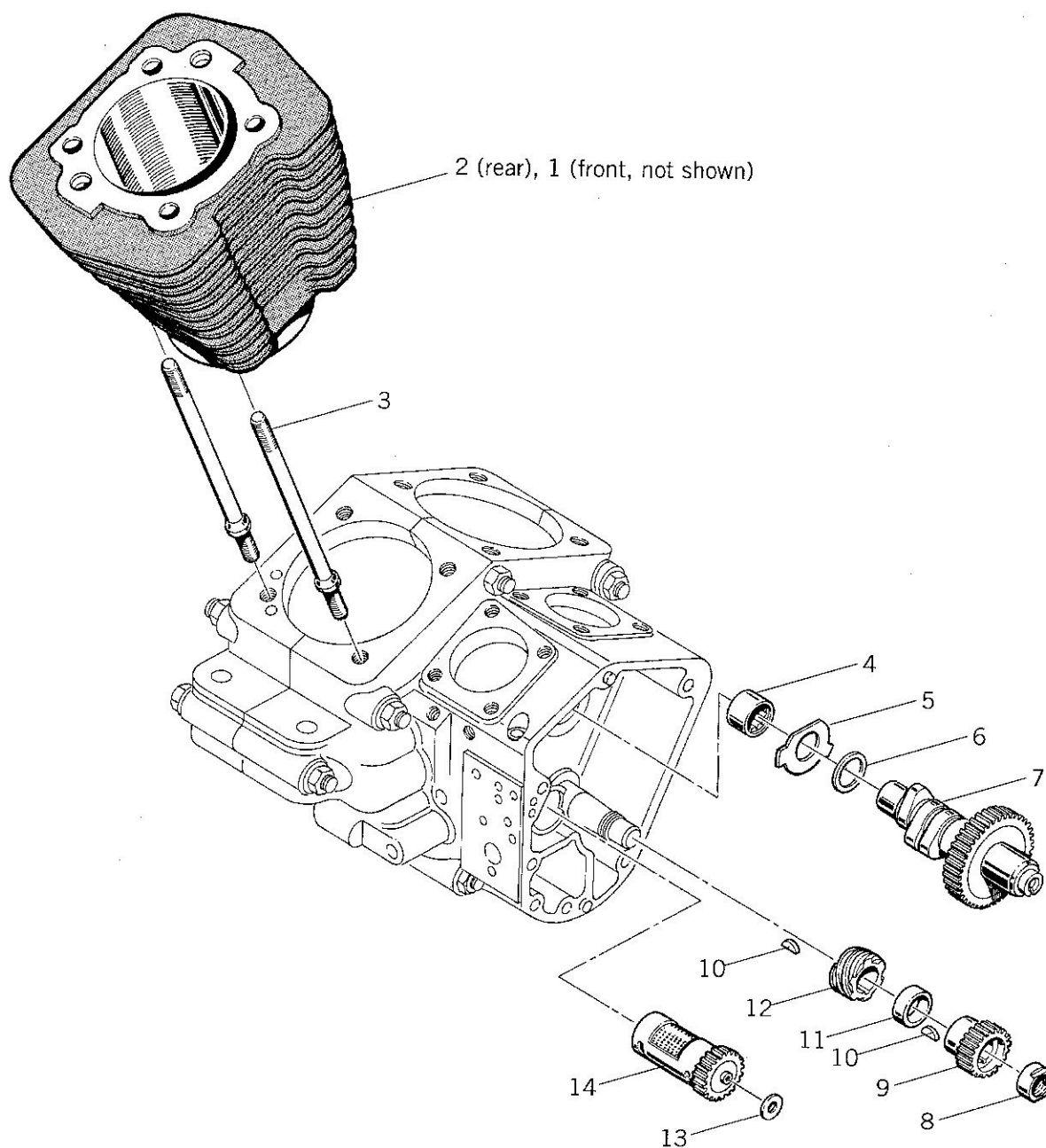
| No. | Part         | Description                   |
|-----|--------------|-------------------------------|
| 35  | 03-631 ..... | Case bolt 5/16"-18 x 3½"      |
| 36  | 03-528 ..... | 1/8"-27 Socket Head Pipe Plug |
| 37  | 97-040 ..... | Hose, 3/8" x 13½"             |
| 38  | 96-026 ..... | Clamp, Size 170               |
| 39  | 94-006 ..... | Rubber Boot                   |

### CRANKCASE GEARCOVER (SCOUT/SPIRIT)



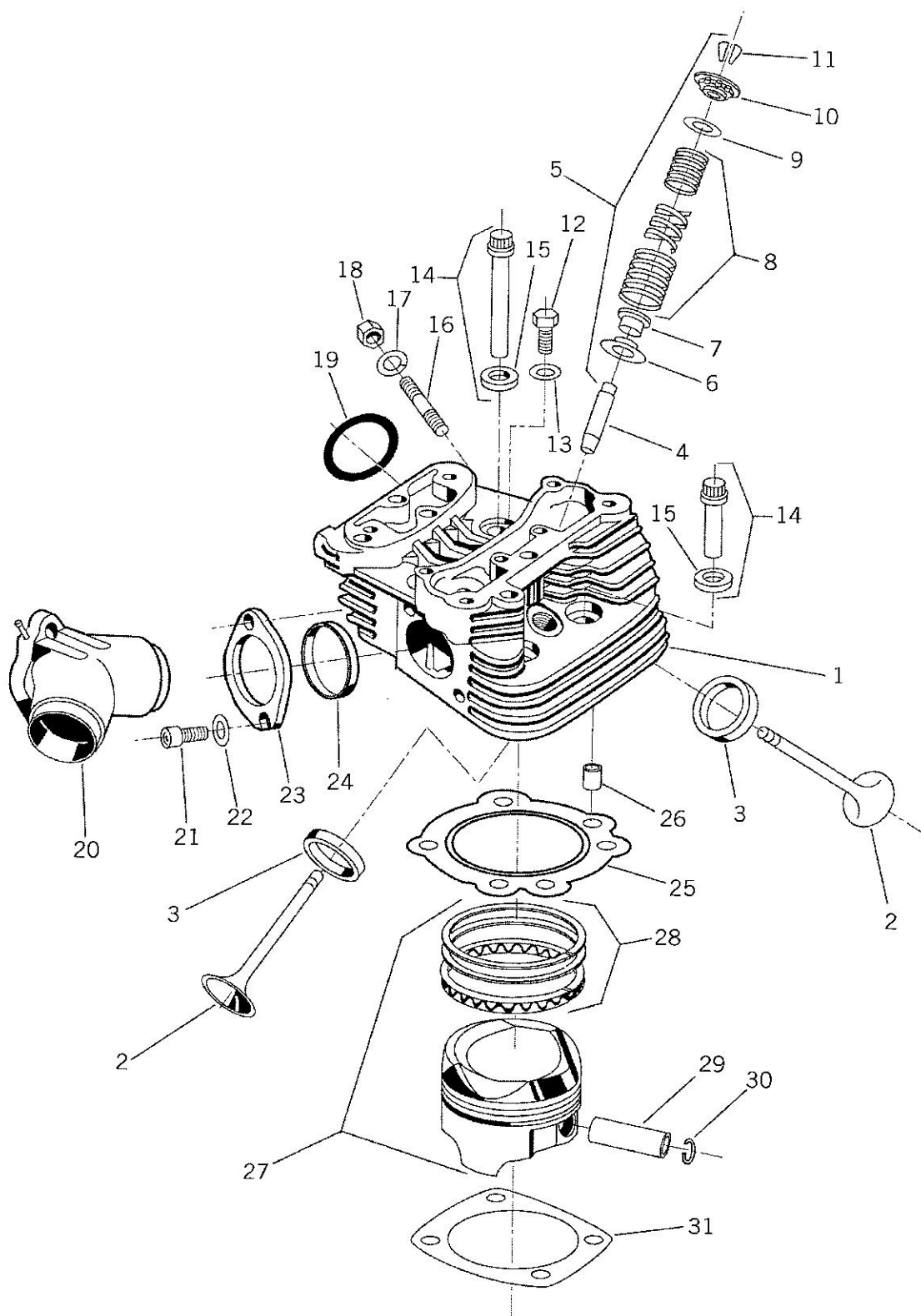
| No. | Part         | Description                                 |
|-----|--------------|---------------------------------------------|
| 1   | 00-045 ..... | Gearcover, Flangeless, Blk Gloss Sub Assy   |
|     | 00-195 ..... | Gearcover, Flangeless, Non-painted Sub Assy |
| 2   | 09-007 ..... | Gearcover gasket                            |
| 3   | 00-123 ..... | Flangeless Cover                            |
| 4   | 00-124 ..... | Flangeless Cover Gasket                     |
| 5   | 00-047 ..... | Inner ignition Cover                        |
| 6   | 00-048 ..... | Ignition cover gasket                       |
| 7   | 05-022 ..... | Points cover                                |
| 8   | 00-049 ..... | Screws 8 - 32 x 1/2"                        |
| 9   | 00-050 ..... | Gearcover Cam bushing                       |
| 10  | 00-051 ..... | Gearcover pinion shaft bushing              |
| 11  | 00-052 ..... | SHCS 1/4"-20 x 1 1/4"                       |
| 12  | 00-053 ..... | Flat washer 1/4" x .474" x .050"            |
| 13  | 00-054 ..... | Gearcover oil seal                          |
| 14  | 00-055 ..... | Timing Mech. Screw                          |
| 15  | 00-056 ..... | Std. Pan hd. Screw                          |
| 16  | 00-057 ..... | Wire harness clip                           |
| 17  | 00-058 ..... | Outer Cover Clip                            |





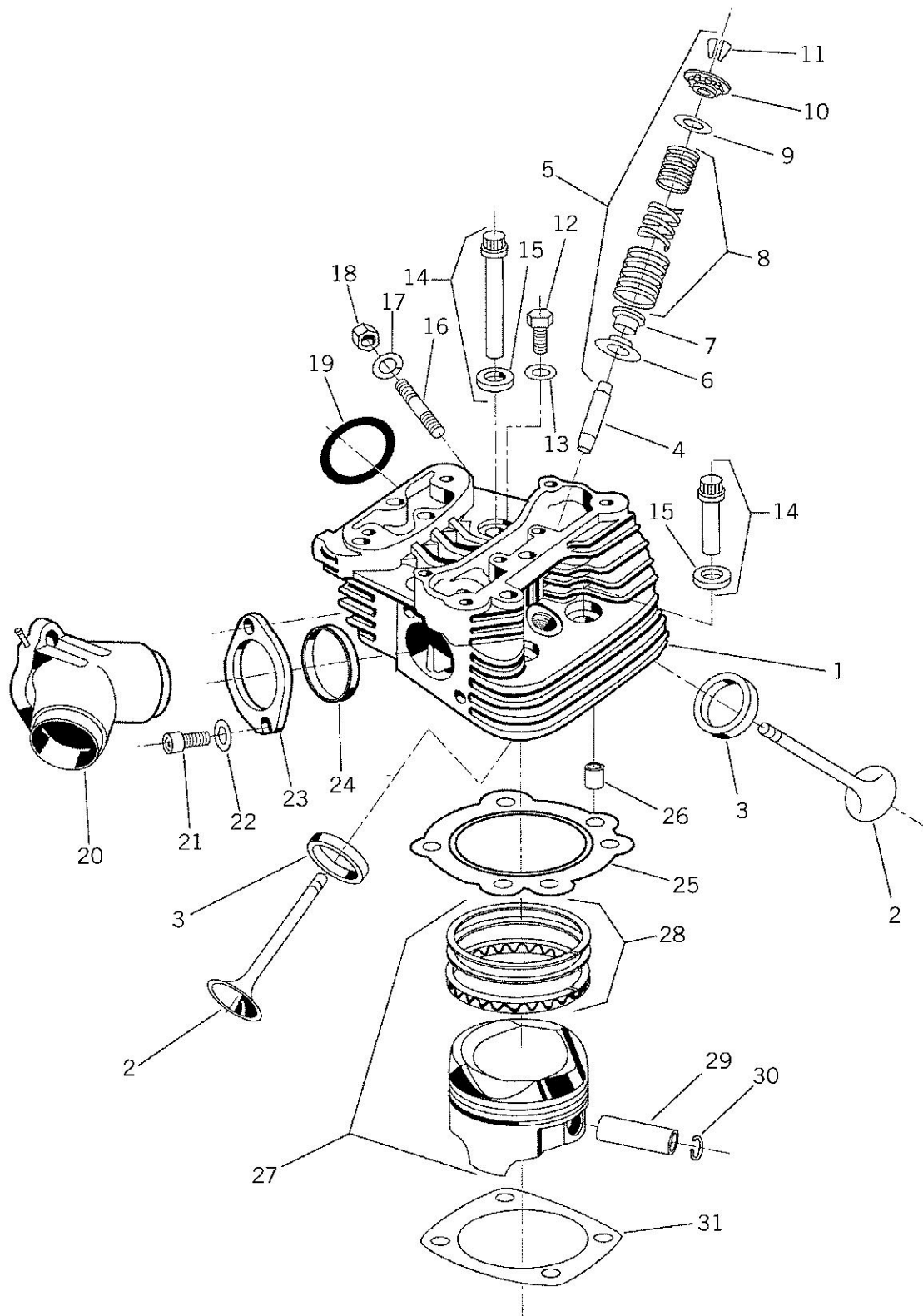
| No. | Part          | Description                                                             |
|-----|---------------|-------------------------------------------------------------------------|
| 1   | 03-502 .....  | Front Cylinder with Piston & Rings, gloss black w/polished fins (Chief) |
| 1   | 03-561 .....  | Front Cylinder with Piston & Rings, gloss black (Scout/Spirit)          |
| 1   | 03-516 .....  | Cylinder, front, non-painted                                            |
| 1   | 00-202 .....  | Cylinder kit, front with piston & rings, non-painted                    |
| 2   | 03-503 .....  | Rear Cylinder with Piston & Rings, gloss black w/polished fins (Chief)  |
| 2   | 03-562 .....  | Rear Cylinder with Piston & Rings, gloss black (Scout/Spirit)           |
| 2   | 03-517 .....  | Cylinder, rear, non-painted                                             |
| 2   | 00-201 .....  | Cylinder kit, rear with piston & rings, non-painted                     |
| 3   | 03-617 .....  | Stud, Cylinder                                                          |
| 4   | 03-603 .....  | Bearing, Needle                                                         |
| 5   | 03-604 .....  | Lock Tab                                                                |
| 6   | Thrust Washer |                                                                         |
|     | 03-605 .....  | Thrust Washer .050"                                                     |
|     | 03-606 .....  | Thrust Washer .055"                                                     |
|     | 03-607 .....  | Thrust Washer .060"                                                     |
|     | 03-608 .....  | Thrust Washer .065"                                                     |
|     | 03-609 .....  | Thrust Washer .070"                                                     |
| 7   | 03-450 .....  | Cam                                                                     |
| 8   | 03-423 .....  | Gearshaft Nut                                                           |
| 9   | 00-005 .....  | Pinion Gear                                                             |
| 10  | 03-422 .....  | Woodruff Key                                                            |
| 11  | 03-424 .....  | Spacer                                                                  |
| 12  | 03-425 .....  | Drive Gear, Oil Pump                                                    |
| 13  | 01-074 .....  | Thrust Washer                                                           |
| 14  | 01-073 .....  | Breather Gear                                                           |

## CYLINDER HEAD (SCOUT/SPIRIT)



| No. | Part                               | Description                                                  |
|-----|------------------------------------|--------------------------------------------------------------|
| 1   | Cylinder Heads                     |                                                              |
|     | 00-197 .....                       | Cylinder Head, Front, 88ci, non-painted, with seats & guides |
|     | 00-199 .....                       | Cylinder Head, Rear, 88ci, non-painted, with seats & guides  |
|     | 03-512 .....                       | Cylinder Head, Front 88ci, Black, with seats & guides        |
|     | 03-513 .....                       | Cylinder Head, Rear, 88ci, Black, with seats & guides        |
| 2   | Valve                              |                                                              |
|     | 08-600 .....                       | Valve, Intake 2.000" dia.                                    |
|     | 08-601 .....                       | Valve, Exhaust 1.605" dia.                                   |
| 3   | Valve Seat                         |                                                              |
|     | 08-602 .....                       | Valve Seat, Intake 2.000" dia.                               |
|     | 08-603 .....                       | Valve Seat, Exhaust 1.605" dia.                              |
| 4   | Valve Guide                        |                                                              |
|     | 08-604 .....                       | Std.                                                         |
|     | 08-605 .....                       | + .001"                                                      |
|     | 08-606 .....                       | + .002"                                                      |
|     | 08-607 .....                       | + .003"                                                      |
|     | 08-608 .....                       | + .030"                                                      |
| 5   | 08-609 .....                       | Valve Spring Kit                                             |
| 6   | 08-610 .....                       | Valve spring bottom collar .630" lift                        |
| 7   | 08-611 .....                       | Valve guide seal                                             |
| 8   | Valve springs (reports to 90-2077) |                                                              |
|     | 08-612 .....                       | Inner                                                        |
|     | 08-613 .....                       | Middle                                                       |
|     | 08-614 .....                       | Outer                                                        |
| 9   | 08-615 .....                       | Top collar wear plate                                        |
| 10  | 08-616 .....                       | Valve spring top                                             |
| 11  | 08-617 .....                       | Valve spring keeper                                          |
| 12  | 08-618 .....                       | Head mount bolt 3/8"-16 x 1 1/4"                             |
| 13  | 08-619 .....                       | Flat washer 3/8"                                             |
| 14  | 08-620 .....                       | Head Bolt kit                                                |
|     | 08-621 .....                       | 1.690" long                                                  |
|     | 08-622 .....                       | 3.134" long                                                  |
| 15  | 08-623 .....                       | Head bolt washer                                             |
| 16  | 08-624 .....                       | Exhaust port stud                                            |
| 17  | 08-625 .....                       | Lock washer 5/16"                                            |
| 18  | 08-626 .....                       | Hex hd nut 5/16"-24                                          |
| 19  | 37-205 .....                       | Gasket, Exhaust                                              |
| 20  | 08-629 .....                       | Intake manifold                                              |
| 21  | 08-630 .....                       | Soc hd 5/16"-18 x 1"                                         |
| 22  | 03-623 .....                       | Flat washer 5/16"                                            |
| 23  | Manifold Flanges                   |                                                              |
|     | 08-632 .....                       | Front                                                        |
|     | 08-633 .....                       | Rear                                                         |
| 24  | 08-634 .....                       | O-ring, Intake manifold                                      |
| 25  | 08-635 .....                       | Head Gasket                                                  |
| 26  | 08-637 .....                       | Pin Dowel .39"                                               |

## CYLINDER HEAD (SCOUT/SPIRIT)

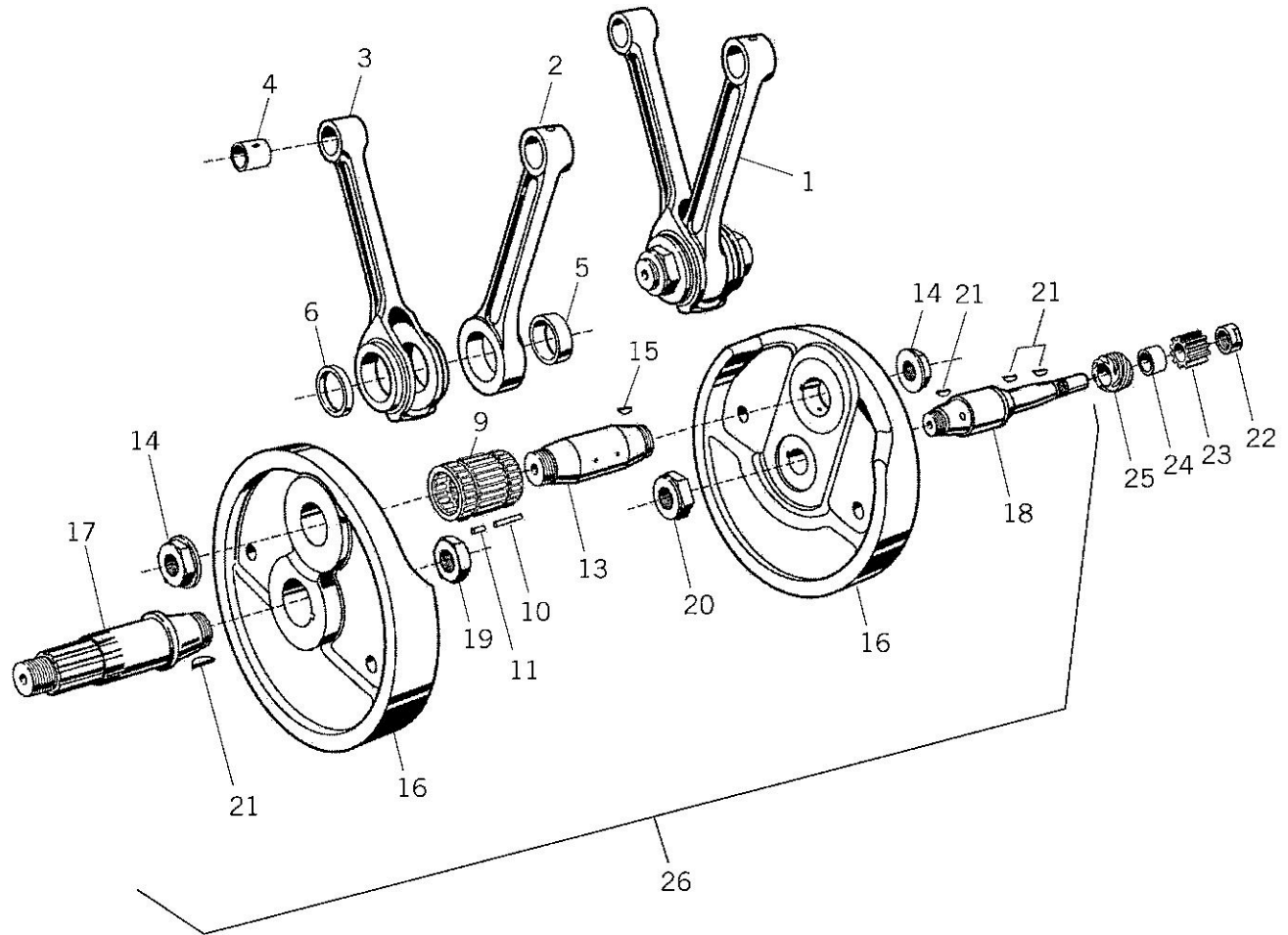


| No. | Part              | Description                      |
|-----|-------------------|----------------------------------|
| 27  | Piston with Rings |                                  |
|     | 08-638 .....      | Standard, Front & Rear, Set      |
|     | 08-639 .....      | + .010", Front & Rear, Set       |
|     | 08-640 .....      | + .020", Front & Rear, Set       |
|     | Piston Only       |                                  |
|     | 08-641 .....      | Standard, Front                  |
|     | 08-642 .....      | Standard, Rear                   |
|     | 08-643 .....      | + .010", Front                   |
|     | 08-644 .....      | + .010", Rear                    |
|     | 08-645 .....      | + .020", Front                   |
|     | 08-646 .....      | + .020", Rear                    |
| 28  | Rings Only        |                                  |
|     | 08-647 .....      | Standard                         |
|     | 08-648 .....      | + .010"                          |
|     | 08-649 .....      | + .020"                          |
| 29  | 08-650 .....      | Wristpin                         |
| 30  | 08-651 .....      | Wristpin keeper                  |
| 31  | 08-652 .....      | Gasket, Base 3/8" x .018" steel" |



## FLYWHEEL (SCOUT/SPIRIT)

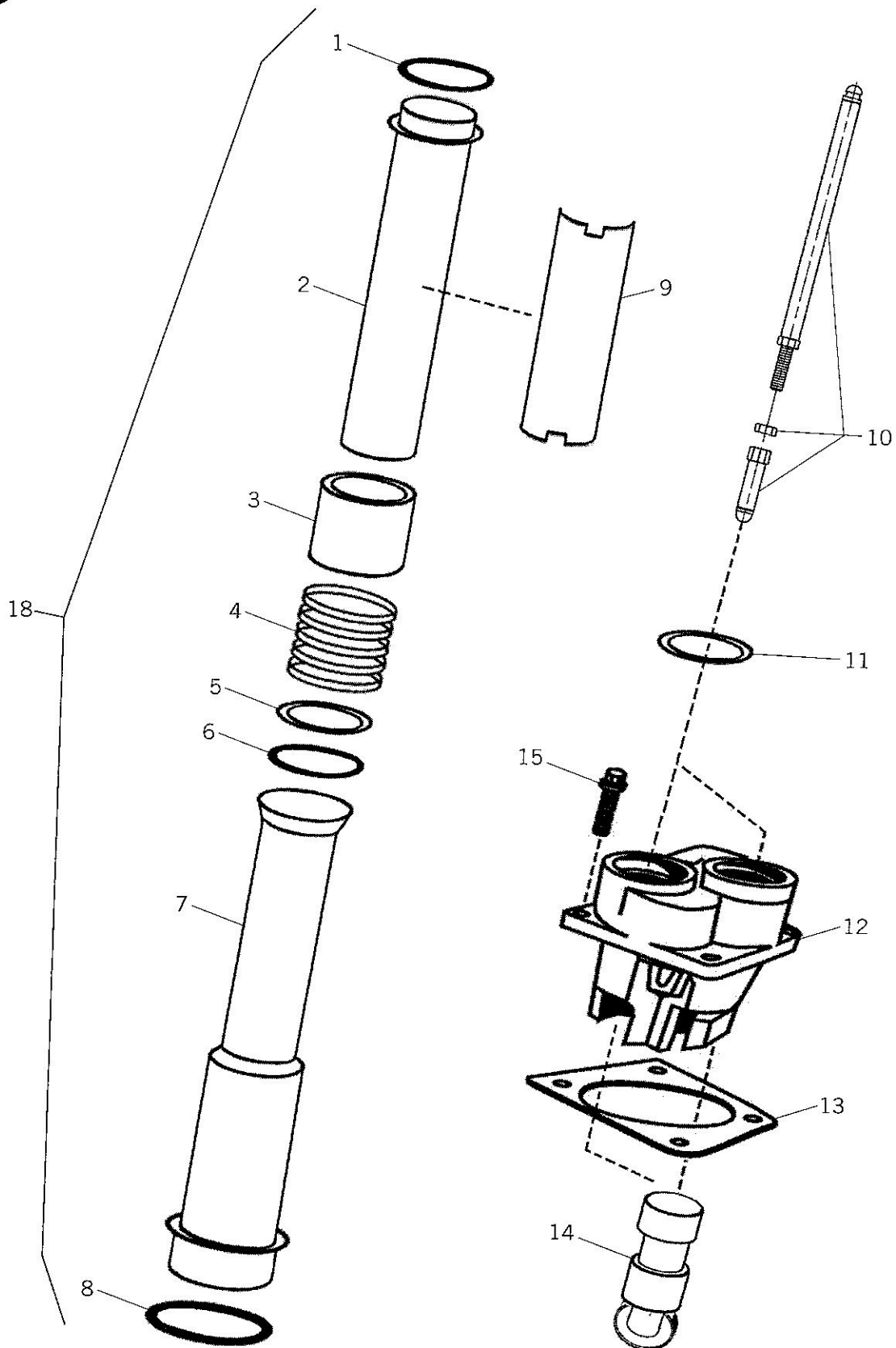
**Note:** Rods turned 180° in illustration for clarity.





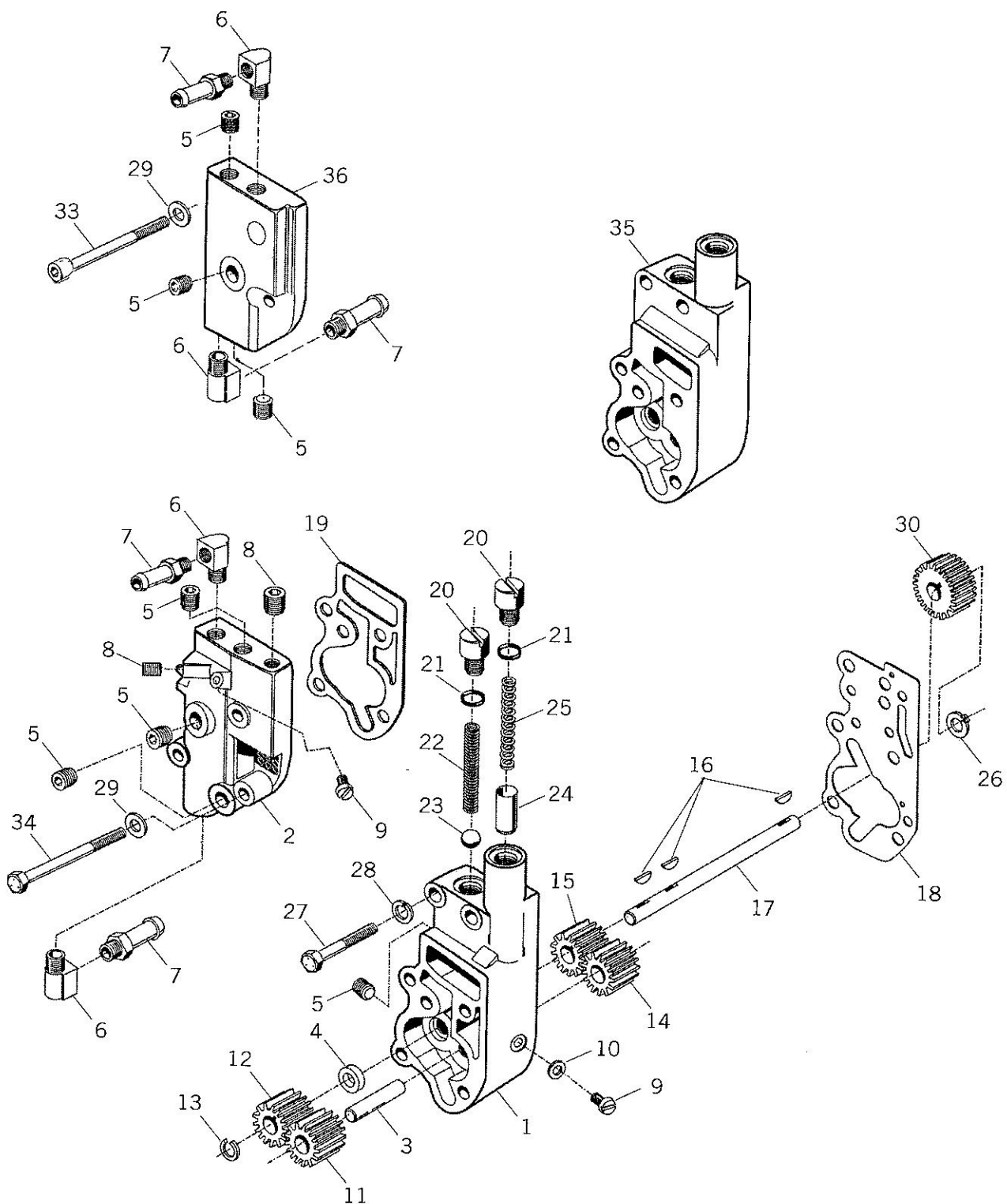
| No. | Part   | Description                                              |
|-----|--------|----------------------------------------------------------|
| 1   | 03-400 | .....Connecting Rod Set                                  |
| 2   | 03-401 | .....Front Rod Assembly (Rod, Races & Wrist Pin Bushing) |
| 3   | 03-402 | .....Rear Rod Assembly (Rod, Races & Wrist Pin Bushing)  |
| 4   | 03-404 | .....Rod Wrist pin bushing                               |
| 5   | 03-405 | .....Front Rod Race                                      |
| 6   | 03-406 | .....Rear Rod Race                                       |
| 7   | 03-407 | .....Race Set (No. 5 & 6)                                |
| 8   | 03-408 | .....Race & bushing Set (No. 7 & 4)                      |
| 9   | 03-409 | .....Rod Bearing retainer                                |
| 10  | 03-410 | .....Front rod roller bearing                            |
| 11  | 03-411 | .....Rear rod roller bearing                             |
| 12  | 03-412 | .....Rod roller bearing set N/S                          |
| 13  | 03-413 | .....Crankpin assembly                                   |
| 14  | 03-414 | .....Crankpin nut (2 required)                           |
| 15  | 03-415 | .....Crankpin Key                                        |
| 16  | 03-416 | .....Flywheel, set                                       |
| 17  | 03-417 | .....Sprocket shaft assembly                             |
| 18  | 03-418 | .....Pinion shaft assembly                               |
| 19  | 03-419 | .....Sprocket shaft nut                                  |
| 20  | 03-421 | .....Pinion shaft nut                                    |
| 21  | 03-422 | .....Mainshaft key                                       |
| 22  | 03-423 | .....Pinion gear nut                                     |
| 23  | 00-005 | .....Pinion Gear (RED)                                   |
| 24  | 03-424 | .....Pinion gear spacer                                  |
| 25  | 03-425 | .....Pinion shaft oil pump drive gear                    |
| 26  | 03-427 | .....Flywheel Assembly                                   |

## LIFTER, PUSHRODS &amp; COVER (SCOUT/SPIRIT)



| No. | Part                 | Description                                      |
|-----|----------------------|--------------------------------------------------|
| 1   | 00-011 .....         | O-Ring, Upper .675" x .135"                      |
| 2   | 04-103 .....         | Upper Push Rod Tube                              |
| 3   | 04-104 .....         | Cup, Push Rod Tube                               |
| 4   | 04-105 .....         | Spring                                           |
| 5   | 04-101 .....         | Washer, Steel .937" od x .712" id x .040" thick  |
| 6   | 09-263 .....         | O-ring, Middle .675" x .100"                     |
| 7   | 04-102 .....         | Lower Push Rod Tube                              |
| 8   | 09-264 .....         | O-Ring, Lower 7/8" x .100"                       |
| 9   | 04-106 .....         | Clip, Upper, 3.109"                              |
| 10  | 01-079 .....         | Push Rod Adjustable, set of 4s                   |
| 11  | 00-012 .....         | Washer, Steel 1.048" od x .895" id x .031" thick |
| 12  | Lifter Blocks        |                                                  |
|     | 06-206 .....         | Lifter Block, Front, Black                       |
|     | 06-205 .....         | Lifter Block, Rear, Black                        |
|     | 06-201 .....         | Lifter Black, Front, Non-painted                 |
|     | 06-202 .....         | Lifter Black, Rear, Non-painted                  |
| 13  | Lifter Block Gaskets |                                                  |
|     | 09-005 .....         | Lifter Block Gasket, Front                       |
|     | 09-006 .....         | Lifter Block Gasket, Rear                        |
| 14  | 01-080 .....         | Tappet Lifter, Hydraulic                         |
| 15  | 03-613 .....         | Dhh 12pt. Screw 1/4"-20 x 7/8"                   |
| 16  | 04-100 .....         | Pushrod Cover Assembly, Qty 4, Includes 2-5, 7   |
| 17  | 09-008 .....         | Pushrod O-ring kit, Qty 4, Includes 1, 6, 8      |
| 18  | 01-167 .....         | Pushrod Cover Assembly, Qty 1, Includes 1-9, 11  |

## OIL PUMP (SCOUT/SPIRIT)

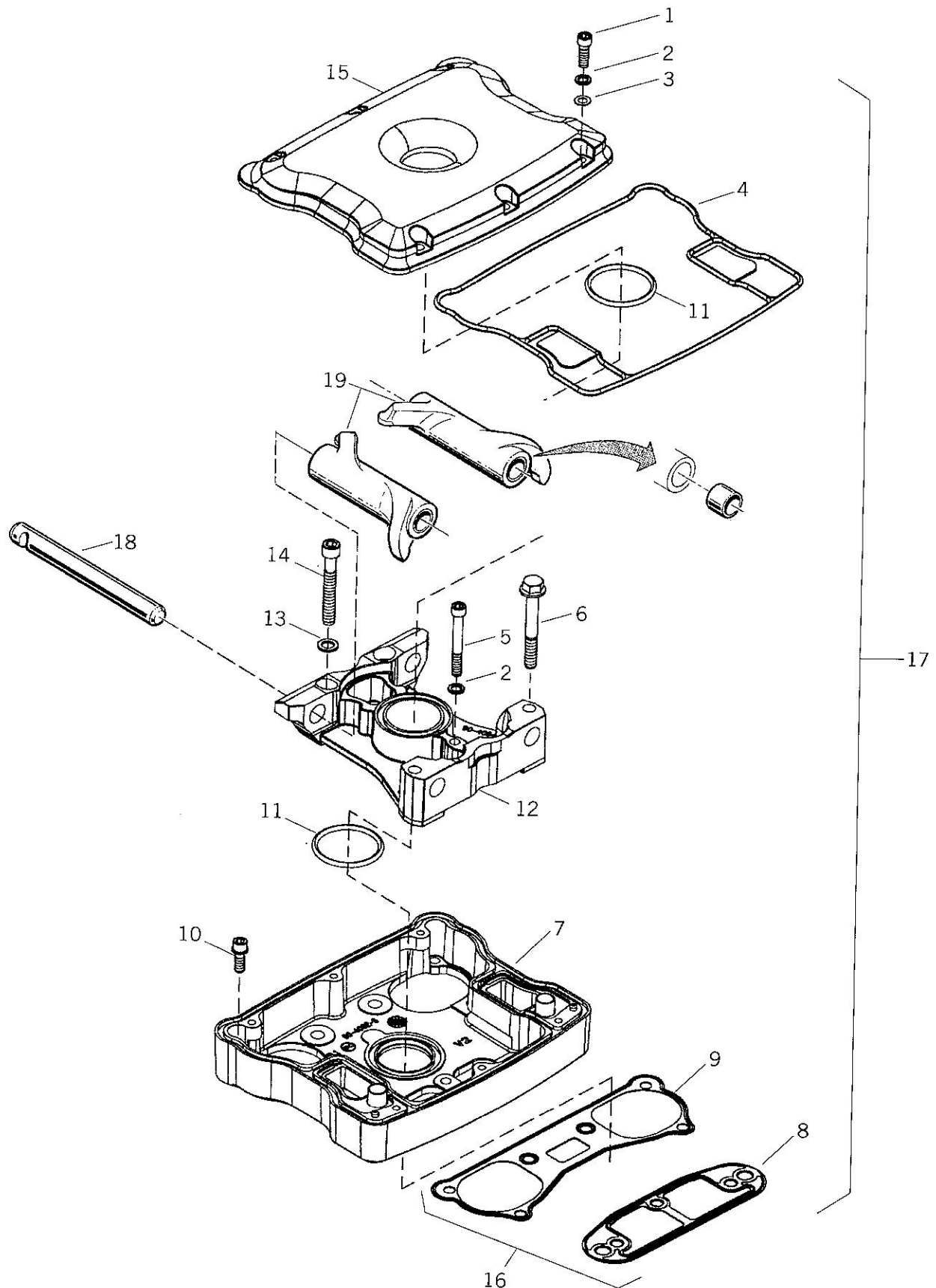


31 - Master Rebuild Kit (not shown)  
Includes: 4, 13, 16, 17, 18, 19, 21,  
22, 23, 25 & 26

32 - Gasket Rebuild Kit (not shown)  
Includes: 13, 16, 18, 19 & 26

| No. | Part         | Description                                        |
|-----|--------------|----------------------------------------------------|
| 1   | n/a.....     | Pump body assembly, cast - non replaceable         |
| 2   | 03-526 ..... | Pump cover assembly                                |
| 3   | 03-527 ..... | Idler Shaft                                        |
| 4   | 09-350 ..... | Seal, Drive Shaft                                  |
| 5   | 03-528 ..... | Soc hd Plug 1/8"-27                                |
| 6   | 03-529 ..... | Fitting 90°                                        |
| 7   | 03-530 ..... | Supply/return hose fitting 1/8"-27                 |
| 8   | 03-531 ..... | Soc hd plug 1/16"-27                               |
| 9   | 03-532 ..... | Slotted pan hd screw 10-32 x 1/4"                  |
| 10  | 03-533 ..... | Flat washer .192" x .400" x 1/32" (cast only)      |
| 11  | 03-534 ..... | Supply idler gear                                  |
| 12  | 03-535 ..... | Supply drive gear                                  |
| 13  | 03-536 ..... | External retaining ring .382" i.d. x .021" c       |
| 14  | 03-537 ..... | Return idler gear                                  |
| 15  | 03-538 ..... | Return drive gear                                  |
| 16  | 03-539 ..... | Drive shaft key                                    |
| 17  | 03-540 ..... | Drive shaft                                        |
| 18  | 09-357 ..... | Pump body gasket-Paper                             |
|     | 09-353 ..... | Pump body gasket-mylar                             |
| 19  | 09-352 ..... | Pump cover gasket-paper                            |
|     | 09-354 ..... | Pump cover gasket-mylar                            |
| 20  | 03-541 ..... | Check valve/relief valve cover screw               |
| 21  | 03-542 ..... | O-ring                                             |
| 22  | 03-543 ..... | Check valve spring                                 |
| 23  | 03-544 ..... | Check valve ball                                   |
| 24  | 03-545 ..... | Relief valve                                       |
| 25  | 03-546 ..... | Relief valve spring                                |
| 26  | 03-547 ..... | External retaining ring .366" i.d. x .025" tru-arc |
| 27  | 03-548 ..... | Bolt Hex 1/4"-20 x 1 1/2"                          |
| 28  | 03-549 ..... | Washer lock 1/4"                                   |
| 29  | 03-550 ..... | Washer flat 1/4" x 5/8" x 1/16"                    |
| 30  | 03-551 ..... | Pump drive gear 24th                               |
| 31  | 03-552 ..... | Master rebuilt kit paper std. Mylar by request     |
| 32  | 09-355 ..... | Gasket rebuild kit paper                           |
|     | 09-356 ..... | Gasket rebuild kit mylar                           |
| 33  | 03-553 ..... | SHCS 1/4"-20 x 2 1/4"                              |
| 34  | n/a.....     | Bolt, hex 1/4"-20 x 2 3/4"                         |
| 35  | 03-554 ..... | Pump body assembly Billet                          |
| 36  | 03-555 ..... | Pump cover assembly Billet                         |
| 37  | 00-196 ..... | Oil Pump Assembly, Complete, Billet                |

## ROCKER BOXES, DIE-CAST, POLISHED





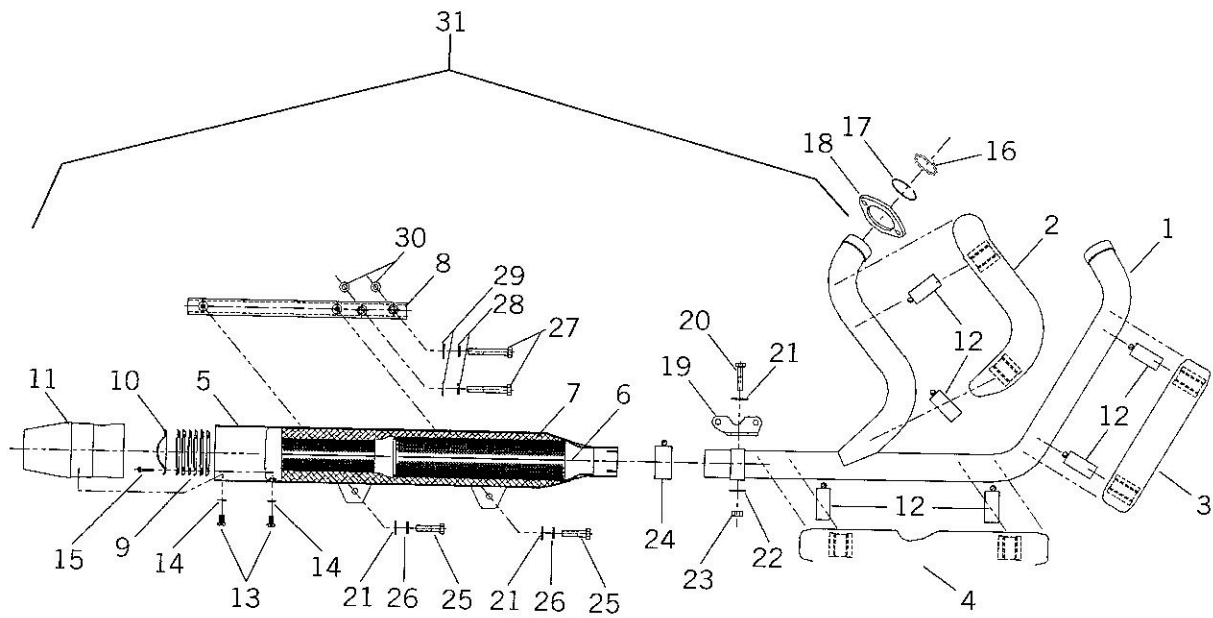
| No. | Part              | Description                                                                                             |
|-----|-------------------|---------------------------------------------------------------------------------------------------------|
| 1   | 08-001 .....      | SHCS, 1/4"-20 x 3/4", with lock patch                                                                   |
| 2   | 08-004 .....      | Washer, flat, 1/4"                                                                                      |
| 3   | 09-359 .....      | Washer, flat, rubber covered, 1/4"                                                                      |
| 4   | 09-363 .....      | Seal, gasket, rocker cover                                                                              |
| 5   | 08-031 .....      | SHCS, 1/4"-20 x 2", with lock patch                                                                     |
| 6   | 08-033 .....      | Bolt, hex, flange head, 5/16"-18 x 2 1/4"                                                               |
| 7   | 08-012 .....      | Base, die cast aluminum, polished                                                                       |
| 8   | 09-009 .....      | Gasket, bottom right rocker                                                                             |
| 9   | 09-010 .....      | Gasket, bottom rocker left                                                                              |
| 10  | 08-032 .....      | SHCS, 1/4"-20 x 1", with washer                                                                         |
| 11  | 09-360 .....      | O-ring, 1 7/8" o.d. x 1/8" thick                                                                        |
| 12  | 08-034 .....      | Support, rocker arm, die cast                                                                           |
| 13  | 08-005 .....      | Washer, flat, 5/16"                                                                                     |
| 14  | 08-003 .....      | SHCS, 5/16"-18 x 2 1/4"                                                                                 |
| 15  | 08-011 .....      | Rocker cover, die cast aluminum, polished                                                               |
| 16  | 09-362 .....      | Gasket kit – die cast rocker boxes, includes items 3,4,8,9,11                                           |
| 17  | 00-165 .....      | Rocker cover kit – die cast aluminum, polished, with gaskets, washers and hardware, includes items 1-15 |
| 18  | Rocker Arm Shafts |                                                                                                         |
|     | 01-199 .....      | Shaft, rocker arm                                                                                       |
|     | 01-198 .....      | Rocker arm shaft kit, qty of 4 shafts                                                                   |
| 19  | Rocker Arms       |                                                                                                         |
|     | 04-108 .....      | Rocker arm, front exhaust / rear intake                                                                 |
|     | 04-109 .....      | Rocker arm, front intake / rear exhaust                                                                 |
|     | 04-107 .....      | Rocker arm kit, qty of 4 arms                                                                           |



# **EXHAUST SYSTEM**

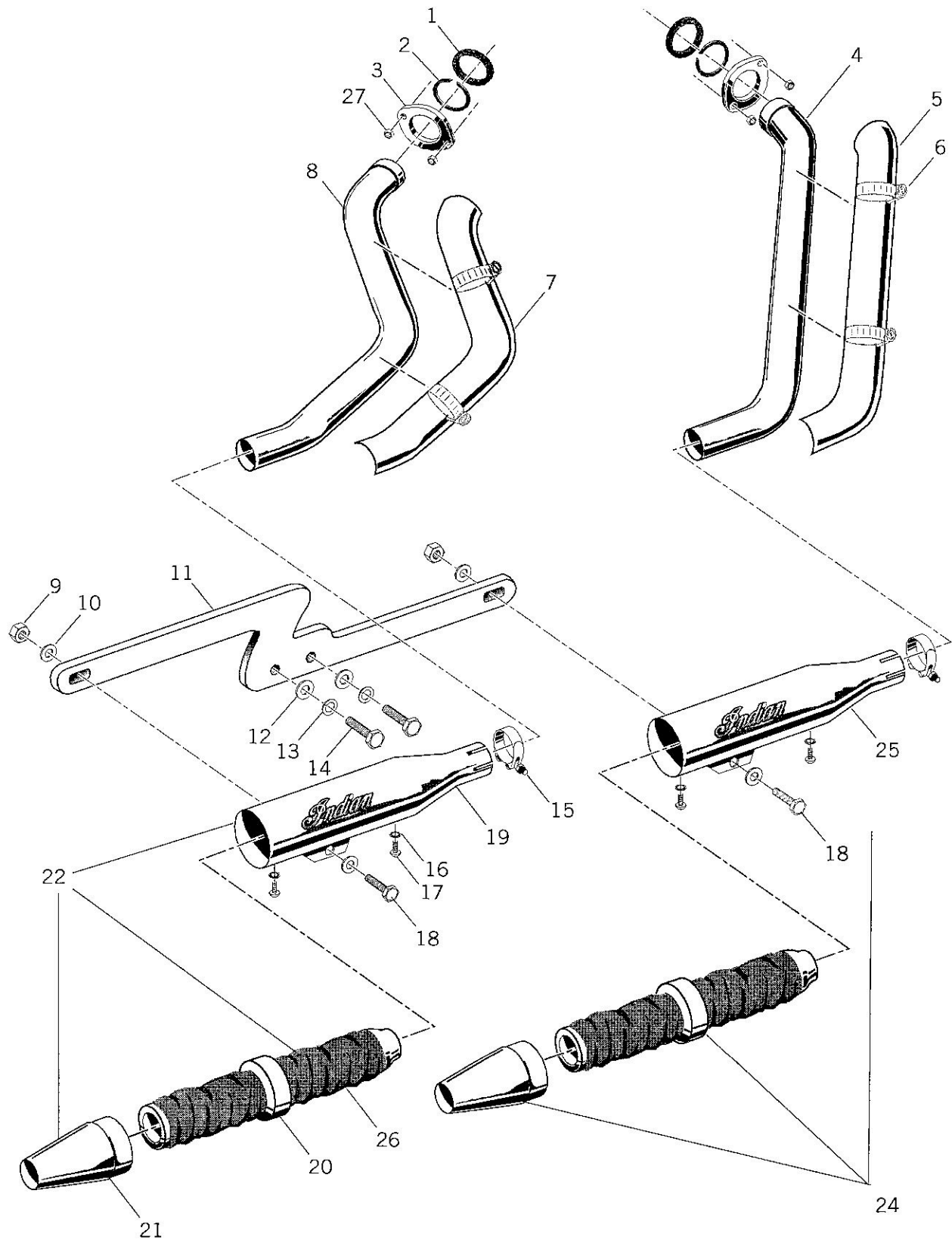
## **SECTION 9**

## EXHAUST SYSTEM (SPIRIT)



| No. | Part   | Description                     |
|-----|--------|---------------------------------|
| 1   | 37-400 | Headerpipe 2 into 1 Chrome      |
| 2   | 37-401 | Heatshield, REAR                |
| 3   | 37-402 | Heatshield, FRONT               |
| 4   | 37-403 | Heatshield, LOWER               |
| 5   | 37-404 | Muffler Body, Chrome            |
| 6   | 37-405 | Core, Assembly                  |
| 7   | 37-406 | Muffler, Packing                |
| 8   | 37-407 | Silencer, Bracket               |
| 9   | 37-408 | 3" Disc (Qty 6)                 |
| 10  | 37-409 | 3" End Cap                      |
| 11  |        |                                 |
| 12  | 37-411 | Hose Clamp #24                  |
| 13  | 37-412 | BHSCS 1/4"-20 X 1/2" SS         |
| 14  | 37-413 | Washer 1/4" Internal Lock SS    |
| 15  | 37-414 | SHCS 8-32 X 3/4" SS             |
| 16  | 37-205 | Gasket                          |
| 17  | 37-164 | Retaining Ring                  |
| 18  | 37-026 | Flange                          |
| 19  | 37-415 | Front Header Bracket            |
| 20  | 96-841 | Bolt Hex 5/16"-18 X 1"          |
| 21  | 96-896 | Washer, Flat 5/16"              |
| 22  | 96-911 | Washer, Large, Flat 5/16"       |
| 23  | 96-850 | Nut Hex 5/16" Nylock            |
| 24  | 37-416 | Clamp                           |
| 25  | 96-818 | Bolt Hex 5/16"-18 x 1 1/2"      |
| 26  | 96-905 | Washer Lock 5/16"               |
| 27  | 96-837 | Bolt Hex 3/8"-16 X 2 1/4"       |
| 28  | 96-904 | Washer Lock 3/8"                |
| 29  | 96-895 | Washer, Flat 3/8"               |
| 30  | 96-900 | Washer, Flat, Thick 3/8"        |
|     | 37-109 | Complete Exhaust System, Spirit |

## EXHAUST SYSTEM (SCOUT)

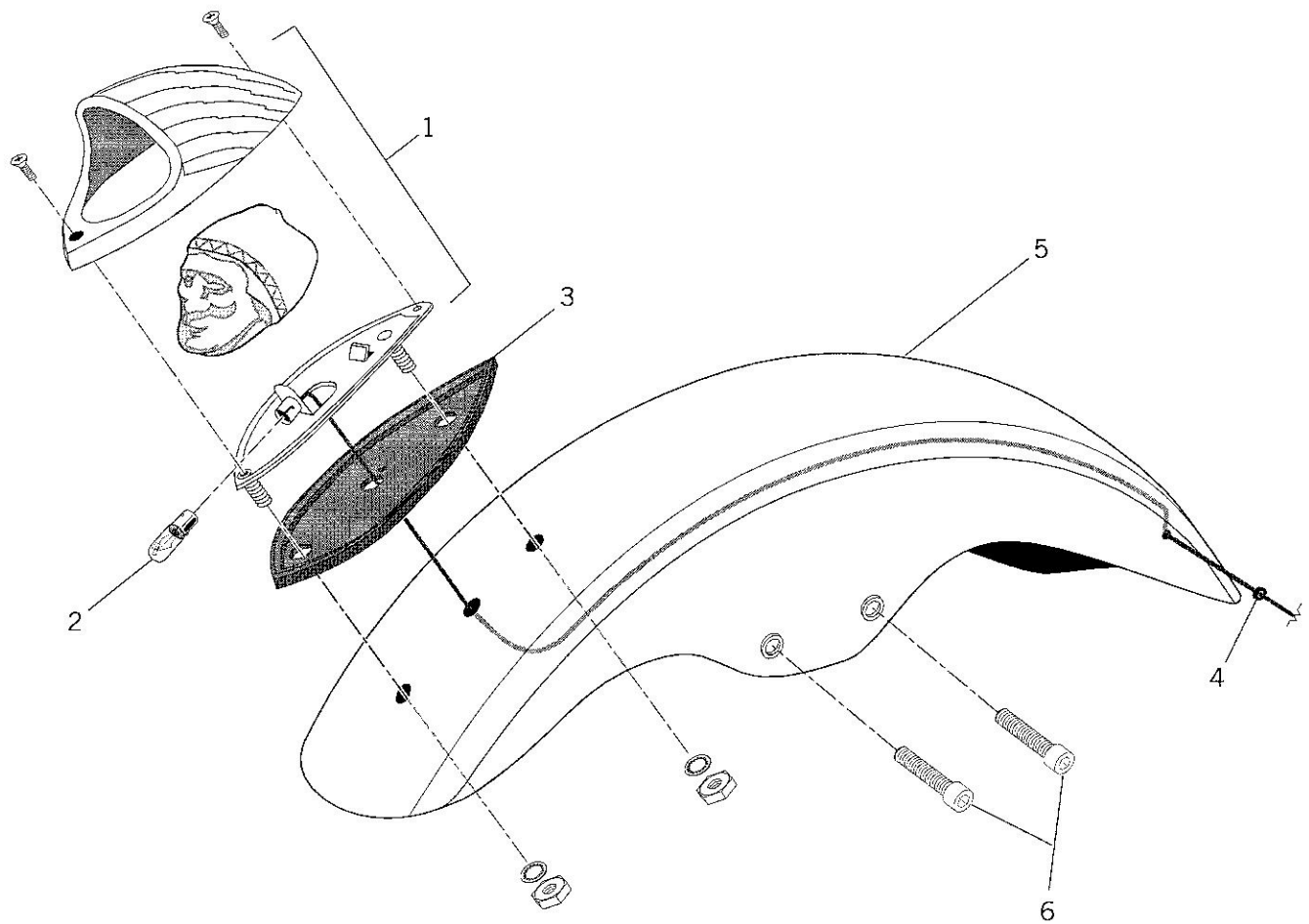


| No. | Part             | Description                                                           |
|-----|------------------|-----------------------------------------------------------------------|
| 1   | 37-205 .....     | Gasket                                                                |
| 2   | 37-164 .....     | Retaining ring, exhaust                                               |
| 3   | 37-026 .....     | Flange                                                                |
| 4   | 37-300 .....     | Exhaust pipe, front header                                            |
| 5   | 37-092 .....     | Heat shield, front                                                    |
| 6   | 37-411 .....     | Hose clamp, #24                                                       |
| 7   | 37-093 .....     | Heat shield, rear                                                     |
| 8   | 37-301 .....     | Exhaust pipe, rear header                                             |
| 9   | 97-110 .....     | Nut, hex, 5/16"-18, nylock                                            |
| 10  | 96-896 .....     | Washer, flat, 5/16"                                                   |
| 11  | Bracket, Exhaust |                                                                       |
|     | 37-100 .....     | Black                                                                 |
|     | 37-011 .....     | Red                                                                   |
|     | 37-012 .....     | White                                                                 |
|     | 37-013 .....     | Silver                                                                |
| 12  | 96-895 .....     | Washer, flat, 3/8", SAE, zinc                                         |
| 13  | 96-904 .....     | Washer, lock, 3/8"                                                    |
| 14  | 96-097 .....     | Bolt, hex, 3/8"-16 x 3/4", grade 5, zinc                              |
| 15  | 37-416 .....     | T-bolt clamp, 1 1/4"                                                  |
| 16  | 37-413 .....     | Washer, internal star, 1/4", stainless steel                          |
| 17  | n/a.....         | BHSCS, 1/4"-20 x 1/2", stainless steel                                |
| 18  | 96-841 .....     | Bolt, hex, 5/16"- 18 x 1", grade 5, zinc                              |
| 19  | n/a.....         | Muffler body, chrome, rear                                            |
| 20  | n/a.....         | Muffler core                                                          |
| 21  | n/a.....         | End cap, tapered, chrome                                              |
| 22  | 37-302 .....     | Muffler, complete (19, 20, 21 & 26), rear                             |
| 23  | 37-124 .....     | Complete system with mounting hardware (does not include 1, 2, 3, 11) |
| 24  | n/a.....         | Muffler, Complete Front (20, 21, 24 & 26)                             |
| 25  | n/a.....         | Muffler, Body, Chrome, Front                                          |
| 26  | .....            | Packing, fiberglass                                                   |
| 27  | 08-626 .....     | Nut, hex, 5/16"-18, metal lock                                        |

# **FENDERS**

## **SECTION 10**

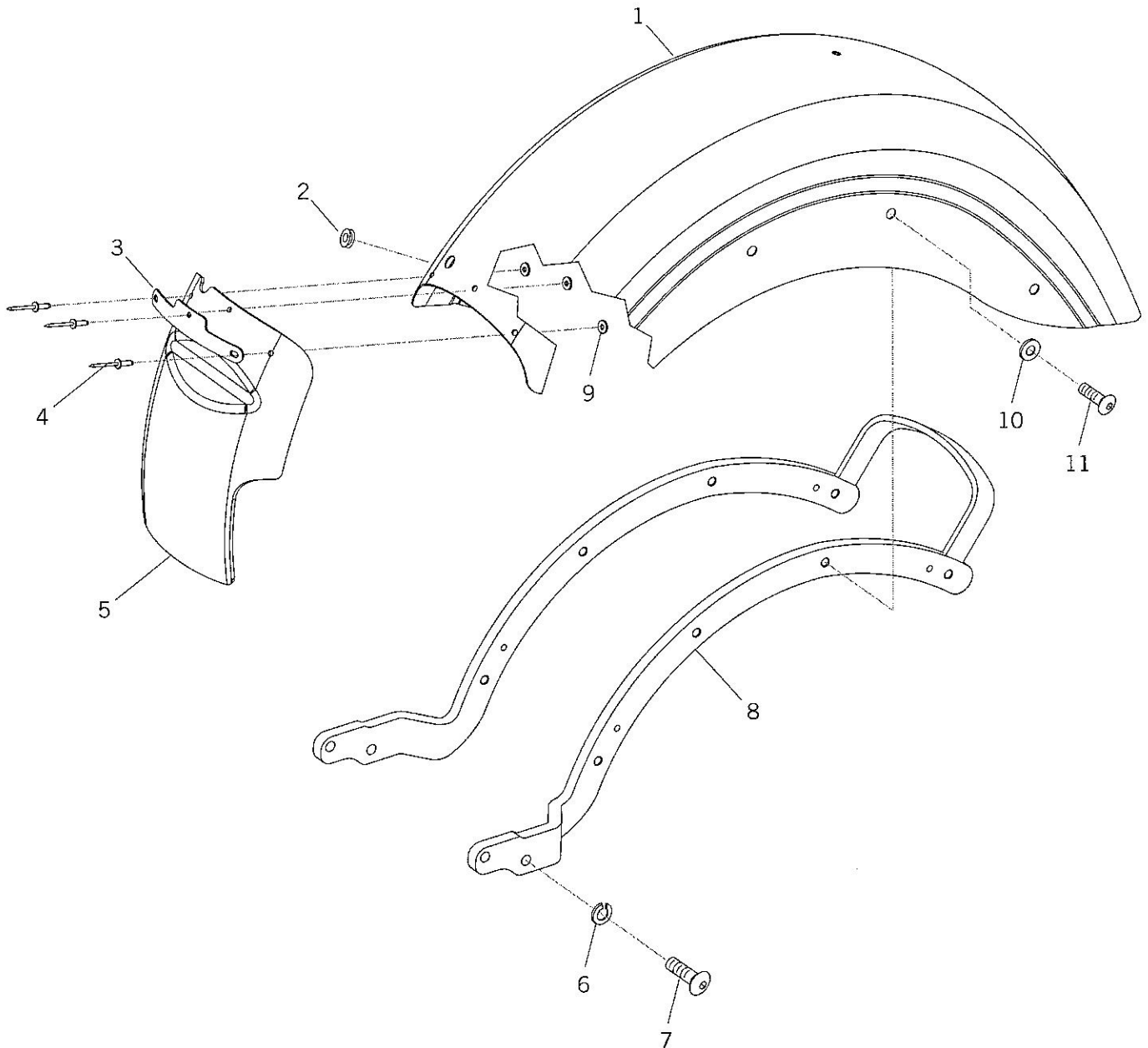
## FRONT FENDER (SCOUT)





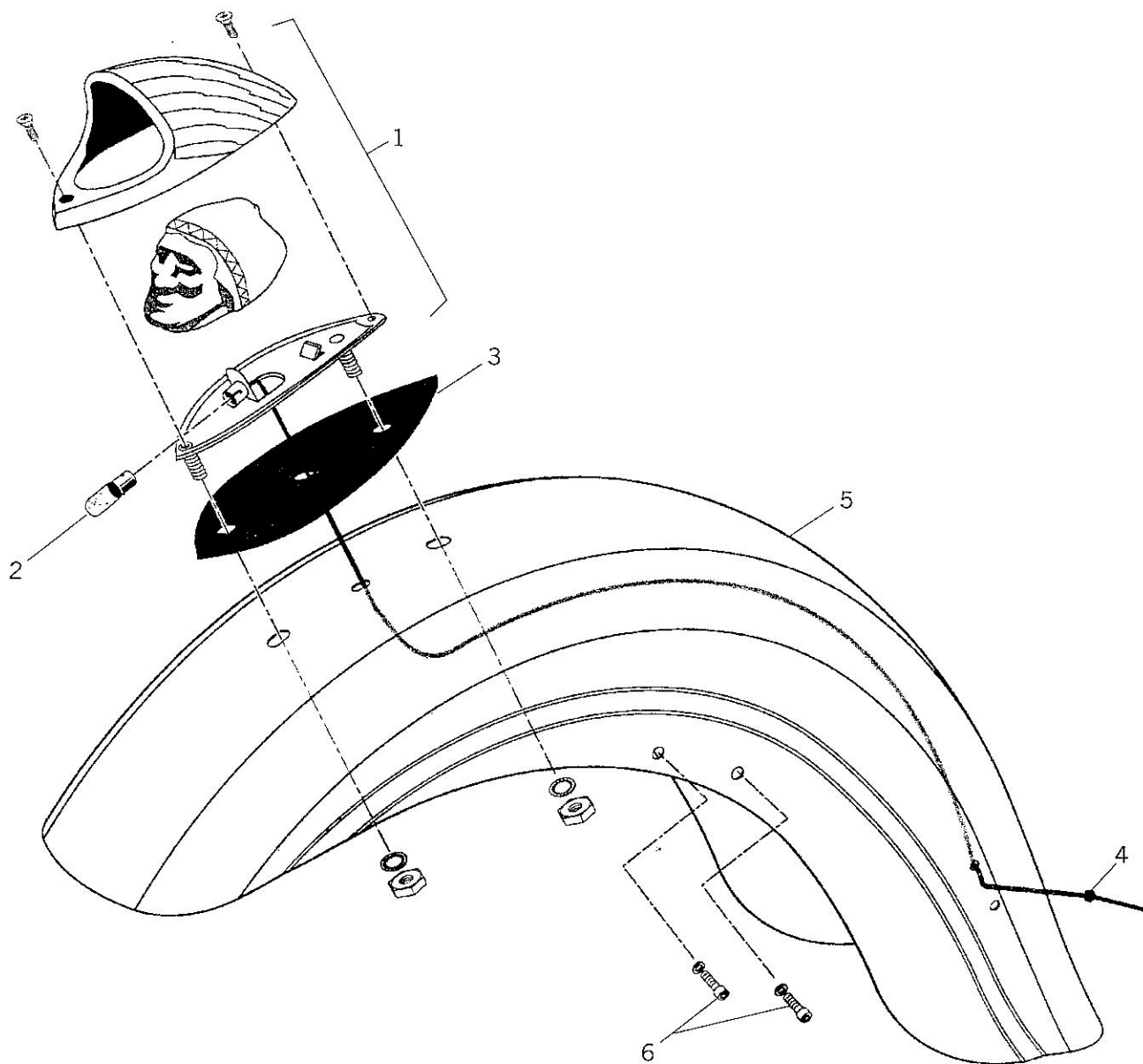
| No. | Part                         | Description                            |
|-----|------------------------------|----------------------------------------|
| 1   | 66-037 .....                 | Light, front fender, new style         |
| 2   | 66-015 .....                 | Bulb, front light (10 pack)            |
| 3   | 09-033 .....                 | Rubber gasket                          |
| 4   | 41-285 .....                 | Grommet, 1/8"                          |
| 5   | <b>Front fender by color</b> |                                        |
|     | 26-394 .....                 | Black                                  |
|     | 26-395 .....                 | Silver, light                          |
|     | 26-396 .....                 | Cobalt blue                            |
|     | 89-229 .....                 | Candy apple red                        |
|     | 89-256 .....                 | White                                  |
|     | 89-296 .....                 | Red                                    |
|     | 89-433 .....                 | Black with fading hot rod flames       |
|     | 89-434 .....                 | White/Silver tribal                    |
|     | 89-441 .....                 | Black with chrome illusion flames      |
| 6   | 96-873 .....                 | Screw, socket head cap, 5/16"-18 x 1½" |

## REAR FENDER (SCOUT)



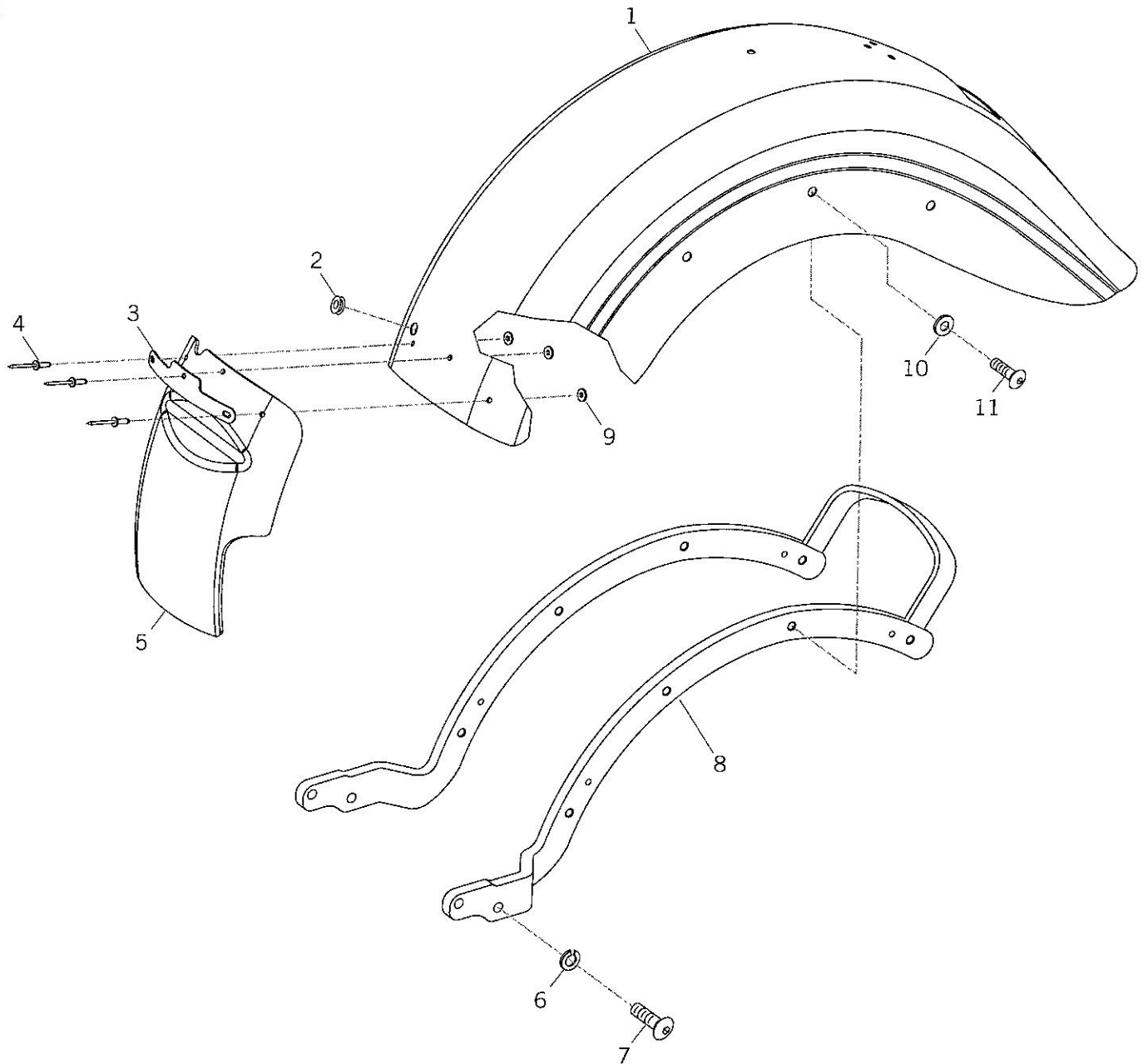
| No. | Part               | Description                       |
|-----|--------------------|-----------------------------------|
| 1   | <b>Rear fender</b> |                                   |
|     | 89-225 .....       | Black                             |
|     | 89-226 .....       | Light Silver                      |
|     | 89-227 .....       | Candy Apple Red                   |
|     | 89-228 .....       | Cobalt Blue                       |
|     | 89-257 .....       | Pearl White                       |
|     | 89-297 .....       | Solid Red                         |
|     | 89-438 .....       | Black with fading hot rod flames  |
|     | 89-439 .....       | White/Silver, tribal              |
|     | 89-442 .....       | Black with chrome illusion flames |
| 2   | 96-123 .....       | Grommet, 7/16"                    |
| 3   | 89-309 .....       | Splash guard strap                |
| 4   | 96-194 .....       | Pop rivet, 3/16"                  |
| 5   | 90-598 .....       | Splash guard                      |
| 6   | 96-909 .....       | Washer, lock, internal star, 1/2" |
| 7   | 96-199 .....       | SHCS, 1/2"-13 x 1 1/8", chrome    |
| 8   | <b>Strut</b>       |                                   |
|     | 90-474 .....       | Black                             |
|     | 90-634 .....       | Red                               |
|     | 90-633 .....       | White                             |
|     | 90-635 .....       | Silver                            |
| 9   | 96-333 .....       | Washer, flat, aluminum, 3/16"     |
| 10  | 96-999 .....       | Washer, flat, 3/8", chrome        |
| 11  | 97-080 .....       | BHSCS, 3/8"-16 x 3/4", chrome     |

## FRONT FENDER (SPIRIT)



| No. | Part                | Description                       |
|-----|---------------------|-----------------------------------|
| 1   | 66-037 .....        | Light, front fender, new style    |
| 2   | 66-015 .....        | Bulb, front fender (10 pack)      |
| 3   | 09-033 .....        | Rubber gasket                     |
| 4   | 41-285 .....        | Grommet, 1/8" i.d.                |
| 5   | <b>Front fender</b> |                                   |
|     | 26-329 .....        | Black                             |
|     | 26-337 .....        | Medium silver                     |
|     | 89-298 .....        | Black/Red                         |
|     | 89-300 .....        | Black/Silver                      |
|     | 89-304 .....        | Red/Cream                         |
|     | 89-431 .....        | Black with chrome illusion flames |
|     | 89-432 .....        | Deep red with pearl flames        |
| 6   | 96-142 .....        | SHCS, 5/16"-18 x 7/8"             |

## REAR FENDER (SPIRIT)

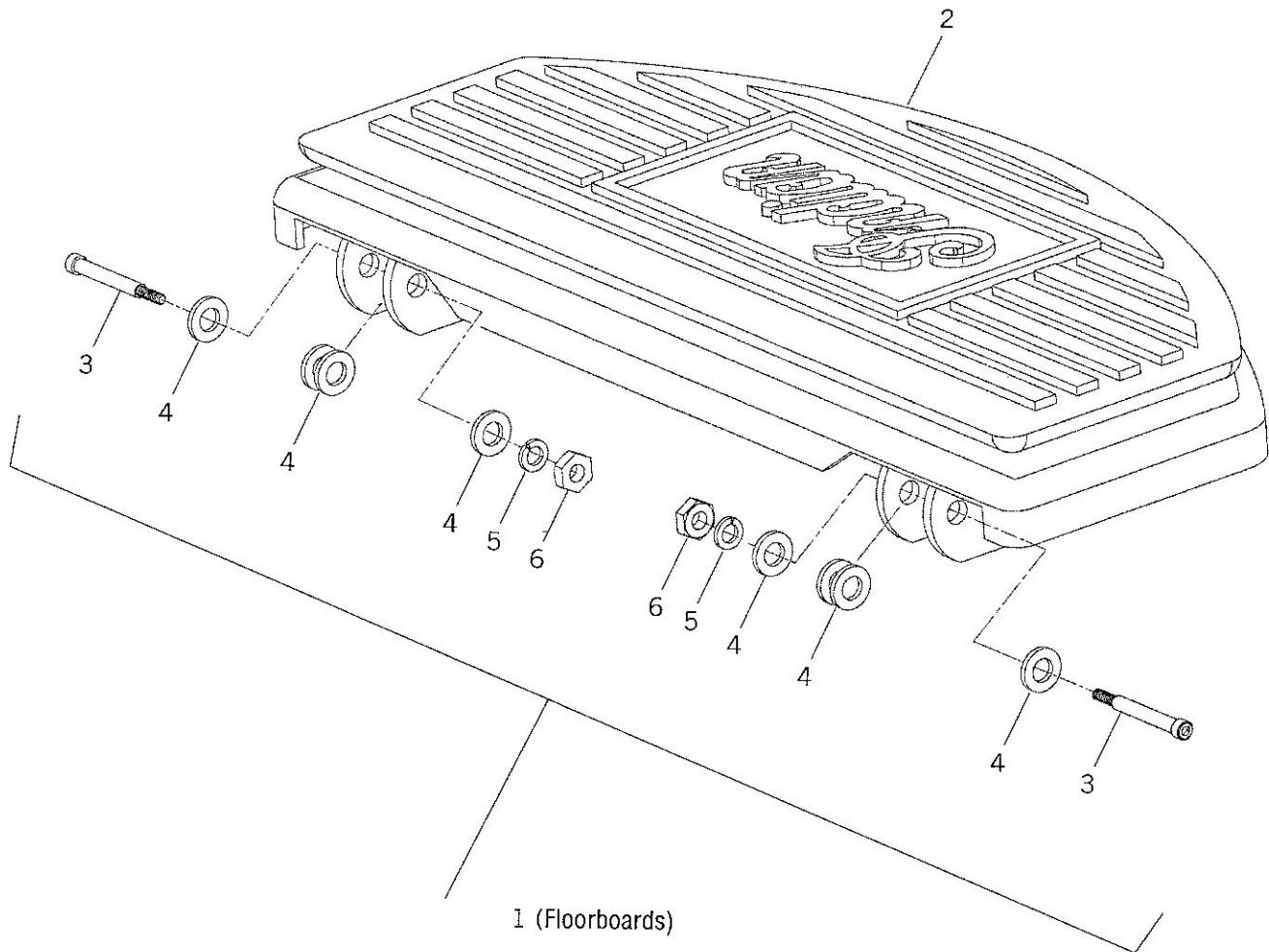


| No. | Part               | Description                       |
|-----|--------------------|-----------------------------------|
| 1   | <b>Rear fender</b> |                                   |
|     | 26-331 .....       | Black                             |
|     | 26-339 .....       | Medium Silver                     |
|     | 89-299 .....       | Black/Red                         |
|     | 89-301 .....       | Black/Silver                      |
|     | 89-303 .....       | Black/Cream                       |
|     | 89-305 .....       | Red/Cream                         |
|     | 89-435 .....       | Black with chrome illusion flames |
|     | 89-436 .....       | Deep red with pearl flames        |
| 2   | 96-123 .....       | Grommet, 7/16"                    |
| 3   | 89-309 .....       | Splash guard strap                |
| 4   | 96-194 .....       | Pop rivet, 3/16"                  |
| 5   | 90-598 .....       | Splash guard                      |
| 6   | 96-909 .....       | Washer, lock, internal star, 1/2" |
| 7   | 96-199 .....       | SHCS, 1/2"-13 x 1 1/8", chrome    |
| 8   | 90-474 .....       | Strut, black                      |
| 9   | 96-333 .....       | Washer, flat, aluminum, 3/16"     |
| 10  | 96-999 .....       | Washer, flat, 3/8", chrome        |
| 11  | 97-080 .....       | BHSCS, 3/8"-16 x 3/4", chrome     |



# **FLOORBOARDS**

**SECTION 11**

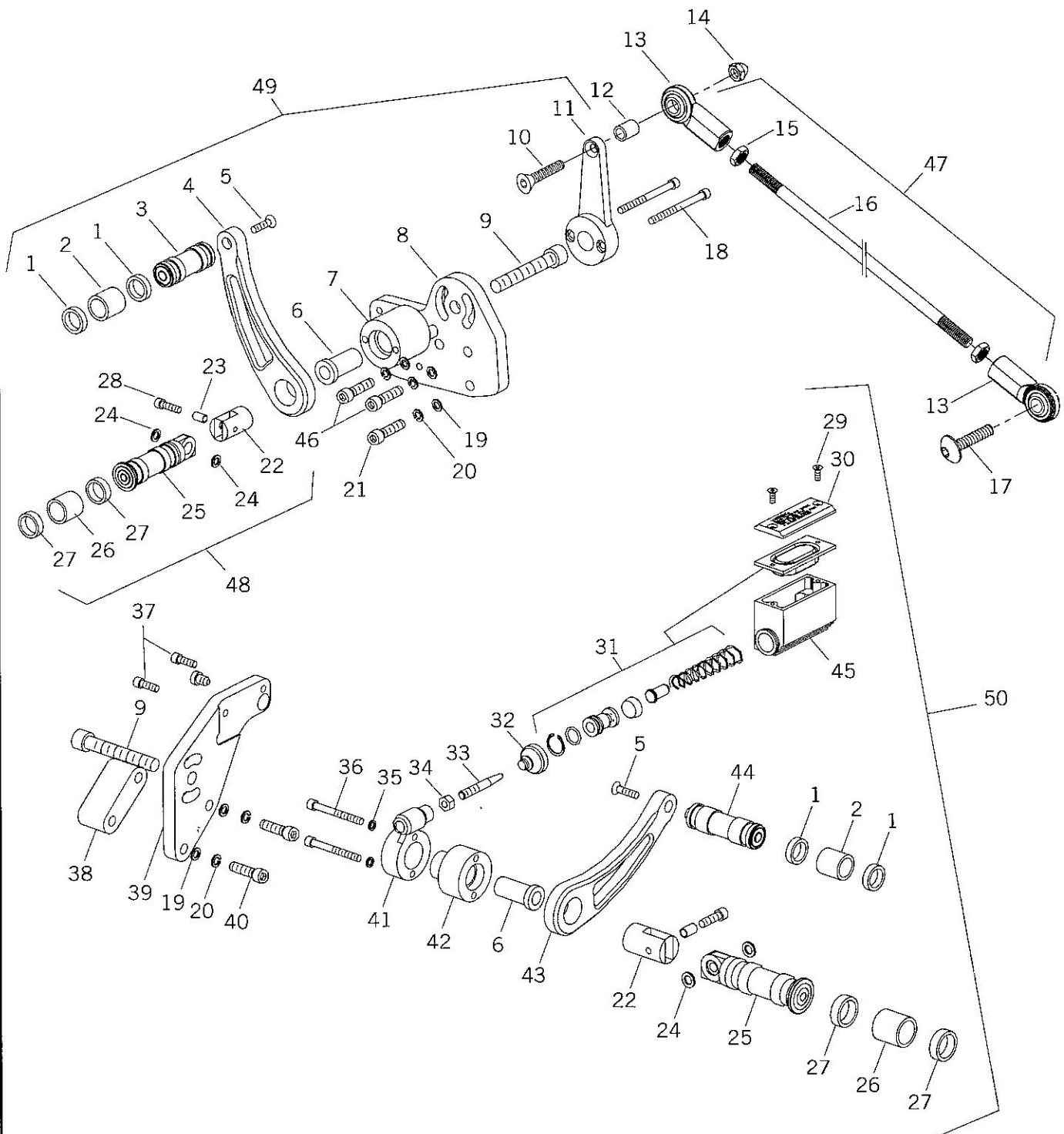


| No. | Part         | Description                                                                   |
|-----|--------------|-------------------------------------------------------------------------------|
| 1   | n/a.....     | Floorboards For Polished Controls no logo,<br>Replace with 46-002             |
| 2   | 46-002 ..... | Floorboards With Hardware For Polished & Black<br>Anodized Controls with logo |
| 3   | 96-831 ..... | Shoulder Bolt, 10-24 x 1 1/2"                                                 |
| 4   | 96-916 ..... | 1/4" A.N. Washer                                                              |
| 5   | 96-901 ..... | #10 Lock Washer                                                               |
| 6   | 96-862 ..... | 10-24 Nut                                                                     |

# **FOOT CONTROLS**

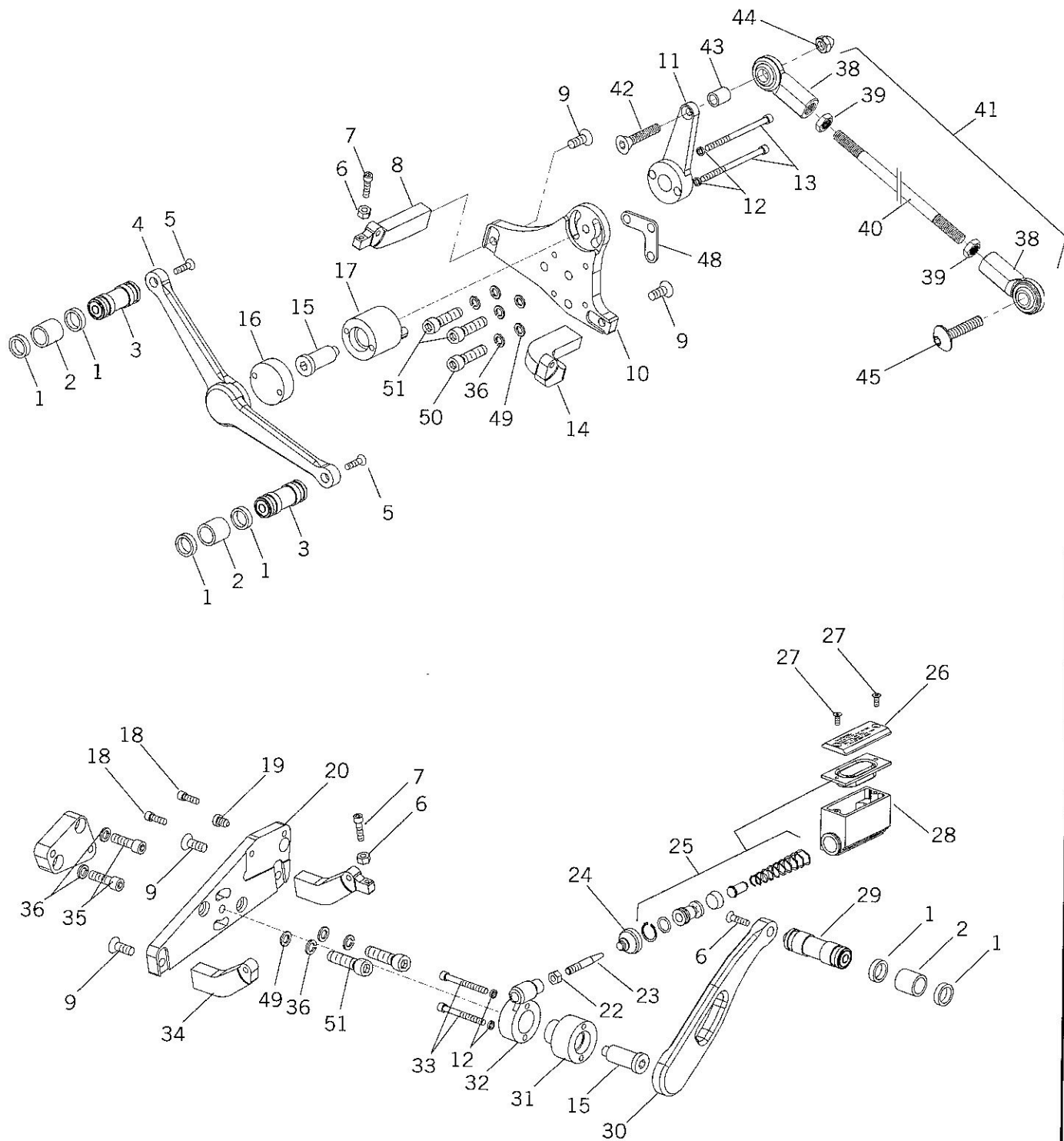
## **SECTION 12**

## SCOUT FORWARD FOOT CONTROLS W/FOLDING PEGS



| No. | Part   | Description                                                             |
|-----|--------|-------------------------------------------------------------------------|
| 1   | 41-307 | Sleeve, neoprene, 3/4" x 1/4"                                           |
| 2   | 41-306 | Sleeve, neoprene, 3/4" x 1"                                             |
| 3   | 41-315 | Standard control tip polished                                           |
| 4   | 41-325 | Shift arm, polished                                                     |
| 5   | 96-147 | FHSCS, 1/4"-20 X 1"                                                     |
| 6   | 41-322 | Axle, S.S.                                                              |
| 7   | 41-332 | Shift arm spacer                                                        |
| 8   | 41-077 | Side shaft mounting bracket, black anodized                             |
| 9   | 96-238 | SHCS, 1/2"-13 x 2 3/4"                                                  |
| 10  | 97-125 | FHSCS, 5/16"-24 x 1 3/4"                                                |
| 11  | 41-328 | Shift linkage lever, polished                                           |
| 12  | 41-205 | Spacer, 5/16" id x 1/2" od x 1/2" length                                |
| 13  | 49-305 | Heim joint, 5/16"                                                       |
| 14  | 96-864 | Nut, acorn, 5/16"-24, chrome                                            |
| 15  | 96-848 | Nut, jam, 5/16"-24                                                      |
| 16  | 49-198 | Shift rod, 11 1/2"                                                      |
| 17  | 96-799 | BHSCS, 5/16"-24 x 1", chrome                                            |
| 18  | 96-273 | SHCS, 1/4"-20 x 3"                                                      |
| 19  | 96-895 | Washer, flat, 3/8"                                                      |
| 20  | 96-904 | Washer, lock, 3/8"                                                      |
| 21  | 96-064 | SHCS, 3/8"-16 x 1 1/4"                                                  |
| 22  | 41-063 | Clevis                                                                  |
| 23  | 41-062 | Bushing, buddy peg                                                      |
| 24  | 41-068 | Pedal pivot, teflon                                                     |
| 25  | 41-061 | Foot peg, polished                                                      |
| 26  | 41-304 | Sleeve, neoprene, 1" x 1 1/4"                                           |
| 27  | 41-305 | Sleeve, neoprene, 3/8" x 1"                                             |
| 28  | 96-233 | FHCS, 1/4"-20 x 1"                                                      |
| 29  | 96-152 | FHSCS, 10-24 x 1/2"                                                     |
| 30  | 41-241 | Master cylinder lid                                                     |
| 31  | 51-010 | Master cylinder rebuild kit                                             |
| 32  | 41-240 | Brake actuator boot                                                     |
| 33  | 41-239 | Brake actuator rod                                                      |
| 34  | 96-850 | Nut, hex, 5/16"                                                         |
| 35  | 96-150 | Washer, lock, 1/4", high collar                                         |
| 36  | 96-153 | SHCS, 1/4"-20 x 2 1/4"                                                  |
| 37  | 97-121 | SHCS, 1/4"-20 x 3/4"                                                    |
| 38  | Spacer |                                                                         |
|     | 41-013 | Black                                                                   |
|     | 41-056 | White                                                                   |
|     | 41-057 | Red                                                                     |
|     | 41-058 | Silver                                                                  |
| 39  | 41-076 | Brake mount bracket, polished                                           |
| 40  | 96-266 | SHCS, 3/8"-16 x 2 1/2"                                                  |
| 41  | 41-340 | Pivot assembly, polished                                                |
| 42  | 41-339 | Brake lever spacer, polished                                            |
| 43  | 41-317 | Brake lever, polished                                                   |
| 44  | 21-242 | Brake tip, polished                                                     |
| 45  | 41-241 | Master cylinder body                                                    |
| 46  | 97-130 | SHCS, 3/8"-16 1 1/2"                                                    |
| 47  | 49-208 | Shift rod assembly, 14", center-to-center is 15 3/4", includes 13,15,16 |
| 48  | 41-060 | Folding pegs, assembly, set of 2, includes 22,23,24,25,26,27,28         |
| 49  | 41-078 | Left side shift assembly                                                |
| 50  | 41-079 | Right side brake assembly                                               |

## SPIRIT FORWARD FOOT CONTROLS W/FOOT BOARDS



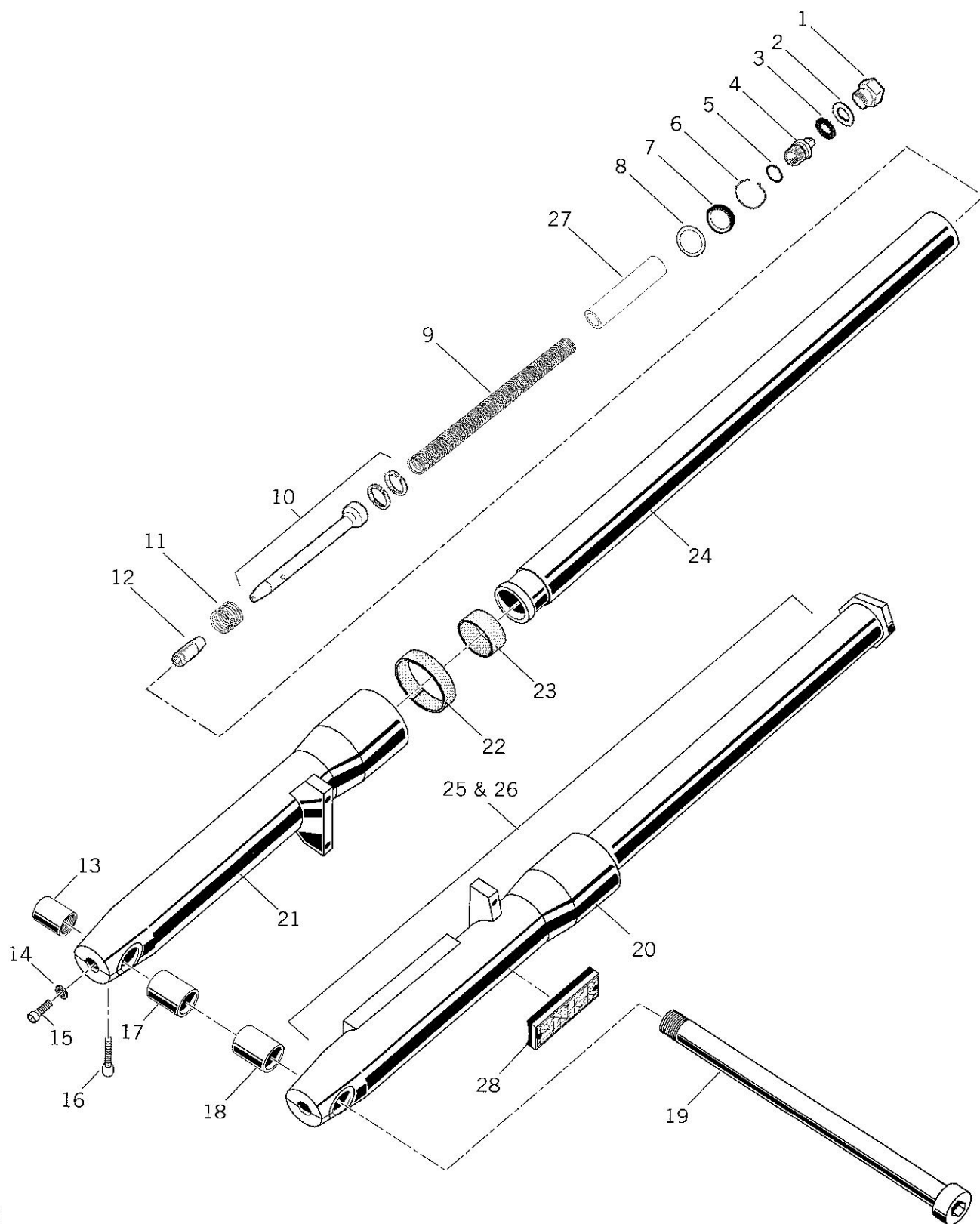


| No. | Part   | Description                                                                         |
|-----|--------|-------------------------------------------------------------------------------------|
| 1   | 41-307 | Neoprene Sleeve 3/4" x 1/4"                                                         |
| 2   | 41-306 | Neoprene Sleeve 3/4" x 1"                                                           |
| 3   | 41-315 | Peg, Shift Lever                                                                    |
| 4   | 41-325 | F/B Heel toe Shifter Polished                                                       |
| 5   | 96-147 | 1/4"-20 x 1" FHCS                                                                   |
| 6   | 96-853 | 1/4"-20 Hex Nut                                                                     |
| 7   | 96-148 | 1/4"-20 x 1" SHCS                                                                   |
| 8   | 41-326 | F/B Shift Front Mount Assy Anodized                                                 |
| 9   | 96-149 | 3/8"-16 x 1" FHCS                                                                   |
| 10  | 41-327 | F/B Shift Mount Bracket Anodized                                                    |
| 11  | 41-328 | Shift Linkage Lever Polished                                                        |
| 12  | 96-150 | 1/4" HiClr Washer Z                                                                 |
| 13  | 96-151 | 1/4"-20 x 4" SHCS                                                                   |
| 14  | 41-329 | F/B Shift Rear Mount Brkt Anodized                                                  |
| 15  | 41-330 | Pivot Axle                                                                          |
| 16  | 41-331 | F/B Heel Toe Spacer Polished                                                        |
| 17  | 41-332 | Shift Pivot Spacer                                                                  |
| 18  | 97-121 | 1/4"-20 x 3/4" SHCS                                                                 |
| 19  | N/A    | Plastic Plug                                                                        |
| 20  | 41-333 | F/B Brake Mount Bracket Anodized                                                    |
| 21  | 41-334 | F/B Brake Front Mount Assy Anodized                                                 |
| 22  | 96-850 | 5/16" Hex Nut                                                                       |
| 23  | 41-239 | Brake Actuator Rod                                                                  |
| 24  | 41-240 | Brake Actuator Boot                                                                 |
| 25  | 51-010 | Master Cylinder Rebuild Kit                                                         |
| 26  | 41-241 | Master Cylinder Lid                                                                 |
| 27  | 96-152 | 10-24 x 1/2" FHCS                                                                   |
| 28  | 55-515 | Master Cylinder Assembly (24, 25, 26, 27, 28)                                       |
| 29  | 41-242 | Brake Tip Polished                                                                  |
| 30  | 41-338 | F/B Brake Lever Polished                                                            |
| 31  | 41-339 | F/B Brake Lever Spacer Polished                                                     |
| 32  | 41-340 | Pivot Assembly Polished                                                             |
| 33  | 96-153 | 1/4"-20 x 2 1/4" SHCS                                                               |
| 34  | 41-341 | F/B Brake Rear Mount Anodized                                                       |
| 35  | 96-154 | 3/8"-16 x 1 1/4" SHCS                                                               |
| 36  | 96-904 | Washer, Lock, 3/8"                                                                  |
| 37  | 41-342 | F/B Brake Bracket Spacer                                                            |
| 38  | 49-305 | 5/16" Hiem Joint                                                                    |
| 39  | 96-848 | Nut, Jam 5/16"-24                                                                   |
| 40  | 49-198 | Shift Rod 1 1/2"                                                                    |
| 41  | 49-205 | Shift Rod Assembly 1 1/2" (includes 38, 39, 40) Center to Center distance = 13 1/2" |
| 42  | 97-125 | FHCS, 5/16-24 x 1 1/4"                                                              |
| 43  | 41-205 | Spacer, 5/16" i.d. x 1/2" o.d. x 1/2" length                                        |
| 44  | 96-864 | Nut, Acorn, 5/16-24, Chrome                                                         |
| 45  | 96-799 | BHCS 5/16-24 x 1", Chrome                                                           |
| 46  | 41-071 | Left Control Assembly                                                               |
| 47  | 41-072 | Right Control Assembly                                                              |
| 48  | 41-201 | Spacer, 1/4" thick                                                                  |
| 49  | 96-895 | Washer, Flat, 3/8"                                                                  |
| 50  | 96-062 | SHCS, 3/8"-16 x 1 1/2"                                                              |
| 51  | 96-063 | SHCS, 3/8"-16 x 1 1/4"                                                              |

# **FORKS**

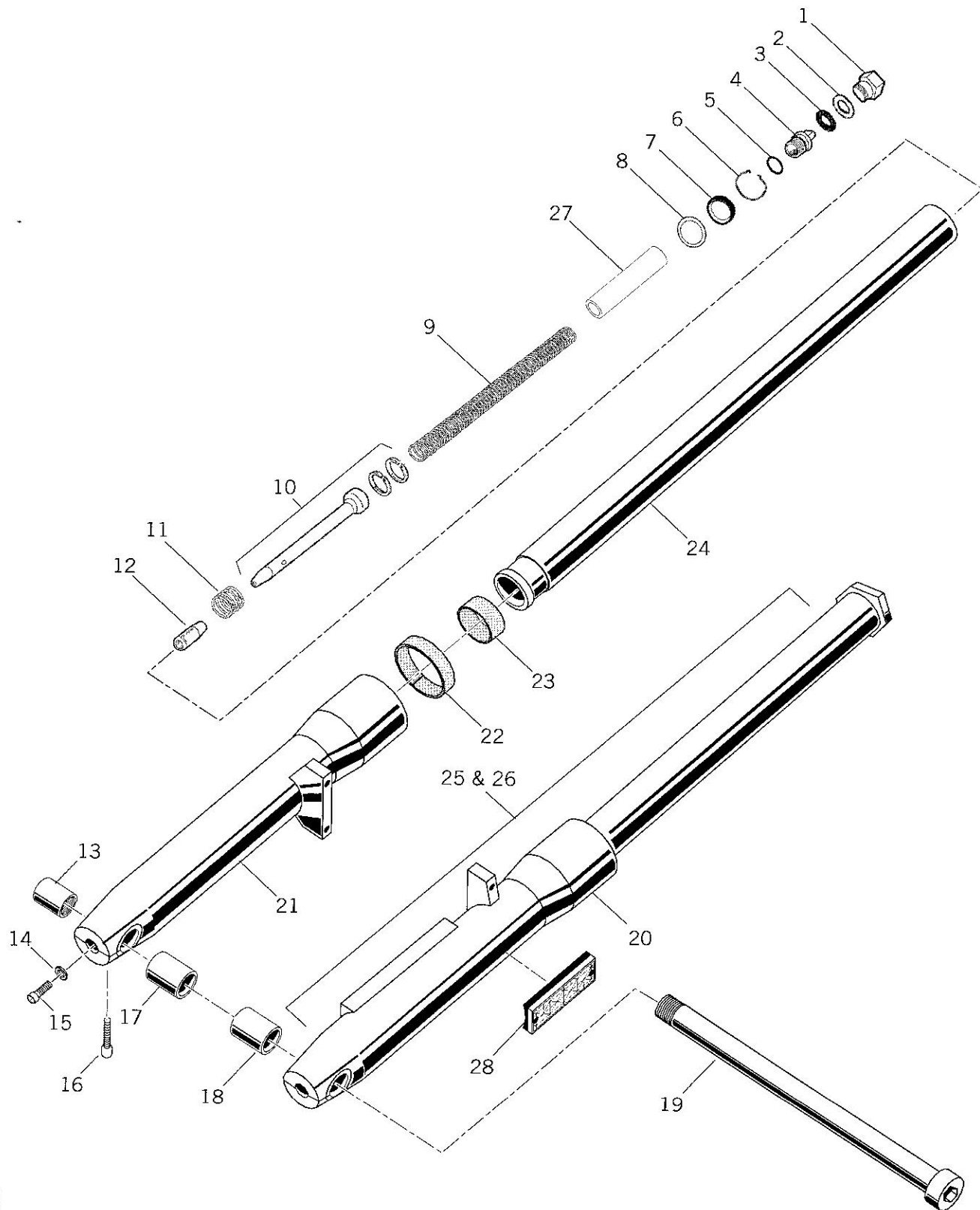
## **SECTION 13**

## FRONT FORKS (SCOUT)



| No. | Part         | Description                           |
|-----|--------------|---------------------------------------|
| 1   | 31-091 ..... | Cap, Slider Tube                      |
| 2   | 31-090 ..... | Spacer                                |
| 3   | 31-089 ..... | Oil Seal, Fork Tube Plug              |
| 4   | 31-088 ..... | Plug, Fork Tube                       |
| 5   | .....        | O-ring, Slider Tube Plug              |
| 6   | .....        | Retaining Ring, Oil Seal              |
| 7   | 31-141 ..... | Oil Seal                              |
| 8   | .....        | Spacer, oil seal                      |
| 9   | 33-181 ..... | Spring                                |
| 10  | .....        | Damper tube with nylon seal           |
| 11  | .....        | Spring, top out                       |
| 12  | .....        | Cone, bottoming                       |
| 13  | 31-154 ..... | Nut, axle                             |
| 14  | 33-204 ..... | Washer, flat, copper crush, 5/16"     |
| 15  | .....        | SHCS, 8mm-1.25" x 25mm                |
| 16  | 96-875 ..... | SHCS, 5/16"-18 x 1 1/4"               |
| 17  | 32-114 ..... | Spacer, 1.68" length                  |
| 18  | 90-365 ..... | Spacer, 1.75" length                  |
| 19  | 31-138 ..... | Axle                                  |
| 20  | .....        | Fork slider, left, polished, Scout    |
| 21  | .....        | Fork slider, right, polished, Scout   |
| 22  | .....        | Bushing, lower                        |
| 23  | .....        | Bushing, upper                        |
| 24  | .....        | Tube, fork                            |
| 25  | 31-191 ..... | Assembly, left fork, polished, Scout  |
| 26  | 31-192 ..... | Assembly, right fork, polished, Scout |
| 27  | .....        | Spacer, Preload, 4 1/2"               |
| 28  | 30-050 ..... | Reflector                             |

## FORKS – FRONT FORKS (SPIRIT)



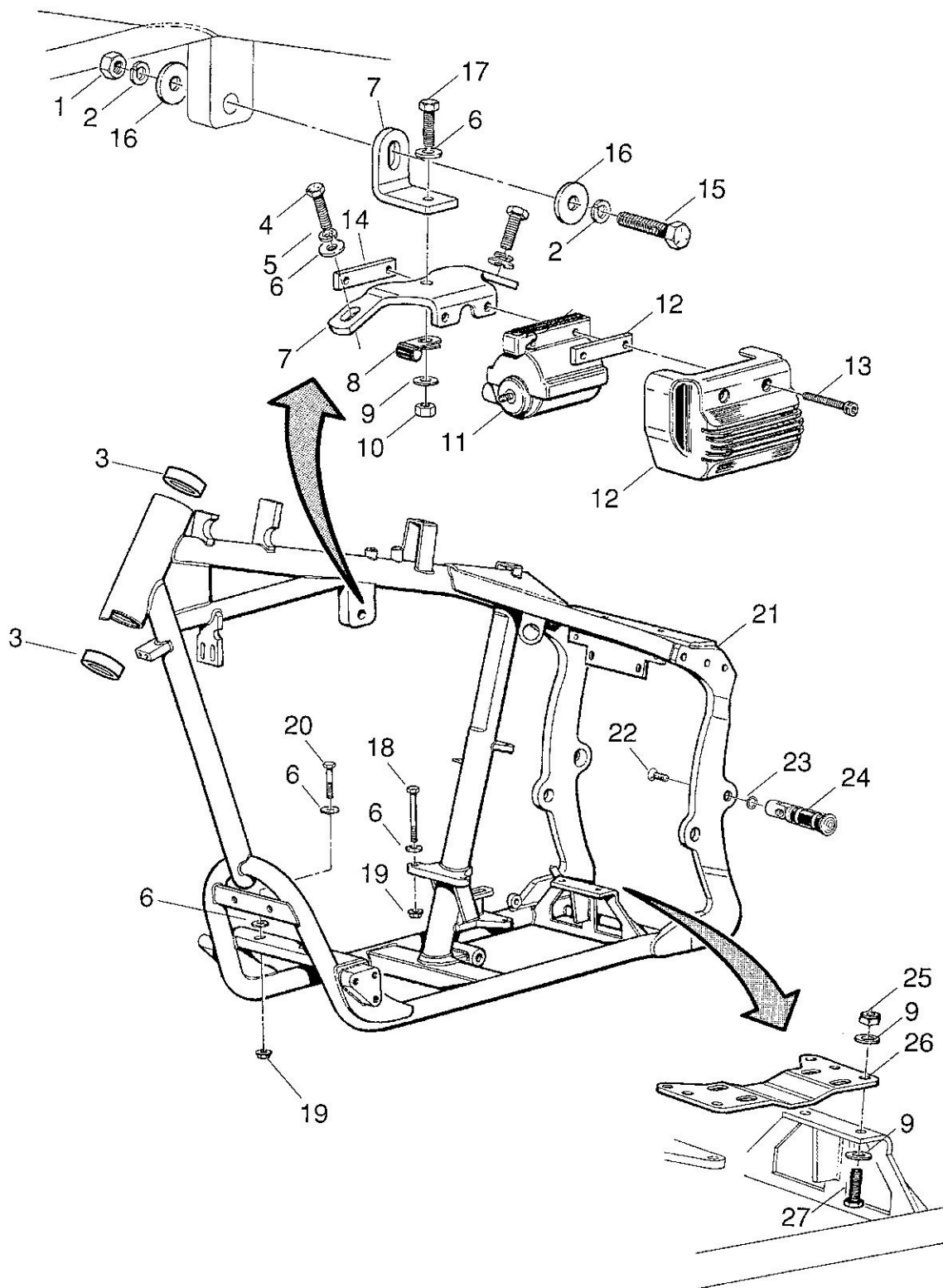
| No. | Part         | Description                                      |
|-----|--------------|--------------------------------------------------|
| 1   | 31-091 ..... | Cap, Slider Tube                                 |
| 2   | 31-090 ..... | Spacer                                           |
| 3   | 31-089 ..... | Oil Seal, Fork Tube Plug                         |
| 4   | 31-088 ..... | Plug, Fork Tube                                  |
| 5   | .....        | O-ring, Slider Tube Plug                         |
| 6   | .....        | Retaining Ring, Oil Seal                         |
| 7   | 31-141 ..... | Oil Seal                                         |
| 8   | .....        | Spacer, oil seal                                 |
| 9   | 33-181 ..... | Spring                                           |
| 10  | .....        | Damper tube with nylon seal                      |
| 11  | .....        | Spring, top out                                  |
| 12  | .....        | Cone, bottoming                                  |
| 13  | 31-154 ..... | Nut, axle                                        |
| 14  | 33-204 ..... | Washer, flat, copper crush, 5/16"                |
| 15  | .....        | SHCS, 8mm-1.25" x 25mm                           |
| 16  | 96-875 ..... | SHCS, 5/16"-18 x 1 1/4"                          |
| 17  | 31-067 ..... | Spacer, 3/4" i.d. x 1 1/2" o.d. x 1 1/2" length  |
| 18  | 90-364 ..... | Spacer, 1.41" length                             |
| 19  | 31-064 ..... | Axle                                             |
| 20  | .....        | Fork slider, left, polished                      |
| 21  | .....        | Fork slider, right, polished                     |
| 22  | .....        | Bushing, lower                                   |
| 23  | .....        | Bushing, upper                                   |
| 24  | .....        | Tube, fork                                       |
| 25  | 31-193 ..... | Assembly, left fork, left fork, polished, Spirit |
| 26  | 31-194 ..... | Assembly, right fork, polished, Spirit           |
| 27  | .....        | Spacer, Preload 4 1/2"                           |
| 28  | 30-050 ..... | Reflector                                        |

# **FRAME**

## **SECTION 14**



## ENGINE &amp; TRANSMISSION MOUNTS, FRAME (SCOUT/SPIRIT)



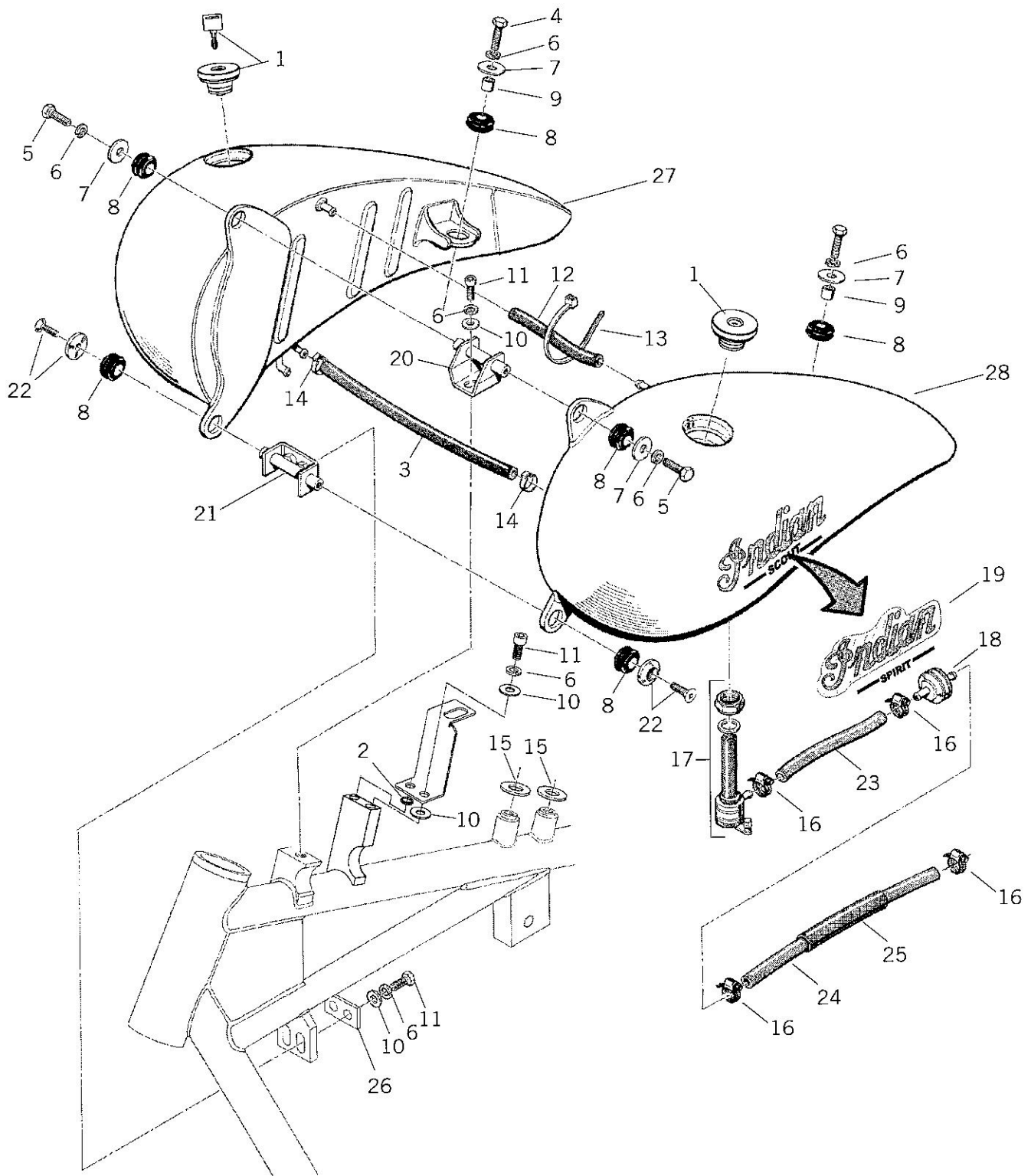


| No. | Part         | Description                          |
|-----|--------------|--------------------------------------|
| 1   | 96-851 ..... | Nut, hex, 1/2"-13                    |
| 2   | 96-902 ..... | Washer, lock, 1/2"                   |
| 3   | 19-941 ..... | Race Steering Stem                   |
| 4   | 96-834 ..... | Bolt, hex, 3/8"-16 x 1 1/4"          |
| 5   | 96-904 ..... | Washer, lock, 3/8"                   |
| 6   | 96-900 ..... | Washer, flat, thick, 3/8" I.D.       |
| 7   | 94-007 ..... | Mount, coil/engine                   |
| 8   | 96-940 ..... | Cable guide, 3/8"                    |
| 9   | 96-895 ..... | Washer, flat, 3/8"                   |
| 10  | 96-855 ..... | Nut, hex, 3/8"-24                    |
| 11  | 95-379 ..... | Coil                                 |
| 12  | 94-008 ..... | Cover, coil                          |
| 13  | 96-879 ..... | SHCS, 1/4"-20 x 1 1/4"               |
| 14  | 95-381 ..... | Mount, plate, coil                   |
| 15  | 97-105 ..... | Bolt, hex, 1/2"-13 x 2 1/2"          |
| 16  | 96-893 ..... | Washer, flat, 1/2"                   |
| 17  | 96-069 ..... | Bolt, hex, 3/8"-24 x 1 1/4"          |
| 18  | 96-039 ..... | Bolt, hex, 3/8"-24 x 3 1/4", grade 8 |
| 19  | 96-074 ..... | Nut, flanged, 3/8"-24                |
| 20  | 96-042 ..... | Bolt, hex, 3/8"-24 x 2", grade 8     |
| 21  | Scout Frame  |                                      |
|     | 16-242 ..... | Black                                |
|     | 16-253 ..... | White                                |
|     | 16-254 ..... | Red                                  |
|     | 16-255 ..... | Silver                               |
|     | Spirit Frame |                                      |
|     | 16-242 ..... | Black                                |
| 22  | 96-075 ..... | FHSCS, 1/2"-13 x 1 1/4"              |
| 23  | 96-909 ..... | Washer, lock, internal, 1/2"         |
| 24  | 41-060 ..... | Buddy pegs, set                      |
| 25  | 96-926 ..... | Nut, nylock, 3/8"-24                 |
| 26  | 10-100 ..... | Transmission mount                   |
| 27  | 96-836 ..... | Bolt, hex, 3/8"-24 x 1 1/4", grade 5 |

# **FUEL TANK**

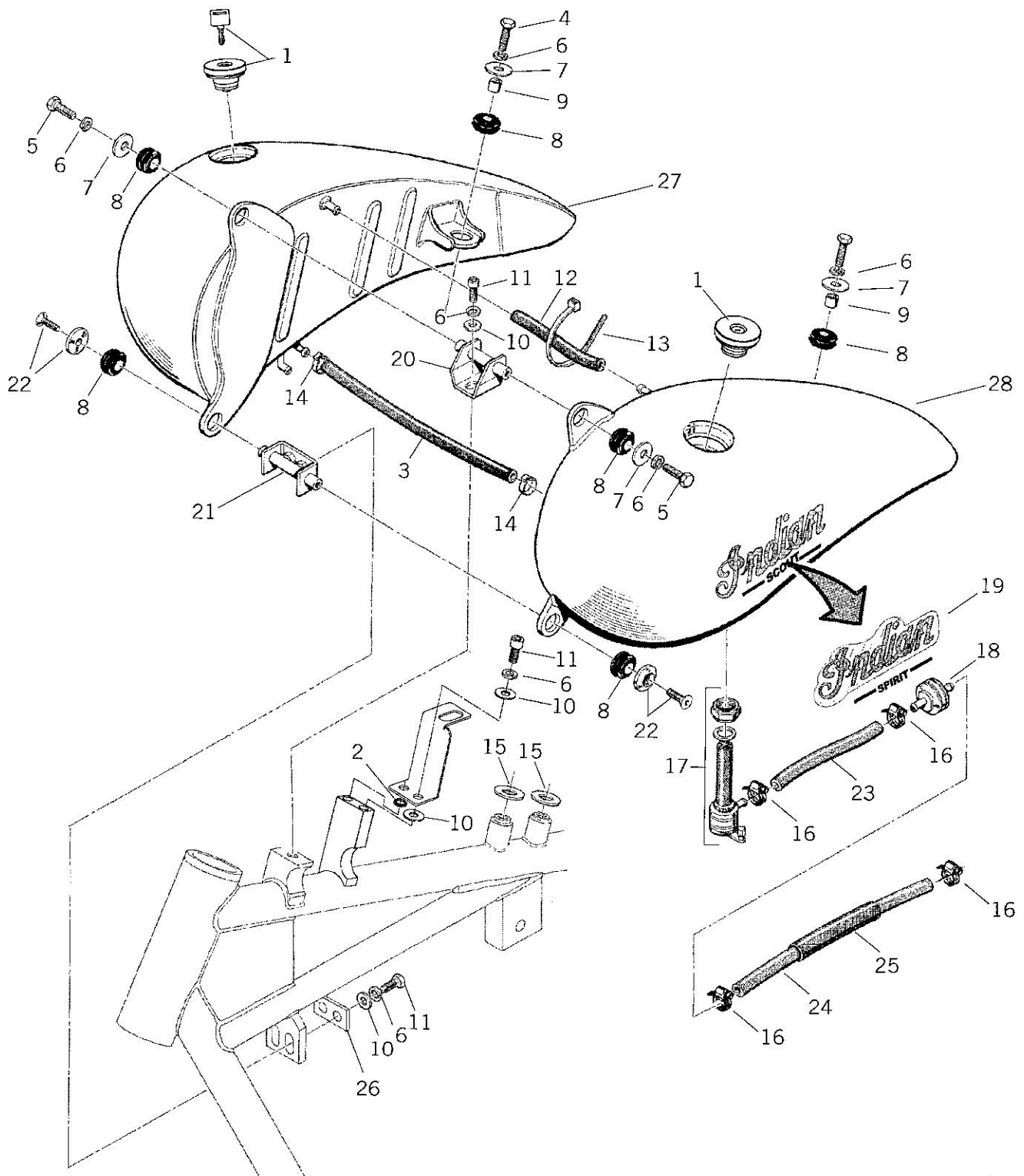
## **SECTION 15**

## FUEL TANK (SCOUT/SPIRIT)



| No. | Part   | Description                                          |
|-----|--------|------------------------------------------------------|
| 1   | 26-409 | Fuel cap Set (2), with keys, flush mount, non vented |
| 2   | 96-907 | Washer, star, 5/16"                                  |
| 3   | 26-430 | Hose, fuel, 5/16" x 7½"                              |
| 4   | 96-845 | Bolt, hex 5/16"-24 x 1¼"                             |
| 5   | 96-841 | Bolt, hex, 5/16"-18 x 1"                             |
| 6   | 96-905 | Washer, lock, 5/16"                                  |
| 7   | 96-923 | Washer, flat, 5/16" I.d. x 1" x 1/8" thick           |
| 8   | 26-398 | Grommet & bushing set, set of 6                      |
| 9   | N/A    | Bushing                                              |
| 10  | 96-896 | Washer, flat, 5/16" I.d. x 1" x 1/8" thick           |
| 11  | 96-840 | Bolt, 5/16"-18 x 3/4"                                |
| 12  | 26-452 | Hose, fuel, 5/16" x 2¾"                              |
| 13  | 96-776 | Zip tie, 4"                                          |
| 14  | 96-025 | Clamp, crimp, 157                                    |
| 15  | 96-892 | Washer, flat, 1/2"                                   |
| 16  | 96-052 | Clamp, screw type, 1/4"                              |
| 17  | 26-312 | Petcock                                              |
| 18  | 26-313 | Filter                                               |
| 19  | 89-247 | Decal, Spirit, left, Silver                          |
|     | 89-246 | Decal, Spirit, right, Silver                         |
|     | 89-245 | Decal, Spirit, left, Gold                            |
|     | 89-244 | Decal, Spirit, right, Gold                           |
|     | 89-242 | Decal, Scout, Gold                                   |
|     | 89-243 | Decal, Scout, Silver                                 |
|     | 89-308 | Decal, Scout, Black                                  |
| 20  | 29-909 | Mount, upper fuel tank                               |
| 21  | 29-901 | Mount, lower, fuel tank                              |
| 22  | 26-050 | Mounting kit, fuel tank                              |
| 23  | 26-143 | Hose, 5/16" x 6"                                     |
| 24  | 26-144 | Hose, 5/16" x 11"                                    |
| 25  | 26-145 | Sleeve, heat                                         |
| 26  |        | Spacer, lower fuel tank                              |
|     | 96-225 | .060" x 1" x 1.5", S.S.                              |
|     | 96-226 | .100" x 1" x 1.5", S.S.                              |

## FUEL TANK (SCOUT/SPIRIT)

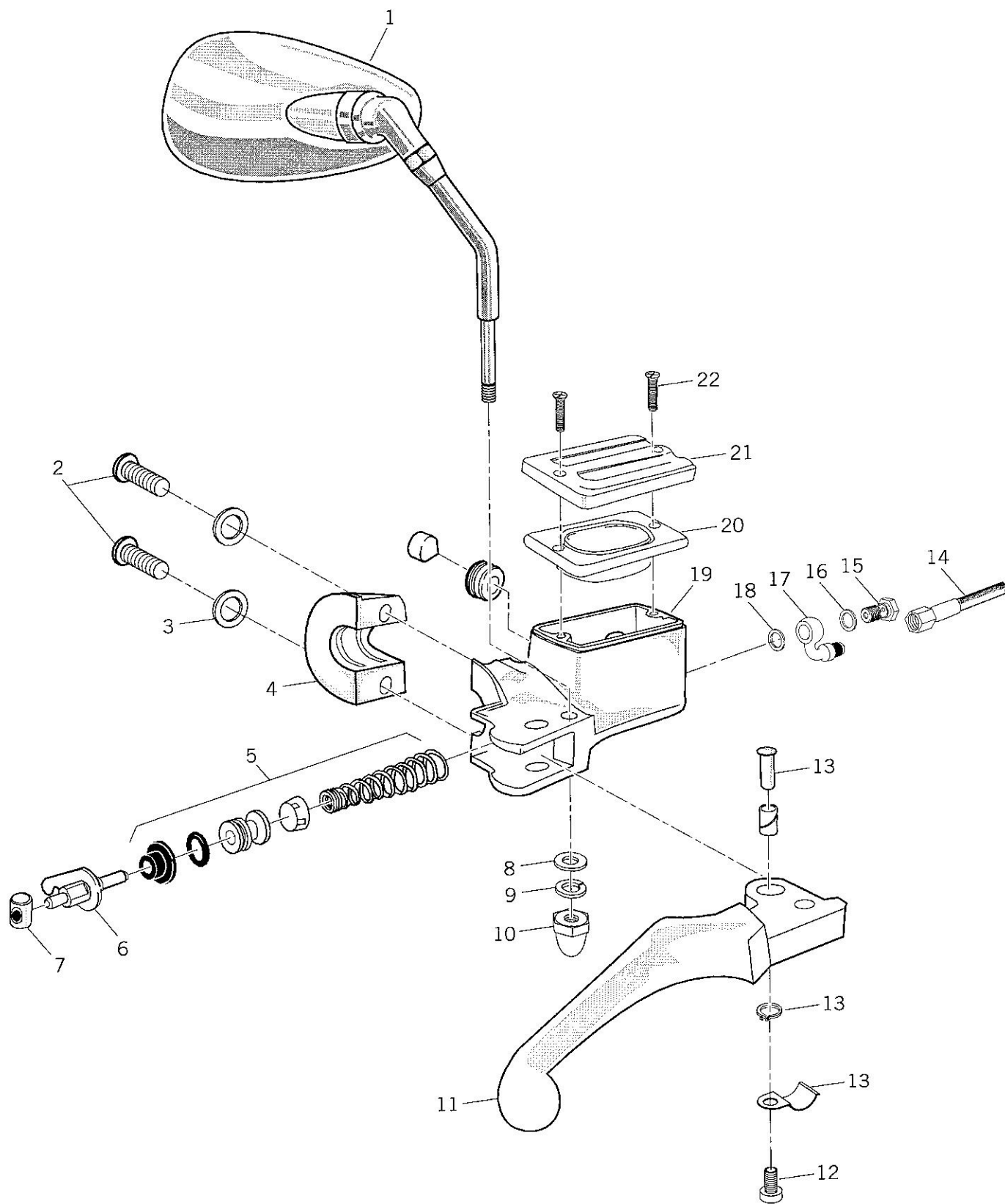


| No. | Part                                        | Description                       |
|-----|---------------------------------------------|-----------------------------------|
| 27  | Spirit right fuel tank by Color, 5.8 gallon |                                   |
|     | 89-462 .....                                | Black with chrome illusion flames |
|     | 89-464 .....                                | Black, right                      |
|     | 89-466 .....                                | Medium Silver, right              |
|     | 89-468 .....                                | Black with red insert, right      |
|     | 89-470 .....                                | Black with silver insert, right   |
|     | 89-472 .....                                | Black with cream insert, right    |
|     | 89-474 .....                                | Red with cream insert, right      |
|     | 89-480 .....                                | Deep red with pearl flames        |
|     | Scout right fuel tank by Color, 5.8 gallon  |                                   |
|     | 89-444 .....                                | Black, right                      |
|     | 89-446 .....                                | Cobalt blue, right                |
|     | 89-448 .....                                | Candy apple red, right            |
|     | 89-450 .....                                | Light silver, right               |
|     | 89-452 .....                                | White, right                      |
|     | 89-454 .....                                | Red, right                        |
|     | 89-458 .....                                | Black with fading hot rod flames  |
|     | 89-460 .....                                | White/Silver tribal               |
|     | 89-462 .....                                | Black with chrome illusion flames |
| 28  | Spirit left fuel tank by Color, 5.8 gallon  |                                   |
|     | 89-461 .....                                | Black with chrome illusion flames |
|     | 89-463 .....                                | Black, left                       |
|     | 89-465 .....                                | Medium Silver, left               |
|     | 89-467 .....                                | Black with red insert, left       |
|     | 89-469 .....                                | Black with silver insert, left    |
|     | 89-471 .....                                | Black with cream insert, left     |
|     | 89-473 .....                                | Red with cream insert, left       |
|     | 89-479 .....                                | Deep red with pearl flames        |
|     | Scout left fuel tank by Color, 5.8 gallon   |                                   |
|     | 89-443 .....                                | Black, left                       |
|     | 89-445 .....                                | Cobalt blue, left                 |
|     | 89-447 .....                                | Candy apple red, left             |
|     | 89-449 .....                                | Light Silver, left                |
|     | 89-451 .....                                | White, left                       |
|     | 89-453 .....                                | Red, left                         |
|     | 89-457 .....                                | Black with fading hot rod flames  |
|     | 89-459 .....                                | White/Silver tribal               |
|     | 89-461 .....                                | Black with chrome illusion flames |

# **HANDLEBAR CONTROLS**

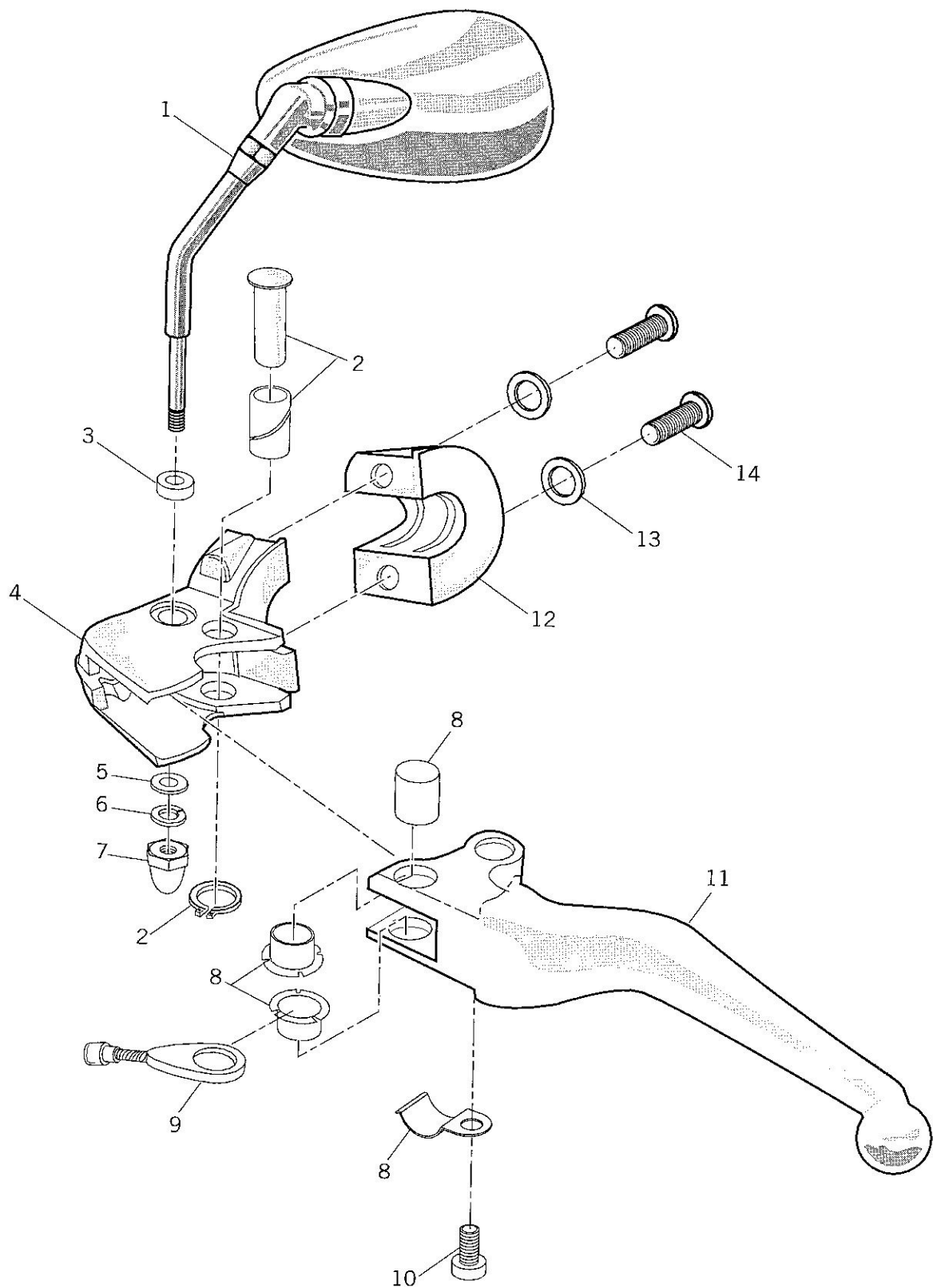
## **SECTION 16**





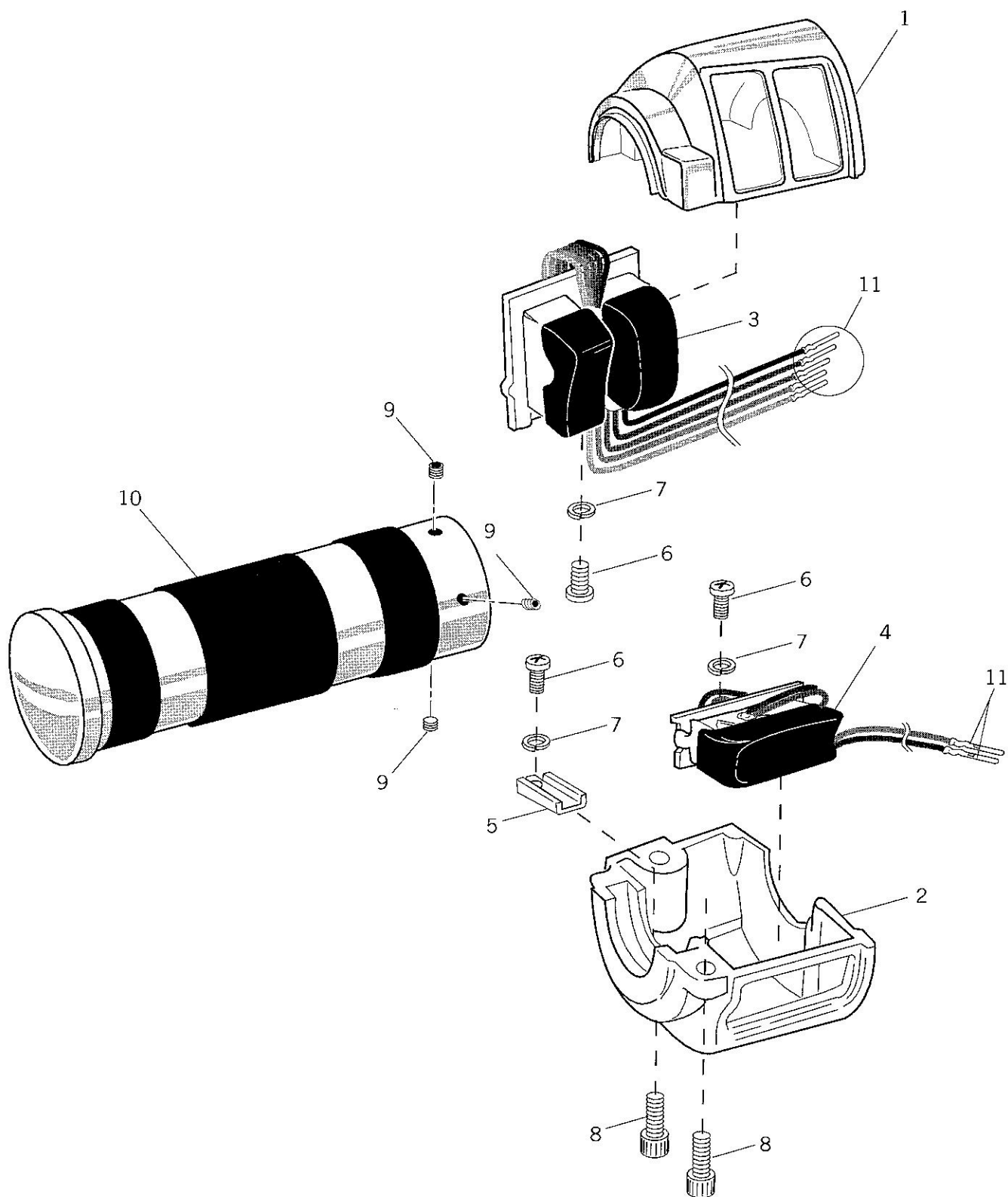
| No. | Part         | Description                   |
|-----|--------------|-------------------------------|
| 1   | 43-008 ..... | Mirror, teardrop              |
| 2   | 96-806 ..... | BHSCS, 1/4"-20 x 3/4", chrome |
| 3   | 96-916 ..... | Washer, flat, 1/4", AN        |
| 4   | 41-033 ..... | Clamp                         |
| 5   | 41-051 ..... | Master cylinder rebuild kit   |
| 6   | 41-052 ..... | Pushrod                       |
| 7   | 41-053 ..... | Pin, pushrod                  |
| 8   | 96-898 ..... | Washer, flat, 5/16", chrome   |
| 9   | 96-906 ..... | Washer, lock, 5/16", chrome   |
| 10  | 96-864 ..... | Nut, acorn, 5/16", chrome     |
| 11  | 41-037 ..... | Brake lever                   |
| 12  | .....        | Screw                         |
| 13  | 41-049 ..... | Pivot hardware kit            |
| 14  | .....        | Brake line                    |
|     | 50-022 ..... | 44", Scout                    |
|     | 50-013 ..... | 46", Spirit                   |
| 15  | .....        | Banjo Bolt                    |
| 16  | 50-029 ..... | Washer, sealing               |
| 17  | 50-025 ..... | Banjo adapter, 35 degree      |
| 18  | 50-018 ..... | Washer, copper crush          |
| 19  | .....        | Master cylinder housing       |
| 20  | 41-026 ..... | Gasket, master cylinder cover |
| 21  | 41-027 ..... | Master cylinder cover         |
| 22  | 96-870 ..... | Screw, Oval, Countersunk, #8  |

## HANDLEBAR CONTROLS, CLUTCH (SCOUT/SPIRIT)

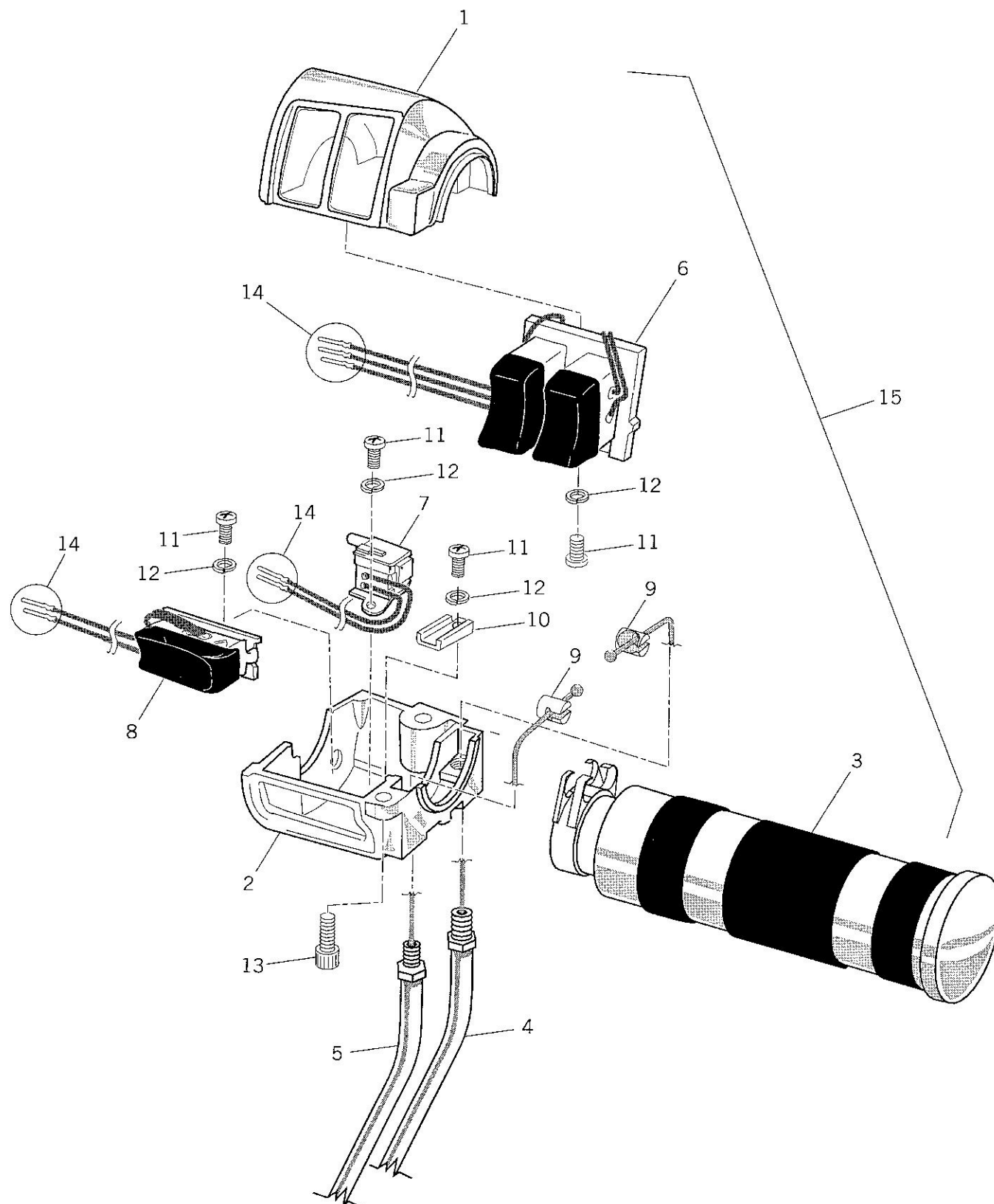


| No. | Part         | Description                     |
|-----|--------------|---------------------------------|
| 1   | 43-008 ..... | Mirror, teardrop                |
| 2   | 41-048 ..... | Clutch lever pivot kit          |
| 3   | 96-249 ..... | Spacer                          |
| 4   | 41-034 ..... | Clutch lever support            |
| 5   | 96-898 ..... | Washer, flat, 5/16", chrome     |
| 6   | 96-906 ..... | Washer, lock, 5/16", chrome     |
| 7   | 96-864 ..... | Nut, acorn, 5/16", chrome       |
| 8   | 41-019 ..... | Clutch cable pivot hardware kit |
| 9   | 61-045 ..... | Clutch cable                    |
| 10  | .....        | Screw                           |
| 11  | 41-021 ..... | Clutch lever                    |
| 12  | 41-033 ..... | Clamp                           |
| 13  | 96-916 ..... | Washer, 1/4", AN                |
| 14  | 96-806 ..... | BHSCS, 1/4"-20 x 3/4", chrome   |

## LEFT HANDLEBAR SWITCHES &amp; GRIPS (SCOUT/SPIRIT)



| No. | Part             | Description                                                                               |
|-----|------------------|-------------------------------------------------------------------------------------------|
| 1   | 41-031 .....     | Upper Left Switch Housing                                                                 |
| 2   | 41-032 .....     | Lower Left Switch Housing                                                                 |
| 3   | 43-523 .....     | Switch, Horn, Hi/Lo Beam                                                                  |
| 4   | 43-524 .....     | Switch, Left Turn Signal                                                                  |
| 5   | 41-275 .....     | Lock, Tab                                                                                 |
| 6   | 96-136 .....     | Screw, #4-48 unf x 5/16"                                                                  |
| 7   | 96-032 .....     | Washer, Lock                                                                              |
| 8   | 96-028 .....     | SHCS, 5mm - .8 x 10mm                                                                     |
| 9   | 97-000 .....     | 10-32 x 3/16" Socket Head Set Screw                                                       |
| 10  | 41-600 .....     | Handlebar Grips, Pair, Chrome, Billet                                                     |
| 11  | 95-164 .....     | Connector, Female End Pin, 20-14                                                          |
|     | 41-020 . . . . . | Handlebar Controls Kit Includes: Switch Gear, Clutch Lever,<br>Master Cylinder & Throttle |



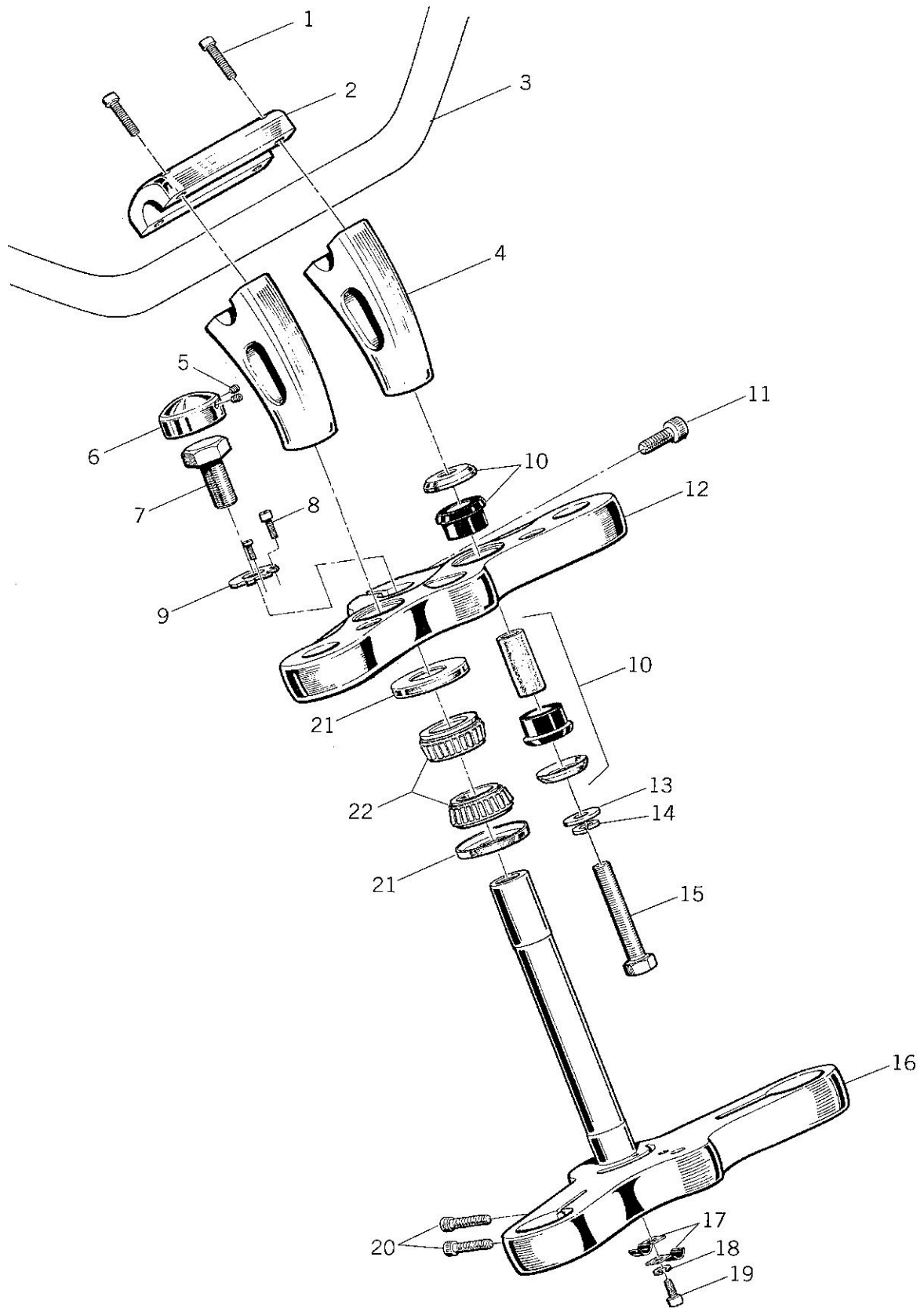


| No. | Part                           | Description                                                                                |
|-----|--------------------------------|--------------------------------------------------------------------------------------------|
| 1   | 41-029 .....                   | Upper Right Switch Housing                                                                 |
| 2   | 41-030 .....                   | Lower Right Switch Housing                                                                 |
| 3   | 41-600 .....                   | Handlebar Grips, Pair, Chrome, Billet                                                      |
| 4   | Throttle Cable<br>61-070 ..... | Scout                                                                                      |
| 5   | Idle Cable<br>61-050 .....     | Scout                                                                                      |
| 6   | 43-521 .....                   | Switch, On/Off, Start                                                                      |
| 7   | 43-525 .....                   | Switch, Brake Light                                                                        |
| 8   | 43-522 .....                   | Switch, Right Turn Signal                                                                  |
| 9   | 61-140 .....                   | Split Barrel                                                                               |
| 10  | 41-275 .....                   | Lock, Tab                                                                                  |
| 11  | 96-136 .....                   | Screw, #4-48 unf x 5/16"                                                                   |
| 12  | 96-032 .....                   | Washer, Lock                                                                               |
| 13  | 96-028 .....                   | SHCS, 5mm-.8 x 10mm                                                                        |
| 14  | 95-164 .....                   | Connector, Female End                                                                      |
| 15  | 41-020 . . . . .               | Handlebar Controls Kit Includes: Switch Gear, Clutch Lever,<br>Master Cylinder & Throttle. |

# **HANDLEBARS, RISERS & TRIPLE CLAMPS**

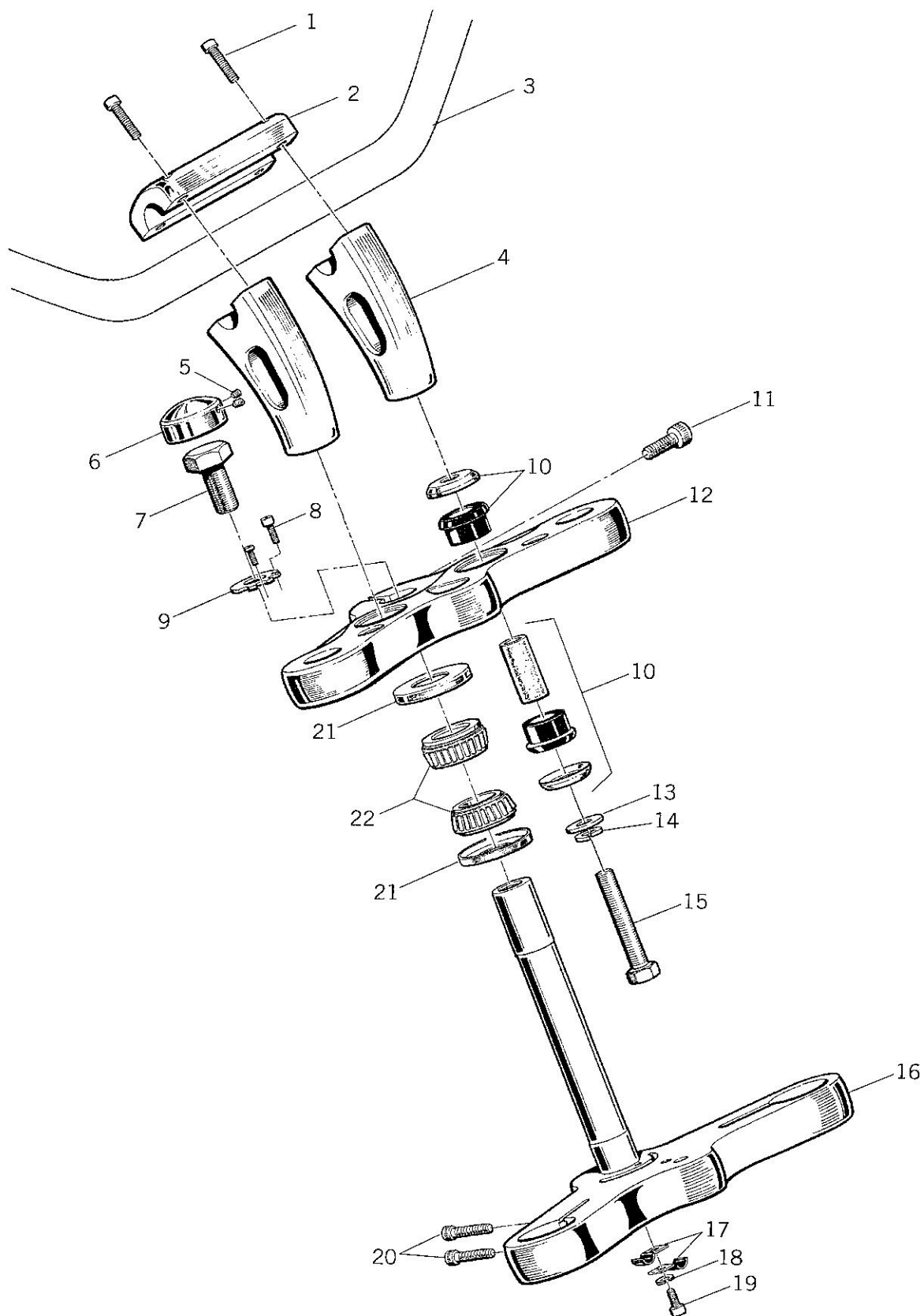
**SECTION 17**

## HANDLEBARS, RISERS &amp; TRIPLE CLAMP (SCOUT)



| No. | Part   | Description                    |
|-----|--------|--------------------------------|
| 1   | 97-157 | SHCS, 5/16"-18 x 1"            |
| 2   | 39-048 | Top clamp                      |
| 3   | 39-053 | Handlebar, 33"                 |
| 4   | 39-047 | Risers                         |
| 5   | 31-307 | Set screw, 1/4"-20 x 3/8"      |
| 6   | 31-306 | Stem bolt cover                |
| 7   | 96-078 | Bolt, hex, 5/8"-18 x 1 1/4"    |
| 8   | 96-603 | SHCS, 10-24 x 1/2"             |
| 9   | 31-304 | Washer, notched, S.S., .630 id |
| 10  | 39-022 | Damper kit                     |
| 11  | 96-994 | SHCS, 3/8"-16 x 1"             |
| 12  | 31-311 | Top, triple clamp              |
| 13  | 96-892 | Washer, flat, 1/2"             |
| 14  | 96-902 | Washer, lock, 1/2"             |
| 15  | 96-748 | Bolt, hex, 1/2"-13 x 3"        |
| 16  | 33-215 | Lower triple clamp assembly    |
| 17  | 96-972 | Clips                          |
| 18  | 96-903 | Washer, lock, 1/4"             |
| 19  | 96-031 | SHCS, 1/4"-20 x 1/2"           |
| 20  | 96-875 | SHCS, 5/16"-18 x 1 1/4"        |
| 21  | 33-010 | Dust shield set                |
| 22  | 19-942 | Bearing, neck                  |

## HANDLEBARS, RISERS &amp; TRIPLE CLAMP (SPIRIT)



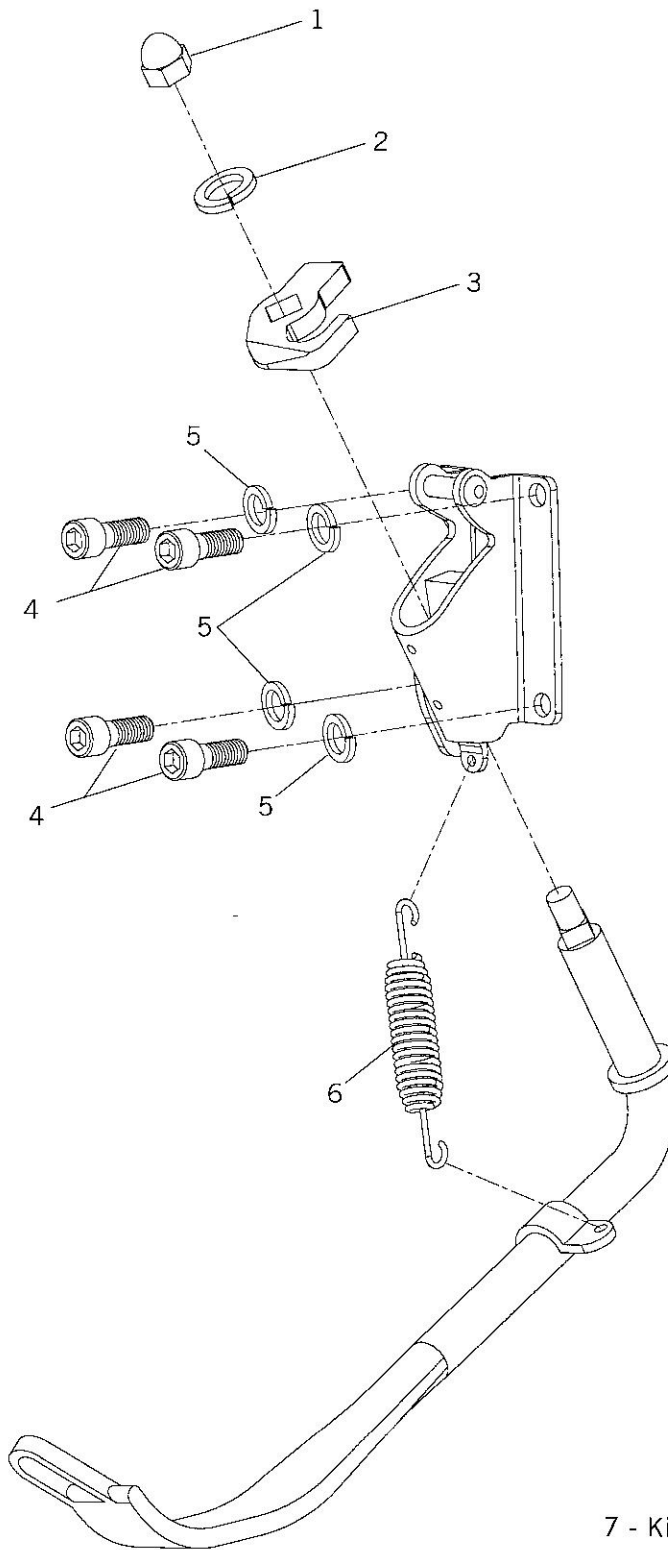
| No. | Part   | Description                         |
|-----|--------|-------------------------------------|
| 1   | 97-157 | SHCS, 5/16"-18 x 1"                 |
| 2   | 39-048 | Top clamp                           |
| 3   | 39-033 | Handlebar, 31/4"                    |
| 4   | 39-047 | Risers                              |
| 5   | 31-307 | Set screw, 1/4"-20 x 3/8"           |
| 6   | 31-306 | Stem bolt cover                     |
| 7   | 96-078 | Bolt, hex, 5/8"-18 x 1 1/4"         |
| 8   | 96-603 | SHCS, 10-24 x 1/2"                  |
| 9   | 31-304 | Washer, notched, S.S., .630 id      |
| 10  | 39-022 | Damper kit                          |
| 11  | 96-994 | SHCS, 3/8"-16 x 1"                  |
| 12  | 31-170 | Top, triple clamp                   |
| 13  | 96-892 | Washer, flat, 1/2"                  |
| 14  | 96-902 | Washer, lock, 1/2"                  |
| 15  | 96-748 | Bolt, hex, 1/2"-13 x 3"             |
| 16  | 33-216 | Lower triple clamp assembly         |
| 17  | 96-972 | Clips                               |
| 18  | 03-549 | Washer, lock, 1/4"                  |
| 19  | 96-031 | SHCS, 1/4"-20 x 1/2"                |
| 20  | 96-066 | SHCS, 5/16"-18 x 1 1/4", with patch |
| 21  | 33-010 | Dust shield set                     |
| 22  | 19-942 | Bearing, neck                       |

# **KICKSTAND**

## **SECTION 18**



## KICKSTAND (SCOUT/SPIRIT)



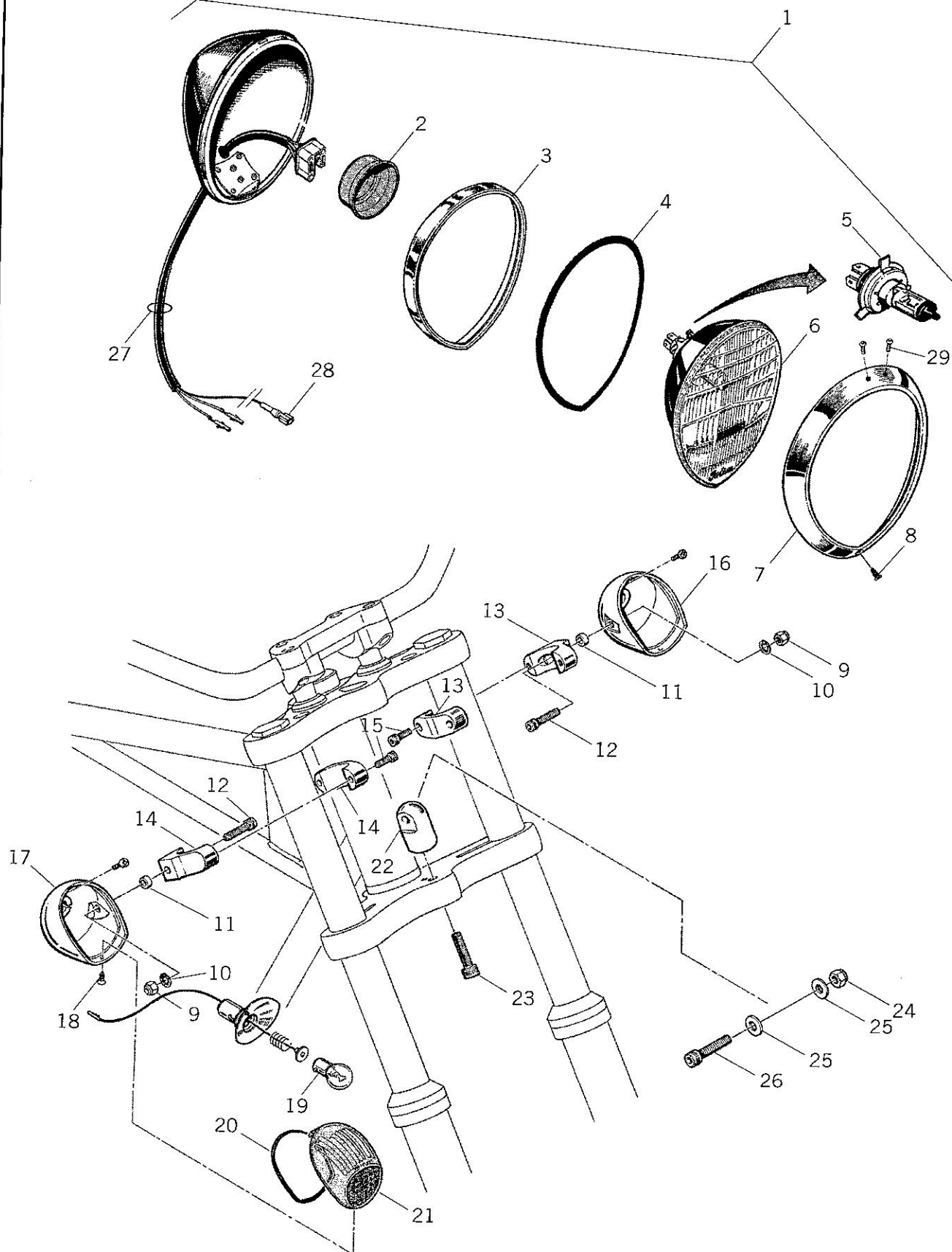
7 - Kickstand Assembly

| No. | Part         | Description           |
|-----|--------------|-----------------------|
| 1   | 96-866 ..... | Nut, Acorn            |
| 2   | 96-938 ..... | Washer, Lock          |
| 3   | 42-052 ..... | Kickstand Stop        |
| 4   | 96-876 ..... | SHCS, 5/16"-18 x 3/4" |
| 5   | 96-905 ..... | Washer, Lock, 5/16"   |
| 6   | 42-059 ..... | Spring, Kickstand     |
| 7   | 42-048 ..... | Kickstand Assembly    |

# **LIGHTS**

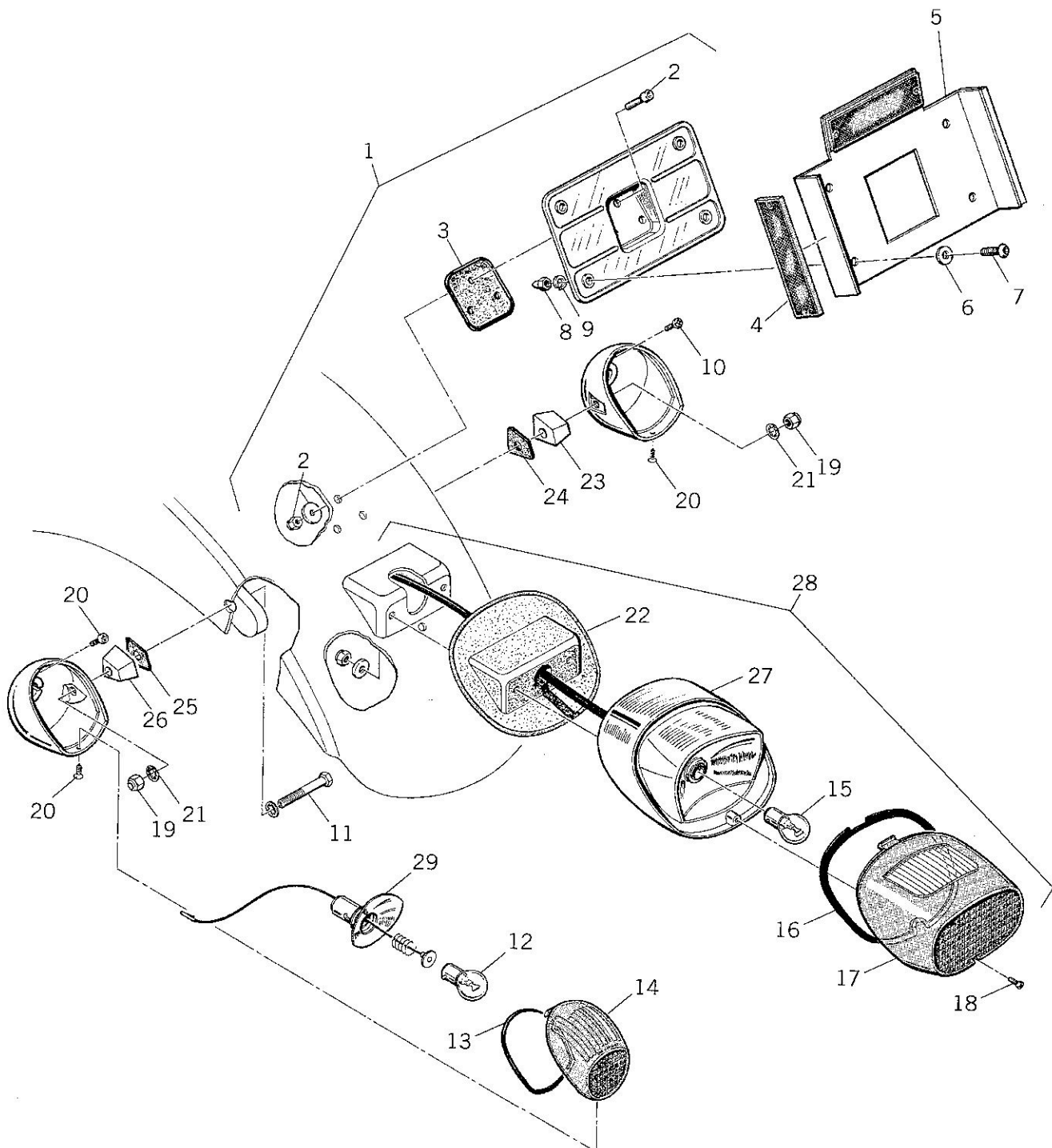
## **SECTION 19**

## HEADLIGHT &amp; HOUSING (SCOUT/SPIRIT)



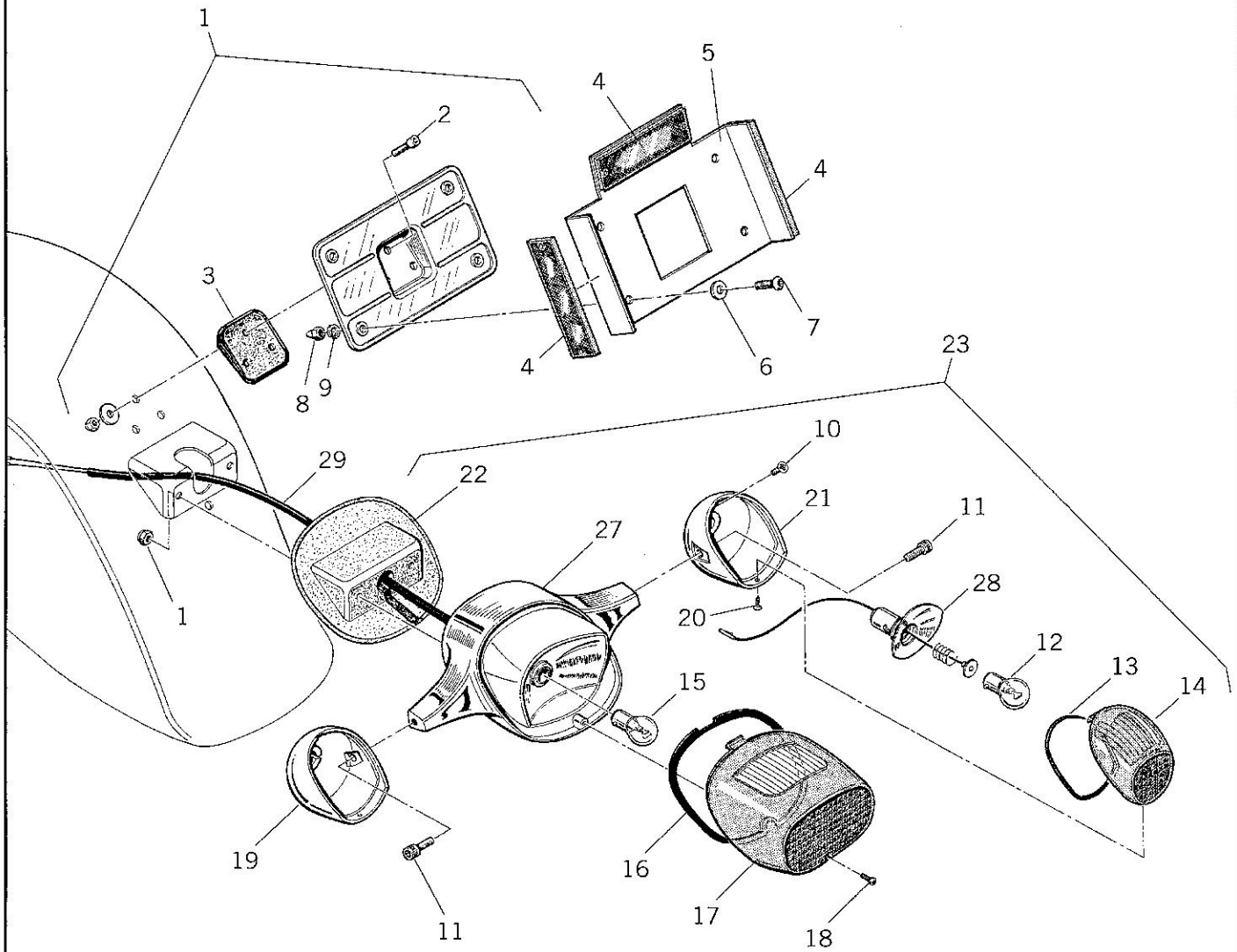
| No. | Part         | Description                                    |
|-----|--------------|------------------------------------------------|
| 1   | 68-126 ..... | Teardrop Headlight                             |
| 2   | 66-010 ..... | Gasket                                         |
| 3   | .....        | Inner Ring                                     |
| 4   | .....        | Inner Ring Rubber                              |
| 5   | 66-087 ..... | Bulb                                           |
| 6   | 66-008 ..... | Lens                                           |
| 7   | .....        | Outer Ring, Chrome                             |
| 8   | .....        | Screw, Outer Ring                              |
| 9   | 97-110 ..... | Nut, Nylock, 5/16"-18                          |
| 10  | 96-228 ..... | Washer, Internal, Star, 5/16" z                |
| 11  | 41-210 ..... | Spacer, 5/16" I.d. x 1/2" o.d. x 1/4" length   |
| 12  | 96-082 ..... | SHCS, 5/16"-18 x 1 1/4" w/center hole          |
| 13  | 66-039 ..... | Mount Turn Signal Left                         |
| 14  | 66-038 ..... | Mount Turn Signal Right                        |
| 15  | 97-121 ..... | SHCS, 1/4-20 x 3/4                             |
| 16  | 66-063 ..... | Turnsignal, Left Rear, Right Front             |
| 17  | 66-064 ..... | Turnsignal, Right Rear, Left Front/            |
| 18  | .....        | Screw, #4 3/8 Phillips Flathead                |
| 19  | 66-027 ..... | Bulb                                           |
| 20  | n/a.....     | Gasket, Turnsignal                             |
| 21  | 68-007 ..... | Lens, Turnsignal                               |
| 22  | 66-023 ..... | Mount, Headlight                               |
| 23  | 97-130 ..... | SHCS, 3/8-16 x 1 1/2"                          |
| 24  | 96-725 ..... | Nut, Nylock, 3/8"-16                           |
| 25  | 96-895 ..... | Washer, Flat, 3/8"                             |
| 26  | 96-889 ..... | SHCS, 3/8-16 x 1 1/4"                          |
| 27  | .....        | Grommet                                        |
| 28  | 94-490 ..... | Connector, Male, .250" tab, 22-18 AWG          |
| 29  | 96-321 ..... | BHSCS, #6-32 x 1/2", Stainless Steel, Polished |

## REAR TURN SIGNALS AND TAILLIGHT (SCOUT)



| No. | Part                                             | Description                                                                                    |
|-----|--------------------------------------------------|------------------------------------------------------------------------------------------------|
| 1   | 26-151 .....                                     | License Plate Mounting Kit                                                                     |
| 2   | n/a.....                                         | Hardware Kit<br>Nut, Nylock, 1/4"-20<br>Washer, Flat, 1/4", .750" o.d.<br>SHCS, 1/4"-20 x 7/8" |
| 3   | n/a.....                                         | Mount, Rubber, Thick, License Plate                                                            |
| 4   | 68-059 .....                                     | Reflector, Red                                                                                 |
| 5   | Reflector, License Plate Support<br>68-065 ..... | U.S.<br>68-050 .....                                                                           |
|     | Canada                                           |                                                                                                |
| 6   | 96-927 .....                                     | Washer, Flat, 1/4", Chrome, .625" o.d.                                                         |
| 7   | 96-806 .....                                     | BHSCS 1/4-20 x 3/4"                                                                            |
| 8   | 96-865 .....                                     | Nut, Acorn, Chrome                                                                             |
| 9   | 96-936 .....                                     | Washer, Lock, 1/4" Chrome                                                                      |
| 10  | N/A.....                                         | Screw, roundhead, #10-32 x 3/8" w/housing only                                                 |
| 11  | 96-076 .....                                     | Bolt, 5/16"-24 x 2", Drilled, Grade 8                                                          |
| 12  | 66-027 .....                                     | Bulb, Replacement 1156                                                                         |
| 13  | n/a.....                                         | Gasket, Turn Signal                                                                            |
| 14  | 68-007.....                                      | Lens, Turn Signal (Comes w/screw No. 10)                                                       |
| 15  | 66-028 .....                                     | Bulb, Replacement 1157                                                                         |
| 16  | 09-350 .....                                     | Gasket, Taillight Lens                                                                         |
| 17  | 68-004 .....                                     | Lens, Taillight                                                                                |
| 18  | 96-550 .....                                     | Screw, Taillight, Lens                                                                         |
| 19  | 96-858 .....                                     | Nut,                                                                                           |
| 20  | 96-230 .....                                     | Screw, #4 x 3/8" Phillips Flathead sms, z                                                      |
| 21  | 96-228 .....                                     | Washer, Star, Internal Tooth, 5/16", Zinc                                                      |
| 22  | 66-053 .....                                     | Gasket, Taillight Body                                                                         |
| 23  | 66-020 .....                                     | Mount, Turn Signal Right                                                                       |
| 24  | 09-022 .....                                     | Gasket, Turn Signal, Right                                                                     |
| 25  | 09-021 .....                                     | Gasket, Turn Signal, Left                                                                      |
| 26  | 66-019 .....                                     | Mount, Turn Signal Left                                                                        |
| 27  | N/A.....                                         | Taillight Body                                                                                 |
| 28  | 66-062 .....                                     | Taillight Housing Assembly                                                                     |
| 29  | 68-008 .....                                     | Reflector, Left N/A                                                                            |
|     | 68-009 .....                                     | Reflector, Right N/A                                                                           |
| 30  | 66-063 .....                                     | Complete Turnsignal RF/LR, includes 12-14, 20, 29                                              |
| 31  | 66-064 .....                                     | Complete Turnsignal LF/RR, includes 12-14, 20, 29                                              |
| 32  | 66-025 .....                                     | Turnsignal Kit (includes 30&31)                                                                |

## REAR TURN SIGNALS AND TAILLIGHT (SPIRIT)

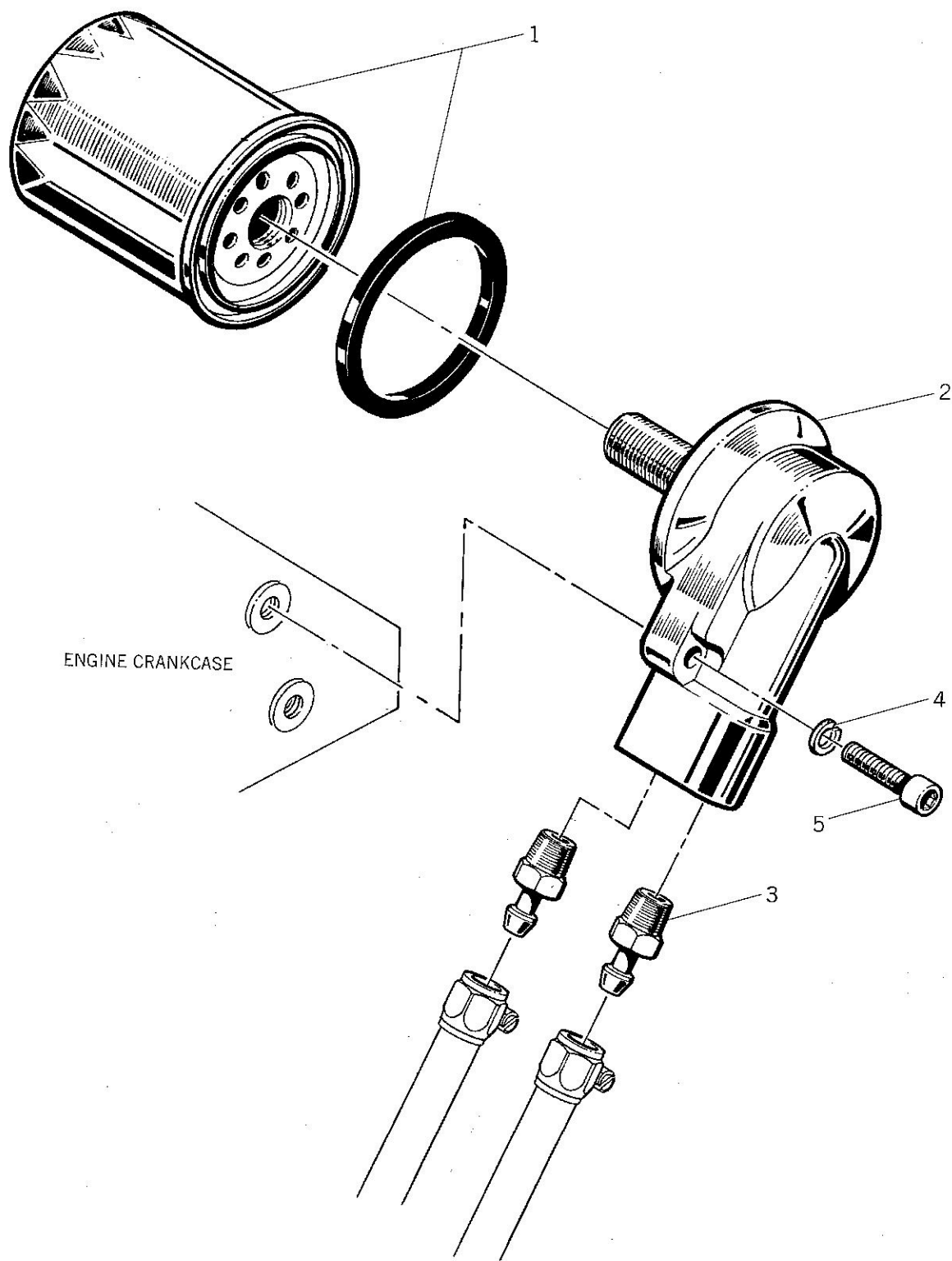




| No. | Part         | Description                                    |
|-----|--------------|------------------------------------------------|
| 1   | 26-151 ..... | License Plate Mounting Kit                     |
| 2   | n/a.....     | Hardware Kit                                   |
|     |              | Nut, Nylock, 1/4"-28, Qty 3                    |
|     |              | Washer, Flat, 1/4", .750" o.d., Qty 3          |
|     |              | SHCS, 1/4"-28 x 7/8", Chrome, Qty 3            |
| 3   | 27-750 ..... | Mount, Rubber, License Plate                   |
| 4   | 68-059 ..... | Reflector, Red                                 |
| 5   |              | Reflector/License Plate Support                |
|     | 68-065 ..... | U.S.                                           |
|     | 68-050 ..... | Canada                                         |
| 6   | 96-927 ..... | Washer, Flat, 1/4", Chrome, .625" o.d.         |
| 7   | 96-806 ..... | BHSCS 1/4"-20 x 3/4"                           |
| 8   | 96-865 ..... | Nut, Acorn, Chrome                             |
| 9   | 96-936 ..... | Washer, Lock, 1/4", Chrome                     |
| 10  | n/a.....     | Screw, roundhead, #10-32 x 3/8" w/Housing Only |
| 11  | 96-082 ..... | SHCS, 5/16"-18 x 1 1/4" w/hole                 |
| 12  | 66-027 ..... | Bulb, Replacement 1156                         |
| 13  | n/a.....     | Gasket, Turn Signal                            |
| 14  | 68-007 ..... | Lens, Turn Signal                              |
| 15  | 66-028 ..... | Bulb, Replacement, 1157                        |
| 16  | 09-350 ..... | Gasket, Replacement, Taillight Lens            |
| 17  | 68-004 ..... | Lens, Taillight                                |
| 18  | 96-550 ..... | Screw, Taillight, Lens                         |
| 19  | 68-003 ..... | Housing, TurnSignal, Left N/A                  |
| 20  | 96-230 ..... | Screw, #4 x 3/8" Phillips FlatHead sms, z      |
| 21  | 68-002 ..... | Housing, Turnsignal, Right N/A                 |
| 22  | 66-053 ..... | Rubber Mount, Taillight                        |
| 23  | 66-061 ..... | Complete Taillight/TurnSignal Assembly         |
| 24  | 66-063 ..... | Complete Turnsignal, Left                      |
| 25  | 66-064 ..... | Complete Turnsignal, Right                     |
| 26  | 66-025 ..... | Turnsignal Kit (includes #24/25)               |
| 27  | 68-001 ..... | Taillight Body N/A                             |
| 28  | 68-008 ..... | Reflector, Left                                |
|     | 68-009 ..... | Reflector, Right                               |
| 29  | 68-010 ..... | Taillight Wire                                 |

# **OIL FILTER & MOUNT**

**SECTION 20**

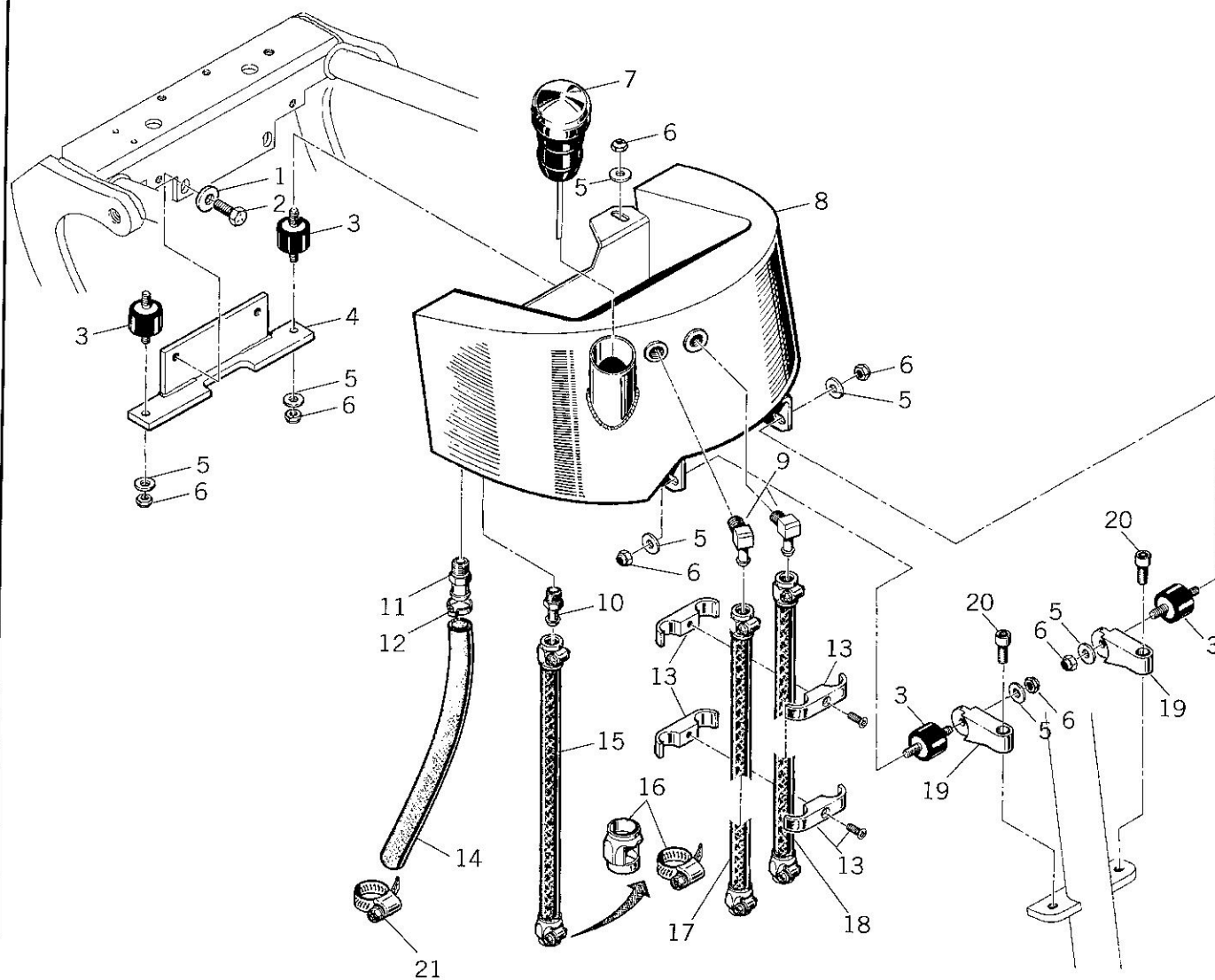


| No. | Part         | Description                 |
|-----|--------------|-----------------------------|
| 1   | 96-021 ..... | Filter, Oil, Motor w/gasket |
| 2   | 04-025 ..... | Housing, Oil Filter, Chrome |
| 3   | 00-191 ..... | Nipple, 3/8", Oil Line      |
| 4   | 96-905 ..... | Lockwasher, 5/16"           |
| 5   | 96-066 ..... | SHCS, 5/16"-18 x 1 1/4"     |

# **OIL TANK**

## **SECTION 21**

## OIL TANK (SCOUT/SPIRIT)



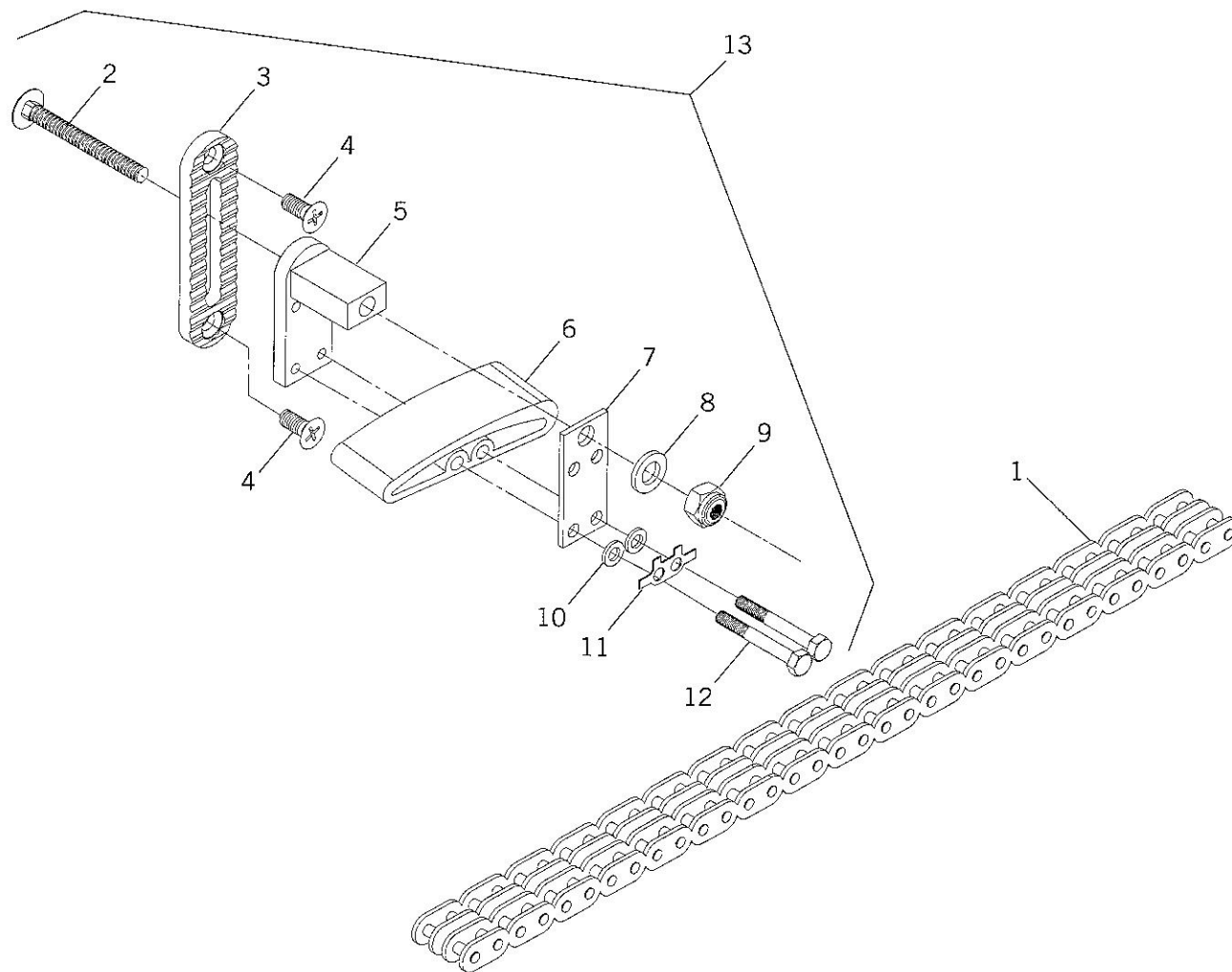
| No. | Part         | Description                                                            |
|-----|--------------|------------------------------------------------------------------------|
| 1   | 96-896 ..... | Washer, Flat, 5/16"                                                    |
| 2   | 96-840 ..... | Bolt, Hex, 5/16"-18 x 3/4"                                             |
| 3   | 29-940 ..... | Rubber Bumper Mounts, Oil Tank                                         |
| 4   | 26-230 ..... | Mount, Rear, Oil Tank, Must Use With 26-009 (No. 19)                   |
| 5   | 96-894 ..... | Washer, Flat, 1/4"                                                     |
| 6   | 96-863 ..... | Nut, Jam, Nylock, 1/4"-20                                              |
| 7   | 29-960 ..... | Cap, Oil Tank, with milled level indicator                             |
| 8   | 29-962 ..... | Oil Tank, Stainless Steel                                              |
| 9   | 29-101 ..... | Fitting, Hose, 90°, 1/8"npt x 3/8", Chrome                             |
| 10  | 29-100 ..... | Fitting, Hose, Straight, 1/8"npt x 3/8" Chrome                         |
| 11  | 29-102 ..... | Fitting, Straight, 1/4"npt x 7/16" chrome                              |
| 12  | 96-027 ..... | Clamp, Crimp Type, #210                                                |
| 13  | 29-930 ..... | Oil Line Separator (Qty required 2)                                    |
| 14  | 29-966 ..... | Hose, Drainline, 7/16" x 8"                                            |
| 15  | 29-957 ..... | Hose, Feedline, 3/8" x 18"                                             |
| 16  | 29-932 ..... | Clamp & Cover                                                          |
| 17  | 29-959 ..... | Hose, Return 3/8" x 27.5"                                              |
| 18  | 29-958 ..... | Hose, Vent, 3/8" x 13 1/4" long                                        |
| 19  | 26-233 ..... | Mount, Black, Oil Tank, right & Left<br>(For Stainless Steel Oil Tank) |
| 20  | 96-142 ..... | SHCS, 5/16"-18 x 7/8"                                                  |
| 21  | 96-970 ..... | Clamp, Hose, 1"                                                        |

# **PRIMARY CHAIN & ADJUSTER**

**SECTION 22**



## CHAIN ADJUSTER, WET PRIMARY (SCOUT/SPIRIT)

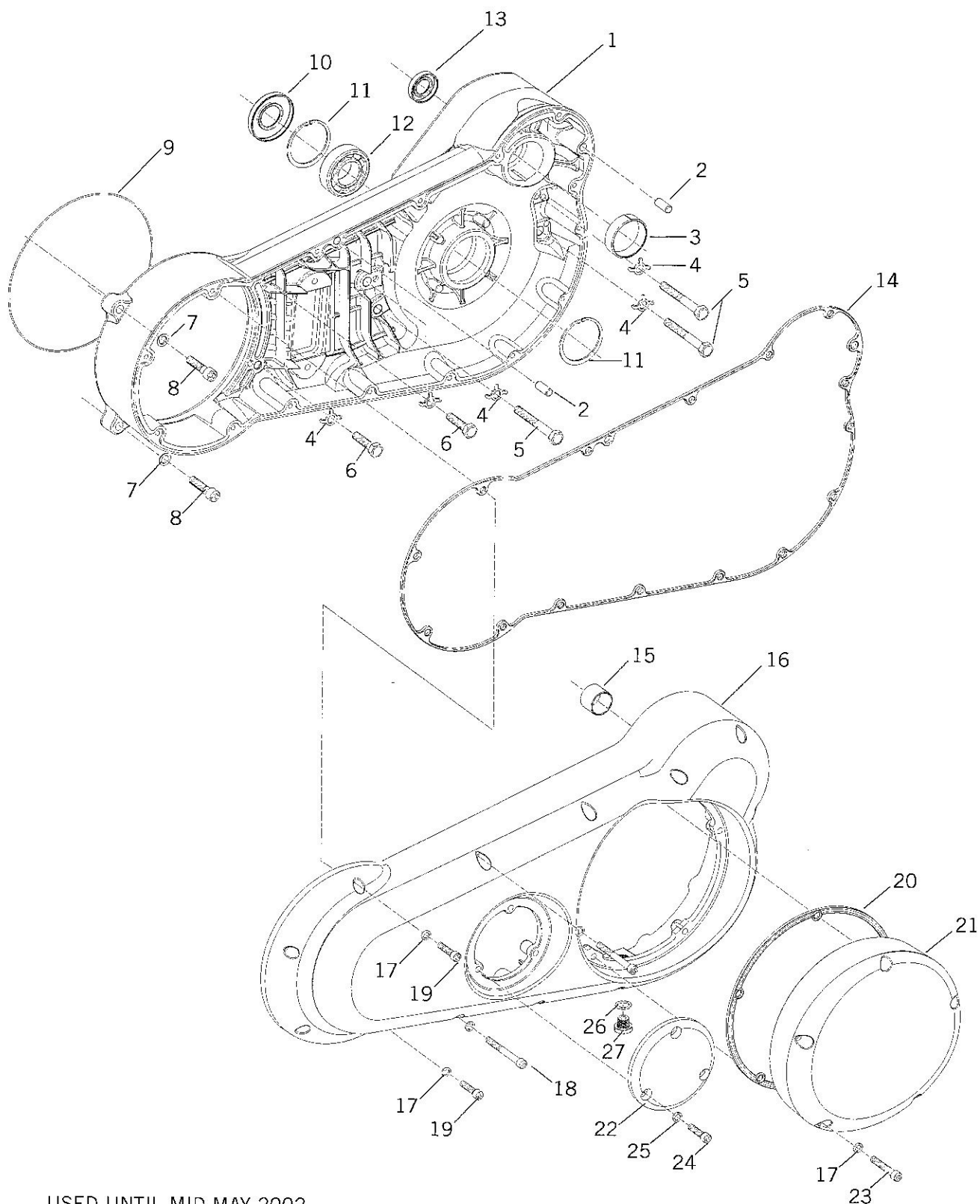


| No. | Part         | Description                             |
|-----|--------------|-----------------------------------------|
| 1   | 71-125 ..... | Chain, Primary                          |
| 2   | 96-243 ..... | Bolt, Carriage 3/8"-16 x 3"             |
| 3   | 71-026 ..... | Anchor Plate                            |
| 4   | 96-245 ..... | Screw, PH, 5/16"-18 x 3/4"              |
| 5   | 71-024 ..... | Chain Tensioner                         |
| 6   | 71-023 ..... | Shoe, Chain Adjustment                  |
| 7   | 71-025 ..... | Plate, Chain Tensioner                  |
| 8   | 96-895 ..... | Washer, Flat, 3/8"                      |
| 9   | 96-725 ..... | Nut, 3/8"-16 Nylock                     |
| 10  | 96-916 ..... | Washer, Flat, A.N., 1/4"                |
| 11  | 96-242 ..... | Lock Tab, 1/4" Double Bolt              |
| 12  | 96-244 ..... | Bolt, Hex, 1/4"-28 x 3"                 |
| 13  | 71-006 ..... | Chain Adjuster Assembly (includes 2-12) |

# **PRIMARY COVERS**

## **SECTION 23**

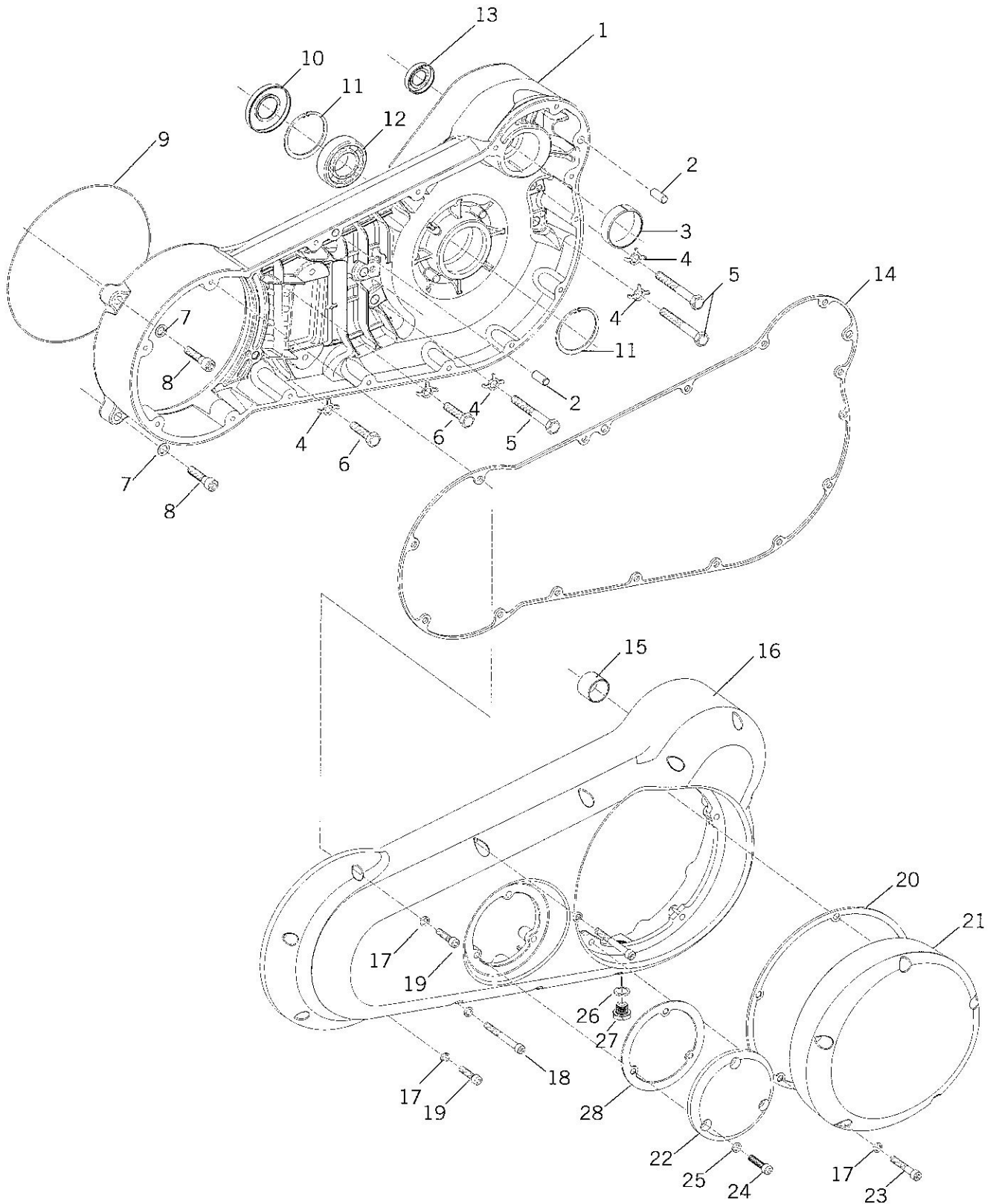
## PRIMARY COVERS



USED UNTIL MID MAY 2002

| No. | Part          | Description                                   |
|-----|---------------|-----------------------------------------------|
| 1   | Inner Primary |                                               |
|     | 72-004 .....  | Black, Spirit                                 |
|     | 72-005 .....  | Polished, Scout                               |
| 2   | 96-246 .....  | Pin, Dowel                                    |
| 3   | 72-026 .....  | Bushing                                       |
| 4   | 96-264 .....  | Lock Tab (pack of 10)                         |
| 5   | 96-071 .....  | Bolt, Hex, 5/16" x 2.5" w/Patch               |
| 6   | 96-072 .....  | Bolt, Hex, 5/16" x 1.25" w/Patch              |
| 7   | 96-227 .....  | Washer, Flat, 5/16" A.N.                      |
| 8   | 96-066 .....  | SHCS, 5/16" x 1.25" w/Patch                   |
| 9   | 09-034 .....  | Gasket, Inner Primary to Motor                |
| 10  | 71-004 .....  | Seal                                          |
| 11  | 71-188 .....  | Snap Ring                                     |
| 12  | 71-190 .....  | Bearing                                       |
| 13  | 71-189 .....  | Seal                                          |
| 14  | 09-035 .....  | Gasket, Inner Primary to Outer Primary        |
| 15  | 72-025 .....  | Bushing                                       |
| 16  | 72-002 .....  | Outer Primary, Polished                       |
| 17  | 96-223 .....  | Washer, Flat, 1/4" with .390 O.D.             |
| 18  | 96-167 .....  | SHCS, 1/4"-20 x 2.25" (Quantity required, 11) |
| 19  | 96-221 .....  | SHCS, 1/4"-20 x 1" (Quantity required, 4)     |
| 20  | 72-326 .....  | Gasket, Clutch Cover                          |
| 21  | 72-325 .....  | Cover, Clutch                                 |
| 22  | n/a.....      | Inspection Cover with Bonded Gasket           |
| 23  | 96-886 .....  | SHCS, 1/4"-20 x 1.5"                          |
| 24  | 96-224 .....  | SHCS, 1/4"-20 x 5/8"                          |
| 25  | 96-916 .....  | Washer, Flat, 1/4" A.N.                       |
| 26  | 96-253 .....  | Washer, Drain Plug, Flat, Nylon               |
| 27  | 71-007 .....  | Drain Plug                                    |

## PRIMARY COVERS



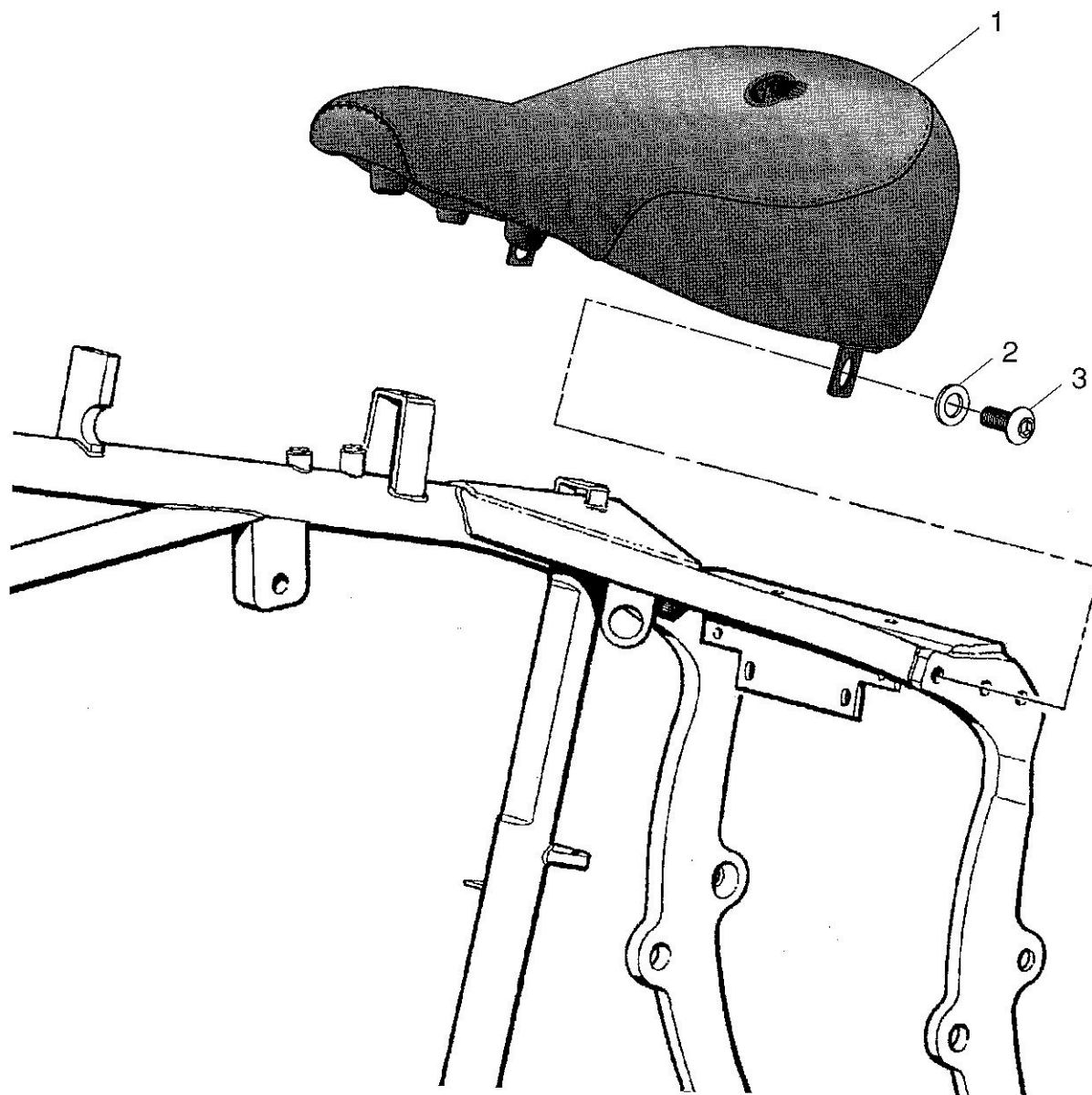
USE BEGAN MID MAY 2002

| No. | Part          | Description                                                            |
|-----|---------------|------------------------------------------------------------------------|
| 1   | Inner Primary |                                                                        |
|     | 72-329 .....  | Inner primary, polished, Scout, Scout DLX, Spirit, includes 1-3, 10-13 |
|     | 72-331 .....  | Inner primary, black, Spirit DLX, includes 1-3, 10-13                  |
| 2   | 96-246 .....  | Pin, Dowel                                                             |
| 3   | 72-026 .....  | Bushing                                                                |
| 4   | 96-264 .....  | Lock Tab (pack of 10)                                                  |
| 5   | 96-071 .....  | Bolt, Hex, 5/16" x 2.5" w/Patch                                        |
| 6   | 96-072 .....  | Bolt, Hex, 5/16" x 1.25" w/Patch                                       |
| 7   | 96-227 .....  | Washer, Flat, 5/16" A.N.                                               |
| 8   | 96-066 .....  | SHCS, 5/16" x 1.25" w/Patch                                            |
| 9   | 09-034 .....  | Gasket, Inner Primary to Motor                                         |
| 10  | 71-004 .....  | Seal                                                                   |
| 11  | 71-188 .....  | Snap Ring                                                              |
| 12  | 71-190 .....  | Bearing                                                                |
| 13  | 71-189 .....  | Seal                                                                   |
| 14  | 72-318 .....  | Gasket, Inner Primary to Outer Primary                                 |
| 15  | 72-025 .....  | Bushing                                                                |
| 16  | 72-320 .....  | Outer primary, polished, Scout, Spirit, includes 1-3, 10-13            |
| 17  | 96-223 .....  | Washer, Flat, 1/4" with .390 O.D.                                      |
| 18  | 96-167 .....  | SHCS, 1/4"-20 x 2.25" (Quantity required, 11)                          |
| 19  | 96-221 .....  | SHCS, 1/4"-20 x 1" (Quantity required, 4)                              |
| 20  | 72-326 .....  | Gasket, Clutch Cover                                                   |
| 21  | 72-325 .....  | Cover, Clutch                                                          |
| 22  | 71-323 .....  | Inspection Cover with Bonded Gasket                                    |
| 23  | 96-886 .....  | SHCS, 1/4"-20 x 1.5"                                                   |
| 24  | 96-224 .....  | SHCS, 1/4"-20 x 5/8"                                                   |
| 25  | 96-916 .....  | Washer, Flat, 1/4" A.N.                                                |
| 26  | 96-253 .....  | Washer, Drain Plug, Flat, Nylon                                        |
| 27  | 71-007 .....  | Drain Plug                                                             |
| 28  | 72-324 .....  | Gasket, Inspection cover                                               |

# SEATS

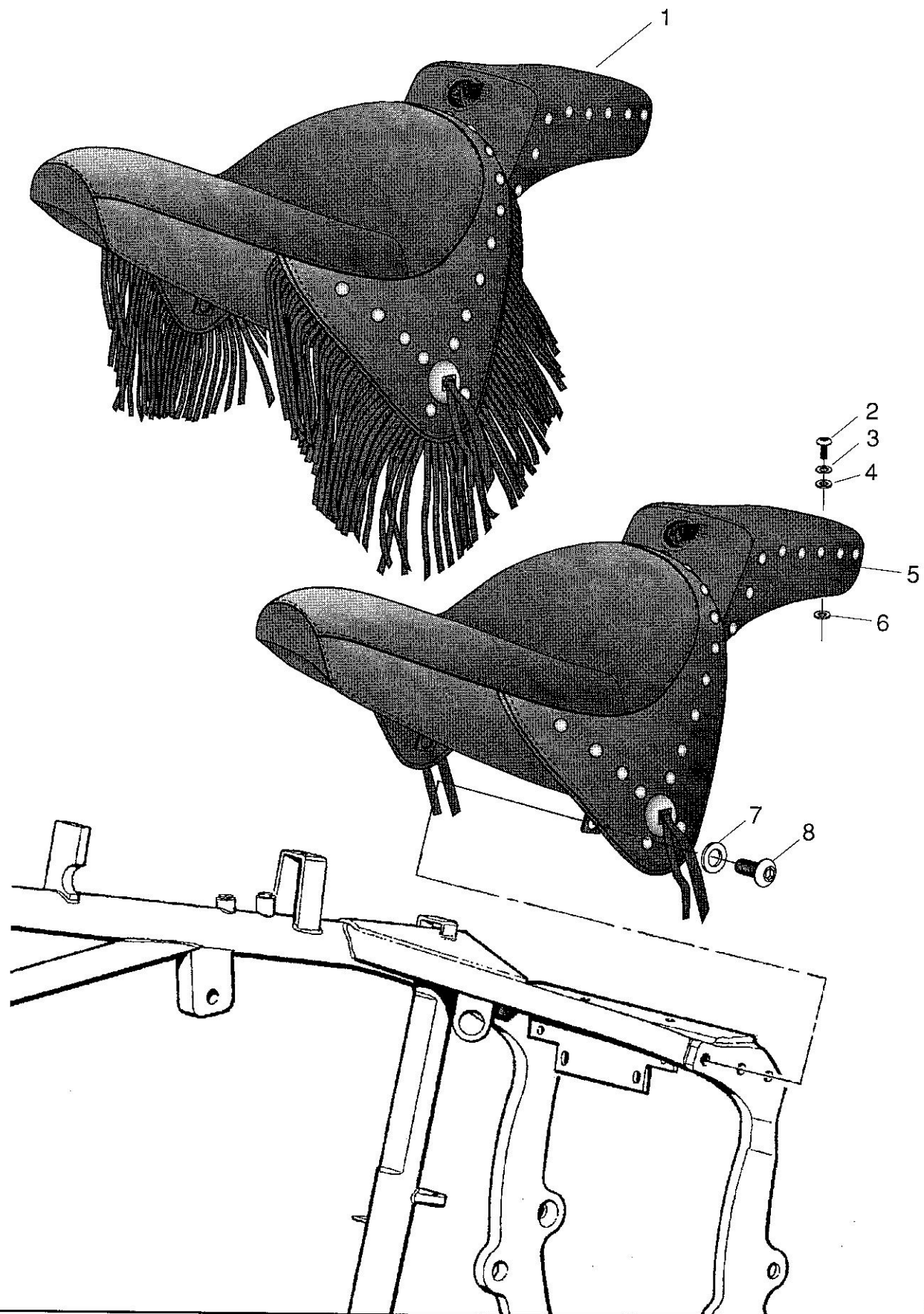
## SECTION 24





| No. | Part         | Description                      |
|-----|--------------|----------------------------------|
| 1   | 62-151 ..... | Seat, Solo                       |
| 2   | 96-914 ..... | Washer, flat, A.N., 1/2", chrome |
| 3   | 96-805 ..... | BHSCS, 1/2"-13 x 3/4" chrome     |

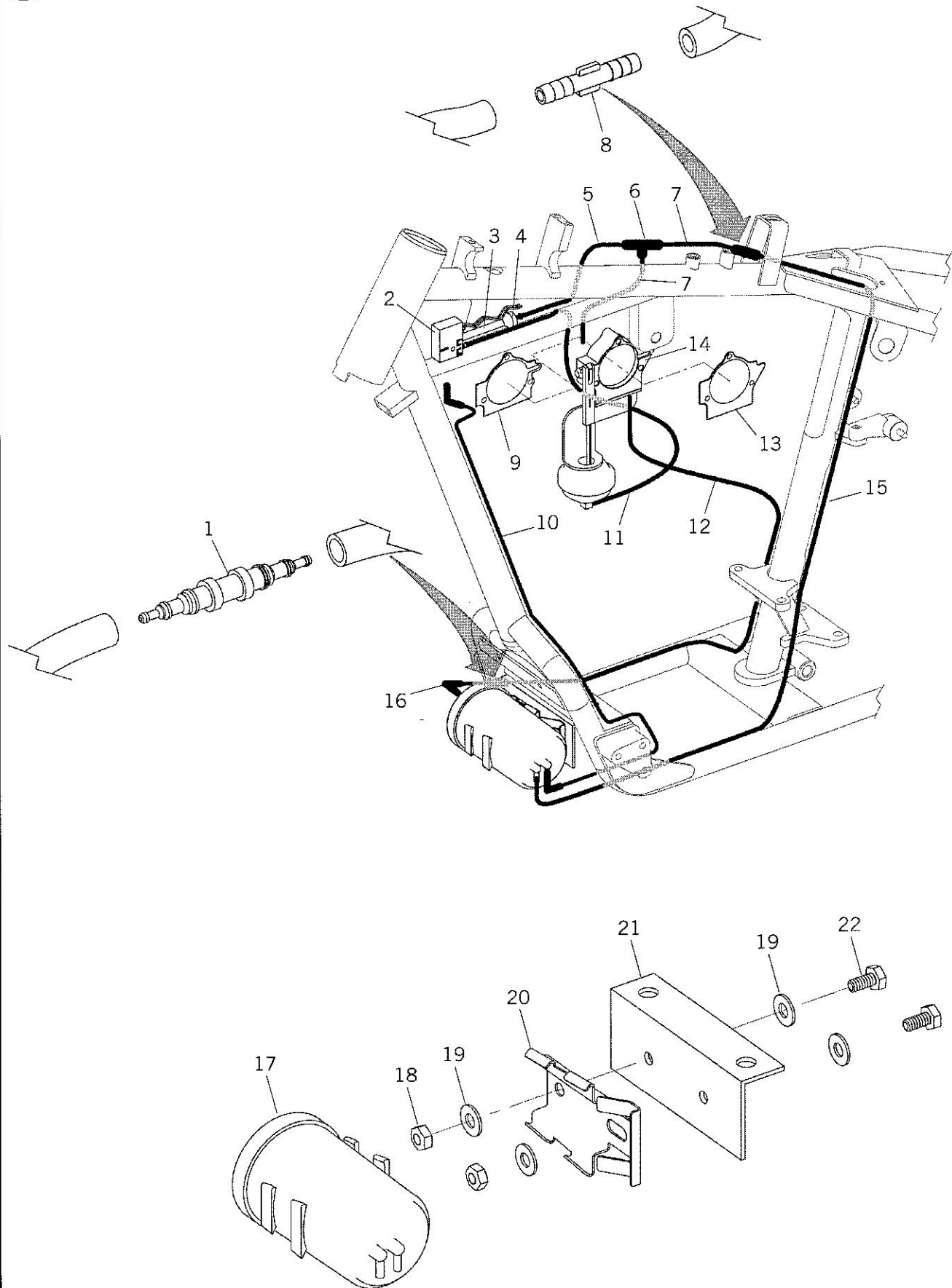
## SEAT (SPIRIT)



| No. | Part         | Description                      |
|-----|--------------|----------------------------------|
| 1   | 62-097 ..... | Seat, fringed, Spirit Deluxe     |
| 2   | 96-806 ..... | BHSCS, 1/4"-20 x 3/4", chrome    |
| 3   | 96-936 ..... | Washer, lock, 1/4" chrome        |
| 4   | 96-927 ..... | Washer, flat, 1/4" chrome        |
| 5   | 62-096 ..... | Seat, plain, Spirit Standard     |
| 6   | 96-991 ..... | Washer, flat, 1/4", nylon        |
| 7   | 96-914 ..... | Washer, flat, 1/2", A.N., chrome |
| 8   | 96-805 ..... | BHSCS, 1/2"-13 X 3/4", chrome    |

# **SMOG**

## **SECTION 25**



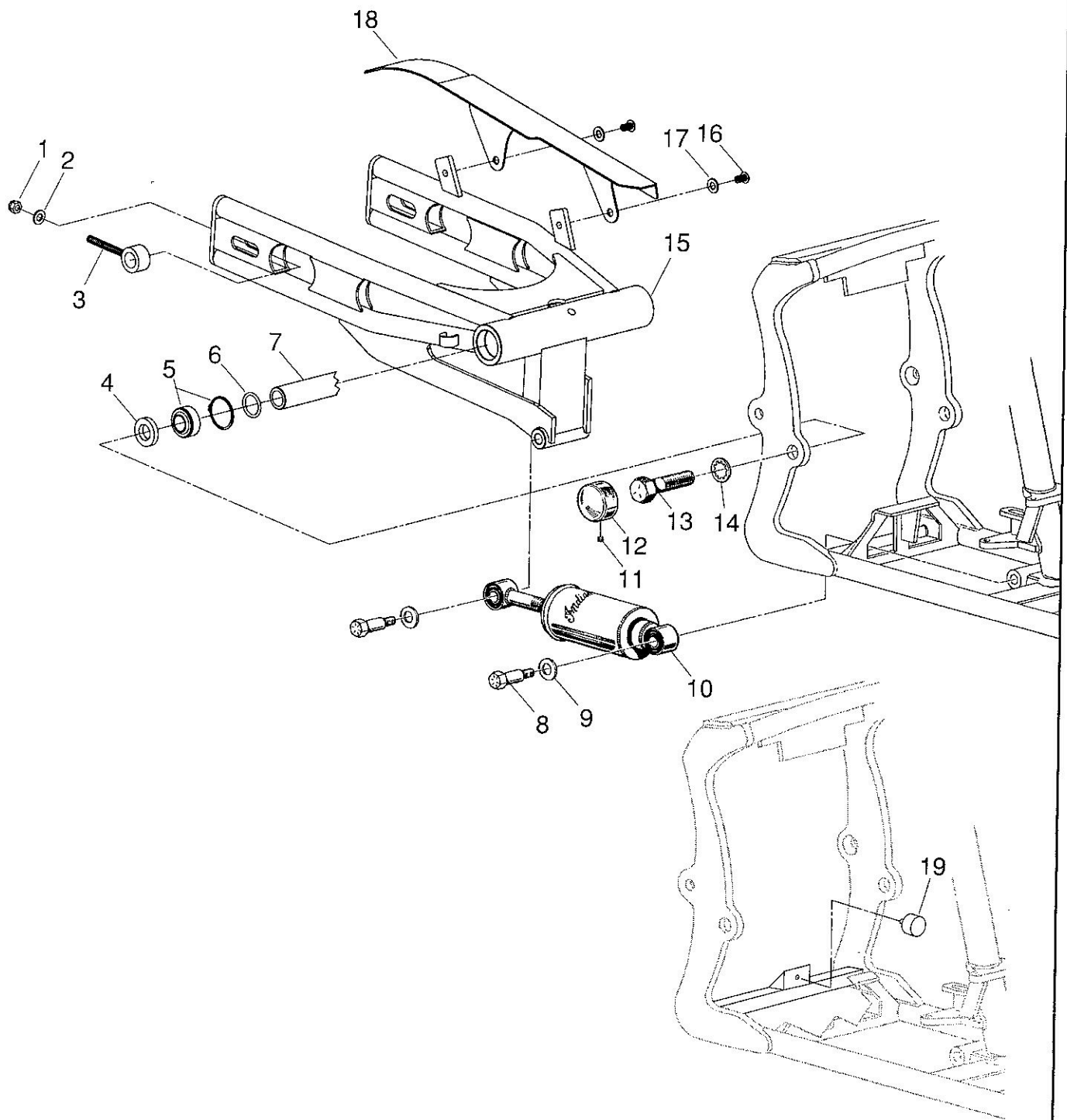
| No. | Part         | Description                               |
|-----|--------------|-------------------------------------------|
| 1   | 00-022 ..... | Reducer, 3/8" to 1/8"                     |
| 2   | 02-200 ..... | Solenoid                                  |
| 3   | 96-111 ..... | Hose, fuel rated 3/16" id x 1 1/2"        |
| 4   | 09-203 ..... | Valve, one way                            |
| 5   | 96-113 ..... | Hose, fuel rated 3/16" id x 8"            |
| 6   | 96-098 ..... | T- connector                              |
| 7   | 96-112 ..... | Hose, 3/16" x 5 1/2"                      |
| 8   | 02-204 ..... | Restrictor                                |
| 9   | 09-223 ..... | Gasket, diaphragm-to-aircleaner           |
| 10  | 96-548 ..... | Vent tube, fuel tank, smog bikes          |
|     | 00-166 ..... | Vent tube, fuel tank, non-smog bikes      |
| 11  | 96-120 ..... | Hose, 3/16" id x 30" vacuum               |
| 12  | 96-119 ..... | Hose, fuel rated 5/32" x 30"              |
| 13  | 09-222 ..... | Gasket, carb-to-diaphragm                 |
| 14  | 02-202 ..... | Vacuum spring diaphragm                   |
| 15  | 96-549 ..... | Hose, fuel rated 3/16" x 44"              |
| 16  | 96-086 ..... | Boot, 90 degree fuel rated rubber         |
| 17  | 00-035 ..... | Cannister, charcoal                       |
| 18  | 96-853 ..... | Nut, hex, 1/4"-20                         |
| 19  | 96-894 ..... | Washer, flat, 1/4"                        |
| 20  | 96-103 ..... | Cannister, clip bracket                   |
| 21  | 96-106 ..... | Mount, cannister clip                     |
| 22  | 96-813 ..... | Screw, hex, 1/4"-20 x 1/2", zinc, grade 5 |

# **SWINGARM & SHOCK ABSORBERS**

## **SECTION 26**



## SWINGARM (SCOUT/SPIRIT)

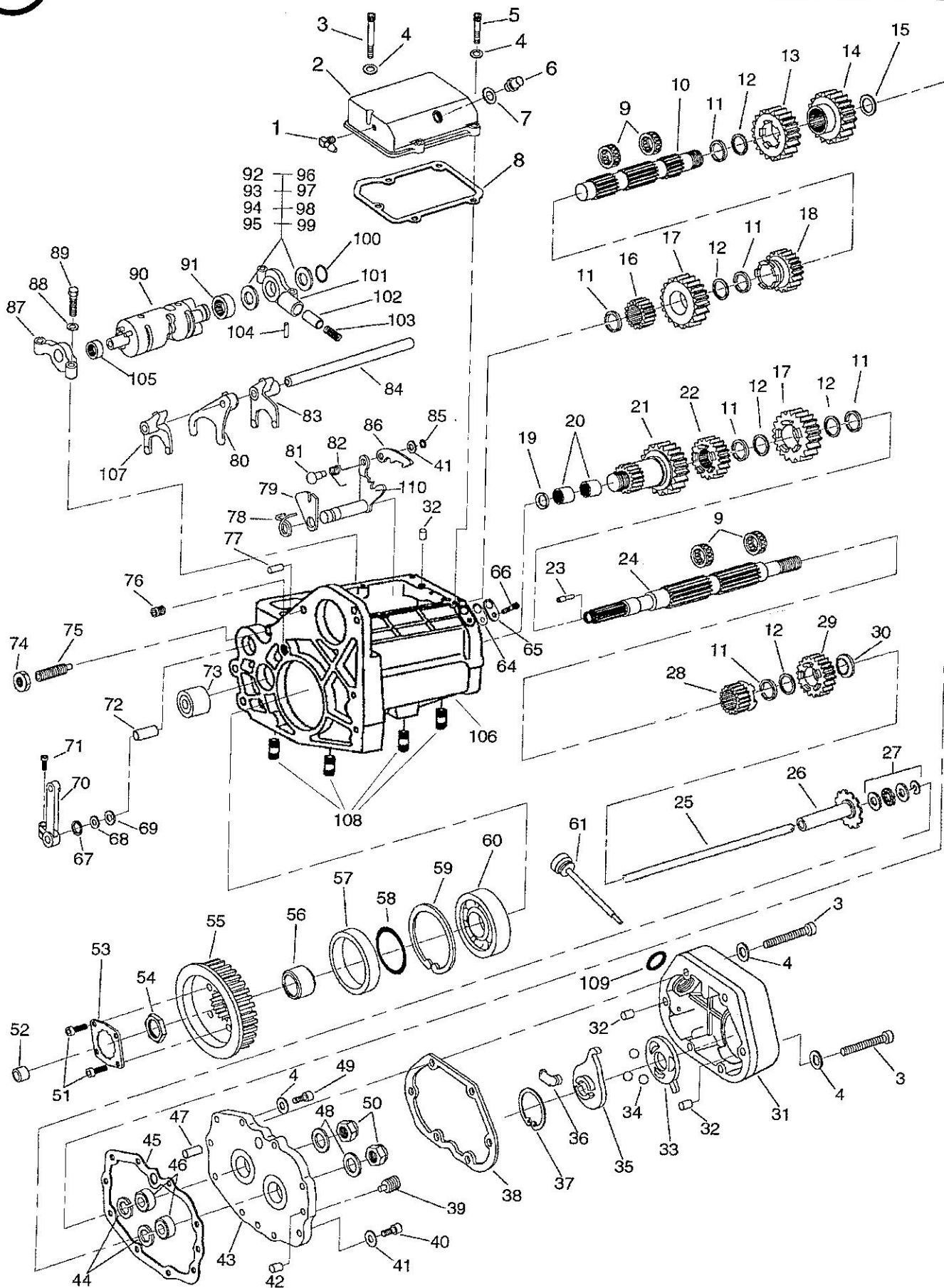


| No. | Part         | Description                                  |
|-----|--------------|----------------------------------------------|
| 1   | 96-858 ..... | Nut, 5/16"- 24, nylock                       |
| 2   | 96-896 ..... | Washer, flat, 5/16"                          |
| 3   | 90-616 ..... | Adjuster, axle                               |
| 4   | 16-160 ..... | Spacer                                       |
| 5   | 16-005 ..... | Bearing, spherical                           |
| 6   | 09-036 ..... | O-ring, Buna-N, 7/8" o.d. x 1/8" thick       |
| 7   | 16-070 ..... | Pivot tube                                   |
| 8   | 16-010 ..... | Bolt, hex, 1/2"-13 x 1.2", 5/8" dia shoulder |
| 9   | 16-011 ..... | Washer, flat, 5/8"                           |
| 10  | 16-213 ..... | Shock absorber                               |
| 11  | n/a.....     | Screw, set, M6-1 x 6mm                       |
| 12  | 18-035 ..... | Cover, swingarm pivot bolt                   |
| 13  | 96-815 ..... | Bolt, hex, 3/4"-16 x 3"                      |
| 14  | 96-913 ..... | Washer, lock, internal, 3/4"                 |
| 15  | Swingarm     |                                              |
|     | 89-213 ..... | Black, Scout/Spirit                          |
|     | 89-252 ..... | Red, Scout                                   |
|     | 89-253 ..... | Silver, Scout                                |
|     | 89-251 ..... | White, Scout                                 |
| 16  | 96-038 ..... | BHSCS, 5/16"-24 x 1/2", chrome               |
| 17  | 96-898 ..... | Washer, flat, chrome, 5/16"                  |
| 18  | 16-246 ..... | Belt guard                                   |
| 19  | 17-022 ..... | Bumper stop                                  |

# **TRANSMISSION**

## **SECTION 27**

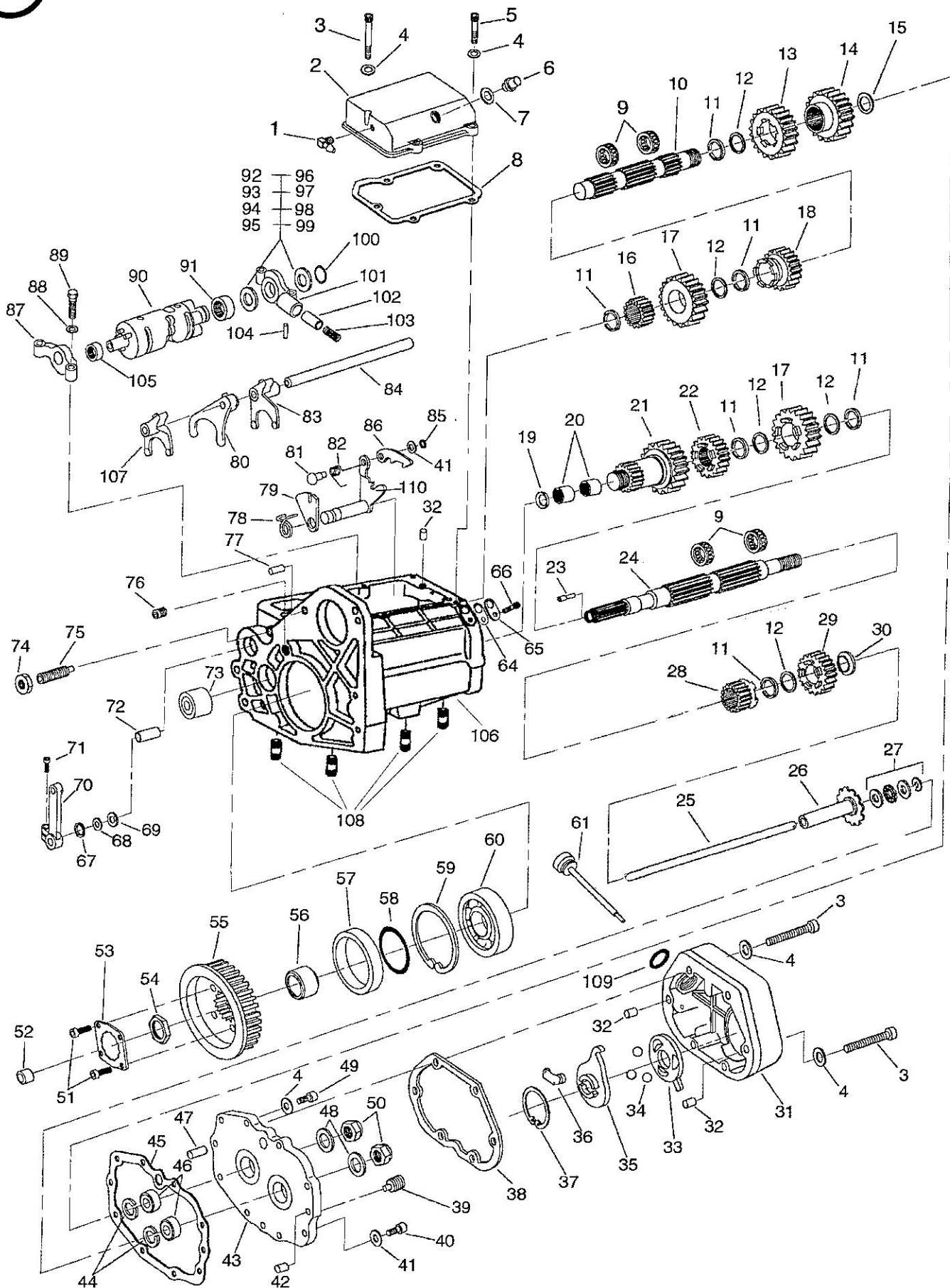
## TRANSMISSION (SCOUT/SPIRIT)



| No. | Part         | Description                                                          |
|-----|--------------|----------------------------------------------------------------------|
|     | 10-140 ..... | Transmission Assembly, non-painted, chrome, speedometer sensor hole  |
|     | 10-129 ..... | Transmission Assembly, Black, chrome covers, speedometer sensor hole |
| 1   | 10-061 ..... | Chrome Fitting, Top cover venting, 90°                               |
| 2   | 10-488 ..... | Chrome Trans Top Cover                                               |
| 3   | 10-038 ..... | SHCS, Chrome, 5/16"-20 x 2 1/4"                                      |
| 4   | 10-039 ..... | Washer, Flat, Chrome, 1/4" w/ 7/16" O.D.                             |
| 5   | 96-202 ..... | SHCS, Chrome, 1/4"-20 x 1"                                           |
| 6   | 10-490 ..... | Neutral Switch                                                       |
| 7   | 10-060 ..... | Nylon washer, neutral switch                                         |
| 8   | 10-117 ..... | Gasket, Trans Top Cover                                              |
| 9   | 10-031 ..... | Bearing Split Cage, mainshaft                                        |
| 10  | 10-134 ..... | Countershaft                                                         |
| 11  | 10-068 ..... | Retaining ring Main & countershaft                                   |
| 12  | 10-106 ..... | Thrust washer                                                        |
| 13  | 10-018 ..... | Close-ratio first gear countershaft                                  |
| 14  | 10-133 ..... | 4th gear countershaft                                                |
| 15  | 10-099 ..... | Spacer, countershaft                                                 |
| 16  | 10-132 ..... | 5th gear countershaft                                                |
| 17  | 10-016 ..... | 3rd gear Mainshaft, 2nd gear countershaft                            |
| 18  | 10-017 ..... | 3rd gear countershaft                                                |
| 19  | 10-092 ..... | Oil seal 5th gear mainshaft                                          |
| 20  | 10-032 ..... | Bearing 5th gear mainshaft                                           |
| 21  | 10-024 ..... | 5th gear mainshaft                                                   |
| 22  | 10-023 ..... | 2nd gear mainshaft                                                   |
| 23  | 10-076 ..... | Clutch push rod left end piece                                       |
| 24  | 10-135 ..... | Mainshaft                                                            |
| 25  | 10-138 ..... | Clutch push rod center piece                                         |
| 26  | 10-074 ..... | Clutch push rod right end                                            |
| 27  | 10-030 ..... | Washer, bearing                                                      |
| 28  | 10-021 ..... | 1st gear, mainshaft                                                  |
| 29  | 10-022 ..... | 4th gear mainshaft                                                   |
| 30  | 10-098 ..... | Spacer, mainshaft                                                    |
| 31  | 10-003 ..... | End Cover, chrome                                                    |
| 32  | 10-082 ..... | Roll Pin, shift cam towers and clutch release cover                  |
| 33  | 10-130 ..... | Outer Ramp, clutch release                                           |
| 34  | 10-096 ..... | Steel ball, clutch release ramps                                     |
| 35  | 10-006 ..... | Inner ramp, clutch release                                           |
| 36  | 10-007 ..... | Coupling, clutch release                                             |
| 37  | 10-066 ..... | Retaining ring clutch release ramps                                  |
| 38  | 10-115 ..... | Gasket, clutch release end cover                                     |
| 39  | 10-040 ..... | Magnetic drain plug                                                  |

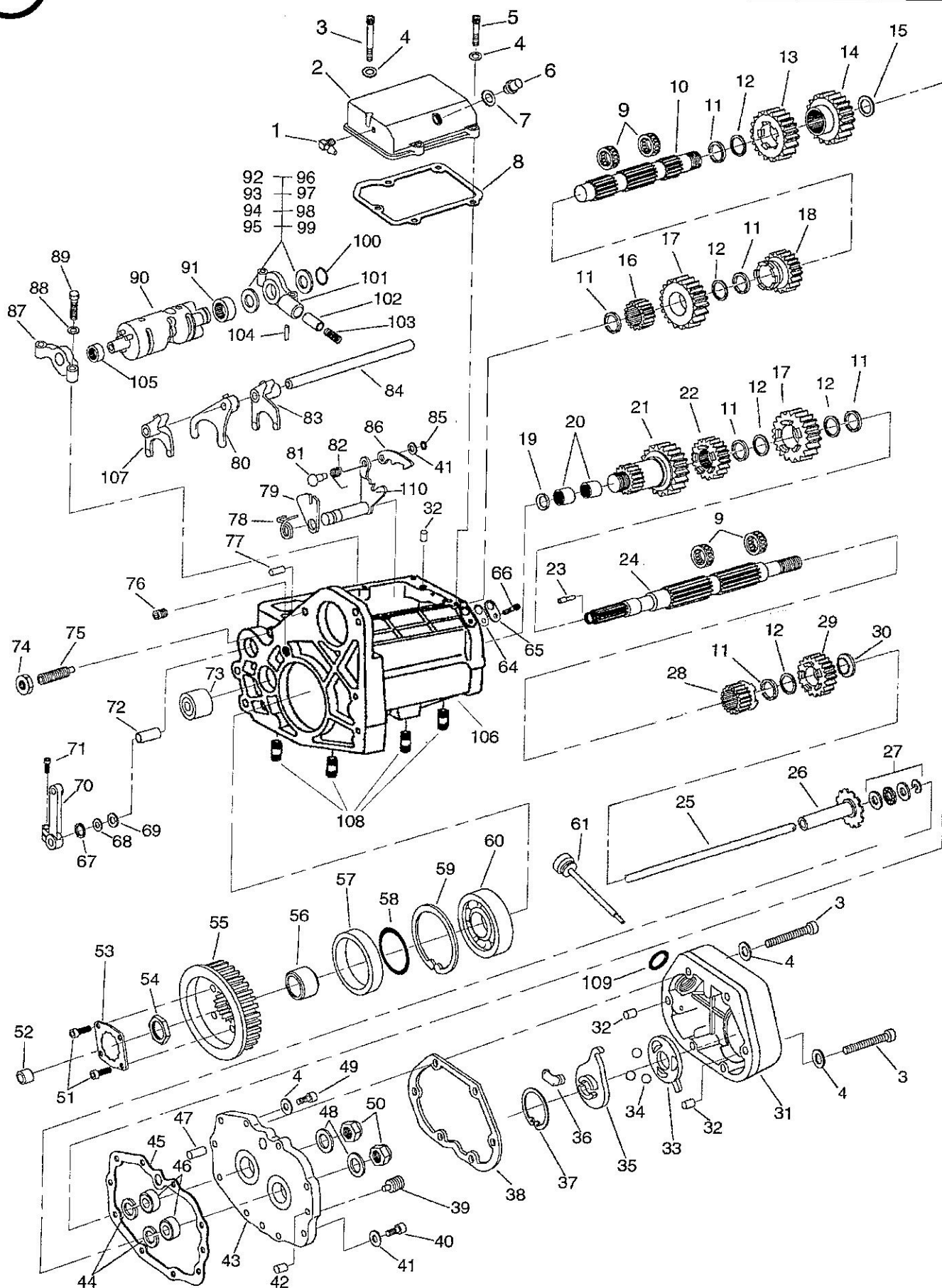


## TRANSMISSION (SCOUT/SPIRIT)



| No. | Part         | Description                             |
|-----|--------------|-----------------------------------------|
| 40  | 10-043 ..... | SHCS 5/16"-18 x 1 1/4"                  |
| 41  | .....        | 5/16" chrome flat washer                |
| 42  | 10-097 ..... | Roll pin Trans case bearing housing     |
| 43  | 10-002 ..... | Trapdoor Black gloss                    |
| 44  | 10-067 ..... | Retaining ring (trapdoor)               |
| 45  | 10-116 ..... | Gasket, bearing housing (trapdoor)      |
| 46  | 10-028 ..... | Trapdoor main and countershaft bearing  |
| 47  | 10-083 ..... | Dowel Pin                               |
| 48  | 10-042 ..... | Outer spacer                            |
| 49  | 10-045 ..... | SHCS 1/4"-20 x 1 1/2" Chrome            |
| 50  | 10-041 ..... | Nut hex nylon 3/4"-16                   |
| 51  | .....        | SHCS 1/4"-20 x 5/8" black oxide         |
| 52  | n/a          |                                         |
| 53  | 10-048 ..... | Nut locking plate mainshaft belt pulley |
| 54  | 10-107 ..... | Nut, mainshaft sprocket pulley          |
| 55  | 10-330 ..... | 32 tooth belt pulley                    |
| 56  | 10-118 ..... | Spacer, belt pulley                     |
| 57  | 10-111 ..... | Oil Seal Left side Mainshaft            |
| 58  | 11-544 ..... | Quad-seal mainshaft bearing             |
| 59  | 10-070 ..... | Retaining ring mainshaft case bearing   |
| 60  | 10-033 ..... | Mainshaft left side case bearing        |
| 61  | 10-009 ..... | Filler plug                             |
| 62  | .....        | Drain plug CMC RM                       |
| 63  | .....        | Nylon washer drain plug CMC RM          |
| 64  | 10-119 ..... | Gasket speedo plug                      |
| 65  | .....        | Speedo pickup plate                     |
| 66  | .....        | Shcs 1/4"-20 x 5/8" Chrome              |
| 67  | 10-071 ..... | Retaining ring shift lever arm          |
| 68  | .....        | 7/16" flat washer 1 1/2" od zinc        |
| 69  | 10-095 ..... | Oil seal shifter shaft trans case       |
| 70  | 10-008 ..... | Shift lever                             |
| 71  | .....        | Shcs 5/16"-24 x 1 chrome                |
| 72  | 10-101 ..... | Bushing, shifter shaft                  |
| 73  | 10-137 ..... | Countershaft leftside case bearing      |
| 74  | 10-055 ..... | Nut hex jam thin 7/16"-14 zinc          |
| 75  | 10-054 ..... | Adjusting screw shift shaft             |
| 76  | 10-053 ..... | Flat end 1/2"-20 x 1/2" set screw       |
| 77  | 10-102 ..... | Dowel Pin                               |
| 78  | 10-085 ..... | Shifter shaft spring                    |
| 79  | 10-081 ..... | Spring plate, shift lever shaft         |

## TRANSMISSION (SCOUT/SPIRIT)



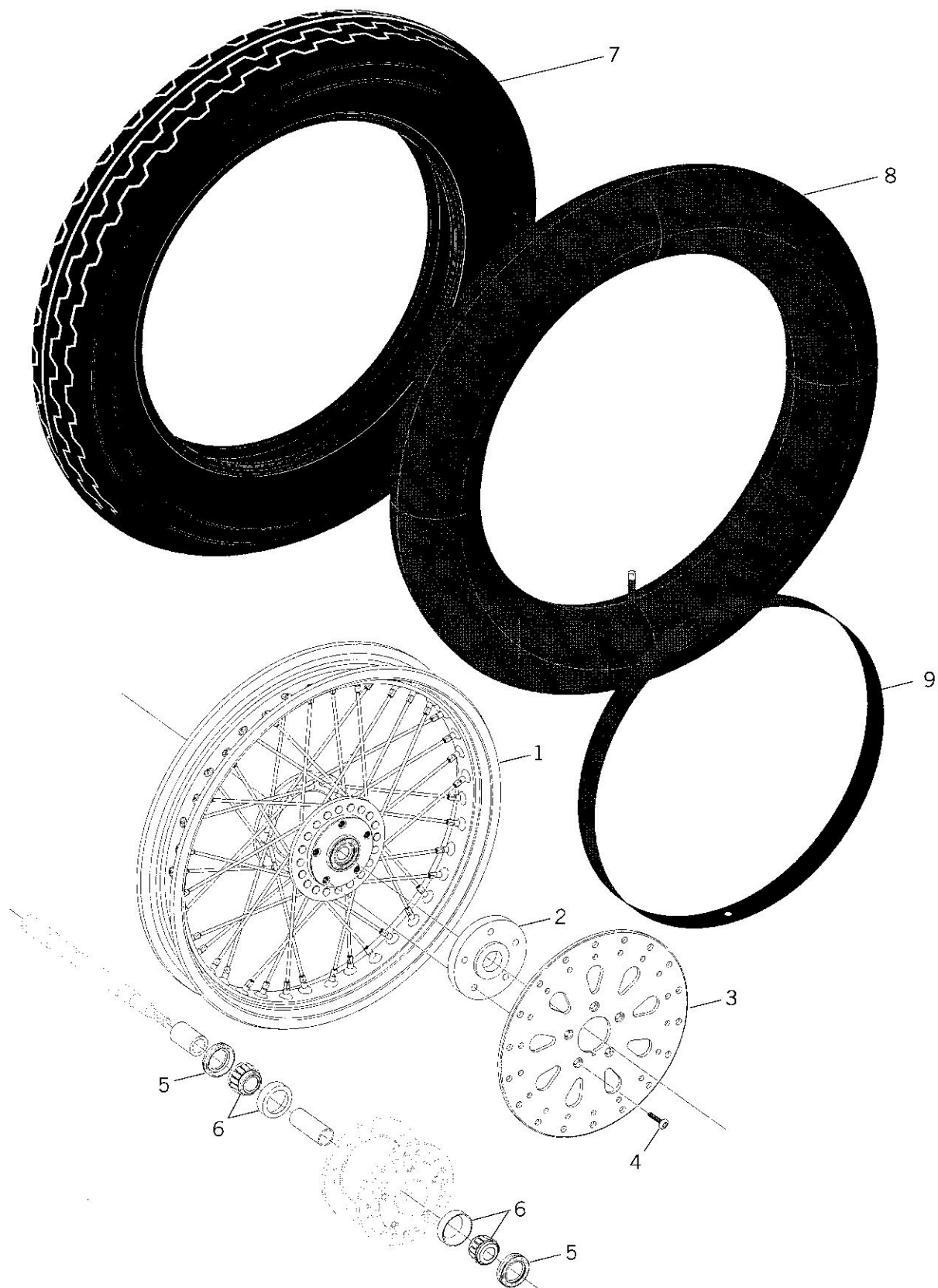


| No. | Part         | Description                            |
|-----|--------------|----------------------------------------|
| 80  | 10-011 ..... | Shifter fork 1st-2nd gear              |
| 81  | 10-103 ..... | Shift shaft pawl pin                   |
| 82  | 10-084 ..... | Spring, Shift shaft pawl               |
| 83  | 10-131 ..... | Shifter fork 4th gear                  |
| 84  | 10-063 ..... | Shift fork shaft                       |
| 85  | 10-072 ..... | Retaining ring                         |
| 86  | 10-077 ..... | Shifter cam pawl                       |
| 87  | 10-013 ..... | Left side support tower shift cam      |
| 88  | 10-039 ..... | 1/4" flat washer                       |
| 89  | 10-058 ..... | Bolt hex 1/4"-20 x 1 1/4" zinc         |
| 90  | 10-065 ..... | Shifter Cam                            |
| 91  | 10-036 ..... | Shift cam right support tower bearing  |
| 92  | 11-572 ..... | Thrust washer .017" thick shift cam    |
| 93  | 11-573 ..... | Thrust washer .020" thick shift cam    |
| 94  | 11-574 ..... | Thrust washer .022"                    |
| 95  | 11-575 ..... | Thrust washer .025"                    |
| 96  | 11-576 ..... | Thrust washer .028"                    |
| 97  | 11-577 ..... | Thrust washer .031"                    |
| 98  | 11-578 ..... | Thrust washer .035"                    |
| 99  | 11-579 ..... | Thrust washer .039"                    |
| 100 | 10-073 ..... | Retaining ring shift cam               |
| 101 | 10-014 ..... | Right side support tower shift cam     |
| 102 | 10-064 ..... | Shift cam follower                     |
| 103 | 10-086 ..... | Spring, Shift cam follower             |
| 104 | 10-087 ..... | Roll pin shift cam follower spring pin |
| 105 | 10-037 ..... | Shift cam left support tower bearing   |
| 106 | 10-001 ..... | Trans case black gloss                 |
|     | 10-483 ..... | Trans case non-painted                 |
| 107 | 10-012 ..... | Shifter fork 3rd -5th gear             |
| 108 | 10-050 ..... | Bottom stud                            |
| 109 | 10-088 ..... | O-ring dip stick                       |
| 110 | 10-078 ..... | Shifter shaft assembly                 |
| 111 | 10-029 ..... | Bearing, thrust                        |
| 112 | 10-069 ..... | Retaining ring                         |

# **WHEELS, TIRES & BRAKE ROTORS**

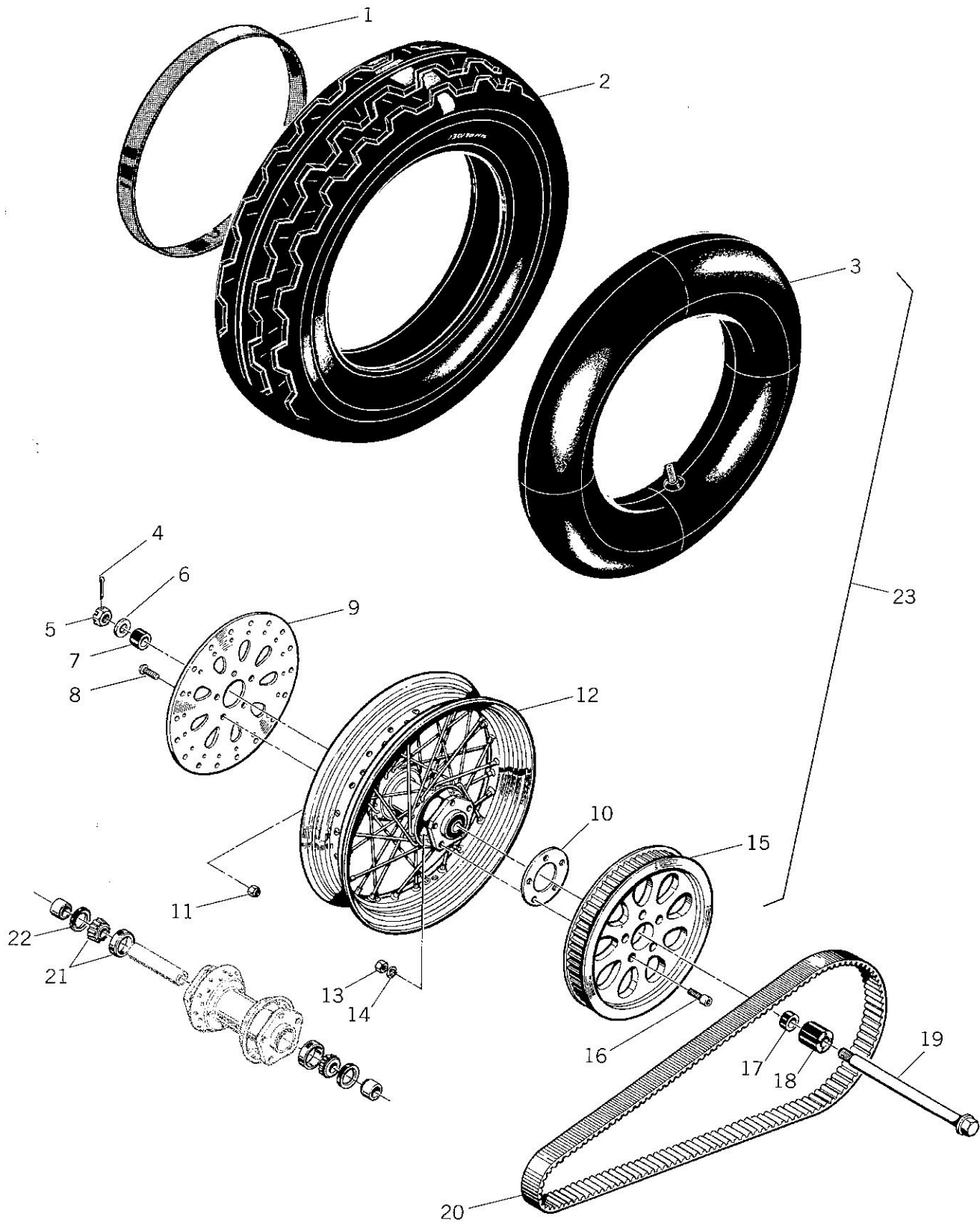
## **SECTION 28**

## FRONT WHEEL (SCOUT)



| No. | Part         | Description                                                   |
|-----|--------------|---------------------------------------------------------------|
| 1   | 21-007 ..... | Wheel, Front, 19", Assembly (Rim, Hubs, Spokes & Race), Scout |
| 2   | 32-111 ..... | Spacer                                                        |
| 3   | 50-102 ..... | Rotor, Brake, front                                           |
| 4   | 96-606 ..... | BHSCS w/Patch, 5/16"-18 x 1 1/4"                              |
| 5   | 24-334 ..... | Seal, Wheel                                                   |
| 6   | 24-333 ..... | Bearing & Race (set)                                          |
| 7   | 21-076 ..... | Tire, Front, 100/90-19, Michelin Commander                    |
| 8   | 21-132 ..... | Tube, Front, use with Michelin Tires                          |
| 9   | 22-172 ..... | Rim Strip, 19"                                                |

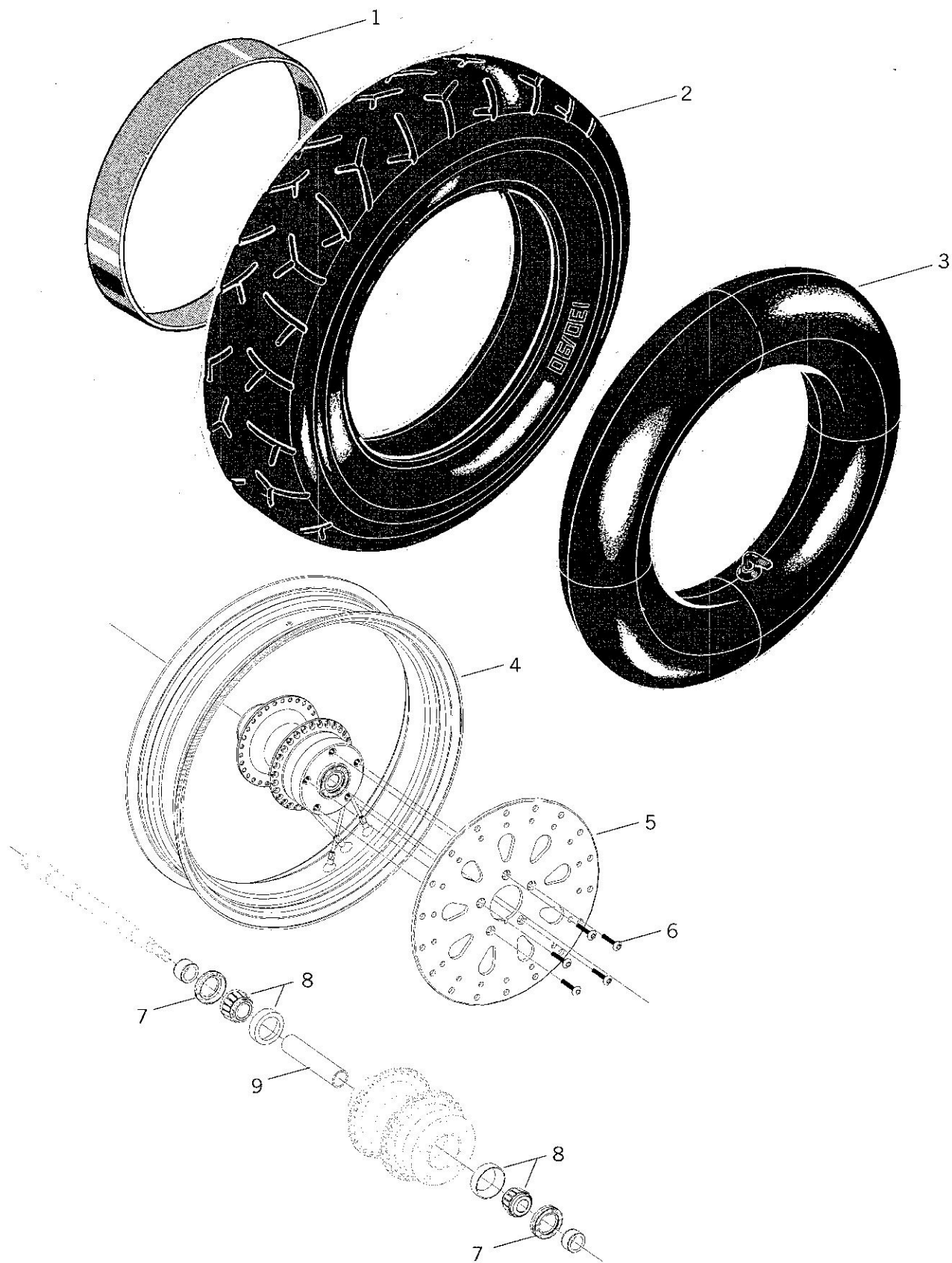
## REAR WHEEL (SCOUT)



| No. | Part         | Description                                                                                                           |
|-----|--------------|-----------------------------------------------------------------------------------------------------------------------|
| 1   | 22-171 ..... | Rim Strip 16", Center valve                                                                                           |
| 2   | 21-077 ..... | Tire, Rear, Michelin                                                                                                  |
| 3   | 22-183 ..... | Inner Tube, 16", 5.0/5.10                                                                                             |
| 4   | 96-960 ..... | Cotter Pin 1/8" x 1 1/2", Zinc                                                                                        |
| 5   | 96-859 ..... | Nut, Slotted 5/8"-18                                                                                                  |
| 6   | 96-334 ..... | Washer, Flat, Hardened, 5/8"                                                                                          |
| 7   | 24-039 ..... | Spacer 1.125" o.d x .760" i.d. x .602" length, Rear Wheel, Black Powder Coat                                          |
| 8   | 96-800 ..... | BHSCS, 3/8"-16 x 1"                                                                                                   |
| 9   | 50-103 ..... | Rotor, Brake, Rear                                                                                                    |
| 10  | 32-111 ..... | Spacer, .100" thick                                                                                                   |
| 11  | 96-725 ..... | Nut, Nylock 3/8"-16                                                                                                   |
| 12  | 21-002 ..... | Wheel, Rear, Assembly (Rim, Hubs, Spokes & Race), Scout                                                               |
| 13  | 96-867 ..... | Nut, Hex, 7/16"-14                                                                                                    |
| 14  | 96-938 ..... | Washer, Lock, 7/16"                                                                                                   |
| 15  | 77-019 ..... | Pulley                                                                                                                |
| 16  | 96-057 ..... | SHCS 7/16"-14 x 1"                                                                                                    |
| 17  | 97-479 ..... | Spacer, 1 1/8"-3/4" x 1/2"                                                                                            |
| 18  | 24-042 ..... | Spacer, Axle 1 1/2"                                                                                                   |
| 19  | 16-222 ..... | Axle, Rear, Black                                                                                                     |
| 20  | 72-030 ..... | Belt, Rear                                                                                                            |
| 21  | 24-333 ..... | Wheel, Bearing & Race Set                                                                                             |
| 22  | 24-334 ..... | Seal, Wheel                                                                                                           |
| 23  | 21-954 ..... | Assembly, Rear Wheel, Blackwall Tire, Scout Standard/Scout Deluxe<br>(rim, hub, spokes, race, rotor, sprocket & tire) |



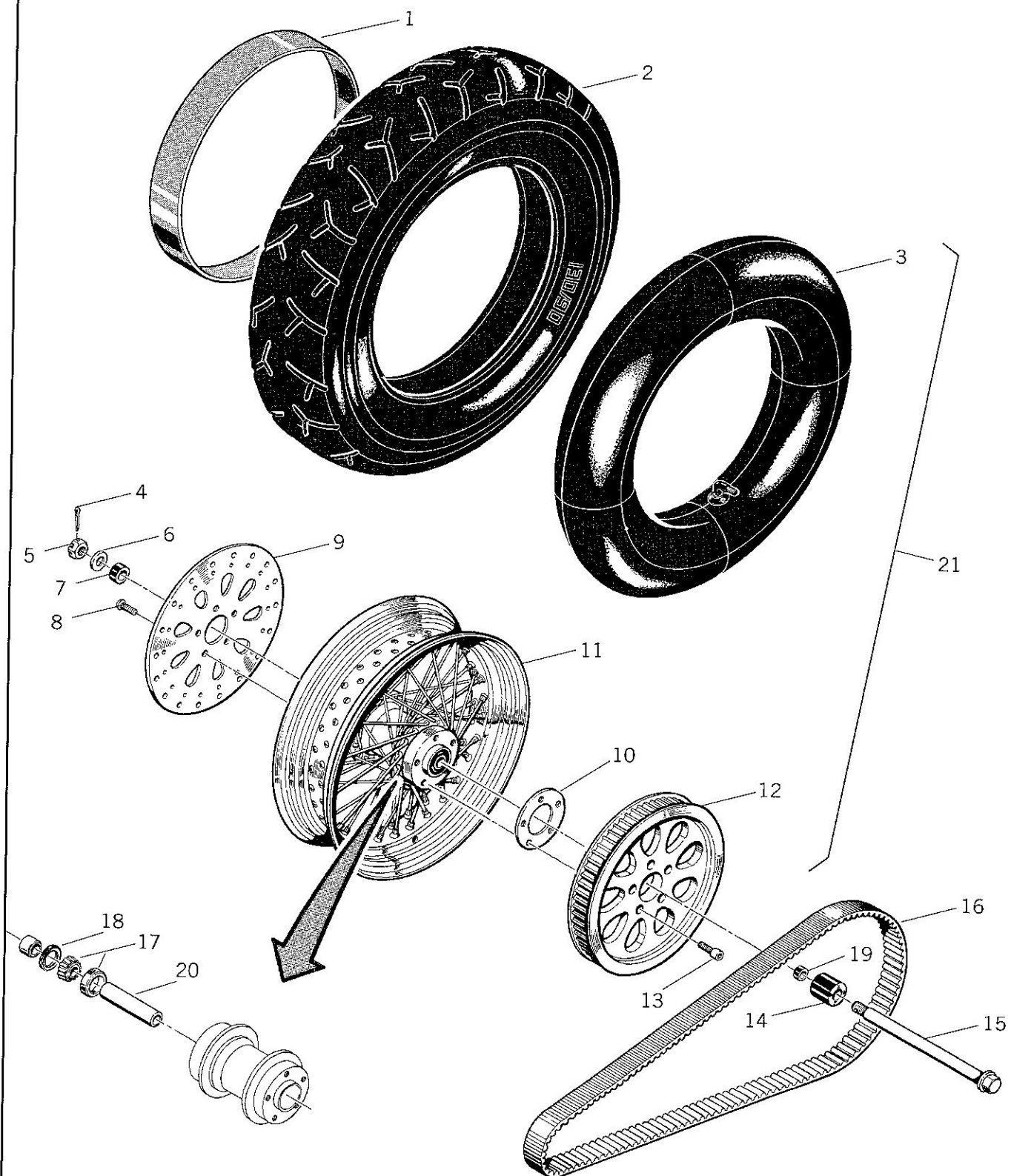
## FRONT WHEEL (SPIRIT)





| No. | Part         | Description                                            |
|-----|--------------|--------------------------------------------------------|
| 1   | 22-170 ..... | Rim Strip 16", side valve                              |
| 2   | 22-125 ..... | Tire, Front, White Wall, MT-90H-16 74H, Spirit Deluxe  |
|     | 21-024 ..... | Tire, Front, Indian Branded, MT90-16 71H, Spirit       |
| 3   | 22-182 ..... | Inner Tube 16" Side Valve, 5.00/5.10"                  |
| 4   | 21-950 ..... | Wheel, Front, 16", Assembly (Rim, Hubs, Spokes & Race) |
| 5   | 50-102 ..... | Rotor Brake Front                                      |
| 6   | 96-055 ..... | Bolt, 5/16"-3/4"                                       |
| 7   | 24-334 ..... | Seal                                                   |
| 8   | 24-333 ..... | Bearing & Race                                         |
| 9   | 23-057 ..... | Spacer, Wheel Bearing 4.420"                           |
|     | 23-050 ..... | Spacer, Wheel Bearing 4.425"                           |
|     | 23-051 ..... | Spacer, Wheel Bearing 4.430"                           |

## REAR WHEEL (SPIRIT)



| No. | Part         | Description                                               |
|-----|--------------|-----------------------------------------------------------|
| 1   | 22-170 ..... | Rim Strip 16"                                             |
| 2   | 22-130 ..... | Tire, Rear, Whitewall, MT90-16R 74H TL                    |
|     | 21-024 ..... | Tire, Rear, Indian Branded, MT90-16R 71H, Spirit          |
| 3   | 22-182 ..... | Inner Tube 16"                                            |
| 4   | 96-960 ..... | Cotter Pin 1/8" x 1 1/2", Zinc                            |
| 5   | 96-859 ..... | Nut, Slotted 5/8" - 18                                    |
| 6   | 96-334 ..... | Washer, flat, Hardened, 5/8"                              |
| 7   | 24-039 ..... | Spacer, Rear wheel, 1 1/8"-3/4" x 1/2"                    |
| 8   | 96-054 ..... | BHSCS, 3/8"-16 x 1"                                       |
| 9   | 50-103 ..... | Rotor, Brake, Rear                                        |
| 10  | 24-045 ..... | Spacer, Rear pulley, Aluminum, .100" Thick                |
| 11  | 21-970 ..... | Wheel, Rear, 60 Spoke, Assembly (Rim, Hub, Spokes & Race) |
| 12  | 77-019 ..... | Pulley, 65 Tooth                                          |
| 13  | 96-057 ..... | SHCS, 7/16"-14 x 1"                                       |
| 14  | 24-042 ..... | Spacer, Axle, 1 1/2"                                      |
| 15  | 90-693 ..... | Axle, Rear                                                |
| 16  | 72-030 ..... | Belt, Rear, 130T                                          |
| 17  | 24-333 ..... | Wheel, Bearing & Race Set                                 |
| 18  | 24-334 ..... | Seal, Wheel                                               |
| 19  | 97-479 ..... | Spacer, Axle, 1/2" Length                                 |
| 20  | 23-057 ..... | Spacer, Bearing 4.420"                                    |
|     | 23-050 ..... | Spacer, Bearing 4.425"                                    |
|     | 23-051 ..... | Spacer, Bearing 4.430"                                    |
| 21  | 21-952 ..... | Assembly, Rear Wheel, Blackwall Tire, Spirit Standard     |
|     | 21-953 ..... | Assembly, Rear Wheel, Whitewall Tire, Spirit Deluxe       |

# **INDEX**

## **REFERENCE**



| Part # | Pg # | Part # | Pg # | Part # | Pg # | Part # | Pg # | Part # | Pg # | Part # | Pg # |
|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
| 00-001 | 1-3  | 03-303 | 3-3  | 03-404 | 8-17 | 03-550 | 8-5  | 06-206 | 8-19 | 08-642 | 8-15 |
| 00-005 | 8-11 | 03-304 | 3-3  | 03-405 | 8-17 | 03-550 | 8-21 | 07-800 | 1-2  | 08-643 | 8-15 |
| 00-005 | 8-17 | 03-305 | 3-3  | 03-406 | 8-17 | 03-551 | 8-21 | 07-806 | 1-2  | 08-644 | 8-15 |
| 00-011 | 8-19 | 03-306 | 3-3  | 03-407 | 8-17 | 03-552 | 8-21 | 07-808 | 1-2  | 08-645 | 8-15 |
| 00-012 | 8-19 | 03-307 | 3-3  | 03-408 | 8-17 | 03-553 | 8-21 | 07-809 | 1-2  | 08-646 | 8-15 |
| 00-022 | 25-3 | 03-308 | 3-3  | 03-409 | 8-17 | 03-554 | 8-21 | 07-810 | 1-3  | 08-647 | 8-15 |
| 00-035 | 25-3 | 03-309 | 3-3  | 03-410 | 8-17 | 03-555 | 8-21 | 07-811 | 1-3  | 08-648 | 8-15 |
| 00-045 | 8-9  | 03-310 | 3-3  | 03-411 | 8-17 | 03-561 | 8-11 | 07-813 | 1-3  | 08-649 | 8-15 |
| 00-047 | 8-9  | 03-311 | 3-3  | 03-412 | 8-17 | 03-562 | 8-11 | 07-815 | 1-2  | 08-650 | 8-15 |
| 00-048 | 8-9  | 03-312 | 3-3  | 03-413 | 8-17 | 03-600 | 8-5  | 07-816 | 1-2  | 08-651 | 8-15 |
| 00-049 | 8-9  | 03-313 | 3-3  | 03-414 | 8-17 | 03-601 | 8-5  | 07-817 | 1-2  | 08-652 | 8-15 |
| 00-050 | 8-9  | 03-314 | 3-3  | 03-415 | 8-17 | 03-602 | 8-5  | 07-818 | 1-3  | 09-004 | 8-5  |
| 00-051 | 8-9  | 03-315 | 3-3  | 03-416 | 8-17 | 03-603 | 8-11 | 07-839 | 1-3  | 09-005 | 8-19 |
| 00-052 | 8-9  | 03-316 | 3-3  | 03-417 | 8-17 | 03-603 | 8-5  | 08-001 | 8-23 | 09-005 | 8-5  |
| 00-053 | 8-9  | 03-317 | 3-3  | 03-418 | 8-17 | 03-604 | 8-5  | 08-003 | 8-23 | 09-006 | 8-19 |
| 00-054 | 8-9  | 03-318 | 3-3  | 03-419 | 8-17 | 03-604 | 8-11 | 08-004 | 8-23 | 09-006 | 8-5  |
| 00-055 | 7-11 | 03-319 | 3-3  | 03-421 | 8-17 | 03-605 | 8-5  | 08-005 | 8-23 | 09-007 | 8-9  |
| 00-055 | 8-9  | 03-320 | 3-3  | 03-422 | 8-17 | 03-605 | 8-11 | 08-011 | 8-23 | 09-008 | 8-19 |
| 00-056 | 8-9  | 03-321 | 1-3  | 03-422 | 8-11 | 03-606 | 8-5  | 08-012 | 8-23 | 09-009 | 8-23 |
| 00-057 | 8-9  | 03-321 | 3-3  | 03-423 | 8-11 | 03-606 | 8-11 | 08-031 | 8-23 | 09-010 | 8-23 |
| 00-058 | 8-9  | 03-322 | 3-3  | 03-423 | 8-17 | 03-607 | 8-5  | 08-032 | 8-23 | 09-020 | 2-3  |
| 00-101 | 8-5  | 03-323 | 3-3  | 03-424 | 8-17 | 03-607 | 8-11 | 08-033 | 8-23 | 09-020 | 2-5  |
| 00-114 | 1-3  | 03-324 | 3-3  | 03-424 | 8-11 | 03-608 | 8-5  | 08-034 | 8-23 | 09-021 | 19-5 |
| 00-115 | 1-3  | 03-325 | 3-3  | 03-425 | 8-11 | 03-608 | 8-11 | 08-600 | 8-13 | 09-022 | 19-5 |
| 00-116 | 1-3  | 03-326 | 3-3  | 03-425 | 8-17 | 03-609 | 8-5  | 08-601 | 8-13 | 09-033 | 10-3 |
| 00-117 | 1-3  | 03-327 | 3-3  | 03-427 | 8-17 | 03-609 | 8-11 | 08-602 | 8-13 | 09-033 | 10-7 |
| 00-118 | 1-3  | 03-328 | 3-3  | 03-450 | 8-11 | 03-610 | 8-5  | 08-603 | 8-13 | 09-034 | 23-3 |
| 00-119 | 1-3  | 03-329 | 3-3  | 03-502 | 8-11 | 03-612 | 8-5  | 08-604 | 8-13 | 09-034 | 23-5 |
| 00-120 | 7-11 | 03-330 | 3-3  | 03-503 | 8-11 | 03-613 | 8-5  | 08-605 | 8-13 | 09-035 | 23-3 |
| 00-121 | 7-11 | 03-331 | 3-3  | 03-512 | 8-13 | 03-613 | 8-19 | 08-606 | 8-13 | 09-036 | 26-3 |
| 00-122 | 1-3  | 03-332 | 3-3  | 03-513 | 8-13 | 03-614 | 8-5  | 08-607 | 8-13 | 09-050 | 8-5  |
| 00-123 | 8-9  | 03-333 | 3-3  | 03-516 | 8-11 | 03-615 | 8-5  | 08-608 | 8-13 | 09-203 | 25-3 |
| 00-124 | 8-9  | 03-334 | 3-3  | 03-517 | 8-11 | 03-617 | 8-5  | 08-609 | 8-13 | 09-222 | 25-3 |
| 00-160 | 8-3  | 03-335 | 3-3  | 03-526 | 8-21 | 03-617 | 8-11 | 08-610 | 8-13 | 09-223 | 25-3 |
| 00-161 | 8-3  | 03-336 | 3-5  | 03-527 | 8-21 | 03-618 | 8-5  | 08-611 | 8-13 | 09-263 | 8-19 |
| 00-165 | 8-23 | 03-337 | 3-5  | 03-528 | 8-7  | 03-619 | 8-5  | 08-612 | 8-13 | 09-264 | 8-19 |
| 00-166 | 25-3 | 03-338 | 3-5  | 03-528 | 8-21 | 03-620 | 8-5  | 08-613 | 8-13 | 09-350 | 19-7 |
| 00-186 | 8-5  | 03-339 | 3-5  | 03-529 | 8-21 | 03-622 | 8-5  | 08-614 | 8-13 | 09-350 | 19-5 |
| 00-191 | 20-3 | 03-340 | 3-5  | 03-530 | 8-5  | 03-623 | 8-13 | 08-615 | 8-13 | 09-350 | 8-21 |
| 00-192 | 8-5  | 03-341 | 3-5  | 03-530 | 8-21 | 03-623 | 8-5  | 08-616 | 8-13 | 09-352 | 8-21 |
| 00-192 | 8-5  | 03-342 | 3-5  | 03-531 | 8-21 | 03-624 | 8-5  | 08-617 | 8-13 | 09-353 | 8-21 |
| 00-195 | 8-9  | 03-343 | 3-5  | 03-532 | 8-21 | 03-625 | 8-5  | 08-618 | 8-13 | 09-354 | 8-21 |
| 00-196 | 8-21 | 03-344 | 3-5  | 03-533 | 8-21 | 03-626 | 8-5  | 08-619 | 8-13 | 09-355 | 8-21 |
| 00-197 | 8-13 | 03-345 | 3-5  | 03-534 | 8-21 | 03-628 | 8-5  | 08-620 | 8-13 | 09-356 | 8-21 |
| 00-199 | 8-13 | 03-346 | 3-5  | 03-535 | 8-21 | 03-630 | 8-5  | 08-621 | 8-13 | 09-357 | 8-21 |
| 00-201 | 8-11 | 03-347 | 3-5  | 03-536 | 8-21 | 03-631 | 8-7  | 08-622 | 8-13 | 09-359 | 8-23 |
| 00-202 | 8-11 | 03-348 | 3-5  | 03-537 | 8-21 | 03-632 | 8-5  | 08-623 | 8-13 | 09-360 | 8-23 |
| 01-073 | 8-11 | 03-349 | 3-3  | 03-538 | 8-21 | 04-025 | 20-3 | 08-624 | 8-13 | 09-362 | 8-23 |
| 01-074 | 8-11 | 03-350 | 3-3  | 03-539 | 8-21 | 04-100 | 8-19 | 08-625 | 8-13 | 09-363 | 8-23 |
| 01-075 | 3-5  | 03-351 | 3-3  | 03-540 | 8-21 | 04-101 | 8-19 | 08-626 | 8-13 | 10-001 | 27-7 |
| 01-079 | 8-19 | 03-352 | 3-3  | 03-541 | 8-21 | 04-102 | 8-19 | 08-626 | 9-5  | 10-002 | 27-5 |
| 01-080 | 8-19 | 03-353 | 3-3  | 03-541 | 8-5  | 04-103 | 8-19 | 08-629 | 8-13 | 10-006 | 27-3 |
| 01-167 | 8-19 | 03-354 | 3-3  | 03-542 | 8-5  | 04-104 | 8-19 | 08-630 | 8-13 | 10-007 | 27-3 |
| 01-198 | 8-23 | 03-355 | 3-3  | 03-542 | 8-21 | 04-105 | 8-19 | 08-632 | 8-13 | 10-008 | 27-5 |
| 01-199 | 8-23 | 03-356 | 3-3  | 03-543 | 8-21 | 04-106 | 8-19 | 08-633 | 8-13 | 10-009 | 27-5 |
| 01-351 | 8-5  | 03-357 | 3-3  | 03-544 | 8-21 | 04-107 | 8-23 | 08-634 | 8-13 | 10-011 | 27-7 |
| 02-200 | 25-3 | 03-358 | 3-3  | 03-545 | 8-21 | 04-108 | 8-23 | 08-635 | 8-13 | 10-012 | 27-7 |
| 02-202 | 25-3 | 03-360 | 3-3  | 03-546 | 8-21 | 04-109 | 8-23 | 08-637 | 8-13 | 10-013 | 27-7 |
| 02-204 | 25-3 | 03-361 | 3-3  | 03-547 | 8-21 | 05-022 | 8-9  | 08-638 | 8-15 | 10-014 | 27-7 |
| 03-300 | 3-3  | 03-400 | 8-17 | 03-548 | 8-21 | 06-201 | 8-19 | 08-639 | 8-15 | 10-016 | 27-3 |
| 03-301 | 3-3  | 03-401 | 8-17 | 03-549 | 8-21 | 06-202 | 8-19 | 08-640 | 8-15 | 10-017 | 27-3 |



|                  |                  |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|------------------|------------------|
| 10-021..... 27-3 | 10-107..... 27-5 | 22-130..... 28-9 | 29-932..... 21-3 | 37-301..... 9-5  | 41-078..... 12-3 |
| 10-022..... 27-3 | 10-111..... 27-5 | 22-170..... 28-9 | 29-940..... 21-3 | 37-302..... 9-5  | 41-079..... 12-3 |
| 10-023..... 27-3 | 10-115..... 27-3 | 22-170..... 28-7 | 29-957..... 21-3 | 37-400..... 9-3  | 41-201..... 12-5 |
| 10-024..... 27-3 | 10-116..... 27-5 | 22-171..... 28-5 | 29-958..... 21-3 | 37-401..... 9-3  | 41-205..... 12-3 |
| 10-028..... 27-5 | 10-117..... 27-3 | 22-172..... 28-3 | 29-959..... 21-3 | 37-402..... 9-3  | 41-205..... 12-5 |
| 10-029..... 27-7 | 10-118..... 27-5 | 22-182..... 28-9 | 29-960..... 21-3 | 37-403..... 9-3  | 41-210..... 19-3 |
| 10-030..... 27-3 | 10-119..... 27-5 | 22-182..... 28-7 | 29-962..... 21-3 | 37-404..... 9-3  | 41-239..... 12-3 |
| 10-031..... 27-3 | 10-129..... 27-3 | 22-183..... 28-5 | 29-966..... 21-3 | 37-405..... 9-3  | 41-239..... 12-5 |
| 10-032..... 27-3 | 10-130..... 27-3 | 23-050..... 28-9 | 31-064..... 13-5 | 37-406..... 9-3  | 41-240..... 12-3 |
| 10-033..... 27-5 | 10-131..... 27-7 | 23-050..... 28-7 | 31-067..... 13-5 | 37-407..... 9-3  | 41-240..... 12-5 |
| 10-036..... 27-7 | 10-132..... 27-3 | 23-051..... 28-9 | 31-088..... 13-3 | 37-408..... 9-3  | 41-241..... 12-3 |
| 10-037..... 27-7 | 10-133..... 27-3 | 23-051..... 28-7 | 31-088..... 13-5 | 37-409..... 9-3  | 41-241..... 12-3 |
| 10-038..... 27-3 | 10-134..... 27-3 | 23-057..... 28-9 | 31-089..... 13-3 | 37-411..... 9-3  | 41-241..... 12-5 |
| 10-039..... 27-7 | 10-135..... 27-3 | 23-057..... 28-7 | 31-089..... 13-5 | 37-411..... 9-5  | 41-242..... 12-5 |
| 10-039..... 27-3 | 10-137..... 27-5 | 24-039..... 28-5 | 31-090..... 13-3 | 37-412..... 9-3  | 41-275..... 16-7 |
| 10-040..... 27-3 | 10-138..... 27-3 | 24-039..... 28-9 | 31-090..... 13-5 | 37-413..... 9-3  | 41-275..... 16-9 |
| 10-041..... 27-5 | 10-140..... 27-3 | 24-042..... 28-5 | 31-091..... 13-3 | 37-413..... 9-5  | 41-285..... 10-3 |
| 10-042..... 27-5 | 10-330..... 27-5 | 24-042..... 28-9 | 31-091..... 13-5 | 37-414..... 9-3  | 41-285..... 10-7 |
| 10-043..... 27-5 | 10-483..... 27-3 | 24-045..... 28-9 | 31-138..... 13-3 | 37-415..... 9-3  | 41-304..... 12-3 |
| 10-045..... 27-5 | 10-483..... 27-7 | 24-333..... 28-7 | 31-141..... 13-3 | 37-416..... 9-3  | 41-305..... 12-3 |
| 10-048..... 27-5 | 10-486..... 27-3 | 24-333..... 28-3 | 31-141..... 13-5 | 37-416..... 9-5  | 41-306..... 12-5 |
| 10-050..... 27-7 | 10-490..... 27-3 | 24-333..... 28-5 | 31-154..... 13-3 | 39-022..... 17-3 | 41-306..... 12-3 |
| 10-053..... 27-5 | 11-544..... 27-5 | 24-333..... 28-9 | 31-154..... 13-5 | 39-022..... 17-5 | 41-307..... 12-5 |
| 10-054..... 27-5 | 11-572..... 27-7 | 24-334..... 28-7 | 31-170..... 17-5 | 39-033..... 17-5 | 41-307..... 12-3 |
| 10-055..... 27-5 | 11-573..... 27-7 | 24-334..... 28-3 | 31-191..... 13-3 | 39-047..... 17-3 | 41-315..... 12-5 |
| 10-058..... 27-7 | 11-574..... 27-7 | 24-334..... 28-5 | 31-192..... 13-3 | 39-047..... 17-5 | 41-315..... 12-3 |
| 10-060..... 27-3 | 11-575..... 27-7 | 24-334..... 28-9 | 31-193..... 13-5 | 39-048..... 17-3 | 41-317..... 12-3 |
| 10-061..... 27-3 | 11-576..... 27-7 | 26-032..... 6-3  | 31-194..... 13-5 | 39-048..... 17-5 | 41-322..... 12-3 |
| 10-063..... 27-7 | 11-577..... 27-7 | 26-050..... 15-3 | 31-304..... 17-3 | 39-053..... 17-3 | 41-325..... 12-5 |
| 10-064..... 27-7 | 11-578..... 27-7 | 26-143..... 15-3 | 31-304..... 17-5 | 41-013..... 12-3 | 41-325..... 12-3 |
| 10-065..... 27-7 | 11-579..... 27-7 | 26-144..... 15-3 | 31-306..... 17-3 | 41-019..... 16-5 | 41-326..... 12-5 |
| 10-066..... 27-3 | 16-005..... 26-3 | 26-145..... 15-3 | 31-306..... 17-5 | 41-020..... 16-7 | 41-327..... 12-5 |
| 10-067..... 27-5 | 16-010..... 26-3 | 26-151..... 19-5 | 31-307..... 17-3 | 41-020..... 16-9 | 41-328..... 12-5 |
| 10-068..... 27-3 | 16-011..... 26-3 | 26-151..... 19-7 | 31-307..... 17-5 | 41-021..... 16-5 | 41-328..... 12-3 |
| 10-069..... 27-7 | 16-070..... 26-3 | 26-230..... 21-3 | 31-311..... 17-3 | 41-026..... 16-3 | 41-329..... 12-5 |
| 10-070..... 27-5 | 16-160..... 26-3 | 26-233..... 21-3 | 32-111..... 28-3 | 41-027..... 16-3 | 41-330..... 12-5 |
| 10-071..... 27-5 | 16-213..... 26-3 | 26-312..... 15-3 | 32-111..... 28-5 | 41-029..... 16-9 | 41-331..... 12-5 |
| 10-072..... 27-7 | 16-222..... 28-5 | 26-313..... 15-3 | 32-114..... 13-3 | 41-030..... 16-9 | 41-332..... 12-3 |
| 10-073..... 27-7 | 16-242..... 14-3 | 26-329..... 10-7 | 33-010..... 17-3 | 41-031..... 16-7 | 41-332..... 12-5 |
| 10-074..... 27-3 | 16-246..... 26-3 | 26-333..... 6-3  | 33-010..... 17-5 | 41-032..... 16-7 | 41-333..... 12-5 |
| 10-076..... 27-3 | 16-253..... 14-3 | 26-337..... 10-7 | 33-181..... 13-3 | 41-033..... 16-3 | 41-334..... 12-5 |
| 10-077..... 27-7 | 16-254..... 14-3 | 26-341..... 6-3  | 33-181..... 13-5 | 41-033..... 16-5 | 41-338..... 12-5 |
| 10-078..... 27-7 | 16-255..... 14-3 | 26-359..... 6-3  | 33-204..... 13-3 | 41-034..... 16-5 | 41-339..... 12-3 |
| 10-081..... 27-5 | 17-022..... 26-3 | 26-360..... 6-3  | 33-204..... 13-5 | 41-037..... 16-3 | 41-339..... 12-5 |
| 10-082..... 27-3 | 18-035..... 26-3 | 26-361..... 6-3  | 33-215..... 17-3 | 41-048..... 16-5 | 41-340..... 12-5 |
| 10-083..... 27-5 | 19-941..... 14-3 | 26-382..... 6-3  | 33-216..... 17-5 | 41-049..... 16-3 | 41-340..... 12-3 |
| 10-084..... 27-7 | 19-942..... 17-3 | 26-394..... 10-3 | 37-011..... 9-5  | 41-051..... 16-3 | 41-341..... 12-5 |
| 10-085..... 27-5 | 19-942..... 17-5 | 26-395..... 10-3 | 37-012..... 9-5  | 41-052..... 16-3 | 41-342..... 12-5 |
| 10-086..... 27-7 | 21-002..... 28-5 | 26-396..... 10-3 | 37-013..... 9-5  | 41-053..... 16-3 | 41-600..... 16-7 |
| 10-087..... 27-7 | 21-007..... 28-3 | 26-398..... 15-3 | 37-026..... 9-3  | 41-056..... 12-3 | 41-600..... 16-9 |
| 10-088..... 27-7 | 21-024..... 28-7 | 26-404..... 7-3  | 37-026..... 9-5  | 41-057..... 12-3 | 42-048..... 18-3 |
| 10-092..... 27-3 | 21-024..... 28-9 | 26-409..... 15-3 | 37-092..... 9-5  | 41-058..... 12-3 | 42-052..... 18-3 |
| 10-095..... 27-5 | 21-076..... 28-3 | 26-430..... 15-3 | 37-093..... 9-5  | 41-060..... 14-3 | 42-059..... 18-3 |
| 10-096..... 27-3 | 21-077..... 28-5 | 26-450..... 6-3  | 37-100..... 9-5  | 41-060..... 12-3 | 43-008..... 16-3 |
| 10-097..... 27-5 | 21-132..... 28-3 | 26-452..... 15-3 | 37-109..... 9-3  | 41-061..... 12-3 | 43-008..... 16-5 |
| 10-098..... 27-3 | 21-242..... 12-3 | 27-750..... 19-7 | 37-124..... 9-5  | 41-062..... 12-3 | 43-521..... 16-9 |
| 10-099..... 27-3 | 21-950..... 28-7 | 29-100..... 21-3 | 37-164..... 9-3  | 41-063..... 12-3 | 43-522..... 16-9 |
| 10-100..... 14-3 | 21-952..... 28-9 | 29-101..... 21-3 | 37-164..... 9-5  | 41-068..... 12-3 | 43-523..... 16-7 |
| 10-101..... 27-5 | 21-953..... 28-9 | 29-102..... 21-3 | 37-205..... 9-3  | 41-071..... 12-5 | 43-524..... 16-7 |
| 10-102..... 27-5 | 21-954..... 28-5 | 29-901..... 15-3 | 37-205..... 9-5  | 41-072..... 12-5 | 43-525..... 16-9 |
| 10-103..... 27-7 | 21-970..... 28-9 | 29-909..... 15-3 | 37-205..... 8-13 | 41-076..... 12-3 | 46-002..... 11-3 |
| 10-106..... 27-3 | 22-125..... 28-7 | 29-930..... 21-3 | 37-300..... 9-5  | 41-077..... 12-3 | 49-198..... 12-5 |



| Part #      | Pg # | Part #      | Pg # | Part #      | Pg # | Part #      | Pg # | Part #      | Pg # | Part #      | Pg # |
|-------------|------|-------------|------|-------------|------|-------------|------|-------------|------|-------------|------|
| 49-198..... | 12-3 | 66-028..... | 19-5 | 71-188..... | 23-3 | 89-441..... | 10-3 | 94-079..... | 7-9  | 96-111..... | 25-3 |
| 49-205..... | 12-5 | 66-028..... | 19-7 | 71-188..... | 23-5 | 89-442..... | 10-5 | 94-085..... | 7-5  | 96-112..... | 25-3 |
| 49-208..... | 12-3 | 66-037..... | 10-3 | 71-189..... | 23-3 | 89-443..... | 15-5 | 94-090..... | 7-7  | 96-113..... | 25-3 |
| 49-305..... | 12-5 | 66-037..... | 10-7 | 71-189..... | 23-5 | 89-444..... | 15-5 | 94-101..... | 7-7  | 96-119..... | 25-3 |
| 49-305..... | 12-3 | 66-038..... | 19-3 | 71-190..... | 23-3 | 89-445..... | 15-5 | 94-102..... | 7-9  | 96-120..... | 25-3 |
| 50-005..... | 2-3  | 66-039..... | 19-3 | 71-190..... | 23-5 | 89-446..... | 15-5 | 94-130..... | 6-3  | 96-123..... | 10-5 |
| 50-005..... | 2-5  | 66-053..... | 19-5 | 71-323..... | 23-5 | 89-447..... | 15-5 | 94-150..... | 7-11 | 96-136..... | 16-7 |
| 50-011..... | 2-7  | 66-053..... | 19-7 | 71-475..... | 7-7  | 89-448..... | 15-5 | 94-150..... | 7-5  | 96-136..... | 16-9 |
| 50-013..... | 16-3 | 66-061..... | 19-7 | 71-481..... | 5-3  | 89-449..... | 15-5 | 94-255..... | 7-5  | 96-142..... | 10-7 |
| 50-015..... | 2-7  | 66-062..... | 19-5 | 72-002..... | 23-3 | 89-450..... | 15-5 | 94-256..... | 7-5  | 96-142..... | 21-3 |
| 50-017..... | 2-7  | 66-063..... | 19-5 | 72-004..... | 23-3 | 89-451..... | 15-5 | 94-256..... | 7-5  | 96-147..... | 12-5 |
| 50-018..... | 16-3 | 66-063..... | 19-7 | 72-005..... | 23-3 | 89-452..... | 15-5 | 94-268..... | 7-5  | 96-147..... | 12-3 |
| 50-018..... | 2-7  | 66-063..... | 19-3 | 72-025..... | 23-3 | 89-453..... | 15-5 | 94-490..... | 19-3 | 96-148..... | 12-5 |
| 50-022..... | 16-3 | 66-064..... | 19-5 | 72-025..... | 23-5 | 89-454..... | 15-5 | 95-164..... | 16-9 | 96-149..... | 12-5 |
| 50-025..... | 16-3 | 66-064..... | 19-7 | 72-026..... | 23-3 | 89-457..... | 15-5 | 95-164..... | 16-7 | 96-150..... | 12-5 |
| 50-029..... | 16-3 | 66-064..... | 19-3 | 72-026..... | 23-5 | 89-458..... | 15-5 | 95-379..... | 14-3 | 96-150..... | 12-3 |
| 50-030..... | 2-7  | 66-087..... | 19-3 | 72-030..... | 28-5 | 89-459..... | 15-5 | 95-381..... | 14-3 | 96-151..... | 12-5 |
| 50-048..... | 2-7  | 68-001..... | 19-7 | 72-030..... | 28-9 | 89-460..... | 15-5 | 95-940..... | 7-3  | 96-152..... | 12-5 |
| 50-050..... | 2-5  | 68-002..... | 19-7 | 72-318..... | 23-5 | 89-461..... | 15-5 | 95-943..... | 7-3  | 96-152..... | 12-3 |
| 50-050..... | 2-3  | 68-003..... | 19-7 | 72-320..... | 23-5 | 89-461..... | 15-5 | 96-021..... | 20-3 | 96-153..... | 12-5 |
| 50-051..... | 2-5  | 68-004..... | 19-5 | 72-324..... | 23-5 | 89-462..... | 15-5 | 96-025..... | 15-3 | 96-153..... | 12-3 |
| 50-102..... | 28-7 | 68-004..... | 19-7 | 72-325..... | 23-3 | 89-462..... | 15-5 | 96-026..... | 8-7  | 96-154..... | 12-5 |
| 50-102..... | 28-3 | 68-007..... | 19-7 | 72-325..... | 23-5 | 89-463..... | 15-5 | 96-027..... | 21-3 | 96-158..... | 6-3  |
| 50-103..... | 28-5 | 68-007..... | 19-5 | 72-326..... | 23-3 | 89-464..... | 15-5 | 96-028..... | 16-7 | 96-167..... | 23-3 |
| 50-103..... | 28-9 | 68-007..... | 19-3 | 72-326..... | 23-5 | 89-465..... | 15-5 | 96-028..... | 16-9 | 96-167..... | 23-5 |
| 50-999..... | 2-7  | 68-008..... | 19-7 | 72-327..... | 7-7  | 89-466..... | 15-5 | 96-031..... | 17-3 | 96-194..... | 10-5 |
| 51-010..... | 12-3 | 68-008..... | 19-5 | 72-329..... | 23-5 | 89-467..... | 15-5 | 96-031..... | 17-5 | 96-199..... | 10-5 |
| 51-010..... | 12-5 | 68-009..... | 19-7 | 72-331..... | 23-5 | 89-468..... | 15-5 | 96-032..... | 16-7 | 96-202..... | 27-3 |
| 51-020..... | 2-5  | 68-009..... | 19-5 | 77-019..... | 28-5 | 89-469..... | 15-5 | 96-032..... | 16-9 | 96-211..... | 2-5  |
| 51-021..... | 2-3  | 68-010..... | 19-7 | 77-019..... | 28-9 | 89-470..... | 15-5 | 96-038..... | 26-3 | 96-211..... | 2-3  |
| 51-021..... | 2-5  | 68-050..... | 19-5 | 89-213..... | 26-3 | 89-471..... | 15-5 | 96-039..... | 14-3 | 96-221..... | 23-3 |
| 53-104..... | 2-3  | 68-050..... | 19-7 | 89-225..... | 10-5 | 89-472..... | 15-5 | 96-042..... | 14-3 | 96-221..... | 23-5 |
| 53-117..... | 2-5  | 68-059..... | 19-5 | 89-226..... | 10-5 | 89-473..... | 15-5 | 96-052..... | 15-3 | 96-223..... | 23-3 |
| 53-176..... | 2-3  | 68-059..... | 19-7 | 89-227..... | 10-5 | 89-474..... | 15-5 | 96-054..... | 28-9 | 96-223..... | 23-5 |
| 53-176..... | 2-5  | 68-065..... | 19-5 | 89-228..... | 10-5 | 89-479..... | 15-5 | 96-055..... | 28-7 | 96-224..... | 23-3 |
| 54-255..... | 2-7  | 68-065..... | 19-7 | 89-229..... | 10-3 | 89-480..... | 15-5 | 96-057..... | 28-5 | 96-224..... | 23-5 |
| 55-515..... | 12-5 | 68-126..... | 19-3 | 89-230..... | 6-3  | 90-364..... | 13-5 | 96-057..... | 28-9 | 96-225..... | 15-3 |
| 56-024..... | 6-3  | 71-000..... | 4-3  | 89-241..... | 6-3  | 90-365..... | 13-3 | 96-061..... | 7-7  | 96-226..... | 15-3 |
| 56-026..... | 6-3  | 71-004..... | 23-3 | 89-242..... | 15-3 | 90-474..... | 10-5 | 96-062..... | 12-5 | 96-227..... | 23-3 |
| 56-049..... | 6-3  | 71-004..... | 23-5 | 89-243..... | 15-3 | 90-598..... | 10-5 | 96-063..... | 12-5 | 96-227..... | 23-5 |
| 56-103..... | 6-3  | 71-006..... | 22-3 | 89-244..... | 15-3 | 90-616..... | 26-3 | 96-064..... | 12-3 | 96-228..... | 19-3 |
| 56-104..... | 6-3  | 71-007..... | 23-3 | 89-245..... | 15-3 | 90-633..... | 10-5 | 96-066..... | 23-3 | 96-228..... | 19-5 |
| 56-105..... | 6-3  | 71-007..... | 23-5 | 89-246..... | 15-3 | 90-634..... | 10-5 | 96-066..... | 23-5 | 96-230..... | 19-5 |
| 61-045..... | 16-5 | 71-023..... | 22-3 | 89-247..... | 15-3 | 90-635..... | 10-5 | 96-066..... | 20-3 | 96-230..... | 19-7 |
| 61-050..... | 16-9 | 71-024..... | 22-3 | 89-251..... | 26-3 | 90-642..... | 7-5  | 96-066..... | 17-5 | 96-233..... | 12-3 |
| 61-070..... | 16-9 | 71-025..... | 22-3 | 89-252..... | 26-3 | 90-648..... | 7-5  | 96-069..... | 14-3 | 96-236..... | 7-7  |
| 61-140..... | 16-9 | 71-026..... | 22-3 | 89-253..... | 26-3 | 90-693..... | 28-9 | 96-071..... | 23-3 | 96-238..... | 12-3 |
| 62-096..... | 24-5 | 71-029..... | 4-3  | 89-256..... | 10-3 | 94-006..... | 8-7  | 96-071..... | 23-5 | 96-241..... | 5-3  |
| 62-097..... | 24-5 | 71-100..... | 4-3  | 89-257..... | 10-5 | 94-007..... | 14-3 | 96-072..... | 23-3 | 96-242..... | 22-3 |
| 62-151..... | 24-3 | 71-101..... | 4-3  | 89-296..... | 10-3 | 94-008..... | 14-3 | 96-072..... | 23-5 | 96-243..... | 22-3 |
| 66-008..... | 19-3 | 71-102..... | 4-3  | 89-297..... | 10-5 | 94-009..... | 6-3  | 96-074..... | 14-3 | 96-244..... | 22-3 |
| 66-010..... | 19-3 | 71-103..... | 4-3  | 89-298..... | 10-7 | 94-012..... | 7-3  | 96-075..... | 14-3 | 96-245..... | 22-3 |
| 66-015..... | 10-7 | 71-104..... | 4-3  | 89-300..... | 10-7 | 94-013..... | 7-3  | 96-076..... | 19-5 | 96-245..... | 22-3 |
| 66-015..... | 10-3 | 71-105..... | 4-3  | 89-304..... | 10-7 | 94-023..... | 7-5  | 96-078..... | 17-3 | 96-246..... | 23-3 |
| 66-019..... | 19-5 | 71-106..... | 4-3  | 89-308..... | 15-3 | 94-027..... | 7-5  | 96-078..... | 17-5 | 96-246..... | 23-5 |
| 66-020..... | 19-5 | 71-107..... | 4-3  | 89-309..... | 10-5 | 94-034..... | 7-5  | 96-082..... | 19-3 | 96-249..... | 16-5 |
| 66-023..... | 19-3 | 71-108..... | 4-3  | 89-431..... | 10-7 | 94-046..... | 7-5  | 96-082..... | 19-7 | 96-250..... | 2-3  |
| 66-025..... | 19-5 | 71-112..... | 4-3  | 89-432..... | 10-7 | 94-047..... | 7-5  | 96-086..... | 25-3 | 96-253..... | 23-3 |
| 66-025..... | 19-7 | 71-113..... | 4-3  | 89-433..... | 10-3 | 94-065..... | 7-5  | 96-097..... | 9-5  | 96-253..... | 23-5 |
| 66-027..... | 19-3 | 71-114..... | 4-3  | 89-434..... | 10-3 | 94-076..... | 7-5  | 96-098..... | 25-3 | 96-255..... | 6-3  |
| 66-027..... | 19-5 | 71-115..... | 4-3  | 89-438..... | 10-5 | 94-077..... | 7-5  | 96-103..... | 25-3 | 96-264..... | 23-3 |



| P1 | P2 | P3 | P4 | P5 | P6 | P7 | P8 | P9 | P10 | P11 | P12 | P13 | P14 | P15 | P16 | P17 | P18 | P19 | P20 | P21 | P22 | P23 | P24 | P25 | P26 | P27 | P28 | P29 | P30 | P31 | P32 | P33 | P34 | P35 | P36 | P37 | P38 | P39 | P40 | P41 | P42 | P43 | P44 | P45 | P46 | P47 | P48 | P49 | P50 | P51 | P52 | P53 | P54 | P55 | P56 | P57 | P58 | P59 | P60 | P61 | P62 | P63 | P64 | P65 | P66 | P67 | P68 | P69 | P70 | P71 | P72 | P73 | P74 | P75 | P76 | P77 | P78 | P79 | P80 | P81 | P82 | P83 | P84 | P85 | P86 | P87 | P88 | P89 | P90 | P91 | P92 | P93 | P94 | P95 | P96 | P97 | P98 | P99 | P100 | P101 | P102 | P103 | P104 | P105 | P106 | P107 | P108 | P109 | P110 | P111 | P112 | P113 | P114 | P115 | P116 | P117 | P118 | P119 | P120 | P121 | P122 | P123 | P124 | P125 | P126 | P127 | P128 | P129 | P130 | P131 | P132 | P133 | P134 | P135 | P136 | P137 | P138 | P139 | P140 | P141 | P142 | P143 | P144 | P145 | P146 | P147 | P148 | P149 | P150 | P151 | P152 | P153 | P154 | P155 | P156 | P157 | P158 | P159 | P160 | P161 | P162 | P163 | P164 | P165 | P166 | P167 | P168 | P169 | P170 | P171 | P172 | P173 | P174 | P175 | P176 | P177 | P178 | P179 | P180 | P181 | P182 | P183 | P184 | P185 | P186 | P187 | P188 | P189 | P190 | P191 | P192 | P193 | P194 | P195 | P196 | P197 | P198 | P199 | P200 | P201 | P202 | P203 | P204 | P205 | P206 | P207 | P208 | P209 | P210 | P211 | P212 | P213 | P214 | P215 | P216 | P217 | P218 | P219 | P220 | P221 | P222 | P223 | P224 | P225 | P226 | P227 | P228 | P229 | P230 | P231 | P232 | P233 | P234 | P235 | P236 | P237 | P238 | P239 | P240 | P241 | P242 | P243 | P244 | P245 | P246 | P247 | P248 | P249 | P250 | P251 | P252 | P253 | P254 | P255 | P256 | P257 | P258 | P259 | P260 | P261 | P262 | P263 | P264 | P265 | P266 | P267 | P268 | P269 | P270 | P271 | P272 | P273 | P274 | P275 | P276 | P277 | P278 | P279 | P280 | P281 | P282 | P283 | P284 | P285 | P286 | P287 | P288 | P289 | P290 | P291 | P292 | P293 | P294 | P295 | P296 | P297 | P298 | P299 | P300 | P301 | P302 | P303 | P304 | P305 | P306 | P307 | P308 | P309 | P310 | P311 | P312 | P313 | P314 | P315 | P316 | P317 | P318 | P319 | P320 | P321 | P322 | P323 | P324 | P325 | P326 | P327 | P328 | P329 | P330 | P331 | P332 | P333 | P334 | P335 | P336 | P337 | P338 | P339 | P340 | P341 | P342 | P343 | P344 | P345 | P346 | P347 | P348 | P349 | P350 | P351 | P352 | P353 | P354 | P355 | P356 | P357 | P358 | P359 | P360 | P361 | P362 | P363 | P364 | P365 | P366 | P367 | P368 | P369 | P370 | P371 | P372 | P373 | P374 | P375 | P376 | P377 | P378 | P379 | P380 | P381 | P382 | P383 | P384 | P385 | P386 | P387 | P388 | P389 | P390 | P391 | P392 | P393 | P394 | P395 | P396 | P397 | P398 | P399 | P400 | P401 | P402 | P403 | P404 | P405 | P406 | P407 | P408 | P409 | P410 | P411 | P412 | P413 | P414 | P415 | P416 | P417 | P418 | P419 | P420 | P421 | P422 | P423 | P424 | P425 | P426 | P427 | P428 | P429 | P430 | P431 | P432 | P433 | P434 | P435 | P436 | P437 | P438 | P439 | P440 | P441 | P442 | P443 | P444 | P445 | P446 | P447 | P448 | P449 | P450 | P451 | P452 | P453 | P454 | P455 | P456 | P457 | P458 | P459 | P460 | P461 | P462 | P463 | P464 | P465 | P466 | P467 | P468 | P469 | P470 | P471 | P472 | P473 | P474 | P475 | P476 | P477 | P478 | P479 | P480 | P481 | P482 | P483 | P484 | P485 | P486 | P487 | P488 | P489 | P490 | P491 | P492 | P493 | P494 | P495 | P496 | P497 | P498 | P499 | P500 | P501 | P502 | P503 | P504 | P505 | P506 | P507 | P508 | P509 | P510 | P511 | P512 | P513 | P514 | P515 | P516 | P517 | P518 | P519 | P520 | P521 | P522 | P523 | P524 | P525 | P526 | P527 | P528 | P529 | P530 | P531 | P532 | P533 | P534 | P535 | P536 | P537 | P538 | P539 | P540 | P541 | P542 | P543 | P544 | P545 | P546 | P547 | P548 | P549 | P550 | P551 | P552 | P553 | P554 | P555 | P556 | P557 | P558 | P559 | P560 | P561 | P562 | P563 | P564 | P565 | P566 | P567 | P568 | P569 | P570 | P571 | P572 | P573 | P574 | P575 | P576 | P577 | P578 | P579 | P580 | P581 | P582 | P583 | P584 | P585 | P586 | P587 | P588 | P589 | P590 | P591 | P592 | P593 | P594 | P595 | P596 | P597 | P598 | P599 | P600 | P601 | P602 | P603 | P604 | P605 | P606 | P607 | P608 | P609 | P610 | P611 | P612 | P613 | P614 | P615 | P616 | P617 | P618 | P619 | P620 | P621 | P622 | P623 | P624 | P625 | P626 | P627 | P628 | P629 | P630 | P631 | P632 | P633 | P634 | P635 | P636 | P637 | P638 | P639 | P640 | P641 | P642 | P643 | P644 | P645 | P646 | P647 | P648 | P649 | P650 | P651 | P652 | P653 | P654 | P655 | P656 | P657 | P658 | P659 | P660 | P661 | P662 | P663 | P664 | P665 | P666 | P667 | P668 | P669 | P670 | P671 | P672 | P673 | P674 | P675 | P676 | P677 | P678 | P679 | P680 | P681 | P682 | P683 | P684 | P685 | P686 | P687 | P688 | P689 | P690 | P691 | P692 | P693 | P694 | P695 | P696 | P697 | P698 | P699 | P700 | P701 | P702 | P703 | P704 | P705 | P706 | P707 | P708 | P709 | P710 | P711 | P712 | P713 | P714 | P715 | P716 | P717 | P718 | P719 | P720 | P721 | P722 | P723 | P724 | P725 | P726 | P727 | P728 | P729 | P730 | P731 | P732 | P733 | P734 | P735 | P736 | P737 | P738 | P739 | P740 | P741 | P742 | P743 | P744 | P745 | P746 | P747 | P748 | P749 | P750 | P751 | P752 | P753 | P754 | P755 | P756 | P757 | P758 | P759 | P760 | P761 | P762 | P763 | P764 | P765 | P766 | P767 | P768 | P769 | P770 | P771 | P772 | P773 | P774 | P775 | P776 | P777 | P778 | P779 | P780 | P781 | P782 | P783 | P784 | P785 | P786 | P787 | P788 | P789 | P790 | P791 | P792 | P793 | P794 | P795 | P796 | P797 | P798 | P799 | P800 | P801 | P802 | P803 | P804 | P805 | P806 | P807 | P808 | P809 | P810 | P811 | P812 | P813 | P814 | P815 | P816 | P817 | P818 | P819 | P820 | P821 | P822 | P823 | P824 | P825 | P826 | P827 | P828 | P829 | P830 | P831 | P832 | P833 | P834 | P835 | P836 | P837 | P838 | P839 | P840 | P841 | P842 | P843 | P844 | P845 | P846 | P847 | P848 | P849 | P850 | P851 | P852 | P853 | P854 | P855 | P856 | P857 | P858 | P859 | P860 | P861 | P862 | P863 | P864 | P865 | P866 | P867 | P868 | P869 | P870 | P871 | P872 | P873 | P874 | P875 | P876 | P877 | P878 | P879 | P880 | P881 | P882 | P883 | P884 | P885 | P886 | P887 | P888 | P889 | P890 | P891 | P892 | P893 | P894 | P895 | P896 | P897 | P898 | P899 | P900 | P901 | P902 | P903 | P904 | P905 | P906 | P907 | P908 | P909 | P910 | P911 | P912 | P913 | P914 | P915 | P916 | P917 | P918 | P919 | P920 | P921 | P922 | P923 | P924 | P925 | P926 | P927 | P928 | P929 | P930 | P931 | P932 | P933 | P934 | P935 | P936 | P937 | P938 | P939 | P940 | P941 | P942 | P943 | P944 | P945 | P946 | P947 | P948 | P949 | P950 | P951 | P952 | P953 | P954 | P955 | P956 | P957 | P958 | P959 | P960 | P961 | P962 | P963 | P964 | P965 | P966 | P967 | P968 | P969 | P970 | P971 | P972 | P973 | P974 | P975 | P976 | P977 | P978 | P979 | P980 | P981 | P982 | P983 | P984 | P985 | P986 | P987 | P988 | P989 | P990 | P991 | P992 | P993 | P994 | P995 | P996 | P997 | P998 | P999 | P1000 | P1001 | P1002 | P1003 | P1004 | P1005 | P1006 | P1007 | P1008 | P1009 | P1010 | P1011 | P1012 | P1013 | P1014 | P1015 | P1016 | P1017 | P1018 | P1019 | P1020 | P1021 | P1022 | P1023 | P1024 | P1025 | P1026 | P1027 | P1028 | P1029 | P1030 | P1031 | P1032 | P1033 | P1034 | P1035 | P1036 | P1037 | P1038 | P1039 | P1040 | P1041 | P1042 | P1043 | P1044 | P1045 | P1046 | P1047 | P1048 | P1049 | P1050 | P1051 | P1052 | P1053 | P1054 | P1055 | P1056 | P1057 | P1058 | P1059 | P1060 | P1061 | P1062 | P1063 | P1064 | P1065 | P1066 | P1067 | P1068 | P1069 | P1070 | P1071 | P1072 | P1073 | P1074 | P1075 | P1076 | P1077 | P1078 | P1079 | P1080 | P1081 | P1082 | P1083 | P1084 | P1085 | P1086 | P1087 | P1088 | P1089 | P1090 | P1091 | P1092 | P1093 | P1094 | P1095 | P1096 | P1097 | P1098 | P1099 | P1100 | P1101 | P1102 | P1103 | P1104 | P1105 | P1106 | P1107 | P1108 | P1109 | P1110 | P1111 | P1112 | P1113 | P1114 | P1115 | P1116 | P1117 | P1118 | P1119 | P1120 | P1121 | P1122 | P1123 | P1124 | P1125 | P1126 | P1127 | P1128 | P1129 | P1130 | P1131 | P1132 | P1133 | P1134 | P1135 | P1136 | P1137 | P1138 | P1139 | P1140 | P1141 | P1142 | P1143 | P1144 | P1145 | P1146 | P1147 | P1148 | P1149 | P1150 | P1151 | P1152 | P1153 | P1154 | P1155 | P1156 | P1157 | P1158 | P1159 | P1160 | P1161 | P1162 | P1163 | P1164 | P1165 | P1166 | P1167 | P1168 | P1169 | P1170 | P1171 | P1172 | P1173 | P1174 | P1175 | P1176 | P1177 | P1178 | P1179 | P1180 | P1181 | P1182 | P1183 | P1184 | P1185 | P1186 | P1187 | P1188 | P1189 | P1190 | P1191 | P1192 | P1193 | P1194 | P1195 | P1196 | P1197 | P1198 | P1199 | P1200 | P1201 | P1202 | P1203 | P1204 | P1205 | P1206 | P1207 | P1208 | P1209 | P1210 | P1211 | P1212 | P1213 | P1214 | P1215 | P1216 | P1217 | P1218 | P1219 | P1220 | P1221 | P1222 | P1223 | P1224 | P1225 | P1226 | P1227 | P1228 | P1229 | P1230 | P1231 | P1232 | P1233 | P1234 | P1235 | P1236 | P1237 | P1238 | P1239 | P1240 | P1241 | P1242 | P1243 | P1244 | P1245 | P1246 | P1247 | P1248 | P1249 | P1250 | P1251 | P1252 | P1253 | P1254 | P1255 | P1256 | P1257 | P1258 | P1259 | P1260 | P1261 | P1262 | P1263 | P1264 | P1265 | P1266 | P1267 | P1268 | P1269 | P1270 | P1271 | P1272 | P1273 | P1274 | P1275 | P1276 | P1277 | P1278 | P1279 | P1280 | P1281 | P1282 | P1283 | P1284 | P1285 | P1286 | P1287 | P1288 | P1289 | P1290 | P1291 | P1292 | P1293 | P1294 | P1295 | P1296 | P1297 | P1298 | P1299 | P1300 | P1301 | P1302 | P1303 | P1304 | P1305 | P1306 | P1307 | P1308 | P1309 | P1310 | P1311 | P1312 | P1313 | P1314 | P1315 | P1316 | P1317 | P1318 | P1319 | P1320 | P1321 | P1322 | P1323 | P1324 | P1325 | P1326 | P1327 | P1328 | P1329 | P1330 | P1331 | P1332 | P1333 | P1334 | P1335 | P1336 | P1337 | P1338 | P1339 | P1340 | P1341 | P1342 | P1343 | P1344 | P1345 | P1346 | P1347 | P1348 | P1349 | P1350 | P1351 | P1352 | P1353 | P1354 | P1355 | P1356 | P1357 | P1358 | P1359 | P1360 | P1361 | P1362 | P1363 | P1364 | P1365 | P1366 | P1367 | P1368 | P1369 | P1370 | P1371 | P1372 | P1373 | P1374 | P1375 | P1376 | P1377 | P1378 | P1379 | P1380 | P1381 | P1382 | P1383 | P1384 | P1385 | P1386 | P1387 | P1388 | P1389 | P1390 | P1391 | P1392 | P1393 | P1394 | P1395 | P1396 | P1397 | P1398 | P1399 | P1400 | P1401 | P1402 | P1403 | P1404 | P1405 | P1406 | P1407 | P1408 | P1409 | P1410 | P1411 | P1412 | P1413 | P1414 | P1415 | P1416 | P1417 | P1418 | P1419 | P1420 | P1421 | P1422 | P1423 | P1424 | P1425 | P1426 | P1427 | P1428 | P1429 | P1430 | P1431 | P1432 | P1433 | P1434 | P1435 | P1436 | P1437 | P1438 | P1439 | P1440 | P1441 | P1442 | P1443 | P1444 | P1445 | P1446 | P1447 | P1448 | P1449 | P1450 | P1451 | P1452 | P1453 | P1454 | P1455 | P1456 | P1457 | P1458 | P1459 | P1460 | P1461 | P1462 | P1463 | P1464 | P1465 | P1466 | P1467 | P1468 | P1469 | P1470 | P1471 | P1472 | P1473 | P1474 | P1475 | P1476 | P1477 | P1478 | P1479 | P1480 | P1481 | P1482 | P1483 | P1484 | P1485 | P1486 | P1487 | P1488 | P1489 | P1490 | P1491 | P1492 | P1493 | P1494 | P1495 | P1496 | P1497 | P1498 | P149 |
|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|----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| Description                                                      | Part #   | Pg # | Description                                         | Part #   | Pg # |
|------------------------------------------------------------------|----------|------|-----------------------------------------------------|----------|------|
| #10 Lock Washer.....                                             | 96-901   | 11-3 | Battery, 12v sealed .....                           | N/A..... | 7-3  |
| 1/4" A.N. Washer.....                                            | 96-916   | 11-3 | Bearing .....                                       | 71-190   | 23-3 |
| 1/4" flat washer .....                                           | 10-039   | 27-7 | Bearing .....                                       | 71-190   | 23-5 |
| 1/4" HiClr Washer Z.....                                         | 96-150   | 12-5 | Bearing & Race.....                                 | 24-333   | 28-7 |
| 1/4"-20 Hex Nut.....                                             | 96-853   | 12-5 | Bearing & Race (set).....                           | 24-333   | 28-3 |
| 1/4"-20 x 1" FHCS.....                                           | 96-147   | 12-5 | Bearing (with hub assembly Only).....               | N/A..... | 4-3  |
| 1/4"-20 x 1" SHCS.....                                           | 96-148   | 12-5 | Bearing 5th gear mainshaft.....                     | 10-032   | 27-3 |
| 1/4"-20 x 2 1/4" SHCS.....                                       | 96-153   | 12-5 | Bearing Split Cage, mainshaft.....                  | 10-031   | 27-3 |
| 1/4"-20 x 3/4" SHCS.....                                         | 97-121   | 12-5 | Bearing, neck.....                                  | 19-942   | 17-3 |
| 1/4"-20 x 4" SHCS.....                                           | 96-151   | 12-5 | Bearing, neck.....                                  | 19-942   | 17-5 |
| 1/8"-27 Socket Head Pipe Plug.....                               | 03-528   | 8-7  | Bearing, Needle.....                                | 03-603   | 8-11 |
| 10-24 Nut.....                                                   | 96-862   | 11-3 | Bearing, spherical.....                             | 16-005   | 26-3 |
| 10-24 x 1/2" FHCS.....                                           | 96-152   | 12-5 | Bearing, thrust.....                                | 10-029   | 27-7 |
| 10-32 x 3/16" Socket Head Set Screw.....                         | 97-000   | 16-7 | Bellows seal.....                                   | 03-323   | 3-3  |
| 1st gear, mainshaft.....                                         | 10-021   | 27-3 | Belt guard.....                                     | 16-246   | 26-3 |
| 2nd gear mainshaft.....                                          | 10-023   | 27-3 | Belt, Rear.....                                     | 72-030   | 28-5 |
| 3/8"-16 x 1" FHCS.....                                           | 96-149   | 12-5 | Belt, Rear, 130T.....                               | 72-030   | 28-9 |
| 3/8"-16 x 1 1/4" SHCS.....                                       | 96-154   | 12-5 | Bezel, Dash.....                                    | 56-105   | 6-3  |
| 3" Disc (Qty 6).....                                             | 37-408   | 9-3  | BHCS 5/16"-24 x 1", Chrome.....                     | 96-799   | 12-5 |
| 3" End Cap.....                                                  | 37-409   | 9-3  | BHSCS 1/4"-20 X 1/2" SS.....                        | 37-412   | 9-3  |
| 32 tooth belt pulley.....                                        | 10-330   | 27-5 | BHSCS 1/4"-20 x 3/4".....                           | 96-806   | 19-7 |
| 3rd gear countershaft.....                                       | 10-017   | 27-3 | BHSCS 1/4"-20 x 3/4".....                           | 96-806   | 19-5 |
| 3rd gear Mainshaft, 2nd gear countershaft.....                   | 10-016   | 27-3 | BHSCS w/Patch, 5/16"-18 x 1 1/4".....               | 96-606   | 28-3 |
| 45° fitting 1/4" pipe male x 3/8" male hose.....                 | 03-626   | 8-5  | BHSCS, #6-32 x 1/2", Stainless Steel, Polished..... | 96-321   | 19-3 |
| 4th gear countershaft.....                                       | 10-133   | 27-3 | BHSCS, 1/2"-13 x 3/4" chrome.....                   | 96-805   | 24-3 |
| 4th gear mainshaft.....                                          | 10-022   | 27-3 | BHSCS, 1/2"-13 X 3/4", chrome.....                  | 96-805   | 24-5 |
| 4-way ground.....                                                | 94-027   | 7-5  | BHSCS, 1/4"-20 x 1/2", stainless steel.....         | N/A..... | 9-5  |
| 5/16" chrome flat washer.....                                    | n/a..... | 27-5 | BHSCS, 1/4"-20 x 3/4", chrome.....                  | 96-806   | 16-3 |
| 5/16" Hex Nut.....                                               | 96-850   | 12-5 | BHSCS, 1/4"-20 x 3/4", chrome.....                  | 96-806   | 16-5 |
| 5/16" Hiem Joint.....                                            | 49-305   | 12-5 | BHSCS, 1/4"-20 x 3/4", chrome.....                  | 96-806   | 24-5 |
| 5th gear countershaft.....                                       | 10-132   | 27-3 | BHSCS, 1/4"-20 x 3/8".....                          | 96-255   | 6-3  |
| 5th gear mainshaft.....                                          | 10-024   | 27-3 | BHSCS, 1/4"-20 x 3/4", Chrome.....                  | 96-806   | 6-3  |
| 7/16" flat washer 1 1/2" od zinc.....                            | N/A..... | 27-5 | Bhscs, 3/8"-16 x 1".....                            | 96-054   | 28-9 |
| Actuator spring.....                                             | 03-310   | 3-3  | Bhscs, 3/8"-16 x 1".....                            | 96-800   | 28-5 |
| Adjuster Screw.....                                              | 71-114   | 4-3  | BHSCS, 3/8"-16 x 1".....                            | 96-994   | 2-3  |
| Adjuster Screw Nut.....                                          | 71-115   | 4-3  | BHSCS, 3/8"-16 x 3/4", chrome.....                  | 97-080   | 10-5 |
| Adjuster, axle.....                                              | 90-616   | 26-3 | BHSCS, 5/16"-24 x 1", chrome.....                   | 96-799   | 12-3 |
| Adjusting screw shift shaft.....                                 | 10-054   | 27-5 | BHSCS, 5/16"-24 x 1/2", chrome.....                 | 96-038   | 26-3 |
| Air Cleaner Cover, Logo, w/screws.....                           | 07-800   | 1-2  | BHSCS, 1/4"-20 x 1 1/2", Chrome.....                | 96-809   | 6-3  |
| Anchor Plate.....                                                | 71-026   | 22-3 | Bolt Hex 1/4"-20 x 1 1/2".....                      | 03-548   | 8-21 |
| Assembly, left fork, left fork, polished, Spirit.....            | 31-193   | 13-5 | Bolt hex 1/4"-20 x 1 1/2" zinc.....                 | 10-058   | 27-7 |
| Assembly, left fork, polished, Scout.....                        | 31-191   | 13-3 | Bolt Hex 3/8"-16 X 2 1/4".....                      | 96-837   | 9-3  |
| Assembly, Rear Wheel, Blackwall Tire, Scout Standard/Deluxe..... | 21-954   | 28-5 | Bolt Hex 5/16"-18 X 1".....                         | 96-841   | 9-3  |
| Assembly, right fork, polished, Scout.....                       | 31-192   | 13-3 | Bolt Hex 5/16"-18 x 1 1/2".....                     | 96-818   | 9-3  |
| Assembly, right fork, polished, Spirit.....                      | 31-194   | 13-5 | Bolt, 5/16"-18 x 3/4".....                          | 96-840   | 15-3 |
| Axle.....                                                        | 31-064   | 13-5 | Bolt, 5/16"-24 x 2", Drilled, Grade 8.....          | 96-076   | 19-5 |
| Axle.....                                                        | 31-138   | 13-3 | Bolt, 5/16"-3/4".....                               | 96-055   | 28-7 |
| Axle, Rear.....                                                  | 90-693   | 28-9 | Bolt, Carriage 3/8"-16 x 3".....                    | 96-243   | 22-3 |
| Axle, Rear, Black.....                                           | 16-222   | 28-5 | Bolt, Flange.....                                   | 71-112   | 4-3  |
| Axle, S.S.....                                                   | 41-322   | 12-3 | Bolt, hex 1/4"-20 x 2 1/4".....                     | N/A..... | 8-21 |
| Backing Plate.....                                               | 07-809   | 1-2  | Bolt, hex 5/16"-24 x 1 1/4".....                    | 96-845   | 15-3 |
| Backing plate.....                                               | 90-642   | 7-5  | Bolt, hex, 1/2"-13 x 1.2", 5/8" dia shoulder.....   | 16-010   | 26-3 |
| Backing plate plug.....                                          | 07-839   | 1-3  | Bolt, hex, 1/2"-13 x 2 1/2".....                    | 97-105   | 14-3 |
| Backing plate screw.....                                         | 07-808   | 1-2  | Bolt, hex, 1/2"-13 x 3".....                        | 96-748   | 17-3 |
| Ball check.....                                                  | 03-339   | 3-5  | Bolt, hex, 1/2"-13 x 3".....                        | 96-748   | 17-5 |
| Ball check spring.....                                           | 03-340   | 3-5  | bolt, hex, 1/4"-20 x 1 1/4".....                    | 97-099   | 7-5  |
| Banjo adapter, 35 degree.....                                    | 50-025   | 16-3 | Bolt, Hex, 1/4"-28 x 3".....                        | 96-244   | 22-3 |
| Banjo Bolt.....                                                  | N/A..... | 16-3 | Bolt, hex, 3/4"-16 x 3".....                        | 96-815   | 26-3 |
| Banjo, bolt, 3/8"-24.....                                        | 50-017   | 2-7  | Bolt, hex, 3/8"-16 x 1 1/4".....                    | 96-834   | 14-3 |
| Banjo, straight.....                                             | 50-015   | 2-7  | Bolt, hex, 3/8"-16 x 3/4", grade 5, zinc.....       | 96-097   | 9-5  |
| Base, die cast aluminum, polished.....                           | 08-012   | 8-23 | Bolt, hex, 3/8"-24 x 1 1/2".....                    | 96-800   | 15-3 |



| Description                               | Part # | Pg # | Description                                | Part # | Pg # |
|-------------------------------------------|--------|------|--------------------------------------------|--------|------|
| Bolt, hex, 3/8"-24 x 1 1/4", grade 5      | 96-836 | 14-3 | Bushing                                    | 72-026 | 23-3 |
| Bolt, hex, 3/8"-24 x 2", grade 8          | 96-042 | 14-3 | Bushing                                    | 72-026 | 23-5 |
| Bolt, hex, 3/8"-24 x 3/4", grade 8        | 96-039 | 14-3 | Bushing                                    | N/A    | 15-3 |
| Bolt, hex, 5/16"-18 x 1"                  | 96-841 | 15-3 | Bushing, buddy peg                         | 41-062 | 12-3 |
| Bolt, hex, 5/16"-18 x 1", grade 5, zinc   | 96-841 | 9-5  | Bushing, lower                             | N/A    | 13-3 |
| Bolt, Hex, 5/16" x 1.25" w/Patch          | 96-072 | 23-3 | Bushing, lower                             | N/A    | 13-5 |
| Bolt, Hex, 5/16" x 1.25" w/Patch          | 96-072 | 23-5 | Bushing, shifter shaft                     | 10-101 | 27-5 |
| Bolt, Hex, 5/16" x 2.5" w/Patch           | 96-071 | 23-3 | Bushing, upper                             | N/A    | 13-3 |
| Bolt, Hex, 5/16" x 2.5" w/Patch           | 96-071 | 23-5 | Bushing, upper                             | N/A    | 13-5 |
| Bolt, Hex, 5/16"-18 x 3/4"                | 96-840 | 21-3 | Cable guide assembly                       | 03-320 | 3-3  |
| Bolt, hex, 5/16"-18 x 3/4"                | 96-840 | 2-7  | Cable guide, 3/8"                          | 96-940 | 14-3 |
| Bolt, hex, 5/8"-18 x 1 1/4"               | 96-078 | 17-3 | Cable, battery positive red, 12"           | 94-013 | 7-3  |
| Bolt, hex, 5/8"-18 x 1 1/4"               | 96-078 | 17-5 | Cable, ground 10"                          | 94-012 | 7-3  |
| Bolt, hex, flange head, 5/16"-18 x 2 1/4" | 08-033 | 8-23 | Cable, idle, Scout                         | 61-050 | 16-9 |
| Bolt, Ignition Rotor                      | 00-121 | 7-11 | Cable, Patch (to Bezel LED's)              | 94-130 | 6-3  |
| Bolt, SHCS, w/patch, 5/16" x 2            | 96-061 | 7-7  | Cable, throttle, Scout                     | 61-070 | 16-9 |
| Bolt, Studed, 5/16"-18 x 2.623"           | 96-320 | 7-7  | Caliper Assembly, complete                 | 53-176 | 2-3  |
| Boot, 90 degree fuel rated rubber         | 96-086 | 25-3 | Caliper Assembly, complete                 | 53-176 | 2-5  |
| Bottom stud                               | 10-050 | 27-7 | Caliper Bracket Spacer                     | 53-117 | 2-5  |
| Bowl Gasket                               | 03-328 | 3-3  | Caliper Pistons                            | N/A    | 2-3  |
| Bowl Plug                                 | 03-333 | 3-3  | Caliper Pistons                            | N/A    | 2-5  |
| Bowl screw 10-24 x 2 1/8" (1 req'd)       | 03-347 | 3-5  | Caliper Rebuild Kit                        | 51-020 | 2-5  |
| Bowl screw 10-24 x 5/8" (3 req'd)         | 03-331 | 3-3  | Caliper Rebuild Kit                        | N/A    | 2-3  |
| Bowl vent plug                            | 03-324 | 3-3  | Cam                                        | 03-450 | 8-11 |
| Bracket, exhaust, Black                   | 37-100 | 9-5  | Cam lock washer                            | 03-604 | 8-5  |
| Bracket, exhaust, Red                     | 37-011 | 9-5  | Cam Needle Bearing Assembly                | 03-603 | 8-5  |
| Bracket, exhaust, Silver                  | 37-013 | 9-5  | Cam thrust washer, .050"                   | 03-605 | 8-5  |
| Bracket, exhaust, White                   | 37-012 | 9-5  | Cam thrust washer, .055"                   | 03-606 | 8-5  |
| Brake actuator boot                       | 41-240 | 12-3 | Cam thrust washer, .060"                   | 03-607 | 8-5  |
| Brake Actuator Boot                       | 41-240 | 12-5 | Cam thrust washer, .065"                   | 03-608 | 8-5  |
| Brake actuator rod                        | 41-239 | 12-3 | Cam thrust washer, .070"                   | 03-609 | 8-5  |
| Brake Actuator Rod                        | 41-239 | 12-5 | Cannister, charcoal                        | 00-035 | 25-3 |
| Brake Bleeding Screw                      | 51-021 | 2-3  | Cannister, clip bracket                    | 96-103 | 25-3 |
| Brake Bleeding Screw                      | 51-021 | 2-5  | Cap, Oil Tank, with milled level indicator | 29-960 | 21-3 |
| Brake lever                               | 41-037 | 16-3 | Cap, Slider Tube                           | 31-091 | 13-3 |
| Brake lever spacer, polished              | 41-339 | 12-3 | Cap, Slider Tube                           | 31-091 | 13-5 |
| Brake lever, polished                     | 41-317 | 12-3 | Carb Body Assembly                         | 03-300 | 3-3  |
| Brake line, 46", Spirit                   | 50-013 | 16-3 | Carb bowl assembly                         | 03-332 | 3-3  |
| Brake line, braided, 17" (Scout/Spirit)   | 50-011 | 2-7  | Case alignment stud                        | 03-619 | 8-5  |
| Brake line, braided, 25" (Spirit)         | 50-030 | 2-7  | Case bolt 1/4"-28 x 5 1/2"                 | 03-618 | 8-5  |
| Brake line, braided, 26" (Scout)          | 50-048 | 2-7  | Case bolt 5/16"-24 x 5"                    | 03-630 | 8-5  |
| Brake mount bracket, polished             | 41-076 | 12-3 | Case bolt 5/16"-18 x 3 1/2"                | 03-631 | 8-7  |
| Brake Pads                                | 50-005 | 2-3  | Chain Adjuster Assembly                    | 71-006 | 22-3 |
| Brake Pads                                | 50-005 | 2-5  | Chain Tensioner                            | 71-024 | 22-3 |
| Brake Tip Polished                        | 41-242 | 12-5 | Chain, Primary                             | 71-125 | 22-3 |
| Brake tip, polished                       | 21-242 | 12-3 | Check valve ball                           | 03-544 | 8-21 |
| Brake, 44", Scout                         | 50-022 | 16-3 | Check valve spring                         | 03-543 | 8-21 |
| Breather Gear                             | 01-073 | 8-11 | Check valve/relief valve cover screw       | 03-541 | 8-21 |
| Buddy pegs, set                           | 41-060 | 14-3 | Chrome Fitting, Top cover venting, 90°     | 10-061 | 27-3 |
| Bulb                                      | 66-027 | 19-3 | Chrome Trans Top Cover                     | 10-483 | 27-3 |
| Bulb                                      | 66-087 | 19-3 | Clamp                                      | 37-416 | 9-3  |
| Bulb, front fender (10 pack)              | 66-015 | 10-7 | Clamp                                      | 41-033 | 16-3 |
| Bulb, front light (10 pack)               | 66-015 | 10-3 | Clamp                                      | 41-033 | 16-5 |
| Bulb, Replacement 1156                    | 66-027 | 19-5 | Clamp & Cover                              | 29-932 | 21-3 |
| Bulb, Replacement 1156                    | 66-027 | 19-7 | Clamp, Crimp Type, #210                    | 96-027 | 21-3 |
| Bulb, Replacement 1157                    | 66-028 | 19-5 | Clamp, crimp, 157                          | 96-025 | 15-3 |
| Bulb, Replacement, 1157                   | 66-028 | 19-7 | Clamp, Hose, 1"                            | 96-970 | 21-3 |
| Bulb, speedometer                         | 56-103 | 6-3  | Clamp, screw type, 1/4"                    | 96-052 | 15-3 |
| Bumper stop                               | 17-022 | 26-3 | Clamp, Size 170                            | 96-026 | 8-7  |
| Bushing                                   | 72-025 | 23-3 | Clamp, Wire (Scout/Spirit)                 | 96-972 | 2-7  |



| Description                                                  | Part # | Pg # | Description                                                             | Part # | Pg # |
|--------------------------------------------------------------|--------|------|-------------------------------------------------------------------------|--------|------|
| Clip, Upper, 3.109"                                          | 04-106 | 8-19 | Cylinder stud                                                           | 03-617 | 8-5  |
| Clips                                                        | 96-972 | 17-3 | Cylinder, front, non-painted                                            | 03-516 | 8-11 |
| Clips                                                        | 96-972 | 17-5 | Cylinder, rear, non-painted                                             | 03-517 | 8-11 |
| Close-ratio first gear countershaft                          | 10-018 | 27-3 | Damper kit                                                              | 39-022 | 17-3 |
| Clutch cable                                                 | 61-045 | 16-5 | Damper kit                                                              | 39-022 | 17-5 |
| Clutch cable pivot hardware kit                              | 41-019 | 16-5 | Damper tube with nylon seal                                             | N/A    | 13-3 |
| Clutch Center Comp.                                          | 71-101 | 4-3  | Damper tube with nylon seal                                             | N/A    | 13-5 |
| Clutch lever                                                 | 41-021 | 16-5 | Dash Mount                                                              | 26-032 | 6-3  |
| Clutch lever pivot kit                                       | 41-048 | 16-5 | Dash, Black                                                             | 26-341 | 6-3  |
| Clutch lever support                                         | 41-034 | 16-5 | Dash, Candy Apple Red                                                   | 26-360 | 6-3  |
| Clutch Outer Comp.                                           | 71-100 | 4-3  | Dash, Cobalt Blue                                                       | 26-361 | 6-3  |
| Clutch push rod center piece                                 | 10-138 | 27-3 | Dash, Custom                                                            | 89-230 | 6-3  |
| Clutch push rod left end piece                               | 10-076 | 27-3 | Dash, Light Silver                                                      | 26-359 | 6-3  |
| Clutch push rod right end                                    | 10-074 | 27-3 | Dash, Medium Silver                                                     | 26-333 | 6-3  |
| Coil                                                         | 95-379 | 14-3 | Dash, Red                                                               | 89-241 | 6-3  |
| Coil, ignition                                               | 94-268 | 7-5  | Dash, White                                                             | 26-382 | 6-3  |
| Complete Assembly Only                                       | 71-481 | 5-3  | Decal, Scout, Black                                                     | 89-308 | 15-3 |
| Complete Carburetor                                          | 01-075 | 3-5  | Decal, Scout, Gold                                                      | 89-242 | 15-3 |
| Complete Clutch Assembly                                     | 71-000 | 4-3  | Decal, Scout, Silver                                                    | 89-243 | 15-3 |
| Complete system with mounting hardware                       | 37-124 | 9-5  | Decal, Spirit, left, Gold                                               | 89-245 | 15-3 |
| Complete Taillight/TurnSignal Assembly                       | 66-061 | 19-7 | Decal, Spirit, left, Silver                                             | 89-247 | 15-3 |
| Complete Turnsignal LF/RR                                    | 66-064 | 19-5 | Decal, Spirit, right, Gold                                              | 89-244 | 15-3 |
| Complete Turnsignal RF/LR                                    | 66-063 | 19-5 | Decal, Spirit, right, Silver                                            | 89-246 | 15-3 |
| Complete Turnsignal, Left                                    | 66-063 | 19-7 | Dhh 12pt. Screw 1/4"-20 x 7/8"                                          | 03-613 | 8-5  |
| Complete Turnsignal, Right                                   | 66-064 | 19-7 | Dhh 12pt. Screw 1/4"-20 x 7/8"                                          | 03-613 | 8-19 |
| Cone, bottoming                                              | N/A    | 13-3 | Diaphragm                                                               | 03-346 | 3-5  |
| Cone, bottoming                                              | N/A    | 13-5 | Diaphragm Spring                                                        | 03-345 | 3-5  |
| Connecting Rod Set                                           | 03-400 | 8-17 | Dowel Pin                                                               | 10-083 | 27-5 |
| Connector, Female End                                        | 95-164 | 16-9 | Dowel Pin                                                               | 10-102 | 27-5 |
| Connector, Female End Pin, 20-14                             | 95-164 | 16-7 | Dowel pin .250" dia x 1/2"                                              | 03-628 | 8-5  |
| Connector, Male, .250" tab, 22-18 AWG                        | 94-490 | 19-3 | Drain plug                                                              | 03-625 | 8-5  |
| Core, Assembly                                               | 37-405 | 9-3  | Drain Plug                                                              | 71-007 | 23-3 |
| Cotter Pin 1/8" x 1 1/2", Zinc                               | 96-960 | 28-5 | Drain Plug                                                              | 71-007 | 23-5 |
| Cotter Pin 1/8" x 1 1/2", Zinc                               | 96-960 | 28-9 | Drive Gear, Oil Pump                                                    | 03-425 | 8-11 |
| Countershaft                                                 | 10-134 | 27-3 | Drive shaft                                                             | 03-540 | 8-21 |
| Countershaft leftside case bearing                           | 10-137 | 27-5 | Drive shaft key                                                         | 03-539 | 8-21 |
| Coupling, clutch release                                     | 10-007 | 27-3 | Drive sprocket spacer                                                   | 03-610 | 8-5  |
| Cover screw                                                  | 03-541 | 8-5  | Dust shield set                                                         | 33-010 | 17-3 |
| Cover screw o-ring                                           | 03-542 | 8-5  | Dust shield set                                                         | 33-010 | 17-5 |
| Cover screws                                                 | 97-155 | 1-2  | Ejector nozzle o-ring                                                   | 03-337 | 3-5  |
| Cover, Clutch                                                | 72-325 | 23-3 | Element                                                                 | 07-806 | 1-2  |
| Cover, Clutch                                                | 72-325 | 23-5 | End cap, tapered, chrome                                                | N/A    | 9-5  |
| Cover, coil                                                  | 94-008 | 14-3 | End Cover, chrome                                                       | 10-486 | 27-3 |
| Cover, inspection, with Bonded Gasket                        | N/A    | 23-3 | Engine assembly, 88 ci, black, S&S polished die cast rocker boxes       | 00-160 | 8-3  |
| Cover, swingarm pivot bolt                                   | 18-035 | 26-3 | Engine assembly, 88 ci, non-painted, S&S polished die cast rocker boxes |        |      |
| Crankcase oil screen                                         | 03-614 | 8-5  | 2002 Scouts, Standard & Deluxe 2002 Spirit Standard                     | 00-161 | 8-3  |
| Crankcase oil screen spring                                  | 03-615 | 8-5  | Exhaust pipe, front header                                              | 37-300 | 9-5  |
| Crankcase set, black                                         | 00-186 | 8-5  | Exhaust pipe, rear header                                               | 37-301 | 9-5  |
| Crankcase set, non-painted                                   | 00-192 | 8-5  | Exhaust port stud                                                       | 08-624 | 8-13 |
| Crankcase set, non-painted                                   | 00-192 | 8-5  | Exhaust System, complete, Spirit                                        | 37-109 | 9-3  |
| Crankpin assembly                                            | 03-413 | 8-17 | External retaining ring .366" i.d. x .025" tru-arc                      | 03-547 | 8-21 |
| Crankpin Key                                                 | 03-415 | 8-17 | External retaining ring .382" i.d. x .021" c                            | 03-536 | 8-21 |
| Crankpin nut (2 required)                                    | 03-414 | 8-17 | F/B Brake Bracket Spacer                                                | 41-342 | 12-5 |
| Cup, Push Rod Tube                                           | 04-104 | 8-19 | F/B Brake Front Mount Assy Anodized                                     | 41-334 | 12-5 |
| Cylinder head vent fitting                                   | 07-811 | 1-3  | F/B Brake Lever Polished                                                | 41-338 | 12-5 |
| Cylinder Head, Front 88ci, Black, with seats & guides        | 03-512 | 8-13 | F/B Brake Lever Spacer Polished                                         | 41-339 | 12-5 |
| Cylinder Head, Front, 88ci, non-painted, with seats & guides | 00-197 | 8-13 | F/B Brake Mount Bracket Anodized                                        | 41-333 | 12-5 |
| Cylinder Head, Rear, 88ci, Black, with seats & guides        | 03-513 | 8-13 | F/B Brake Rear Mount Anodized                                           | 41-341 | 12-5 |
| Cylinder Head, Rear, 88ci, non-painted, with seats & guides  | 00-199 | 8-13 | F/B Heel toe Shifter Polished                                           | 41-325 | 12-5 |
| Cylinder kit, front with piston & rings, non-painted         | 00-202 | 8-11 | F/B Heel Toe Spacer Polished                                            | 41-331 | 12-5 |
| Cylinder kit, rear with piston & rings, non-painted          | 00-201 | 8-11 |                                                                         |        |      |



| Description                                           | Part # | Pg # | Description                                                                | Part # | Pg # |
|-------------------------------------------------------|--------|------|----------------------------------------------------------------------------|--------|------|
| F/B Shift Front Mount Assy Anodized.....              | 41-326 | 12-5 | Flat washer 5/16" x 11/16" x 1/16".....                                    | 03-623 | 8-5  |
| F/B Shift Mount Bracket Anodized.....                 | 41-327 | 12-5 | Float.....                                                                 | 03-329 | 3-3  |
| F/B Shift Rear Mount Brkt Anodized.....               | 41-329 | 12-5 | Float pin.....                                                             | 03-330 | 3-3  |
| Fast idle brass washer.....                           | 07-818 | 1-3  | Float Pin Screw.....                                                       | 03-321 | 3-3  |
| Fast idle friction washer.....                        | 07-816 | 1-2  | Floorboards With Hardware For Polished & Black.....                        | 46-002 | 11-3 |
| Fast idle lever.....                                  | 07-813 | 1-3  | Flywheel Assembly.....                                                     | 03-427 | 8-17 |
| Fast idle lever screw.....                            | 03-321 | 1-3  | Flywheel, set.....                                                         | 03-416 | 8-17 |
| Fast idle nylon washer.....                           | 07-815 | 1-2  | Folding pegs, assembly.....                                                | 41-060 | 12-3 |
| Fast idle plunger.....                                | 03-319 | 3-3  | Foot peg, polished.....                                                    | 41-061 | 12-3 |
| Fast idle steel washer.....                           | 07-817 | 1-2  | Fork slider, left, polished.....                                           | N/A    | 13-5 |
| Fender, front, Black.....                             | 26-329 | 10-7 | Fork slider, left, polished, Scout.....                                    | N/A    | 13-3 |
| Fender, front, Black.....                             | 26-394 | 10-3 | Fork slider, right, polished.....                                          | N/A    | 13-5 |
| Fender, front, Black with chrome illusion flames..... | 89-431 | 10-7 | Fork slider, right, polished, Scout.....                                   | N/A    | 13-3 |
| Fender, front, Black with Chrome illusion flames..... | 89-441 | 10-3 | Frame, Black.....                                                          | 16-242 | 14-3 |
| Fender, front, Black with fading hot rod flames.....  | 89-433 | 10-3 | Frame, Red.....                                                            | 16-254 | 14-3 |
| Fender, front, Black/Red.....                         | 89-298 | 10-7 | Frame, Silver.....                                                         | 16-255 | 14-3 |
| Fender, front, Black/Silver.....                      | 89-300 | 10-7 | Frame, White.....                                                          | 16-253 | 14-3 |
| Fender, front, Candy Apple Red.....                   | 89-229 | 10-3 | Friction Plate.....                                                        | 71-103 | 4-3  |
| Fender, front, Cobalt Blue.....                       | 26-396 | 10-3 | Friction Spacer Plate.....                                                 | 71-104 | 4-3  |
| Fender, front, Deep red with pearl flames.....        | 89-432 | 10-7 | Front Caliper Bracket.....                                                 | 53-104 | 2-3  |
| Fender, front, Light Silver.....                      | 26-395 | 10-3 | Front Cyl with Piston & Rings, gloss black (Scout/Spirit).....             | 03-561 | 8-11 |
| Fender, front, Medium silver.....                     | 26-337 | 10-7 | Front Cyl with Piston & Rings, gloss black w/polished fins (Chief).....    | 03-502 | 8-11 |
| Fender, front, Red.....                               | 89-296 | 10-3 | Front Header Bracket.....                                                  | 37-415 | 9-3  |
| Fender, front, Red/Cream.....                         | 89-304 | 10-7 | Front Rod Assembly (Rod, Races & Wrist Pin Bushing).....                   | 03-401 | 8-17 |
| Fender, front, White.....                             | 89-256 | 10-3 | Front Rod Race.....                                                        | 03-405 | 8-17 |
| Fender, front, White/Silver tribal.....               | 89-434 | 10-3 | Front rod roller bearing.....                                              | 03-410 | 8-17 |
| Fender, rear, Black.....                              | 89-225 | 10-5 | Fuel cap Set (2), with keys, flush mount, non vented.....                  | 26-409 | 15-3 |
| Fender, rear, Black with chrome illusion flames.....  | 89-442 | 10-5 | Fuel tank, Scout, 5.8 gal., Black with chrome illusion flames.....         | 89-461 | 15-5 |
| Fender, rear, Black with fading hot rod flames.....   | 89-438 | 10-5 | Fuel tank, Scout, 5.8 gal., Black with chrome illusion flames.....         | 89-462 | 15-5 |
| Fender, rear, Candy Apple Red.....                    | 89-227 | 10-5 | Fuel tank, Scout, 5.8 gal., Black with fading hot rod flames.....          | 89-457 | 15-5 |
| Fender, rear, Cobalt Blue.....                        | 89-228 | 10-5 | Fuel tank, Scout, 5.8 gal., Black with fading hot rod flames.....          | 89-458 | 15-5 |
| Fender, rear, Light Silver.....                       | 89-226 | 10-5 | Fuel tank, Scout, 5.8 gal., Black, left.....                               | 89-443 | 15-5 |
| Fender, rear, Pearl White.....                        | 89-257 | 10-5 | Fuel tank, Scout, 5.8 gal., Black, right.....                              | 89-444 | 15-5 |
| Fender, rear, Solid Red.....                          | 89-297 | 10-5 | Fuel tank, Scout, 5.8 gal., Candy apple red, left.....                     | 89-447 | 15-5 |
| Fender, rear, White/Silver, tribal.....               | 89-439 | 10-5 | Fuel tank, Scout, 5.8 gal., Candy apple red, right.....                    | 89-448 | 15-5 |
| FHCS, 1/4"-20 x 1".....                               | 96-233 | 12-3 | Fuel tank, Scout, 5.8 gal., Cobalt blue, left.....                         | 89-445 | 15-5 |
| FHCS, 5/16-24 x 1 1/4".....                           | 97-125 | 12-5 | Fuel tank, Scout, 5.8 gal., Cobalt blue, right.....                        | 89-446 | 15-5 |
| FHSCS, 1/2"-13 x 1 1/4".....                          | 96-075 | 14-3 | Fuel tank, Scout, 5.8 gal., Light Silver, left.....                        | 89-449 | 15-5 |
| FHSCS, 1/4"-20 X 1".....                              | 96-147 | 12-3 | Fuel tank, Scout, 5.8 gal., Light silver, right.....                       | 89-450 | 15-5 |
| FHSCS, 10-24 x 1/2".....                              | 96-152 | 12-3 | Fuel tank, Scout, 5.8 gal., Red, left.....                                 | 89-453 | 15-5 |
| FHSCS, 3/8"-16 x 1 1/4".....                          | 96-211 | 2-5  | Fuel tank, Scout, 5.8 gal., Red, right.....                                | 89-454 | 15-5 |
| FHSCS, 3/8"-16 x 1 1/4".....                          | 96-250 | 2-3  | Fuel tank, Scout, 5.8 gal., White, left.....                               | 89-451 | 15-5 |
| FHSCS, 3/8-16 x 1 1/4".....                           | 96-211 | 2-3  | Fuel tank, Scout, 5.8 gal., White, right.....                              | 89-452 | 15-5 |
| FHSCS, 5/16"-24 x 1 1/4".....                         | 97-125 | 12-3 | Fuel tank, Scout, 5.8 gal., White/Silver tribal.....                       | 89-459 | 15-5 |
| Filler plug.....                                      | 10-009 | 27-5 | Fuel tank, Scout, 5.8 gal., White/Silver tribal.....                       | 89-460 | 15-5 |
| Filter.....                                           | 26-313 | 15-3 | Fuel tank, Spirit, 5.8 gal., Black with cream insert, left.....            | 89-471 | 15-5 |
| Filter, Oil, Motor w/gasket.....                      | 96-021 | 20-3 | Fuel tank, Spirit, 5.8 gal., Black with chrome illusion flames, left.....  | 89-461 | 15-5 |
| Fitting 90°.....                                      | 03-529 | 8-21 | Fuel tank, Spirit, 5.8 gal., Black with red insert, left.....              | 89-467 | 15-5 |
| Fitting, Hose, 90°, 1/8" npt x 3/8", Chrome.....      | 29-101 | 21-3 | Fuel tank, Spirit, 5.8 gal., Black with silver insert, left.....           | 89-469 | 15-5 |
| Fitting, Hose, Straight, 1/8" npt x 3/8" Chrome.....  | 29-100 | 21-3 | Fuel tank, Spirit, 5.8 gal., Black, left.....                              | 89-463 | 15-5 |
| Fitting, Straight, 1/4" npt x 7/16" chrome.....       | 29-102 | 21-3 | Fuel tank, Spirit, 5.8 gal., Deep red with pearl flames.....               | 89-479 | 15-5 |
| Flange.....                                           | 37-026 | 9-3  | Fuel tank, Spirit, 5.8 gal., Medium Silver, left.....                      | 89-465 | 15-5 |
| Flange.....                                           | 37-026 | 9-5  | Fuel tank, Spirit, 5.8 gal., Red with cream insert, left.....              | 89-473 | 15-5 |
| Flangeless Cover.....                                 | 00-123 | 8-9  | Fuel tank, Spirit, 5.8 gal., Black with chrome illusion flames, right..... | 89-462 | 15-5 |
| Flangeless Cover Gasket.....                          | 00-124 | 8-9  | Fuel tank, Spirit, 5.8 gal., Black with cream insert, right.....           | 89-472 | 15-5 |
| Flat end 1/2"-20 x 1/2" set screw.....                | 10-053 | 27-5 | Fuel tank, Spirit, 5.8 gal., Black with red insert, right.....             | 89-468 | 15-5 |
| Flat washer .192" x .400" x 1/32" (cast only).....    | 03-533 | 8-21 | Fuel tank, Spirit, 5.8 gal., Black with silver insert, right.....          | 89-470 | 15-5 |
| Flat washer 1/4" x .474" x .050".....                 | 00-053 | 8-9  | Fuel tank, Spirit, 5.8 gal., Black, right.....                             | 89-464 | 15-5 |
| Flat washer 1/4" x 5/16" x 1/16".....                 | 03-550 | 8-5  | Fuel tank, Spirit, 5.8 gal., Deep red with pearl flames.....               | 89-480 | 15-5 |
| Flat washer 3/8".....                                 | 08-619 | 8-13 | Fuel tank, Spirit, 5.8 gal., Medium Silver, right.....                     | 89-466 | 15-5 |
| Flat washer 5/16".....                                | 03-623 | 8-13 | Fuel tank, Spirit, 5.8 gal., Red with cream insert, right.....             | 89-474 | 15-5 |



| Description                                                             | Part # | Pg # | Description                                             | Part # | Pg # |
|-------------------------------------------------------------------------|--------|------|---------------------------------------------------------|--------|------|
| Gasket.....                                                             | 37-205 | 9-3  | Head Bolt kit.....                                      | 08-620 | 8-13 |
| Gasket.....                                                             | 37-205 | 9-5  | Head bolt washer.....                                   | 08-623 | 8-13 |
| Gasket.....                                                             | 66-010 | 19-3 | Head bolt, 1.690" long.....                             | 08-621 | 8-13 |
| Gasket kit -- die cast rocker boxes, Includes items 3, 4, 8, 9, 11..... | 09-362 | 8-23 | Head bolt, 3.134" long.....                             | 08-622 | 8-13 |
| Gasket rebuild kit mylar.....                                           | 09-356 | 8-21 | Head Gasket.....                                        | 08-635 | 8-13 |
| Gasket rebuild kit paper.....                                           | 09-355 | 8-21 | Head mount bolt 3/8"-16 x 1 1/4".....                   | 08-618 | 8-13 |
| Gasket speedo plug.....                                                 | 10-119 | 27-5 | Headerpipe 2 into 1 Chrome.....                         | 37-400 | 9-3  |
| Gasket, Base 35/8" x .018" steel.....                                   | 08-652 | 8-15 | Heat shield, front.....                                 | 37-092 | 9-5  |
| Gasket, bearing housing (trapdoor).....                                 | 10-116 | 27-5 | Heat shield, rear.....                                  | 37-093 | 9-5  |
| Gasket, bottom right rocker.....                                        | 09-009 | 8-23 | Heatshield, FRONT.....                                  | 37-402 | 9-3  |
| Gasket, bottom rocker left.....                                         | 09-010 | 8-23 | Heatshield, LOWER.....                                  | 37-403 | 9-3  |
| Gasket, carb-to-diaphragm.....                                          | 09-222 | 25-3 | Heatshield, REAR.....                                   | 37-401 | 9-3  |
| Gasket, Clutch Cover.....                                               | 72-326 | 23-3 | Heim joint, 5/16".....                                  | 49-305 | 12-3 |
| Gasket, Clutch Cover.....                                               | 72-326 | 23-5 | Hex hd nut 5/16"-24.....                                | 08-626 | 8-13 |
| Gasket, clutch release end cover.....                                   | 10-115 | 27-3 | Hex nut 5/16"-24.....                                   | 03-622 | 8-5  |
| Gasket, diaphragm-to-aircleaner.....                                    | 09-223 | 25-3 | Horn.....                                               | 94-065 | 7-5  |
| Gasket, Exhaust.....                                                    | 37-205 | 8-13 | Hose Clamp #24.....                                     | 37-411 | 9-3  |
| Gasket, Inner Primary to Motor.....                                     | 09-034 | 23-3 | Hose clamp, #24.....                                    | 37-411 | 9-5  |
| Gasket, Inner Primary to Motor.....                                     | 09-034 | 23-5 | Hose fitting 1/8"-27 pipe male.....                     | 03-530 | 8-5  |
| Gasket, Inner Primary to Outer Primary.....                             | 09-035 | 23-3 | Hose, 3/16" id x 30" vacuum.....                        | 96-120 | 25-3 |
| Gasket, Inner Primary to Outer Primary.....                             | 72-318 | 23-5 | Hose, 3/16" x 5 1/2".....                               | 96-112 | 25-3 |
| Gasket, Inspection cover.....                                           | 72-324 | 23-5 | Hose, 3/8" x 1 3/4".....                                | 97-040 | 8-7  |
| Gasket, master cylinder cover.....                                      | 41-026 | 16-3 | Hose, 5/16" x 11".....                                  | 26-144 | 15-3 |
| Gasket, Replacement, Taillight Lens.....                                | 09-350 | 19-7 | Hose, 5/16" x 6".....                                   | 26-143 | 15-3 |
| Gasket, Taillight Lens.....                                             | 09-350 | 19-5 | Hose, Drainline, 7/16" x 8".....                        | 29-966 | 21-3 |
| Gasket, Trans Top Cover.....                                            | 10-117 | 27-3 | Hose, Feedline, 3/8" x 18".....                         | 29-957 | 21-3 |
| Gasket, Turn Signal.....                                                | N/A    | 19-5 | Hose, fuel rated 3/16" id x 1 1/2".....                 | 96-111 | 25-3 |
| Gasket, Turn Signal.....                                                | N/A    | 19-7 | Hose, fuel rated 3/16" id x 8".....                     | 96-113 | 25-3 |
| Gasket, Turn Signal, Left.....                                          | 09-021 | 19-5 | Hose, fuel rated 3/16" x 44".....                       | 96-549 | 25-3 |
| Gasket, Turn Signal, Right.....                                         | 09-022 | 19-5 | Hose, fuel rated 5/32" x 30".....                       | 96-119 | 25-3 |
| Gasket, Turnsinal.....                                                  | N/A    | 19-3 | Hose, fuel, 5/16" x 2 1/4".....                         | 26-452 | 15-3 |
| Gasket, Taillight Body.....                                             | 66-053 | 19-5 | Hose, fuel, 5/16" x 7 1/2".....                         | 26-430 | 15-3 |
| Gearcover Cam bushing.....                                              | 00-050 | 8-9  | Hose, Return 3/8" x 27.5".....                          | 29-959 | 21-3 |
| Gearcover gasket.....                                                   | 09-007 | 8-9  | Hose, Vent, 3/8" x 1 3/4" long.....                     | 29-958 | 21-3 |
| Gearcover oil seal.....                                                 | 00-054 | 8-9  | Housing, Oil Filter, Chrome.....                        | 04-025 | 20-3 |
| Gearcover pinion shaft bushing.....                                     | 00-051 | 8-9  | Housing, TurnSignal, Left N/A.....                      | 68-003 | 19-7 |
| Gearcover, Flangeless, Blk Gloss Sub Assy.....                          | 00-045 | 8-9  | Housing, Turnsinal, Right N/A.....                      | 68-002 | 19-7 |
| Gearcover, Flangeless, Non-painted Sub Assy.....                        | 00-195 | 8-9  | Idle mixture screw.....                                 | 03-312 | 3-3  |
| Gearshaft Nut.....                                                      | 03-423 | 8-11 | Idle mixture screw spring.....                          | 03-313 | 3-3  |
| Grommet.....                                                            | N/A    | 19-3 | Idle speed / pump adjuster spring.....                  | 03-316 | 3-3  |
| Grommet & bushing set, set of 6.....                                    | 26-398 | 15-3 | Idle speed screw.....                                   | 03-314 | 3-3  |
| Grommet, 1/8".....                                                      | 41-285 | 10-3 | Idler Shaft.....                                        | 03-527 | 8-21 |
| Grommet, 1/8" I.d.....                                                  | 41-285 | 10-7 | Ignition cover gasket.....                              | 00-048 | 8-9  |
| Grommet, 7/16".....                                                     | 96-123 | 10-5 | Inner ignition Cover.....                               | 00-047 | 8-9  |
| Handlebar Controls Kit.....                                             | 41-020 | 16-7 | Inner ramp, clutch release.....                         | 10-006 | 27-3 |
| Handlebar Controls Kit Includes.....                                    | 41-020 | 16-9 | Inner Ring.....                                         | N/A    | 19-3 |
| Handlebar Grips, Pair, Chrome, Billet.....                              | 41-600 | 16-7 | Inner Ring Rubber.....                                  | N/A    | 19-3 |
| Handlebar Grips, Pair, Chrome, Billet.....                              | 41-600 | 16-9 | Inner Tube 16".....                                     | 22-182 | 28-9 |
| Handlebar, 31 1/2".....                                                 | 39-033 | 17-5 | Inner Tube 16" Side Valve, 5.00/5.10".....              | 22-182 | 28-7 |
| Handlebar, 33".....                                                     | 39-053 | 17-3 | Inner Tube, 16", 5.0/5.10.....                          | 22-183 | 28-5 |
| Hardware Kit.....                                                       | N/A    | 19-5 | Inspection Cover with Bonded Gasket.....                | 71-323 | 23-5 |
| Hardware Kit.....                                                       | N/A    | 19-7 | Intake manifold.....                                    | 08-629 | 8-13 |
| Harness controller.....                                                 | 94-076 | 7-5  | Jackshaft Assembly.....                                 | 72-327 | 7-7  |
| Harness, auxiliary wiring.....                                          | 94-023 | 7-5  | Jet, intermediate, .0280", Smog.....                    | 03-350 | 3-3  |
| Harness, horn.....                                                      | 94-078 | 7-5  | Jet, intermediate, .0295" (ea) 49-state, Pack of 3..... | 03-327 | 3-3  |
| Harness, ignition coil.....                                             | 94-077 | 7-5  | Jet, intermediate, .0310".....                          | 03-358 | 3-3  |
| Harness, ignition switch.....                                           | 94-256 | 7-5  | Jet, intermediate, .0320".....                          | 03-360 | 3-3  |
| Harness, ignition switch adaptor.....                                   | 94-256 | 7-5  | Jet, intermediate, .0330".....                          | 03-361 | 3-3  |
| Harness, main.....                                                      | 94-047 | 7-5  | Jet, main, .064" (pk of 5).....                         | 03-352 | 3-3  |
| Harness, to Speedometer.....                                            | 94-009 | 6-3  | Jet, main, .066" (pk of 5) Smog.....                    | 03-349 | 3-3  |
| Harness, Transmission, Speedo Pickup.....                               | 56-024 | 6-3  | Jet, main, .068" (pk of 5).....                         | 03-353 | 3-3  |



| DESCRIPTION                              | PART NUMBER | PAGE | DESCRIPTION                                          | PART NUMBER | PAGE |
|------------------------------------------|-------------|------|------------------------------------------------------|-------------|------|
| Jet, main, .070" (pk of 5)               | 03-354      | 3-3  | Master cylinder rebuild kit                          | 41-051      | 16-3 |
| Jet, main, .072" (pk of 5)               | 03-355      | 3-3  | Master cylinder rebuild kit                          | 51-010      | 12-3 |
| Jet, main, .074" (pk of 5)               | 03-356      | 3-3  | Master Cylinder Rebuild Kit                          | 51-010      | 12-5 |
| Jet, main, .074" (pk of 5) 49-state      | 03-326      | 3-3  | Master rebuilt kit paper std. Mylar by request       | 03-552      | 8-21 |
| Jet, main, .076" (pk of 5)               | 03-357      | 3-3  | Mirror, teardrop                                     | 43-008      | 16-3 |
| Jet, main, Master jet pack (Assortment)  | 03-351      | 3-3  | Mirror, teardrop                                     | 43-008      | 16-5 |
| Judder Spring                            | 71-107      | 4-3  | Module, ignition                                     | 94-046      | 7-5  |
| Judder Spring Seat                       | 71-106      | 4-3  | Mount Turn Signal Left                               | 66-039      | 19-3 |
| Kickstand Assembly                       | 42-048      | 18-3 | Mount Turn Signal Right                              | 66-038      | 19-3 |
| Kickstand Stop                           | 42-052      | 18-3 | Mount, Black, Oil Tank, right & Left                 | 26-233      | 21-3 |
| Label, Bezel                             | N/A         | 6-3  | Mount, cannister clip                                | 96-106      | 25-3 |
| Left Control Assembly                    | 41-071      | 12-5 | Mount, coil/engine                                   | 94-007      | 14-3 |
| Left side shift assembly                 | 41-078      | 12-3 | Mount, Headlight                                     | 66-023      | 19-3 |
| Left side support tower shift cam        | 10-013      | 27-7 | Mount, lower, fuel tank                              | 29-901      | 15-3 |
| Left Timken Bearing Assembly             | 01-351      | 8-5  | Mount, plate, coil                                   | 95-381      | 14-3 |
| Lens                                     | 66-008      | 19-3 | Mount, Rear, Oil Tank, Must Use With 26-009 (No. 19) | 26-230      | 21-3 |
| Lens, Taillight                          | 68-004      | 19-5 | Mount, Rubber, License Plate                         | 27-750      | 19-7 |
| Lens, Taillight                          | 68-004      | 19-7 | Mount, Rubber, Thick, License Plate                  | N/A         | 19-5 |
| Lens, Turn Signal                        | 68-007      | 19-7 | Mount, Turn Signal Left                              | 66-019      | 19-5 |
| Lens, Turn Signal (Comes w/screw No. 10) | 68-007      | 19-5 | Mount, Turn Signal Right                             | 66-020      | 19-5 |
| Lens, Turnsignal                         | 68-007      | 19-3 | Mount, upper fuel tank                               | 29-909      | 15-3 |
| License Plate Mounting Kit               | 26-151      | 19-5 | Mount, zip tie                                       | 96-620      | 7-5  |
| License Plate Mounting Kit               | 26-151      | 19-7 | Mounting kit, fuel tank                              | 26-050      | 15-3 |
| Lifter Black, Front, Non-painted         | 06-201      | 8-19 | Muffler Body, Chrome                                 | 37-404      | 9-3  |
| Lifter Black, Rear, Non-painted          | 06-202      | 8-19 | Muffler body, chrome, rear                           | N/A         | 9-5  |
| Lifter Block Gasket, Front               | 09-005      | 8-19 | Muffler core                                         | N/A         | 9-5  |
| Lifter Block Gasket, Rear                | 09-006      | 8-19 | Muffler, Body, Chrome, Front                         | N/A         | 9-5  |
| Lifter Block, Front, Black               | 06-206      | 8-19 | Muffler, complete (19, 20, 21 & 26), rear            | 37-302      | 9-5  |
| Lifter Block, Rear, Black                | 06-205      | 8-19 | Muffler, Complete Front                              | N/A         | 9-5  |
| Light, front fender, new style           | 66-037      | 10-3 | Muffler, Packing                                     | 37-406      | 9-3  |
| Light, front fender, new style           | 66-037      | 10-7 | Needle                                               | 03-335      | 3-3  |
| Lock Tab                                 | 03-604      | 8-11 | Neoprene Sleeve 3/4" x 1/4"                          | 41-307      | 12-5 |
| Lock Tab                                 | 71-475      | 7-7  | Neoprene Sleeve 3/4" x 1"                            | 41-306      | 12-5 |
| Lock Tab (pack of 10)                    | 96-264      | 23-3 | Neutral Switch                                       | 10-490      | 27-3 |
| Lock Tab (pack of 10)                    | 96-264      | 23-5 | Nipple, 3/8", Oil Line                               | 00-191      | 20-3 |
| Lock Tab, 1/4" Double Bolt               | 96-242      | 22-3 | Nut 1/4"-28                                          | 03-620      | 8-5  |
| Lock washer 5/16"                        | 08-625      | 8-13 | Nut Hex 5/16" Nylock                                 | 96-850      | 9-3  |
| Lock, Tab                                | 41-275      | 16-7 | Nut hex jam thin 7/16"-14 zinc                       | 10-055      | 27-5 |
| Lock, Tab                                | 41-275      | 16-9 | Nut hex nylon 3/4"-16                                | 10-041      | 27-5 |
| Lockwasher, 5/16"                        | 96-905      | 20-3 | Nut locking plate mainshaft belt pulley              | 10-048      | 27-5 |
| Lower Left Switch Housing                | 41-032      | 16-7 | Nut                                                  | 96-858      | 19-5 |
| Lower Push Rod Tube                      | 04-102      | 8-19 | Nut, 1/4"-20 hex                                     | 96-857      | 7-5  |
| Lower Right Switch Housing               | 41-030      | 16-9 | Nut, 3/8"-16 Nylock                                  | 96-725      | 22-3 |
| Lower triple clamp assembly              | 33-215      | 17-3 | Nut, 5/16"-24, nylock                                | 96-858      | 26-3 |
| Lower triple clamp assembly              | 33-216      | 17-5 | Nut, Acorn                                           | 96-866      | 18-3 |
| Magnetic drain plug                      | 10-040      | 27-3 | Nut, acorn, 5/16"-24, chrome                         | 96-864      | 12-3 |
| Main bearing assembly, right, Green      | 03-601      | 8-5  | Nut, acorn, 5/16", chrome                            | 96-864      | 16-3 |
| Main bearing assembly, right, White      | 03-632      | 8-5  | Nut, acorn, 5/16", chrome                            | 96-864      | 16-5 |
| Main Bearing Retaining ring              | 03-602      | 8-5  | Nut, Acorn, 5/16-24, Chrome                          | 96-864      | 12-5 |
| Main discharge tube                      | 03-325      | 3-3  | Nut, Acorn, Chrome                                   | 96-865      | 19-5 |
| Mainshaft                                | 10-135      | 27-3 | Nut, Acorn, Chrome                                   | 96-865      | 19-7 |
| Mainshaft key                            | 03-422      | 8-17 | Nut, axle                                            | 31-154      | 13-3 |
| Mainshaft left side case bearing         | 10-033      | 27-5 | Nut, axle                                            | 31-154      | 13-5 |
| Manifold Flange, Front                   | 08-632      | 8-13 | Nut, Clutch Hub with Seal                            | 71-029      | 4-3  |
| Manifold Flange, Rear                    | 08-633      | 8-13 | Nut, flanged, 3/8"-24                                | 96-074      | 14-3 |
| Master Cylinder Assembly                 | 55-515      | 12-5 | Nut, hex, #10                                        | 96-854      | 7-5  |
| Master cylinder body                     | 41-241      | 12-3 | Nut, hex, 1/2"-13                                    | 96-851      | 14-3 |
| Master cylinder cover                    | 41-027      | 16-3 | Nut, hex, 1/4"-20                                    | 96-853      | 25-3 |
| Master cylinder housing                  | N/A         | 16-3 | Nut, hex, 3/8"-24                                    | 96-855      | 14-3 |
| Master cylinder lid                      | 41-241      | 12-3 | Nut, hex, 5/16"                                      | 96-850      | 12-3 |
| Master Cylinder Lid                      | 41-241      | 12-5 | Nut, hex, 5/16"-18, metal lock                       | 08-626      | 9-5  |



| Description                                  | Part # | Page | Description                                              | Part # | Page |
|----------------------------------------------|--------|------|----------------------------------------------------------|--------|------|
| Nut, hex, 5/16"-18, nylock.....              | 97-110 | 9-5  | Pinion gear spacer.....                                  | 03-424 | 8-17 |
| Nut, Hex, 7/16"-14.....                      | 96-867 | 28-5 | Pinion shaft assembly .....                              | 03-418 | 8-17 |
| Nut, Jam, 5/16"-24.....                      | 96-848 | 12-5 | Pinion shaft nut.....                                    | 03-421 | 8-17 |
| Nut, jam, 5/16"-24.....                      | 96-848 | 12-3 | Pinion shaft oil pump drive gear .....                   | 03-425 | 8-17 |
| Nut, Jam, Nylock, 1/4"-20.....               | 96-863 | 21-3 | Piston Only, +.010", Front.....                          | 08-643 | 8-15 |
| Nut, K-lock, 5/16"-18.....                   | 96-236 | 7-7  | Piston Only, +.010", Rear .....                          | 08-644 | 8-15 |
| Nut, mainshaft sprocket pulley .....         | 10-107 | 27-5 | Piston Only, +.020", Front.....                          | 08-645 | 8-15 |
| Nut, Nylock 3/8"-16.....                     | 96-725 | 28-5 | Piston Only, +.020", Rear .....                          | 08-646 | 8-15 |
| Nut, Nylock, 3/8"-16.....                    | 96-725 | 19-3 | Piston Only, Standard, Front.....                        | 08-641 | 8-15 |
| Nut, nylock, 3/8"-24.....                    | 96-926 | 14-3 | Piston Only, Standard, Rear.....                         | 08-642 | 8-15 |
| Nut, Nylock, 5/16"-18.....                   | 97-110 | 19-3 | Piston with Rings, +.010", Front & Rear, Set .....       | 08-639 | 8-15 |
| Nut, Nylon, Speednut.....                    | 96-158 | 6-3  | Piston with Rings, +.020", Front & Rear, Set .....       | 08-640 | 8-15 |
| Nut, Slotted 5/8"-18.....                    | 96-859 | 28-9 | Piston with Rings, Standard, Front & Rear, Set.....      | 08-638 | 8-15 |
| Nut, Slotted 5/8"-18.....                    | 96-859 | 28-5 | Pivot Assembly Polished.....                             | 41-340 | 12-5 |
| Nylon button.....                            | 90-648 | 7-5  | Pivot assembly, polished.....                            | 41-340 | 12-3 |
| Nylon washer, neutral switch.....            | 10-060 | 27-3 | Pivot Axle .....                                         | 41-330 | 12-5 |
| Oil Line Separator (Qty required 2) .....    | 29-930 | 21-3 | Pivot hardware kit.....                                  | 41-049 | 16-3 |
| Oil pressure switch.....                     | 00-101 | 8-5  | Pivot tube .....                                         | 16-070 | 26-3 |
| Oil Pump Assembly, Complete, Billet.....     | 00-196 | 8-21 | Plastic Shipping Plug.....                               | N/A    | 2-3  |
| Oil pump shaft bushing .....                 | 03-612 | 8-5  | Plastic Shipping Plug.....                               | N/A    | 2-5  |
| Oil Seal .....                               | 31-141 | 13-3 | Plate Set .....                                          | N/A    | 4-3  |
| Oil Seal .....                               | 31-141 | 13-5 | Plate, Chain Tensioner .....                             | 71-025 | 22-3 |
| Oil seal 5th gear mainshaft.....             | 10-092 | 27-3 | Plug wire set, black .....                               | 94-085 | 7-5  |
| Oil Seal Left side Mainshaft.....            | 10-111 | 27-5 | Plug, Fork Tube.....                                     | 31-088 | 13-3 |
| Oil seal shifter shaft trans case .....      | 10-095 | 27-5 | Plug, Fork Tube.....                                     | 31-088 | 13-5 |
| Oil Seal, Fork Tube Plug .....               | 31-089 | 13-3 | Plunger nut.....                                         | 03-317 | 3-3  |
| Oil Seal, Fork Tube Plug .....               | 31-089 | 13-5 | Plunger spring .....                                     | 03-318 | 3-3  |
| Oil Tank, Stainless Steel .....              | 29-962 | 21-3 | Points cover .....                                       | 05-022 | 8-9  |
| O-ring .....                                 | 03-542 | 8-21 | Pop rivet, 3/16".....                                    | 96-194 | 10-5 |
| O-ring .....                                 | 56-104 | 6-3  | Pressure Plate .....                                     | 71-105 | 4-3  |
| O-ring 1 1/2" E .....                        | 03-322 | 3-3  | Primary, inner, Black, Spirit.....                       | 72-004 | 23-3 |
| O-ring dip stick.....                        | 10-088 | 27-7 | Primary, inner, Polished, Scout .....                    | 72-005 | 23-3 |
| O-ring, 1 1/2" o.d. x 1/8" thick .....       | 09-360 | 8-23 | Primary, inner, polished, Scout, Scout DLX, Spirit ..... | 72-329 | 23-5 |
| O-ring, Buna-N, 7/8" o.d. x 1/8" thick.....  | 09-036 | 26-3 | Primary, inner, black, Spirit DLX.....                   | 72-331 | 23-5 |
| O-ring, Intake manifold.....                 | 08-634 | 8-13 | Pulley.....                                              | 77-019 | 28-5 |
| O-Ring, Lower 7/8" x .100".....              | 09-264 | 8-19 | Pulley, 65 Tooth.....                                    | 77-019 | 28-9 |
| O-ring, Middle .675" x .100".....            | 09-263 | 8-19 | Pump actuator arm.....                                   | 03-311 | 3-3  |
| O-ring, Slider Tube Plug .....               | N/A    | 13-3 | Pump actuator lever .....                                | 03-309 | 3-3  |
| O-ring, Slider Tube Plug .....               | N/A    | 13-5 | Pump adjuster screw.....                                 | 03-315 | 3-3  |
| O-Ring, Upper .675" x .135".....             | 00-011 | 8-19 | Pump body assembly Billet.....                           | 03-554 | 8-21 |
| Outer Cover Clip .....                       | 00-058 | 8-9  | Pump body assembly, cast - non replaceable .....         | N/A    | 8-21 |
| Outer Primary, Polished.....                 | 72-002 | 23-3 | Pump body gasket-mylar.....                              | 09-353 | 8-21 |
| Outer primary, polished, Scout, Spirit ..... | 72-320 | 23-5 | Pump body gasket-Paper .....                             | 09-357 | 8-21 |
| Outer Ramp, clutch release .....             | 10-130 | 27-3 | Pump cap assembly .....                                  | 03-342 | 3-5  |
| Outer Ring, Chrome.....                      | N/A    | 19-3 | Pump cap o-ring.....                                     | 03-341 | 3-5  |
| Outer spacer .....                           | 10-042 | 27-5 | Pump Cap Screw.....                                      | 03-344 | 3-5  |
| Overflow hose.....                           | 03-343 | 3-5  | Pump cover assembly .....                                | 03-526 | 8-21 |
| Packing, fiberglass .....                    | N/A    | 9-5  | Pump cover assembly Billet .....                         | 03-555 | 8-21 |
| Pad (cut to size) .....                      | 95-943 | 7-3  | Pump cover gasket-mylar.....                             | 09-354 | 8-21 |
| Pad Retainer Bolt.....                       | 50-050 | 2-5  | Pump cover gasket-paper.....                             | 09-352 | 8-21 |
| Pad Retaining Bolt.....                      | 50-050 | 2-3  | Pump drive gear 24th.....                                | 03-551 | 8-21 |
| Pedal pivot, teflon.....                     | 41-068 | 12-3 | Pump pushrod.....                                        | 03-338 | 3-5  |
| Peg, Shift Lever.....                        | 41-315 | 12-5 | Push Rod Adjustable, set of 4s .....                     | 01-079 | 8-19 |
| Petcock.....                                 | 26-312 | 15-3 | Pushrod .....                                            | 41-052 | 16-3 |
| Pin Dowel .39".....                          | 08-637 | 8-13 | Pushrod Cover Assembly, Qty 1, Includes 1-9, 11 .....    | 01-167 | 8-19 |
| Pin, Dowel .....                             | 96-246 | 23-3 | Pushrod Cover Assembly, Qty 4, Includes 2-5, 7.....      | 04-100 | 8-19 |
| Pin, Dowel .....                             | 96-246 | 23-5 | Pushrod O-ring kit, Qty 4, Includes 1, 6, 8.....         | 09-008 | 8-19 |
| Pin, pushrod.....                            | 41-053 | 16-3 | Quad-seal mainshaft bearing.....                         | 11-544 | 27-5 |
| Pinion Gear.....                             | 00-005 | 8-11 | Race & bushing Set (No. 7 & 4).....                      | 03-408 | 8-17 |
| Pinion Gear (RED) .....                      | 00-005 | 8-17 | Race Set (No. 5 & 6).....                                | 03-407 | 8-17 |
| Pinion gear nut.....                         | 03-423 | 8-17 | Race Steering Stem.....                                  | 19-941 | 14-3 |



| DESCRIPTION                                                            | PART NUMBER | PAGE | DESCRIPTION                                    | PART NUMBER | PAGE |
|------------------------------------------------------------------------|-------------|------|------------------------------------------------|-------------|------|
| Rear Caliper Bracket                                                   | 50-051      | 2-5  | Rotor Brake Front                              | 50-102      | 28-7 |
| Rear Cylinder with Piston & Rings, gloss black (Scout/Spirit)          | 03-562      | 8-11 | Rotor Cup                                      | 00-120      | 7-11 |
| Rear Cylinder with Piston & Rings, gloss black w/polished fins (Chief) | 03-503      | 8-11 | Rotor with washers                             | 94-102      | 7-9  |
| Rear Rod Assembly (Rod, Races & Wrist Pin Bushing)                     | 03-402      | 8-17 | Rotor, Brake, front                            | 50-102      | 28-3 |
| Rear Rod Race                                                          | 03-406      | 8-17 | Rotor, Brake, Rear                             | 50-103      | 28-5 |
| Rear rod roller bearing                                                | 03-411      | 8-17 | Rotor, Brake, Rear                             | 50-103      | 28-9 |
| Rebuild kit                                                            | 03-348      | 3-5  | Rubber Boot                                    | 94-006      | 8-7  |
| Reducer, 3/8" to 1/8"                                                  | 00-022      | 25-3 | Rubber Bumper Mounts, Oil Tank                 | 29-940      | 21-3 |
| Reflector, Left                                                        | 68-008      | 19-7 | Rubber gasket                                  | 09-033      | 10-3 |
| Reflector, Left N/A                                                    | 68-008      | 19-5 | Rubber gasket                                  | 09-033      | 10-7 |
| Reflector, license plate support, Canada                               | 68-050      | 19-5 | Rubber Mount, Taillight                        | 66-053      | 19-7 |
| Reflector, license plate support, U.S.                                 | 68-065      | 19-5 | Rubber, Dash Liner                             | 26-450      | 6-3  |
| Reflector, Red                                                         | 68-059      | 19-5 | Screw, #4 3/8" Phillips Flathead               | N/A         | 19-3 |
| Reflector, Red                                                         | 68-059      | 19-7 | Screw, #4 x 3/8" Phillips Flathead sms, z      | 96-230      | 19-5 |
| Reflector, Right                                                       | 68-009      | 19-7 | Screw, #4 x 3/8" Phillips Flathead sms, z      | 96-230      | 19-7 |
| Reflector, Right N/A                                                   | 68-009      | 19-5 | Screw, #4-48 unf x 5/16"                       | 96-136      | 16-7 |
| Reflector/License Plate Suppor, Canada                                 | 68-050      | 19-7 | Screw, #4-48 unf x 5/16"                       | 96-136      | 16-9 |
| Reflector/License Plate Support, U.S.                                  | 68-065      | 19-7 | Screw, Backplate                               | 00-115      | 1-3  |
| Regulator/rectifier                                                    | 94-034      | 7-5  | Screw, Breather                                | 00-114      | 1-3  |
| Relief valve                                                           | 03-545      | 8-21 | Screw, hex, 1/4"-20 x 1/2", zinc, grade 5      | 96-813      | 25-3 |
| Relief valve spring                                                    | 03-546      | 8-21 | Screw, Outer Ring                              | N/A         | 19-3 |
| Restrictor                                                             | 02-204      | 25-3 | Screw, Oval, Countersunk, #8                   | 96-870      | 16-3 |
| Retaining ring                                                         | 10-069      | 27-7 | Screw, PH, 5/16"-18 x 3/4"                     | 96-245      | 22-3 |
| Retaining ring                                                         | 10-072      | 27-7 | Screw, roundhead, #10-32 x 3/8" w/housing only | N/A         | 19-5 |
| Retaining Ring                                                         | 37-164      | 9-3  | Screw, roundhead, #10-32 x 3/8" w/Housing Only | N/A         | 19-7 |
| Retaining ring (trapdoor)                                              | 10-067      | 27-5 | Screw, set, M6-1 x 6mm                         | N/A         | 26-3 |
| Retaining ring clutch release ramps                                    | 10-066      | 27-3 | Screw, socket head cap, 5/16"-18 x 1 1/2"      | 96-873      | 10-3 |
| Retaining ring Main & countershaft                                     | 10-068      | 27-3 | Screw, Taillight, Lens                         | 96-550      | 19-5 |
| Retaining ring mainshaft case bearing                                  | 10-070      | 27-5 | Screw, Taillight, Lens                         | 96-550      | 19-7 |
| Retaining ring shift cam                                               | 10-073      | 27-7 | Screw, Timing Plate                            | 00-055      | 7-11 |
| Retaining ring shift lever arm                                         | 10-071      | 27-5 | Screws 8 - 32 x 1/2"                           | 00-049      | 8-9  |
| Retaining ring, exhaust                                                | 37-164      | 9-5  | Seal                                           | 24-334      | 28-7 |
| Retaining Ring, Oil Seal                                               | N/A         | 13-3 | Seal                                           | 71-004      | 23-3 |
| Retaining Ring, Oil Seal                                               | N/A         | 13-5 | Seal                                           | 71-004      | 23-5 |
| Return drive gear                                                      | 03-538      | 8-21 | Seal                                           | 71-189      | 23-3 |
| Return idler gear                                                      | 03-537      | 8-21 | Seal                                           | 71-189      | 23-5 |
| Right Control Assembly                                                 | 41-072      | 12-5 | Seal, Drive Shaft                              | 09-350      | 8-21 |
| Right main bearing race                                                | 03-600      | 8-5  | Seal, gasket, rocker cover                     | 09-363      | 8-23 |
| Right side brake assembly                                              | 41-079      | 12-3 | Seal, Wheel                                    | 24-334      | 28-3 |
| Right side support tower shift cam                                     | 10-014      | 27-7 | Seal, Wheel                                    | 24-334      | 28-5 |
| Rim Strip 16"                                                          | 22-170      | 28-9 | Seal, Wheel                                    | 24-334      | 28-9 |
| Rim Strip 16", Center valve                                            | 22-171      | 28-5 | Seal                                           | 03-336      | 3-5  |
| Rim Strip 16", side valve                                              | 22-170      | 28-7 | Seat o-ring                                    | 03-334      | 3-3  |
| Rim Strip, 19"                                                         | 22-172      | 28-3 | Seat, fringed, Spirit Deluxe                   | 62-097      | 24-5 |
| Rings only, +.010"                                                     | 08-648      | 8-15 | Seat, plain, Spirit Standard                   | 62-096      | 24-5 |
| Rings only, +.020"                                                     | 08-649      | 8-15 | Seat, Solo                                     | 62-151      | 24-3 |
| Rings only, Standard                                                   | 08-647      | 8-15 | Set Screw 1/4"-20                              | 96-341      | 2-5  |
| Risers                                                                 | 39-047      | 17-3 | Set screw, 1/4"-20 x 3/8"                      | 31-307      | 17-3 |
| Risers                                                                 | 39-047      | 17-5 | Set screw, 1/4"-20 x 3/8"                      | 31-307      | 17-5 |
| Rivet, 1/8" x 1/4"                                                     | 96-989      | 7-5  | Shaft, rocker arm                              | 01-199      | 8-23 |
| Rocker arm kit, qty of 4 arms                                          | 04-107      | 8-23 | Shaft, rocker arm, kit, qty of 4 shafts        | 01-198      | 8-23 |
| Rocker arm, front exhaust / rear intake                                | 04-108      | 8-23 | SHCS 1/4"-20 x 1 1/4"                          | 00-052      | 8-9  |
| Rocker arm, front intake / rear exhaust                                | 04-109      | 8-23 | SHCS 1/4"-20 x 1 1/4" Chrome                   | 10-045      | 27-5 |
| Rocker cover kit - die cast aluminum, polished                         | 00-165      | 8-23 | SHCS 1/4"-20 x 5/8" Chrome                     | N/A         | 27-5 |
| Rocker cover, die cast aluminum, polished                              | 08-011      | 8-23 | SHCS 5/16"-18 x 1"                             | 97-157      | 2-3  |
| Rod Bearing retainer                                                   | 03-409      | 8-17 | SHCS 5/16"-18 x 1 1/4"                         | 10-043      | 27-5 |
| Rod roller bearing set N/S                                             | 03-412      | 8-17 | SHCS 5/16"-24 x 1 chrome                       | N/A         | 27-5 |
| Rod Wrist pin bushing                                                  | 03-404      | 8-17 | SHCS 7/16"-14 x 1"                             | 96-057      | 28-5 |
| Roll pin shift cam follower spring pin                                 | 10-087      | 27-7 | SHCS 8-32 X 3/4" SS                            | 37-414      | 9-3  |
| Roll pin Trans case bearing housing                                    | 10-097      | 27-5 | SHCS, 1/2"-13 x 2 1/4"                         | 96-238      | 12-3 |
| Roll Pin, shift cam towers and clutch release cover                    | 10-082      | 27-3 | SHCS, 1/2"-13 x 1 1/2", chrome                 | 96-199      | 10-5 |



| Description                                 | Part # | Page | Description                                                                        | Part # | Page |
|---------------------------------------------|--------|------|------------------------------------------------------------------------------------|--------|------|
| SHCS, 1/4"-20 x 1", with washer .....       | 08-032 | 8-23 | Shift lever .....                                                                  | 10-008 | 27-5 |
| SHCS, 1/4"-20 x 2 1/2" .....                | 96-153 | 12-3 | Shift Linkage Lever Polished .....                                                 | 41-328 | 12-5 |
| SHCS, 1/4"-20 x 3" .....                    | 96-273 | 12-3 | Shift linkage lever, polished .....                                                | 41-328 | 12-3 |
| SHCS, 1/4"-20 x 3/4" .....                  | 97-121 | 12-3 | Shift Pivot Spacer .....                                                           | 41-332 | 12-5 |
| SHCS, 1/4"-20 x 3/4", with lock patch ..... | 08-001 | 8-23 | Shift Rod 11 1/2" .....                                                            | 49-198 | 12-5 |
| SHCS, 1/4"-20 x 3/4", with lock patch ..... | 08-031 | 8-23 | Shift Rod Assembly 11 1/2" .....                                                   | 49-205 | 12-5 |
| SHCS, 1/4"-20 x 1.5" .....                  | 96-886 | 23-3 | Shift rod assembly, 14" .....                                                      | 49-208 | 12-3 |
| SHCS, 1/4"-20 x 1.5" .....                  | 96-886 | 23-5 | Shift rod, 11 1/2" .....                                                           | 49-198 | 12-3 |
| SHCS, 1/4"-20 x 1/2" .....                  | 96-031 | 17-3 | Shift shaft pawl pin .....                                                         | 10-103 | 27-7 |
| SHCS, 1/4"-20 x 1/2" .....                  | 96-031 | 17-5 | Shifter Cam .....                                                                  | 10-065 | 27-7 |
| SHCS, 1/4"-20 x 1" .....                    | 96-221 | 23-3 | Shifter cam pawl .....                                                             | 10-077 | 27-7 |
| SHCS, 1/4"-20 x 1" .....                    | 96-221 | 23-5 | Shifter fork 1st-2nd gear .....                                                    | 10-011 | 27-7 |
| SHCS, 1/4"-20 x 1 1/2" .....                | 96-879 | 14-3 | Shifter fork 3rd-5th gear .....                                                    | 10-012 | 27-7 |
| SHCS, 1/4"-20 x 2.25" .....                 | 96-167 | 23-3 | Shifter fork 4th gear .....                                                        | 10-131 | 27-7 |
| SHCS, 1/4"-20 x 2.25" .....                 | 96-167 | 23-5 | Shifter shaft assembly .....                                                       | 10-078 | 27-7 |
| SHCS, 1/4"-20 x 2 1/4" .....                | 03-553 | 8-21 | Shifter shaft spring .....                                                         | 10-085 | 27-5 |
| SHCS, 1/4"-20 x 5/8" .....                  | 96-224 | 23-3 | Shim Kit .....                                                                     | 09-020 | 2-3  |
| SHCS, 1/4"-20 x 5/8" .....                  | 96-224 | 23-5 | Shim Kit .....                                                                     | 09-020 | 2-5  |
| SHCS, 1/4"-20 x 5/8" black oxide .....      | N/A    | 27-5 | Shim, .620 x .880" x .025", S.S. ....                                              | 00-117 | 1-3  |
| SHCS, 1/4"-20 x 3/4" .....                  | 97-121 | 19-3 | Shim, .620 x .880" x .050", S.S. ....                                              | 00-118 | 1-3  |
| SHCS, 10-24 x 1/2" .....                    | 96-603 | 17-3 | Shim, .620 x .880" x .075", S.S. ....                                              | 00-119 | 1-3  |
| SHCS, 10-24 x 1/2" .....                    | 96-603 | 17-5 | Shock absorber .....                                                               | 16-213 | 26-3 |
| SHCS, 3/8"-16 1/2" .....                    | 97-130 | 12-3 | Shoe, Chain Adjustment .....                                                       | 71-023 | 22-3 |
| SHCS, 3/8"-16 x 1 1/4" .....                | 96-064 | 12-3 | Shoulder Bolt, 10-24 x 13/8" .....                                                 | 96-831 | 11-3 |
| SHCS, 3/8"-16 x 2 1/2" .....                | 96-266 | 12-3 | Side shaft mounting bracket, black anodized .....                                  | 41-077 | 12-3 |
| SHCS, 3/8"-16 x 1" .....                    | 96-994 | 17-3 | Silencer, Bracket .....                                                            | 37-407 | 9-3  |
| SHCS, 3/8"-16 x 1" .....                    | 96-994 | 17-5 | Sleeve, heat .....                                                                 | 26-145 | 15-3 |
| SHCS, 3/8"-16 x 1 1/4" .....                | 96-062 | 12-5 | Sleeve, neoprene, 1" x 1 1/4" .....                                                | 41-304 | 12-3 |
| SHCS, 3/8"-16 x 1 1/4" .....                | 96-063 | 12-5 | Sleeve, neoprene, 3/4" x 1" .....                                                  | 41-306 | 12-3 |
| SHCS, 3/8"-16 x 1 1/4" .....                | 97-130 | 19-3 | Sleeve, neoprene, 3/4" x 1 1/4" .....                                              | 41-307 | 12-3 |
| SHCS, 3/8"-16 x 1 1/4" .....                | 96-889 | 19-3 | Sleeve, neoprene, 3/8" x 1" .....                                                  | 41-305 | 12-3 |
| SHCS, 5/16"-18 x 2 1/4" .....               | 08-003 | 8-23 | Slotted pan hd screw 10-32 x 1/4" .....                                            | 03-532 | 8-21 |
| SHCS, 5/16" x 1.25" w/Patch .....           | 96-066 | 23-3 | Snap Ring .....                                                                    | 71-188 | 23-3 |
| SHCS, 5/16" x 1.25" w/Patch .....           | 96-066 | 23-5 | Snap Ring .....                                                                    | 71-188 | 23-5 |
| SHCS, 5/16"-18 x 1" .....                   | 97-157 | 17-3 | Snap Ring (with hub assembly only) .....                                           | N/A    | 4-3  |
| SHCS, 5/16"-18 x 1" .....                   | 97-157 | 17-5 | Snap Ring Corclip EX35 .....                                                       | 71-113 | 4-3  |
| SHCS, 5/16"-18 x 1" .....                   | 97-157 | 2-5  | Soc hd 5/16"-18 x 1" .....                                                         | 08-630 | 8-13 |
| SHCS, 5/16"-18 x 1 1/4" .....               | 96-066 | 20-3 | Soc hd plug 1/16"-27 .....                                                         | 03-531 | 8-21 |
| SHCS, 5/16"-18 x 1 1/4" .....               | 96-875 | 13-3 | Soc hd Plug 1/8"-27 .....                                                          | 03-528 | 8-21 |
| SHCS, 5/16"-18 x 1 1/4" .....               | 96-875 | 13-5 | Solenoid .....                                                                     | 02-200 | 25-3 |
| SHCS, 5/16"-18 x 1 1/4" .....               | 96-875 | 17-3 | Spacer .....                                                                       | 03-424 | 8-11 |
| SHCS, 5/16"-18 x 1 1/4" w/center hole ..... | 96-082 | 19-3 | Spacer .....                                                                       | 16-160 | 26-3 |
| SHCS, 5/16"-18 x 1 1/4" w/hole .....        | 96-082 | 19-7 | Spacer .....                                                                       | 31-090 | 13-3 |
| SHCS, 5/16"-18 x 1 1/4", with patch .....   | 96-066 | 17-5 | Spacer .....                                                                       | 31-090 | 13-5 |
| SHCS, 5/16"-18 x 3/4" .....                 | 96-876 | 18-3 | Spacer .....                                                                       | 32-111 | 28-3 |
| SHCS, 5/16"-18 x 3/4" .....                 | 96-876 | 7-5  | Spacer .....                                                                       | 96-249 | 16-5 |
| SHCS, 5/16"-18 x 7/8" .....                 | 96-142 | 10-7 | Spacer 1.125" o.d x .760" i.d. x .602" length, Rear Wheel, Black Powder Coat ..... | 24-039 | 28-5 |
| SHCS, 5/16"-18 x 7/8" .....                 | 96-142 | 21-3 | Spacer, .100" thick .....                                                          | 32-111 | 28-5 |
| SHCS, 5mm - .8 x 10mm .....                 | 96-028 | 16-7 | Spacer, 1.41" length .....                                                         | 90-364 | 13-5 |
| SHCS, 5mm-.8 x 10mm .....                   | 96-028 | 16-9 | Spacer, 1.68" length .....                                                         | 32-114 | 13-3 |
| SHCS, 7/16"-14 x 1" .....                   | 96-057 | 28-9 | Spacer, 1.75" length .....                                                         | 90-365 | 13-3 |
| SHCS, 8mm-1.25" x 25mm .....                | N/A    | 13-3 | Spacer, 1/4" thick .....                                                           | 41-201 | 12-5 |
| SHCS, 8mm-1.25" x 25mm .....                | N/A    | 13-5 | Spacer, 1 1/2"-3/4" x 1/2" .....                                                   | 97-479 | 28-5 |
| SHCS, Chrome, 1/4"-20 x 1" .....            | 96-202 | 27-3 | Spacer, 3/4" i.d. x 1 1/2" o.d. x 1 1/2" length .....                              | 31-067 | 13-5 |
| SHCS, Chrome, 5/16"-20 x 2 1/4" .....       | 10-038 | 27-3 | Spacer, 5/16" id x 1/2" od x 1/2" length .....                                     | 41-205 | 12-3 |
| Shift arm spacer .....                      | 41-332 | 12-3 | Spacer, 5/16" i.d. x 1/2" o.d. x 1/2" length .....                                 | 41-205 | 12-5 |
| Shift arm, polished .....                   | 41-325 | 12-3 | Spacer, 5/16" i.d. x 1/2" o.d. x 1/4" length .....                                 | 41-210 | 19-3 |
| Shift cam follower .....                    | 10-064 | 27-7 | Spacer, Axle 1 1/2" .....                                                          | 24-042 | 28-5 |
| Shift cam left support tower bearing .....  | 10-037 | 27-7 | Spacer, Axle, 1/2" Length .....                                                    | 97-479 | 28-9 |
| Shift cam right support tower bearing ..... | 10-036 | 27-7 |                                                                                    |        |      |
| Shift fork shaft .....                      | 10-063 | 27-7 |                                                                                    |        |      |



| Description                                      | Part # | Pg # | Description                                           | Part # | Pg # |
|--------------------------------------------------|--------|------|-------------------------------------------------------|--------|------|
| Spacer, Axle, 1 1/2"                             | 24-042 | 28-9 | Support, rocker arm, die cast                         | 08-034 | 8-23 |
| Spacer, Bearing 4.420"                           | 23-057 | 28-9 | Swingarm, Black, Scout/Spirit                         | 89-213 | 26-3 |
| Spacer, Bearing 4.425"                           | 23-050 | 28-9 | Swingarm, Red, Scout                                  | 89-252 | 26-3 |
| Spacer, Bearing 4.430"                           | 23-051 | 28-9 | Swingarm, Silver, Scout                               | 89-253 | 26-3 |
| Spacer, belt pulley                              | 10-118 | 27-5 | Swingarm, White, Scout                                | 89-251 | 26-3 |
| Spacer, Black                                    | 41-013 | 12-3 | Switch                                                | 54-255 | 2-7  |
| Spacer, Breather Screw, Smog                     | 00-122 | 1-3  | Switch, Brake Light                                   | 43-525 | 16-9 |
| Spacer, countershaft                             | 10-099 | 27-3 | Switch, Horn, Hi/Lo Beam                              | 43-523 | 16-7 |
| Spacer, lower fuel tank, .060" x 1" x 1.5", S.S. | 96-225 | 15-3 | Switch, ignition                                      | 94-255 | 7-5  |
| Spacer, lower fuel tank, .100" x 1" x 1.5", S.S. | 96-226 | 15-3 | Switch, Left Turn Signal                              | 43-524 | 16-7 |
| Spacer, mainshaft                                | 10-098 | 27-3 | Switch, On/Off, Start                                 | 43-521 | 16-9 |
| Spacer, oil seal                                 | N/A    | 13-3 | Switch, Right Turn Signal                             | 43-522 | 16-9 |
| Spacer, oil seal                                 | N/A    | 13-5 | T- connector                                          | 96-098 | 25-3 |
| Spacer, Preload 4 1/2"                           | N/A    | 13-5 | Taillight Body                                        | N/A    | 19-5 |
| Spacer, Preload, 4 1/2"                          | N/A    | 13-3 | Taillight Body N/A                                    | 68-001 | 19-7 |
| Spacer, Rear pulley, Aluminum, .100" Thick       | 24-045 | 28-9 | Taillight Housing Assembly                            | 66-062 | 19-5 |
| Spacer, Rear wheel, 1 1/8"-3/4" x 1/2"           | 24-039 | 28-9 | Taillight Wire                                        | 68-010 | 19-7 |
| Spacer, Wheel Bearing 4.420"                     | 23-057 | 28-7 | Tappet guide housing gasket front                     | 09-005 | 8-5  |
| Spacer, Wheel Bearing 4.425"                     | 23-050 | 28-7 | Tappet guide housing gasket rear                      | 09-006 | 8-5  |
| Spacer, Wheel Bearing 4.430"                     | 23-051 | 28-7 | Tappet guide housing gasket set                       | 09-004 | 8-5  |
| Spacer, White                                    | 41-056 | 12-3 | Tappet Lifter, Hydraulic                              | 01-080 | 8-19 |
| Spacer, Red                                      | 41-057 | 12-3 | T-bolt clamp, 13/4"                                   | 37-416 | 9-5  |
| Spacer, Silver                                   | 41-058 | 12-3 | Teardrop Headlight                                    | 68-126 | 19-3 |
| Speednut, 1/4"-20                                | 96-932 | 6-3  | Tee, brake                                            | 50-999 | 2-7  |
| Speedo pickup plate                              | N/A    | 27-5 | Threaded, Fitting, Adaptor, 1/2"-13 x 5/8"            | 00-001 | 1-3  |
| Speedometer, electronic, K.P.H.                  | 56-049 | 6-3  | Throttle Plate                                        | 03-303 | 3-3  |
| Speedometer, electronic, M.P.H.                  | 56-026 | 6-3  | Throttle Plate Screw                                  | 03-302 | 3-3  |
| Splash guard                                     | 90-598 | 10-5 | Throttle return spring                                | 03-304 | 3-3  |
| Splash guard strap                               | 89-309 | 10-5 | Throttle Shaft                                        | 03-301 | 3-3  |
| Split Barrel                                     | 61-140 | 16-9 | Throttle shaft lock washer                            | 03-306 | 3-3  |
| Spring                                           | 04-105 | 8-19 | Throttle shaft nut                                    | 03-307 | 3-3  |
| Spring                                           | 33-181 | 13-3 | Throttle shaft nylon washer                           | 03-308 | 3-3  |
| Spring                                           | 33-181 | 13-5 | Throttle spool                                        | 03-305 | 3-3  |
| Spring                                           | 71-108 | 4-3  | Thrust washer .017" thick shift cam                   | 11-572 | 27-7 |
| Spring plate, shift lever shaft                  | 10-081 | 27-5 | Thrust washer .020" thick shift cam                   | 11-573 | 27-7 |
| Spring, Kickstand                                | 42-059 | 18-3 | Thrust washer .022"                                   | 11-574 | 27-7 |
| Spring, Shift cam follower                       | 10-086 | 27-7 | Thrust washer .025"                                   | 11-575 | 27-7 |
| Spring, Shift shaft pawl                         | 10-084 | 27-7 | Thrust washer .028"                                   | 11-576 | 27-7 |
| Spring, top out                                  | N/A    | 13-3 | Thrust washer .031"                                   | 11-577 | 27-7 |
| Spring, top out                                  | N/A    | 13-5 | Thrust washer .035"                                   | 11-578 | 27-7 |
| Sprocket shaft assembly                          | 03-417 | 8-17 | Thrust washer .039"                                   | 11-579 | 27-7 |
| Sprocket shaft nut                               | 03-419 | 8-17 | Thrust Washer                                         | 01-074 | 8-11 |
| Sprocket shaft oil seal                          | 09-050 | 8-5  | Thrust washer                                         | 10-106 | 27-3 |
| Standard control tip polished                    | 41-315 | 12-3 | Thrust Washer .050"                                   | 03-605 | 8-11 |
| Starter, Black                                   | 94-101 | 7-7  | Thrust Washer .055"                                   | 03-606 | 8-11 |
| Starter, Polished                                | 94-090 | 7-7  | Thrust Washer .060"                                   | 03-607 | 8-11 |
| Stator with Screws                               | 94-079 | 7-9  | Thrust Washer .065"                                   | 03-608 | 8-11 |
| Std. Pan hd. Screw                               | 00-056 | 8-9  | Thrust Washer .070"                                   | 03-609 | 8-11 |
| Steel ball, clutch release ramps                 | 10-096 | 27-3 | Timing hole plug                                      | 03-624 | 8-5  |
| Steel Plate                                      | 71-102 | 4-3  | Timing Mech. Screw                                    | 00-055 | 8-9  |
| Stem bolt cover                                  | 31-306 | 17-3 | Timing Plate                                          | 94-150 | 7-11 |
| Stem bolt cover                                  | 31-306 | 17-5 | Tire, Front, 100/90-19, Michelin Commander            | 21-076 | 28-3 |
| Strap, battery                                   | 95-940 | 7-3  | Tire, Front, Indian Branded, MT90-16 71H, Spirit      | 21-024 | 28-7 |
| Strut, Black                                     | 90-474 | 10-5 | Tire, Front, White Wall, MT-90H-16 74H, Spirit Deluxe | 22-125 | 28-7 |
| Strut, Red                                       | 90-634 | 10-5 | Tire, Rear, Indian Branded, MT90-16R 71H, Spirit      | 21-024 | 28-9 |
| Strut, Silver                                    | 90-635 | 10-5 | Tire, Rear, Michelin                                  | 21-077 | 28-5 |
| Strut, White                                     | 90-633 | 10-5 | Tire, Rear, Whitewall, MT90-16R 74H TL                | 22-130 | 28-9 |
| Stud, Cylinder                                   | 03-617 | 8-11 | Top clamp                                             | 39-048 | 17-3 |
| Supply drive gear                                | 03-535 | 8-21 | Top clamp                                             | 39-048 | 17-5 |
| Supply idler gear                                | 03-534 | 8-21 | Top collar wear plate                                 | 08-615 | 8-13 |
| Supply/return hose fitting 1/8"-27               | 03-530 | 8-21 | Top, triple clamp                                     | 31-170 | 17-5 |



| Description                                                            | Part # | Pg # | Description                                              | Part # | Pg # |
|------------------------------------------------------------------------|--------|------|----------------------------------------------------------|--------|------|
| Top, triple clamp.....                                                 | 31-311 | 17-3 | Washer, Flat, 1/2" x 7/8" x .017, silicone coated .....  | 00-116 | 1-3  |
| Trans case black gloss.....                                            | 10-001 | 27-7 | Washer, Flat, 1/2", A.N., chrome.....                    | 96-914 | 24-5 |
| Trans case, non-painted .....                                          | 10-483 | 27-7 | Washer, Flat, 1/4" .....                                 | 08-004 | 8-23 |
| Transmission Assy, Black, chrome covers, speedometer sensor hole ..... | 10-129 | 27-3 | Washer, Flat, 1/4" chrome .....                          | 96-927 | 24-5 |
| Transmission Assy, non-painted, chrome, speedometer sensor hole .....  | 10-140 | 27-3 | Washer, Flat, 1/4" .....                                 | 96-894 | 21-3 |
| Transmission mount.....                                                | 10-100 | 14-3 | Washer, Flat, 1/4" .....                                 | 96-894 | 25-3 |
| Trapdoor Black gloss .....                                             | 10-002 | 27-5 | Washer, Flat, 1/4" A.N. ....                             | 96-916 | 23-3 |
| Trapdoor main and countershaft bearing.....                            | 10-028 | 27-5 | Washer, Flat, 1/4" A.N. ....                             | 96-916 | 23-5 |
| Tray, battery.....                                                     | 26-404 | 7-3  | Washer, Flat, 1/4" A.N. ....                             | 96-916 | 7-5  |
| Trigger plate.....                                                     | 94-150 | 7-5  | Washer, Flat, 1/4" with .390 O.D. ....                   | 96-223 | 23-3 |
| Tube, fork .....                                                       | N/A    | 13-3 | Washer, Flat, 1/4" with .390 O.D. ....                   | 96-223 | 23-5 |
| Tube, fork .....                                                       | N/A    | 13-5 | Washer, Flat, 1/4", AN.....                              | 96-916 | 16-3 |
| Tube, Front, use with Michelin Tires.....                              | 21-132 | 28-3 | Washer, Flat, 1/4", Chrome .....                         | 96-927 | 6-3  |
| Turnsignal Kit.....                                                    | 66-025 | 19-5 | Washer, Flat, 1/4", Chrome, .625" o.d. ....              | 96-927 | 19-5 |
| Turnsignal Kit.....                                                    | 66-025 | 19-7 | Washer, Flat, 1/4", Chrome, .625" o.d. ....              | 96-927 | 19-7 |
| Turnsignal, Left Rear, Right Front.....                                | 66-063 | 19-3 | Washer, Flat, 1/4", nylon.....                           | 96-991 | 24-5 |
| Turnsignal, Right Rear, Left Front/.....                               | 66-064 | 19-3 | Washer, Flat, 1 1/8" i.d. x 2.8" o.d. x .150" thick..... | 96-241 | 5-3  |
| Upper Left Switch Housing.....                                         | 41-031 | 16-7 | Washer, Flat, 3/8" .....                                 | 96-895 | 12-3 |
| Upper Push Rod Tube .....                                              | 04-103 | 8-19 | Washer, Flat, 3/8" .....                                 | 96-895 | 12-5 |
| Upper Right Switch Housing .....                                       | 41-029 | 16-9 | Washer, Flat, 3/8" .....                                 | 96-895 | 14-3 |
| Vacuum spring diaphragm .....                                          | 02-202 | 25-3 | Washer, Flat, 3/8" .....                                 | 96-895 | 19-3 |
| Valve guide seal.....                                                  | 08-611 | 8-13 | Washer, Flat, 3/8" .....                                 | 96-895 | 22-3 |
| Valve Guide, +.001" .....                                              | 08-605 | 8-13 | Washer, Flat, 3/8" x 1/8" Thick .....                    | 96-900 | 2-3  |
| Valve Guide, +.002" .....                                              | 08-606 | 8-13 | Washer, Flat, 3/8", chrome .....                         | 96-999 | 10-5 |
| Valve Guide, +.003" .....                                              | 08-607 | 8-13 | Washer, Flat, 3/8", SAE, zinc.....                       | 96-895 | 9-5  |
| Valve Guide, +.030" .....                                              | 08-608 | 8-13 | Washer, Flat, 5/16" .....                                | 08-005 | 8-23 |
| Valve Guide, Std. ....                                                 | 08-604 | 8-13 | Washer, Flat, 5/16" i.d. x 1" x 1/8" thick.....          | 96-896 | 15-3 |
| Valve Seat, Exhaust 1.605" dia. ....                                   | 08-603 | 8-13 | Washer, Flat, 5/16" i.d. x 1" x 1/8" thick.....          | 96-923 | 15-3 |
| Valve Seat, Intake 2.000" dia. ....                                    | 08-602 | 8-13 | Washer, Flat, 5/16" .....                                | 96-896 | 21-3 |
| Valve spring bottom collar .630" lift.....                             | 08-610 | 8-13 | Washer, Flat, 5/16" .....                                | 96-896 | 26-3 |
| Valve spring keeper .....                                              | 08-617 | 8-13 | Washer, Flat, 5/16" .....                                | 96-896 | 7-5  |
| Valve Spring Kit.....                                                  | 08-609 | 8-13 | Washer, Flat, 5/16" .....                                | 96-896 | 9-5  |
| Valve spring top.....                                                  | 08-616 | 8-13 | Washer, Flat, 5/16" A.N. ....                            | 96-227 | 23-3 |
| Valve springs, Inner.....                                              | 08-612 | 8-13 | Washer, Flat, 5/16" A.N. ....                            | 96-227 | 23-5 |
| Valve springs, Middle .....                                            | 08-613 | 8-13 | Washer, Flat, 5/16", chrome .....                        | 96-898 | 16-3 |
| Valve springs, Outer .....                                             | 08-614 | 8-13 | Washer, Flat, 5/16", chrome .....                        | 96-898 | 16-5 |
| Valve, Exhaust 1.605" dia. ....                                        | 08-601 | 8-13 | Washer, Flat, 5/8" .....                                 | 16-011 | 26-3 |
| Valve, Intake 2.000" dia. ....                                         | 08-600 | 8-13 | Washer, Flat, A.N., 1/2", chrome.....                    | 96-914 | 24-3 |
| Valve, one way.....                                                    | 09-203 | 25-3 | Washer, Flat, A.N., 1/4".....                            | 96-916 | 22-3 |
| Vent hose.....                                                         | 07-810 | 1-3  | Washer, Flat, A.N., Thin, 1/4", Chrome.....              | 96-920 | 6-3  |
| Vent tube, fuel tank, non-smog bikes .....                             | 00-166 | 25-3 | Washer, Flat, aluminum, 3/16" .....                      | 96-333 | 10-5 |
| Vent tube, fuel tank, smog bikes .....                                 | 96-548 | 25-3 | Washer, Flat, Chrome, 1/4" w/ 7/16" O.D. ....            | 10-039 | 27-3 |
| Washer 1/4" Internal Lock SS.....                                      | 37-413 | 9-3  | Washer, Flat, chrome, 5/16" .....                        | 96-898 | 26-3 |
| Washer, Flat 1/4" x 5/8" x 1/16" .....                                 | 03-550 | 8-21 | Washer, Flat, copper crush, 5/16" .....                  | 33-204 | 13-3 |
| Washer, Lock 1/4" .....                                                | 03-549 | 8-21 | Washer, Flat, copper crush, 5/16" .....                  | 33-204 | 13-5 |
| Washer, Lock 3/8" .....                                                | 96-904 | 9-3  | Washer, Flat, Hardened, 5/8" .....                       | 96-334 | 28-5 |
| Washer Lock 5/16" .....                                                | 96-905 | 9-3  | Washer, Flat, Hardened, 5/8" .....                       | 96-334 | 28-9 |
| Washer, 1/4", AN .....                                                 | 96-916 | 16-5 | Washer, Flat, rubber covered, 1/4" .....                 | 09-359 | 8-23 |
| Washer, bearing.....                                                   | 10-030 | 27-3 | Washer, Flat, Thick 3/8" .....                           | 96-900 | 9-3  |
| Washer, copper crush.....                                              | 50-018 | 16-3 | Washer, Flat, thick, 3/8" I.D. ....                      | 96-900 | 14-3 |
| Washer, copper crush, 10mm .....                                       | 50-018 | 2-7  | Washer, internal star, 1/4", stainless steel .....       | 37-413 | 9-5  |
| Washer, Drain Plug, Flat, Nylon .....                                  | 96-253 | 23-3 | Washer, Internal, Star, 5/16" z.....                     | 96-228 | 19-3 |
| Washer, Drain Plug, Flat, Nylon .....                                  | 96-253 | 23-5 | Washer, Large, Flat 5/16" .....                          | 96-911 | 9-3  |
| Washer, Flat 3/8" .....                                                | 96-895 | 9-3  | Washer, Lock.....                                        | 96-032 | 16-7 |
| Washer, Flat 5/16" .....                                               | 96-896 | 9-3  | Washer, Lock.....                                        | 96-032 | 16-9 |
| Washer, Flat, 1.125" i.d. x 1 1/4" o.d. x .100" thick .....            | 96-844 | 5-3  | Washer, Lock.....                                        | 96-938 | 18-3 |
| Washer, Flat, 1/2" .....                                               | 96-892 | 15-3 | Washer, Lock, #10.....                                   | 96-901 | 7-5  |
| Washer, Flat, 1/2" .....                                               | 96-892 | 17-3 | Washer, Lock, 1/2" .....                                 | 96-902 | 14-3 |
| Washer, Flat, 1/2" .....                                               | 96-892 | 17-5 | Washer, Lock, 1/2" .....                                 | 96-902 | 17-3 |
| Washer, Flat, 1/2" .....                                               | 96-893 | 14-3 | Washer, Lock, 1/2" .....                                 | 96-902 | 17-5 |

| Description                                                         | Part Number | Page |
|---------------------------------------------------------------------|-------------|------|
| Washer, Lock, 1/4" chrome .....                                     | 96-936      | 24-5 |
| Washer, Lock, 1/4", high collar .....                               | 96-150      | 12-3 |
| Washer, Lock, 1/4" .....                                            | 03-549      | 17-5 |
| Washer, Lock, 1/4" .....                                            | 96-903      | 17-3 |
| Washer, Lock, 1/4" Chrome .....                                     | 96-936      | 19-5 |
| Washer, Lock, 1/4", Chrome .....                                    | 96-936      | 19-7 |
| Washer, Lock, 3/8" .....                                            | 96-904      | 12-3 |
| Washer, Lock, 3/8" .....                                            | 96-904      | 12-5 |
| Washer, Lock, 3/8" .....                                            | 96-904      | 14-3 |
| Washer, Lock, 3/8" .....                                            | 96-904      | 9-5  |
| Washer, Lock, 5/16" .....                                           | 96-905      | 15-3 |
| Washer, Lock, 5/16" .....                                           | 96-905      | 18-3 |
| Washer, Lock, 5/16" .....                                           | 96-905      | 2-7  |
| Washer, Lock, 5/16" .....                                           | 96-905      | 7-5  |
| Washer, Lock, 5/16" .....                                           | 96-905      | 7-7  |
| Washer, Lock, 5/16", chrome .....                                   | 96-906      | 16-3 |
| Washer, Lock, 5/16", chrome .....                                   | 96-906      | 16-5 |
| Washer, Lock, 7/16" .....                                           | 96-938      | 28-5 |
| Washer, Lock, internal star, 1/2" .....                             | 96-909      | 10-5 |
| Washer, Lock, internal, 1/2" .....                                  | 96-909      | 14-3 |
| Washer, Lock, internal, 3/4" .....                                  | 96-913      | 26-3 |
| Washer, notched, S.S., .630 id .....                                | 31-304      | 17-3 |
| Washer, notched, S.S., .630 id .....                                | 31-304      | 17-5 |
| Washer, sealing .....                                               | 50-029      | 16-3 |
| Washer, Star, 1/4" .....                                            | 96-906      | 7-5  |
| Washer, Star, 5/16" .....                                           | 96-907      | 15-3 |
| Washer, Star, Internal Tooth, 5/16", Zinc .....                     | 96-228      | 19-5 |
| Washer, Steel .937" od x .712" id x .040" thick .....               | 04-101      | 8-19 |
| Washer, Steel 1.048" od x .895" id x .031" thick .....              | 00-012      | 8-19 |
| Wheel, Assembly, Rear, Blackwall Tire, Spirit Standard .....        | 21-952      | 28-9 |
| Wheel, Assembly, Rear, Whitewall Tire, Spirit Deluxe .....          | 21-953      | 28-9 |
| Wheel, Bearing & Race Set .....                                     | 24-333      | 28-5 |
| Wheel, Bearing & Race Set .....                                     | 24-333      | 28-9 |
| Wheel, Front, 16", Assembly (Rim, Hubs, Spokes & Race) .....        | 21-950      | 28-7 |
| Wheel, Front, 19", Assembly (Rim, Hubs, Spokes & Race), Scout ..... | 21-007      | 28-3 |
| Wheel, Rear, 60 Spoke, Assembly (Rim, Hub, Spokes & Race) .....     | 21-970      | 28-9 |
| Wheel, Rear, Assembly (Rim, Hubs, Spokes & Race), Scout .....       | 21-002      | 28-5 |
| Wire harness clip .....                                             | 00-057      | 8-9  |
| Woodruff Key .....                                                  | 03-422      | 8-11 |
| Wristpin .....                                                      | 08-650      | 8-15 |
| Wristpin keeper .....                                               | 08-651      | 8-15 |
| Zip tie, 4" .....                                                   | 96-776      | 15-3 |